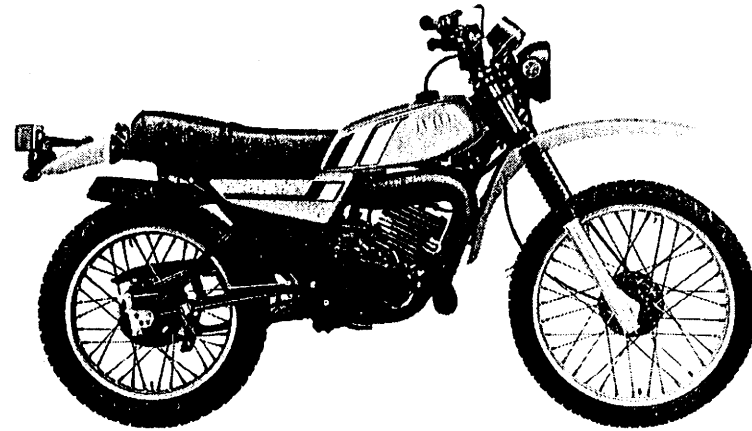
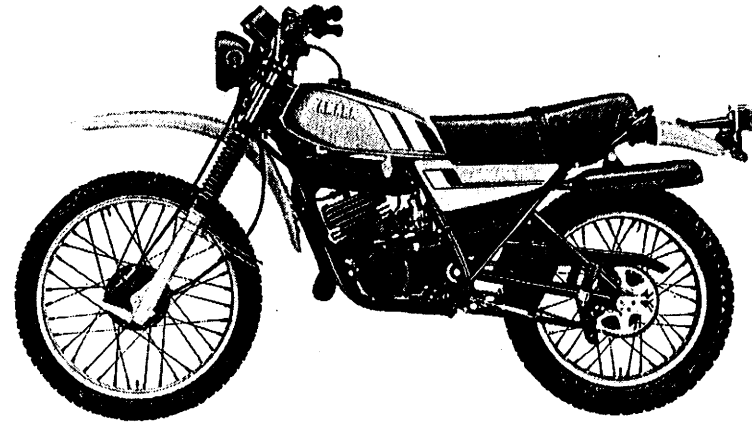


YAMAHA

PARTS CATALOGUE

DT175 (4L9)

104L9-200E1



A3

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha DT 175 (4L9).
When you are ordering replacement parts for the DT 175 (4L9), refer to this Parts Catalogue and quote both part numbers and part-names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE
 CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

5. Indication of No. of constituent parts for assembly

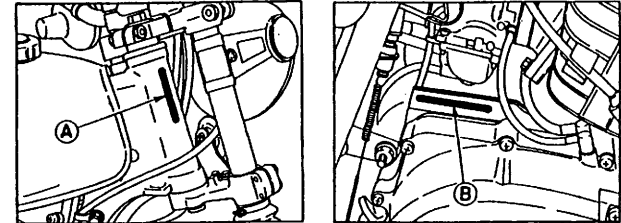
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	4L9-000101 and following
(B) Engine Serial No.	4L9-000101 and following



Color Code	Color Name	Abbreviate
20	Crystal Silver	CSL
66	Sunshine Red	SR

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

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FOR GUATEMALA VENEZUELA (CALIBMATIC CARBURETOR)

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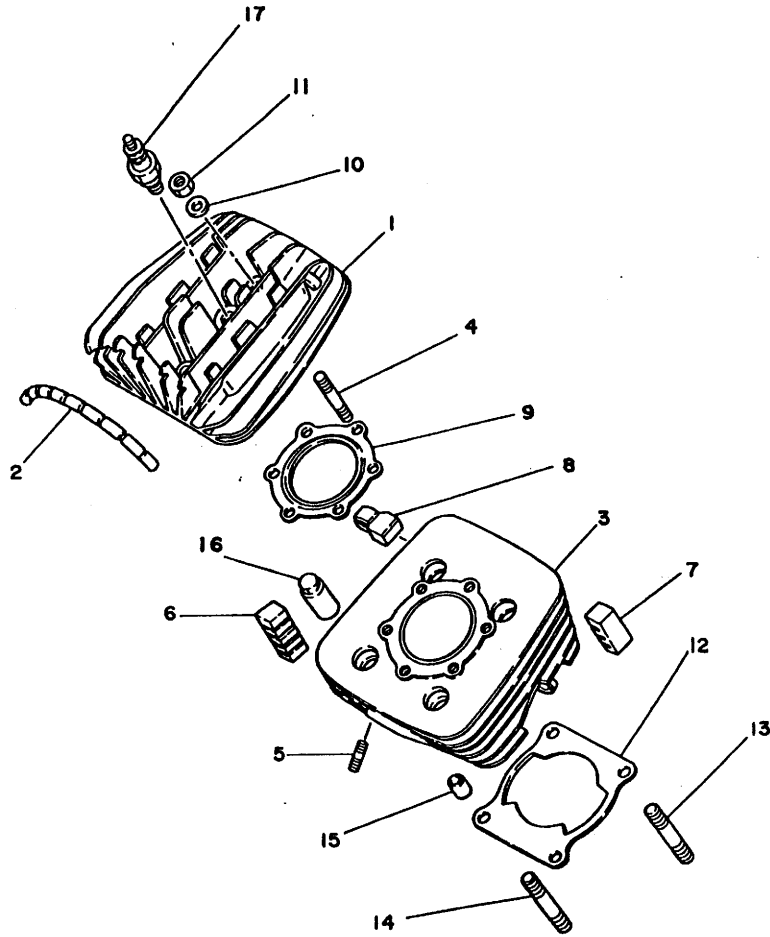
FOR FRANCE TERRITORY (YELLOW BULB HEAD LAMP)

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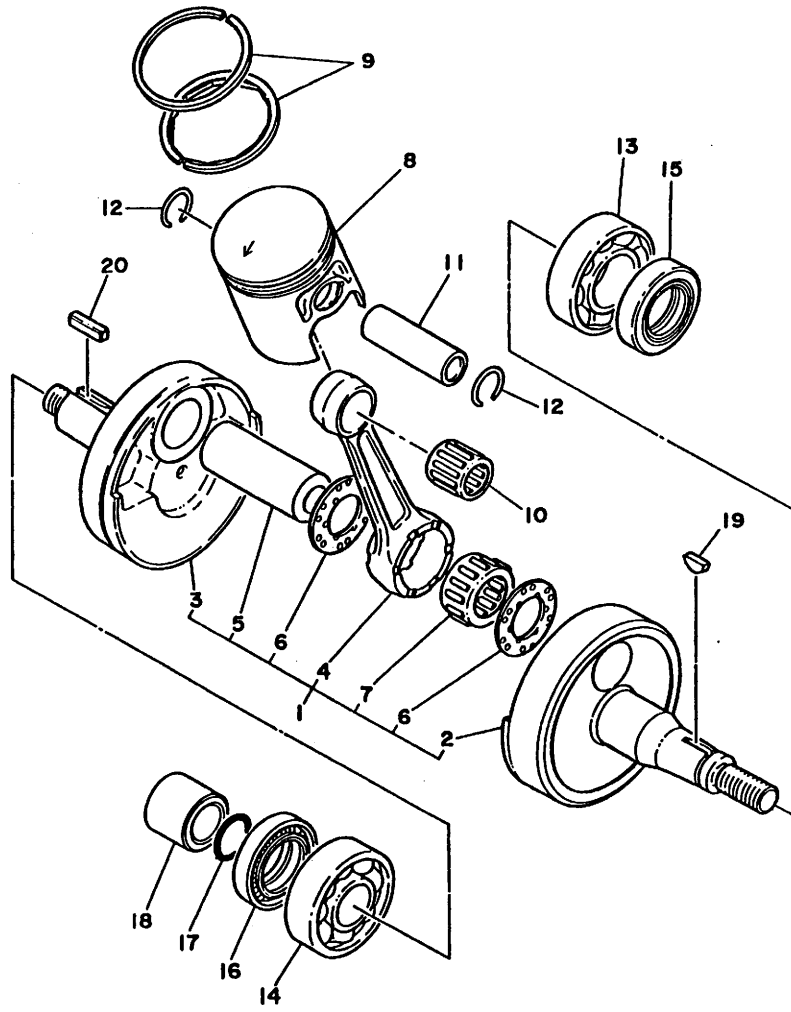
FIG. 1 CYLINDER HEAD, CYLINDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4E9-11111-00	HEAD, cylinder 1	1	
2	2A6-11161-00	ABSORBER 1	1	
3	4E9-11311-00	CYLINDER 1	1	
4	90116-08104	BOLT, stud	6	
5	90116-06016	BOLT, stud	2	
6	2A6-11127-00	ABSORBER 3	2	
7	2A6-11128-00	ABSORBER 4	2	
8	2A6-11129-00	ABSORBER 5	1	
9	2A7-11181-10	GASKET, cylinder head 1	1	
10	90201-08100	WASHER, Plate	6	
11	95301-08600	NUT	6	
12	1W1-11351-00	GASKET, cylinder	1	
13	95611-10630	BOLT, stud	2	
14	95611-10640	BOLT, stud	2	
15	91830-24016	PIN, dowel	2	
16	90179-10201	NUT	4	
17	94701-00045	PLUG, sPark (NGK B-8ES)	1	

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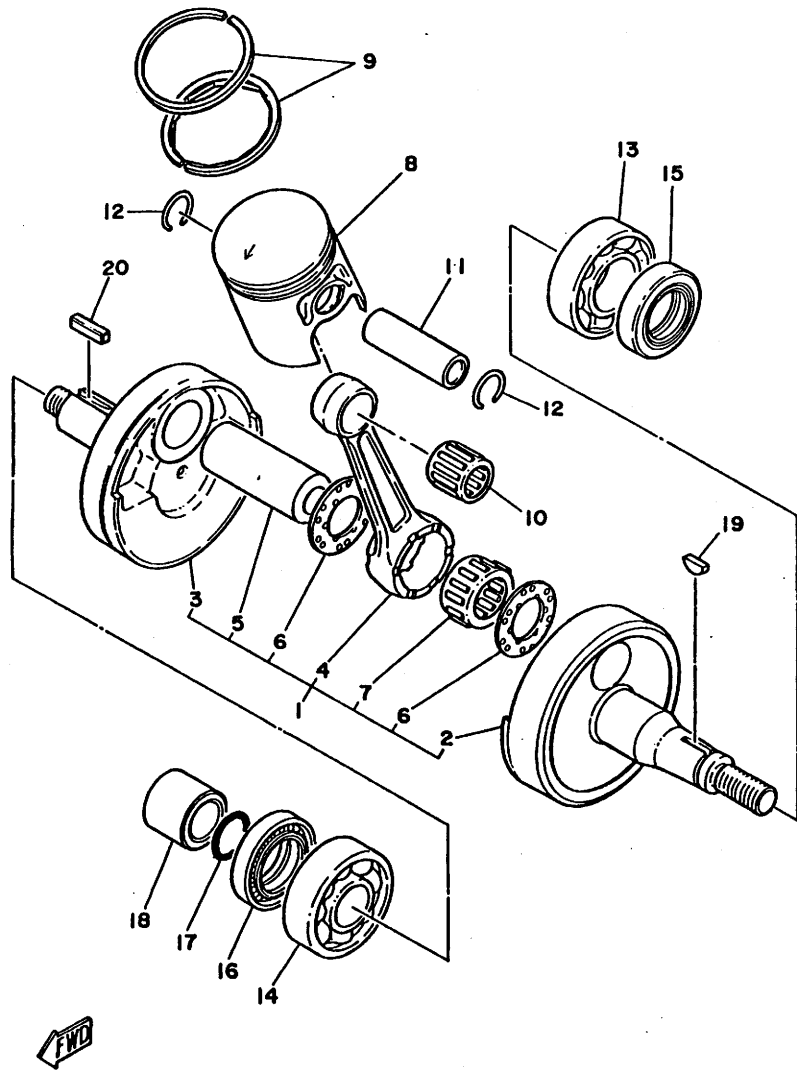


FWD

FIG. 2 CRANKSHAFT·PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N4-11400-00	CRANKSHAFT ASSY	1	
2	1W1-11412-01	•CRANK 1	1	
3	1W1-11422-01	•CRANK 2	1	
4	2N4-11661-00	•ROD, connecting	1	
5	248-11681-01	•PIN, crank 1	1	
6	90209-22071	•WASHER	2	
7	93310-42231	•BEARING, cylindrical	1	
8	3J1-11631-00-98	PISTON (STD)	1	UR
	3J1-11631-00-98	PISTON (STD)	1	UR
	3J1-11635-00	PISTON (1ST O/S 0.25MM)	1	AP
	3J1-11636-00	PISTON (2ND O/S 0.50MM)	1	AP
	3J1-11637-00	PISTON (3RD O/S 0.75MM)	1	AP
	3J1-11638-00	PISTON (4TH O/S 1.00MM)	1	AP
9	2N5-11610-00	PISTON RING SET (STD)	1	
	2N5-11610-10	PISTON RING SET (1ST O/S)	1	AP
	2N5-11610-20	PISTON RING SET (2ND O/S)	1	AP
	2N5-11610-30	PISTON RING SET (3RD O/S)	1	AP
	2N5-11610-40	PISTON RING SET (4TH O/S)	1	AP
10	93310-216E1	BEARING, cylindrical	1	
11	251-11633-00	PIN, Piston	1	
12	93450-17044	CIRCLIP	2	
13	93306-20517	BEARING (B6205)	1	
14	93306-30405	BEARING (B6304C3)	1	
15	93102-25061	OIL SEAL	1	
16	93103-28011	OIL SEAL	1	
17	93210-18023	O-RING	1	
18	90387-20488	COLLAR	1	
19	90280-03017	KEY, woodruff	1	

FIG. 2 CRANKSHAFT-PISTON



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	90282-05005	KEY, straight	1	

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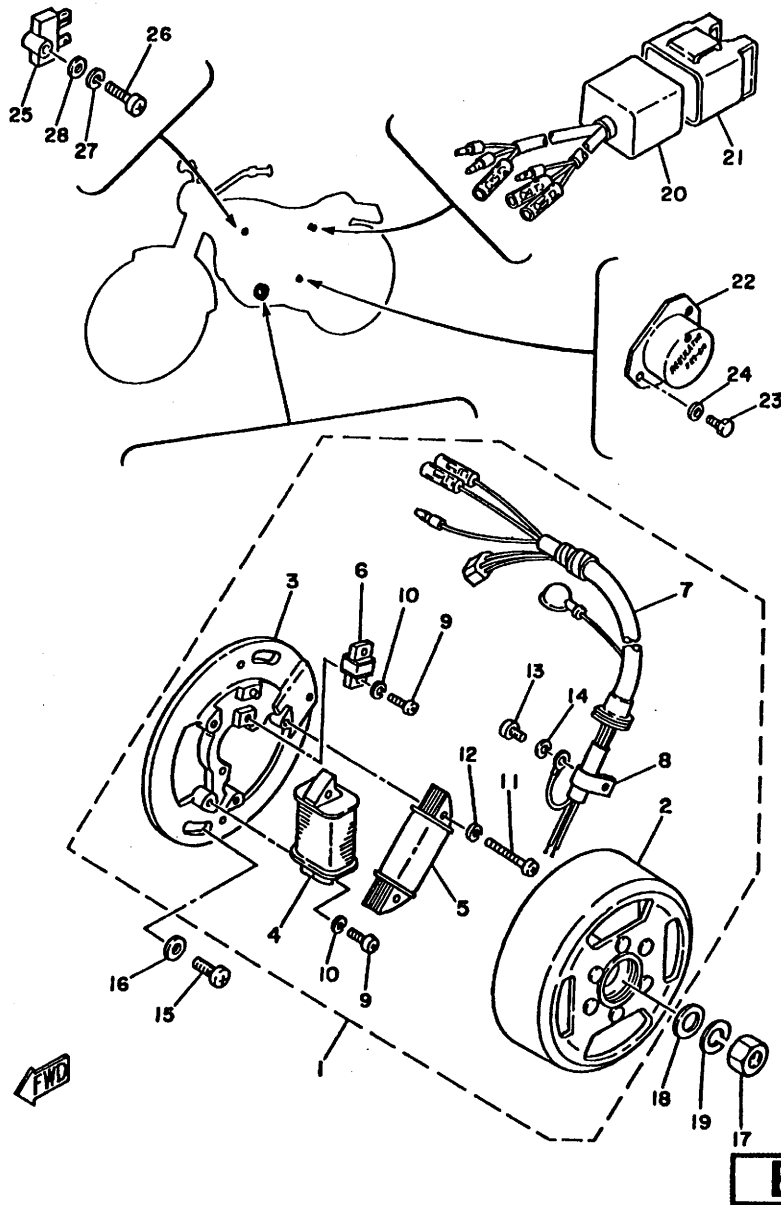
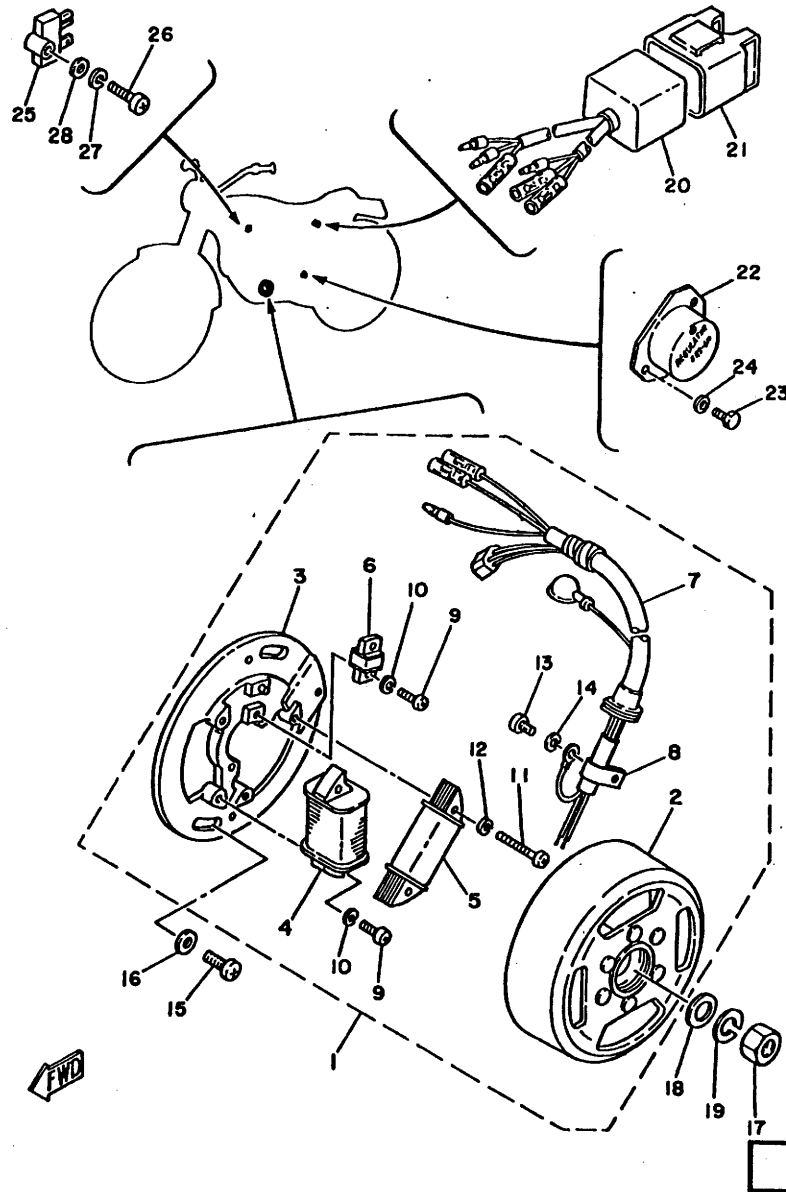


FIG. 3 C.D.I MAGNETO

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3T6-85500-21	C.D.I. MAGNETO ASSY	1	
2	3J0-85550-20	•ROTOR ASSY	1	
3	3T6-85509-21	•BASE, magneto	1	
4	3J0-85512-20	•COIL, source	1	
5	3J0-85513-20	•COIL, lighting 1	1	
6	3T6-85580-21	•COIL, Pulser	1	
7	3J0-85515-20	•LEAD WIRE ASSY	1	
8	104-81328-20	•CLAMP	1	
9	98501-04014	•SCREW, Pan head	3	
10	92901-04100	•WASHER, sPring	3	
11	98501-04030	•SCREW, Pan head	2	
12	92901-04100	•WASHER, sPring	2	
13	98501-04006	•SCREW, Pan head	1	
14	92901-04100	•WASHER, sPring	1	
15	92501-06015	SCREW, Pan head	2	
16	92901-06600	WASHER, Plate	2	
17	90170-12067	NUT	1	
18	90201-12593	WASHER, Plate	1	
19	92901-12100	WASHER, sPring	1	
20	3J0-85540-20	C.D.I. UNIT ASSY	1	
21	2A7-85546-00	BAND	1	
22	498-81910-23	VOLTAGE REGULATOR ASSY	1	UR
	443-81910-62	VOLTAGE REGULATOR ASSY	1	UR
23	97301-06012	BOLT	2	
24	92901-08600	WASHER, Plate	2	
25	1M1-81970-60	RECTIFIER ASSY	1	
26	98501-05020	SCREW, Pan head	1	
27	92901-05100	WASHER, sPring	1	

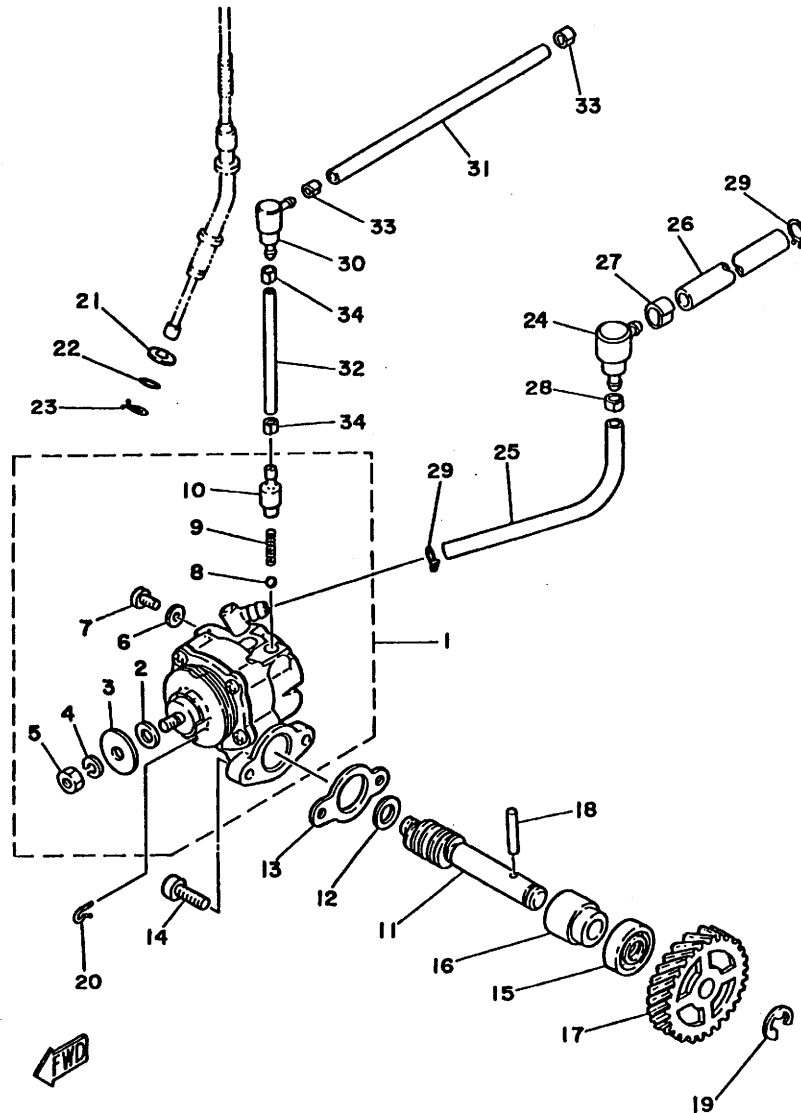
FIG. 3 C.D.I MAGNETO



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	92901-05600	WASHER, Plate	1	

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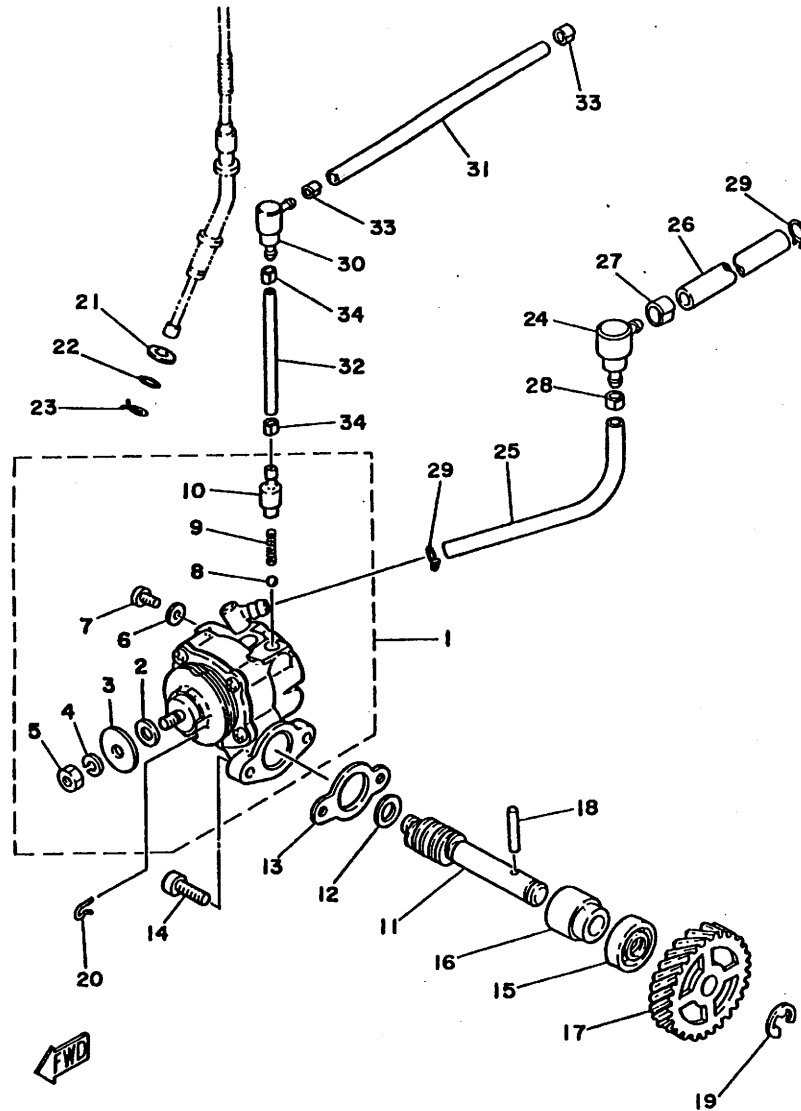
FIG. 4 OIL PUMP



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3J1-13101-00	OIL PUMP ASSY	1	
2	137-13137-00-03	.SHIM (0.3T)	1	UR UN
	137-13137-00-05	.SHIM (0.5T)	1	UR UN
	137-13137-00-10	.SHIM (1.0T)	1	UR UN
3	137-13138-01	.PLATE, adjusting	1	
4	92901-05100	.WASHER, spring	1	
5	95301-05600	.NUT	1	
6	90430-04004	.GASKET	1	
7	98901-04008	.SCREW, bind	1	
8	93505-32002	.BALL	1	
9	278-13169-00	.SPRING, check ball	1	
10	402-13552-00	.NOZZLE	1	
11	275-13175-01	SHAFT, worm	1	
12	90201-08624	WASHER, Plate	1	
13	126-13116-00	GASKET, Pump case	1	
14	98501-05016	SCREW, Pan head	2	
15	93101-10002	OIL SEAL	1	
16	137-13176-00	METAL, worm shaft outer	1	
17	2A6-13178-00	GEAR, drive (24T)	1	
18	93603-22028	PIN, dowel	1	
19	93430-08006	CIRCLIP	1	
20	363-13133-01	CLIP	1	
21	92901-08600	WASHER, Plate	1	
22	93210-07100	O-RING	1	
23	90468-08086	CLIP	1	
24	2A6-13115-01	CONNECTOR, suction Pipe	1	
25	90445-07219	HOSE	1	
26	90445-09100	HOSE	1	

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FIG. 4 OIL PUMP



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	90468-02078	CLIP	1	
28	90468-02025	CLIP	1	
29	90467-08003	CLIP	2	
30	2A6-13164-01	CONNECTOR, delivery Pipe	1	
31	90445-05023	HOSE	1	
32	90445-05018	HOSE	1	
33	90468-02033	CLIP	2	
34	90468-02033	CLIP	2	

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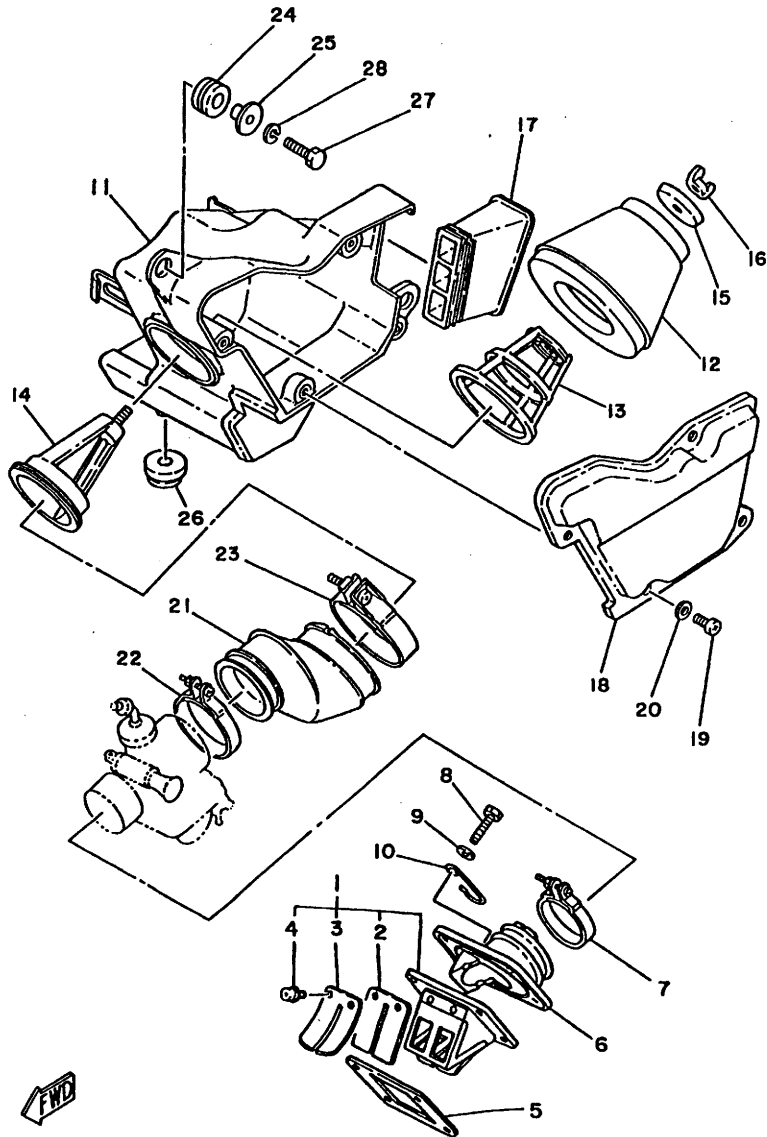
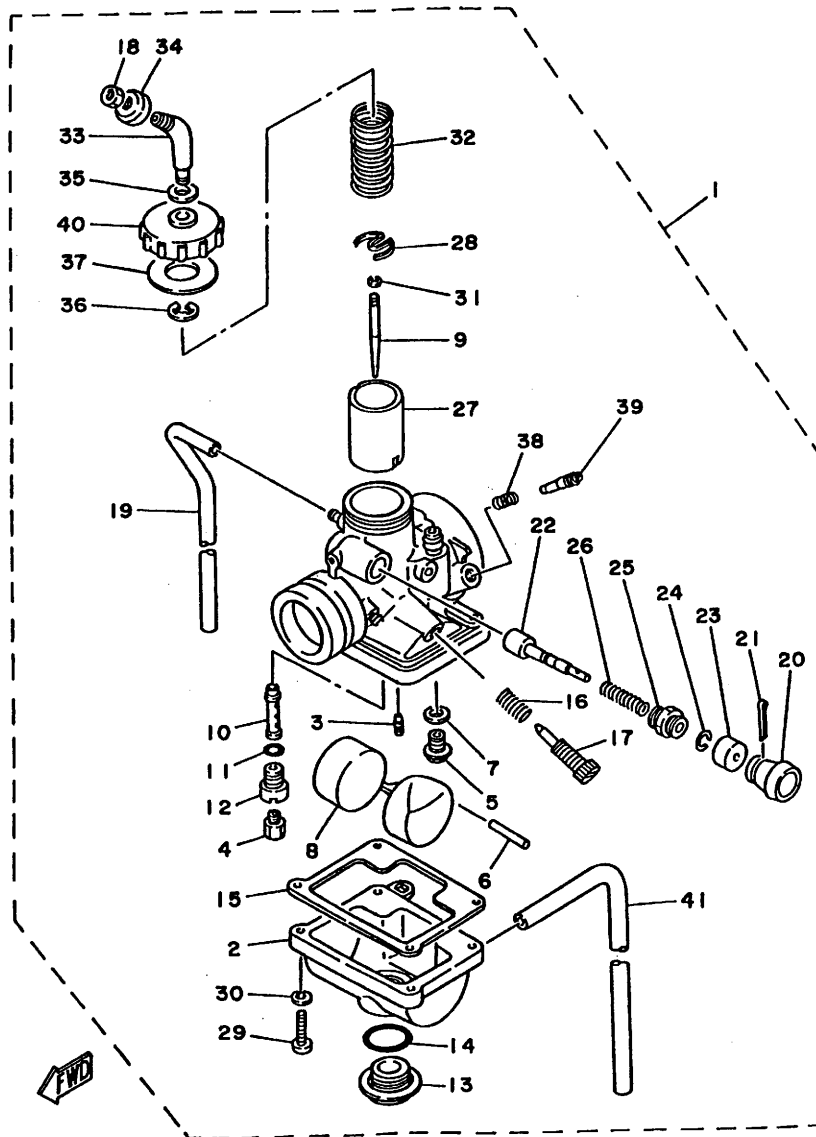


FIG. 5 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1V0-13610-00	REED VALVE ASSY	1	
2	1V0-13613-00	.REED, valve	2	
3	345-13616-70	.STOPPER, reed valve	2	
4	97602-03108	.SCREW, Pan head with washer	4	
5	314-13621-02	GASKET, valve seat	1	
6	401-13565-01	JOINT, carburetor	1	
7	90460-43053	CLAMP, hose	1	
8	97301-06025	BOLT	4	
9	92901-06600	WASHER, Plate	4	
10	90465-20163	CLAMP	1	
11	3J0-14411-00	CASE, air cleaner 1	1	
12	3J0-14451-00	ELEMENT, air cleaner	1	
13	3J0-14458-00	GUIDE	1	
14	3J0-14473-00	GUIDE	1	
15	2X4-14468-00	PLATE, element fitting	1	
16	90175-06012	NUT, wing	1	
17	4E9-14437-00	DUCT	1	
18	3J0-14412-00	CAP, cleaner case 1	1	
19	98501-05012	SCREW, Pan head	4	
20	92901-05600	WASHER, Plate	4	
21	3J1-14453-00	JOINT, air cleaner 1	1	
22	90460-49058	CLAMP, hose	1	
23	90460-71017	CLAMP, hose	1	
24	90480-14102	GROMMET	2	
25	90387-07391	COLLAR	2	
26	90480-18171	GROMMET	1	
27	97301-06025	BOLT	2	
28	92901-06100	WASHER, sPring	2	

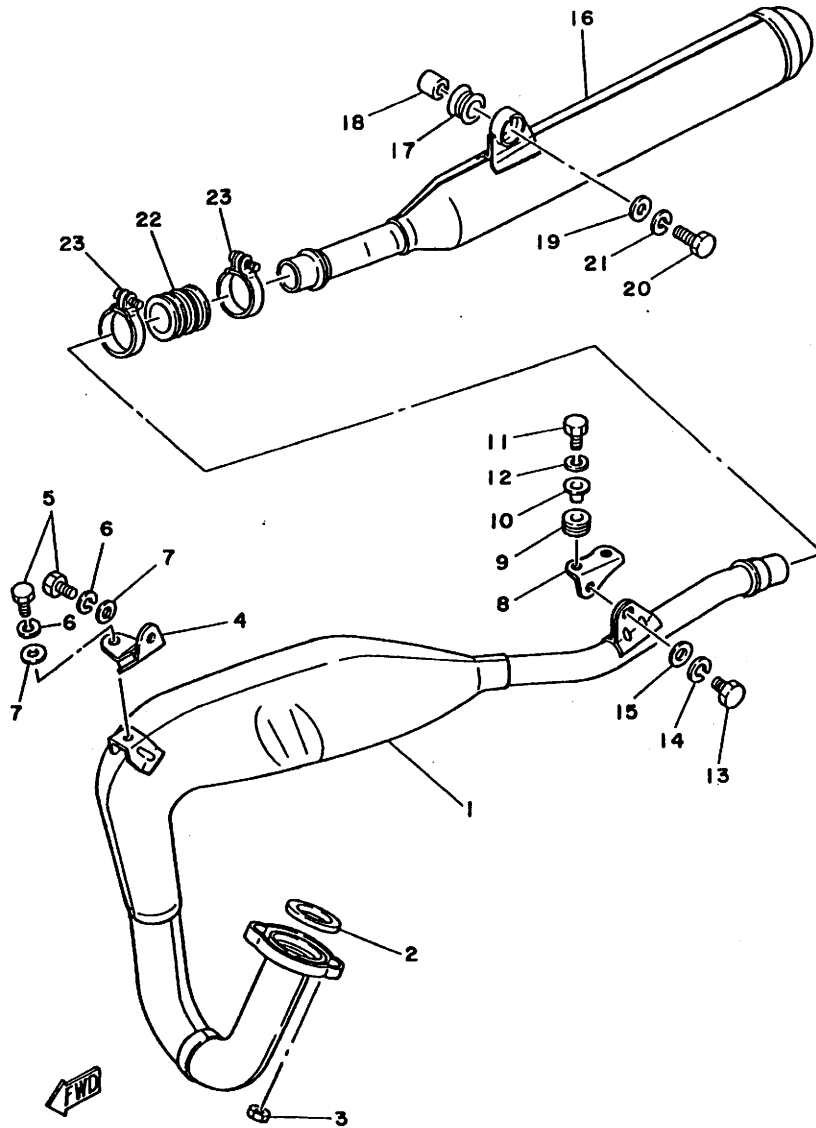
FIG. 6 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	314-14112-20	.VALVE, throttle	1	
28	246-14132-00	.STOPPER, cable	1	
29	98501-04016	.SCREW, Pan head	4	
30	92902-04100	.WASHER, spring	4	
31	164-14137-00	.CLIP	1	
32	248-14131-00	.SPRING, throttle valve	1	
33	1T9-14155-00	.GUIDE, cable	1	
34	1M1-14169-00	.CAP	1	
35	509-14198-00	.GASKET	1	
36	363-14137-00	.CLIP	1	
37	2A6-14126-00	.GASKET	1	
38	174-14134-00	.SPRING, air adjusting	1	
39	525-14123-00	.SCREW, air adjusting	1	
40	2A6-14158-00	.TOP, mixing chamber	1	
41	183-14196-00	.PIPE	1	

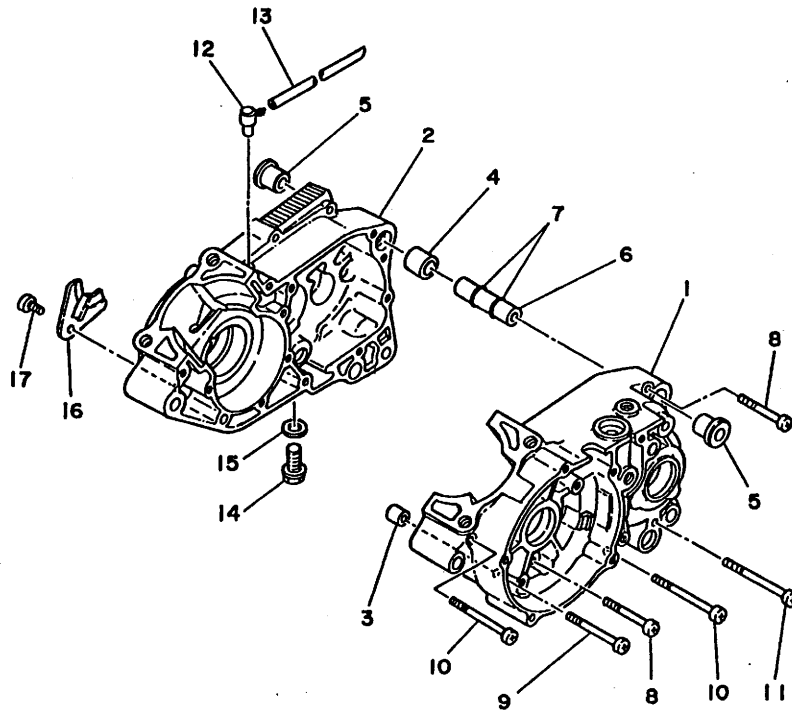
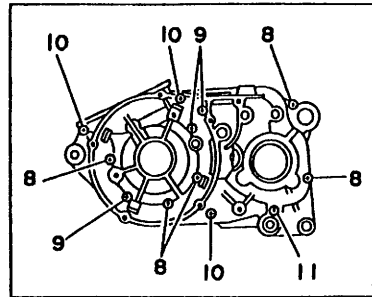
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FIG. 7 EXHAUST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4E9-14610-00	EXHAUST PIPE ASSY 1	1	
2	152-14613-00	GASKET, exhaust Pipe	1	
3	95301-08600	NUT	2	
4	2A6-14772-00	STAY, muffler 2	1	
5	97301-08016	BOLT	2	
6	92901-08100	WASHER, sPrin8	2	
7	92901-08600	WASHER, Plate	2	
8	1W2-14771-00	STAY, muffler 1	1	
9	90480-14101	GROMMET	2	
10	90387-06388	COLLAR	2	
11	97301-06025	BOLT	2	
12	92901-06100	WASHER, sPrin8	2	
13	97301-08016	BOLT	1	
14	92901-08100	WASHER, sPrin8	1	
15	92901-08600	WASHER, Plate	1	
16	4E9-14753-00	SILENCER, exhaust	1	
17	565-14747-00	DAMPER, muffler	1	
18	90387-08258	COLLAR	1	
19	156-24186-00	WASHER, sPecial	1	
20	97301-08030	BOLT	1	
21	92901-08100	WASHER, sPrin8	1	
22	1W2-14714-00	GASKET, muffier	1	
23	90460-37026	CLAMP, hose	2	

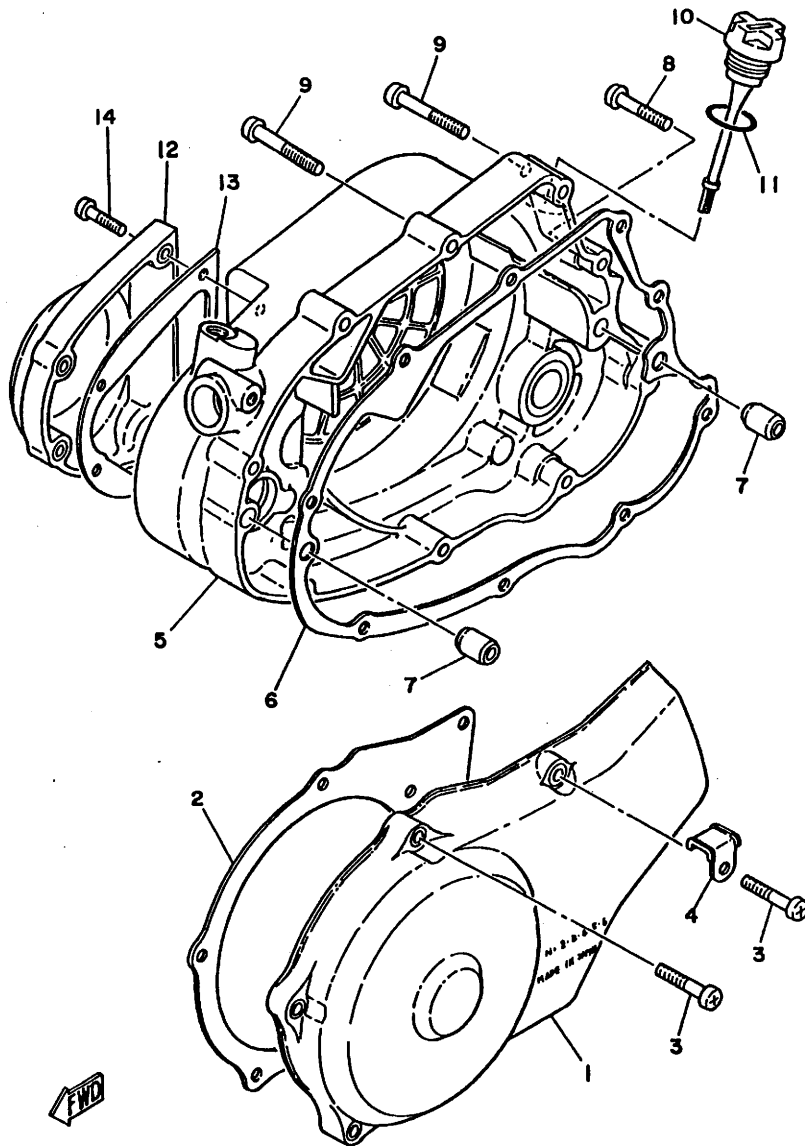
FIG. 8 CRANKCASE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A6-15111-02	CRANKCASE 1	1	
2	2A6-15121-01	CRANKCASE 2	1	
3	91810-02014	PIN, dowel	1	
4	91810-19020	PIN, dowel	1	
5	328-15316-00	DAMPER, engine mount 1	2	
6	401-15317-00	SPACER, engine mount	1	
7	93210-11073	O-RING	2	
8	92501-06050	SCREW, Pan head	5	
9	92501-06060	SCREW, Pan head	3	
10	92501-06070	SCREW, Pan head	3	
11	92501-06075	SCREW, Pan head	1	
12	2N4-15371-00	BREATHER	1	
13	90445-07340	HOSE	1	
14	90340-12005	PLUG, straight screw	1	
15	90430-12038	GASKET	1	
16	304-15128-00	HOLDER	1	
17	92501-08010	SCREW, Pan head	1	



FIG. 9 CRANKCASE COVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A7-15411-01	COVER, crankcase 1	1	
2	2A6-15455-00	GASKET, crankcase cover	1	
3	92501-06025	SCREW, Pan head	6	
4	2A6-15484-00	CLAMP 2	1	
5	2A6-15431-00	COVER, crankcase 3	1	
6	1W1-15451-00	GASKET, crankcase cover	1	
7	91810-02014	PIN, dowel	2	
8	92501-06030	SCREW, Pan head	3	
9	92501-06040	SCREW, Pan head	6	
10	520-15362-01	PLUG, oil level	1	
11	93210-21190	O-RING	1	
12	2A6-15416-00	COVER, oil Pump	1	
13	2A6-15456-00	GASKET, oil Pump cover 1	1	
14	92501-06025	SCREW, Pan head	4	

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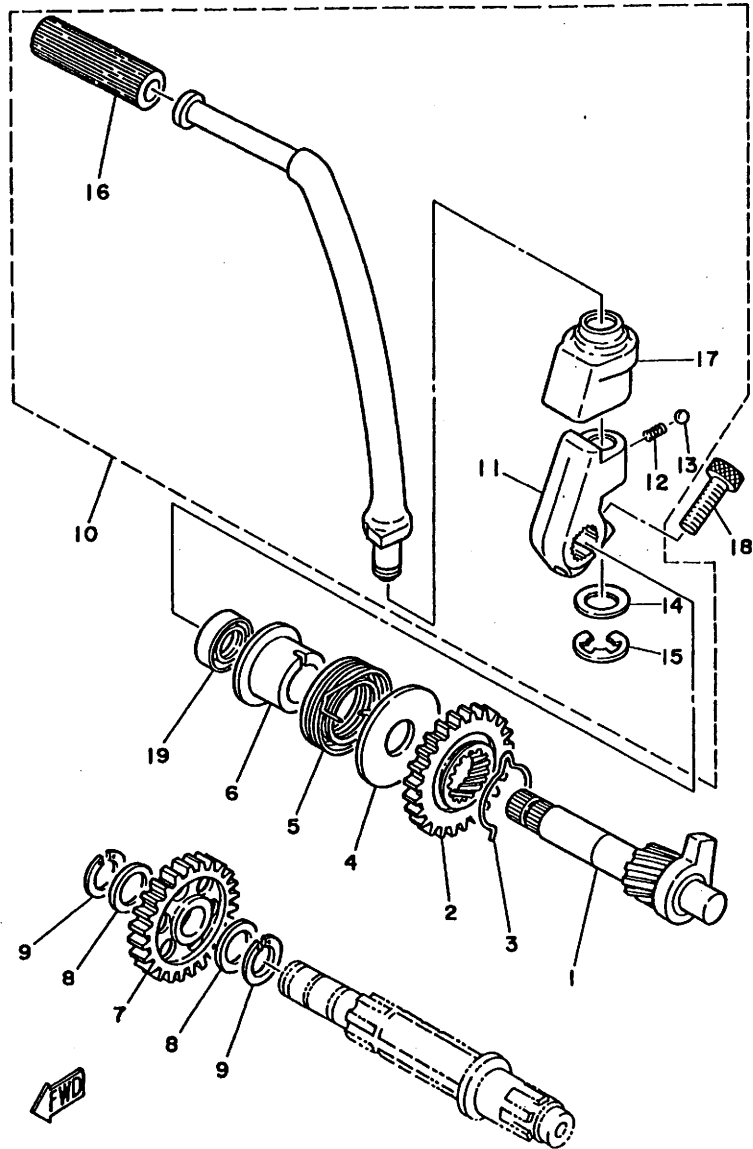
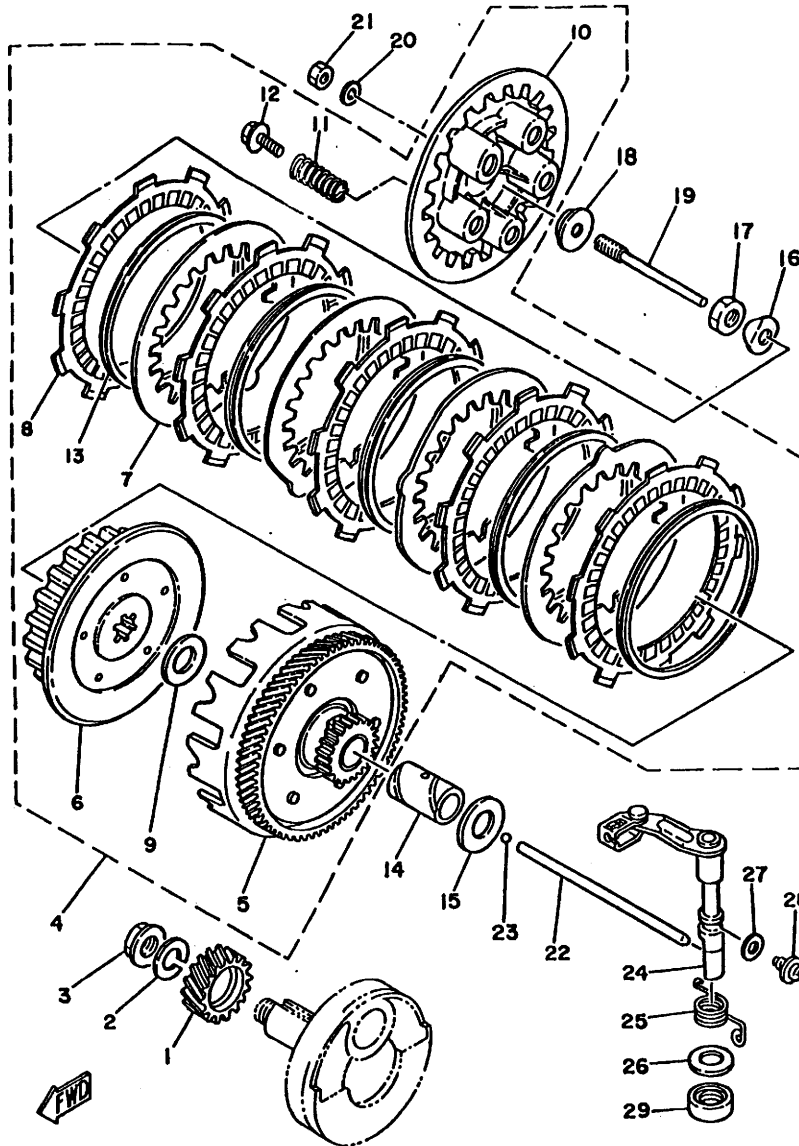


FIG. 10 KICK STARTER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4F2-15660-00	KICK AXLE ASSY	1	
2	1W1-15641-00	GEAR, kick (27T)	1	
3	90468-26048	CLIP	1	
4	401-15676-00	COVER, sPrin&	1	
5	90508-26450	SPRING, torsion	1	
6	4F2-15666-00	SPACER	1	
7	525-15651-00	GEAR, kick idle (25T)	1	
8	137-17417-00-05	SHIM (0.5T)	2	
9	93440-15012	CIRCLIP	2	
10	2A6-15620-01	KICK CRANK ASSY	1	
11	1W1-15621-01	•BOSS, kick crank	1	
12	90501-10459	•SPRING, compression	1	
13	93503-16010	•BALL	1	
14	90201-12541	•WASHER, Plate	1	
15	93430-08007	•CIRCLIP	1	
16	156-15618-01	•COVER, kick lever	1	
17	1W1-15618-01	•COVER, kick lever	1	
18	91316-08025	BOLT	1	
19	93101-17062	OIL SEAL	1	

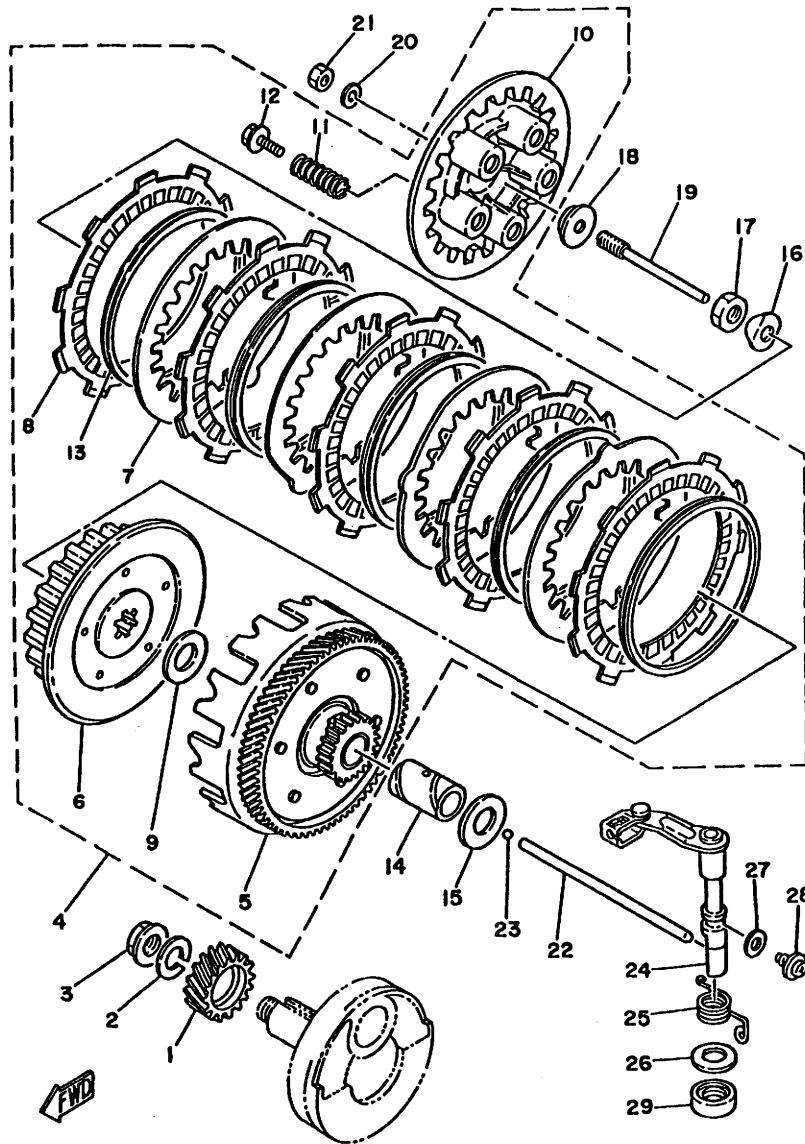
FIG. 11 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A6-16111-00	GEAR, Primary drive (22T)	1	
2	90204-12007	WASHER, sPrInG	1	
3	90179-12244	NUT	1	
4	3J1-16300-00	CLUTCH ASSY	1	
5	1W1-16150-01	.PRIMARY DRIVEN GEAR COMP.(71T	1	
6	1G8-16371-00	.BOSS, clutch	1	
7	2A6-16324-00	.PLATE, clutch 1	5	
8	559-16321-01	.PLATE, friction	6	
9	90201-17550	.WASHER, Plate	1	
10	1W1-16351-00	.PLATE, Pressure 1	1	
11	90501-20474	.SPRING, compression	5	
12	90159-05011	.SCREW, with washer	5	
13	307-16387-00	.RING, cushion	6	
14	90560-17147	SPACER	1	
15	90201-17550	WASHER, Plate	1	
16	90215-14122	WASHER, lock	1	
17	90170-14171	NUT	1	
18	1W1-16358-00	PLATE, Push	1	
19	1W1-16356-00	ROD, Push 1	1	
20	92901-06200	WASHER, Plain	1	
21	95301-06600	NUT	1	
22	2X3-16357-00	ROD, Push 2	1	
23	93503-18010	BALL	1	
24	2X3-16380-00	PUSH LEVER ASSY	1	
25	90508-20345	SPRING, torsion	1	
26	90201-14217	WASHER, Plate	1	
27	90430-08069	GASKET	1	
28	90149-08108	SCREW	1	

C2

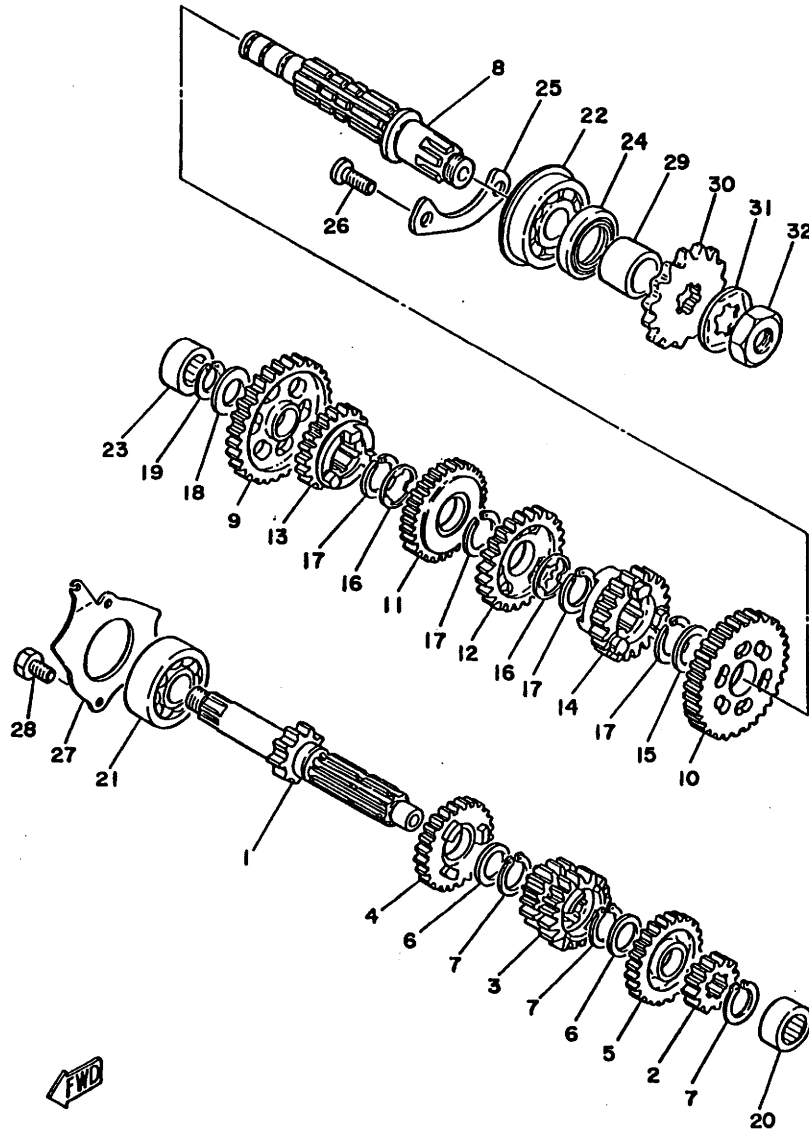
FIG. 11 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93104-14004	OIL SEAL	1	

C3

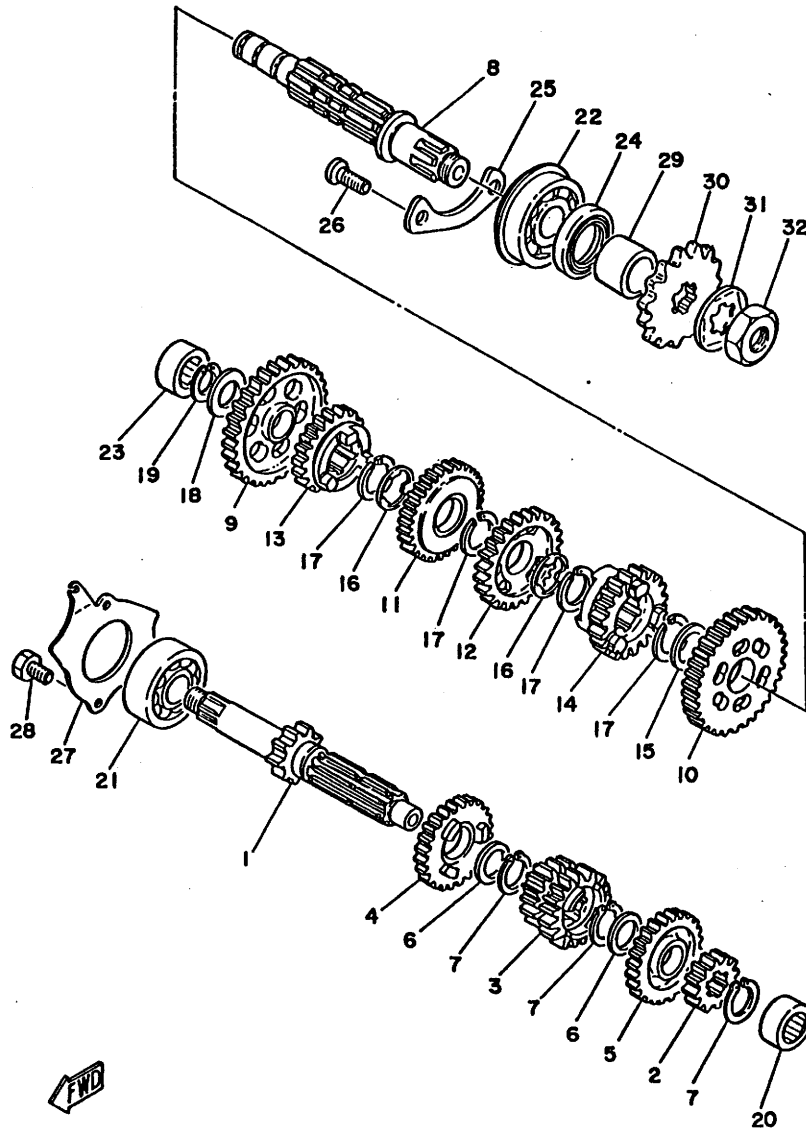
FIG. 12 TRANSMISSION



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4J3-17411-00	AXLE, main (11T)	1	
2	4J3-17121-00	GEAR, 2nd Pinion (15T)	1	
3	4J3-17131-00	GEAR, 3rd/4th Pinion (19T,22T)	1	
4	4J3-17151-00	GEAR, 5th Pinion (23T)	1	
5	4J3-17161-00	GEAR, 6th Pinion (25T)	1	
6	90201-20266	WASHER, Plate	2	
7	93410-20038	CIRCLIP	3	
8	2A6-17421-00	AXLE, drive	1	
9	4J3-17211-00	GEAR, 1st wheel (35T)	1	
10	4J3-17221-00	GEAR, 2nd wheel (29T)	1	
11	4J3-17231-00	GEAR, 3rd wheel (26T)	1	
12	4J3-17241-00	GEAR, 4th wheel (24T)	1	
13	4J3-17251-00	GEAR, 5th wheel (22T)	1	
14	4J3-17261-00	GEAR, 6th wheel (21T)	1	
15	90201-22555	WASHER, Plate	1	
16	90209-18135	WASHER	2	
17	93410-22039	CIRCLIP	4	
18	90201-15701	WASHER, Plate (1.0T)	1	
19	93440-15012	CIRCLIP	1	
20	93311-41530	BEARING, cylindrical	1	
21	93306-30303	BEARING (B6302Z)	1	
22	93306-30411	BEARING (B6304)	1	
23	93311-31515	BEARING, cylindrical	1	
24	93102-26042	OIL SEAL	1	
25	IWI-15381-00	PLATE, bearing cover	1	
26	92701-06012	SCREW, flat head	2	
27	IWI-17471-01	PLATE, cover	1	
28	97321-06012	BOLT	2	

C4

FIG. 12 TRANSMISSION

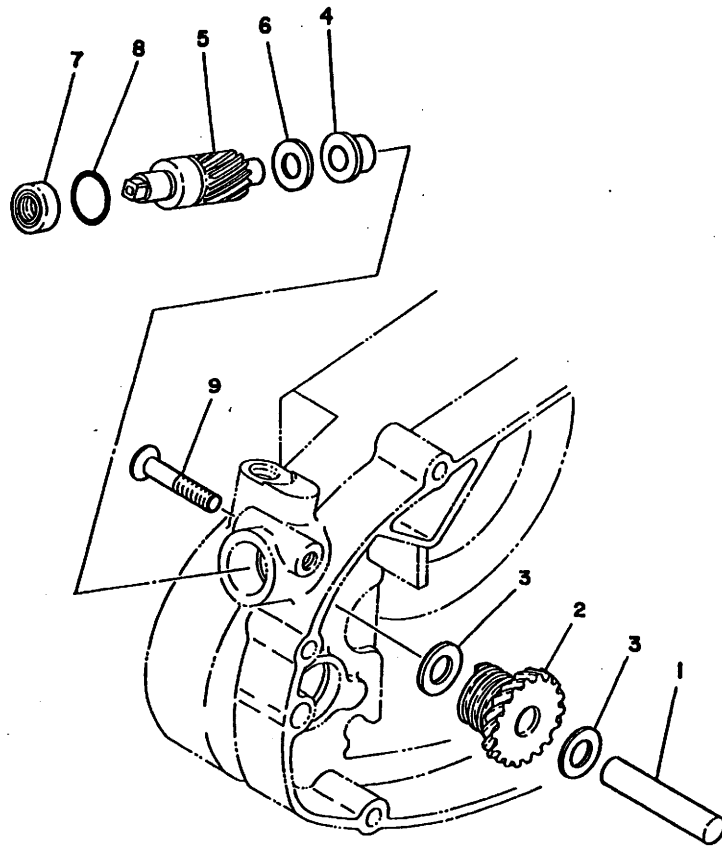


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90387-202A0	COLLAR	1	
30	174-17461-60	SPROCKET, drive (16T)	1	
31	90215-16127	WASHER, lock	1	
32	90179-16226	NUT	1	

C5

FIG. 13 TACHOMETER GEAR

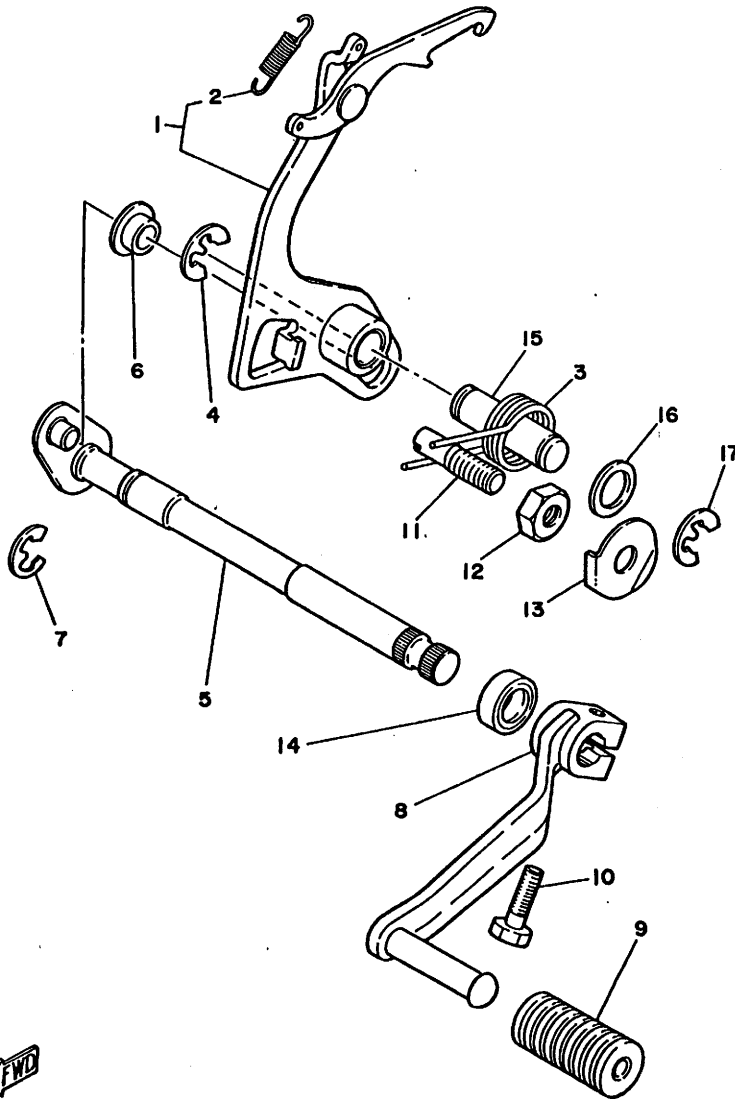
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	248-17861-00	AXLE, drive Gear	1	
2	2A6-17831-00	GEAR, drive (16T,2T)	1	
3	90201-10123	WASHER, Plate	2	
4	90381-08002	BUSH, solid	1	
5	2A6-17841-00	GEAR, driven (13T)	1	
6	102-18137-00-10	WASHER 1	1	
7	93109-08017	OIL SEAL	1	
8	93210-14104	O-RING	1	
9	92601-06028	SCREW, oval head	1	



FWD

C6

FIG. 15 SHIFT SHAFT-PEDAL

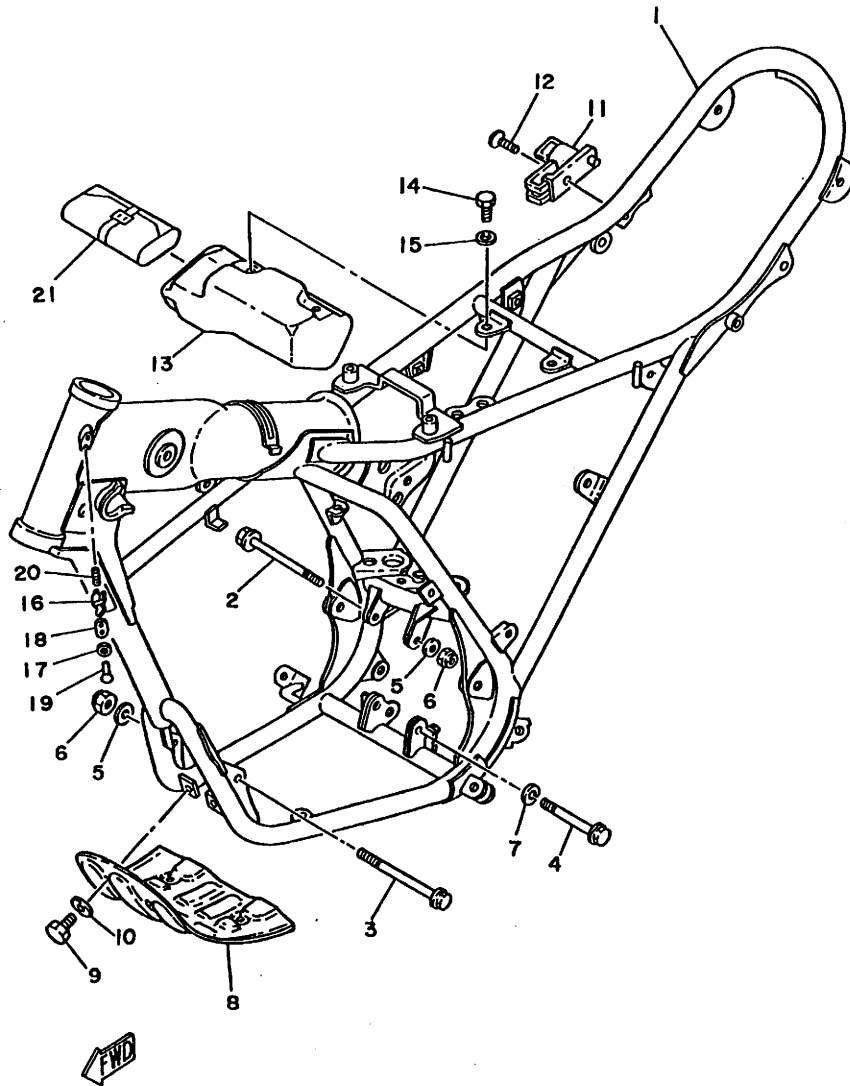


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4F2-18120-00	SHIFT LEVER ASSY	1	
2	90506-08155	.SPRING, tension	1	
3	90508-32349	SPRING, torsion	1	
4	93430-10016	CIRCLIP	1	
5	4F2-18101-00	SHIFT SHAFT ASSY	1	
6	401-18178-00	ROLLER, shift lever	1	
7	93430-10016	CIRCLIP	1	
8	2A6-18111-00	PEDAL, shift	1	
9	132-18113-01	COVER, shift Pedal	1	
10	97321-08020	BOLT	1	
11	90149-08111.	SCREW	1	
12	90170-08029	NUT	1	
13	90215-08014	WASHER, lock	1	
14	93101-12060	DIL SEAL	1	
15	1W1-18197-01	SHAFT	1	
16	102-18137-00-10	WASHER 1	1	
17	93430-10016	CIRCLIP	1	

FWD

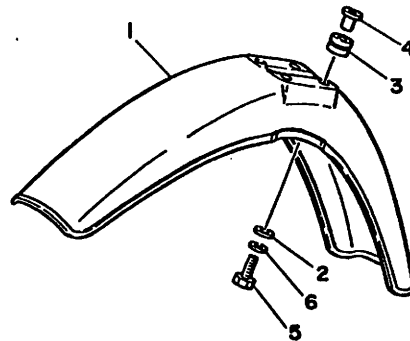
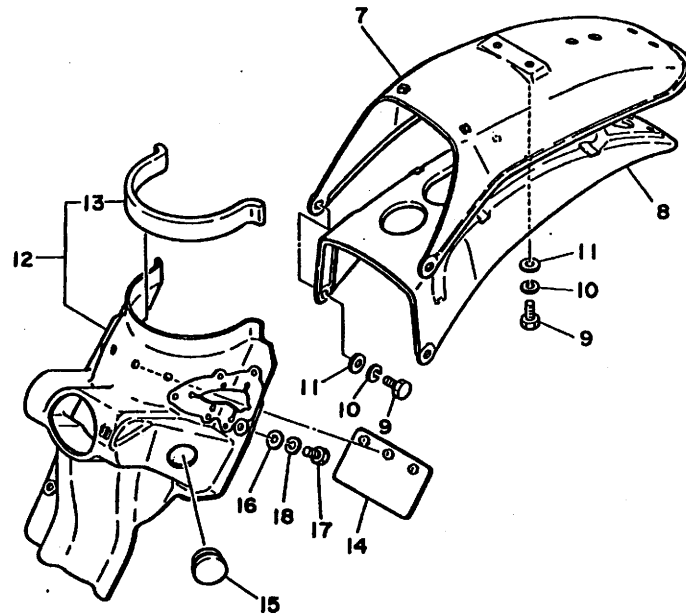
C8

FIG. 16 FRAME. TOOL



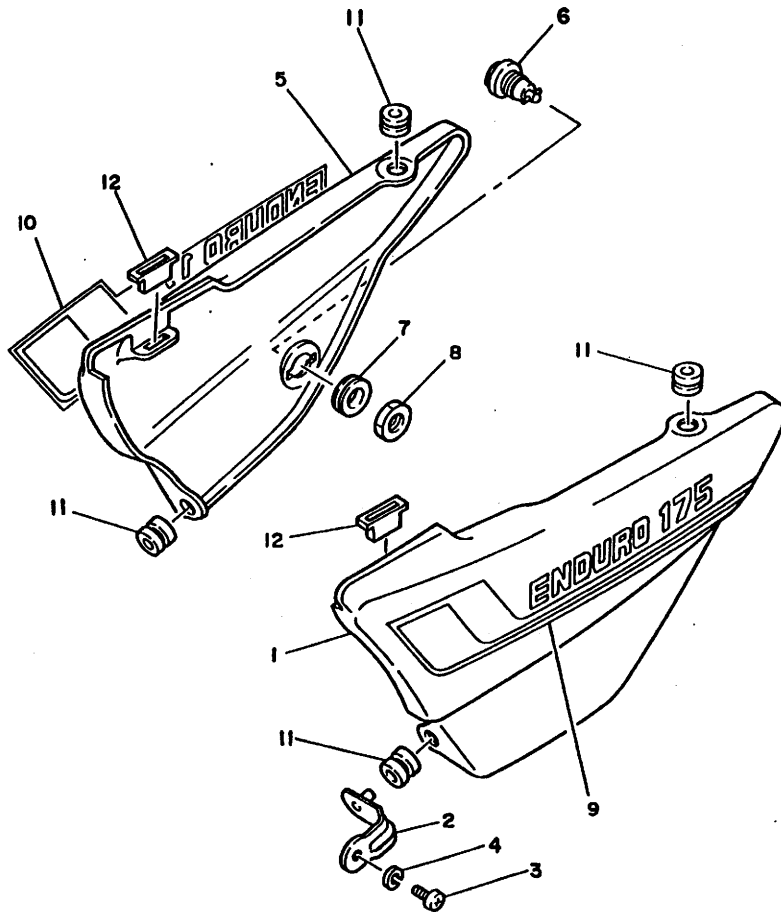
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4L8-21110-01-33	FRAME COMP	1	yamaha black
2	90105-08099	BOLT, washer based	1	
3	90105-08120	BOLT, washer based	1	
4	90105-10037	BOLT, washer based	1	
5	92901-08200	WASHER, Plain	2	
6	90185-08054	NUT, self-locking	2	
7	92901-10100	WASHER, sPring	1	
8	2A6-21471-00-90	PROTECTOR, engine	1	uni chrome (black)
9	97301-06012	BOLT	4	
10	92901-06600	WASHER, Plate	4	
11	2A6-21308-00	HELMET HANGER ASSY	1	
12	92701-06018	SCREW, flat head	1	
13	3J0-21170-00	BOX COMP.	1	
14	97301-06012	BOLT	2	
15	92901-06600	WASHER, Plate	2	
16	2A6-23408-00	STEERING LOCK ASSY	1	
17	90208-04029	WASHER, conical sPring	1	
18	584-23484-01	CAP, handle lock	1	
19	90269-04003	RIVET	1	
20	90502-09024	SPRING, conical	1	
21	2A6-28100-10	TOOL KIT	1	

FIG. 17 FRONT FENDER•REAR FENDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2Y9-21511-00-66	FENDER, front	1	UR sunshine red
	4E9-21511-00-20	FENDER, front	1	UR crystal silver
2	90201-06067	WASHER, Plate	4	
3	90480-14198	GROMMET	4	
4	90387-06388	COLLAR	4	
5	97301-06025	BOLT	4	
6	92901-06100	WASHER, sPring	4	
7	2A8-21611-A0	FENDER, rear	1	UR sunshine red
	2N5-21611-10-20	FENDER, rear	1	UR crystal silver
8	2A6-21617-00	BRACKET, fender	1	
9	97301-06016	BOLT	4	
10	92901-06100	WASHER, sPring	4	
11	92901-06600	WASHER, Plate	4	
12	2A7-21620-02	MUD GUARD COMP.	1	
13	2A6-21639-00	.DAMPER 2	1	
14	1M1-21621-00	FLAP	1	
15	90480-01254	GROMMET	2	
18	90201-06067	WASHER, Plate	3	
17	97301-06016	BOLT	3	
18	92901-06100	WASHER, sPring	3	

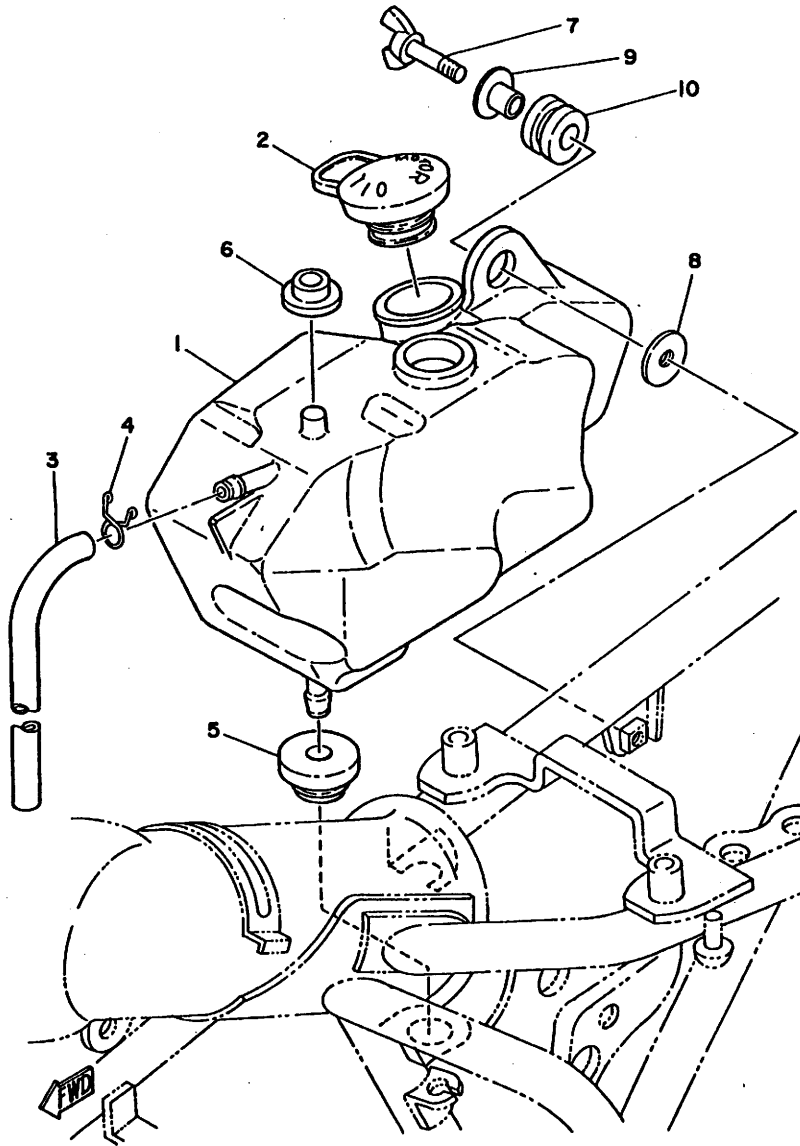
FIG. 18 SIDE COVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4L8-21711-00-20	COVER, side (L.H)	1	UR crystal silver
	4L8-21711-00-66	COVER, side (L.H)	1	UR sunshine red
2	4L8-21322-00	STAY, side cover 2	1	
3	92501-06012	SCREW, Pan head	1	
4	92901-06100	WASHER, sPring	1	
5	4L8-21721-00-20	COVER, side (R.H)	1	UR crystal silver
	4L8-21721-00-66	COVER, side (R.H)	1	UR sunshine red
6	4L8-21708-00	SIDE COVER LOCK ASSY	1	
7	90480-24186	GROMMET	1	
8	90170-22187	NUT	1	
9	4E9-21786-00	EMBLEM 6	1	UR for sr
	4E9-21786-10	EMBLEM 6	1	UR for csl
10	4E9-21787-00	EMBLEM 7	1	UR for sr
	4E9-21787-10	EMBLEM 7	1	UR for csl
11	90480-12053	GROMMET	4	
12	2N4-21717-00	DAMPER, side cover	2	

FWD

FIG. 19 OIL TANK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3J0-21751-00	TANK, oil	1	
2	1T9-21771-00	BODY, caP	1	
3	90445-09113	HOSE	1	
4	90467-08003	CLIP	1	
5	90480-18171	GROMMET	1	
6	90480-13253	GROMMET	1	
7	90122-06001	BOLT, wing	1	
8	90179-06013	NUT	1	
9	90387-07391	COLLAR	1	
10	90480-14102	GROMMET	1	

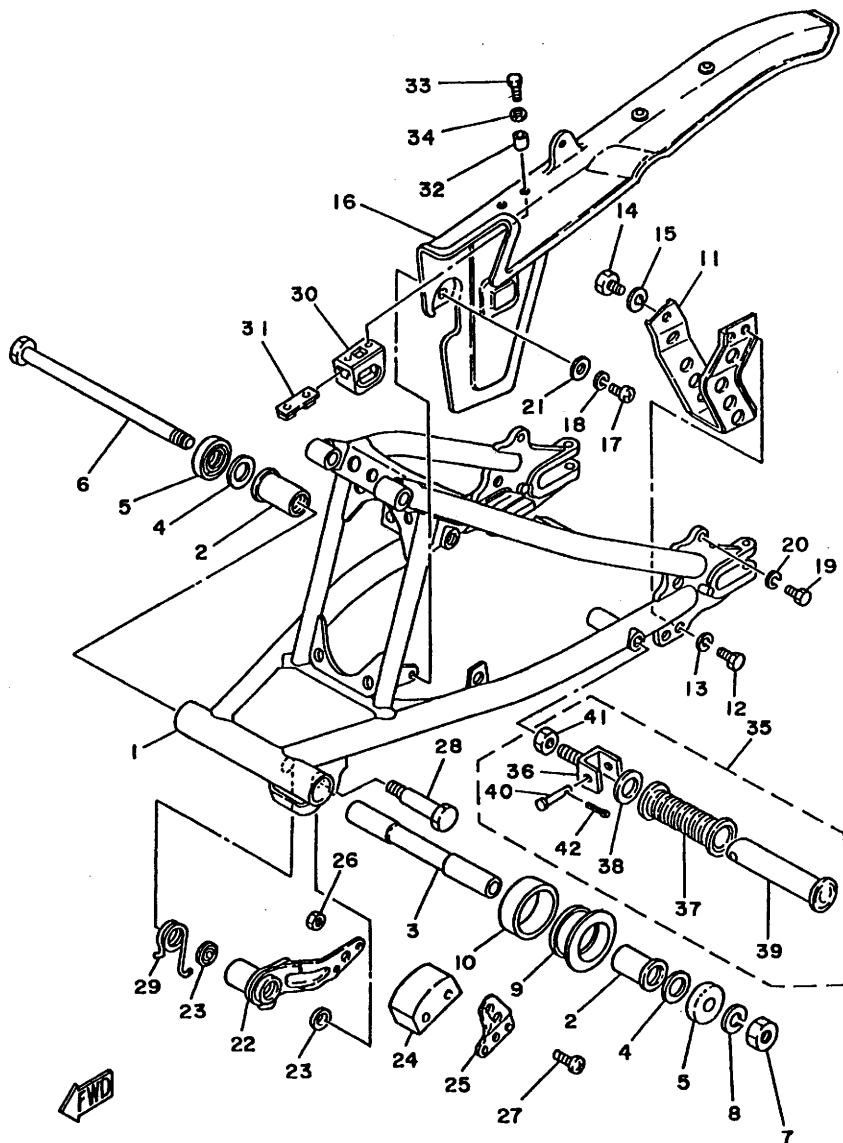
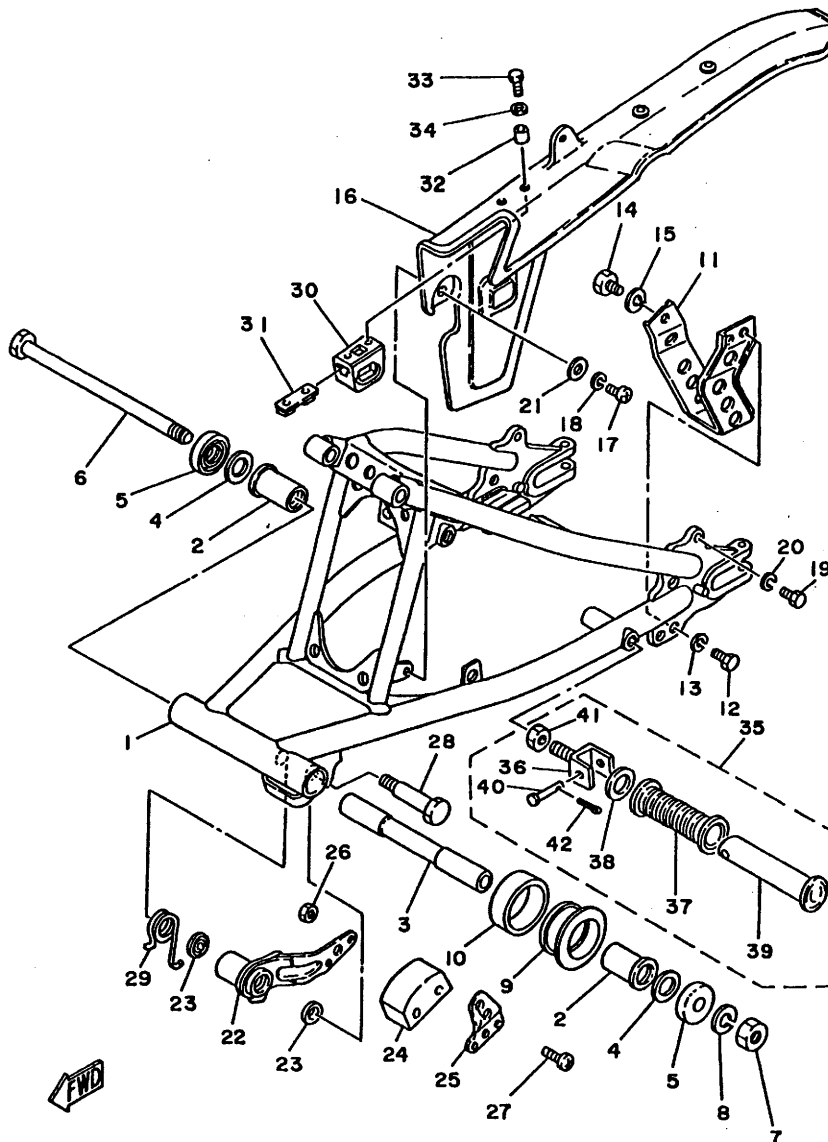


FIG. 20 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A6-22110-01-33	REAR ARM COMP.	1	yamaha black
2	90386-18028	BUSH	2	
3	403-22124-00	BUSH 2	1	
4	401-22127-00	SHIM	1	
5	401-22128-01	SEAL, Guard	2	
6	2N4-22141-00	SHAFT, Pivot	1	
7	90185-12046	NUT, self-locking	1	
8	92901-12100	WASHER, sPring	1	
9	2A6-22151-00	SEAL, Guard	1	
10	2A6-22152-00	SEAL, Guard	1	
11	2A6-22318-00	GUARD, chain	1	
12	97301-08016	BOLT	2	
13	92901-06100	WASHER, sPring	2	
14	97301-08012	BOLT	1	
15	92901-08100	WASHER, sPring	1	
16	2A6-22311-01	CASE, chain	1	
17	98501-05016	SCREW, Pan head	2	
18	92901-05100	WASHER, sPring	2	
19	97301-05012	BOLT	1	
20	92901-05100	WASHER, sPring	1	
21	90201-05036	WASHER, Plate	2	
22	2A6-22179-00	ARM, tensioner	1	
23	93104-14044	OIL SEAL	2	
24	2N0-22178-00	TENSIONER	1	
25	1W1-22187-00	GUIDE, chain	1	
26	95301-05700	NUT	2	
27	98501-05035	SCREW, Pan head	2	
28	90109-10533	BOLT	1	

C13

FIG. 20 REAR ARM



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90508-35350	SPRING, torsion	1	
30	3J0-22147-00	PROTECTOR, chain	1	
31	3J0-22131-00	STAY, chain case 1	1	
32	90387-05682	COLLAR	2	
33	97301-05016	BOLT	2	
34	92901-05600	WASHER, Plate	2	
35	120-27430-02	REAR FOOTREST ASSY 1	2	
36	120-27432-02	.BRACKET 1	1	
37	120-27433-00	.COVER, rear footrest	1	
38	90201-20279	.WASHER, Plate	1	
39	120-27431-00	.FOOTREST, rear 1	1	
40	90240-06009	.PIN, clevis	1	
41	95301-12700	.NUT	1	
42	91401-16015	.PIN, cotter	1	

C14

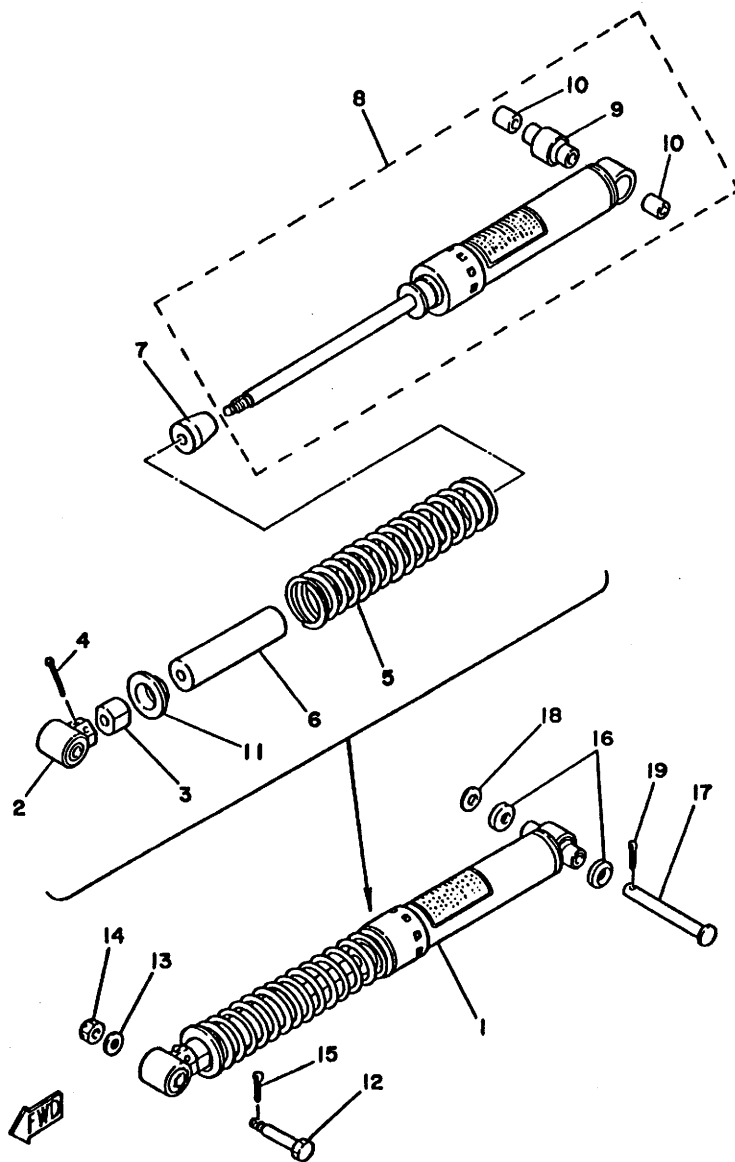
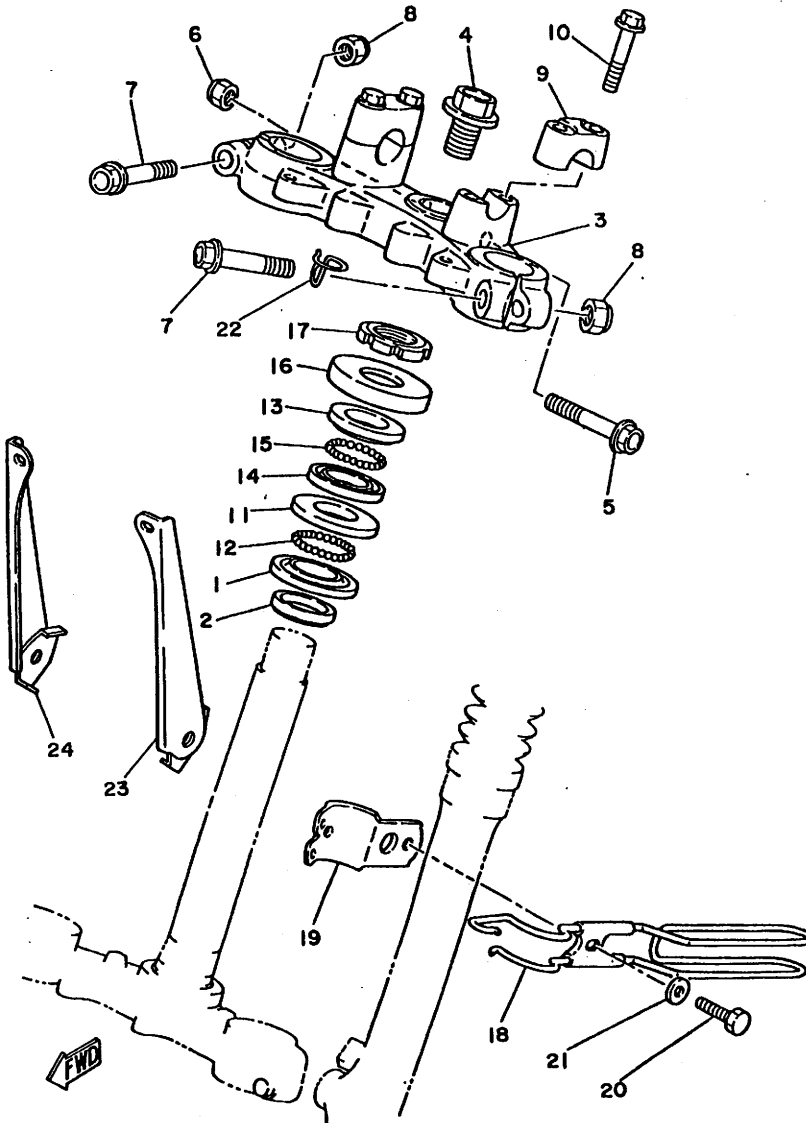


FIG. 21 REAR SUSPENSION

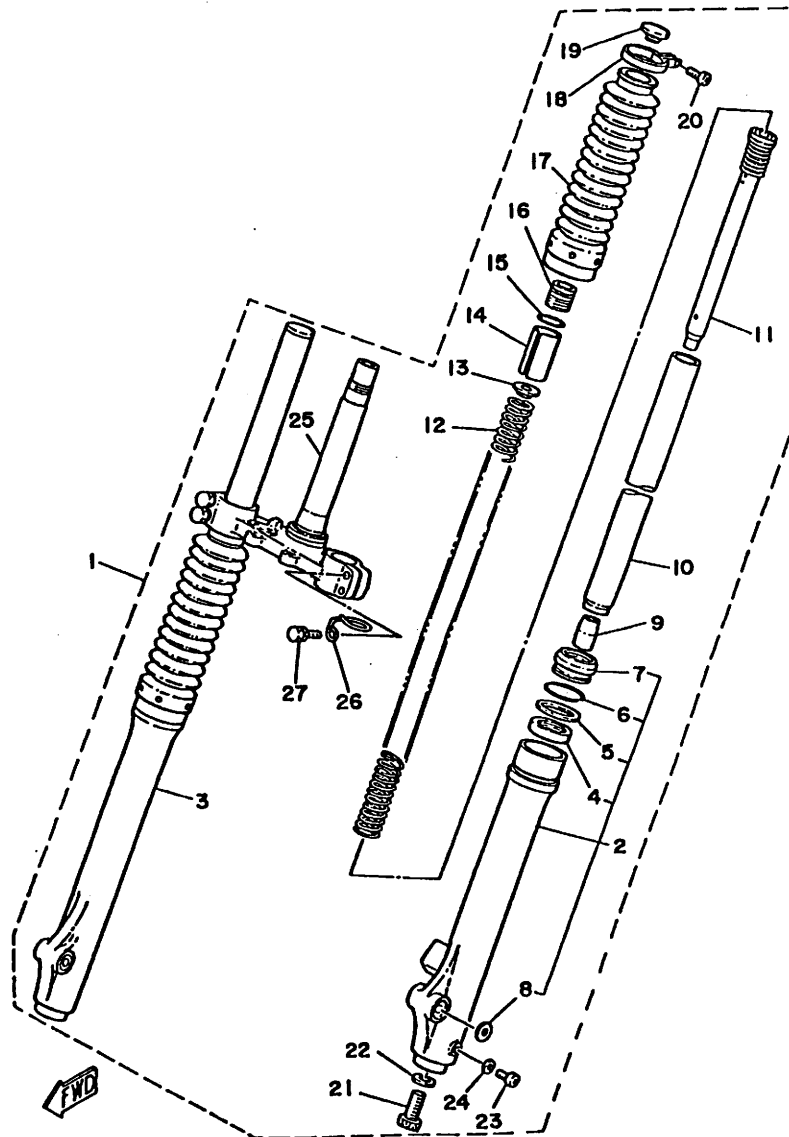
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N4-22210-01	SHOCK ABSORBER ASSY, rear	1	
2	1M1-22219-01	BRACKET, upper	1	
3	2N4-22213-00	SEAT, spring upper	1	
4	91401-30040	PIN, cotter	1	
5	90501-90514	SPRING, compression	1	
6	2N4-22496-00	SLEEVE, rod	1	
7	2A6-22493-00	STOPPER, bump	1	
8	2N4-22401-01	DUMPER SUB ASSY	1	
9	1W1-22226-00	BUSH, shock absorber lower	1	
10	90380-12051	BUSH, solid	2	
11	2N4-22214-00	GUIDE, spring 1	1	
12	90109-10453	BOLT	1	
13	92901-10200	WASHER, Plain	1	
14	95302-10700	NUT	1	
15	91401-20025	PIN, cotter	1	
16	1W1-22128-00	COVER, thrust 1,	2	
17	90240-12059	PIN, clevis	1	
18	92901-12600	WASHER, Plate	1	
19	91401-30022	PIN, cotter	1	

FIG. 22 STEERING



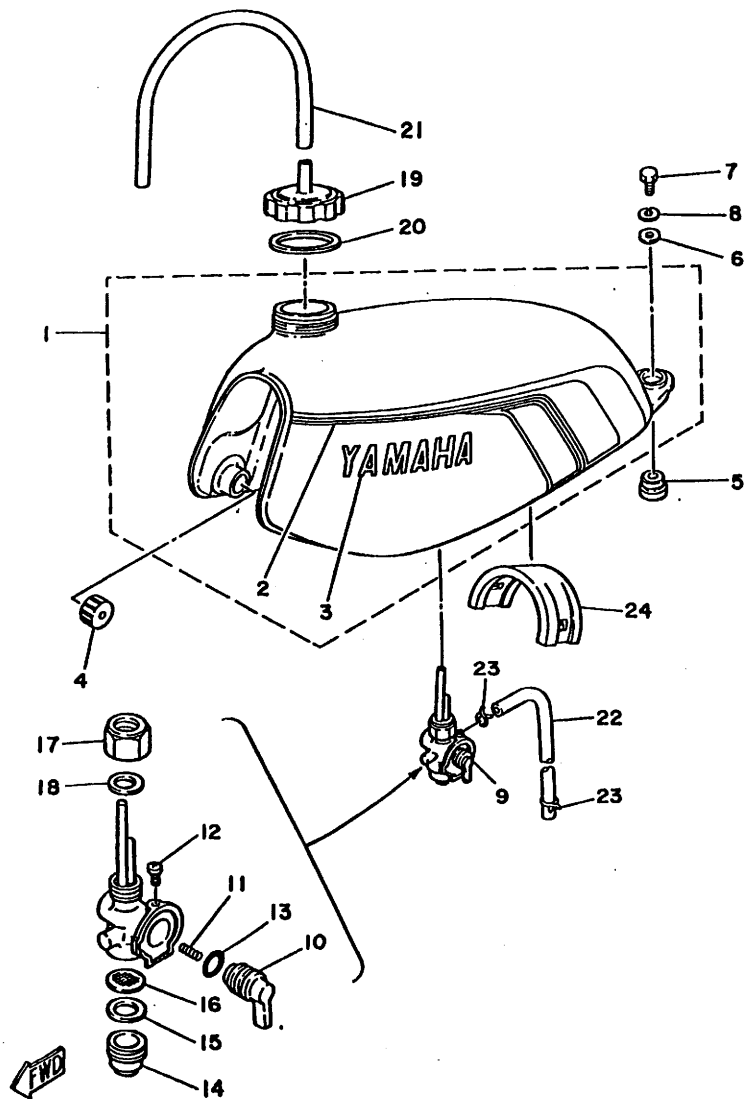
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	156-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	2N4-23435-00-98	CROWN, handle	1	low gloss black
4	90105-14060	BOLT, washer based	1	
5	95821-08055	BOLT, flange	1	
6	90185-08054	NUT, self-locking	1	
7	95821-10055	BOLT, flange	2	
8	90185-10035	NUT, self-locking	2	
9	1E6-23441-00-98	HOLDER, handle upper	2	low gloss black
10	95821-08035	BOLT, flange	4	
11	156-23412-00	RACE, ball 2	1	
12	93501-04011	BALL	19	
13	122-23411-00	RACE, ball 1	1	
14	122-23412-00	RACE, ball 2	1	
15	93503-16010	BALL	22	
16	583-23416-01	COVER, ball race 2	1	
17	90179-25033	NUT	1	
18	2A6-23318-00	HOLDER, cable 1	1	
19	2A6-23319-00	HOLDER, cable 2	1	
20	97301-06025	BOLT	1	
21	92901-06600	WASHER, Plate	1	
22	4F2-23389-00	GUIDE, cable	1	
23	2G3-21581-00	STAY, Plate fitting 1	1	
24	2G3-21591-00	STAY, Plate fitting 2	1	

FIG. 23 FRONT FORK



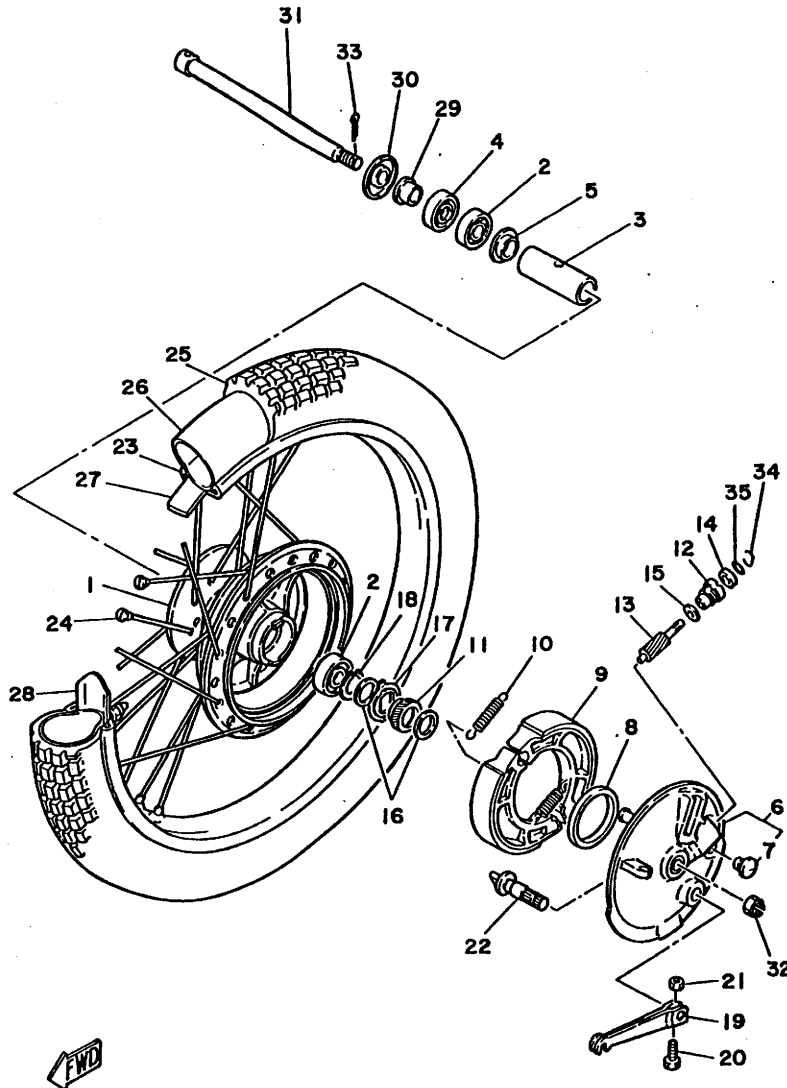
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N4-23101-00	FRONT FORK ASSY	1	
2	2K5-23126-00	.TUBE, outer 1	1	
3	2K5-23136-00	.TUBE, outer 2	1	
4	2K5-23145-00	..OIL SEAL	2	
5	2K5-23146-00	..WASHER, oil seal	2	
6	2K5-23153-00	..RING, snap	2	
7	2K5-23144-00	..SEAL, dust	2	
8	2K5-23165-00	..WASHER, felt	2	
9	2K5-23173-00	.SPINDLE, taPer	2	
10	2N4-23110-00	.INNER TUBE COMP.1	2	
11	2K5-23170-00	.CYLINDER COMP., front fork	2	
12	2N4-23141-00	.SPRING, front fork	2	
13	256-23142-60	.SEAT, sPring uPPer	2	
14	256-23118-60	.SPACER	2	
15	146-23114-00	.GASKET	2	
16	1X0-23111-00	.BOLT, caP	2	
17	2K5-23191-M0	.BOOT	2	
18	2K5-23192-00	.BAND	2	
19	2N4-23168-00	.PLUG	2	
20	509-23194-L0	.SCREW, boot band	2	
21	278-23181-50	.BOLT, hexaEon socket head	2	
22	509-23158-L0	.GASKET	2	
23	122-23119-01	.PLUG, drain	2	
24	122-23129-00	.GASKET, drain Plug	2	
25	2N4-23340-00-33	.UNDER BRACKET COMP.	1	yamaha black
26	4F2-23317-00	.HOLDER, cable	1	
27	2K5-23128-00	.BOLT, axle holder	4	

FIG. 24 FUEL TANK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N4-24110-00-X9	FUEL TANK COMP.	1	UR sunshine red
	2N4-24110-Y0-01	FUEL TANK COMP.	1	UR crystal silver
2	4E9-24240-00	•GRAPHIC SET	1	UR for sr
	4E9-24240-10	•GRAPHIC SET	1	UR for csl
3	1X0-24161-00	•EMBLEM 1	2	UR for sr
	554-24161-00	•EMBLEM 1	2	UR for csl
4	278-24181-00	DAMPER, locatin& 1	2	
5	90480-22231	GROMMET	2	
6	90201-06073	WASHER, Plate	2	
7	97301-06012	BOLT	2	
8	92901-06100	WASHER, sPrin&	2	
9	304-24500-10	FUEL COCK ASSY 1	1	
10	357-24524-10	•LEVER, cock	1	
11	357-24529-10	•SPRING	1	
12	2N3-24535-00	•SCREW, lever fittin&	1	
13	2N3-24528-00	•O-RING	1	
14	357-24521-10	•CUP, filter	1	
15	357-24522-10	•GASKET	1	
16	357-24515-10	•NET, filter 2	1	
17	2N3-24531-00	•NUT	1	
18	357-24532-10	•GASKET	1	
19	2A6-24611-00	BODY, caP	1	
20	1W1-24612-00	GASKET, caP	1	
21	90445-09115	HOSE	1	
22	90445-09086	HOSE	1	
23	90467-08003	CLIP	2	
24	2A6-24182-00	DAMPER, locatin& 2	1	

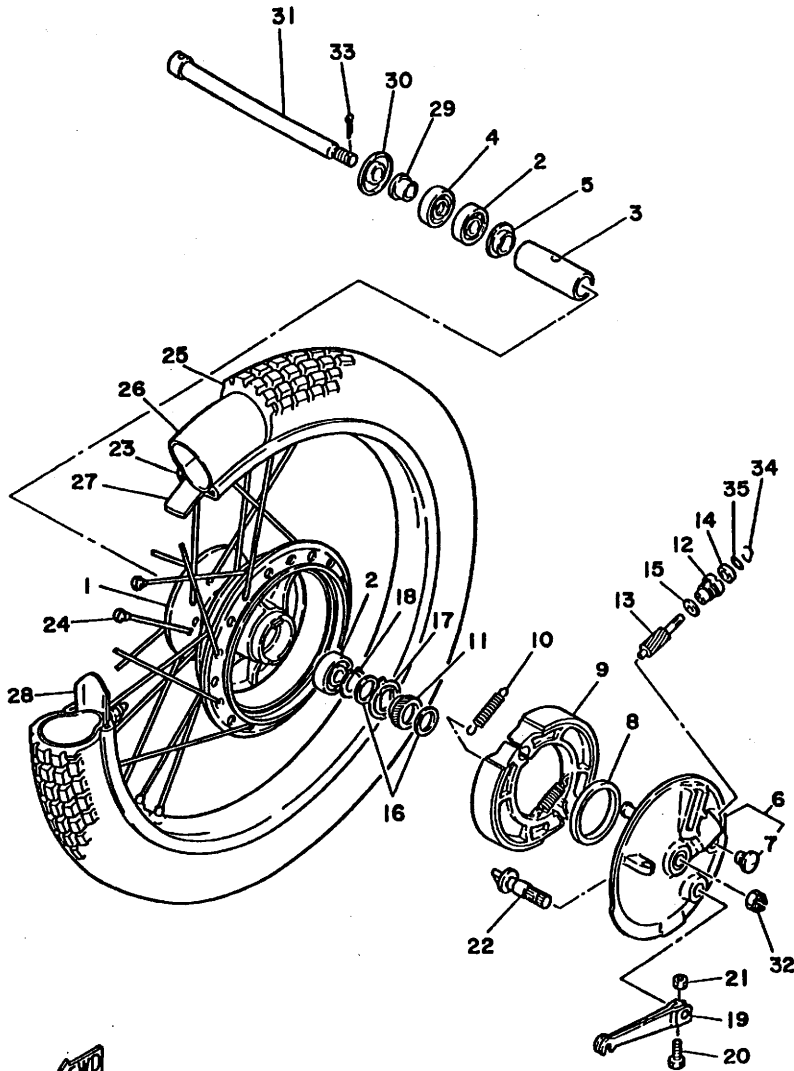
FIG. 26 FRONT WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A6-25111-00-98	HUB, front	1	low gloss black
2	93306-30102	BEARING (B6301)	2	
3	90560-12138	SPACER	1	
4	93102-18008	OIL SEAL	1	
5	109-25315-00	FLANGE, sPacer	1	
6	2N4-25016-01-98	BRAKE SHOE PLATE ASSY	1	low gloss black
7	90480-10068	GROMMET	1	
8	93105-47007	OIL SEAL	1	
9	437-25330-00	BRAKE SHOE COMP.	2	
10	90506-16036	SPRING, tension	2	
11	248-25135-11	GEAR, drive	1	
12	109-25136-00	BUSH	1	
13	248-25138-11	GEAR, meter	1	
14	93104-07003	OIL SEAL	1	
15	90201-07076	WASHER, Plate	1	
16	90201-20269	WASHER, Plate	2	
17	183-25149-00	CLUTCH, meter	1	
18	93410-20009	CIRCLIP	1	
19	2N4-25155-00	LEVER, camshaft 1	1	
20	90101-06278	BOLT	1	
21	95301-06600	NUT	1	
22	248-25351-00	CAMSHAFT	1	
23	94416-21206	RIM (1.60-21)	1	
24	2A6-25104-00	SPOKE SET, front	1	
25	94127-21273	TIRE (2.75-21)	1	UR bs
	94127-21524	TIRE (2.75-21)	1	UR yokohama
26	94227-21123	TUBE (2.75-21)	1	UR bs
	94227-21031	TUBE (2.75-21)	1	UR yokohama

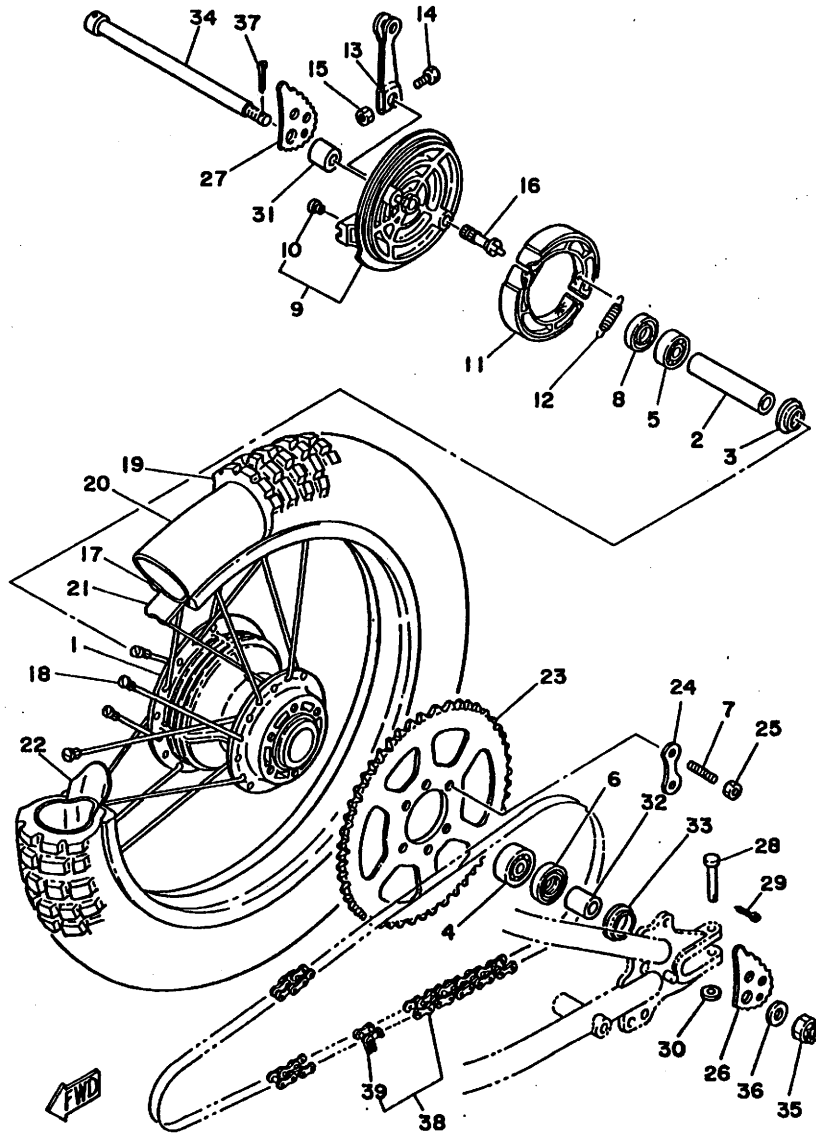
D6

FIG. 26 FRONT WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	94330-21084	BAND, rim (3.00-21)	1	UR bs
	94327-21024	BAND, rim (2.75-21)	1	UR yokohama
28	1T1-25194-00	SPACER, bead	1	
29	90387-12265	COLLAR	1	
30	2K5-25118-00	COVER, hub dust	1	
31	353-25381-00	AXLE, wheel	1	
32	90171-10004	NUT, castle	1	
33	91401-20020	PIN, cotter	1	
34	102-25137-00	RING, stop	1	
35	93210-14104	O-RING	1	

FIG. 27 REAR WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1W1-25311-00-98	HUB, rear	1	low gloss black
2	248-25317-00	SPACER, bearing	1	
3	148-25115-00	FLANGE, spacer 1	1	
4	93306-30203	BEARING (B6302Z)	1	
5	93306-20204	BEARING (B6202Z)	1	
6	93106-26005	OIL SEAL	1	
7	90116-10221	BOLT, stud	6	
8	93104-22018	OIL SEAL	1	
9	2A6-25026-01-98	BRAKE SHOE PLATE ASSY	1	low gloss black
10	90480-10068	GROMMET	1	
11	437-25330-00	BRAKE SHOE COMP.	2	
12	90506-16036	SPRING, tension	2	
13	1E2-25155-00	LEVER, camshaft 1	1	
14	90101-06278	BOLT	1	
15	95301-06600	NUT	1	
16	2A6-25351-01	CAMSHAFT	1	
17	94418-18171	RIM (1.85-18)	1	
18	401-25304-10	SPOKE SET, rear	1	
19	94135-18274	TIRE (3.50-18)	1	UR bs
	94135-18525	TIRE (3.50-18)	1	UR yokohama
20	94232-18119	TUBE (3.25-18)	1	UR bs
	94235-18085	TUBE (3.50-18)	1	UR yokohama
21	94330-18087	BAND, rim (3.00-18)	1	UR bs
	94327-18008	BAND, rim (2.75-18)	1	UR yokohama
22	1T2-25394-00	SPACER, bead	1	
23	2A6-25449-10-33	SPROCKET, driven (49T)	1	yamaha black
24	1G8-25412-00	WASHER	3	
25	90170-10219	NUT	6	

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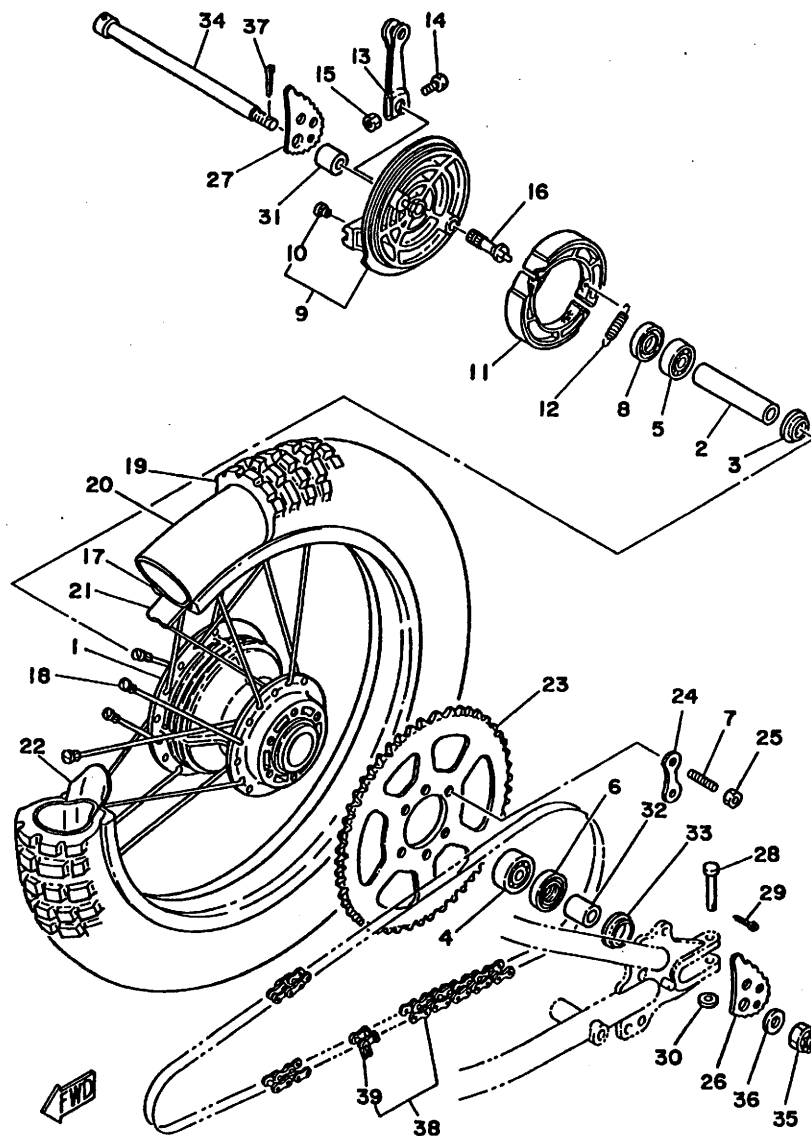
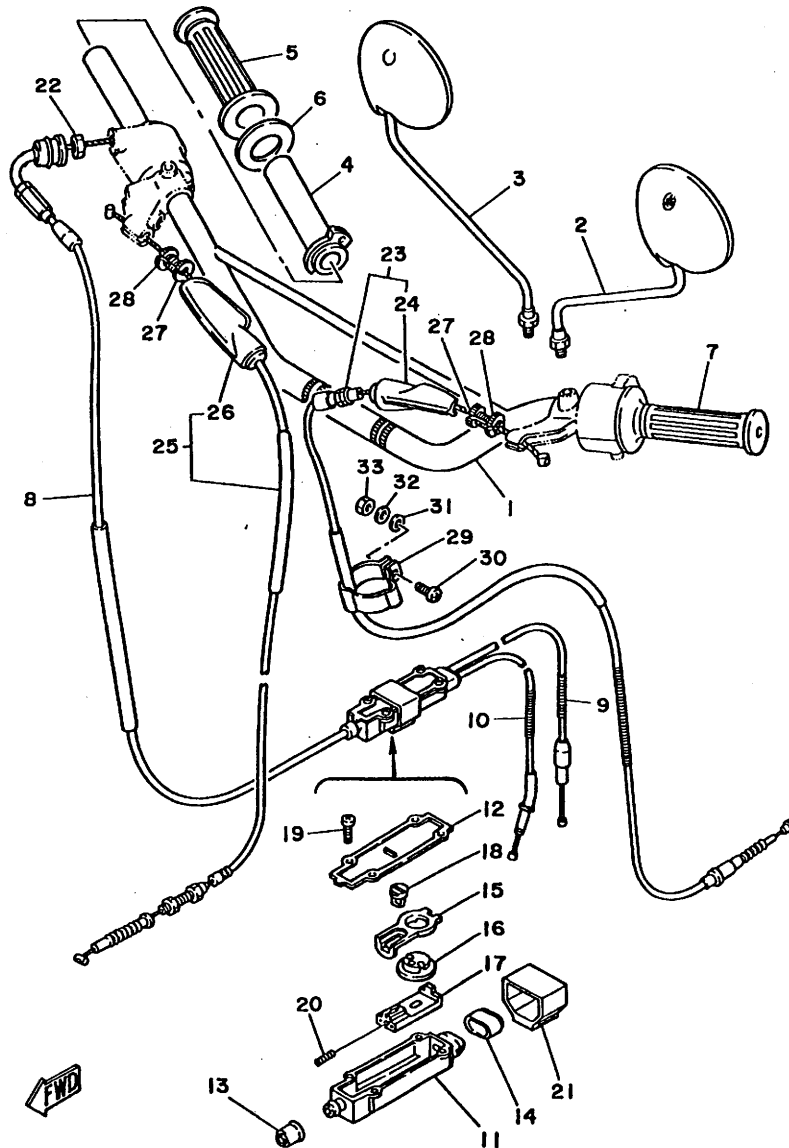


FIG. 27 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	1W2-25388-01	PULLER, chain 1	1	
27	1W2-25389-01	PULLER, chain 2	1	
28	91701-06042	PIN, clevis	2	
29	91401-20012	PIN, cotter	2	
30	92901-06600	WASHER, Plate	2	
31	90387-15524	COLLAR	1	
32	90387-15524	COLLAR	1	
33	401-25367-00	COVER, hub dust	1	
34	2A6-25381-00	AXLE, wheel	1	
35	90171-14020	NUT, castle	1	
36	90201-15238	WASHER, Plate	1	
37	91401-30030	PIN, cotter	1	
38	94580-15118	CHAIN (DID428DSM 118L)	1	
39	94680-15001	JOINT, chain	1	

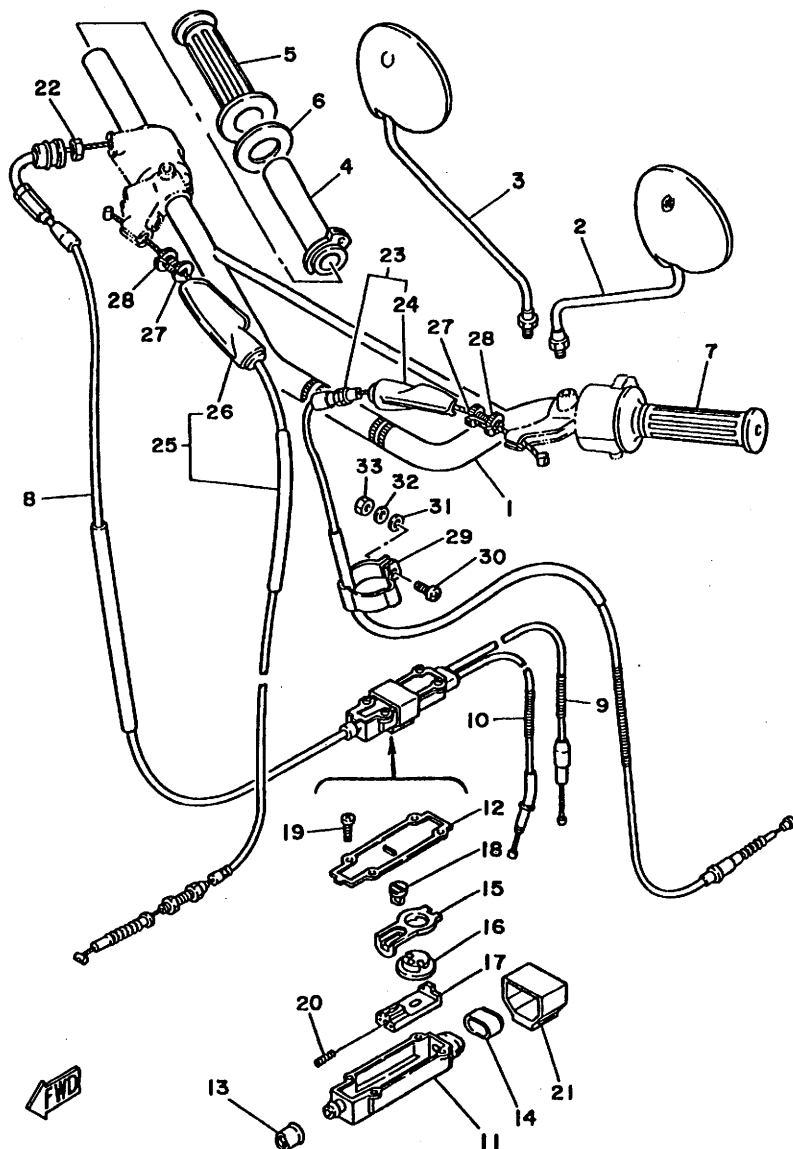
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FIG. 28 HANDLEBAR·CABLE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N4-26111-00	HANDLEBAR	1	
2	1Y1-26290-10	MIRROR ASSY (L.H)	1	
3	1Y1-26290-00	MIRROR ASSY (R.H)	1	
4	434-26243-00	TUBE, throttle Guide	1	
5	1A0-26242-01	GRIP (R.H)	1	
6	1M1-26249-01	RING, leaf	1	
7	1E6-26241-00	GRIP (L.H)	1	
8	3J0-26311-00	CABLE, throttle 1	1	
9	3J1-26312-01	CABLE, throttle 2	1	
10	3J1-26321-00	CABLE, Pump	1	
11	3J0-26261-00	CONNECTOR, cable	1	
12	3J0-26262-00	CAP, cable connector	1	
13	360-26266-00	BOOT, cylinder	1	
14	3J0-26272-00	CAP	1	
15	2T5-26274-00	GUIDE, rotor	1	
16	2T5-26273-00	ROTOR	1	
17	2T5-26244-00	SLIDER, throttle	1	
18	2T5-26267-00	PIN	1	
19	90167-03004	SCREW, tapping	4	
20	90501-05512	SPRING, compression	1	
21	3J0-26393-00	HOLDER	1	
22	90170-10038	NUT	1	
23	2A6-26335-01	CABLE, clutch	1	
24	382-26372-01	COVER, handle lever	1	
25	2N4-26341-01	CABLE, brake	1	
26	498-26372-00	COVER, handle lever	1	
27	90123-08046	BOLT	2	
28	90179-08148	NUT	2	

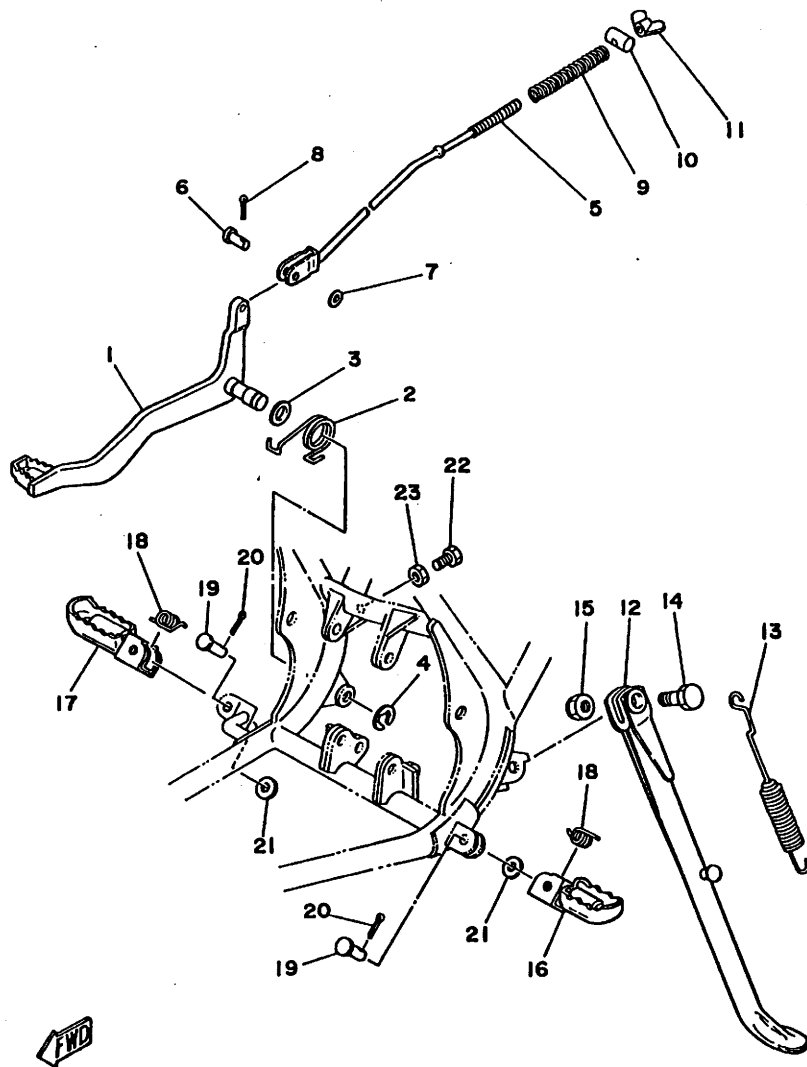
FIG. 28 HANDLEBAR CABLE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	2A6-26397-00	CLAMP	1	
30	98501-05018	SCREW, Pan head	1	
31	92901-05600	WASHER, Plate	1	
32	92901-05600	WASHER, Plate	1	
33	95301-05600	NUT	1	

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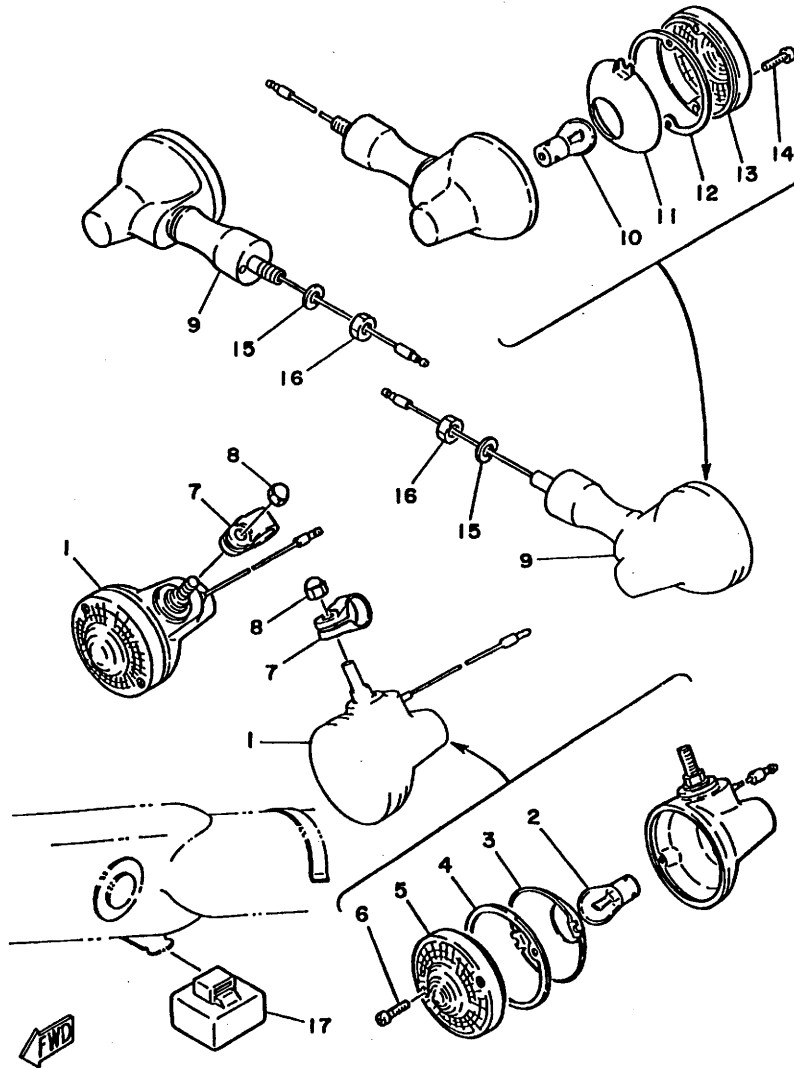
FIG. 29 STAND.FOOTREST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A6-27211-00-90	PEDAL, brake	1	uni chrome (black)
2	90508-32354	SPRING, torsion	1	
3	90201-14212	WASHER, Plate	1	
4	93430-10015	CIRCLIP	1	
5	1W2-27231-00	ROD, brake	1	
6	90240-06006	PIN, clevis	1	
7	92901-06200	WASHER, Plain	1	
8	91401-25012	PIN, cotter	1	
9	90501-10245	SPRING, compression	1	
10	90249-12008	PIN	1	
11	90175-06013	NUT, wing	1	
12	1W1-27311-10	STAND, side	1	
13	90507-29008	SPRING, tension	1	
14	90109-10473	BOLT	1	
15	90185-10037	NUT, self-locking	1	
16	1M1-27411-02-90	FOOTREST 1	1	uni chrome (black)
17	1M1-27421-02-90	FOOTREST 2	1	uni chrome (black)
18	90508-20023	SPRING, torsion	2	
19	91701-08038	PIN, clevis	2	
20	91401-25012	PIN, cotter	2	
21	92901-08600	WASHER, Plate	2	
22	97301-08020	BOLT	1	
23	95301-06700	NUT	1	

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FIG. 30 FLASHER LIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-83310-60	FRONT FLASHER LIGHT ASSY 1	2	
2	115-83311-60	•BULB (6V-18W)	1	
3	1M1-83309-60	•REFLECTOR	1	
4	1M1-83313-60	•GASKET, flasher lens	1	
5	341-83312-70	•LENS, flasher	1	
6	97701-30520	•SCREW, Panhead tapping	2	
7	1M1-83318-00	STAY, flasher 1	2	
8	95303-08800	NUT, crown	2	
9	1T9-83330-60	REAR FLASHER LIGHT ASSY 1	2	
10	115-83311-60	•BULB (6V-18W)	1	
11	1M1-83309-60	•REFLECTOR	1	
12	1M1-83313-60	•GASKET, flasher lens	1	
13	341-83312-70	•LENS, flasher	1	
14	97701-30520	•SCREW, Panhead tapping	2	
15	92901-10100	WASHER, sPring	2	
16	95301-10600	NUT	2	
17	2A6-83350-60	FLASHER RELAY ASSY	1	

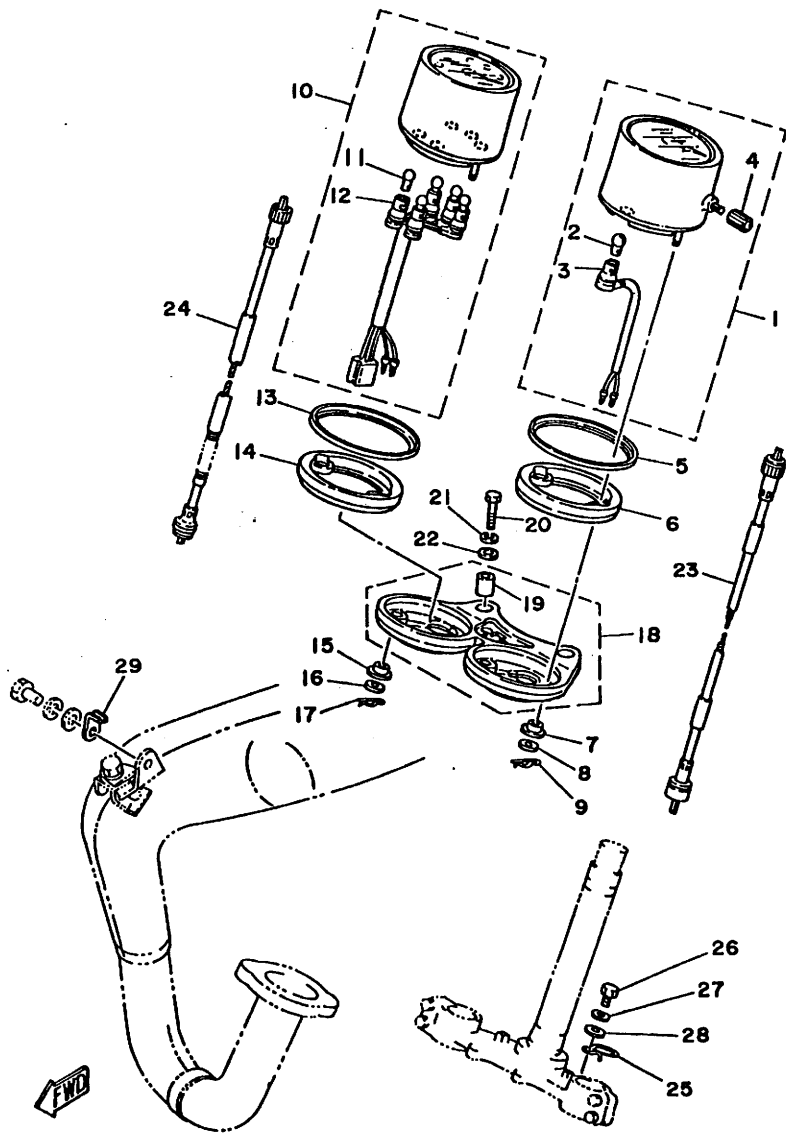
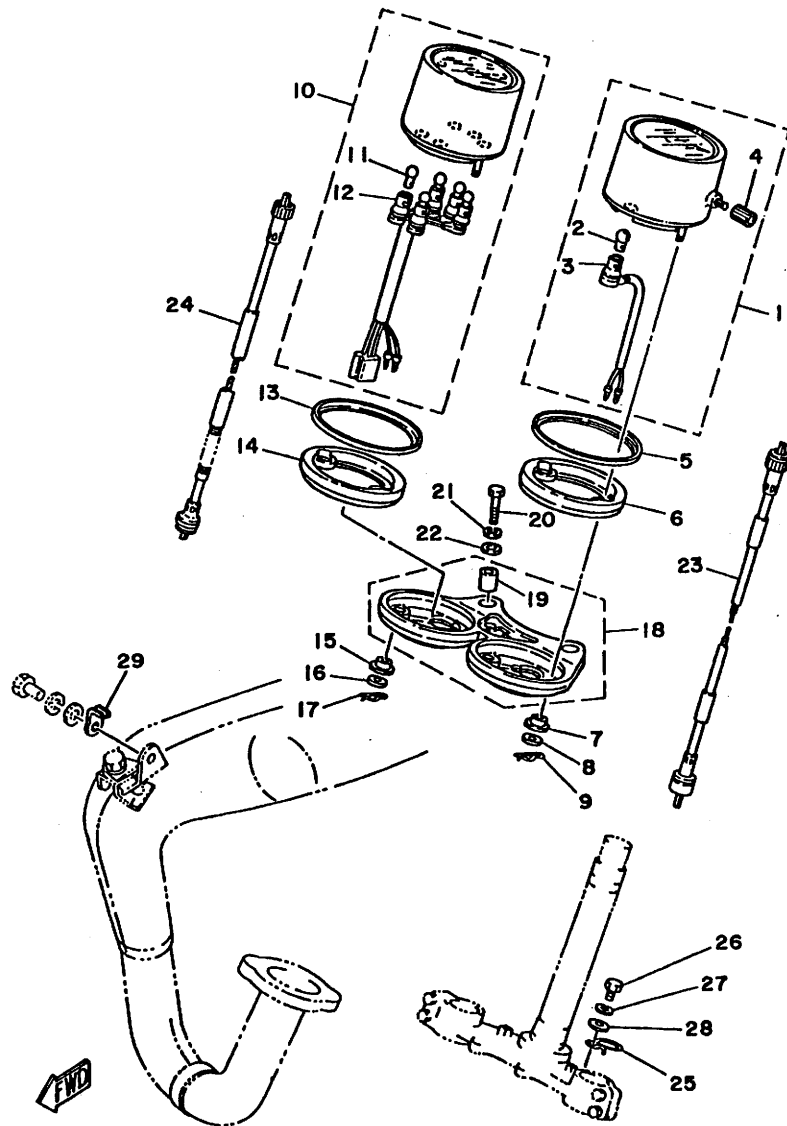


FIG. 31 METER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4LB-83570-F0	SPEEDOMETER ASSY	1	km/h
2	122-83516-10	.BULB (6V-3W)	1	
3	1V1-83536-00	.SOCKET, meter	1	
4	1E6-83578-10	.KNOB, triP meter	1	
5	2A6-83506-00	RING, meter cover	1	
6	2A6-83513-00	DAMPER	1	
7	1M1-83526-00	DAMPER 2	2	
8	90201-05033	WASHER, Plate	2	
9	90468-12007	CLIP	2	
10	2X1-83540-F0	TACHOMETER ASSY	1	
11	122-83516-10	.BULB (6V-3W)	5	
12	2A6-83520-00	.SOCKET ASSY	1	
13	2A6-83506-00	RING, meter cover	1	
14	2A6-83513-00	DAMPER	1	
15	1M1-83526-00	DAMPER 2	2	
16	90201-05033	WASHER, Plate	2	
17	90468-12007	CLIP	2	
18	2A6-83519-00	BRACKET, meter	1	
19	90385-06001	.BUSH	2	
20	97301-06030	BOLT	2	
21	92901-06100	WASHER, sPrinG	2	
22	92901-06600	WASHER, Plate	2	
23	1M1-83550-01	SPEEDOMETER CABLE ASSY	1	
24	2A6-83560-00	TACHOMETER CABLE ASSY	1	
25	2A6-83595-00	CLAMP	1	
26	97301-06012	BOLT	1	
27	92901-06100	WASHER, sPrinG	1	
28	92901-06600	WASHER, Plate	1	

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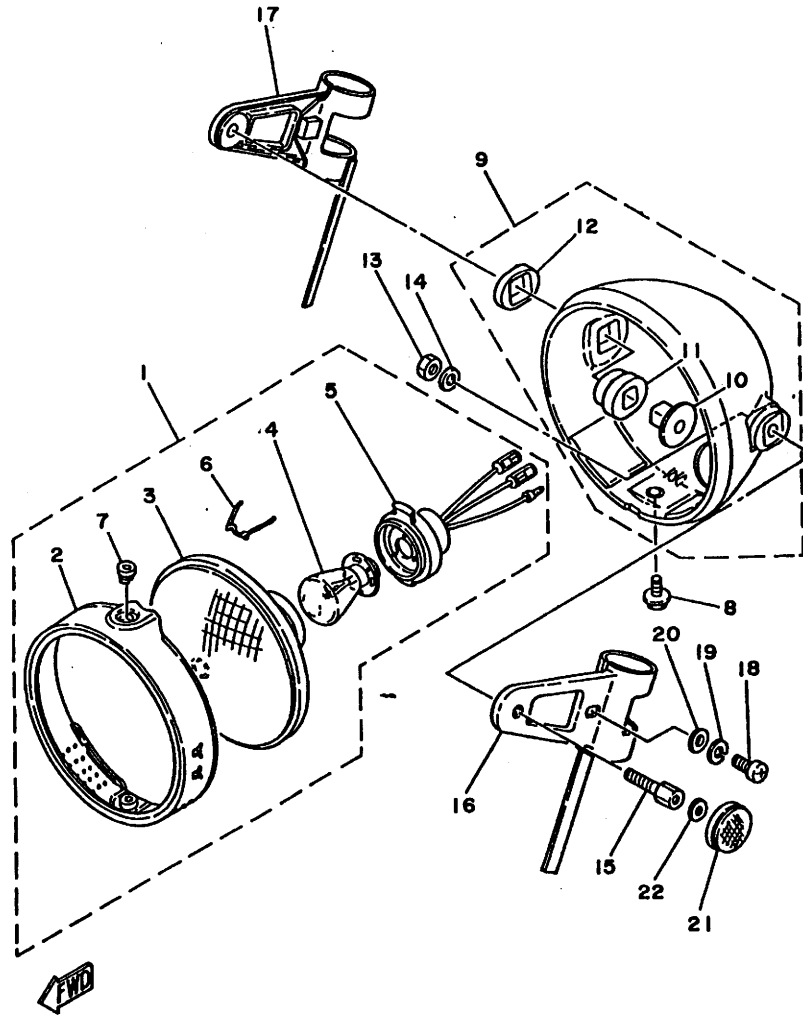
FIG. 31 METER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	2A6-83596-00	CLAMP	1	

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FIG. 32 HEADLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-84110-70	HEADLIGHT UNIT ASSY	1	
2	1M1-84195-61	•RING, retaining	1	
3	1M1-84120-70	•LENS ASSY	1	
4	214-84114-60	•BULB (6V-35/35W)	1	
5	421-84312-30	•SOCKET	1	
6	148-84324-00	•SPRING, reflector	3	
7	1M1-84133-60	•COLLAR, screw	1	
8	1M1-84137-60	BOLT, sPecial	1	
9	1M1-84130-60-33	BODY ASSY, headlight	1	yamaha black
10	498-84145-60	•COLLAR, body fitting	2	
11	498-84163-60	•DAMPER	2	
12	1M1-84164-60	•DAMPER	2	
13	95301-08600	NUT	2	
14	92901-08200	WASHER, Plain	2	
15	90109-08448	BOLT	2	
16	2N4-84118-00	STAY, headlight 1	1	
17	2N4-84119-00	STAY, headlight 2	1	
18	92501-08020	SCREW, Pan head	2	
19	92901-06100	WASHER, sPring	2	
20	92901-06600	WASHER, Plate	2	
21	2N8-85111-00	REFLECTOR, front 1	2	
22	90430-06012	GASKET	2	

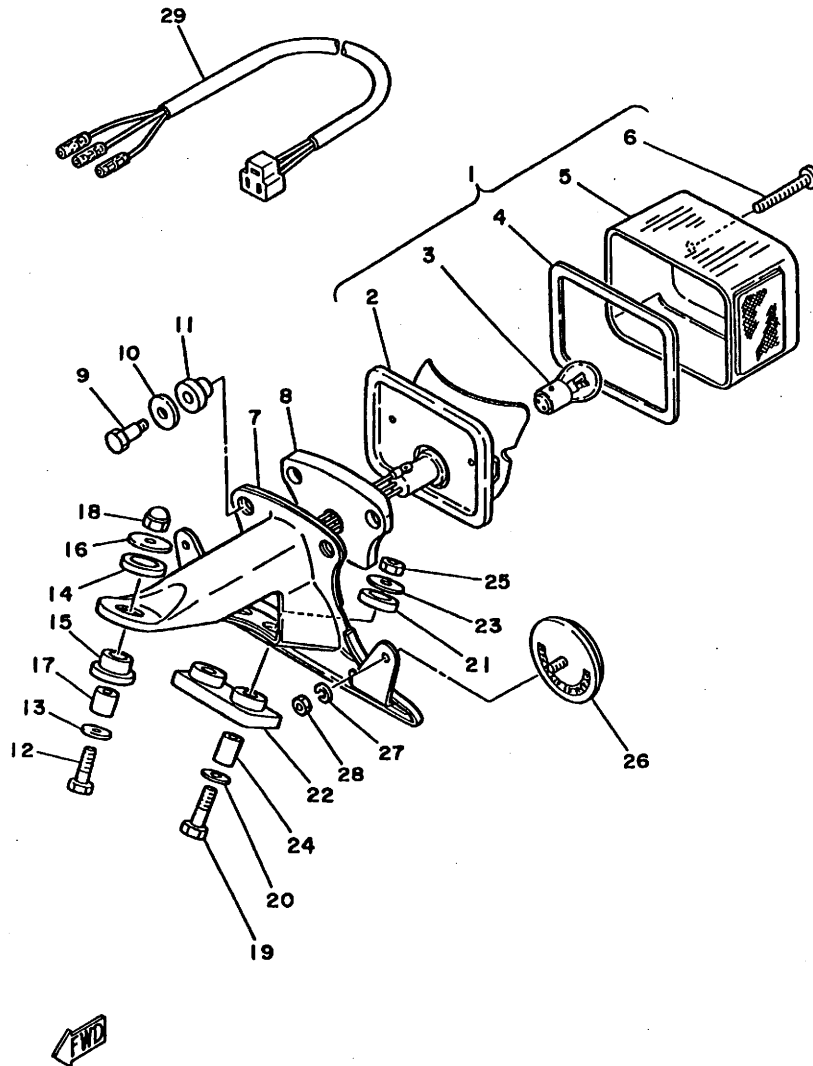
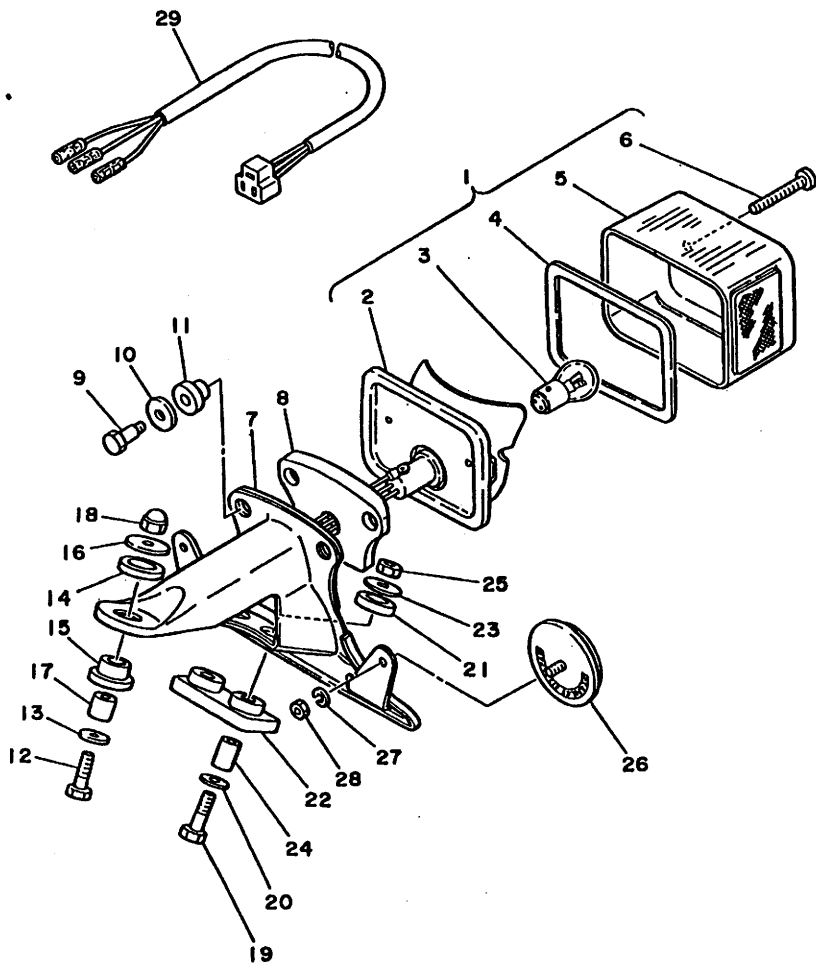


FIG. 33 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-84510-60	TAILLIGHT UNIT ASSY	1	
2	1M1-84511-60	.BASE, taillight	1	
3	1M1-84514-60	.BULB (6V-32/3CP)	1	
4	1M1-84523-60	.GASKET, lens	1	
5	1M1-84521-60	.LENS, taillight	1	
6	1M1-84524-60	.SCREW, lens fitting	2	
7	2G3-84551-70-33	BRACKET, licence	1	yamaha black
8	1M1-84512-60	SEAT, base	1	
9	1M1-84526-60	SCREW	2	
10	2H7-84754-00	WASHER, sPecial	2	
11	1M1-84527-60	DAMPER	2	
12	97301-06025	BOLT	1	
13	92901-06600	WASHER, Plate	1	
14	1M1-84553-10	DAMPER	1	
15	1M1-84553-20	DAMPER	1	
16	90201-06074	WASHER, Plate	1	
17	90387-06553	COLLAR	1	
18	95301-06800	NUT, crown	1	
19	97301-06035	BOLT	2	
20	90201-06067	WASHER, Plate	2	
21	1M1-84553-10	DAMPER	2	
22	1M1-84553-00	DAMPER	1	
23	90201-06074	WASHER, Plate	2	
24	90387-06554	COLLAR	2	
25	95301-06800	NUT	2	
26	449-85131-01	REFLECTOR, rear 1	2	
27	92903-05100	WASHER, sPring	2	
28	95303-05600	NUT	2	

FIG. 33 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	1M1-84517-00	CORD, taillight	1	



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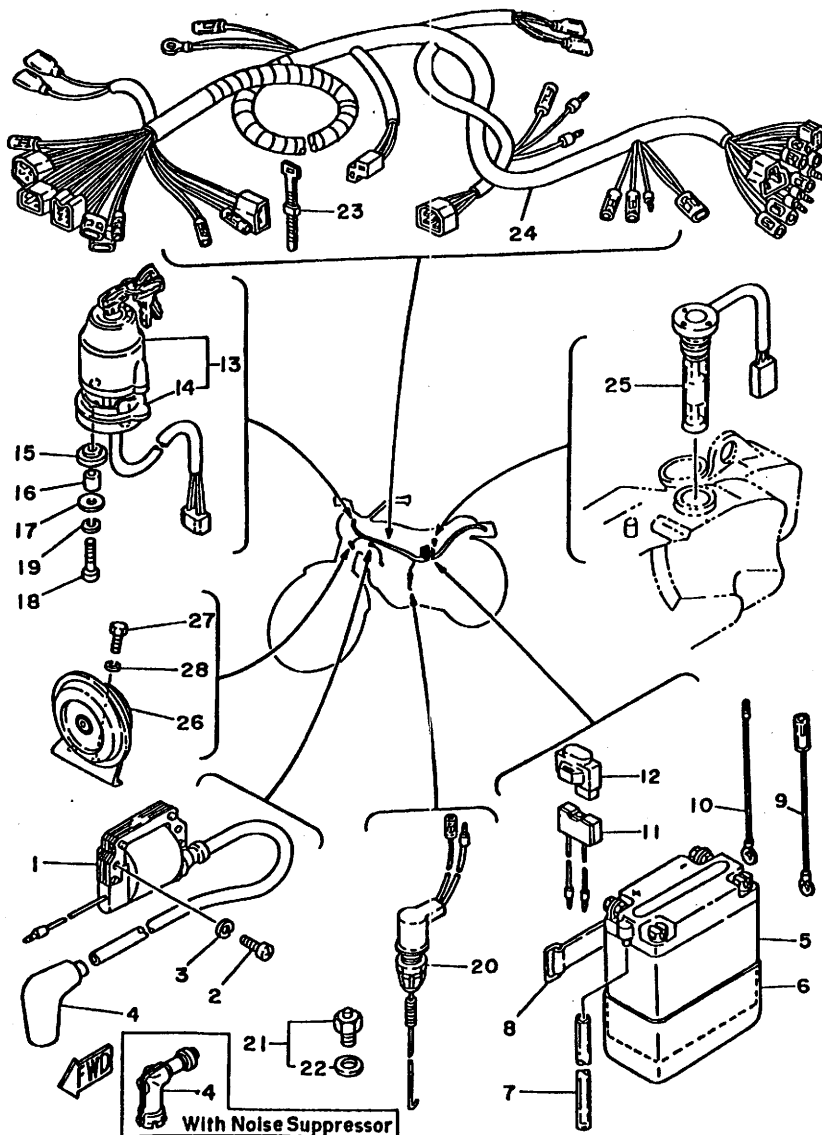
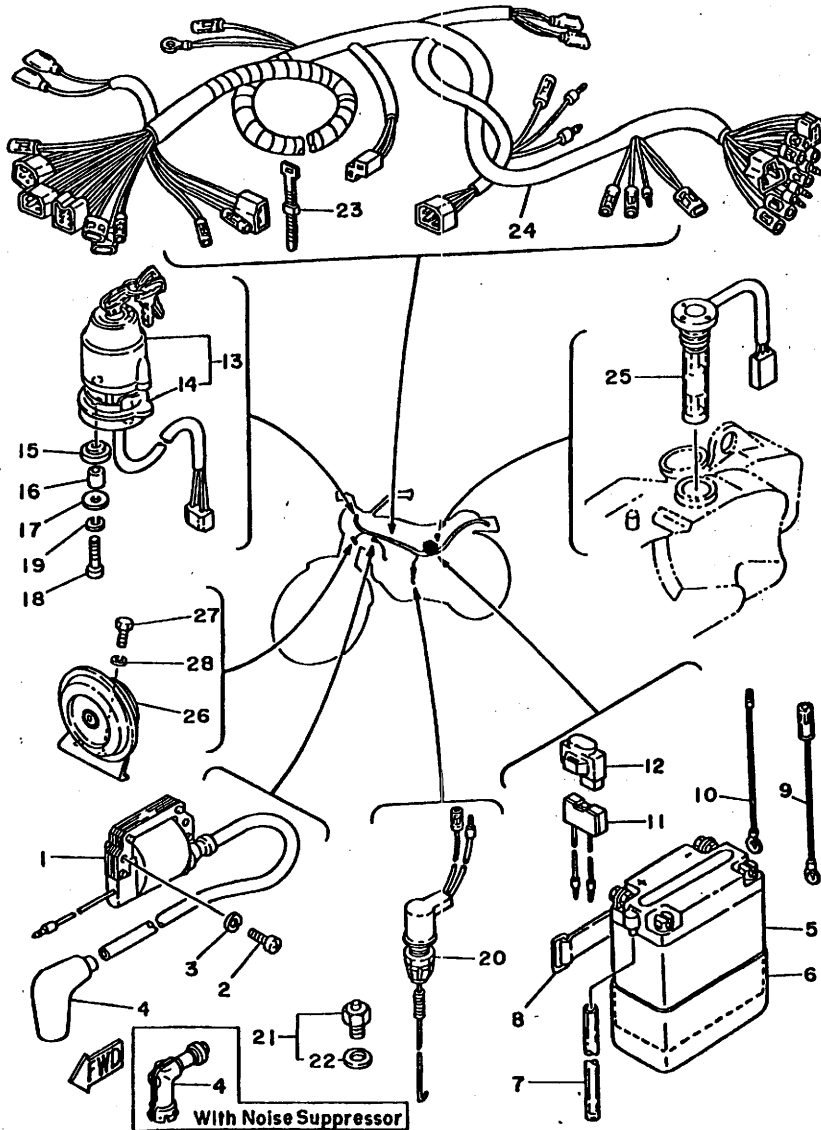


FIG. 34 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M2-82310-40	IGNITION COIL ASSY	1	
2	92501-06020	SCREW, Pan head	2	
3	92901-06100	WASHER, sPring	2	
4	1M1-82370-21	PLUG CAP ASSY	1	UR
	8E7-82370-11	PLUG CAP ASSY	1	UR with noise suppressor
5	1E6-82110-29	BATTERY ASSY (6N6-3B-1)	1	
6	3J0-82122-00	SEAT, battery	1	
7	90445-08357	HOSE	1	
8	120-82131-00	BAND, battery	1	
9	2A6-82115-00	WIRE, Plus lead	1	
10	1M1-82519-00	WIRE, earth lead	1	
11	3J0-82181-00	CIRCUIT BREAKER COMP.	1	
12	3J0-82182-00	COVER, circuit breaker	1	
13	2A6-82508-20	MAIN SWITCH ASSY	1	
14	1M1-82555-00	•DAMPER, main switch 1	1	
15	1M1-82556-00	DAMPER	2	
16	437-82516-00	COLLAR, main switch	2	
17	90201-05033	WASHER, Plate	2	
18	98501-05025	SCREW, Pan head	2	
19	92901-05100	WASHER, sPring	2	
20	3J0-82530-00	STOP SWITCH ASSY	1	
21	136-82540-00	NEUTRAL SWITCH ASSY	1	
22	90430-11034	•GASKET	1	
23	437-83936-00	BAND, switch cord	4	
24	3T6-82590-20	WIRE HARNESS ASSY	1	
25	3J0-85720-00	OIL LEVEL GAUGE ASSY	1	
26	2N5-83371-10	HORN	1	
27	97301-06012	BOLT	2	

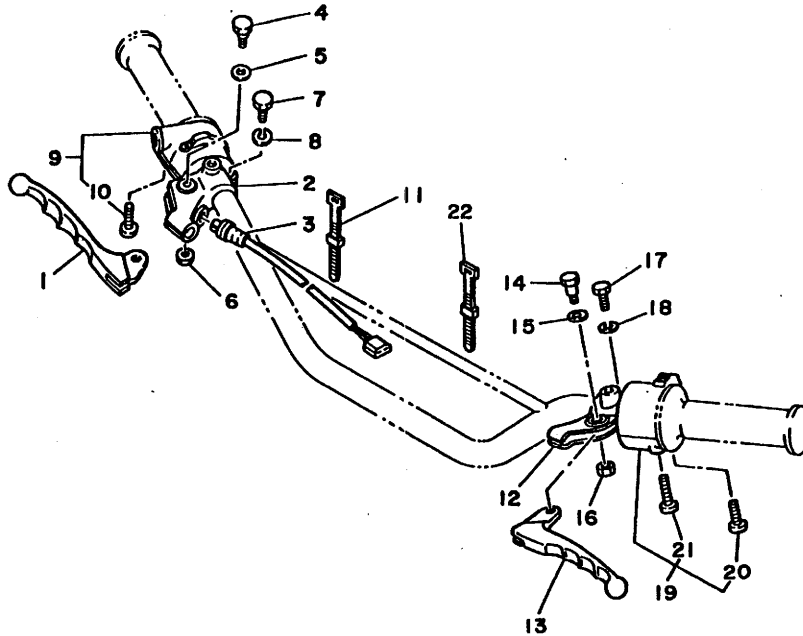
FIG. 34 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	92901-06100	WASHER, sPring	2	



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FIG. 35 HANDLE SWITCH-LEVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2H0-83922-20	LEVER 2	1	low gloss black
2	361-82921-31	HOLDER, lever 2	1	
3	1M1-83980-30	FRONT STOP SWITCH ASSY	1	
4	90109-06410	BOLT	1	
5	90201-08083	WASHER, Plate	1	
6	95601-06100	NUT, u	1	
7	97301-06022	BOLT	1	
8	92901-06100	WASHER, sPring	1	
9	437-83976-03	SWITCH, handle 1	1	
10	98501-05022	.SCREW, Pan head	2	
11	437-83936-00	BAND, switch cord	2	
12	498-82911-00	HOLDER, lever 1	1	
13	2H0-83912-20	LEVER 1	1	low gloss black
14	90109-06410	BOLT	1	
15	90201-08083	WASHER, Plate	1	
16	95601-06100	NUT, u	1	
17	97301-06022	BOLT	1	
18	92901-06100	WASHER, sPring	1	
19	1T2-83972-00	SWITCH, handle 4	1	
20	98501-05022	.SCREW, Pan head	1	
21	98501-05030	.SCREW, Pan head	1	
22	437-83936-00	BAND, switch cord	2	

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REPAIR KIT

FIG. 36 REPAIR KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3J1-11630-00	PISTON ASSY (STD)	1	
2	3J1-11631-00-96	.PISTON (STD)	1	
3	2N5-11610-00	.PISTON RING SET (STD)	1	
4	251-11633-00	.PIN, Piston	1	
5	93450-17044	.CIRCLIP	2	
6	3J1-11630-10	PISTON ASSY (1ST O/S)	1	
7	3J1-11636-00	.PISTON (1ST O/S 0.25MM)	1	
8	2N5-11610-10	.PISTON RING SET (1ST O/S)	1	
9	251-11633-00	.PIN, Piston	1	
10	93450-17044	.CIRCLIP	2	
11	3J1-11630-20	PISTON ASSY (2ND O/S)	1	
12	3J1-11636-00	.PISTON (2ND O/S 0.50MM)	1	
13	2N5-11610-20	.PISTON RING SET (2ND O/S)	1	
14	251-11633-00	.PIN, Piston	1	
15	93450-17044	.CIRCLIP	2	
16	3J1-11630-30	PISTON ASSY (3RD O/S)	1	
17	3J1-11637-00	.PISTON (3RD O/S 0.75MM)	1	
18	2N5-11610-30	.PISTON RING SET (3RD O/S)	1	
19	251-11633-00	.PIN, Piston	1	
20	93450-17044	.CIRCLIP	2	
21	3J1-11630-40	PISTON ASSY (4TH O/S)	1	
22	3J1-11638-00	.PISTON (4TH O/S 1.00MM)	1	
23	2N5-11610-40	.PISTON RING SET (4TH O/S)	1	
24	251-11633-00	.PIN, Piston	1	
25	93450-17044	.CIRCLIP	2	
26	3U5-11650-00	CONNECTING ROD ASSY	1	
27	2N4-11651-00	.ROD, connecting	1	

FIG. 36 REPAIR KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	248-11681-01	.PIN, crank 1	1	
29	90209-22071	.WASHER	2	
30	93310-42231	.BEARING, cylindrical	1	
31	93310-216E1	.BEARING, cylindrical	1	
32	3U5-W0001-00	GASKET KIT	1	
33	2A7-11181-10	.GASKET, cylinder head 1	1	
34	1W1-11351-00	.GASKET, cylinder	1	
35	93210-18023	.O-RING	1	
36	90430-04004	.GASKET	1	
37	126-13116-00	.GASKET, Pump case	1	
38	93210-07100	.O-RING	1	
39	314-13621-02	.GASKET, valve seat	1	
40	304-14184-00	.GASKET, float chamber	1	
41	152-14613-00	.GASKET, exhaust Pipe	1	
42	1W2-14714-00	.GASKET, muffler	1	
43	93210-11073	.O-RING	2	
44	90430-12038	.GASKET	1	
45	2A6-15455-00	.GASKET, crankcase cover	1	
46	1W1-15451-00	.GASKET, crankcase cover	1	
47	93210-21190	.O-RING	1	
48	2A6-15456-00	.GASKET, oil Pump cover 1	1	
49	90430-08069	.GASKET	1	
50	93210-14104	.O-RING	1	
51	2A8-W0003-00	OIL SEAL KIT	1	
52	93102-25061	.OIL SEAL	1	
53	93103-28011	.OIL SEAL	1	
54	93101-10002	.OIL SEAL	1	
55	93101-17062	.OIL SEAL	1	

FIG. 36 REPAIR KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
56	93104-14004	.OIL SEAL	1	
57	93102-26042	.OIL SEAL	1	
58	93109-08017	.OIL SEAL	1	
59	93101-12060	.OIL SEAL	1	

FOR HIGHLAND

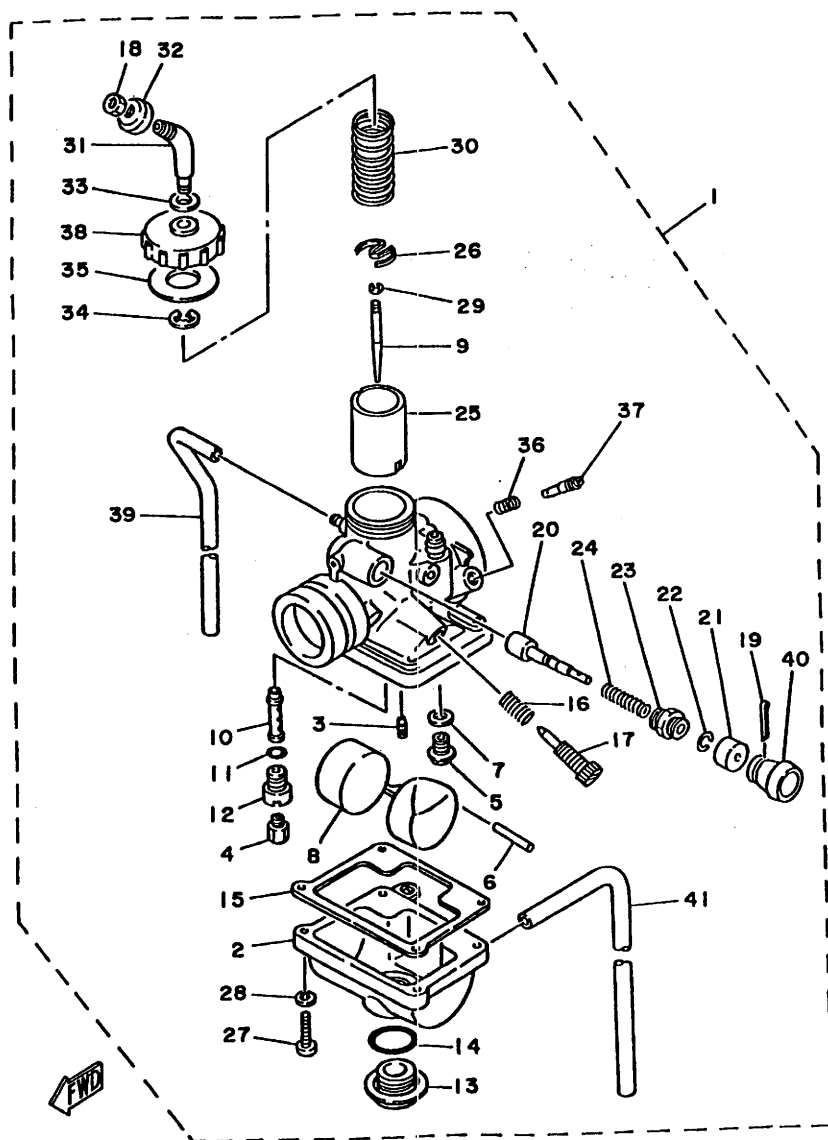
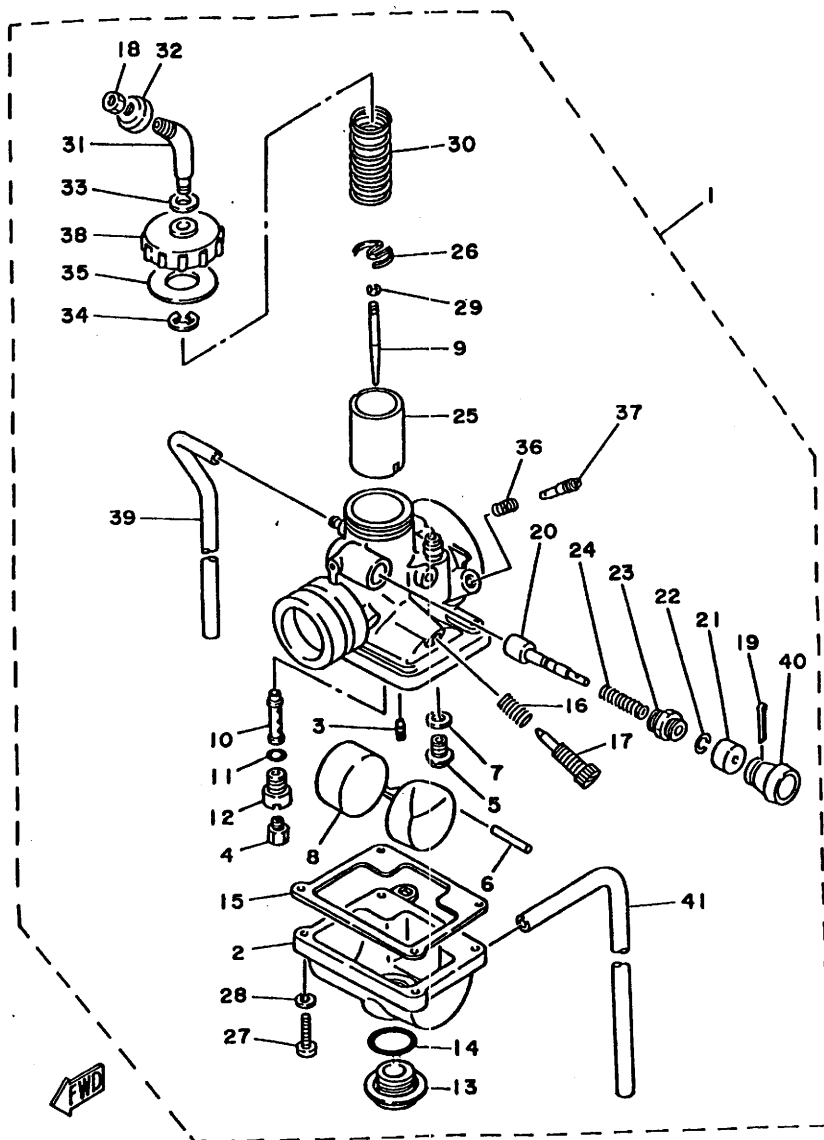


FIG. 37 ALTERNATE (ENGINE)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4L9-14101-50	CARBURETOR ASSY 1	1	
2	2Y1-14181-08	.BODY, float chamber 1	1	
3	260-14142-25	.JET, Pilot (#25.0)	1	
4	137-14143-26	.JET, main (#130)	1	UR
	137-14143-28	.JET, main (#140)	1	UR
	137-14143-30	.JET, main (#150)	1	UR
5	168-14190-25	.NEEDLE VALVE ASSY	1	
6	127-14186-00	.PIN, float	1	
7	214-14195-00	.WASHER, needle valve	1	
8	314-14185-00	.FLOAT	1	
9	156-14116-26	.NEEDLE	1	
10	2Y1-14141-38	.NOZZLE, main	1	
11	214-14147-00	.O-RING	1	
12	2N4-14145-00	.HOLDER	1	
13	500-14115-00	.PLUG, screw	1	
14	558-14147-00	.O-RING	1	
15	304-14184-00	.GASKET, float chamber	1	
16	493-14133-00	.SPRING, throttle stop	1	
17	443-14122-00	.SCREW, throttle	1	
18	127-14161-00	.NUT, cable adjusting	1	
19	183-14197-01	.PIPE	1	
20	304-14261-00	.HOLDER	1	
21	91402-16015	.PIN, cotter	1	
22	304-14171-00	.PLUNGER, starter	1	
23	3A3-14173-00	.COVER, Plunger cap	1	
24	353-14138-00	.CLIP, Plunger	1	
25	152-14174-00	.CAP, Plunger	1	
26	156-14135-00	.SPRING, Plunger	1	

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FIG. 37 ALTERNATE (ENGINE)



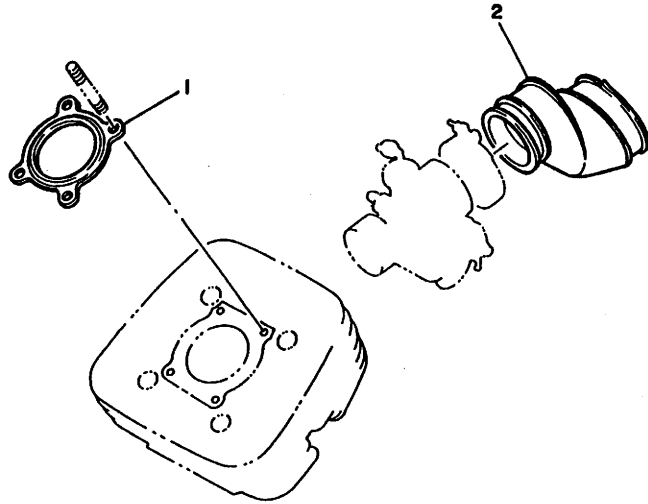
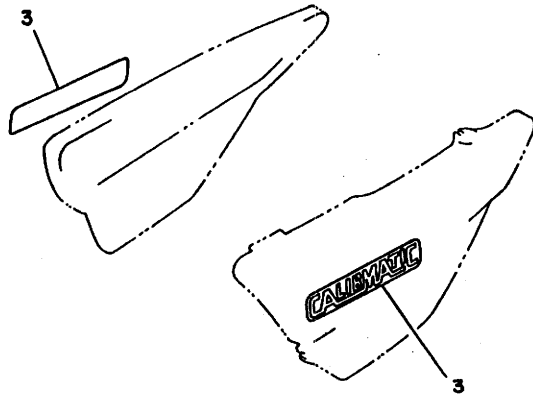
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	314-14112-20	.VALVE, throttle 1	1	
28	246-14132-00	.STOPPER, cable	1	
29	98501-04016	.SCREW, Pan head	4	
30	92902-04100	.WASHER, spring	4	
31	164-14137-00	.CLIP	1	
32	248-14131-00	.SPRING, throttle valve	1	
33	1T9-14155-00	.GUIDE, cable	1	
34	1M1-14169-00	.CAP	1	
35	509-14198-00	.GASKET	1	
36	363-14137-00	.CLIP	1	
37	2A6-14126-00	.GASKET	1	
38	174-14134-00	.SPRING, air adjusting	1	
39	525-14123-00	.SCREW, air adjusting	1	
40	2A6-14158-00	.TOP, mixing chamber	1	
41	183-14196-00	.PIPE	1	

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FOR GUATEMALA VENEZUELA
(CALIBMATIC CARBURETOR)

FIG. 38 ALTERNATE (ENGINE)

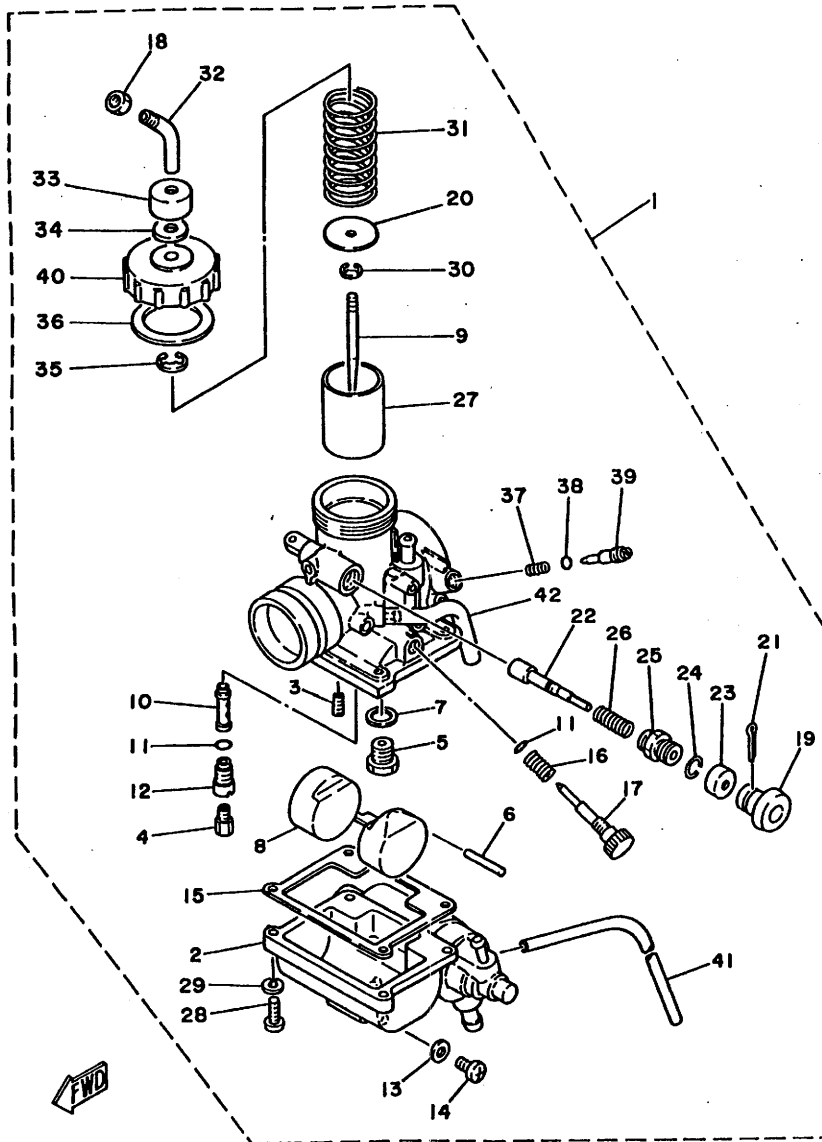
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1W2-11181-00	GASKET, cylinder head 1	1	
2	4E9-14453-00	JOINT, air cleaner 1	1	
3	4E9-21784-00	EMBLEM 4	2	



FWD

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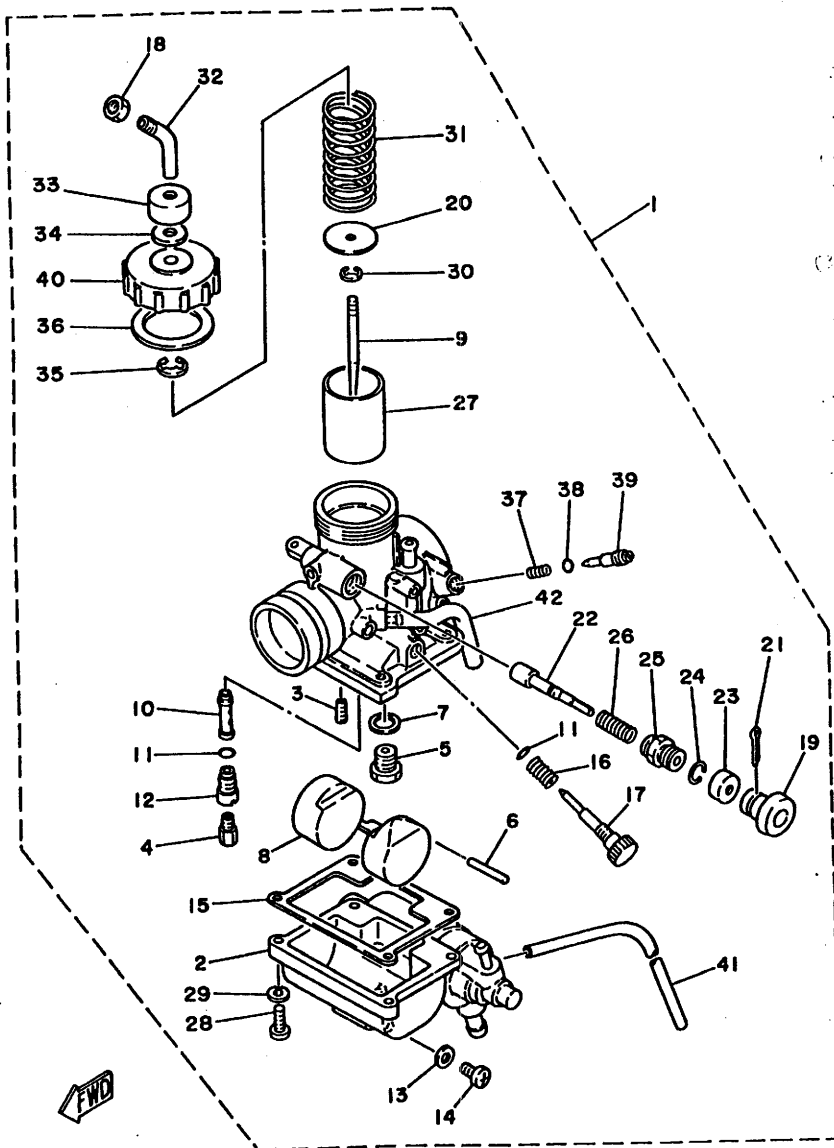
FIG. 39 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4E9-14101-00	CARBURETOR ASSY 1	1	
2	4E9-14181-04	.BODY, float chamber 1	1	
3	260-14142-30	.JET, Pilot (#30.0)	1	
4	137-14143-25	.JET, main (#125)	1	UR
	137-14143-26	.JET, main (#130)	1	UR
	137-14143-27	.JET, main (#135)	1	UR
5	168-14190-25	.NEEDLE VALVE ASSY	1	
6	127-14186-00	.PIN, float	1	
7	214-14195-00	.WASHER, needle valve	1	
8	314-14185-00	.FLOAT	1	
9	452-14116-27	.NEEDLE	1	
10	3J0-14141-28	.NOZZLE, main	1	
11	214-14147-00	.O-RING	2	
12	2N4-14145-00	.HOLDER	1	
13	296-14117-00	.WASHER, Plug screw	1	
14	98501-05008	.SCREW, Pan head	1	
15	4E9-14184-00	.GASKET, float chamber	1	
16	493-14133-00	.SPRING, throttle stop	1	
17	443-14122-00	.SCREW, throttle	1	
18	127-14161-00	.NUT, cable adjusting	1	
19	304-14261-00	.HOLDER	1	
20	246-14132-00	.STOPPER, cable	1	
21	91402-16015	.PIN, cotter	1	
22	304-14171-00	.PLUNGER, starter	1	
23	3A3-14173-00	.COVER, Plunger cap	1	
24	353-14138-00	.CLIP, Plunger	1	
25	152-14174-00	.CAP, Plunger	1	
26	156-14135-00	.SPRING, Plunger	1	

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FIG. 39 CARBURETOR

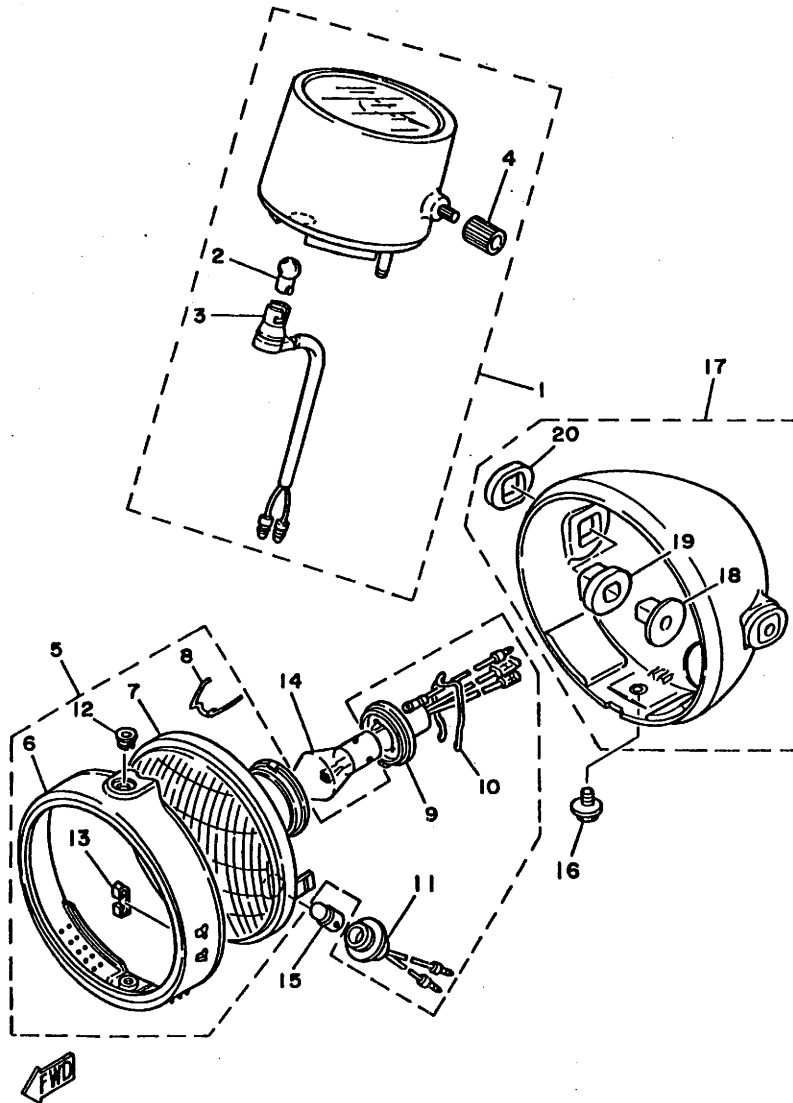


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	314-14112-25	•VALVE, throttle	1	
28	98501-04016	•SCREW, Pan head	2	
29	92901-04100	•WASHER, spring	4	
30	164-14137-00	•CLIP	1	
31	2N4-14131-00	•SPRING, throttle valve	1	
32	1T9-14155-00	•GUIDE, cable	1	
33	1M1-14169-00	•CAP	1	
34	509-14198-00	•GASKET	1	
35	363-14137-00	•CLIP	1	
36	2A6-14126-00	•GASKET	1	
37	174-14134-00	•SPRING, air adjusting	1	
38	354-14147-00	•O-RING	1	
39	525-14123-00	•SCREW, air adjusting	1	
40	2A6-14158-00	•TOP, mixing chamber	1	
41	183-14196-00	•PIPE	1	
42	4E9-14987-00	•HOSE	1	

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FOR FRANCE TERRITORY
(YELLOW BULB HEAD LAMP)

FIG. 40 ALTERNATE (ELECTRICAL)



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4L8-83570-G0	SPEEDOMETER ASSY	1	mile/h
2	122-83516-10	.BULB (8V-3W)	1	
3	1V1-83536-00	.SOCKET, meter	1	
4	1E6-83578-10	.KNOB, trip meter	1	
5	1M1-84103-20	HEADLIGHT UNIT ASSY	1	
6	1M1-84195-61	.RING, retaining	1	
7	308-84120-21	.LENS ASSY	1	
8	148-84324-00	.SPRING, reflector	3	
9	314-84112-20	.SOCKET	1	
10	308-84135-21	.SPRING	1	
11	457-84146-85	.SOCKET, Pilot light	1	
12	1M1-84133-60	.COLLAR, screw	1	
13	498-84128-60	.COVER, fitting	1	
14	.	BULB (6V-36/36W)	1	LM yellow bulb
15	.	BULB (6V-4W)	1	LM
16	1M1-84137-60	BOLT, sPecial	1	
17	1M1-84130-60-33	BODY ASSY, headlight	1	yamaha black
18	498-84145-60	.COLLAR, body fitting	2	
19	498-84163-60	.DAMPER	2	
20	1M1-84164-60	.DAMPER	2	

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3A4-W2473-00	25- 1	3U5-11650-00	36-26
4E9-11111-00	1- 1	2N4-11651-00	2- 4
2A6-11127-00	1- 6		36-27
2A6-11128-00	1- 7	248-11681-01	2- 5
2A6-11129-00	1- 8		36-28
2A6-11161-00	1- 2	3J1-13101-00	4- 1
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2N4-14131-00	39-31	2N4-14131-00	39-31
248-14131-00	6-32		6-32
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248-14132-00	6-28		6-28
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PART NO.	REF. NO.	PART NO.	REF. NO.
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2A6-18111-00	15- 8		
132-18113-01	15- 9		
4F2-18120-00	15- 1		
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1W1-18177-00	14-14		
401-18178-00	15- 6		
1W1-18185-00	14- 3		
1W1-18197-01	15-15		
2A6-18511-00	14- 9		
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4L8-21711-00-66	18- 1	2K5-23146-00	23- 5	509-24724-00	25- 3
2N4-21717-00	18-12	2K5-23153-00	23- 6	2A6-24734-00	25-11
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3J0-21751-00	19- 1	2N4-23168-00	23-19	2Y0-24748-00	25- 5
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