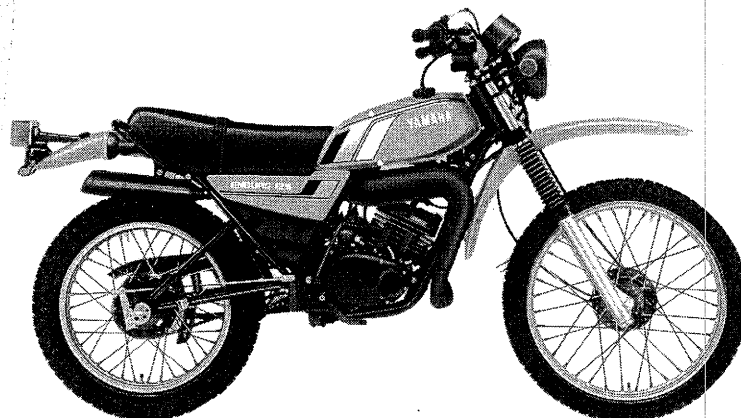
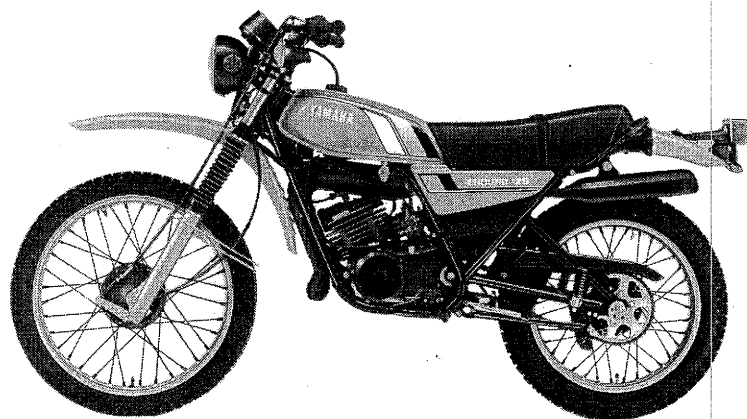


YAMAHA

PARTS CATALOGUE

DT125 (4L8) ["]J["]

104L8-200E1



A3

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha DT 125 (4L8).
When you are ordering replacement parts for the DT 125 (4L8), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
4. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

5. Indication of No. of constituent parts for assembly

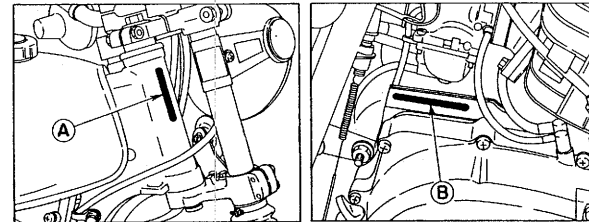
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	4L8-000101 and following
(B) Engine Serial No.	4L8-000101 and following



Color Code	Color Name	Abbreviate
20	Crystal Silver	CSL
66	Sunshine Red	SR
26	Competition Yellow	CPY

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

CONTENTS

ENGINE

Fig. 1	Cylinder Head · Cylinder	1
Fig. 2	Crankshaft · Piston	2
Fig. 3	C.D.I. Magneto	4
Fig. 4	Oil Pump	6
Fig. 5	Intake	8
Fig. 6	Carburetor	9
Fig. 7	Exhaust	11
Fig. 8	Crankcase	12
Fig. 9	Crankcase Cover	13
Fig. 10	Kick Starter	14
Fig. 11	Clutch	15
Fig. 12	Transmission	17
Fig. 13	Tachometer Gear	19
Fig. 14	Shift Cam · Fork	20
Fig. 15	Shift Shaft · Pedal	21

CHASSIS

Fig. 16	Frame · Tool	22
Fig. 17	Front Fender · Rear Fender	23
Fig. 18	Side Cover	24
Fig. 19	Oil Tank	25
Fig. 20	Rear Arm	26
Fig. 21	Rear Suspension	28
Fig. 22	Steering	29
Fig. 23	Front Fork	30
Fig. 24	Fuel Tank	31
Fig. 25	Seat	33
Fig. 26	Front Wheel	34
Fig. 27	Rear Wheel	36
Fig. 28	Handlebar · Cable	38
Fig. 29	Stand · Footrest	40
Fig. 30	Flasher Light	41

Fig. 31	Meter	42
Fig. 32	Headlight	44
Fig. 33	Taillight	45
Fig. 34	Electrical 1	47
Fig. 35	Handle Switch · Lever	49

REPAIR KIT

Fig. 36	Repair Kit	50
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FOR HIGHLAND

Fig. 37	Engine	53
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FOR FRANCE TERRITORY (YELLOW BULB HEAD LAMP)

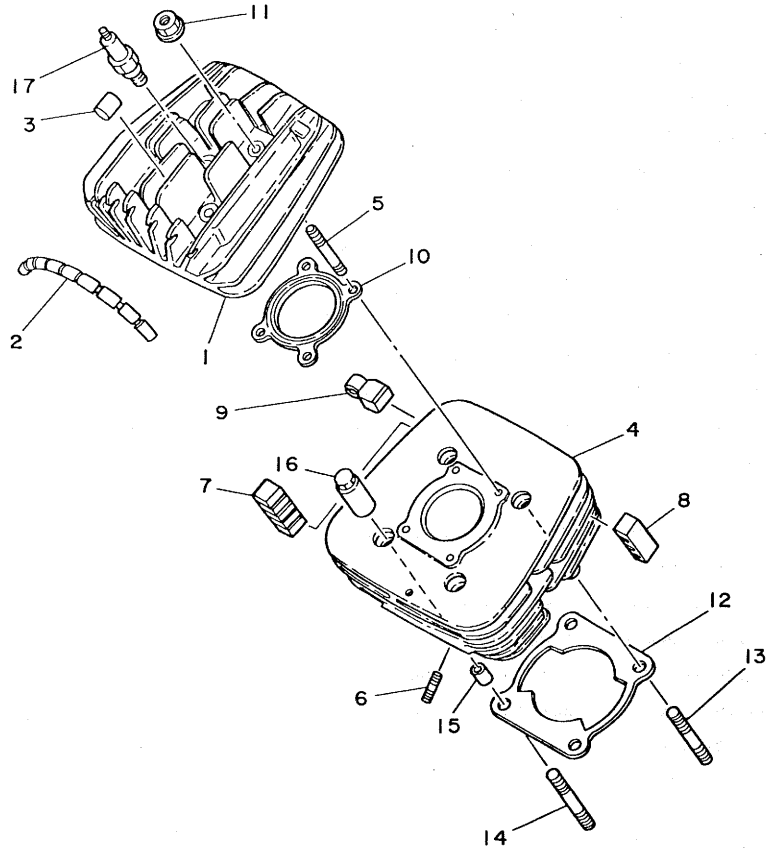
Fig. 38	Electrical	55
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INDEX

Numerical Index

Parts Name Index

FIG. 1 CYLINDER HEAD, CYLINDER

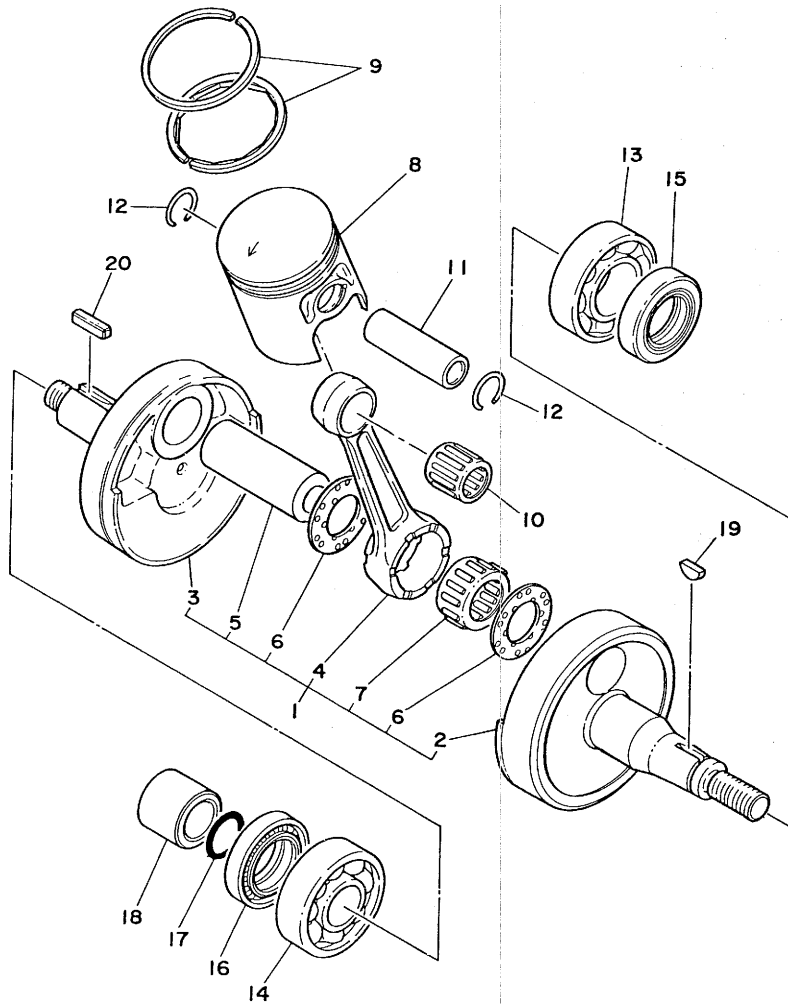


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4F2-11111-00	HEAD, cylinder 1	1	
2	2A6-11161-00	ABSORBER 1	1	
3	4F2-11162-00	ABSORBER 2	1	
4	4F2-11311-00	CYLINDER 1	1	
5	90116-08321	BOLT, stud	4	
6	90116-06016	BOLT, stud	2	
7	2A6-11127-00	ABSORBER 3	2	
8	2A6-11128-00	ABSORBER 4	2	
9	2A6-11129-00	ABSORBER 5	1	
10	2A6-11181-00	GASKET, cylinder head 1	1	
11	90179-08299	NUT	4	
12	1W1-11351-00	GASKET, cylinder	1	
13	95611-10630	BOLT, stud	2	
14	95611-10640	BOLT, stud	2	
15	91830-24016	PIN, dowel	2	
16	90179-10201	NUT	4	
17	94701-00045	PLUG, sPark (NGK B-8ES)	1	

FWD

B2

FIG. 2 CRANKSHAFT.PISTON

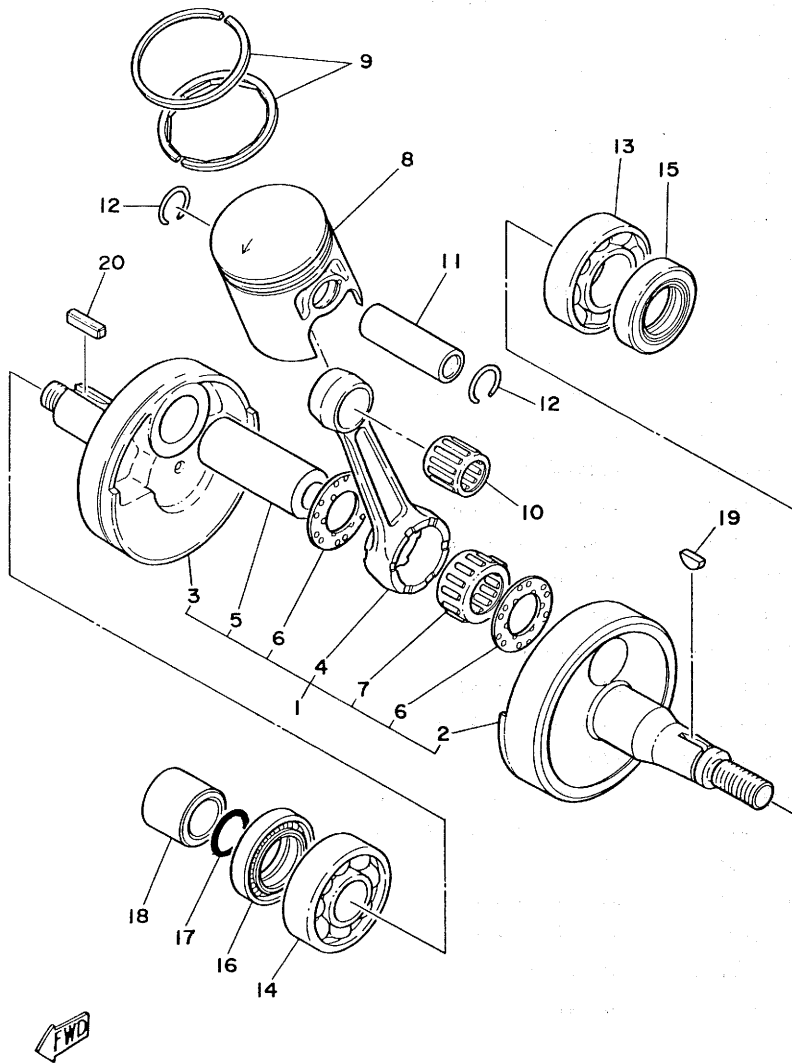


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N4-11400-00	CRANKSHAFT ASSY	1	
2	1W1-11412-01	•CRANK 1	1	
3	1W1-11422-01	•CRANK 2	1	
4	2N4-11651-00	•ROD, connecting	1	
5	248-11681-01	•PIN, crank 1	1	
6	90209-22071	•WASHER	2	
7	93310-42231	•BEARING, cylindrical	1	
8	2A6-11631-00-96	PISTON (STD)	1	UR
	2A6-11631-00-98	PISTON (STD)	1	UR
	2A6-11635-00	PISTON (1ST O/S 0.25MM)	1	AP
	2A6-11636-00	PISTON (2ND O/S 0.50MM)	1	AP
	2A6-11637-00	PISTON (3RD O/S 0.75MM)	1	AP
	2A6-11638-00	PISTON (4TH O/S 1.00MM)	1	AP
9	2N4-11610-00	PISTON RING SET (STD)	1	
	2N4-11610-10	PISTON RING SET (1ST O/S)	1	AP
	2N4-11610-20	PISTON RING SET (2ND O/S)	1	AP
	2N4-11610-30	PISTON RING SET (3RD O/S)	1	AP
	2N4-11610-40	PISTON RING SET (4TH O/S)	1	AP
10	93310-216A3	BEARING, cylindrical	1	
11	137-11633-00	PIN, Piston	1	
12	93450-17044	CIRCLIP	2	
13	93306-20517	BEARING (B6205)	1	
14	93306-30405	BEARING (B6304C3)	1	
15	93102-25061	OIL SEAL	1	
16	93103-28011	OIL SEAL	1	
17	93210-18023	O-RING	1	
18	90387-20488	COLLAR	1	
19	90280-03017	KEY, woodruff	1	

B3

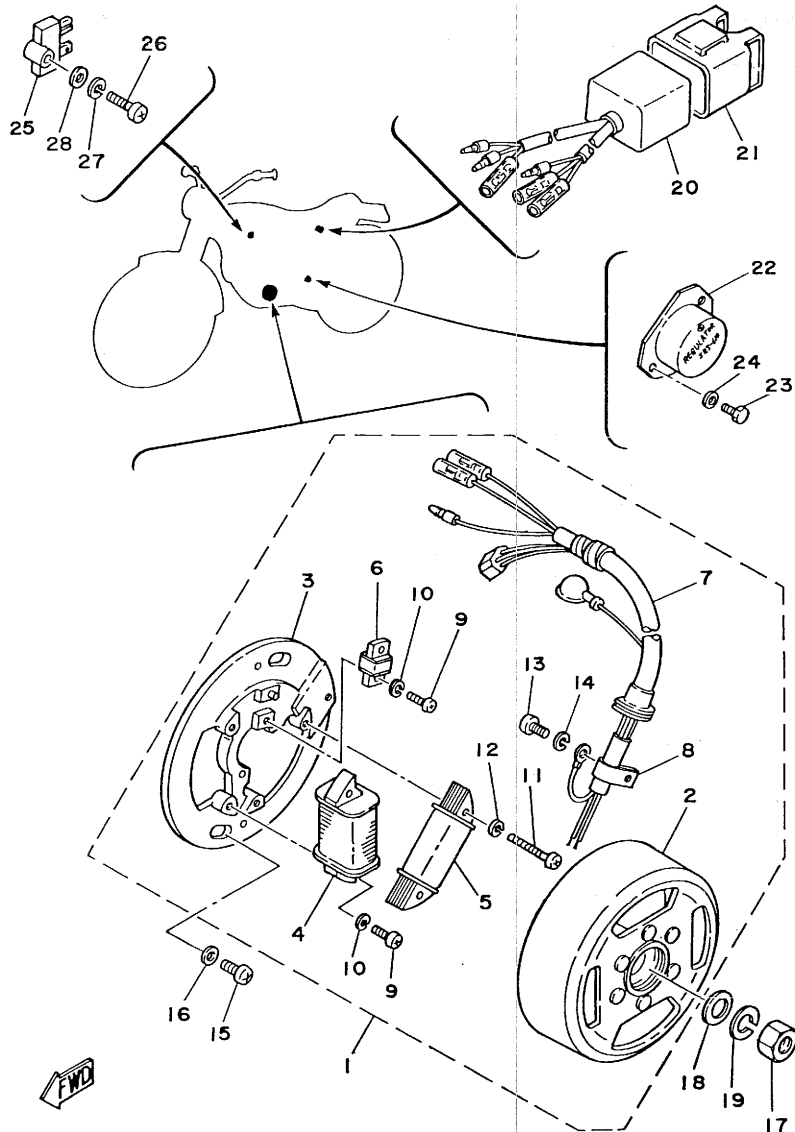
FIG. 2 CRANKSHAFT-PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	90282-05005	KEY, straight	1	



B4

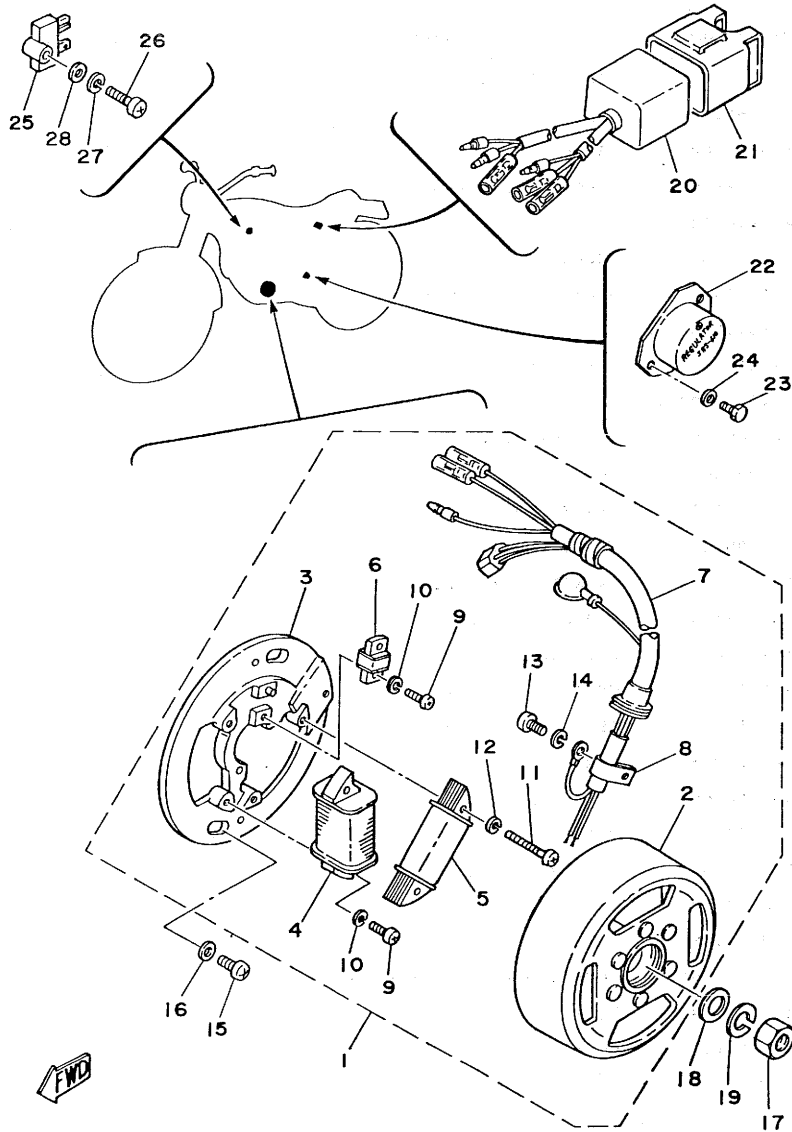
FIG. 3 C.D.I MAGNETO



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3T6-85500-21	C.D.I. MAGNETO ASSY	1	
2	3J0-85550-20	•ROTOR ASSY	1	
3	3T6-85509-21	•BASE, ma&neto	1	
4	3J0-85512-20	•COIL, source	1	
5	3J0-85513-20	•COIL, lightin& 1	1	
6	3T6-85580-21	•COIL, Pulser	1	
7	3J0-85515-20	•LEAD WIRE ASSY	1	
8	104-81328-20	•CLAMP	1	
9	98501-04014	•SCREW, Pan head	3	
10	92901-04100	•WASHER, sPrin&	3	
11	98501-04030	•SCREW, Pan head	2	
12	92901-04100	•WASHER, sPrin&	2	
13	98501-04006	•SCREW, Pan head	1	
14	92901-04100	•WASHER, sPrin&	1	
15	92501-06015	SCREW, Pan head	2	
16	92901-06600	WASHER, Plate	2	
17	90170-12067	NUT	1	
18	90201-12593	WASHER, Plate	1	
19	92901-12100	WASHER, sPrin&	1	
20	3J0-85540-20	C.D.I. UNIT ASSY	1	
21	2A7-85546-00	BAND	1	
22	498-81910-23	VOLTAGE REGULATOR ASSY	1	UR
	443-81910-62	VOLTAGE REGULATOR ASSY	1	UR
23	97301-06012	BOLT	2	
24	92901-06600	WASHER, Plate	2	
25	1M1-81970-60	RECTIFIER ASSY	1	
26	98501-05020	SCREW, Pan head	1	
27	92901-05100	WASHER, sPrin&	1	

B5

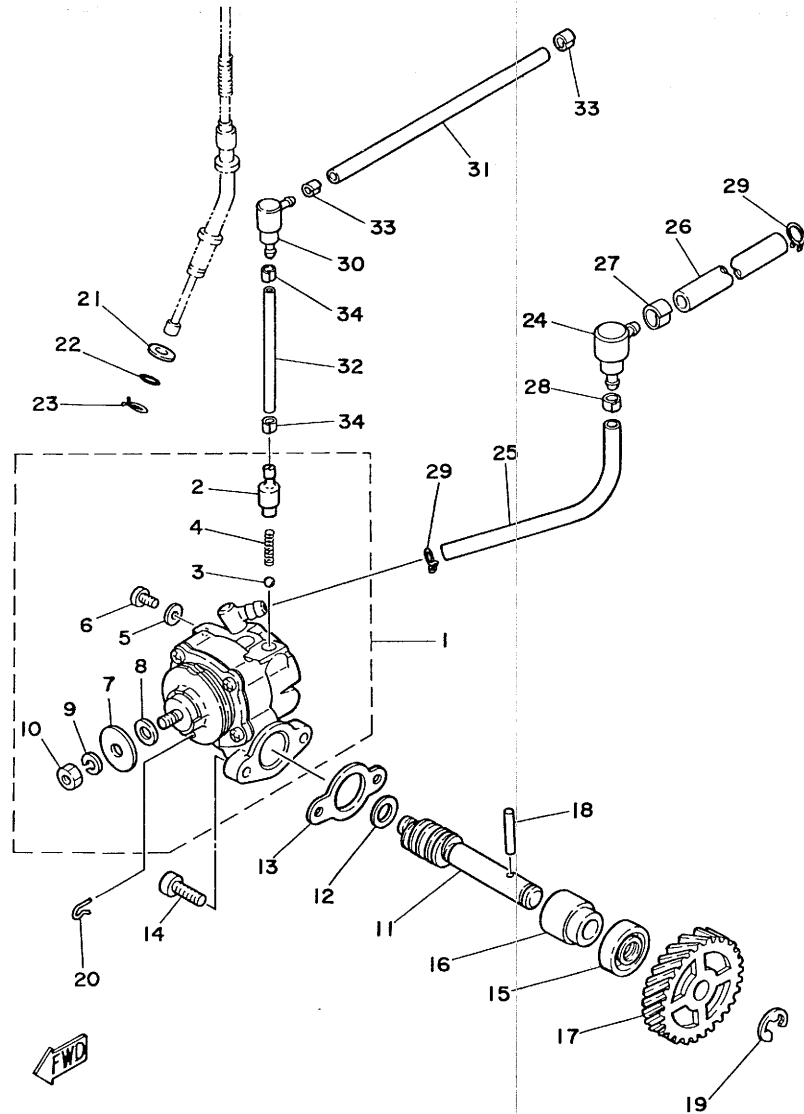
FIG. 3 C.D.I MAGNETO



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	92901-05600	WASHER, Plate	1	

B6

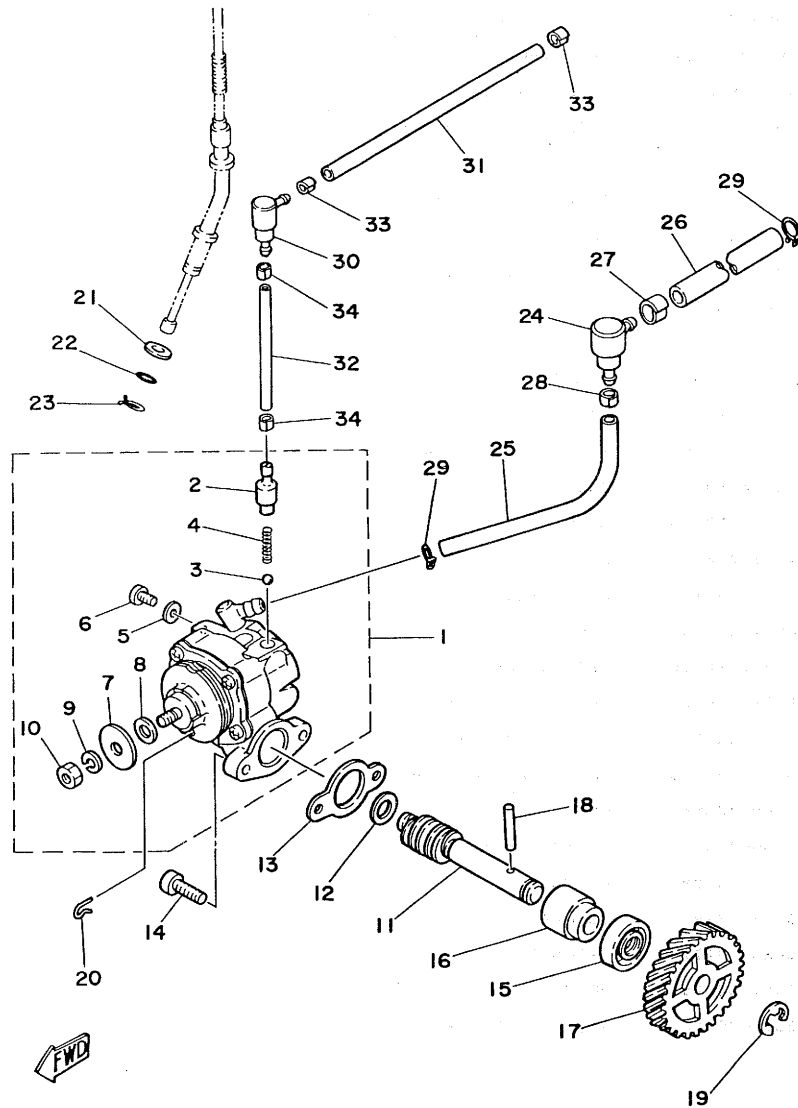
FIG. 4 OIL PUMP



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3J0-13101-00	OIL PUMP ASSY	1	
2	402-13552-00	•NOZZLE	1	
3	93505-32002	•BALL	1	
4	278-13169-00	•SPRING, check ball	1	
5	90430-04004	•GASKET	1	
6	98901-04008	•SCREW, bind	1	
7	137-13138-01	•PLATE, adjusting	1	
8	137-13137-00-03	•SHIM (0.3T)	1	UR UN
	137-13137-00-05	•SHIM (0.5T)	1	UR UN
	137-13137-00-10	•SHIM (1.0T)	1	UR UN
9	92901-05100	•WASHER, sPrinG	1	
10	95301-05600	•NUT	1	
11	522-13175-01	SHAFT, worm	1	
12	90201-08624	WASHER, Plate	1	
13	126-13116-00	GASKET, PumP case	1	
14	98501-05016	SCREW, Pan head	2	
15	93101-10002	OIL SEAL	1	
16	137-13176-00	METAL, worm shaft outer	1	
17	2A6-13178-00	GEAR, drive (24T)	1	
18	93603-22028	PIN, dowel	1	
19	93430-08006	CIRCLIP	1	
20	363-13133-01	CLIP	1	
21	92901-08600	WASHER, Plate	1	
22	93210-07100	O-RING	1	
23	90468-08086	CLIP	1	
24	2A6-13115-01	CONNECTOR, suction Pipe	1	
25	90445-07219	HOSE	1	
26	90445-09100	HOSE	1	

B7

FIG. 4 OIL PUMP



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	90468-02078	CLIP	1	
28	90468-02025	CLIP	1	
29	90467-08003	CLIP	2	
30	2A6-13164-01	CONNECTOR, delivery Pipe	1	
31	90445-05023	HOSE	1	
32	90445-05018	HOSE	1	
33	90468-02033	CLIP	2	
34	90468-02033	CLIP	2	

B8

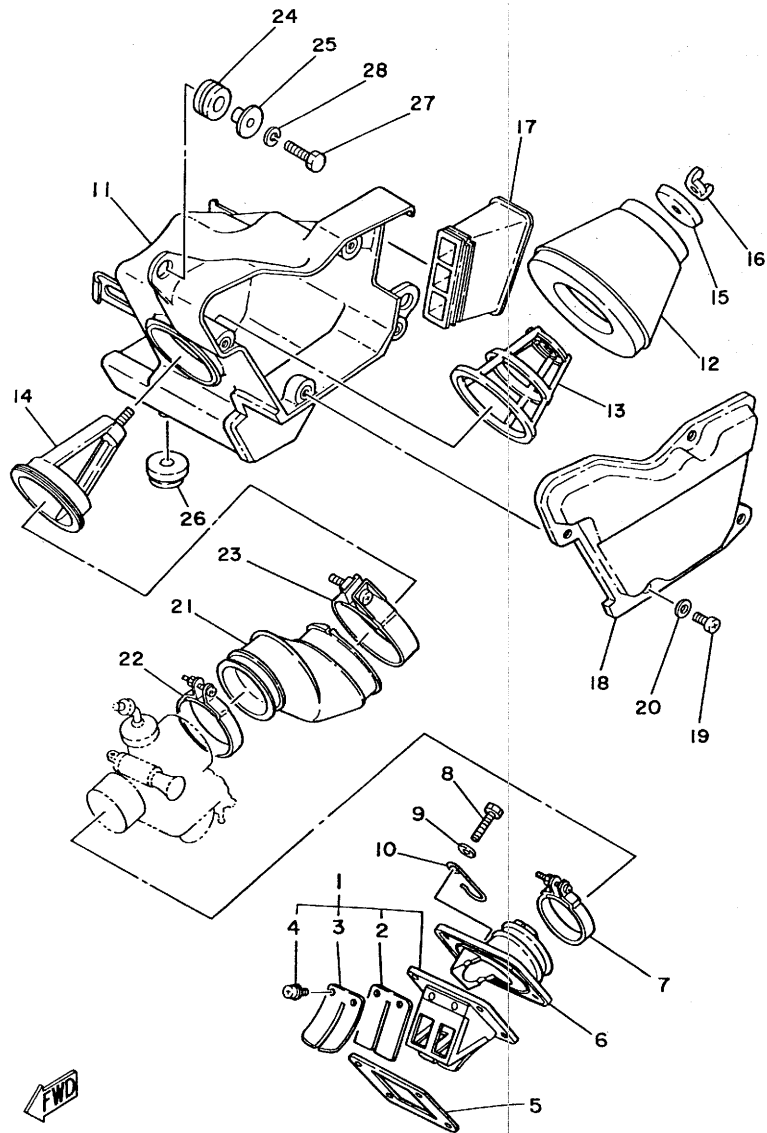


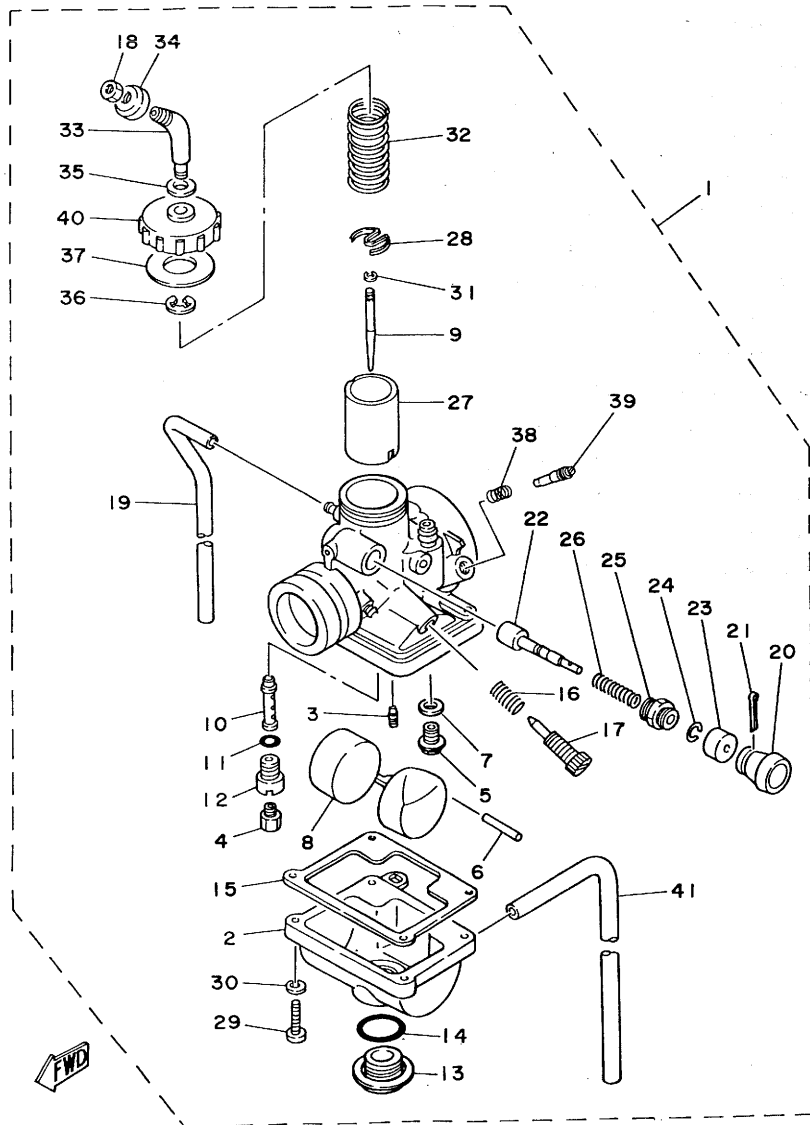
FIG. 5 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3T6-13610-00	REED VALVE ASSY	1	
2	1V0-13613-00	•REED, valve	2	
3	345-13616-70	•STOPPER, reed valve	2	
4	97602-03108	•SCREW, Pan head with washer	4	
5	314-13621-02	GASKET, valve seat	1	
6	401-13565-01	JOINT, carburetor	1	
7	90460-43053	CLAMP, hose	1	
8	97301-06025	BOLT	4	
9	92901-06600	WASHER, Plate	4	
10	90465-20163	CLAMP	1	
11	3J0-14411-00	CASE, air cleaner 1	1	
12	3J0-14451-00	ELEMENT, air cleaner	1	
13	3J0-14458-00	GUIDE	1	
14	3J0-14473-00	GUIDE	1	
15	2X4-14468-00	PLATE, element fitting	1	
16	90175-06012	NUT, wing	1	
17	4E9-14437-00	DUCT	1	
18	3J0-14412-00	CAP, cleaner case 1	1	
19	98501-05012	SCREW, Pan head	4	
20	92901-05600	WASHER, Plate	4	
21	3J0-14453-00	JOINT, air cleaner 1	1	
22	90460-49058	CLAMP, hose	1	
23	90460-71017	CLAMP, hose	1	
24	90480-14102	GROMMET	2	
25	90387-07391	COLLAR	2	
26	90480-18171	GROMMET	1	
27	97301-06025	BOLT	2	
28	92901-06100	WASHER, sPring	2	

FWD

B9

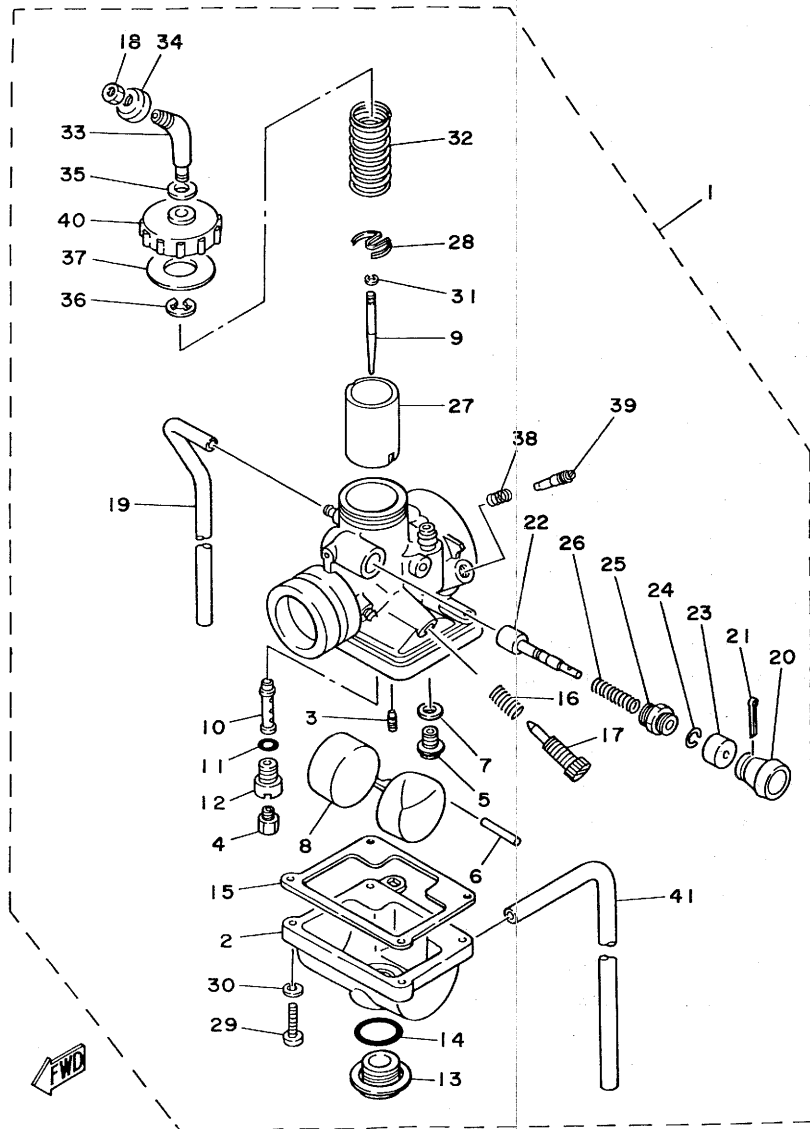
FIG. 6 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4L8-14101-00	CARBURETOR ASSY 1	1	
2	2Y1-14181-08	•BODY, float chamber 1	1	
3	260-14142-35	•JET, Pilot (#35.0)	1	
4	137-14143-30	•JET, main (#150)	1	UR
	137-14143-32	•JET, main (#160)	1	UR
	137-14143-34	•JET, main (#170)	1	UR
5	168-14190-25	•NEEDLE VALVE ASSY	1	
6	127-14186-00	•PIN, float	1	
7	214-14195-00	•WASHER, needle valve	1	
8	314-14185-00	•FLOAT	1	
9	4F2-14116-05	•NEEDLE	1	
10	2Y1-14141-36	•NOZZLE, main	1	
11	214-14147-00	•O-RING	1	
12	2N4-14145-00	•HOLDER	1	
13	500-14115-00	•PLUG, screw	1	
14	558-14147-00	•O-RING	1	
15	304-14184-00	•GASKET, float chamber	1	
16	493-14133-00	•SPRING, throttle stop	1	
17	443-14122-00	•SCREW, throttle	1	
18	127-14161-00	•NUT, cable adjusting	1	
19	183-14197-01	•PIPE	1	
20	304-14261-00	•HOLDER	1	
21	91402-16015	•PIN, cotter	1	
22	304-14171-00	•PLUNGER, starter	1	
23	3A3-14173-00	•COVER, Plunger cap	1	
24	353-14138-00	•CLIP, Plunger	1	
25	152-14174-00	•CAP, Plunger	1	
26	156-14135-00	•SPRING, Plunger	1	

B10

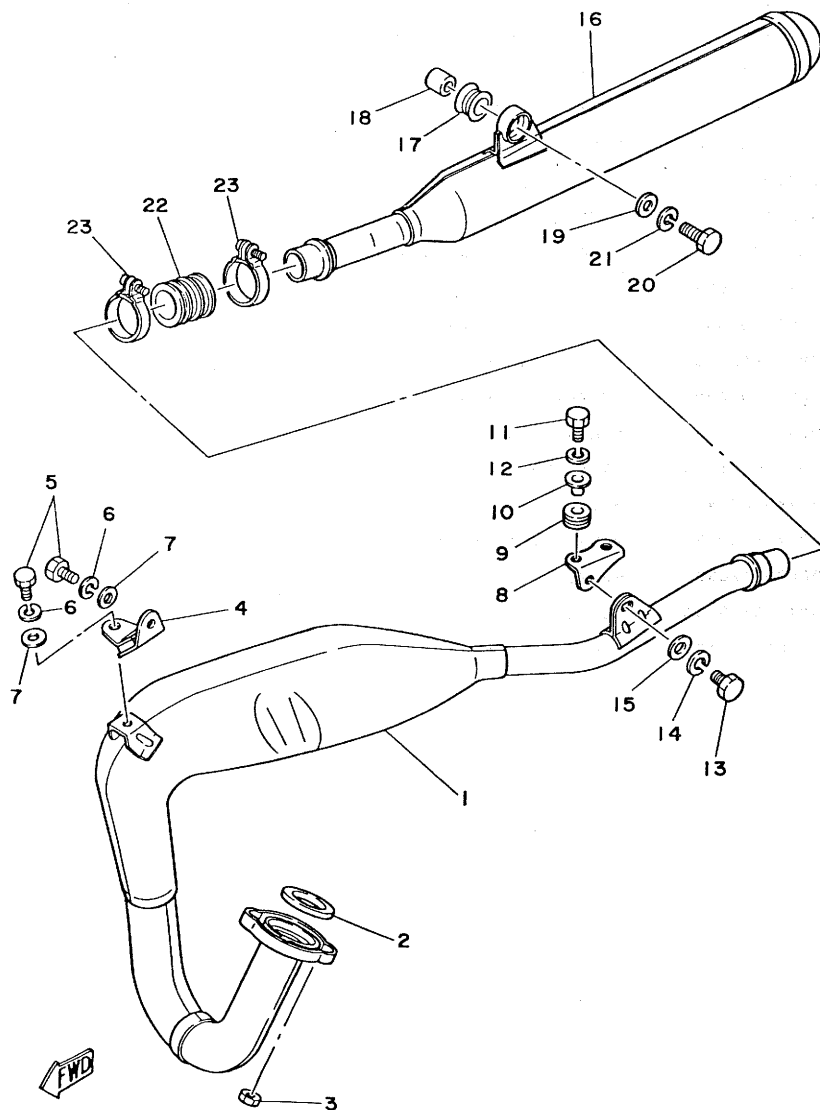
FIG. 6 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	314-14112-20	•VALVE, throttle 1	1	
28	246-14132-00	•STOPPER, cable	1	
29	98501-04016	•SCREW, Pan head	4	
30	92902-04100	•WASHER, sPring	4	
31	164-14137-00	•CLIP	1	
32	248-14131-00	•SPRING, throttle valve	1	
33	1T9-14155-00	•GUIDE, cable	1	
34	1M1-14169-00	•CAP	1	
35	509-14198-00	•GASKET	1	
36	363-14137-00	•CLIP	1	
37	2A6-14126-00	•GASKET	1	
38	174-14134-00	•SPRING, air adjusting	1	
39	525-14123-00	•SCREW, air adjusting	1	
40	2A6-14158-00	•TOP, mixing chamber	1	
41	183-14196-00	•PIPE	1	

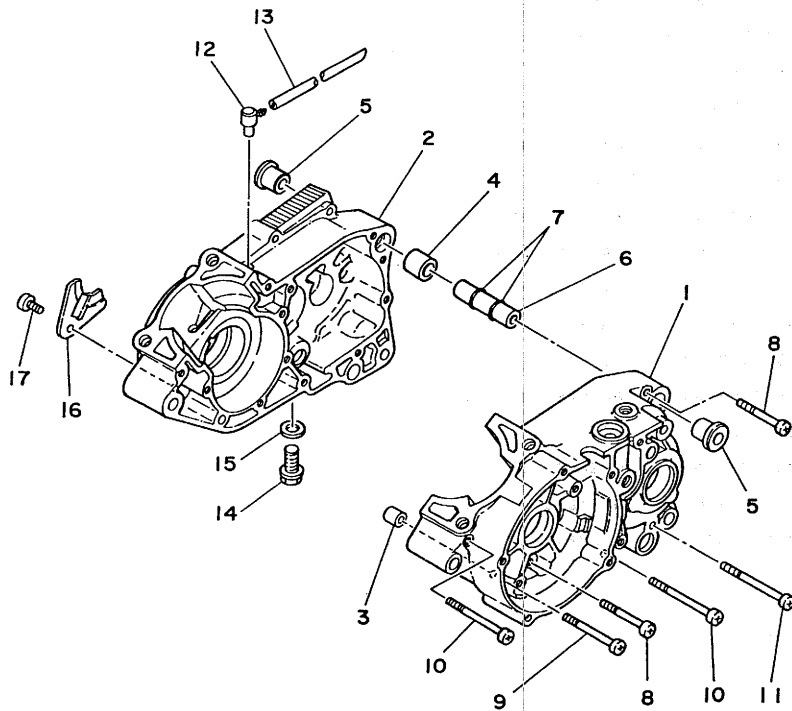
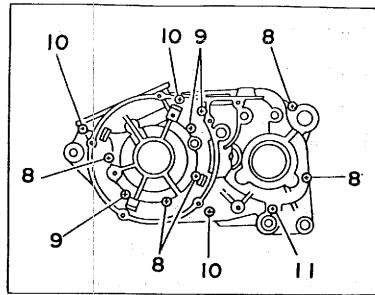
B11

FIG. 7 EXHAUST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4E9-14610-00	EXHAUST PIPE ASSY 1	1	
2	152-14613-00	GASKET, exhaust Pipe	1	
3	95301-06600	NUT	2	
4	2A6-14772-00	STAY, muffler 2	1	
5	97301-08016	BOLT	2	
6	92901-08100	WASHER, sPrin8	2	
7	92901-08600	WASHER, Plate	2	
8	1W2-14771-00	STAY, muffler 1	1	
9	90480-14101	GROMMET	2	
10	90387-06388	COLLAR	2	
11	97301-06025	BOLT	2	
12	92901-06100	WASHER, sPrin8	2	
13	97301-08016	BOLT	1	
14	92901-08100	WASHER, sPrin8	1	
15	92901-08600	WASHER, Plate	1	
16	4E9-14753-00	SILENCER, exhaust	1	
17	565-14747-00	DAMPER, muffler	1	
18	90387-08258	COLLAR	1	
19	156-24186-00	WASHER, sPecial	1	
20	97301-08030	BOLT	1	
21	92901-08100	WASHER, sPrin8	1	
22	1W2-14714-00	GASKET, muffler	1	
23	90460-37026	CLAMP, hose	2	

FIG. 8 CRANKCASE

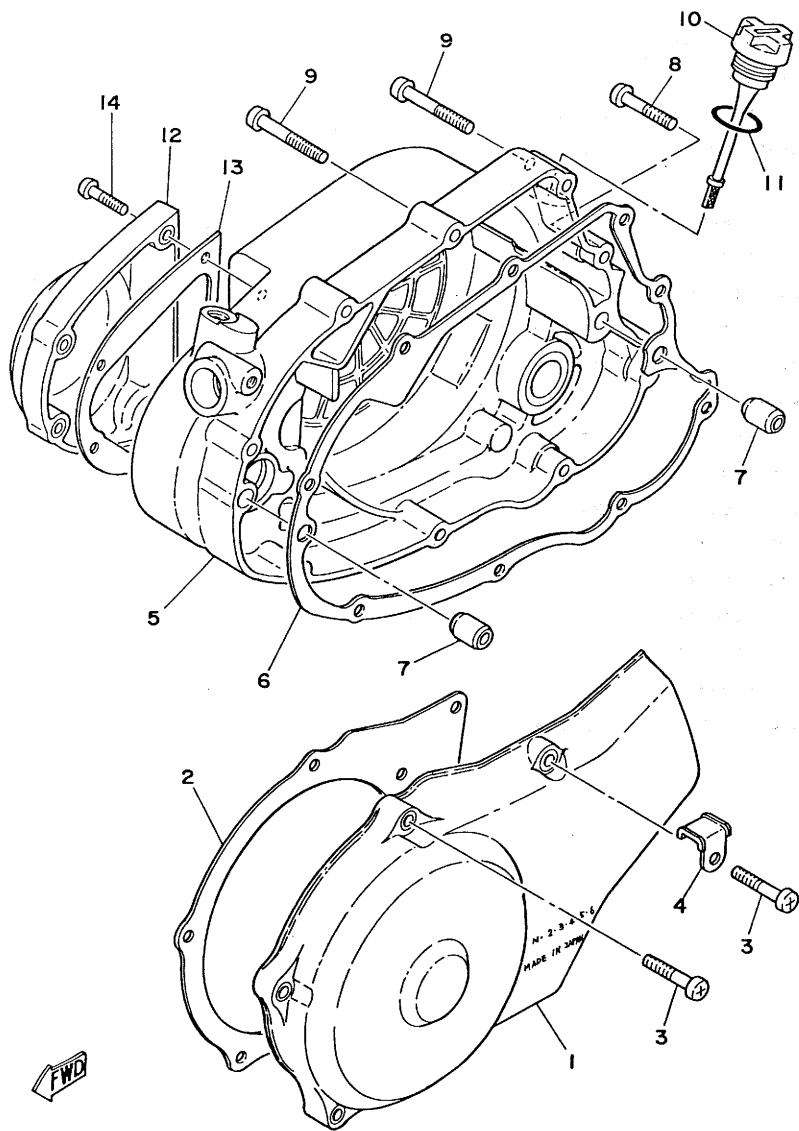


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A6-15111-02	CRANKCASE 1	1	
2	2A6-15121-01	CRANKCASE 2	1	
3	91810-02014	PIN, dowel	1	
4	91810-19020	PIN, dowel	1	
5	328-15316-00	DAMPER, engine mount 1	2	
6	401-15317-00	SPACER, engine mount	1	
7	93210-11073	O-RING	2	
8	92501-06050	SCREW, Pan head	5	
9	92501-06060	SCREW, Pan head	3	
10	92501-06070	SCREW, Pan head	3	
11	92501-06075	SCREW, Pan head	1	
12	2N4-15371-00	BREATHER	1	
13	90445-07340	HOSE	1	
14	90340-12005	PLUG, straight screw	1	
15	90430-12038	GASKET	1	
16	304-15128-00	HOLDER	1	
17	92501-08010	SCREW, Pan head	1	



B13

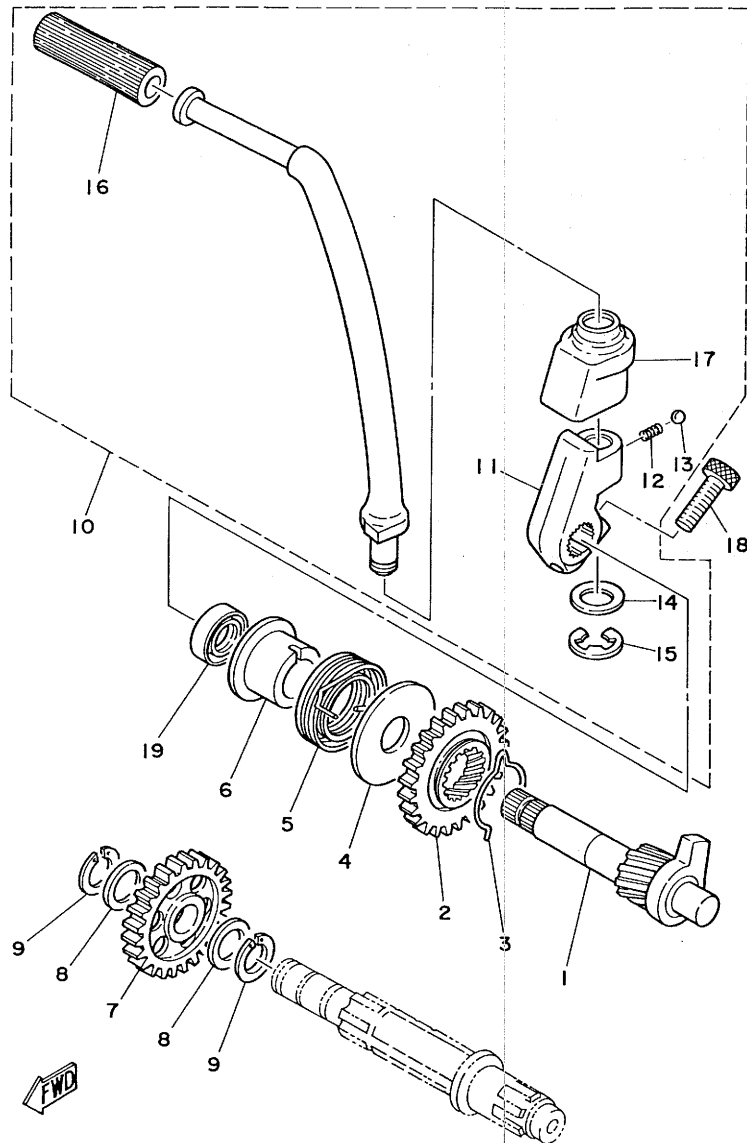
FIG. 9 CRANKCASE COVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A7-15411-01	COVER, crankcase 1	1	
2	2A6-15455-00	GASKET, crankcase cover	1	
3	92501-06025	SCREW, Pan head	6	
4	2A6-15484-00	CLAMP 2	1	
5	2A6-15431-00	COVER, crankcase 3	1	
6	1W1-15451-00	GASKET, crankcase cover	1	
7	91810-02014	PIN, dowel	2	
8	92501-06030	SCREW, Pan head	3	
9	92501-06040	SCREW, Pan head	6	
10	520-15362-01	PLUG, oil level	1	
11	93210-21190	O-RING	1	
12	2A6-15416-00	COVER, oil Pump	1	
13	2A6-15456-00	GASKET, oil Pump cover 1	1	
14	92501-06025	SCREW, Pan head	4	

B14

FIG. 10 KICK STARTER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4F2-15660-00	KICK AXLE ASSY	1	
2	1W1-15641-00	GEAR, kick (27T)	1	
3	90468-26048	CLIP	1	
4	401-15676-00	COVER, spring	1	
5	90508-26450	SPRING, torsion	1	
6	4F2-15666-00	SPACER	1	
7	525-15651-00	GEAR, kick idle (25T)	1	
8	137-17417-00-05	SHIM (0.5T)	2	
9	93440-15012	CIRCLIP	2	
10	2A6-15620-01	KICK CRANK ASSY	1	
11	1W1-15621-01	•BOSS, kick crank	1	
12	90501-10459	•SPRING, compression	1	
13	93503-16010	•BALL	1	
14	90201-12541	•WASHER, Plate	1	
15	93430-08007	•CIRCLIP	1	
16	156-15618-01	•COVER, kick lever	1	
17	1W1-15618-01	•COVER, kick lever	1	
18	91316-08025	BOLT	1	
19	93101-17062	OIL SEAL	1	

B15

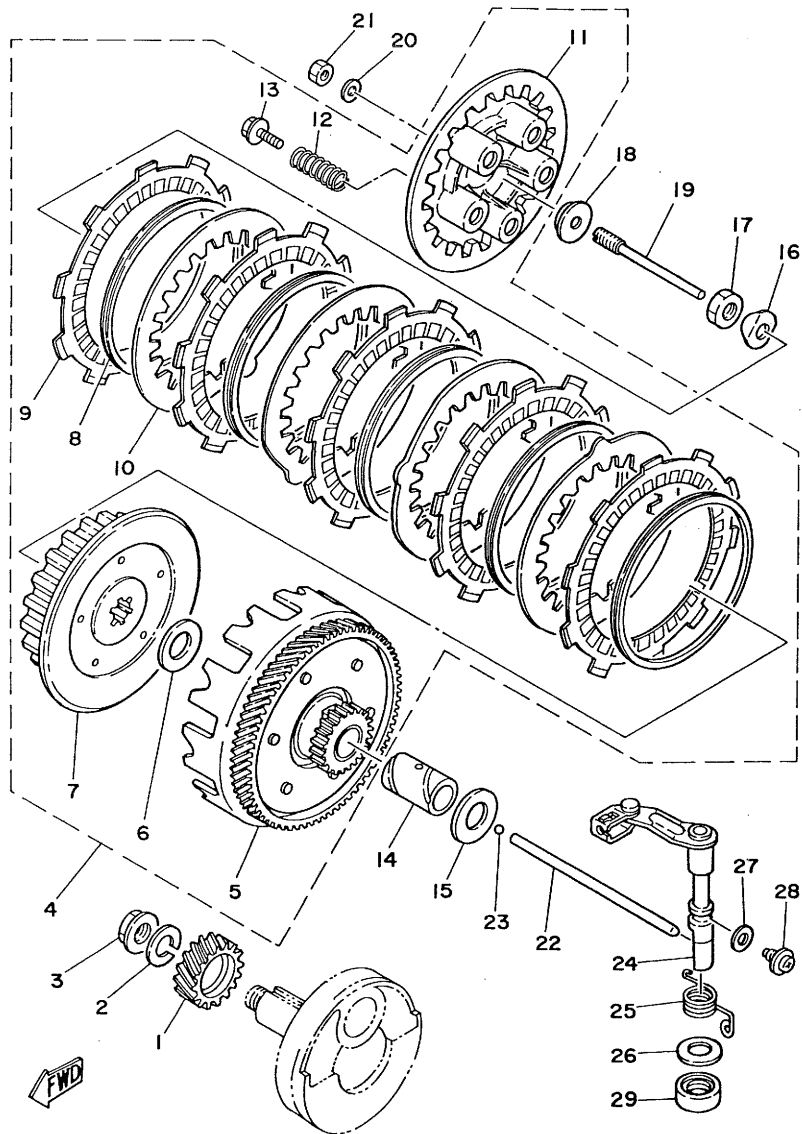
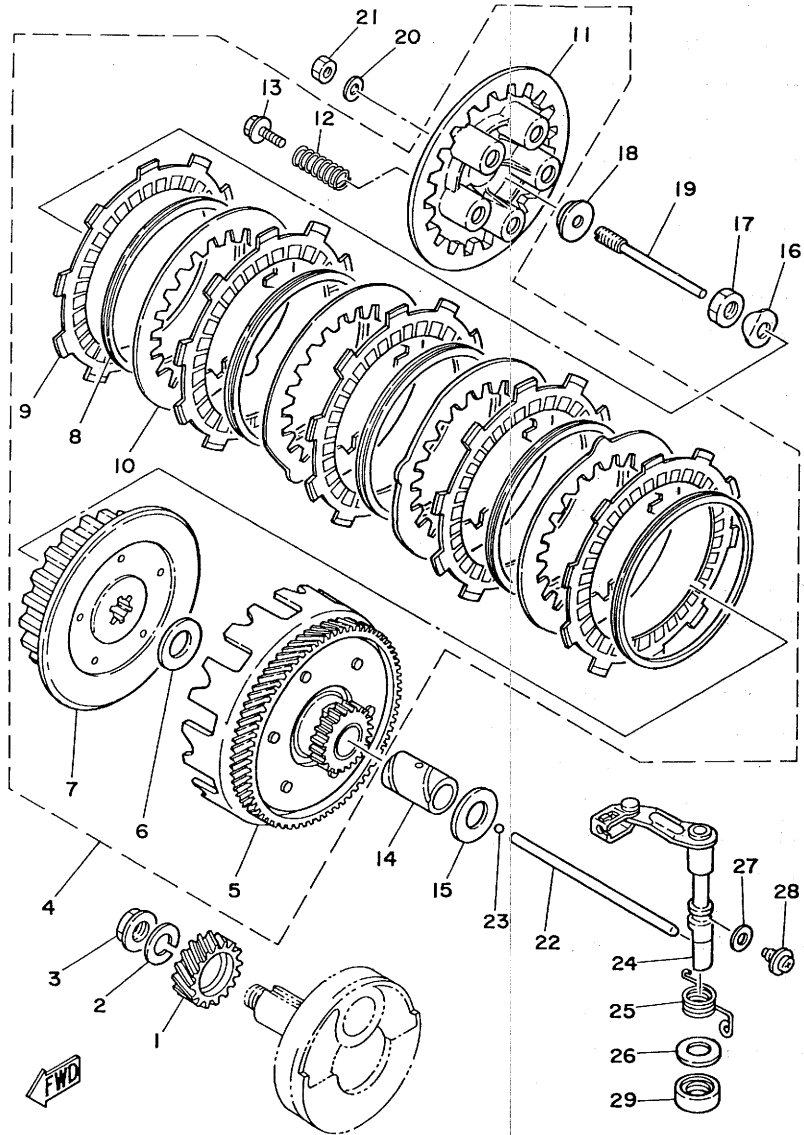


FIG. 11 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A6-16111-00	GEAR, Primary drive (22T)	1	
2	90204-12007	WASHER, spring	1	
3	90179-12244	NUT	1	
4	3J0-16300-00	CLUTCH ASSY	1	
5	1W1-16150-01	•PRIMARY DRIVEN GEAR COMP.(71T	1	
6	90201-17550	•WASHER, Plate	1	
7	1J4-16371-00	•BOSS, clutch	1	
8	307-16367-00	•RING, cushion	5	
9	559-16321-01	•PLATE, friction	5	
10	2A6-16324-00	•PLATE, clutch 1	4	
11	2A6-16351-00	•PLATE, Pressure 1	1	
12	90501-20474	•SPRING, compression	5	
13	90159-05011	•SCREW, with washer	5	
14	90560-17147	SPACER	1	
15	90201-17550	WASHER, Plate	1	
16	90215-14122	WASHER, lock	1	
17	90170-14171	NUT	1	
18	1W1-16358-00	PLATE, Push	1	
19	1W1-16356-00	ROD, Push 1	1	
20	92901-06200	WASHER, Plain	1	
21	95301-06600	NUT	1	
22	2X3-16357-00	ROD, Push 2	1	
23	93503-16010	BALL	1	
24	2X3-16380-00	PUSH LEVER ASSY	1	
25	90508-20345	SPRING, torsion	1	
26	90201-14217	WASHER, Plate	1	
27	90430-08069	GASKET	1	
28	90149-08108	SCREW	1	

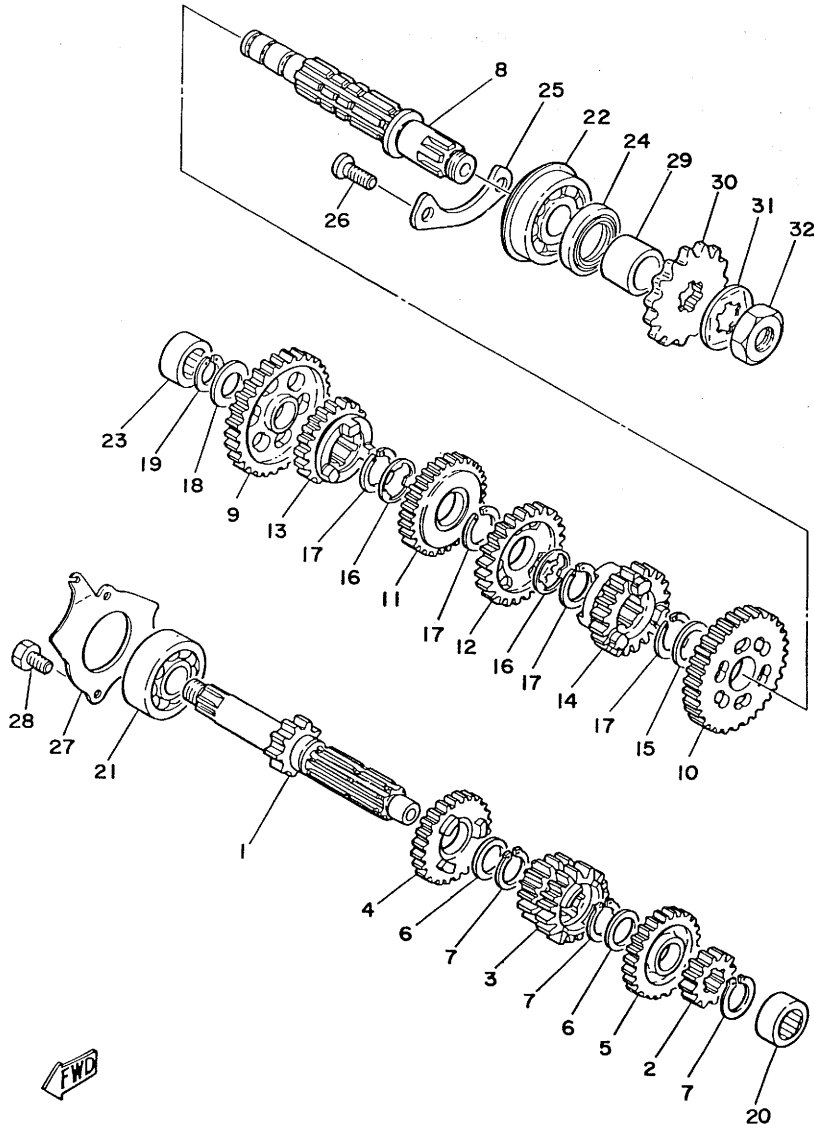
FIG. 11 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93104-14004	OIL SEAL	1	

C3

FIG. 12 TRANSMISSION

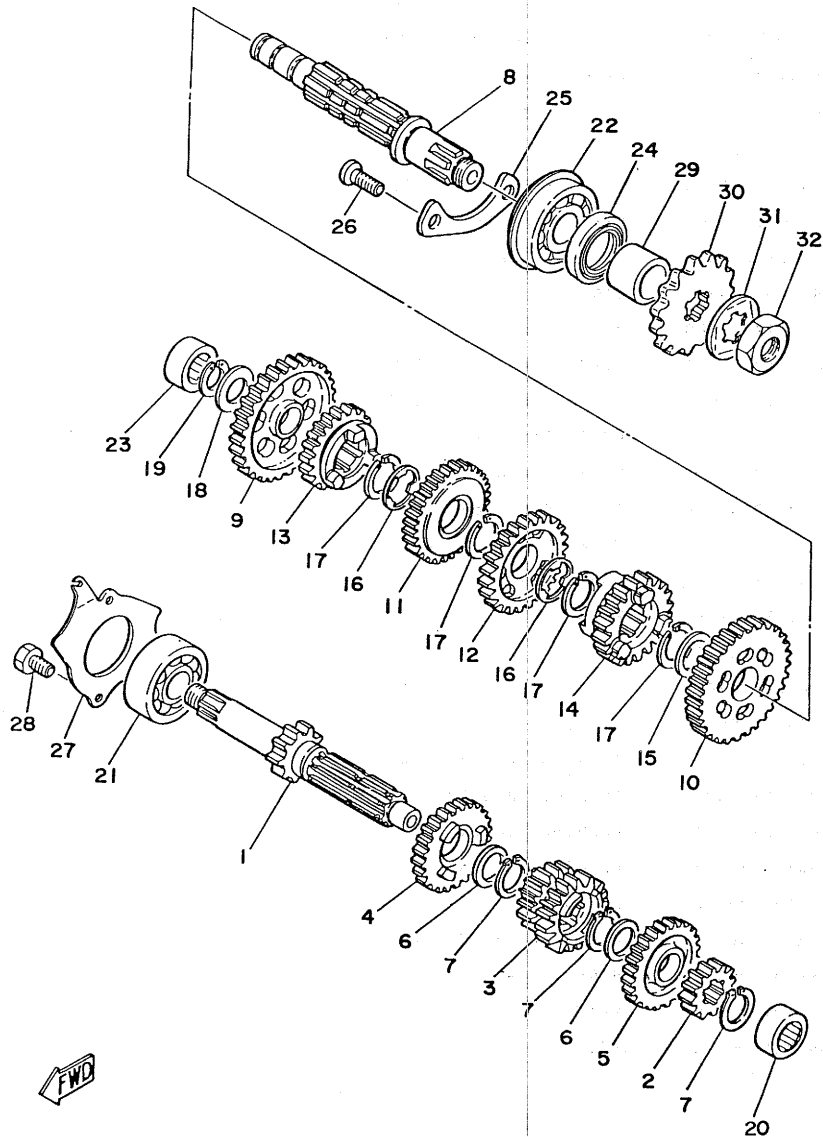


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4J3-17411-00	AXLE, main (11T)	1	
2	4J3-17121-00	GEAR, 2nd Pinion (15T)	1	
3	4J3-17131-00	GEAR, 3rd/4th Pinion (19T,22T)	1	
4	4J3-17151-00	GEAR, 5th Pinion (23T)	1	
5	4J3-17161-00	GEAR, 6th Pinion (25T)	1	
6	90201-20266	WASHER, Plate	2	
7	93410-20038	CIRCLIP	3	
8	2A6-17421-00	AXLE, drive	1	
9	4J3-17211-00	GEAR, 1st wheel (35T)	1	
10	4J3-17221-00	GEAR, 2nd wheel (29T)	1	
11	4J3-17231-00	GEAR, 3rd wheel (26T)	1	
12	4J3-17241-00	GEAR, 4th wheel (24T)	1	
13	4J3-17251-00	GEAR, 5th wheel (22T)	1	
14	4J3-17261-00	GEAR, 6th wheel (21T)	1	
15	90201-22555	WASHER, Plate	1	
16	90209-18135	WASHER	2	
17	93410-22039	CIRCLIP	4	
18	90201-15701	WASHER, Plate (1.0T)	1	
19	93440-15012	CIRCLIP	1	
20	93311-41530	BEARING, cylindrical	1	
21	93306-30303	BEARING (B6302Z)	1	
22	93306-30411	BEARING (B6304)	1	
23	93311-31515	BEARING, cylindrical	1	
24	93102-26042	OIL SEAL	1	
25	1W1-15381-00	PLATE, bearing cover	1	
26	92701-06012	SCREW, flat head	2	
27	1W1-17471-01	PLATE, cover	1	
28	97321-06012	BOLT	2	

C4

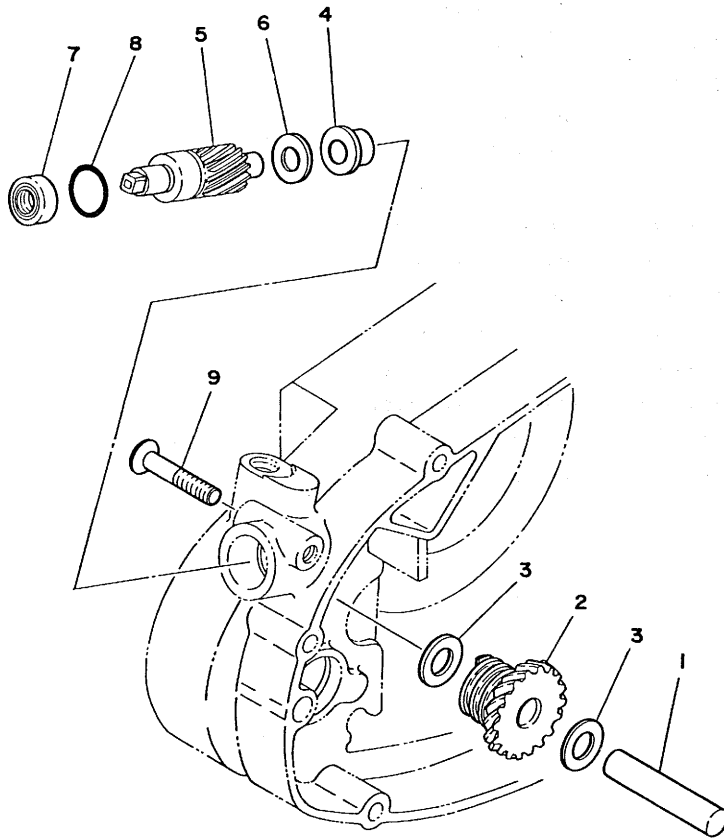
FIG. 12 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90387-202A0	COLLAR	1	
30	174-17461-40	SPROCKET, drive (14T)	1	
31	90215-16127	WASHER, lock	1	
32	90179-16226	NUT	1	



C5

FIG. 13 TACHOMETER GEAR

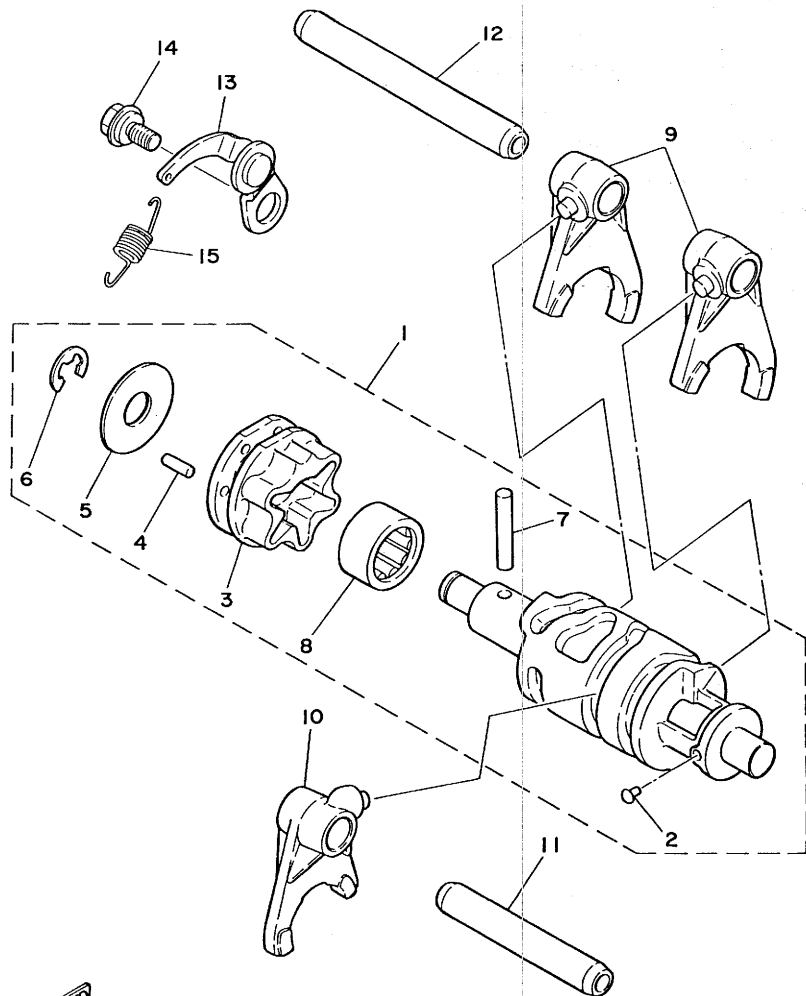


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	248-17861-00	AXLE, drive gear	1	
2	2A6-17831-00	GEAR, drive (16T,2T)	1	
3	90201-10123	WASHER, Plate	2	
4	90381-08002	BUSH, solid	1	
5	2A6-17841-00	GEAR, driven (13T)	1	
6	102-18137-00-10	WASHER 1	1	
7	93109-08017	OIL SEAL	1	
8	93210-14104	O-RING	1	
9	92601-06028	SCREW, oval head	1	

FWD

C6

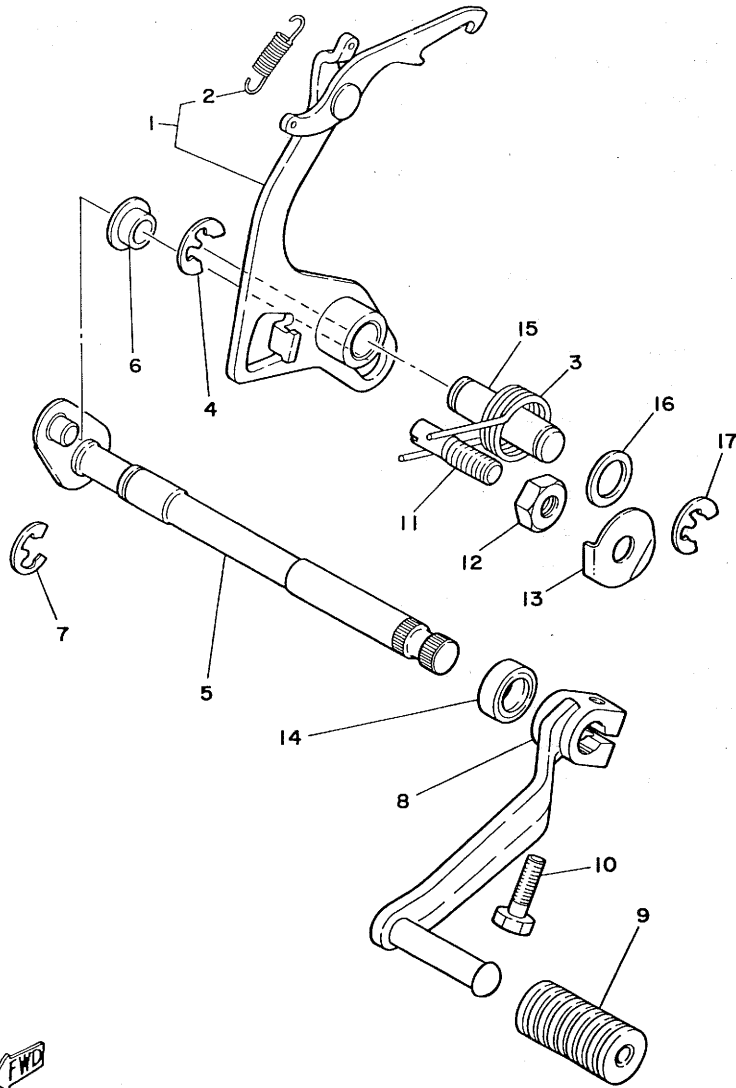
FIG. 14 SHIFT CAM.FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1W1-18540-00	SHIFT CAM ASSY	1	
2	136-18542-00	•POINT, neutral	1	
3	1W1-18185-00	•SEGMENT	1	
4	93604-12037	•PIN, dowel	6	
5	1W1-18561-00	•PLATE, side 1	1	
6	93430-08006	•CIRCLIP	1	
7	93604-30018	•PIN, dowel	1	
8	93315-21813	•BEARING, cylindrical	1	
9	2A6-18511-00	FORK, shift 1	2	
10	2A6-18512-00	FORK, shift 2	1	
11	2A6-18531-00	BAR, shift fork guide 1	1	
12	2A6-18535-00	BAR, shift fork guide 2	1	
13	1W1-18140-00	STOPPER LEVER ASSY	1	
14	1W1-18177-00	BOLT, stopPer	1	
15	90506-09156	SPRING, tension	1	

C7

FIG. 15 SHIFT SHAFT PEDAL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4F2-18120-00	SHIFT LEVER ASSY	1	
2	90506-08155	•SPRING, tension	1	
3	90508-32349	SPRING, torsion	1	
4	93430-10016	CIRCLIP	1	
5	4F2-18101-00	SHIFT SHAFT ASSY		
6	401-18178-00	ROLLER, shift lever	1	
7	93430-10016	CIRCLIP	1	
8	2A6-18111-00	PEDAL, shift		
9	132-18113-01	COVER, shift Pedal	1	
10	97321-06020	BOLT	1	
11	90149-08111	SCREW	1	
12	90170-08029	NUT	1	
13	90215-08014	WASHER, lock	1	
14	93101-12060	OIL SEAL	1	
15	1W1-18197-01	SHAFT	1	
16	102-18137-00-10	WASHER 1	1	
17	93430-10016	CIRCLIP	1	

FIG. 16 FRAME. TOOL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4L8-21110-01-33	FRAME COMP	1	yamaha black
2	90105-08099	BOLT, washer based	1	
3	90105-08120	BOLT, washer based	1	
4	90105-10037	BOLT, washer based	1	
5	92901-08200	WASHER, Plain	2	
6	90185-08054	NUT, self-locking	2	
7	92901-10100	WASHER, sPring	1	
8	2A6-21471-00-90	PROTECTOR, engine	1	uni chrome (black)
9	97301-06012	BOLT	4	
10	92901-06600	WASHER, Plate	4	
11	2A6-21308-00	HELMET HANGER ASSY	1	
12	92701-06018	SCREW, flat head	1	
13	3J0-21170-00	BOX COMP.	1	
14	97301-06012	BOLT	2	
15	92901-06600	WASHER, Plate	2	
16	2A6-23408-00	STEERING LOCK ASSY	1	
17	90208-04029	WASHER, conical sPring	1	
18	584-23484-01	CAP, handle lock	1	
19	90269-04003	RIVET	1	
20	90502-09024	SPRING, conical	1	
21	2A6-28100-10	TOOL KIT	1	

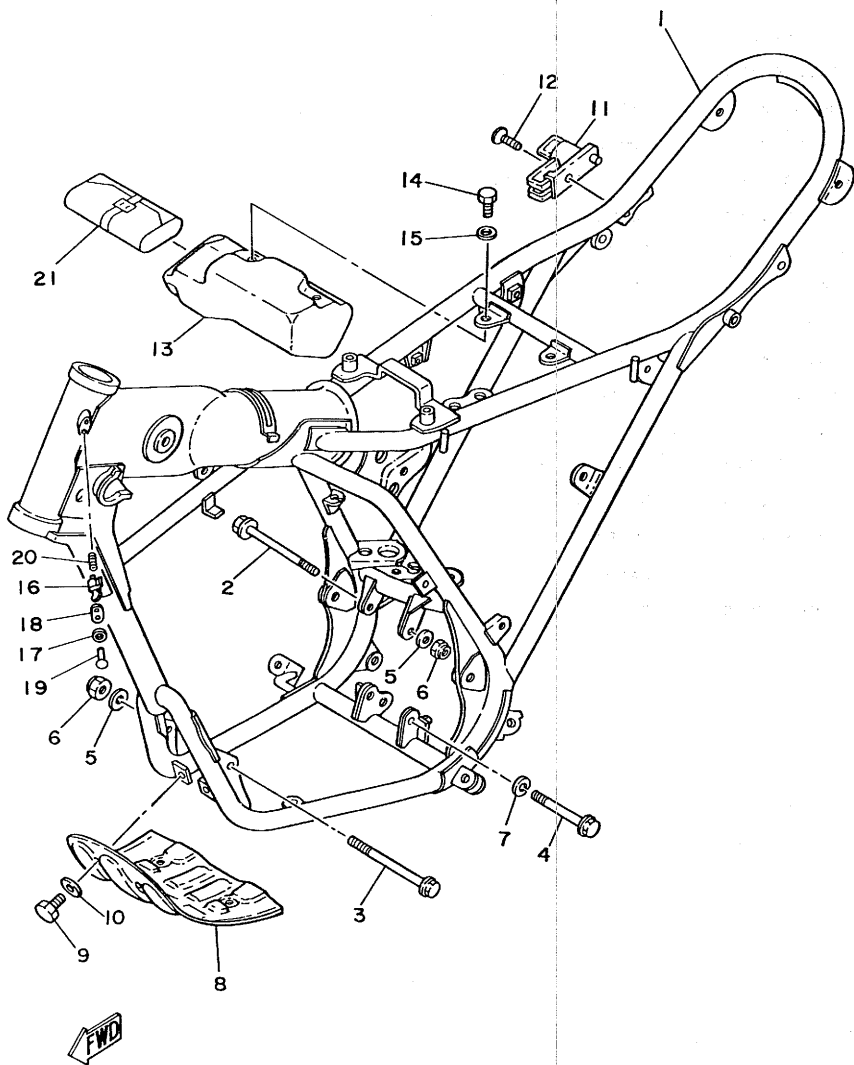
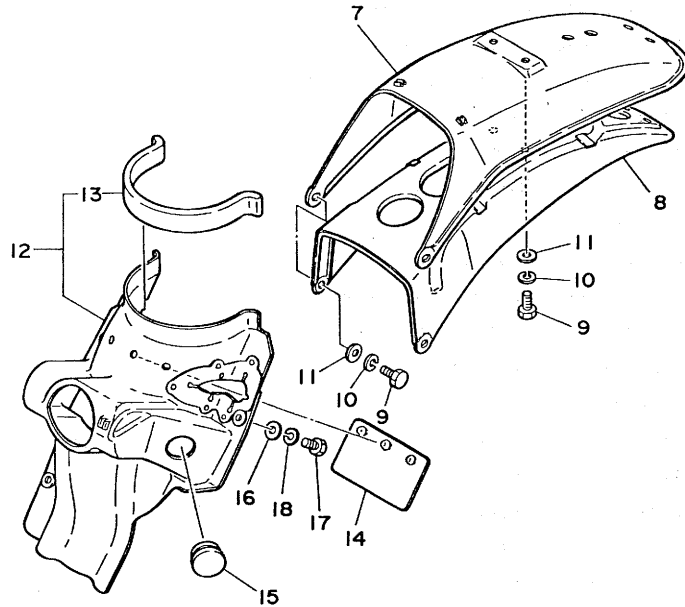
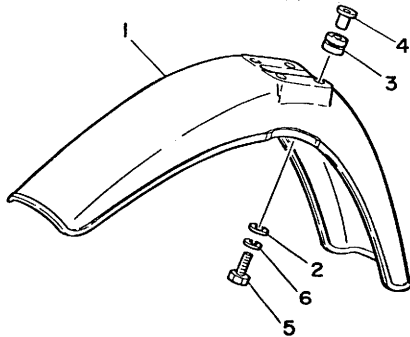


FIG. 17 FRONT FENDER•REAR FENDER

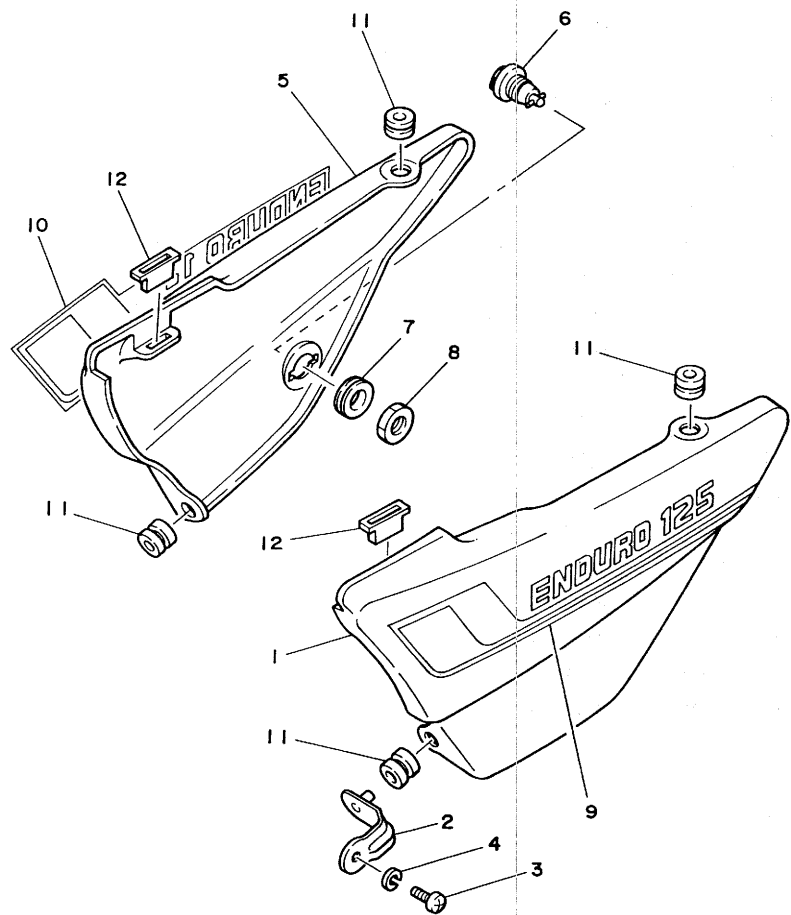


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2Y9-21511-00-66	FENDER, front	1	UR sunshine red
	4E9-21511-00-20	FENDER, front	1	UR crystal silver
	2N6-21511-00-26	FENDER, front	1	UR competition yellow
2	90201-06067	WASHER, Plate	4	
3	90480-14198	GROMMET	4	
4	90387-06388	COLLAR	4	
5	97301-06025	BOLT	4	
6	92901-06100	WASHER, sPring	4	
7	2A8-21611-A0	FENDER, rear	1	UR sunshine red
	2N5-21611-10-20	FENDER, rear	1	UR crystal silver
	2A6-21611-10	FENDER, rear	1	UR competition yellow
8	2A6-21617-00	BRACKET, fender	1	
9	97301-06016	BOLT	4	
10	92901-06100	WASHER, sPring	4	
11	92901-06600	WASHER, Plate	4	
12	2A7-21620-02	MUD GUARD COMP.	1	
13	2A6-21639-00	.DAMPER 2	1	
14	1M1-21621-00	FLAP	1	
15	90480-01254	GROMMET	2	
16	90201-06067	WASHER, Plate	3	
17	97301-06016	BOLT	3	
18	92901-06100	WASHER, sPring	3	



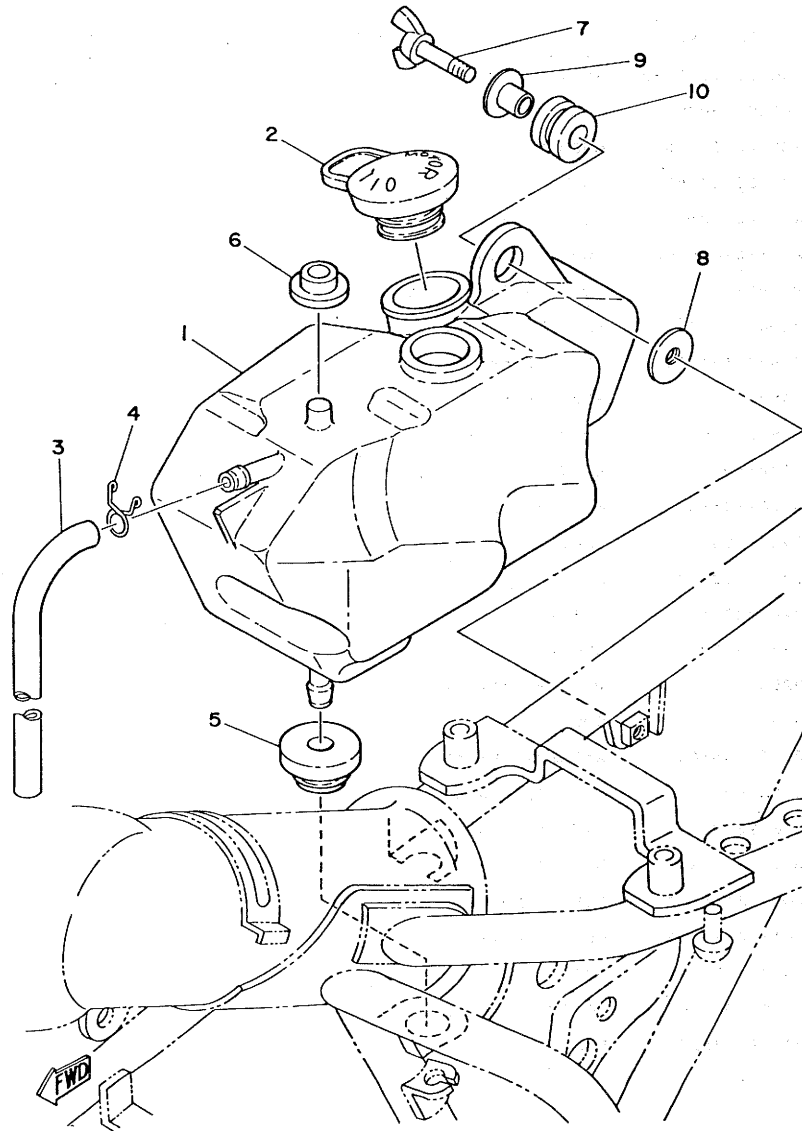
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FIG. 18 SIDE COVER



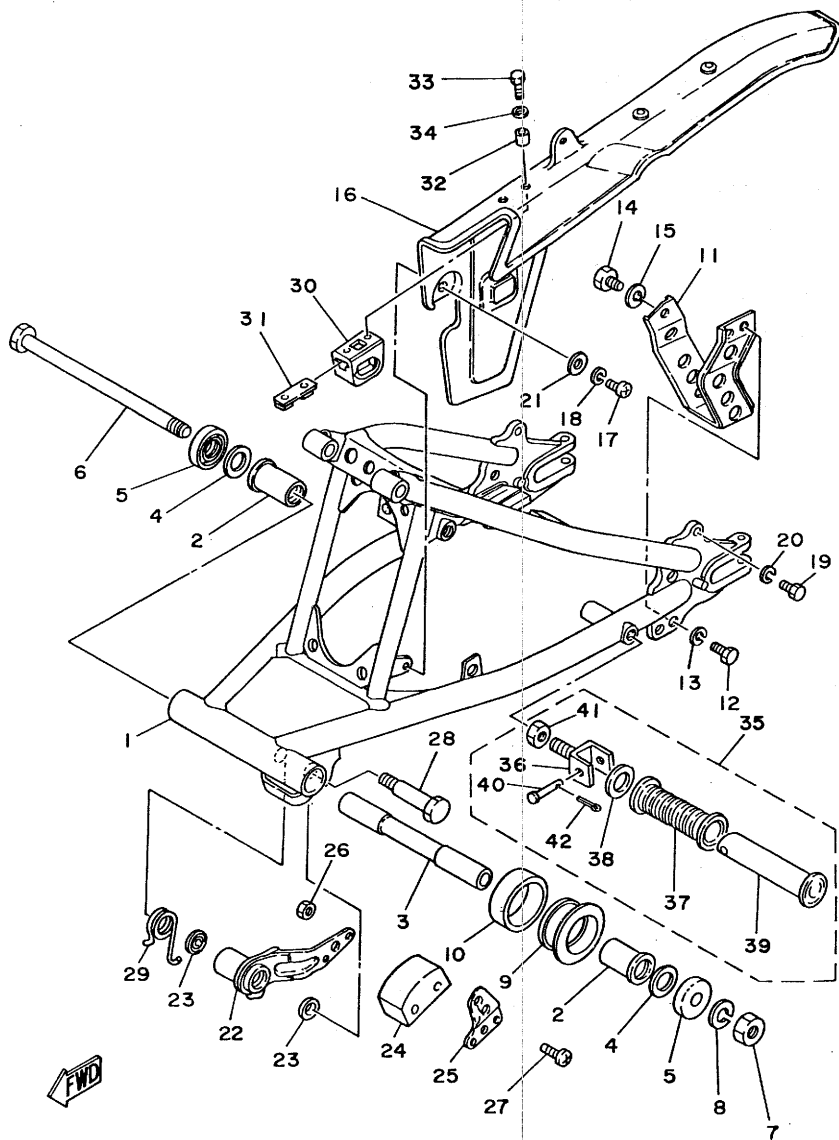
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4L8-21711-00-20	COVER, side (L.H)	1	UR
	4L8-21711-00-26	COVER, side (L.H)	1	UR crystal silver
	4L8-21711-00-66	COVER, side (L.H)	1	UR competition yellow
			1	UR sunshine red
2	4L8-21322-00	STAY, side cover 2	1	
3	92501-06012	SCREW, Pan head	1	
4	92901-06100	WASHER, sPrin8	1	
5	4L8-21721-00-20	COVER, side (R.H)	1	UR
	4L8-21721-00-26	COVER, side (R.H)	1	UR crystal silver
	4L8-21721-00-66	COVER, side (R.H)	1	UR competition yellow
			1	UR sunshine red
6	4L8-21708-00	SIDE COVER LOCK ASSY	1	
7	90480-24186	GROMMET	1	
8	90170-22187	NUT	1	
9	4L8-21786-00	EMBLEM 6	1	UR for sr
	4L8-21786-10	EMBLEM 6	1	UR for csl
	4J7-21786-00	EMBLEM 6	1	UR for cPy
10	4L8-21787-00	EMBLEM 7	1	UR for sr
	4L8-21787-10	EMBLEM 7	1	UR for csl
	4J7-21787-00	EMBLEM 7	1	UR for cPy
11	90480-12053	GROMMET	4	
12	2N4-21717-00	DAMPER, side cover	2	

FIG. 19 OIL TANK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3J0-21751-00	TANK, oil	1	
2	1T9-21771-00	BODY, cap	1	
3	90445-09113	HOSE	1	
4	90467-08003	CLIP	1	
5	90480-18171	GROMMET	1	
6	90480-13253	GROMMET	1	
7	90122-06001	BOLT, wing	1	
8	90179-06013	NUT	1	
9	90387-07391	COLLAR	1	
10	90480-14102	GROMMET	1	

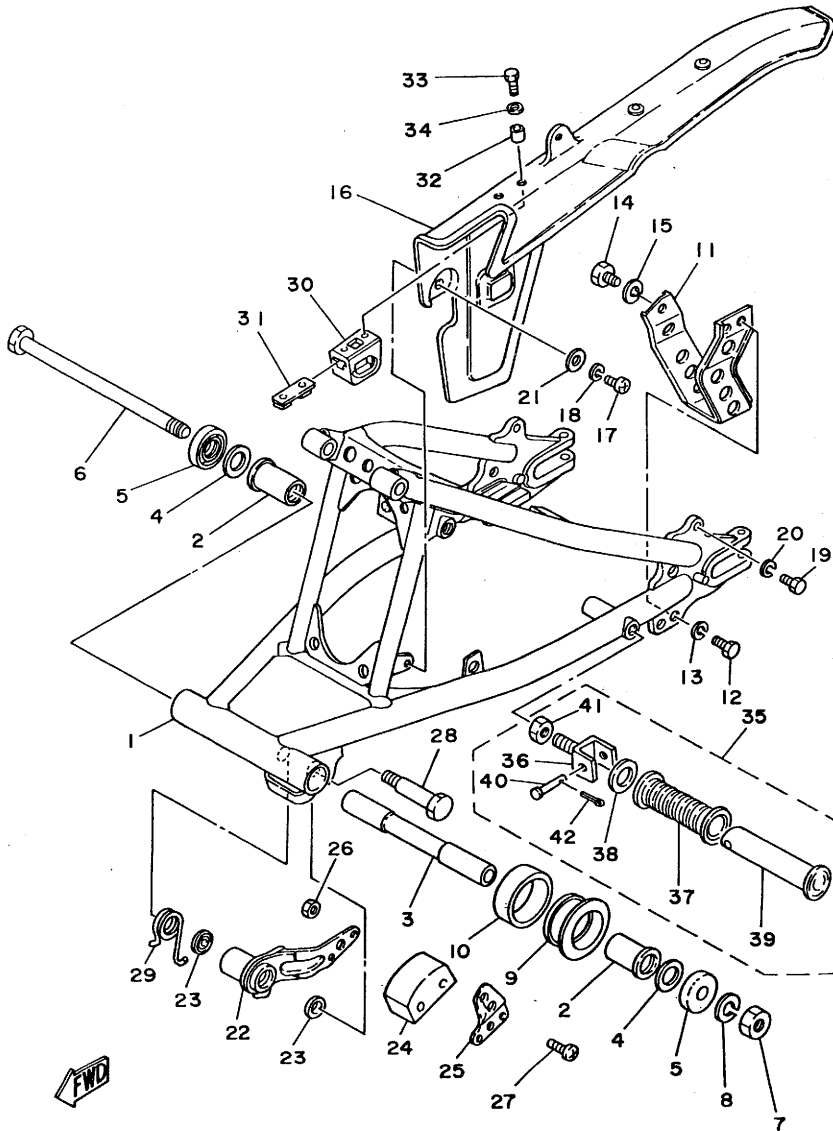
FIG. 20 REAR ARM



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A6-22110-01-33	REAR ARM COMP.	1	yamaha black
2	90386-18028	BUSH	2	
3	403-22124-00	BUSH 2	1	
4	401-22127-00	SHIM	1	
5	401-22128-01	SEAL, Guard	2	
6	2N4-22141-00	SHAFT, Pivot	1	
7	90185-12046	NUT, self-locking	1	
8	92901-12100	WASHER, sPring	1	
9	2A6-22151-00	SEAL, Guard	1	
10	2A6-22152-00	SEAL, Guard	1	
11	2A6-22318-00	GUARD, chain	1	
12	97301-06016	BOLT	2	
13	92901-06100	WASHER, sPring	2	
14	97301-08012	BOLT	1	
15	92901-08100	WASHER, sPring	1	
16	2A6-22311-01	CASE, chain	1	
17	98501-05016	SCREW, Pan head	2	
18	92901-05100	WASHER, sPring	2	
19	97301-05012	BOLT	1	
20	92901-05100	WASHER, sPring	1	
21	90201-05036	WASHER, Plate	2	
22	2A6-22179-00	ARM, tensioner	1	
23	93104-14044	OIL SEAL	2	
24	2N0-22178-00	TENSIONER	1	
25	1W1-22187-00	GUIDE, chain	1	
26	95301-05700	NUT	2	
27	98501-05035	SCREW, Pan head	2	
28	90109-10533	BOLT	1	

C13

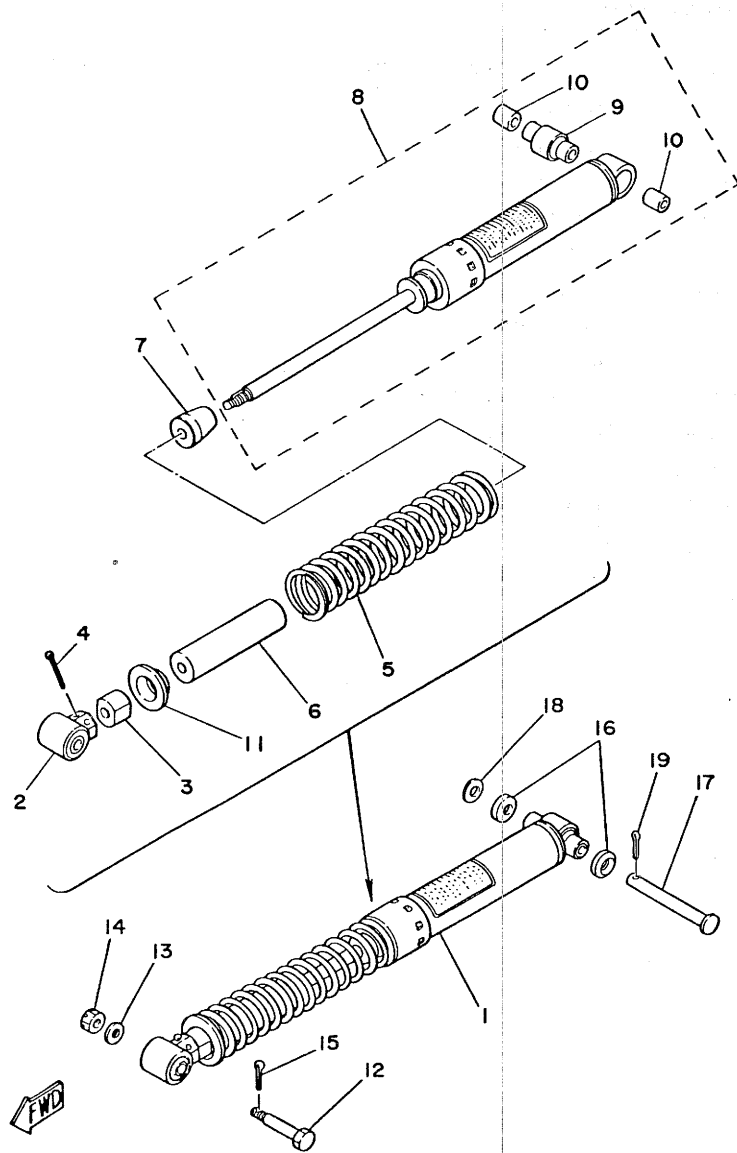
FIG. 20 REAR ARM



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90508-35350	SPRING, torsion	1	
30	3J0-22147-00	PROTECTOR, chain	1	
31	3J0-22131-00	STAY, chain case 1	1	
32	90387-05682	COLLAR	2	
33	97301-05016	BOLT	2	
34	92901-05600	WASHER, Plate	2	
35	120-27430-02	REAR FOOTREST ASSY 1	2	
36	120-27432-02	•BRACKET	1	
37	120-27433-00	•COVER, rear footrest	1	
38	90201-20279	•WASHER, Plate	1	
39	120-27431-00	•FOOTREST, rear 1	1	
40	90240-06009	•PIN, clevis	1	
41	95301-12700	•NUT	1	
42	91401-16015	•PIN, cotter	1	

C14

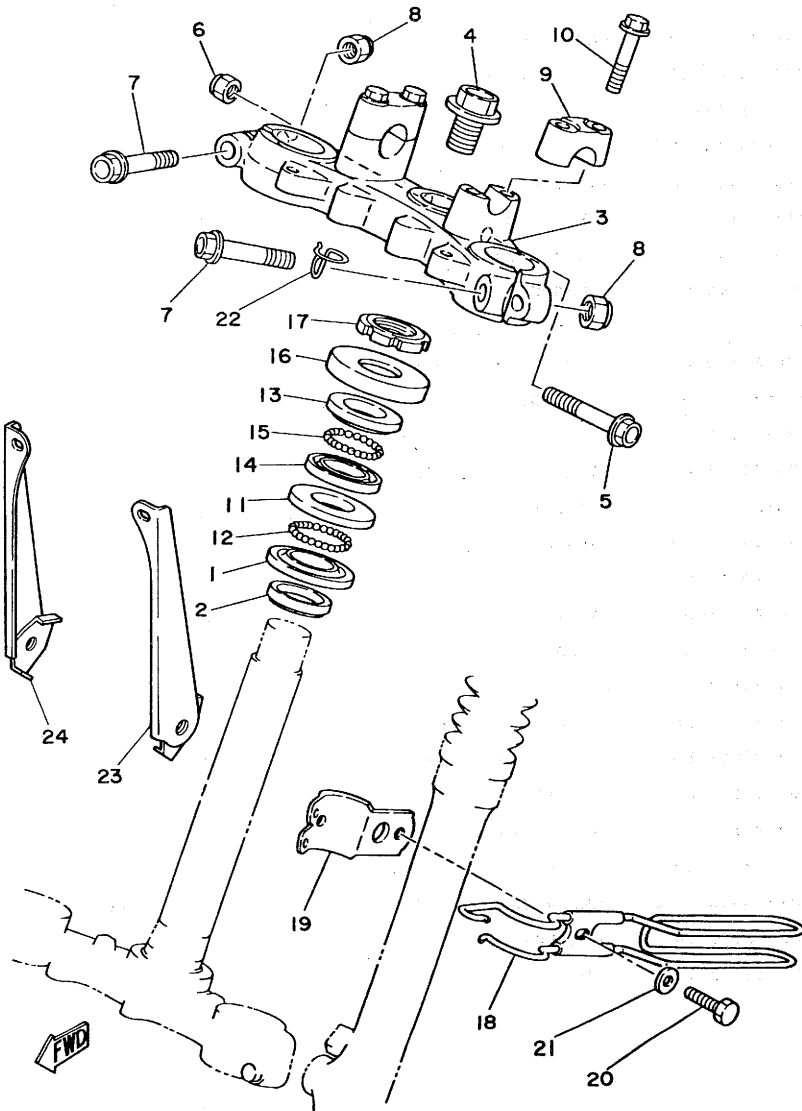
FIG. 21 REAR SUSPENSION



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N4-22210-01	SHOCK ABSORBER ASSY, rear	1	
2	1M1-22219-01	•BRACKET, upper	1	
3	2N4-22213-00	•SEAT, spring upper	1	
4	91401-30040	•PIN, cotter	1	
5	90501-90514	•SPRING, compression	1	
6	2N4-22496-00	•SLEEVE, rod	1	
7	2A6-22493-00	•STOPPER, bump	1	
8	2N4-22401-01	•DUMPER SUB ASSY	1	
9	1W1-22226-00	••BUSH, shock absorber lower	1	
10	90380-12051	••BUSH, solid	2	
11	2N4-22214-00	•GUIDE, spring	1	
12	90109-10453	BOLT	1	
13	92901-10200	WASHER, Plain	1	
14	95302-10700	NUT	1	
15	91401-20025	PIN, cotter	1	
16	1W1-22128-01	COVER, thrust	2	
17	90240-12059	PIN, clevis	1	
18	92901-12600	WASHER, Plate	1	
19	91401-30022	PIN, cotter	1	

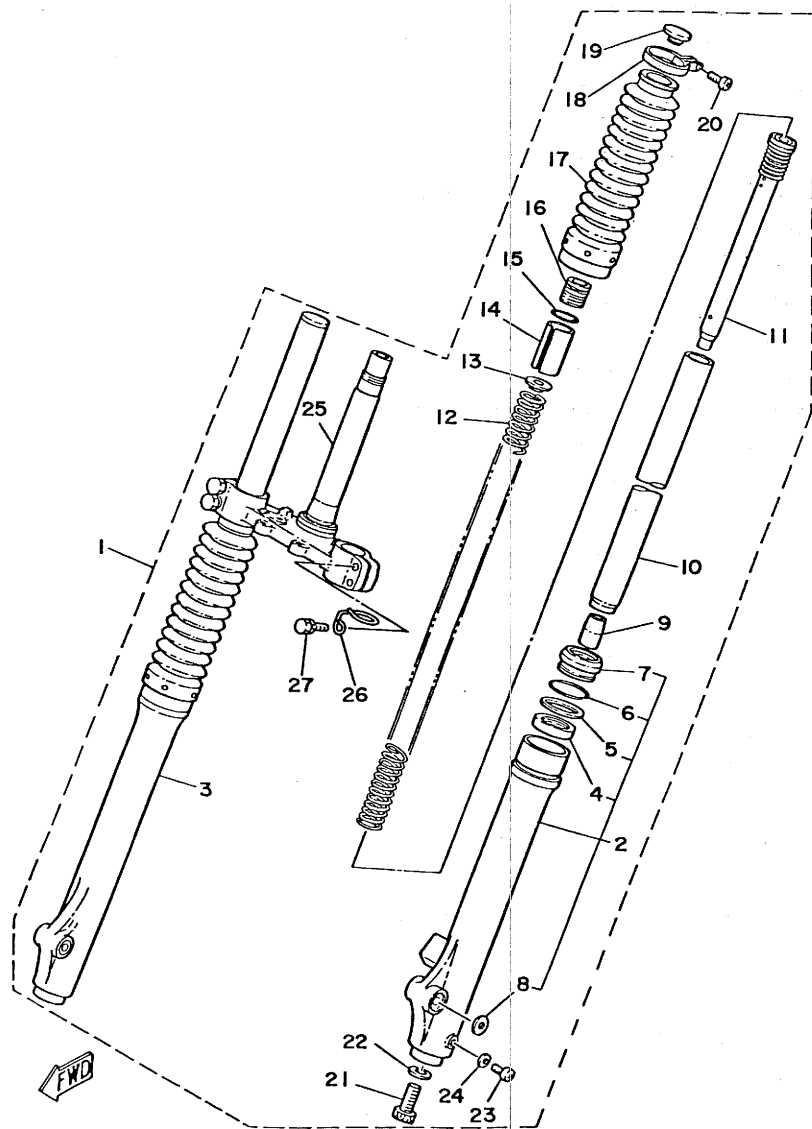
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FIG. 22 STEERING



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	156-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	2N4-23435-00-98	CROWN, handle	1	low gloss black
4	90105-14060	BOLT, washer based	1	
5	95821-08055	BOLT, flange	1	
6	90185-08054	NUT, self-locking	1	
7	95821-10055	BOLT, flange	2	
8	90185-10035	NUT, self-locking	2	
9	1E6-23441-00-98	HOLDER, handle upper	2	low gloss black
10	95821-08035	BOLT, flange	4	
11	156-23412-00	RACE, ball 2	1	
12	93501-04011	BALL	19	
13	122-23411-00	RACE, ball 1	1	
14	122-23412-00	RACE, ball 2	1	
15	93503-16010	BALL	22	
16	583-23416-01	COVER, ball race 2	1	
17	90179-25033	NUT	1	
18	2A6-23318-00	HOLDER, cable 1	1	
19	2A6-23319-00	HOLDER, cable 2	1	
20	97301-06025	BOLT	1	
21	92901-06600	WASHER, Plate	1	
22	4F2-23389-00	GUIDE, cable	1	
23	2G3-21581-00	STAY, Plate fitting 1	1	
24	2G3-21591-00	STAY, Plate fitting 2	1	

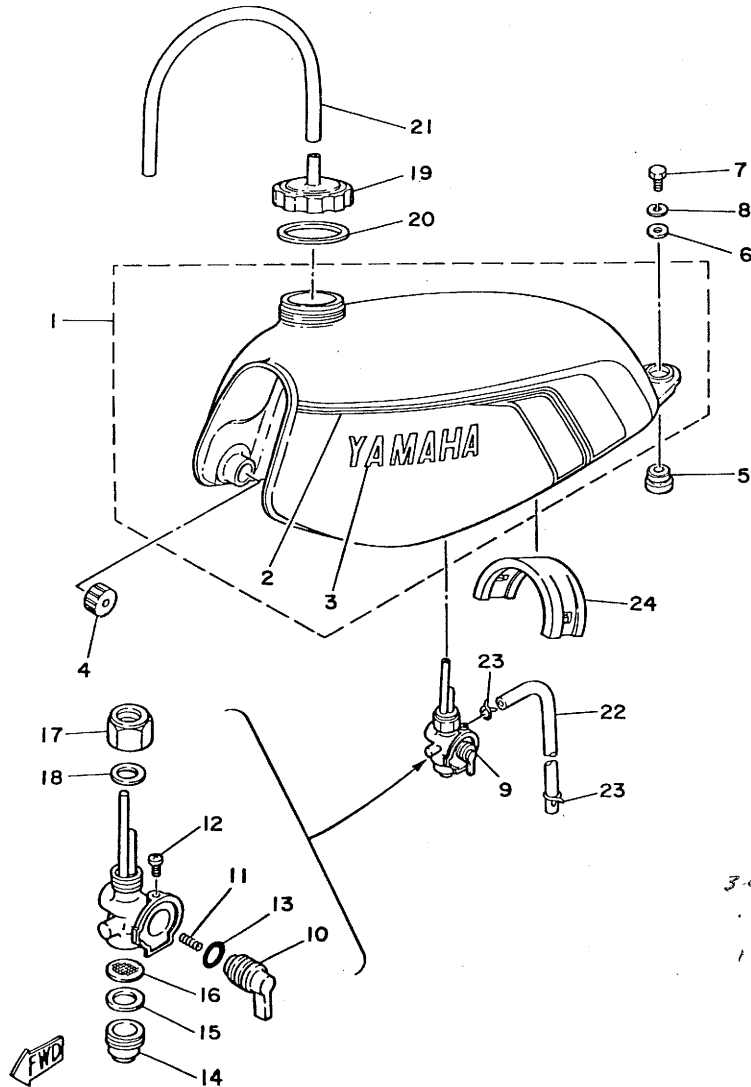
FIG. 23 FRONT FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N4-23101-00	FRONT FORK ASSY	1	
2	2K5-23126-00	•TUBE, outer 1	1	
3	2K5-23136-00	•TUBE, outer 2	1	
4	2K5-23145-00	••OIL SEAL	2	
5	2K5-23146-00	••WASHER, oil seal	2	
6	2K5-23153-00	••RING, snap	2	
7	2K5-23144-00	••SEAL, dust	2	
8	2K5-23165-00	••WASHER, felt	2	
9	2K5-23173-00	•SPINDLE, taPer	2	
10	2N4-23110-00	•INNER TUBE COMP.1	2	
11	2K5-23170-00	•CYLINDER COMP., front fork	2	
12	2N4-23141-00	•SPRING, front fork	2	
13	256-23142-60	•SEAT, sPrinG upper	2	
14	256-23118-60	•SPACER	2	
15	146-23114-00	•GASKET	2	
16	1X0-23111-00	•BOLT, caP	2	
17	2K5-23191-M0	•BOOT	2	
18	2K5-23192-00	•BAND	2	
19	2N4-23168-00	•PLUG	2	
20	509-23194-L0	•SCREW, boot band	2	
21	278-23181-50	•BOLT, hexaGon socket head	2	
22	509-23158-L0	•GASKET	2	
23	122-23119-01	•PLUG, drain	2	
24	122-23129-00	•GASKET, drain Plug	2	
25	2N4-23340-00-33	•UNDER BRACKET COMP.	1	yamaha black
26	4F2-23317-00	•HOLDER, cable	1	
27	2K5-23128-00	•BOLT, axle holder	4	

D3

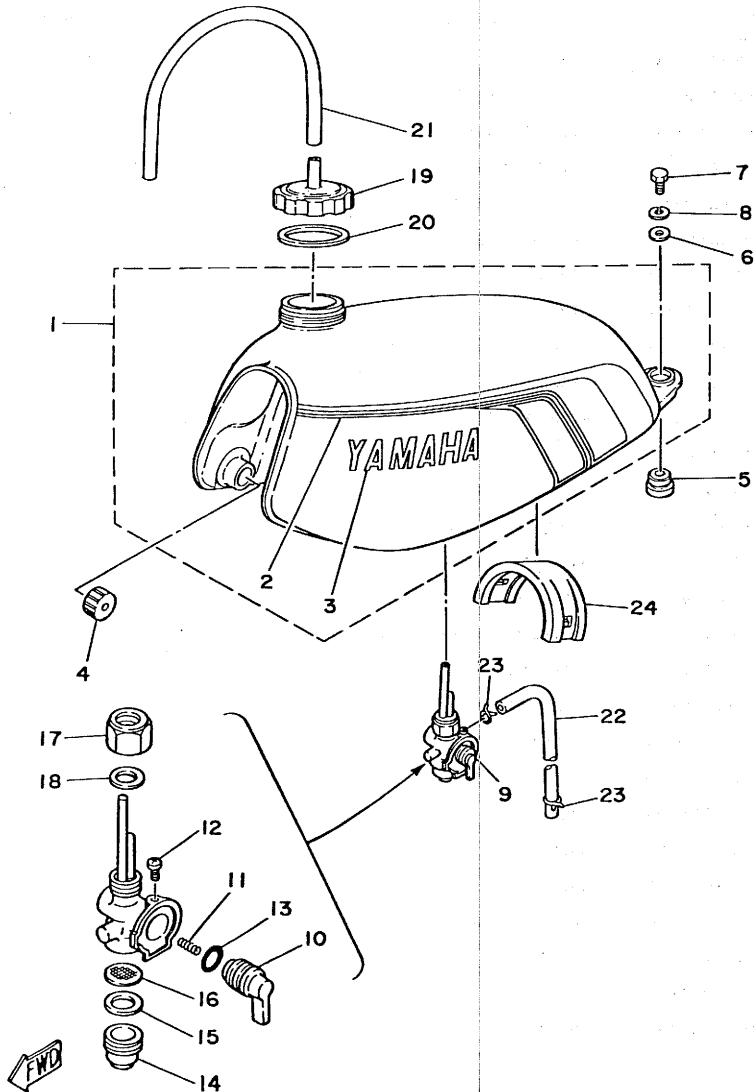
FIG. 24 FUEL TANK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N4-24110-00-X9	FUEL TANK COMP.	1	UR sunshine red
	2N4-24110-Y0-01	FUEL TANK COMP.	1	UR crystal silver
	2N4-24110-Y0-05	FUEL TANK COMP.	1	UR competition yellow
2	4E9-24240-00	•GRAPHIC SET	1	UR for sr
	4E9-24240-10	•GRAPHIC SET	1	UR for csl
	4J7-24240-00	GRAPHIC SET	1	UR for cPy
3	1X0-24161-00	•EMBLEM 1	2	UR STD for sr
	554-24161-00	•EMBLEM 1	2	UR for cPy, csl
4	278-24181-00	DAMPER, locatin& 1	2	
5	90480-22231	GROMMET	2	
6	90201-06073	WASHER, Plate	2	
7	97301-06012	BOLT	2	
8	92901-06100	WASHER, sPrin&	2	
9	304-24500-10	FUEL COCK ASSY 1	1	
10	357-24524-10	•LEVER, cock	1	
11	357-24529-10	•SPRING	1	
12	2N3-24535-00	•SCREW, lever fitting	1	
13	2N3-24528-00	•O-RING	1	
14	357-24521-10	•CUP, filter	1	
15	357-24522-10	•GASKET	1	
16	357-24515-10	•NET, filter 2	1	
17	2N3-24531-00	•NUT	1	
18	357-24532-10	•GASKET	1	
19	2A6-24611-00	BODY, caP	1	
20	1W1-24612-00	GASKET, caP	1	
21	90445-09115	HOSE	1	
22	90445-09086	HOSE	1	
23	90467-08003	CLIP	2	

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.67
1.34

FIG. 24 FUEL TANK

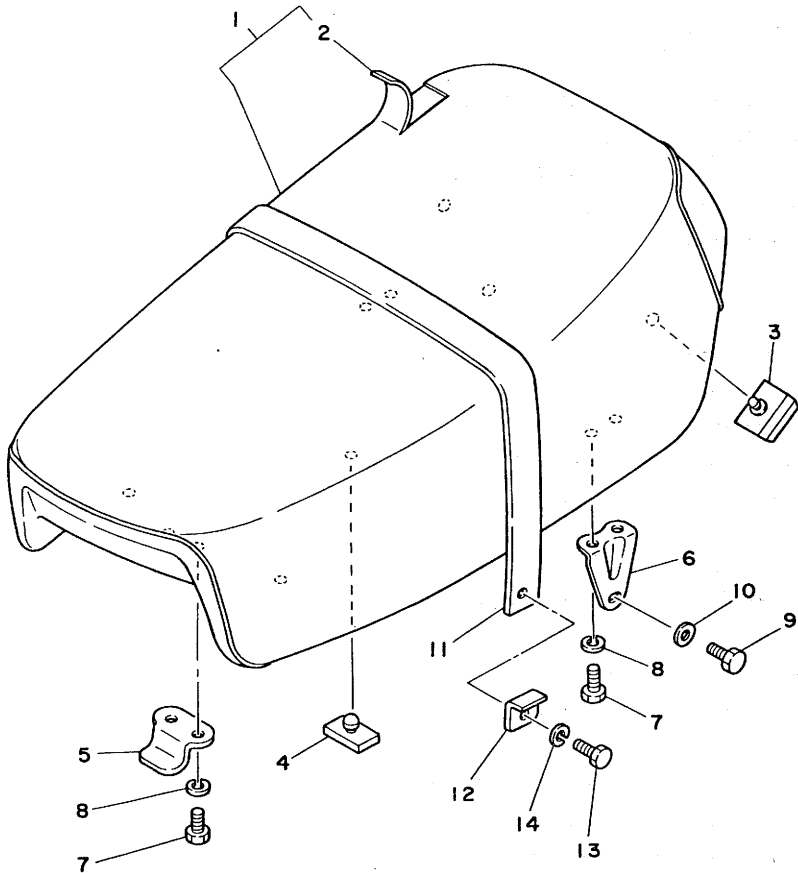


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	2A6-24182-00	DAMPER, locatin 2	1	

D5

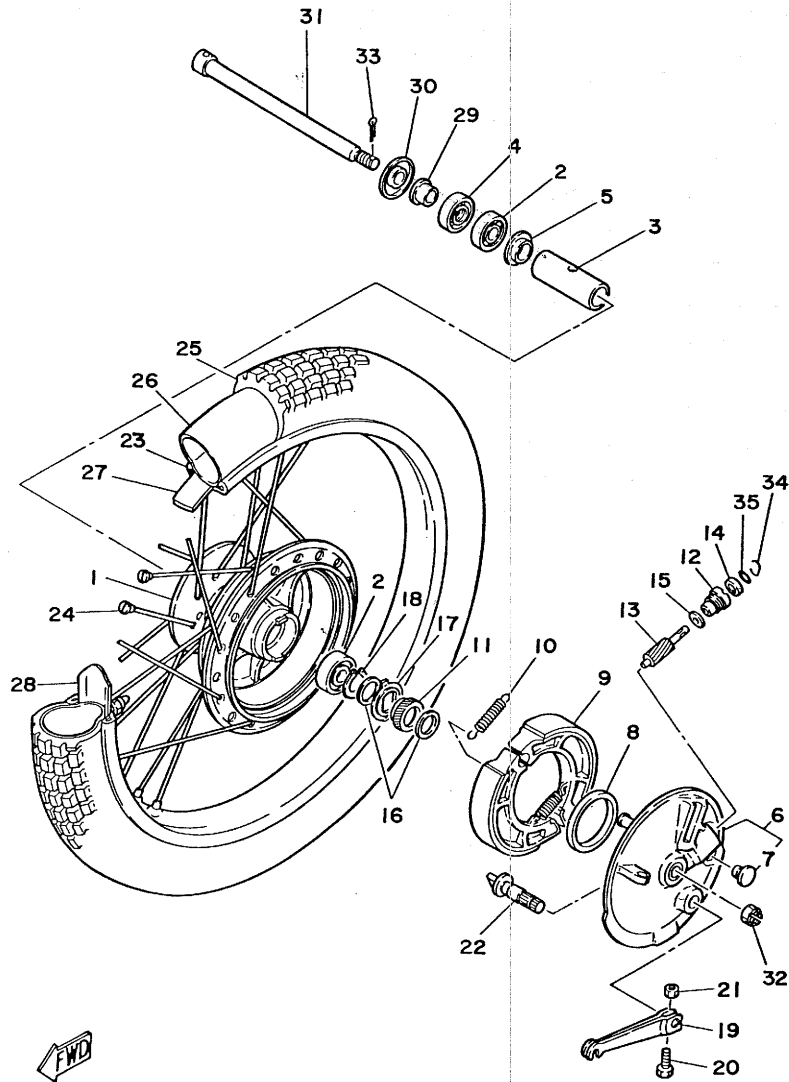
FIG. 25 SEAT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3A4-W2473-00	SEMI-DOUBLE SEAT ASSY.	1	
2	3A4-24771-00	COVER, seat	1	
3	509-24724-00	DAMPER, seat	4	
4	214-24724-00	DAMPER, seat	2	
5	2Y0-24748-00	BRACKET, seat	1	
6	2A6-24738-00	BRACKET, seat	2	
7	97301-06012	BOLT	6	
8	92901-06100	WASHER, sPring	6	
9	97301-08012	BOLT	2	
10	92901-08600	WASHER, Plate	2	
11	2A6-24734-00	BAND, seat	1	
12	2A8-24736-00	WASHER	2	
13	97301-08020	BOLT	2	
14	92901-08100	WASHER, sPring	2	



D6

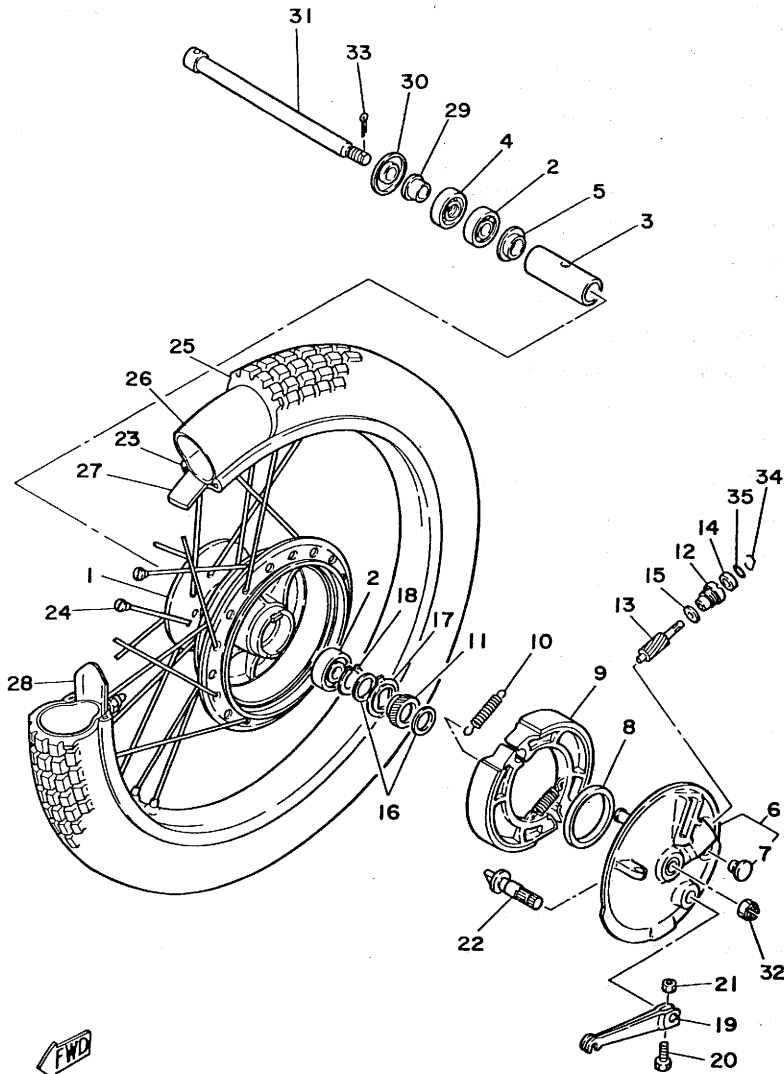
FIG. 26 FRONT WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A6-25111-00-98	HUB, front	1	low gloss black
2	93306-30102	BEARING (B6301)	2	
3	90560-12138	SPACER	1	
4	93102-18008	OIL SEAL	1	
5	109-25315-00	FLANGE, sPacer	1	
6	2N4-25016-01-98	BRAKE SHOE PLATE ASSY	1	low gloss black
7	90480-10068	GROMMET	1	
8	93105-47007	OIL SEAL	1	
9	437-25330-00	BRAKE SHOE COMP.	2	
10	90506-16036	SPRING, tension	2	
11	248-25135-11	GEAR, drive	1	
12	109-25136-00	BUSH	1	
13	248-25138-11	GEAR, meter	1	
14	93104-07003	OIL SEAL	1	
15	90201-07076	WASHER, Plate	1	
16	90201-20269	WASHER, Plate	2	
17	183-25149-00	CLUTCH, meter	1	
18	93410-20009	CIRCLIP	1	
19	2N4-25155-00	LEVER, camshaft 1	1	
20	90101-06278	BOLT	1	
21	95301-06600	NUT	1	
22	248-25351-00	CAMSHAFT	1	
23	94416-21206	RIM (1.60-21)	1	
24	2A6-25104-00	SPOKE SET, front	1	
25	94127-21273	TIRE (2.75-21)	1	UR bs
	94127-21524	TIRE (2.75-21)	1	UR yokohama
26	94227-21123	TUBE (2.75-21)	1	UR bs
	94227-21031	TUBE (2.75-21)	1	UR yokohama

D7

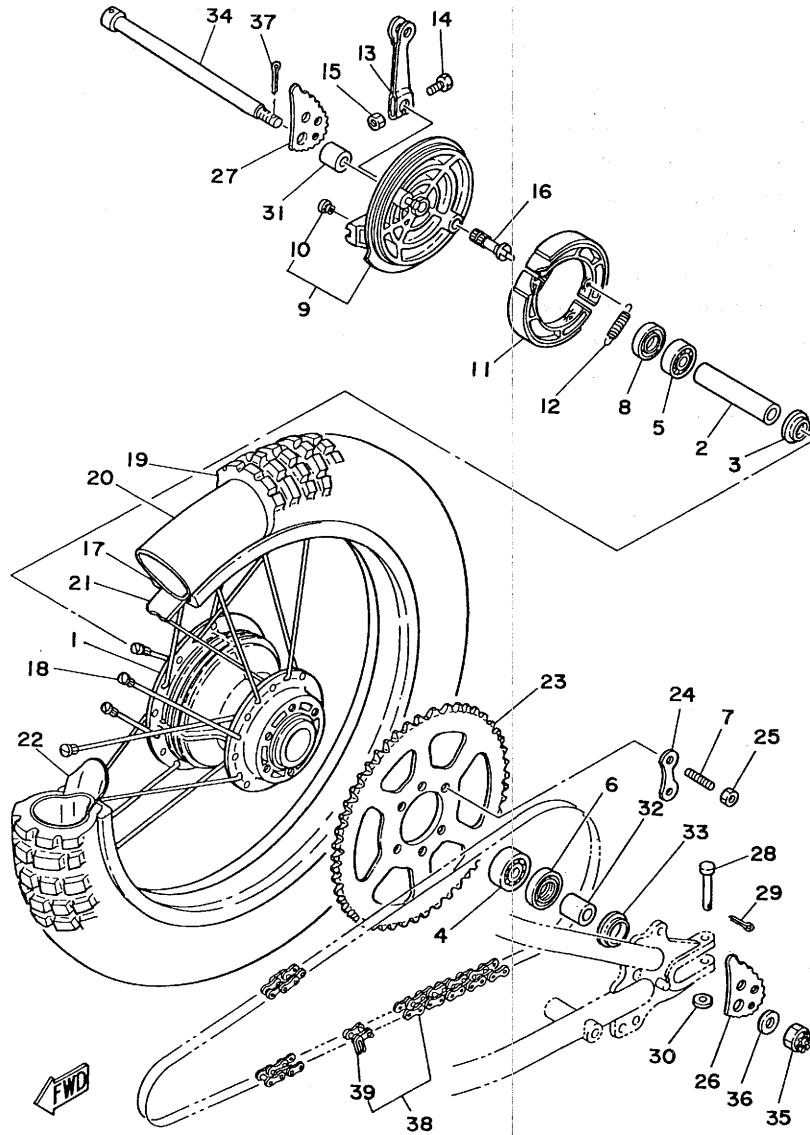
FIG. 26 FRONT WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	94330-21084	BAND, rim (3.00-21)	1	UR bs
	94327-21024	BAND, rim (2.75-21)	1	UR yokohama
28	1T1-25194-00	SPACER, bead	1	
29	90387-12265	COLLAR	1	
30	2K5-25118-00	COVER, hub dust	1	
31	353-25381-00	AXLE, wheel	1	
32	90171-10004	NUT, castle	1	
33	91401-20020	PIN, cotter	1	
34	102-25137-00	RING, stop	1	
35	93210-14104	O-RING	1	

D8

FIG. 27 REAR WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1W1-25311-00-98	HUB, rear	1	low gloss black
2	248-25317-00	SPACER, bearing	1	
3	148-25115-00	FLANGE, spacer 1	1	
4	93306-30203	BEARING (B6302Z)	1	
5	93306-20204	BEARING (B6202Z)	1	
6	93106-26005	OIL SEAL	1	
7	90116-10221	BOLT, stud	6	
8	93104-22018	OIL SEAL	1	
9	2A6-25026-01-98	BRAKE SHOE PLATE ASSY	1	low gloss black
10	90480-10068	GROMMET	1	
11	437-25330-00	BRAKE SHOE COMP.	2	
12	90506-16036	SPRING, tension	2	
13	1E2-25155-00	LEVER, camshaft 1	1	
14	90101-06278	BOLT	1	
15	95301-06600	NUT	1	
16	2A6-25351-01	CAMSHAFT	1	
17	94418-18171	RIM (1.85-18)	1	
18	401-25304-10	SPOKE SET, rear	1	
19	94135-18274	TIRE (3.50-18)	1	UR bs
	94135-18525	TIRE (3.50-18)	1	UR yokohama
20	94232-18119	TUBE (3.25-18)	1	UR bs
	94235-18085	TUBE (3.50-18)	1	UR yokohama
21	94330-18087	BAND, rim (3.00-18)	1	UR bs
	94327-18008	BAND, rim (2.75-18)	1	UR yokohama
22	1T2-25394-00	SPACER, bead	1	
23	2N0-25447-10-33	SPROCKET, driven (47T)	1	yamaha black
24	1G8-25412-00	WASHER	3	
25	90170-10219	NUT	6	

D9

FIG. 27 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	1W2-25388-01	PULLER, chain 1	1	
27	1W2-25389-01	PULLER, chain 2	1	
28	91701-06042	PIN, clevis	2	
29	91401-20012	PIN, cotter	2	
30	92901-06600	WASHER, Plate	2	
31	90387-15524	COLLAR	1	
32	90387-15524	COLLAR	1	
33	401-25367-00	COVER, hub dust	1	
34	2A6-25381-00	AXLE, wheel	1	
35	90171-14020	NUT, castle	1	
36	90201-15238	WASHER, Plate	1	
37	91401-30030	PIN, cotter	1	
38	94580-14116	CHAIN, drive (DID428HM 116L)	1	
39	94624-28001	JOINT, chain	1	

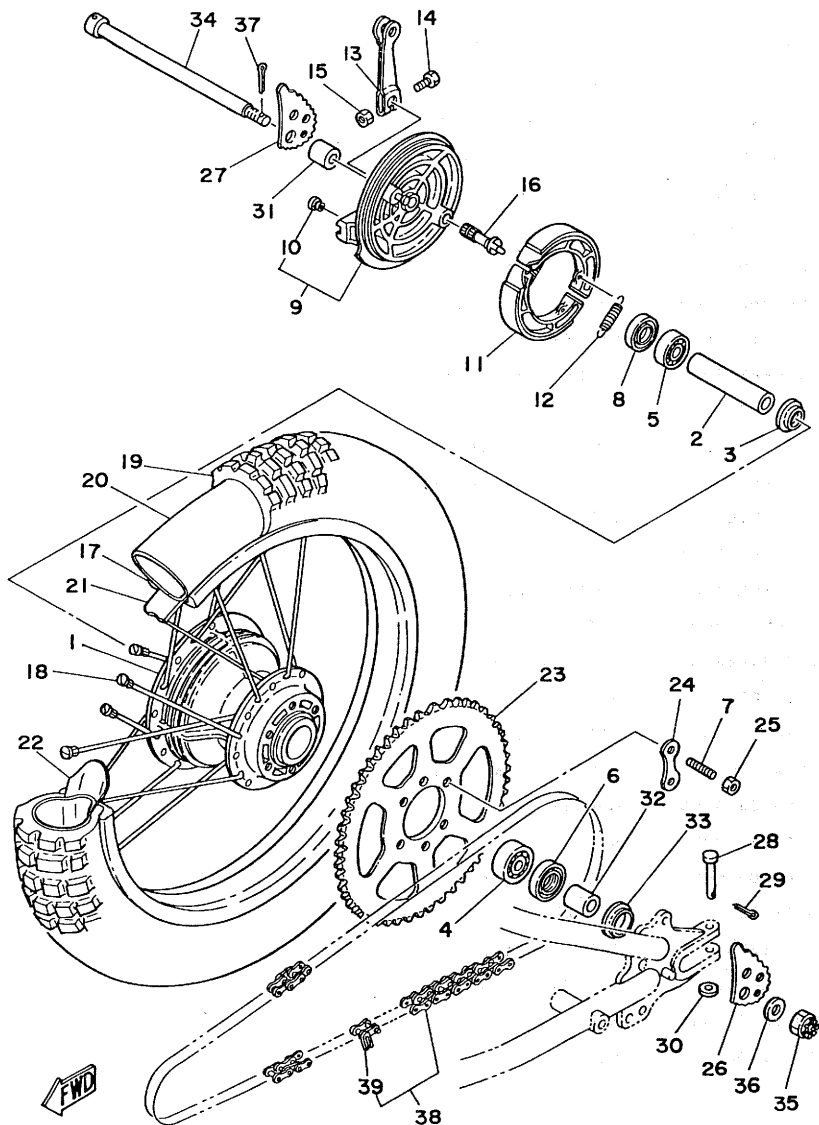
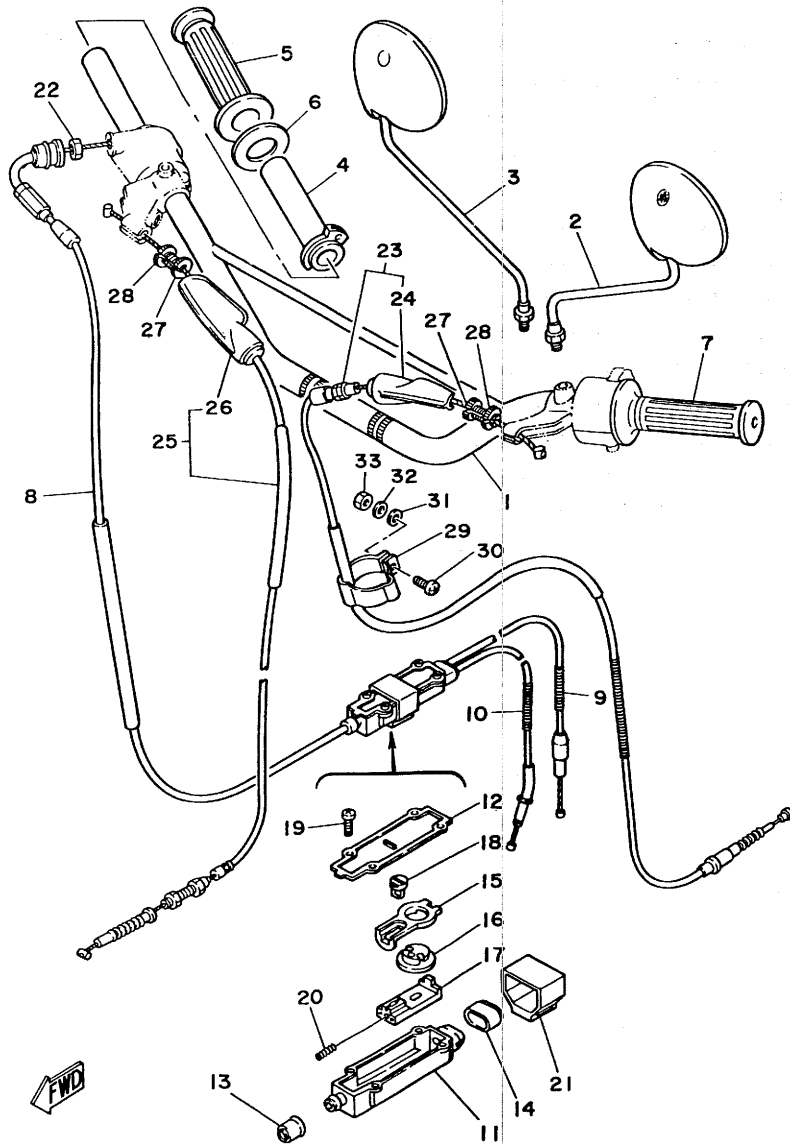
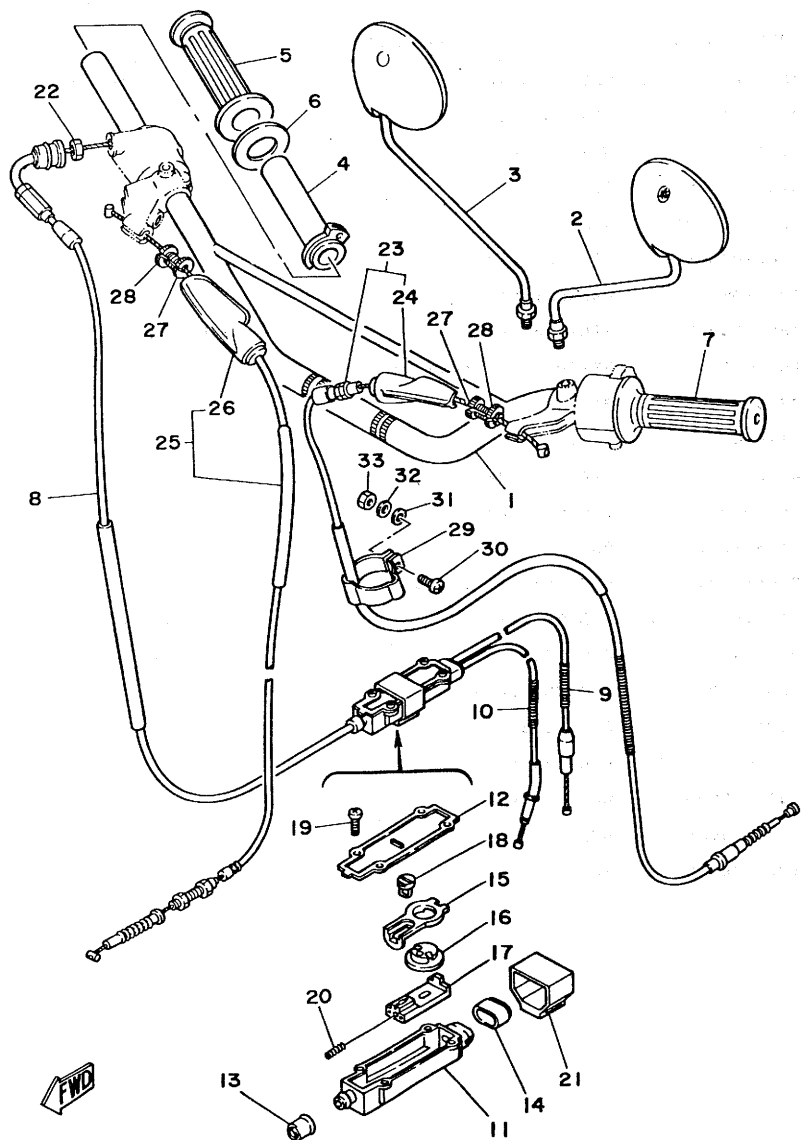


FIG. 28 HANDLEBAR.CABLE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N4-26111-00	HANDLEBAR	1	
2	1Y1-26290-10	MIRROR ASSY (L.H)	1	
3	1Y1-26290-00	MIRROR ASSY (R.H)	1	
4	434-26243-00	TUBE, throttle Guide	1	
5	1A0-26242-01	GRIP (R.H)	1	
6	1M1-26249-01	RING, leaf	1	
7	1E6-26241-00	GRIP (L.H)	1	
8	3J0-26311-00	CABLE, throttle 1	1	
9	3J0-26312-01	CABLE, throttle 2	1	
10	3J0-26321-00	CABLE, Pump	1	
11	3J0-26261-00	CONNECTOR, cable	1	
12	3J0-26262-00	CAP, cable connector	1	
13	360-26266-00	BOOT, cylinder	1	
14	3J0-26272-00	CAP	1	
15	2T5-26274-00	GUIDE, rotor	1	
16	2T5-26273-00	ROTOR	1	
17	2T5-26244-00	SLIDER, throttle	1	
18	2T5-26267-00	PIN	1	
19	90167-03004	SCREW, tapping	4	
20	90501-05512	SPRING, compression	1	
21	3J0-26393-00	HOLDER	1	
22	90170-10038	NUT	1	
23	2A6-26335-01	CABLE, clutch	1	
24	382-26372-01	COVER, handle lever	1	
25	2N4-26341-01	CABLE, brake	1	
26	498-26372-00	COVER, handle lever	1	
27	90123-08046	BOLT	2	
28	90179-08148	NUT	2	

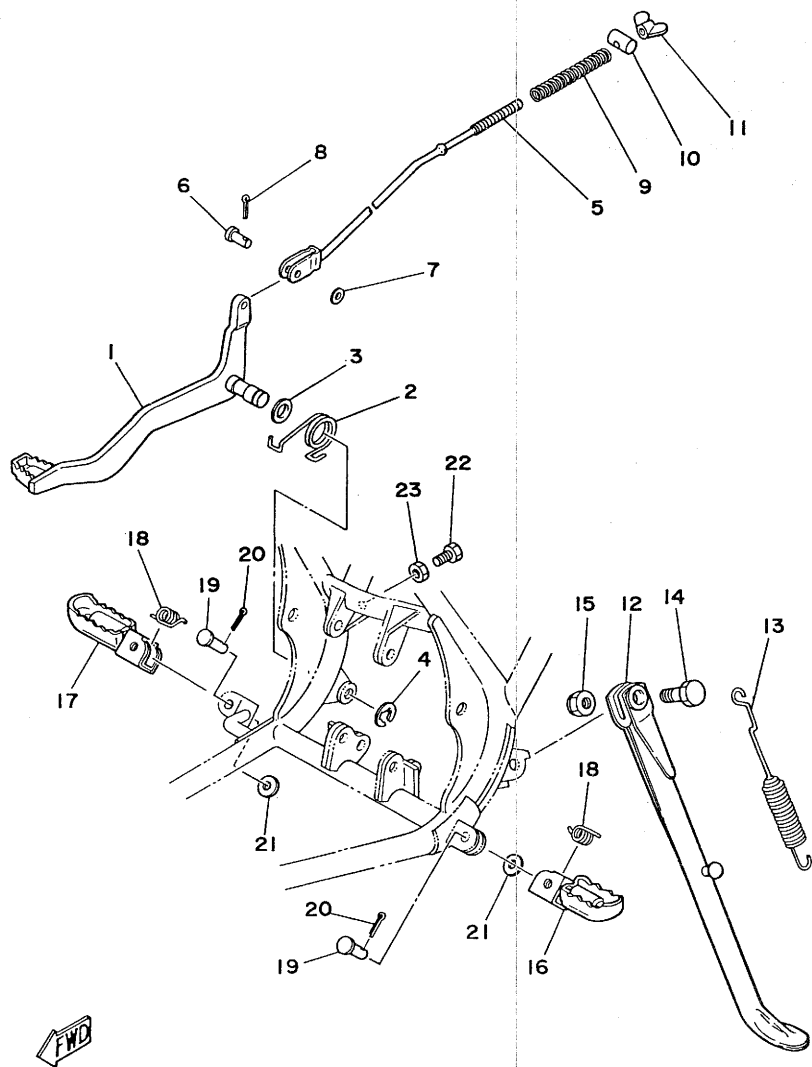
FIG. 28 HANDLEBAR CABLE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	2A6-26397-00	CLAMP	1	
30	98501-05018	SCREW, Pan head	1	
31	92901-05600	WASHER, Plate	1	
32	92901-05600	WASHER, Plate	1	
33	95301-05600	NUT	1	

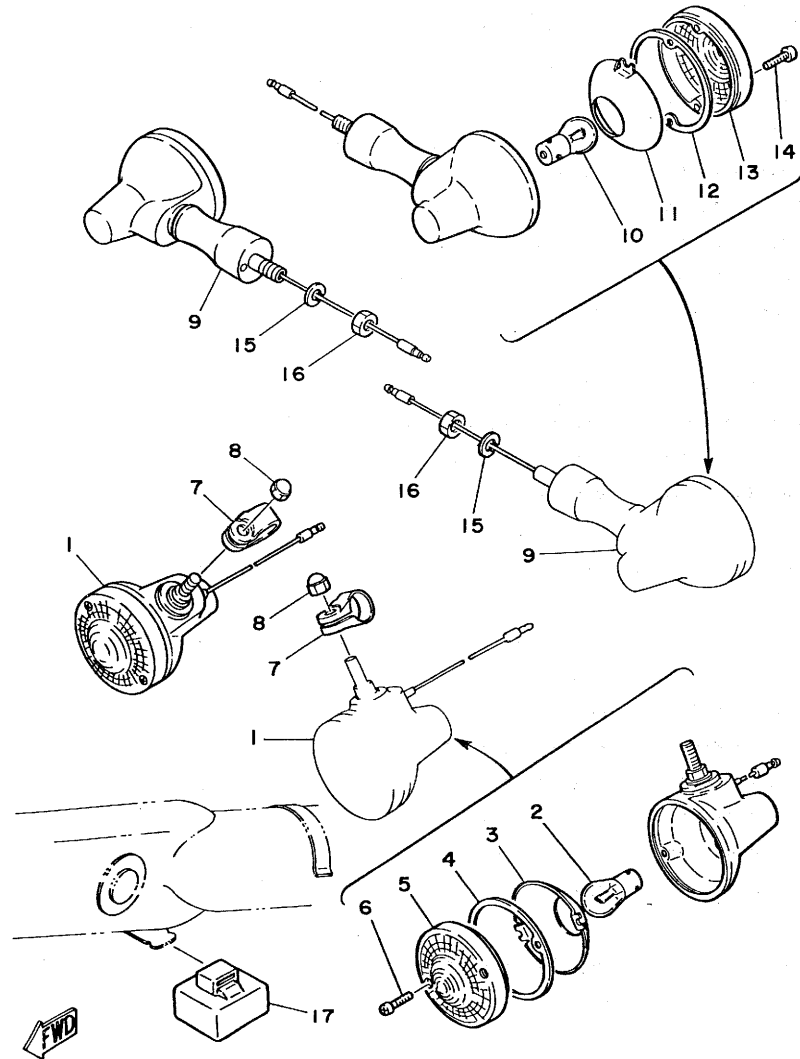
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FIG. 29 STAND•FOOTREST



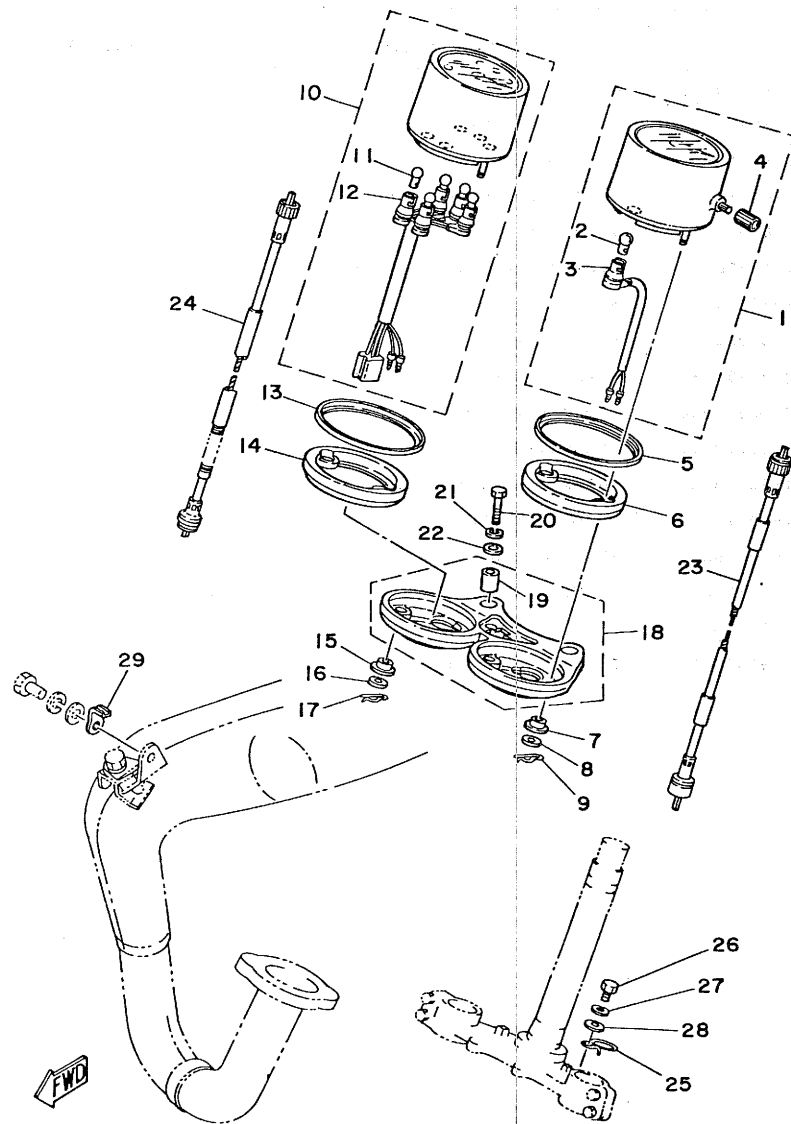
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A6-27211-00-90	PEDAL, brake	1	uni chrome (black)
2	90508-32354	SPRING, torsion	1	
3	90201-14212	WASHER, Plate	1	
4	93430-10015	CIRCLIP	1	
5	1W2-27231-00	ROD, brake	1	
6	90240-06006	PIN, clevis	1	
7	92901-06200	WASHER, Plain	1	
8	91401-25012	PIN, cotter	1	
9	90501-10245	SPRING, compression	1	
10	90249-12008	PIN	1	
11	90175-06013	NUT, wing	1	
12	1W1-27311-10	STAND, side	1	
13	90507-29008	SPRING, tension	1	
14	90109-10473	BOLT	1	
15	90185-10037	NUT, self-locking	1	
16	1M1-27411-02-90	FOOTREST 1	1	uni chrome (black)
17	1M1-27421-02-90	FOOTREST 2	1	uni chrome (black)
18	90508-20023	SPRING, torsion	2	
19	91701-08038	PIN, clevis	2	
20	91401-25012	PIN, cotter	2	
21	92901-08600	WASHER, Plate	2	
22	97301-06020	BOLT	1	
23	95301-06700	NUT	1	

FIG. 30 FLASHER LIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-83310-60	FRONT FLASHER LIGHT ASSY 1	2	
2	115-83311-60	•BULB (6V-18W)	1	
3	1M1-83309-60	•REFLECTOR	1	
4	1M1-83313-60	•GASKET, flasher lens	1	
5	341-83312-70	•LENS, flasher	1	
6	97701-30520	•SCREW, Panhead tapping	2	
7	1M1-83318-00	STAY, flasher 1	2	
8	95303-08800	NUT, crown	2	
9	1T9-83330-60	REAR FLASHER LIGHT ASSY 1	2	
10	115-83311-60	•BULB (6V-18W)	1	
11	1M1-83309-60	•REFLECTOR	1	
12	1M1-83313-60	•GASKET, flasher lens	1	
13	341-83312-70	•LENS, flasher	1	
14	97701-30520	•SCREW, Panhead tapping	2	
15	92901-10100	WASHER, spring	2	
16	95301-10600	NUT	2	
17	2A6-83350-60	FLASHER RELAY ASSY	1	

FIG. 31 METER

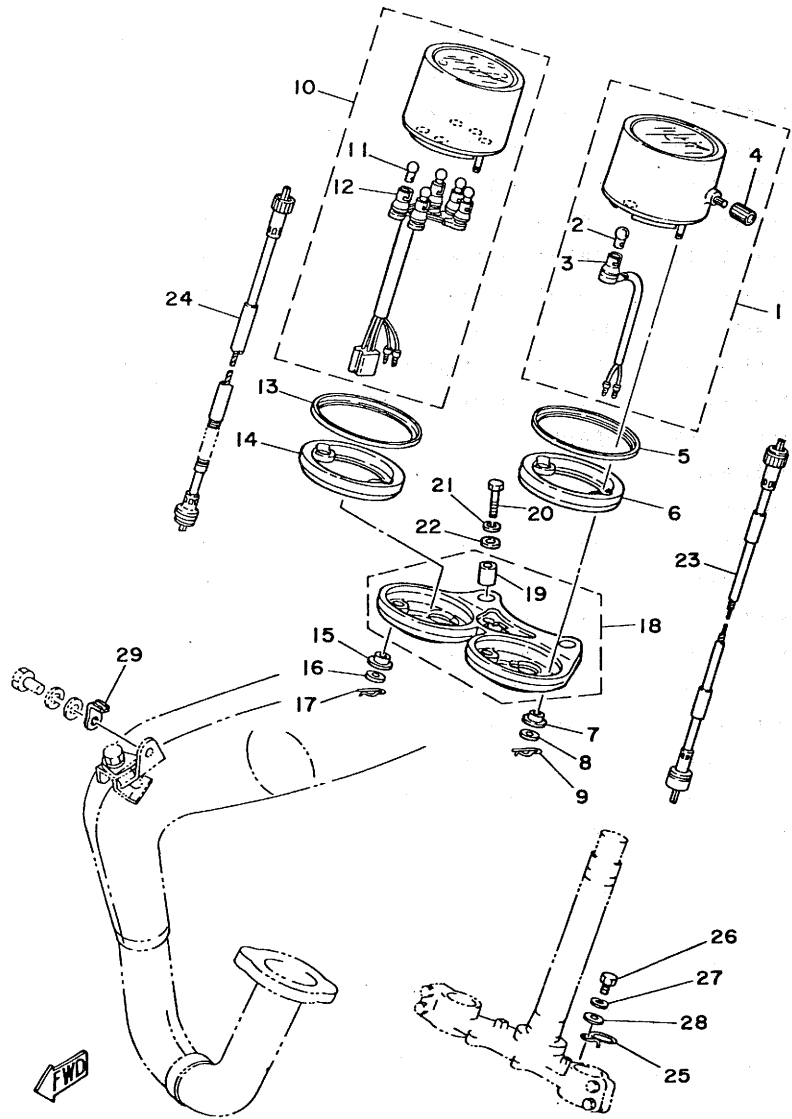


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4L8-83570-F0	SPEEDOMETER ASSY	1	km/h
2	122-83516-10	•BULB (6V-3W)	1	
3	1V1-83536-00	•SOCKET, meter	1	
4	1E6-83578-10	•KNOB, trip meter	1	
5	2A6-83506-00	RING, meter cover	1	
6	2A6-83513-00	DAMPER	1	
7	1M1-83526-00	DAMPER 2	2	
8	90201-05033	WASHER, Plate	2	
9	90468-12007	CLIP	2	
10	4L8-83540-F0	TACHOMETER ASSY	1	
11	122-83516-10	•BULB (6V-3W)	5	
12	2A6-83520-00	•SOCKET ASSY	1	
13	2A6-83506-00	RING, meter cover	1	
14	2A6-83513-00	DAMPER	1	
15	1M1-83526-00	DAMPER 2	2	
16	90201-05033	WASHER, Plate	2	
17	90468-12007	CLIP	2	
18	2A6-83519-00	BRACKET, meter	1	
19	90385-06001	•BUSH	2	
20	97301-06030	BOLT	2	
21	92901-06100	WASHER, sPring	2	
22	92901-06600	WASHER, Plate	2	
23	1M1-83550-01	SPEEDOMETER CABLE ASSY	1	
24	2A6-83560-00	TACHOMETER CABLE ASSY	1	
25	2A6-83595-00	CLAMP	1	
26	97301-06012	BOLT	1	
27	92901-06100	WASHER, sPring	1	
28	92901-06600	WASHER, Plate	1	

D15

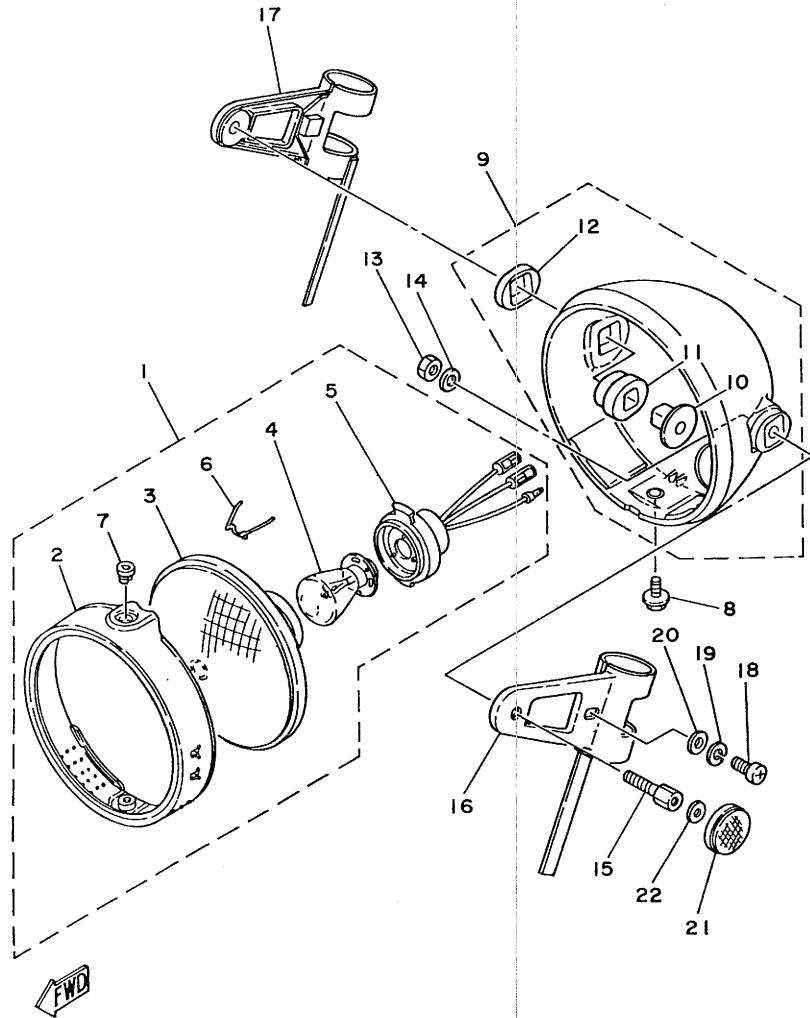
FIG. 31 METER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	2A6-83596-00	CLAMP	1	



E2

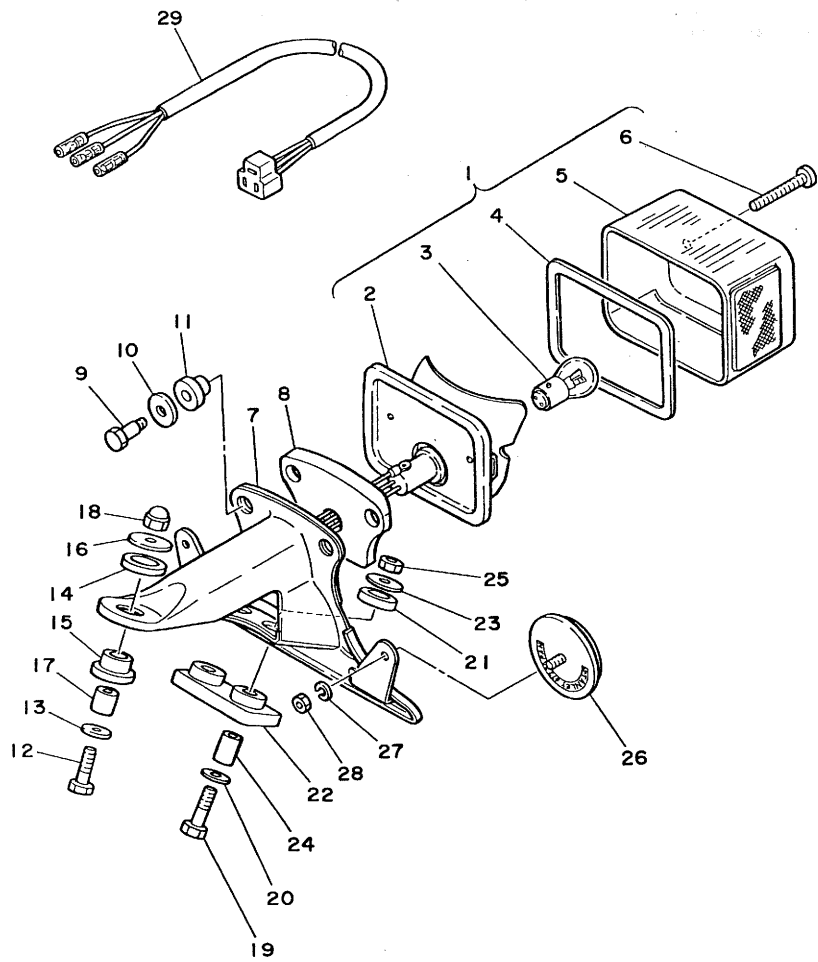
FIG. 32 HEADLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-84110-70	HEADLIGHT UNIT ASSY	1	
2	1M1-84195-61	•RING, retainin&	1	
3	1M1-84120-70	•LENS ASSY	1	
4	214-84114-60	•BULB (6V-35/35W)	1	
5	421-84312-30	•SOCKET	1	
6	148-84324-00	•SPRING, reflector	3	
7	1M1-84133-60	•COLLAR, screw	1	
8	1M1-84137-60	BOLT, sPecial	1	
9	1M1-84130-60-33	BODY ASSY, headlight	1	yamaha black
10	498-84145-60	•COLLAR, body fitting&	2	
11	498-84163-60	•DAMPER	2	
12	1M1-84164-60	•DAMPER	2	
13	95301-08600	NUT	2	
14	92901-08200	WASHER, Plain	2	
15	90109-08448	BOLT	2	
16	2N4-84118-00	STAY, headlight 1	1	
17	2N4-84119-00	STAY, headlight 2	1	
18	92501-06020	SCREW, Pan head	2	
19	92901-06100	WASHER, sPring&	2	
20	92901-06600	WASHER, Plate	2	
21	2N8-85111-00	REFLECTOR, front 1	2	
22	90430-06012	GASKET	2	

FIG. 33 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-84510-60	TAILLIGHT UNIT ASSY	1	
2	1M1-84511-60	•BASE, taillight	1	
3	1M1-84514-60	•BULB (6V-32/3CP)	1	
4	1M1-84523-60	•GASKET, lens	1	
5	1M1-84521-60	•LENS, taillight	1	
6	1M1-84524-60	•SCREW, lens fitting	2	
7	2G3-84551-70-33	BRACKET, licence	1	yamaha black
8	1M1-84512-60	SEAT, base	1	
9	1M1-84526-60	SCREW	2	
10	2H7-84754-00	WASHER, special	2	
11	1M1-84527-60	DAMPER	2	
12	97301-06025	BOLT	1	
13	92901-06600	WASHER, Plate	1	
14	1M1-84553-10	DAMPER	1	
15	1M1-84553-20	DAMPER	1	
16	90201-06074	WASHER, Plate	1	
17	90387-06553	COLLAR	1	
18	95301-06800	NUT, crown	1	
19	97301-06035	BOLT	2	
20	90201-06067	WASHER, Plate	2	
21	1M1-84553-10	DAMPER	2	
22	1M1-84553-00	DAMPER	1	
23	90201-06074	WASHER, Plate	2	
24	90387-06554	COLLAR	2	
25	95301-06600	NUT	2	
26	449-85131-01	REFLECTOR, rear 1	2	
27	92903-05100	WASHER, spring	2	
28	95303-05600	NUT	2	

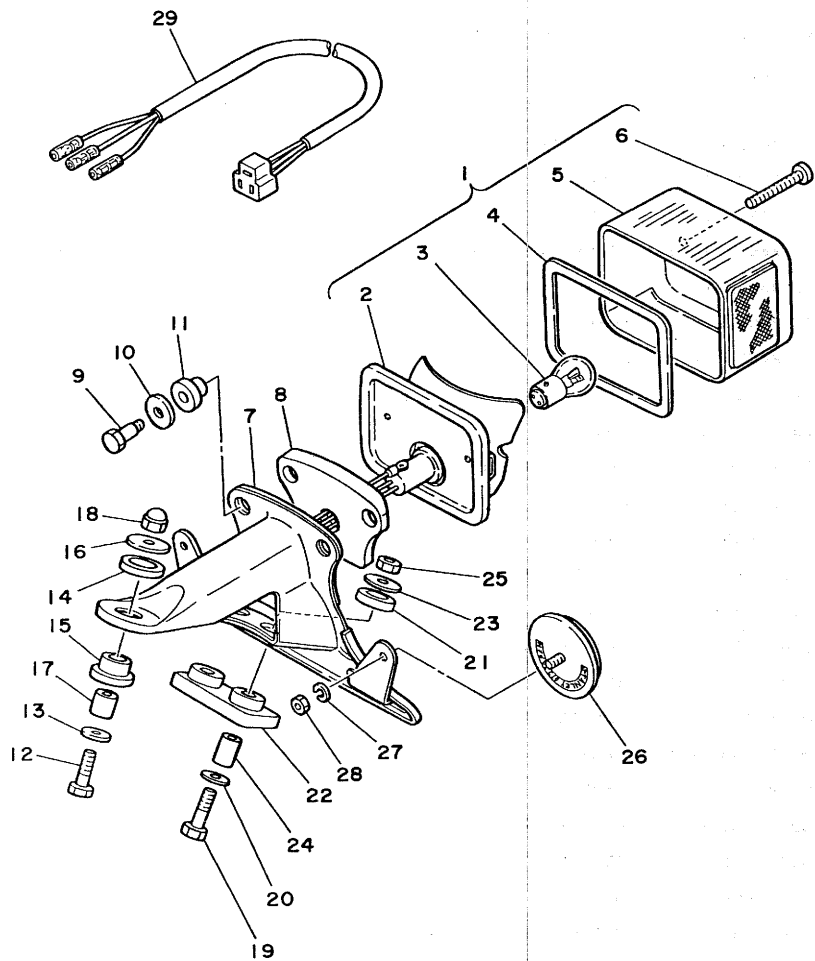


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FIG. 33 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	1M1-84517-00	CORD, taillight	1	

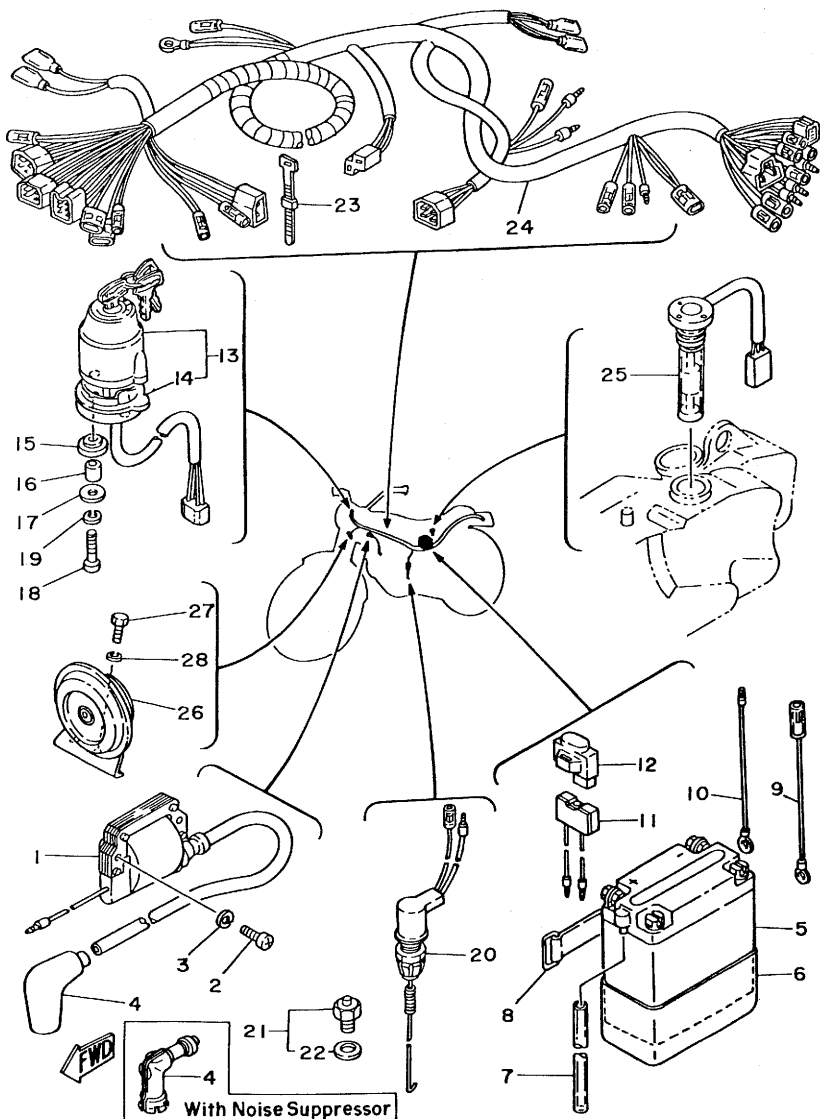


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FIG. 34 ELECTRICAL 1

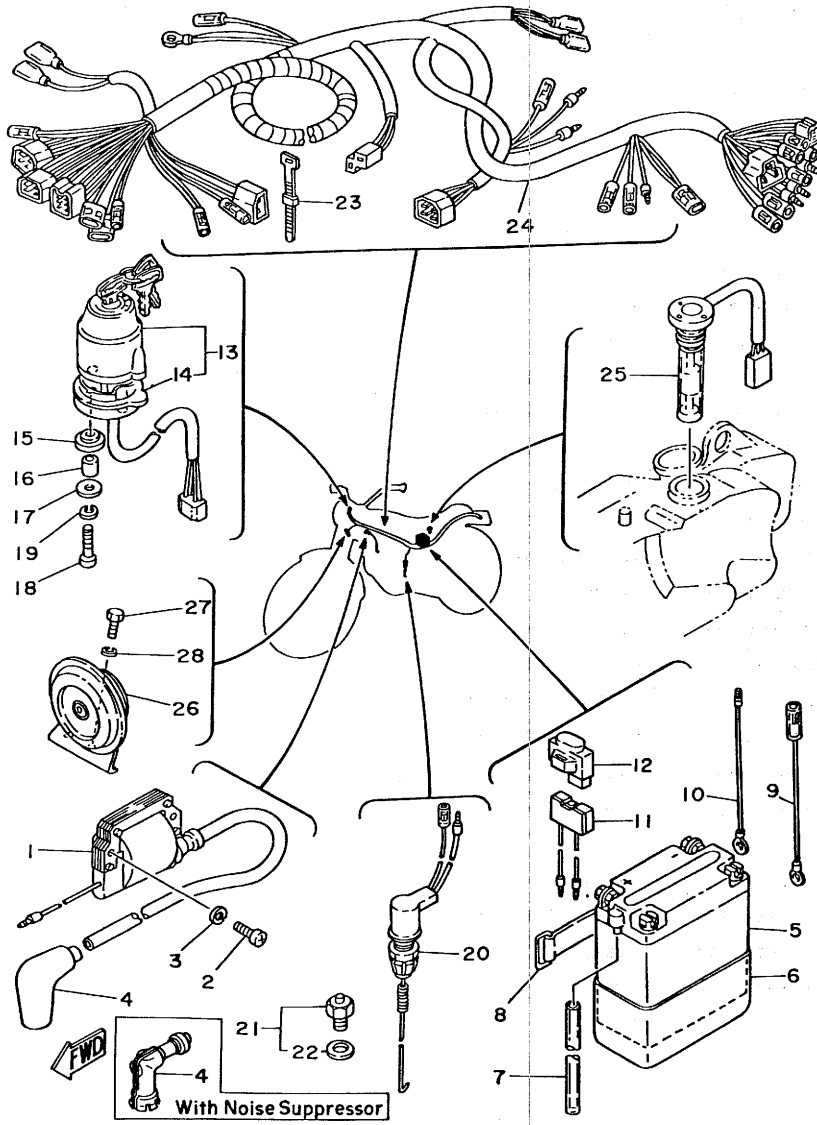
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M2-82310-40	IGNITION COIL ASSY	1	
2	92501-06020	SCREW, Pan head	2	
3	92901-06100	WASHER, sPring	2	
4	1M1-82370-21	PLUG CAP ASSY	1	UR
	8E7-82370-11	PLUG CAP ASSY	1	UR with noise suppressor
5	1E6-82110-29	BATTERY ASSY (6N6-3B-1)	1	
6	3J0-82122-00	SEAT, battery	1	
7	90445-08357	HOSE	1	
8	120-82131-00	BAND, battery	1	
9	2A6-82115-00	WIRE, Plus lead	1	
10	1M1-82519-00	WIRE, earth lead	1	
11	3J0-82181-00	CIRCUIT BREAKER COMP.	1	
12	3J0-82182-00	COVER, circuit breaker	1	
13	2A6-82508-20	MAIN SWITCH ASSY	1	
14	1M1-82555-00	DAMPER, main switch	1	
15	1M1-82556-00	DAMPER	2	
16	437-82516-00	COLLAR, main switch	2	
17	90201-05033	WASHER, Plate	2	
18	98501-05025	SCREW, Pan head	2	
19	92901-05100	WASHER, sPring	2	
20	3J0-82530-00	STOP SWITCH ASSY	1	
21	136-82540-00	NEUTRAL SWITCH ASSY	1	
22	90430-11034	GASKET	1	
23	437-83936-00	BAND, switch cord	4	
24	3T6-82590-20	WIRE HARNESS ASSY	1	
25	3J0-85720-00	OIL LEVEL GAUGE ASSY	1	
26	2N5-83371-10	HORN	1	
27	97301-06012	BOLT	2	



E6

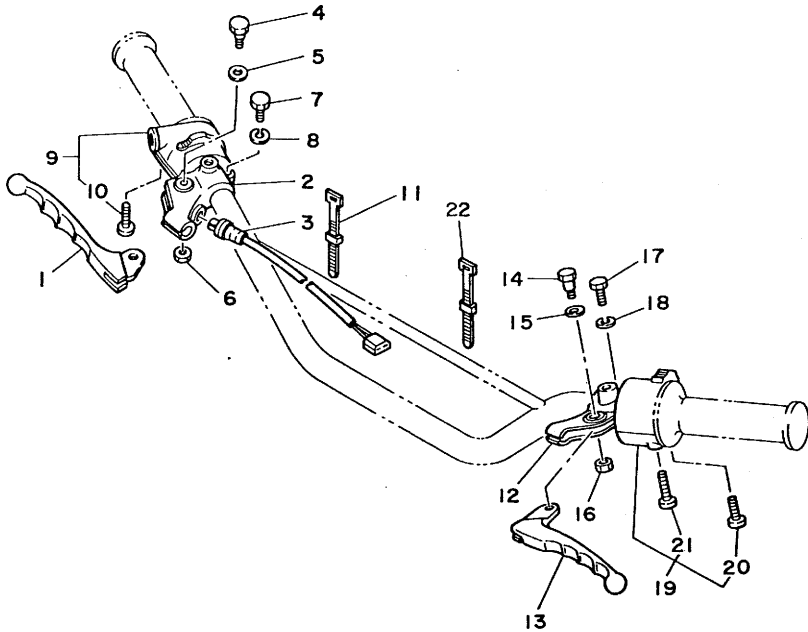
FIG. 34 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	92901-06100	WASHER, sPrinE	2	



E7

FIG. 35 HANDLE SWITCH LEVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2H0-83922-20	LEVER 2	1	low gloss black
2	361-82921-31	HOLDER, lever 2	1	
3	1M1-83980-30	FRONT STOP SWITCH ASSY	1	
4	90109-06410	BOLT	1	
5	90201-08083	WASHER, Plate	1	
6	95601-06100	NUT, u	1	
7	97301-06022	BOLT	1	
8	92901-06100	WASHER, sPring	1	
9	437-83976-03	SWITCH, handle 1	1	
10	98501-05022	•SCREW, Pan head	2	
11	437-83936-00	BAND, switch cord	2	
12	498-82911-00	HOLDER, lever 1	1	
13	2H0-83912-20	LEVER 1	1	low gloss black
14	90109-06410	BOLT	1	
15	90201-08083	WASHER, Plate	1	
16	95601-06100	NUT, u	1	
17	97301-06022	BOLT	1	
18	92901-06100	WASHER, sPring	1	
19	1T2-83972-00	SWITCH, handle 4	1	
20	98501-05022	•SCREW, Pan head	1	
21	98501-05030	•SCREW, Pan head	1	
22	437-83936-00	BAND, switch cord	2	

FWD

E8

REPAIR KIT

11

FIG. 36 REPAIR KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N4-11630-00	PISTON ASSY (STD)	1	
2	2A6-11631-00-96	•PISTON (STD)	1	
3	2N4-11610-00	•PISTON RING SET (STD)	1	
4	137-11633-00	•PIN, Piston	1	
5	93450-17044	•CIRCLIP	2	
6	2N4-11630-10	PISTON ASSY (1ST O/S)	1	
7	2A6-11635-00	•PISTON (1ST O/S 0.25MM)	1	
8	2N4-11610-10	•PISTON RING SET (1ST O/S)	1	
9	137-11633-00	•PIN, Piston	1	
10	93450-17044	•CIRCLIP	2	
11	2N4-11630-20	PISTON ASSY (2ND O/S)	1	
12	2A6-11636-00	•PISTON (2ND O/S 0.50MM)	1	
13	2N4-11610-20	•PISTON RING SET (2ND O/S)	1	
14	137-11633-00	•PIN, Piston	1	
15	93450-17044	•CIRCLIP	2	
16	2N4-11630-30	PISTON ASSY (3RD O/S)	1	
17	2A6-11637-00	•PISTON (3RD O/S 0.75MM)	1	
18	2N4-11610-30	•PISTON RING SET (3RD O/S)	1	
19	137-11633-00	•PIN, Piston	1	
20	93450-17044	•CIRCLIP	2	
21	2N4-11630-40	PISTON ASSY (4TH O/S)	1	
22	2A6-11638-00	•PISTON (4TH O/S 1.00MM)	1	
23	2N4-11610-40	•PISTON RING SET (4TH O/S)	1	
24	137-11633-00	•PIN, Piston	1	
25	93450-17044	•CIRCLIP	1	
26	2N4-11650-00	CONNECTING ROD ASSY	1	
27	2N4-11651-00	•ROD, connecting	1	

FIG. 36 REPAIR KIT

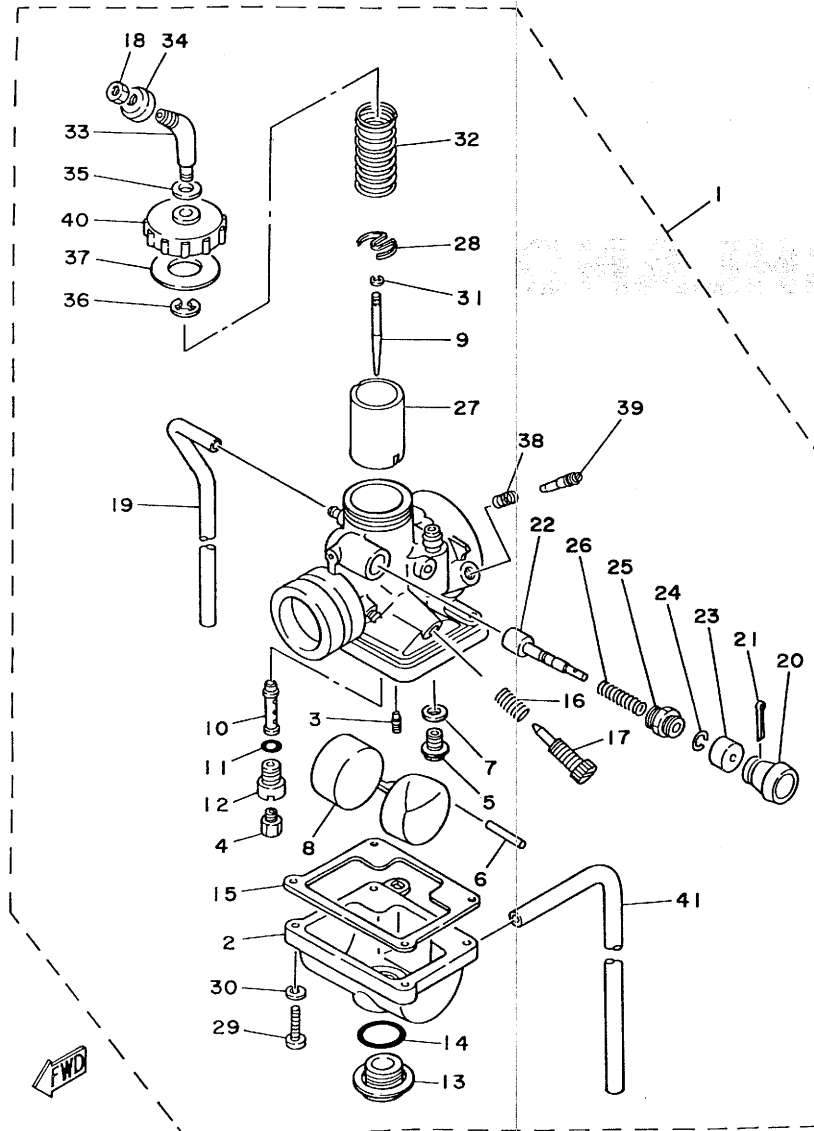
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	248-11681-01	.PIN, crank 1	1	
29	90209-22071	.WASHER	2	
30	93310-42231	.BEARING, cylindrical	1	
31	93310-216A3	.BEARING, cylindrical	1	
32	3T6-W0001-00	GASKET KIT	1	
33	2A6-11181-00	.GASKET, cylinder head 1	1	
34	1W1-11351-00	.GASKET, cylinder	1	
35	93210-18023	.O-RING	1	
36	90430-04004	.GASKET	1	
37	126-13116-00	.GASKET, Pump case	1	
38	93210-07100	.O-RING	1	
39	314-13621-02	.GASKET, valve seat	1	
40	304-14184-00	.GASKET, float chamber	1	
41	152-14613-00	.GASKET, exhaust Pipe	1	
42	1W2-14714-00	.GASKET, muffler	1	
43	93210-11073	.O-RING	2	
44	90430-12038	.GASKET	1	
45	2A6-15455-00	.GASKET, crankcase cover	1	
46	1W1-15451-00	.GASKET, crankcase cover	1	
47	93210-21190	.O-RING	1	
48	2A6-15456-00	.GASKET, oil Pump cover 1	1	
49	90430-08069	.GASKET	1	
50	93210-14104	.O-RING	1	
51	2A8-W0003-00	OIL SEAL KIT	1	
52	93102-25061	.OIL SEAL	1	
53	93103-28011	.OIL SEAL	1	
54	93101-10002	.OIL SEAL	1	
55	93101-17062	.OIL SEAL	1	

FIG. 36 REPAIR KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
56	93104-14004	•OIL SEAL	1	
57	93102-26042	•OIL SEAL	1	
58	93109-08017	•OIL SEAL	1	
59	93101-12060	•OIL SEAL	1	

FOR HIGHLAND

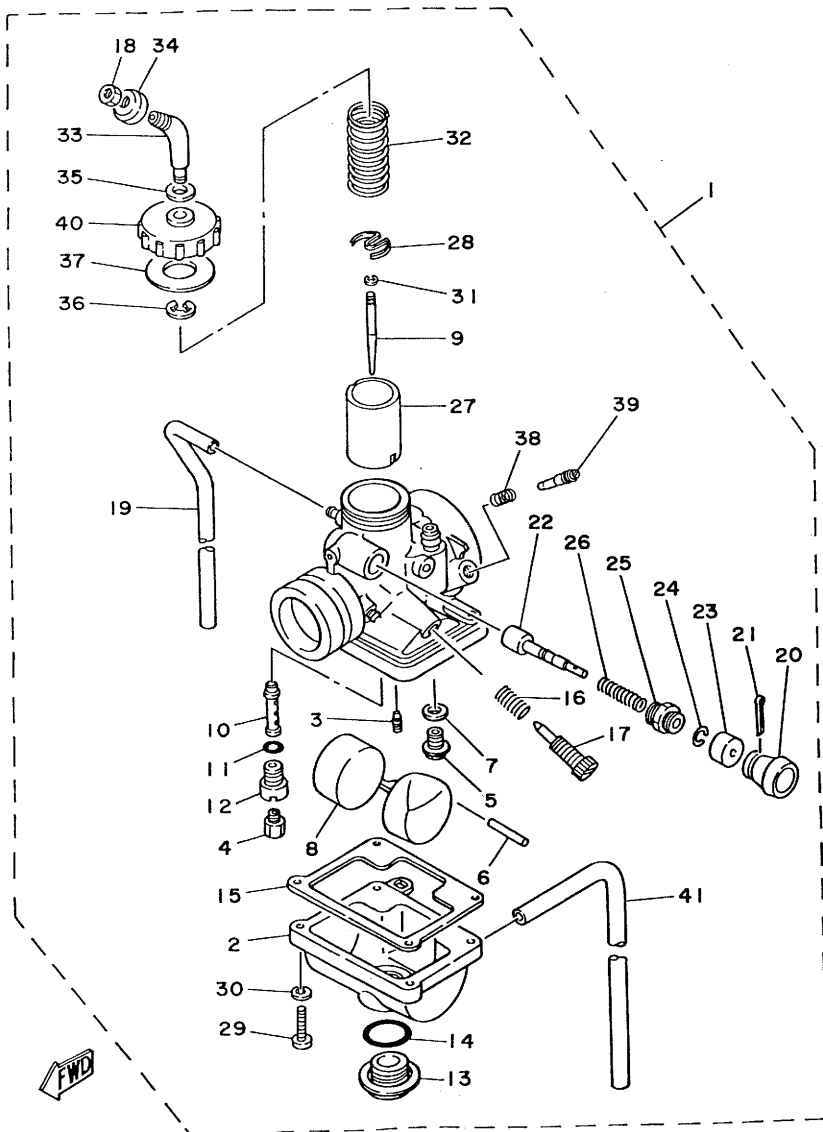
FIG. 37 ALTERNATE (ENGINE)



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4L8-14101-50	CARBURETOR ASSY 1	1	
2	2Y1-14181-08	•BODY, float chamber 1	1	
3	260-14142-35	•JET, Pilot (#35.0)	1	
4	137-14143-28	•JET, main (#140)	1	UR
	137-14143-30	•JET, main (#150)	1	UR
	137-14143-32	•JET, main (#160)	1	UR
5	168-14190-25	•NEEDLE VALVE ASSY	1	
6	127-14186-00	•PIN, float	1	
7	214-14195-00	•WASHER, needle valve	1	
8	314-14185-00	•FLOAT	1	
9	4F2-14116-05	•NEEDLE	1	
10	2Y1-14141-36	•NOZZLE, main	1	
11	214-14147-00	•O-RING	1	
12	2N4-14145-00	•HOLDER	1	
13	500-14115-00	•PLUG, screw	1	
14	558-14147-00	•O-RING	1	
15	304-14184-00	•GASKET, float chamber	1	
16	493-14133-00	•SPRING, throttle stop	1	
17	443-14122-00	•SCREW, throttle	1	
18	127-14161-00	•NUT, cable adjusting	1	
19	183-14197-01	•PIPE	1	
20	304-14261-00	•HOLDER	1	
21	91402-16015	•PIN, cotter	1	
22	304-14171-00	•PLUNGER, starter	1	
23	3A3-14173-00	•COVER, Plunger cap	1	
24	353-14138-00	•CLIP, Plunger	1	
25	152-14174-00	•CAP, Plunger	1	
26	156-14135-00	•SPRING, Plunger	1	

E12

FIG. 37 ALTERNATE (ENGINE)



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	314-14112-20	•VALVE, throttle	1	
28	246-14132-00	•STOPPER, cable	1	
29	98501-04016	•SCREW, Pan head	4	
30	92902-04100	•WASHER, spring	4	
31	164-14137-00	•CLIP	1	
32	248-14131-00	•SPRING, throttle valve	1	
33	1T9-14155-00	•GUIDE, cable	1	
34	1M1-14169-00	•CAP	1	
35	509-14198-00	•GASKET	1	
36	363-14137-00	•CLIP	1	
37	2A6-14126-00	•GASKET	1	
38	174-14134-00	•SPRING, air adjusting	1	
39	525-14123-00	•SCREW, air adjusting	1	
40	2A6-14158-00	•TOP, mixing chamber	1	
41	183-14196-00	•PIPE	1	

E13

1. The first part of the document discusses the importance of maintaining accurate records of all transactions. It emphasizes that proper record-keeping is essential for ensuring the integrity and reliability of financial data. This section also outlines the various methods and tools used to collect and analyze financial information.

2. The second part of the document focuses on the role of internal controls in preventing fraud and errors. It details the different types of internal controls, such as segregation of duties, authorization requirements, and regular reconciliations. The text explains how these controls work together to create a robust system of checks and balances.

3. The third part of the document addresses the challenges of managing financial data in a complex and rapidly changing environment. It discusses the impact of technological advancements, such as cloud computing and data analytics, on financial reporting and management. The text also highlights the need for ongoing training and development to ensure that staff are equipped with the skills necessary to handle these challenges effectively.

4. The fourth part of the document provides a comprehensive overview of the financial reporting process. It covers the various stages of the process, from data collection and validation to the preparation and review of financial statements. The text also discusses the importance of transparency and accountability in financial reporting and the role of external auditors in providing independent verification of the data.

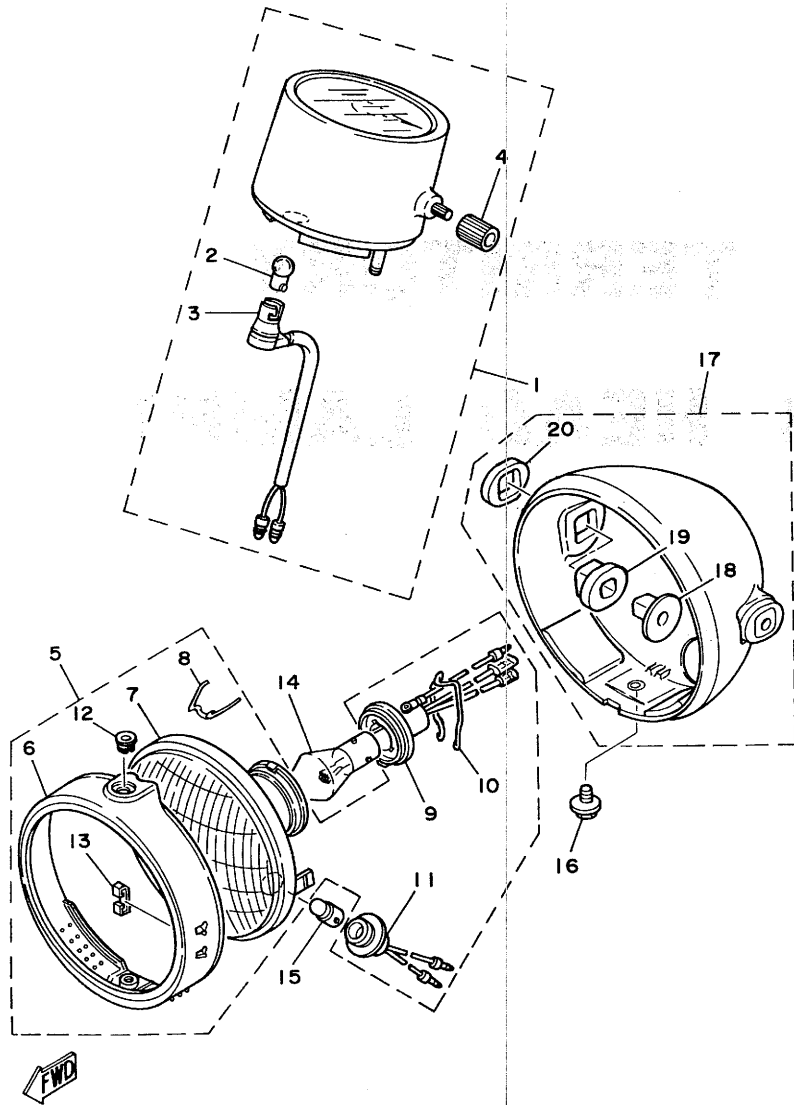
5. The fifth part of the document discusses the importance of communication and collaboration in financial management. It emphasizes the need for clear and concise communication of financial information to all stakeholders, including management, investors, and regulators. The text also highlights the importance of collaboration between different departments and functions to ensure that financial data is accurate and up-to-date.



Figure 1: A complex flowchart illustrating the financial reporting process, showing the flow of data from collection to final reporting and review.

FOR FRANCE TERRITORY
(YELLOW BULB HEAD LAMP)

FIG. 38 ALTERNATE (ELECTRICAL)



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4L8-83570-60	SPEEDOMETER ASSY	1	mile/h
2	122-83516-10	•BULB (6V-3W)	1	
3	1V1-83536-00	•SOCKET, meter	1	
4	1E6-83578-10	•KNOB, trip meter	1	
5	1M1-84103-20	HEADLIGHT UNIT ASSY	1	for france territory
6	1M1-84195-61	•RING, retaining	1	
7	308-84120-21	•LENS ASSY	1	
8	148-84324-00	•SPRING, reflector	3	
9	314-84112-20	•SOCKET	1	
10	308-84135-21	•SPRING	1	
11	457-84146-85	•SOCKET, Pilot light	1	
12	1M1-84133-60	•COLLAR, screw	1	
13	498-84128-60	•COVER, fitting	1	
14	*	BULB (6V-36/36W)	1	LM yellow bulb
15	*	BULB (6V-4W)	1	LM
16	1M1-84137-60	BOLT, sPecial	1	
17	1M1-84130-60-33	BODY ASSY, headlight	1	yamaha black
18	498-84145-60	•COLLAR, body fitting	2	
19	498-84163-60	•DAMPER	2	
20	1M1-84164-60	•DAMPER	2	

E14

INDEX

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.
3T6-W0001-00	36-32	2A6-11638-00	2- 8
2A8-W0003-00	36-51		36-22
3A4-W2473-00	25- 1	2N4-11650-00	36-26
4F2-11111-00	1- 1	2N4-11651-00	2- 4
2A6-11127-00	1- 7		36-27
2A6-11128-00	1- 8	248-11681-01	2- 5
2A6-11129-00	1- 9		36-28
2A6-11161-00	1- 2	3J0-13101-00	4- 1
4F2-11162-00	1- 3	2A6-13115-01	4-24
2A6-11181-00	1-10	126-13116-00	4-13
	36-33		36-37
4F2-11311-00	1- 4	363-13133-01	4-20
1W1-11351-00	1-12	137-13137-00-03	4- 8
	36-34	137-13137-00-05	4- 8
2N4-11400-00	2- 1	137-13137-00-10	4- 8
1W1-11412-01	2- 2	137-13138-01	4- 7
1W1-11422-01	2- 3	2A6-13164-01	4-30
2N4-11610-00	2- 9	278-13169-00	4- 4
	36- 3	522-13175-01	4-11
2N4-11610-10	2- 9	137-13176-00	4-16
	36- 8	2A6-13178-00	4-17
2N4-11610-20	2- 9	402-13552-00	4- 2
	36-13	401-13565-01	5- 6
2N4-11610-30	2- 9	3T6-13610-00	5- 1
	36-18	1V0-13613-00	5- 2
2N4-11610-40	2- 9	345-13616-70	5- 3
	36-23	314-13621-02	5- 5
2N4-11630-00	36- 1		36-39
2N4-11630-10	36- 6	4L8-14101-00	6- 1
2N4-11630-20	36-11	4L8-14101-50	37- 1
2N4-11630-30	36-16	314-14112-20	6-27
2N4-11630-40	36-21		37-27
2A6-11631-00-96	2- 8	500-14115-00	6-13
	36- 2		37-13
2A6-11631-00-98	2- 8	4F2-14116-05	6- 9
	36- 2		37- 9
137-11633-00	2-11	443-14122-00	6-17
	36- 4		37-17
	36- 9	525-14123-00	6-39
	36-14		37-39
	36-19	2A6-14126-00	6-37
	36-24		37-37
2A6-11635-00	2- 8	248-14131-00	6-32
	36- 7		37-32
2A6-11636-00	2- 8	246-14132-00	6-28
	36-12		37-28
2A6-11637-00	2- 8	493-14133-00	6-16
	36-17		37-16

PART NO.	REF. NO.	PART NO.	REF. NO.
174-14134-00	6-38		
	37-38		
156-14135-00	6-26		
	37-26		
164-14137-00	6-31		
	37-31		
363-14137-00	6-36		
	37-36		
353-14138-00	6-24		
	37-24		
2Y1-14141-36	6-10		
	37-10		
260-14142-35	6- 3		
	37- 3		
137-14143-28	37- 4		
137-14143-30	6- 4		
	37- 4		
137-14143-32	6- 4		
	37- 4		
137-14143-34	6- 4		
2N4-14145-00	6-12		
	37-12		
214-14147-00	6-11		
	37-11		
558-14147-00	6-14		
	37-14		
1T9-14155-00	6-33		
	37-33		
2A6-14158-00	6-40		
	37-40		
127-14161-00	6-18		
	37-18		
1M1-14169-00	6-34		
	37-34		
304-14171-00	6-22		
	37-22		
3A3-14173-00	6-23		
	37-23		
152-14174-00	6-25		
	37-25		
2Y1-14181-08	6- 2		
	37- 2		
304-14184-00	6-15		
	36-40		
314-14185-00	37-15		
	6- 8		
	37- 8		
127-14186-00	6- 6		

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.
127-14186-00	37- 6	171-15618-01	10-17
168-14190-25	6- 5	156-15618-01	10-16
	37- 5	2A6-15620-01	10-10
214-14195-00	6- 7	1W1-15621-01	10-11
	37- 7	1W1-15641-00	10- 2
183-14196-00	6-41	525-15651-00	10- 7
	37-41	4F2-15660-00	10- 1
183-14197-01	6-19	4F2-15666-00	10- 6
	37-19	401-15676-00	10- 4
509-14198-00	6-35	2A6-16111-00	11- 1
	37-35	1W1-16150-01	11- 5
304-14261-00	6-20	3J0-16300-00	11- 4
	37-20	559-16321-01	11- 9
3J0-14411-00	5-11	2A6-16324-00	11-10
3J0-14412-00	5-18	2A6-16351-00	11-11
4E9-14437-00	5-17	1W1-16356-00	11-19
3J0-14451-00	5-12	2X3-16357-00	11-22
3J0-14453-00	5-21	1W1-16358-00	11-18
3J0-14458-00	5-13	307-16367-00	11- 8
2X4-14468-00	5-15	1J4-16371-00	11- 7
3J0-14473-00	5-14	2X3-16380-00	11-24
4E9-14610-00	7- 1	4J3-17121-00	12- 2
152-14613-00	7- 2	4J3-17131-00	12- 3
	36-41	4J3-17151-00	12- 4
	7-22	4J3-17161-00	12- 5
1W2-14714-00	36-42	4J3-17211-00	12- 9
	7-17	4J3-17221-00	12-10
4E9-14753-00	7-16	4J3-17231-00	12-11
1W2-14771-00	7- 8	4J3-17241-00	12-12
2A6-14772-00	7- 4	4J3-17251-00	12-13
2A6-15111-02	8- 1	4J3-17261-00	12-14
2A6-15121-01	8- 2	4J3-17411-00	12- 1
304-15128-00	8-16	137-17417-00-05	10- 8
328-15316-00	8- 5	2A6-17421-00	12- 8
401-15317-00	8- 6	174-17461-40	12-30
520-15362-01	9-10	1W1-17471-01	12-27
2N4-15371-00	8-12	2A6-17831-00	13- 2
1W1-15381-00	12-25	2A6-17841-00	13- 5
2A7-15411-01	9- 1	248-17861-00	13- 1
2A6-15416-00	9-12	4F2-18101-00	15- 5
2A6-15431-00	9- 5	2A6-18111-00	15- 8
1W1-15451-00	9- 6	132-18113-01	15- 9
	36-46	4F2-18120-00	15- 1
2A6-15455-00	9- 2	102-18137-00-10	13- 6
	36-45		15-16
2A6-15456-00	9-13	1W1-18140-00	14-13
	36-48	1W1-18177-00	14-14
2A6-15484-00	9- 4	401-18178-00	15- 6
		1W1-18185-00	14- 3
		1W1-18197-01	15-15
		2A6-18511-00	14- 9
		2A6-18512-00	14-10
		2A6-18531-00	14-11
		2A6-18535-00	14-12
		1W1-18540-00	14- 1
		136-18542-00	14- 2
		1W1-18561-00	14- 5
		4L8-21110-01-33	16- 1
		3J0-21170-00	16-13
		2A6-21308-00	16-11
		118-21322-00	18- 2
		2A6-21471-00-90	16- 8
		2N6-21511-00-26	17- 1
		2Y9-21511-00-66	17- 1
		4E9-21511-00-20	17- 1
		2G3-21581-00	22-23
		2G3-21591-00	22-24
		2A6-21611-10	17- 7
		2A8-21611-A0	17- 7
		2N5-21611-10-20	17- 7
		2A6-21617-00	17- 8
		2A7-21620-02	17-12
		1M1-21621-00	17-14
		2A6-21639-00	17-13
		4L8-21708-00	18- 6
		4L8-21711-00-20	18- 1
		4L8-21711-00-26	18- 1
		4L8-21711-00-66	18- 1
		2N4-21717-00	18-12
		4L8-21721-00-20	18- 5
		4L8-21721-00-26	18- 5
		4L8-21721-00-66	18- 5
		3J0-21751-00	19- 1
		1T9-21771-00	19- 2
		4J7-21786-00	18- 9
		4L8-21786-00	18- 9
		4L8-21786-10	18- 9
		4J7-21787-00	18-10
		4L8-21787-00	18-10
		4L8-21787-10	18-10
		2A6-22110-01-33	20- 1
		403-22124-00	20- 3
		401-22127-00	20- 4
		1W1-22128-00	21-16
		401-22128-01	20- 5
		3J0-22131-00	20-31

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
2N4-22141-00	20- 6	122-23411-00	22-13	248-25138-11	26-13
3J0-22147-00	20-30	156-23411-00	22-1	183-25149-00	26-17
2A6-22151-00	20- 9	122-23412-00	22-14	1E2-25155-00	27-13
2A6-22152-00	20-10	156-23412-00	22-11	2N4-25155-00	26-19
2N0-22178-00	20-24	583-23416-01	22-16	1T1-25194-00	26-28
2A6-22179-00	20-22	2N4-23435-00-98	22- 3	401-25304-10	27-18
1W1-22187-00	20-25	1E6-23441-00-98	22- 9	1W1-25311-00-98	27- 1
2N4-22210-01	21- 1	164-23462-00	22- 2	109-25315-00	26- 5
2N4-22213-00	21- 3	584-23484-01	16-18	248-25317-00	27- 2
2N4-22214-00	21-11	2N4-24110-Y0-01	24- 1	437-25330-00	26- 9
1M1-22219-01	21- 2	2N4-24110-Y0-05	24- 1		27-11
1W1-22226-00	21- 9	2N4-24110-00-X9	24- 1	2A6-25351-01	27-16
2A6-22231-01	20-16	1X0-24161-00	24- 3	248-25351-00	26-22
2A6-22318-00	20-11	554-24161-00	24- 3	401-25367-00	27-33
2N4-22401-01	21- 8	278-24181-00	24- 4	2A6-25381-00	27-34
2A6-22493-00	21- 7	2A6-24182-00	24-24	353-25381-00	26-31
2N4-22496-00	21- 6	156-24186-00	7-19	1W2-25388-01	27-26
2N4-23101-00	23- 1	4E9-24240-00	24- 2	1W2-25389-01	27-27
2N4-23110-00	23-10	4E9-24240-10	24- 2	1T2-25394-00	27-22
1X0-23111-00	23-16	4J7-24240-00	24- 2	1G8-25412-00	27-24
146-23114-00	23-15	304-24500-10	24- 9	2N0-25447-10-33	27-23
256-23118-60	23-14	357-24515-10	24-16	2N4-26111-00	28- 1
122-23119-01	23-23	357-24521-10	24-14	1E6-26241-00	28- 7
2K5-23126-00	23- 2	357-24522-10	24-15	1A0-26242-01	28- 5
2K5-23128-00	23-27	357-24524-10	24-10	434-26243-00	28- 4
122-23129-00	23-24	2N3-24528-00	24-13	2T5-26244-00	28-17
2K5-23136-00	23- 3	357-24529-10	24-11	1M1-26249-01	28- 6
2N4-23141-00	23-12	2N3-24531-00	24-17	3J0-26261-00	28-11
256-23142-60	23-13	357-24532-10	24-18	3J0-26262-00	28-12
2K5-23144-00	23- 7	2N3-24535-00	24-12	360-26266-00	28-13
2K5-23145-00	23- 4	2A6-24611-00	24-19	2T5-26267-00	28-18
2K5-23146-00	23- 5	1W1-24612-00	24-20	3J0-26272-00	28-14
2K5-23153-00	23- 6	214-24724-00	25- 4	2T5-26273-00	28-16
509-23158-L0	23-22	509-24724-00	25- 3	2T5-26274-00	28-15
2K5-23165-00	23- 8	2A6-24734-00	25-11	1Y1-26290-00	28- 3
2N4-23168-00	23-19	2A8-24736-00	25-12	1Y1-26290-10	28- 2
2K5-23170-00	23-11	2A6-24738-00	25- 6	3J0-26311-00	28- 8
2K5-23173-00	23- 9	2Y0-24748-00	25- 5	3J0-26312-01	28- 9
278-23181-50	23-21	3A4-24771-00	25- 2	3J0-26321-00	28-10
2K5-23191-M0	23-17	2N4-25016-01-98	26- 6	2A6-26335-01	28-23
2K5-23192-00	23-18	2A6-25026-01-98	27- 9	2N4-26341-01	28-25
509-23194-L0	23-20	2A6-25104-00	26-24	382-26372-01	28-24
4F2-23317-00	23-26	2A6-25111-00-98	26- 1	498-26372-00	28-26
2A6-23318-00	22-18	148-25115-00	27- 3	3J0-26393-00	28-21
2A6-23319-00	22-19	2K5-25118-00	26-30	2A6-26397-00	28-29
2N4-23340-00-33	23-25	248-25135-11	26-11	2A6-27211-00-90	29- 1
4F2-23389-00	22-22	109-25136-00	26-12	1W2-27231-00	29- 5
2A6-23408-00	16-16	102-25137-00	26-34	1W1-27311-10	29-12

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
1M1-27411-02-90	29-16	122-83516-10	31-11	1M1-84164-60	32-12
1M1-27421-02-90	29-17		38- 2		38-20
120-27430-02	20-35	2A6-83519-00	31-18	1M1-84195-61	32- 2
120-27431-00	20-39	2A6-83520-00	31-12		38- 6
120-27432-02	20-36	1M1-83526-00	31- 7	421-84312-30	32- 5
120-27433-00	20-37		31-15	148-84324-00	32- 6
2A6-28100-10	16-21	1V1-83536-00	31- 3		38- 8
104-81328-20	3- 8		38- 3	1M1-84510-60	33- 1
443-81910-62	3-22	4L8-83540-F0	31-10	1M1-84511-60	33- 2
498-81910-23	3-22	1M1-83550-01	31-23	1M1-84512-60	33- 8
1M1-81970-60	3-25	2A6-83560-00	31-24	1M1-84514-60	33- 3
1E6-82110-29	34- 5	4L8-83570-F0	31- 1	1M1-84517-00	33-29
4L8-82115-00	34- 9	4L8-83570-G0	38- 1	1M1-84521-60	33- 5
3J0-82122-00	34- 6	1E6-83578-10	31- 4	1M1-84523-60	33- 4
120-82131-00	34- 8		38- 4	1M1-84524-60	33- 6
3J0-82181-00	34-11	2A6-83595-00	31-25	1M1-84526-60	33- 9
3J0-82182-00	34-12	2A6-83596-00	31-29	1M1-84527-60	33-11
1M2-82310-40	34- 1	2H0-83912-20	35-13	2G3-84551-70-33	33- 7
1M1-82370-21	34- 4	2H0-83922-20	35- 1	1M1-84553-00	33-22
8E7-82370-11	34- 4	437-83936-00	34-23	1M1-84553-10	33-14
2A6-82508-20	34-13		35-11		33-21
437-82516-00	34-16		35-22	1M1-84553-20	33-15
1M1-82519-00	34-10	1T2-83972-00	35-19	2H7-84754-00	33-10
3J0-82530-00	34-20	437-83976-03	35- 9	2N8-85111-00	32-21
136-82540-00	34-21	1M1-83980-30	35- 3	449-85131-01	33-26
1M1-82555-00	34-14	1M1-84103-20	38- 5	3T6-85500-21	3- 1
1M1-82556-00	34-15	1M1-84110-70	32- 1	3T6-85509-21	3- 3
3T6-82590-20	34-24	314-84112-20	38- 9	3J0-85512-20	3- 4
498-82911-00	35-12	214-84114-60	32- 4	3J0-85513-20	3- 5
361-82921-31	35- 2	308-84114-21	38-14	3J0-85515-20	3- 7
1M1-83309-60	30- 3	2N4-84118-00	32-16	3J0-85540-20	3-20
	30-11	2N4-84119-00	32-17	2A7-85546-00	3-21
1M1-83310-60	30- 1	1M1-84120-70	32- 3	3J0-85550-20	3- 2
115-83311-60	30- 2	308-84120-21	38- 7	3T6-85580-21	3- 6
	30-10	498-84128-60	38-13	3J0-85720-00	34-25
341-83312-70	30- 5	1M1-84130-60-33	32- 9	90101-06278	26-20
	30-13		38-17		27-14
1M1-83313-60	30- 4	1M1-84133-60	32- 7	90105-08099	16- 2
	30-12		38-12	90105-08120	16- 3
1M1-83318-00	30- 7	308-84135-21	38-10	90105-10037	16- 4
1T9-83330-60	30- 9	1M1-84137-60	32- 8	90105-14060	22- 4
2A6-83350-60	30-17		38-16	90109-06410	35- 4
2N5-83371-10	34-26	498-84145-60	32-10		35-14
2A6-83506-00	31- 5		38-18	90109-08448	32-15
	31-13	260-84146-40	38-15	90109-10453	21-12
2A6-83513-00	31- 6	457-84146-85	38-11	90109-10473	29-14
	31-14	498-84163-60	32-11	90109-10533	20-28
122-83516-10	31- 2		38-19	90116-06016	1- 6

NUMERICAL INDEX

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
90116-08321	1- 5	90201-14217	11-26	90430-12038	8-15	90506-16036	26-10	92901-05100	3-27	92901-08600	7- 7
90116-10221	27- 7	90201-15238	27-36		36-44		27-12		4- 9		7-15
90122-06001	19- 7	90201-15701	12-18	90445-05018	4-32	90507-29008	29-13		20-18		25-10
90123-08046	28-27	90201-17550	11- 6	90445-05023	4-31	90508-20023	29-18		20-20		29-21
90149-08108	11-28		11-15	90445-07219	4-25	90508-20345	11-25		34-19	92901-10100	16- 7
90149-08111	15-11	90201-20266	12- 6	90445-07340	8-13	90508-26450	10- 5	92901-05600	3-28		30-15
90159-05011	11-13	90201-20269	26-16	90445-08357	34- 7	90508-32349	15- 3		5-20	92901-10200	21-13
90167-03004	28-19	90201-20279	20-38	90445-09086	24-22	90508-32354	29- 2		20-34	92901-12100	3-19
90170-08029	15-12	90201-22555	12-15	90445-09100	4-26	90508-35350	20-29		28-31		20- 8
90170-10038	28-22	90204-12007	11- 2	90445-09113	19- 3	90560-12138	26- 3		28-32	92901-12600	21-18
90170-10219	27-25	90208-04029	16-17	90445-09115	24-21	90560-17147	11-14	92901-06100	5-28	92902-04100	6-30
90170-12067	3-17	90209-18135	12-16	90460-37026	7-23	91316-08025	10-18		7-12		37-30
90170-14171	11-17	90209-22071	2- 6	90460-43053	5- 7	91401-16015	20-42		17- 6	92903-05 00	33-27
90170-22187	18- 8		36-29	90460-49058	5-22	91401-20012	27-29		17-10	93101-10002	4-15
90171-10004	26-32	90215-08014	15-13	90460-71017	5-23	91401-20020	26-33		17-18		36-54
90171-14020	27-35	90215-14122	11-16	90465-20163	5-10	91401-20025	21-15		18- 4	93101-12060	15-14
90175-06012	5-16	90215-16127	12-31	90467-08003	4-29	91401-25012	29- 8		20-13		36-59
90175-06013	29-11	90240-06006	29- 6		19- 4		29-20		24- 8	93101-17062	10-19
90179-06013	19- 8	90240-06009	20-40		24-23	91401-30022	21-19		25- 8		36-55
90179-08148	28-28	90240-12059	21-17	90468-02025	4-28	91401-30030	27-37		31-21	93102-18008	26- 4
90179-08299	1-11	90249-12008	29-10	90468-02033	4-33	91401-30040	21- 4		31-27	93102-25061	2-15
90179-10201	1-16	90269-04003	16-19		4-34	91402-16015	6-21		32-19		36-52
90179-12244	11- 3	90280-03017	2-19	90468-02078	4-27		37-21		34- 3	93102-26042	12-24
90179-16226	12-32	90282-05005	2-20	90468-08086	4-23	91701-06042	27-28		34-28		36-57
90179-25033	22-17	90340-12005	8-14	90468-12007	31- 9	91701-08038	29-19		35- 8	93103-28011	2-16
90185-08054	16- 6	90380-12051	21-10		31-17	91810-02014	8- 3		35-18		36-53
	22- 6	90381-08002	13- 4	90468-26048	10- 3		9- 7	92901-06200	11-20	93104-07003	26-14
90185-10035	22- 8	90385-06001	31-19	90480-01254	17-15	91810-19020	8- 4		29- 7	93104-14004	11-29
90185-10037	29-15	90386-18028	20- 2	90480-10068	26- 7	91830-24016	1-15	92901-06600	3-16		36-56
90185-12046	20- 7	90387-05682	20-32		27-10	92501-06012	18- 3		3-24	93104-14044	20-23
90201-05033	31- 8	90387-06388	7-10	90480-12053	18-11	92501-06015	3-15		5- 9	93104-22018	27- 8
	31-16		17- 4	90480-13253	19- 6	92501-06020	32-18		16-10	93105-47007	26- 8
	34-17	90387-06553	33-17	90480-14101	7- 9		34- 2		16-15	93106-26005	27- 6
90201-05036	20-21	90387-06554	33-24	90480-14102	5-24	92501-06025	9- 3		17-11	93109-08017	13- 7
90201-06067	17- 2	90387-07391	5-25		19-10		9-14		22-21		36-58
	17-16		19- 9	90480-14198	17- 3	92501-06030	9- 8		27-30	93210-07100	4-22
	33-20	90387-08258	7-18	90480-18171	5-26	92501-06040	9- 9		31-22		36-38
90201-06073	24- 6	90387-12265	26-29		19- 5	92501-06050	8- 8		31-28	93210-11073	8- 7
90201-06074	33-16	90387-15524	27-31	90480-22231	24- 5	92501-06060	8- 9		32-20		36-43
	33-23		27-32	90480-24186	18- 7	92501-06070	8-10		33-13	93210-14104	13- 8
90201-07076	26-15	90387-202A0	12-29	90501-05512	28-20	92501-06075	8-11	92901-08100	7- 6		26-35
90201-08083	35- 5	90387-20488	2-18	90501-10245	29- 9	92501-08010	8-17		7-14		36-50
	35-15	90430-04004	4- 5	90501-10459	10-12	92601-06028	13- 9		7-21	93210-18023	2-17
90201-08624	4-12		36-36	90501-20474	11-12	92701-06012	12-26		20-15		36-35
90201-10123	13- 3	90430-06012	32-22	90501-90514	21- 5	92701-06018	16-12		25-14	93210-21190	9-11
90201-12541	10-14	90430-08069	11-27	90502-09024	16-20	92901-04100	3-10	92901-08200	16- 5		36-47
90201-12593	3-18		36-49	90506-08155	15- 2		3-12		32-14	93306-20204	27- 5
90201-14212	29- 3	90430-11034	34-22	90506-09156	14-15		3-14	92901-08600	4-21	93306-20517	2-13

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
93306-30102	26- 2	94330-18087	27-21	97301-06025	17- 5
93306-30203	27- 4	94330-21084	26-27		22-20
93306-30303	12-21	94416-21206	26-23		33-12
93306-30405	2-14	94418-18171	27-17	97301-06030	31-20
93306-30411	12-22	94580-14116	27-38	97301-06035	33-19
93310-216A3	2-10	94624-28001	27-39	97301-08012	20-14
	36-31	94701-00045	1-17		25- 9
93310-42231	2- 7	95301-05600	4-10	97301-08016	7- 5
	36-30		28-33		7-13
93311-31515	12-23	95301-05700	20-26	97301-08020	25-13
93311-41530	12-20	95301-06600	7- 3	97301-08030	7-20
93315-21813	14- 8		11-21	97321-06012	12-28
93410-20009	26-18		26-21	97321-06020	15-10
93410-20038	12- 7		27-15	97602-03108	5- 4
93410-22039	12-17		33-25	97701-30520	30- 6
93430-08006	4-19	95301-06700	29-23		30-14
	14- 6	95301-06800	33-18	98501-04006	3-13
93430-08007	10-15	95301-08600	32-13	98501-04014	3- 9
93430-10015	29- 4	95301-10600	30-16	98501-04016	6-29
93430-10016	15- 4	95301-12700	20-41		37-29
	15- 7	95302-10700	21-14	98501-04030	3-11
	15-17	95303-05600	33-28	98501-05012	5-19
93440-15012	10- 9	95303-08800	30- 8	98501-05016	4-14
	12-19	95601-06100	35- 6		20-17
93450-17044	2-12		35-16	98501-05018	28-30
	36- 5	95611-10630	1-13	98501-05020	3-26
	36-10	95611-10640	1-14	98501-05022	35-10
	36-15	95821-08035	22-10		35-20
	36-20	95821-08055	22- 5	98501-05025	34-18
	36-25	95821-10055	22- 7	98501-05030	35-21
93501-04011	22-12	97301-05012	20-19	98501-05035	20-27
93503-16010	10-13	97301-05016	20-33	98901-04008	4- 6
	11-23	97301-06012	3-23		
	22-15		16- 9		
93505-32002	4- 3		16-14		
93603-22028	4-18		24- 7		
93604-12037	14- 4		25- 7		
93604-30018	14- 7		31-26		
94127-21273	26-25		34-27		
94127-21524	26-25	97301-06016	17- 9		
94135-18274	27-19		17-17		
94135-18525	27-19		20-12		
94227-21031	26-26	97301-06020	29-22		
94227-21123	26-26	97301-06022	35- 7		
94232-18119	27-20		35-17		
94235-18085	27-20	97301-06025	5- 8		
94327-18008	27-21		5-27		
94327-21024	26-27		7-11		

PARTS NAME INDEX

DESCRIPTION	REF. NO.
ABSORBER 1	1- 2
ABSORBER 2	1- 3
ABSORBER 3	1- 7
ABSORBER 4	1- 8
ABSORBER 5	1- 9
ARM, tensioner	20-22
AXLE, drive	12- 8
AXLE, drive gear	13- 1
AXLE, main (11T)	12- 1
AXLE, wheel	26-31
*	27-34
BALL	4- 3
*	10-13
*	11-23
*	22-12
*	22-15
BAND	3-21
*	23-18
BAND, battery	34- 8
BAND, rim (2.75-18)	27-21
BAND, rim (2.75-21)	26-27
BAND, rim (3.00-18)	27-21
BAND, rim (3.00-21)	26-27
BAND, seat	25-11
BAND, switch cord	34-23
*	35-11
*	35-22
BAR, shift fork guide 1	14-11
BAR, shift fork guide 2	14-12
BASE, magneto	3- 3
BASE, taillight	33- 2
BATTERY ASSY (6N6-3B-1)	34- 5
BEARING (B6202Z)	27- 5
BEARING (B6205)	2-13
BEARING (B6301)	26- 2
BEARING (B6302Z)	12-21
*	27- 4
BEARING (B6304)	12-22
BEARING (B6304C3)	2-14
BEARING, cylindrical	2- 7
*	2-10
*	12-20
*	12-23
*	14- 8
*	36-30
*	36-31
BODY ASSY, headlight	32- 9
*	38-17

PARTS NAME INDEX

DESCRIPTION	REF. NO.
BODY, caP	19- 2
*	24-19
BODY, float chamber 1	6- 2
*	37- 2
BOLT	3-23
*	5- 8
*	5-27
*	7- 5
*	7-11
*	7-13
*	7-20
*	10-18
*	12-28
*	15-10
*	16- 9
*	16-14
*	17- 5
*	17- 9
*	17-17
*	20-12
*	20-14
*	20-19
*	20-28
*	20-33
*	21-12
*	22-20
*	24- 7
*	25- 7
*	25- 9
*	25-13
*	26-20
*	27-14
*	28-27
*	29-14
*	29-22
*	31-20
*	31-26
*	32-15
*	33-12
*	33-19
*	34-27
*	35- 4
*	35- 7
*	35-14
*	35-17
BOLT, axle holder	23-27
BOLT, caP	23-16
BOLT, flange	22- 5

PARTS NAME INDEX

DESCRIPTION	REF. NO.
BOLT, flange	22- 7
*	22-10
BOLT, hexagon socket head	23-21
BOLT, special	32- 8
*	38-16
BOLT, stopper	14-14
BOLT, stud	1- 5
*	1- 6
*	1-13
*	1-14
*	27- 7
BOLT, washer based	16- 2
*	16- 3
*	16- 4
*	22- 4
BOLT, wing	19- 7
BOOT	23-17
BOOT, cylinder	28-13
BOSS, clutch	11- 7
BOSS, kick crank	10-11
BOX COMP.	16-13
BRACKET 1	20-36
BRACKET, fender	17- 8
BRACKET, licence	33- 7
BRACKET, meter	31-18
BRACKET, seat	25- 5
*	25- 6
BRACKET, upper	21- 2
BRAKE SHOE COMP.	26- 9
*	27-11
BRAKE SHOE PLATE ASSY	26- 6
*	27- 9
BREATHER	8-12
BULB (6V-18W)	30- 2
*	30-10
BULB (6V-3W)	31- 2
*	31-11
*	38- 2
BULB (6V-32/3CP)	33- 3
BULB (6V-35/35W)	32- 4
BULB (6V-36/36W)	38-14
BULB (6V-4W)	38-15
BUSH	20- 2
*	26-12
*	31-19
BUSH 2	20- 3
BUSH, shock absorber lower	21- 9
BUSH, solid	13- 4

PARTS NAME INDEX

DESCRIPTION	REF. NO.
BUSH, solid	21-10
C.D.I. MAGNETO ASSY	3-1
C.D.I. UNIT ASSY	3-20
CABLE, brake	28-25
CABLE, clutch	28-23
CABLE, Pump	28-10
CABLE, throttle 1	28-8
CABLE, throttle 2	28-9
CAMSHAFT	26-22
*	27-16
CAP	6-34
*	28-14
*	37-34
CAP, cable connector	28-12
CAP, cleaner case 1	5-18
CAP, handle lock	16-18
CAP, Plunger	6-25
*	37-25
CARBURETOR ASSY 1	6-1
*	37-1
CASE, air cleaner 1	5-11
CASE, chain	20-16
CHAIN, drive (DID428HM 116L)	27-38
CIRCLIP	2-12
*	4-19
*	10-9
*	10-15
*	12-7
*	12-17
*	12-19
*	14-6
*	15-4
*	15-7
*	15-17
*	26-18
*	29-4
*	36-5
*	36-10
*	36-15
*	36-20
*	36-25
CIRCUIT BREAKER COMP.	34-11
CLAMP	3-8
*	5-10
*	28-29
*	31-25
*	31-29
CLAMP 2	9-4

PARTS NAME INDEX

DESCRIPTION	REF. NO.
CLAMP, hose	5-7
*	5-22
*	5-23
*	7-23
CLIP	4-20
*	4-23
*	4-27
*	4-28
*	4-29
*	4-33
*	4-34
*	6-31
*	6-36
*	10-3
*	19-4
*	24-23
*	31-9
*	31-17
*	37-31
*	37-36
CLIP, Plunger	6-24
*	37-24
CLUTCH ASSY	11-4
CLUTCH, meter	26-17
COIL, lighting 1	3-5
COIL, Pulser	3-6
COIL, source	3-4
COLLAR	2-18
*	5-25
*	7-10
*	7-18
*	12-29
*	17-4
*	19-9
*	20-32
*	26-29
*	27-31
*	27-32
*	33-17
*	33-24
COLLAR, body fitting	32-10
*	38-18
COLLAR, main switch	34-16
COLLAR, screw	32-7
*	38-12
CONNECTING ROD ASSY	36-26
CONNECTOR, cable	28-11
CONNECTOR, delivery Pipe	4-30

PARTS NAME INDEX

DESCRIPTION	REF. NO.
CONNECTOR, suction Pipe	4-24
CORD, taillight	33-29
COVER, ball race 2	22-16
COVER, circuit breaker	34-12
COVER, crankcase 1	9-1
COVER, crankcase 3	9-5
COVER, fitting	38-13
COVER, handle lever	28-24
*	28-26
COVER, hub dust	26-30
*	27-33
COVER, kick lever	10-16
*	10-17
COVER, oil Pump	9-12
COVER, Plunger cap	6-23
*	37-23
COVER, rear footrest	20-37
COVER, seat	25-2
COVER, shift Pedal	15-9
COVER, side (L.H)	18-1
*	18-1
*	18-1
COVER, side (R.H)	18-5
*	18-5
*	18-5
COVER, spring	10-4
COVER, thrust 1	21-16
CRANK 1	2-2
CRANK 2	2-3
CRANKCASE 1	8-1
CRANKCASE 2	8-2
CRANKSHAFT ASSY	2-1
CROWN, handle	22-3
CUP, filter	24-14
CYLINDER COMP., front fork	23-11
CYLINDER 1	1-4
DAMPER	31-6
*	31-14
*	32-11
*	32-12
*	33-11
*	33-14
*	33-15
*	33-21
*	33-22
*	34-15
*	38-19
*	38-20

PARTS NAME INDEX

DESCRIPTION	REF. NO.
DAMPER 2	17-13
*	31- 7
*	31-15
DAMPER, engine mount 1	8- 5
DAMPER, locating 1	24- 4
DAMPER, locating 2	24-24
DAMPER, main switch 1	34-14
DAMPER, muffler	7-17
DAMPER, seat	25- 3
*	25- 4
DAMPER, side cover	18-12
DUCT	5-17
DUMPER SUB ASSY	21- 8
ELEMENT, air cleaner	5-12
EMBLEM 1	24- 3
*	24- 3
EMBLEM 6	18- 9
*	18- 9
*	18- 9
EMBLEM 7	18-10
*	18-10
*	18-10
EXHAUST PIPE ASSY 1	7- 1
FENDER, front	17- 1
*	17- 1
*	17- 1
FENDER, rear	17- 7
*	17- 7
*	17- 7
FLANGE, spacer	26- 5
FLANGE, spacer 1	27- 3
FLAP	17-14
FLASHER RELAY ASSY	30-17
FLOAT	6- 8
*	37- 8
FOOTREST 1	29-16
FOOTREST 2	29-17
FOOTREST, rear 1	20-39
FORK, shift 1	14- 9
FORK, shift 2	14-10
FRAME COMP	16- 1
FRONT FLASHER LIGHT ASSY 1	30- 1
FRONT FORK ASSY	23- 1
FRONT STOP SWITCH ASSY	35- 3
FUEL COCK ASSY 1	24- 9
FUEL TANK COMP.	24- 1
*	24- 1
*	24- 1

PARTS NAME INDEX

DESCRIPTION	REF. NO.
GASKET	4- 5
*	6-35
*	6-37
*	8-15
*	11-27
*	23-15
*	23-22
*	24-15
*	24-18
*	32-22
*	34-22
*	36-36
*	36-44
*	36-49
*	37-35
*	37-37
GASKET KIT	36-32
GASKET, cap	24-20
GASKET, crankcase cover	9- 2
*	9- 6
*	36-45
*	36-46
GASKET, cylinder	1-12
*	36-34
GASKET, cylinder head 1	1-10
*	36-33
GASKET, drain Plug	23-24
GASKET, exhaust Pipe	7- 2
*	36-41
GASKET, flasher lens	30- 4
*	30-12
GASKET, float chamber	6-15
*	36-40
*	37-15
GASKET, lens	33- 4
GASKET, muffler	7-22
*	36-42
GASKET, oil Pump cover 1	9-13
*	36-48
GASKET, Pump case	4-13
*	36-37
GASKET, valve seat	5- 5
*	36-39
GEAR, drive	26-11
GEAR, drive (16T,2T)	13- 2
GEAR, drive (24T)	4-17
GEAR, driven (13T)	13- 5
GEAR, kick (27T)	10- 2

PARTS NAME INDEX

DESCRIPTION	REF. NO.
GEAR, kick idle (25T)	10- 7
GEAR, meter	26-13
GEAR, Primary drive (22T)	11- 1
GEAR, 1st wheel (35T)	12- 9
GEAR, 2nd Pinion (15T)	12- 2
GEAR, 2nd wheel (29T)	12-10
GEAR, 3rd wheel (26T)	12-11
GEAR, 3rd/4th Pinion (19T,22T)	12- 3
GEAR, 4th wheel (24T)	12-12
GEAR, 5th Pinion (23T)	12- 4
GEAR, 5th wheel (22T)	12-13
GEAR, 6th Pinion (25T)	12- 5
GEAR, 6th wheel (21T)	12-14
GRAPHIC SET	24- 2
*	24- 2
*	24- 2
GRIP (L.H)	28- 7
GRIP (R.H)	28- 5
GROMMET	5-24
*	5-26
*	7- 9
*	17- 3
*	17-15
*	18- 7
*	18-11
*	19- 5
*	19- 6
*	19-10
*	24- 5
*	26- 7
*	27-10
GUARD, chain	20-11
GUIDE	5-13
*	5-14
GUIDE, cable	6-33
*	22-22
*	37-33
GUIDE, chain	20-25
GUIDE, rotor	28-15
GUIDE, spring 1	21-11
HANDLEBAR	28- 1
HEAD, cylinder 1	1- 1
HEADLIGHT UNIT ASSY	32- 1
*	38- 5
HELMET HANGER ASSY	16-11
HOLDER	6-12
*	6-20
*	8-16

PARTS NAME INDEX

DESCRIPTION	REF. NO.
HOLDER	28-21
*	37-12
*	37-20
HOLDER, cable	23-26
HOLDER, cable 1	22-18
HOLDER, cable 2	22-19
HOLDER, handle upper	22- 9
HOLDER, lever 1	35-12
HOLDER, lever 2	35- 2
HORN	34-26
HOSE	4-25
*	4-26
*	4-31
*	4-32
*	8-13
*	19- 3
*	24-21
*	24-22
*	34- 7
HUB, front	26- 1
HUB, rear	27- 1
IGNITION COIL ASSY	34- 1
INNER TUBE COMP.1	23-10
JET, main (#140)	37- 4
JET, main (#150)	6- 4
*	37- 4
JET, main (#160)	6- 4
*	37- 4
JET, main (#170)	6- 4
JET, Pilot (#35.0)	6- 3
*	37- 3
JOINT, air cleaner 1	5-21
JOINT, carburetor	5- 6
JOINT, chain	27-39
KEY, straight	2-20
KEY, woodruff	2-19
KICK AXLE ASSY	10- 1
KICK CRANK ASSY	10-10
KNOB, trip meter	31- 4
*	38- 4
LEAD WIRE ASSY	3- 7
LENS ASSY	32- 3
*	38- 7
LENS, flasher	30- 5
*	30-13
LENS, taillight	33- 5
LEVER 1	35-13
LEVER 2	35- 1

PARTS NAME INDEX

DESCRIPTION	REF. NO.
LEVER, camshaft 1	26-19
*	27-13
LEVER, cock	24-10
MAIN SWITCH ASSY	34-13
METAL, worm shaft outer	4-16
MIRROR ASSY (L.H)	28- 2
MIRROR ASSY (R.H)	28- 3
MUD GUARD COMP.	17-12
NEEDLE	6- 9
*	37- 9
NEEDLE VALVE ASSY	6- 5
*	37- 5
NET, filter 2	24-16
NEUTRAL SWITCH ASSY	34-21
NOZZLE	4- 2
NOZZLE, main	6-10
*	37-10
NUT	1-11
*	1-16
*	3-17
*	4-10
*	7- 3
*	11- 3
*	11-17
*	11-21
*	12-32
*	15-12
*	18- 8
*	19- 8
*	20-26
*	20-41
*	21-14
*	22-17
*	24-17
*	26-21
*	27-15
*	27-25
*	28-22
*	28-28
*	28-33
*	29-23
*	30-16
*	32-13
*	33-25
*	33-28
NUT, cable adjusting	6-18
*	37-18
NUT, castle	26-32

PARTS NAME INDEX

DESCRIPTION	REF. NO.
NUT, castle	27-35
NUT, crown	30- 8
*	33-18
NUT, self-locking	16- 6
*	20- 7
*	22- 6
*	22- 8
*	29-15
NUT, u	35- 6
*	35-16
NUT, wing	5-16
*	29-11
O-RING	2-17
*	4-22
*	6-11
*	6-14
*	8- 7
*	9-11
*	13- 8
*	24-13
*	26-35
*	36-35
*	36-38
*	36-43
*	36-47
*	36-50
*	37-11
*	37-14
OIL LEVEL GAUGE ASSY	34-25
OIL PUMP ASSY	4- 1
OIL SEAL	2-15
*	2-16
*	4-15
*	10-19
*	11-29
*	12-24
*	13- 7
*	15-14
*	20-23
*	23- 4
*	26- 4
*	26- 8
*	26-14
*	27- 6
*	27- 8
*	36-52
*	36-53
*	36-54

PARTS NAME INDEX

DESCRIPTION	REF. NO.
OIL SEAL	36-55
*	36-56
*	36-57
*	36-58
*	36-59
OIL SEAL KIT	36-51
PEDAL, brake	29- 1
PEDAL, shift	15- 8
PIN	28-18
*	29-10
PIN, clevis	20-40
*	21-17
*	27-28
*	29- 6
*	29-19
PIN, cotter	6-21
*	20-42
*	21- 4
*	21-15
*	21-19
*	26-33
*	27-29
*	27-37
*	29- 8
*	29-20
*	37-21
PIN, crank 1	2- 5
*	36-28
PIN, dowel	1-15
*	4-18
*	8- 3
*	8- 4
*	9- 7
*	14- 4
*	14- 7
PIN, float	6- 6
*	37- 6
PIN, Piston	2-11
*	36- 4
*	36- 9
*	36-14
*	36-19
*	36-24
PIPE	6-19
*	6-41
*	37-19
*	37-41
PISTON (STD)	2- 8

PARTS NAME INDEX

DESCRIPTION	REF. NO.
PISTON (STD)	2- 8
*	36- 2
*	36- 2
PISTON (1ST O/S 0.25MM)	2- 8
*	36- 7
PISTON (2ND O/S 0.50MM)	2- 8
*	36-12
PISTON (3RD O/S 0.75MM)	2- 8
*	36-17
PISTON (4TH O/S 1.00MM)	2- 8
*	36-22
PISTON ASSY (STD)	36- 1
PISTON ASSY (1ST O/S)	36- 6
PISTON ASSY (2ND O/S)	36-11
PISTON ASSY (3RD O/S)	36-16
PISTON ASSY (4TH O/S)	36-21
PISTON RING SET (STD)	2- 9
*	36- 3
PISTON RING SET (1ST O/S)	2- 9
*	36- 8
PISTON RING SET (2ND O/S)	2- 9
*	36-13
PISTON RING SET (3RD O/S)	2- 9
*	36-18
PISTON RING SET (4TH O/S)	2- 9
*	36-23
PLATE, adjusting	4- 7
PLATE, bearing cover	12-25
PLATE, clutch 1	11-10
PLATE, cover	12-27
PLATE, element fitting	5-15
PLATE, friction	11- 9
PLATE, Pressure 1	11-11
PLATE, Push	11-18
PLATE, side 1	14- 5
PLUG	23-19
PLUG CAP ASSY	34- 4
*	34- 4
PLUG, drain	23-23
PLUG, oil level	9-10
PLUG, screw	6-13
*	37-13
PLUG, spark (NGK B-8ES)	1-17
PLUG, straight screw	8-14
PLUNGER, starter	6-22
*	37-22
POINT, neutral	14- 2
PRIMARY DRIVEN GEAR COMP.(7IT	11- 5

PARTS NAME INDEX

DESCRIPTION	REF. NO.
PROTECTOR, chain	20-30
PROTECTOR, engine	16- 8
PULLER, chain 1	27-26
PULLER, chain 2	27-27
PUSH LEVER ASSY	11-24
RACE, ball 1	22- 1
*	22-13
RACE, ball 2	22-11
*	22-14
REAR ARM COMP.	20- 1
REAR FLASHER LIGHT ASSY 1	30- 9
REAR FOOTREST ASSY 1	20-35
RECTIFIER ASSY	3-25
REED VALVE ASSY	5- 1
REED, valve	5- 2
REFLECTOR	30- 3
*	30-11
REFLECTOR, front 1	32-21
REFLECTOR, rear 1	33-26
RIM (1.60-21)	26-23
RIM (1.85-18)	27-17
RING, cushion	11- 8
RING, leaf	28- 6
RING, meter cover	31- 5
*	31-13
RING, retaining	32- 2
*	38- 6
RING, snap	23- 6
RING, stop	26-34
RIVET	16-19
ROD, brake	29- 5
ROD, connecting	2- 4
*	36-27
ROD, Push 1	11-19
ROD, Push 2	11-22
ROLLER, shift lever	15- 6
ROTOR	28-16
ROTOR ASSY	3- 2
SCREW	11-28
*	15-11
*	33- 9
SCREW, air adjusting	6-39
*	37-39
SCREW, bind	4- 6
SCREW, boot band	23-20
SCREW, flat head	12-26
*	16-12
SCREW, lens fitting	33- 6

PARTS NAME INDEX

DESCRIPTION	REF. NO.
SCREW, lever fitting	24-12
SCREW, oval head	13- 9
SCREW, Pan head	3- 9
*	3-11
*	3-13
*	3-15
*	3-26
*	4-14
*	5-19
*	6-29
*	8- 8
*	8- 9
*	8-10
*	8-11
*	8-17
*	9- 3
*	9- 8
*	9- 9
*	9-14
*	18- 3
*	20-17
*	20-27
*	28-30
*	32-18
*	34- 2
*	34-18
*	35-10
*	35-20
*	35-21
*	37-29
SCREW, Pan head with washer	5- 4
SCREW, Panhead tapping	30- 6
*	30-14
SCREW, tapping	28-19
SCREW, throttle	6-17
*	37-17
SCREW, with washer	11-13
SEAL, dust	23- 7
SEAL, Guard	20- 5
*	20- 9
*	20-10
SEAL, steering	22- 2
SEAT, base	33- 8
SEAT, battery	34- 6
SEAT, spring upper	21- 3
*	23-13
SEGMENT	14- 3
SEMI-DOUBLE SEAT ASSY	25- 1

PARTS NAME INDEX

DESCRIPTION	REF. NO.
SHAFT	15-15
SHAFT, Pivot	20- 6
SHAFT, worm	4-11
SHIFT CAM ASSY	14- 1
SHIFT LEVER ASSY	15- 1
SHIFT SHAFT ASSY	15- 5
SHIM	20- 4
SHIM (0.3T)	4- 8
SHIM (0.5T)	4- 8
*	10- 8
SHIM (1.0T)	4- 8
SHOCK ABSORBER ASSY, rear	21- 1
SIDE COVER LOCK ASSY	18- 6
SILENCER, exhaust	7-16
SLEEVE, rod	21- 6
SLIDER, throttle	28-17
SOCKET	32- 5
*	38- 9
SOCKET ASSY	31-12
SOCKET, meter	31- 3
*	38- 3
SOCKET, Pilot light	38-11
SPACER	10- 6
*	11-14
*	23-14
*	26- 3
SPACER, bead	26-28
*	27-22
SPACER, bearing	27- 2
SPACER, engine mount	8- 6
SPEEDOMETER ASSY	31- 1
*	38- 1
SPEEDOMETER CABLE ASSY	31-23
SPINDLE, taper	23- 9
SPOKE SET, front	26-24
SPOKE SET, rear	27-18
SPRING	24-11
*	38-10
SPRING, air adjusting	6-38
*	37-38
SPRING, check ball	4- 4
SPRING, compression	10-12
*	11-12
*	21- 5
*	28-20
*	29- 9
SPRING, conical	16-20
SPRING, front fork	23-12

PARTS NAME INDEX

DESCRIPTION	REF. NO.
SPRING, Plunger	6-26
*	37-26
SPRING, reflector	32- 6
*	38- 8
SPRING, tension	14-15
*	15- 2
*	26-10
*	27-12
*	29-13
SPRING, throttle stop	6-16
*	37-16
SPRING, throttle valve	6-32
*	37-32
SPRING, torsion	10- 5
*	11-25
*	15- 3
*	20-29
*	29- 2
*	29-18
SPROCKET, drive (14T)	12-30
SPROCKET, driven (47T)	27-23
STAND, side	29-12
STAY, chain case 1	20-31
STAY, flasher 1	30- 7
STAY, headlight 1	32-16
STAY, headlight 2	32-17
STAY, muffler 1	7- 8
STAY, muffler 2	7- 4
STAY, Plate fitting 1	22-23
STAY, Plate fitting 2	22-24
STAY, side cover 2	18- 2
STEERING LOCK ASSY	16-16
STOP SWITCH ASSY	34-20
STOPPER LEVER ASSY	14-13
STOPPER, bump	21- 7
STOPPER, cable	6-28
*	37-28
STOPPER, reed valve	5- 3
SWITCH, handle 1	35- 9
SWITCH, handle 4	35-19
TACHOMETER ASSY	31-10
TACHOMETER CABLE ASSY	31-24
TAILLIGHT UNIT ASSY	33- 1
TANK, oil	19- 1
TENSIONER	20-24
TIRE (2.75-21)	26-25
*	26-25
TIRE (3.50-18)	27-19

PARTS NAME INDEX

DESCRIPTION	REF. NO.
TIRE (3.50-18)	27-19
TOOL KIT	16-21
TOP, mixing chamber	6-40
*	37-40
TUBE (2.75-21)	26-26
*	26-26
TUBE (3.25-18)	27-20
TUBE (3.50-18)	27-20
TUBE, outer 1	23- 2
TUBE, outer 2	23- 3
TUBE, throttle guide	28- 4
UNDER BRACKET COMP.	23-25
VALVE, throttle 1	6-27
*	37-27
VOLTAGE REGULATOR ASSY	3-22
*	3-22
WASHER	2- 6
*	12-16
*	25-12
*	27-24
*	36-29
WASHER 1	13- 6
*	15-16
WASHER, conical sPring	16-17
WASHER, felt	23- 8
WASHER, lock	11-16
*	12-31
*	15-13
WASHER, needle valve	6- 7
*	37- 7
WASHER, oil seal	23- 5
WASHER, Plain	11-20
*	16- 5
*	21-13
*	29- 7
*	32-14
WASHER, Plate	3-16
*	3-18
*	3-24
*	3-28
*	4-12
*	4-21
*	5- 9
*	5-20
*	7- 7
*	7-15
*	10-14
*	11- 6

PARTS NAME INDEX

DESCRIPTION	REF. NO.
WASHER, Plate	11-15
*	11-26
*	12- 6
*	12-15
*	13- 3
*	16-10
*	16-15
*	17- 2
*	17-11
*	17-16
*	20-21
*	20-34
*	20-38
*	21-18
*	22-21
*	24- 6
*	25-10
*	26-15
*	26-16
*	27-30
*	27-36
*	28-31
*	28-32
*	29- 3
*	29-21
*	31- 8
*	31-16
*	31-22
*	31-28
*	32-20
*	33-13
*	33-16
*	33-20
*	33-23
*	34-17
*	35- 5
*	35-15
WASHER, Plate (1.0T)	12-18
WASHER, sPecial	7-19
*	33-10
WASHER, sPring	3-10
*	3-12
*	3-14
*	3-19
*	3-27
*	4- 9
*	5-28
*	6-30

PARTS NAME INDEX

DESCRIPTION	REF. NO.
WASHER, sPring	7- 6
*	7-12
*	7-14
*	7-21
*	11- 2
*	16- 7
*	17- 6
*	17-10
*	17-18
*	18- 4
*	20- 8
*	20-13
*	20-15
*	20-18
*	20-20
*	24- 8
*	25- 8
*	25-14
*	30-15
*	31-21
*	31-27
*	32-19
*	33-27
*	34- 3
*	34-19
*	34-28
*	35- 8
*	35-18
*	37-30
WIRE HARNESS ASSY	34-24
WIRE, earth lead	34-10
WIRE, Plus lead	34- 9