

YAMAHA

PARTS CATALOGUE

DT250G (3J4)

103J4-700E1

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha DT 250G (3J4).
When you are ordering replacement parts for the DT 250G (3J4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
4. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

5. Indication of No. of constituent parts for assembly

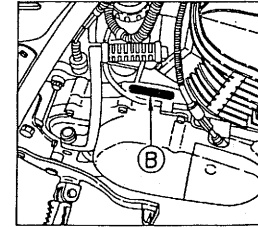
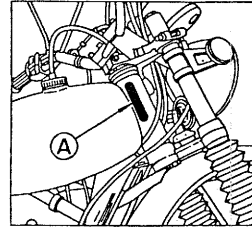
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	3J4-020101 and following
(B) Engine Serial No.	3J4-020101 and following



Color Code	Color Name	Abbreviate
36	Clean White	W

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

CONTENTS

ENGINE

Fig. 1	Cylinder Head · Cylinder	1
Fig. 2	Crankshaft · Piston	2
Fig. 3	C.D.I Magneto	3
Fig. 4	Oil Pump	5
Fig. 5	Intake	6
Fig. 6	Carburetor	8
Fig. 7	Exhaust	10
Fig. 8	Crankcase	11
Fig. 9	Crankcase Cover	12
Fig. 10	Kick Starter	13
Fig. 11	Clutch	15
Fig. 12	Transmission	17
Fig. 13	Tachometer Gear	19
Fig. 14	Shift Cam · Fork	20
Fig. 15	Shift Shaft · Pedal	21

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Fig. 16	Frame · Tool	22
Fig. 17	Front Fender · Rear Fender	24
Fig. 18	Side Cover	25
Fig. 19	Oil Tank	26
Fig. 20	Rear Arm	27
Fig. 21	Rear Suspension	29
Fig. 22	Steering	30
Fig. 23	Front Fork	32
Fig. 24	Fuel Tank	34
Fig. 25	Seat	35
Fig. 26	Front Wheel	36
Fig. 27	Rear Wheel	38
Fig. 28	Handlebar · Cable	40
Fig. 29	Stand · Footrest	41
Fig. 30	Flasher Light	43

Fig. 31	Speedometer · Tachometer	44
Fig. 32	Headlight	45
Fig. 33	Taillight	47
Fig. 34	Electrical 1	49
Fig. 35	Handle Switch · Lever	51

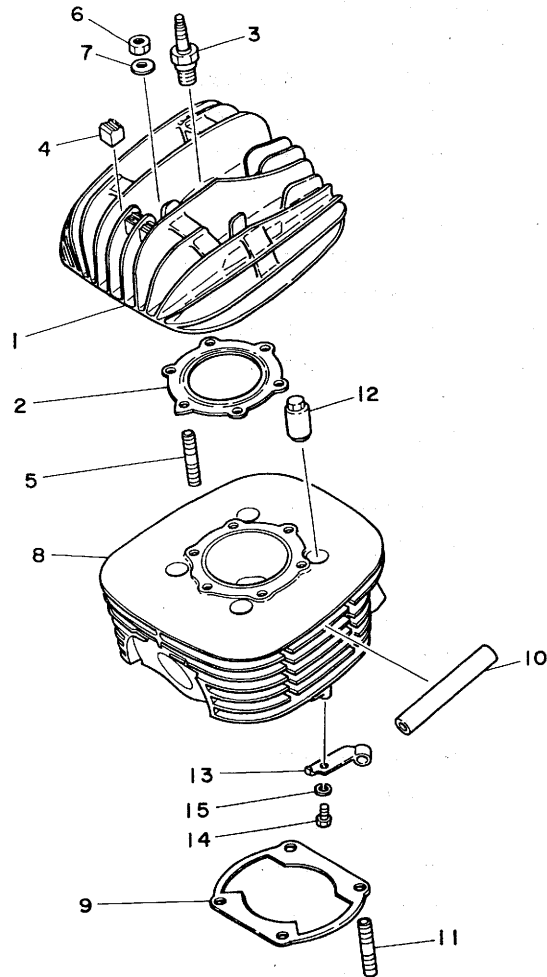
REPAIR KIT

Fig. 36	Repair Kit	52
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INDEX

Numerical Index
Parts Name Index

FIG. 1 CYLINDER HEAD, CYLINDER

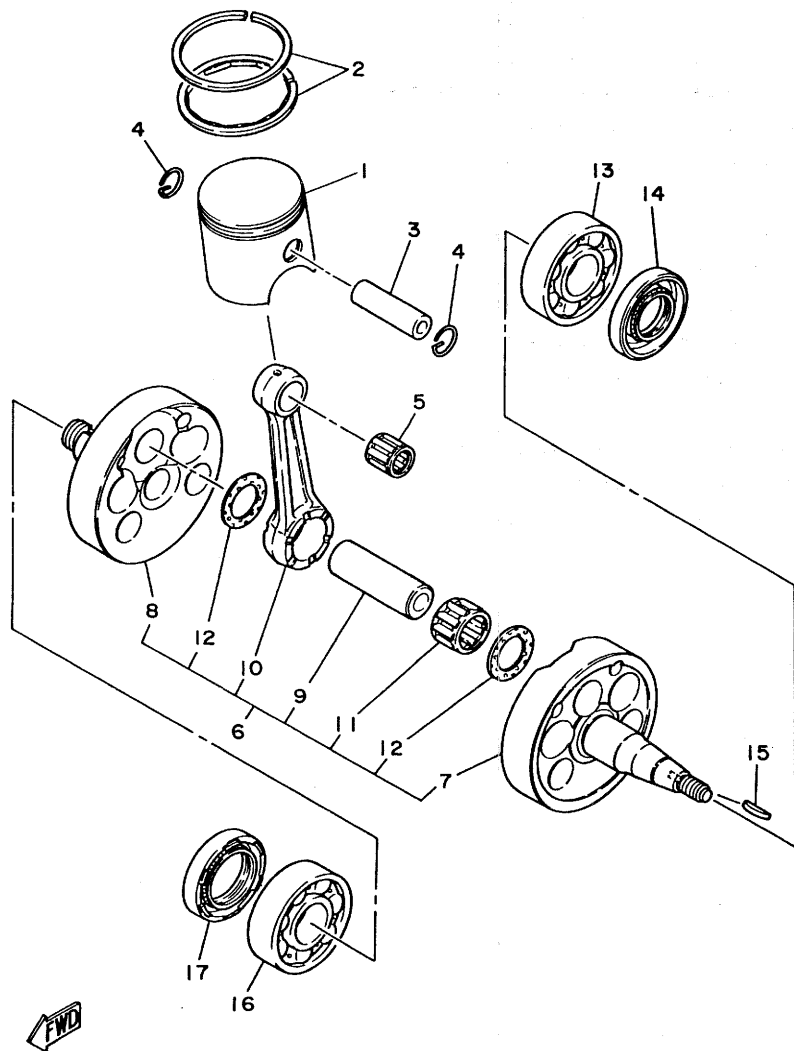


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-11111-01	HEAD, cylinder 1	1	
2	434-11181-00	GASKET, cylinder head 1	1	
3	94701-00045	PLUG, sPark (NGK B-8ES)	1	
4	498-11161-00	ABSORBER 1	3	
5	90116-08104	BOLT, stud	6	
6	95301-08600	NUT	6	
7	90201-08100	WASHER, Plate	6	
8	1M1-11311-00	CYLINDER 1	1	
9	1M1-11351-00	GASKET, cylinder	1	
10	1R7-11161-00	ABSORBER 1	12	
11	90116-10087	BOLT, stud	4	
12	90179-10201	NUT	4	
13	1M1-15441-00	HOLDER, clutch cable	1	
14	97321-06014	BOLT	1	
15	92901-06100	WASHER, sPring	1	

FWD

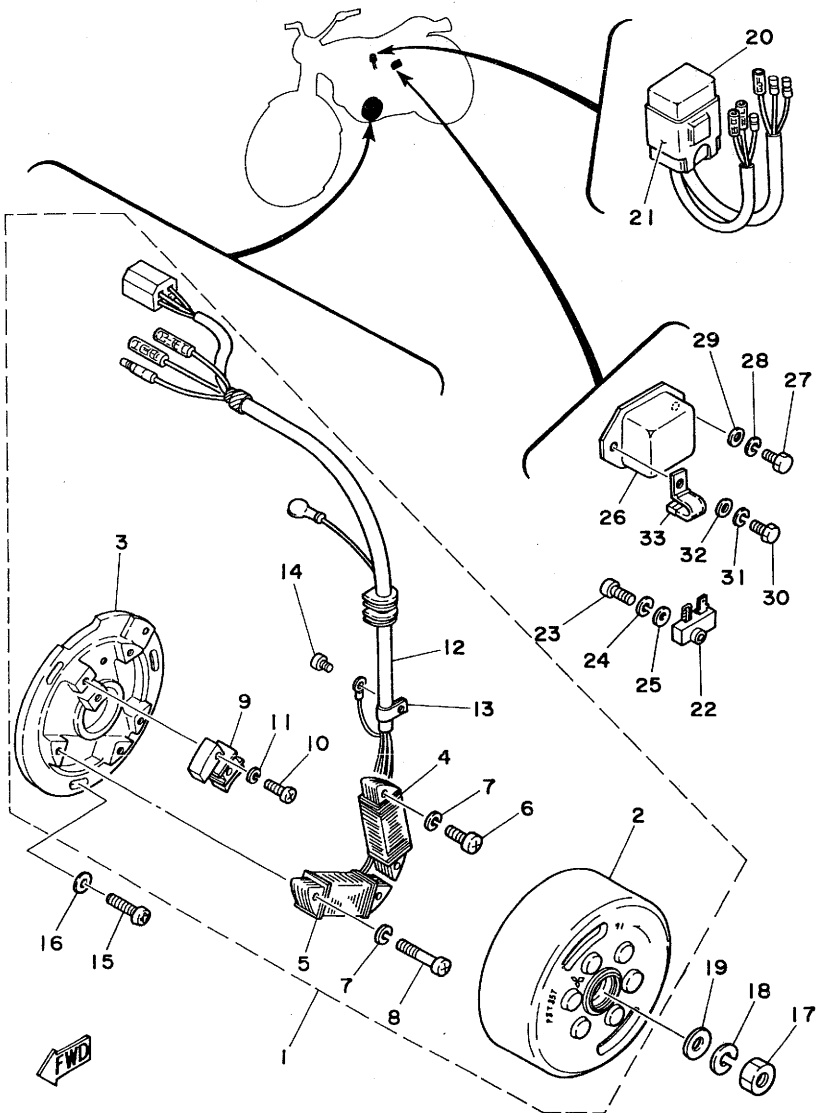
B2

FIG. 2 CRANKSHAFT-PISTON



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-11631-01-96	PISTON (STD)	1	UR
	1M1-11631-01-97	PISTON (STD)	1	UR
	1M1-11635-01	PISTON (1ST O/S 0.25MM)	1	AP
	1M1-11636-01	PISTON (2ND O/S 0.50MM)	1	AP
	1M1-11637-01	PISTON (3RD O/S 0.75MM)	1	AP
	1M1-11638-01	PISTON (4TH O/S 1.00MM)	1	AP
2	1M1-11610-00	PISTON RING SET (STD)	1	
	1M1-11610-10	PISTON RING SET (1ST O/S)	1	AP
	1M1-11610-20	PISTON RING SET (2ND O/S)	1	AP
	1M1-11610-30	PISTON RING SET (3RD O/S)	1	AP
	1M1-11610-40	PISTON RING SET (4TH O/S)	1	AP
3	214-11633-00	PIN, Piston	1	
4	93450-20026	CIRCLIP	2	
5	93310-21874	BEARING, cylindrical	1	
6	1M1-11400-01	CRANKSHAFT ASSY	1	
7	1M1-11412-01	•CRANK 1	1	
8	1M1-11422-00	•CRANK 2	1	
9	2X4-11681-00	•PIN, crank 1	1	
10	498-11651-00	•ROD, connecting	1	
11	93310-42541	•BEARING, cylindrical	1	
12	90209-25085	•WASHER	2	
13	93306-20601	BEARING (B6206C3)	1	
14	93103-30092	OIL SEAL	1	
15	90280-05013	KEY, woodruff	1	
16	93306-20601	BEARING (B6206C3)	1	
17	93103-40091	OIL SEAL	1	

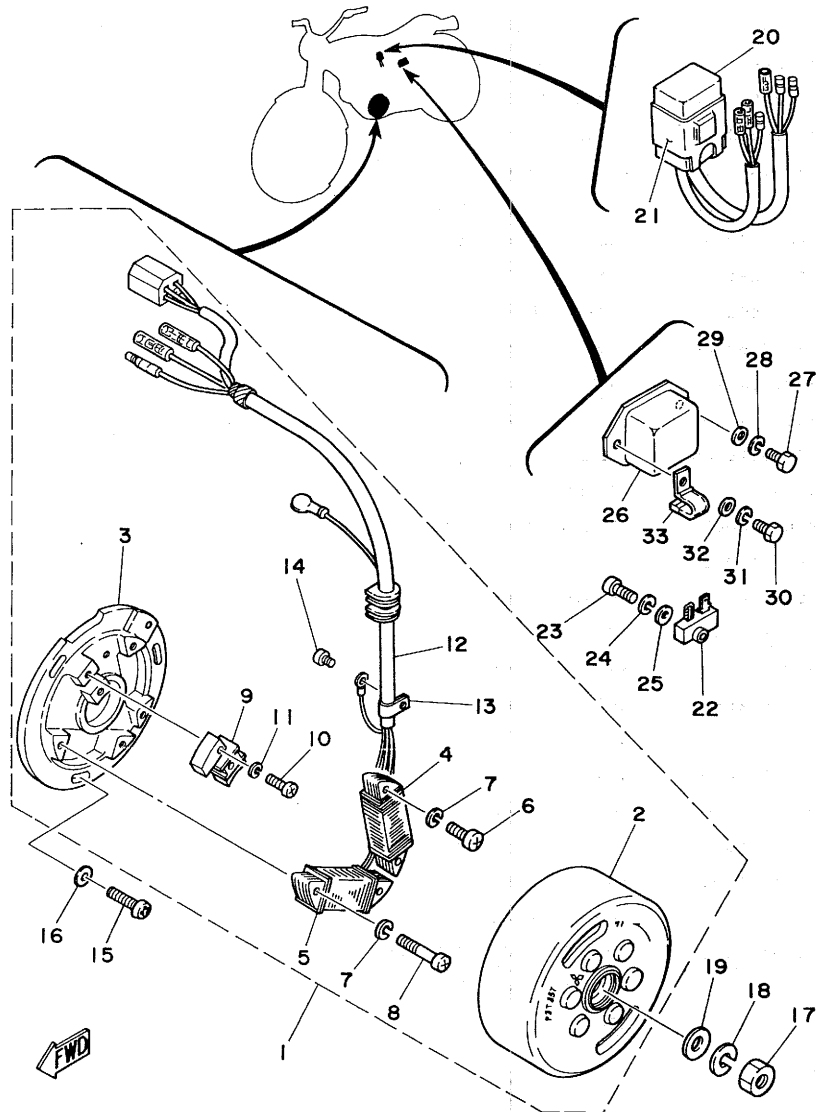
FIG. 3 C.D.I MAGNETO



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2X9-85500-20	C.D.I. MAGNETO ASSY	1	
2	2X9-85550-20	•ROTOR ASSY	1	
3	1M2-85509-20	•BASE, magneto	1	
4	2X9-85512-20	•COIL, source	1	
5	1M2-85513-22	•COIL, lighting	1	
6	98501-05018	•SCREW, Pan head	2	
7	92901-05100	•WASHER, sPring	4	
8	98501-05035	•SCREW, Pan head	2	
9	2X9-85580-20	•COIL, Pulser	1	
10	98501-04018	•SCREW, Pan head	2	
11	92901-04100	•WASHER, sPring	2	
12	2X9-85515-20	•LEAD WIRE ASSY	1	
13	445-81328-20	•CLAMP	1	
14	98501-04006	•SCREW, Pan head	1	
15	92501-06020	SCREW, Pan head	3	
16	92901-06600	WASHER, Plate	3	
17	90170-12067	NUT	1	
18	92901-12100	WASHER, sPring	1	
19	90201-12593	WASHER, Plate	1	
20	2X9-85540-20	C.D.I. UNIT ASSY	1	
21	2A7-85546-00	BAND	1	
22	1M1-81970-60	RECTIFIER ASSY	1	
23	98501-05020	SCREW, Pan head	1	
24	92901-05100	WASHER, sPring	1	
25	92901-05600	WASHER, Plate	1	
26	498-81910-23	VOLTAGE REGULATOR ASSY	1	UR
	443-81910-62	VOLTAGE REGULATOR ASSY	1	UR
27	97301-06012	BOLT	1	

B4

FIG. 3 C.D.I MAGNETO



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	92901-06100	WASHER, sPring	1	
29	92901-06600	WASHER, Plate	1	
30	97301-06014	BOLT	1	
31	92901-06100	WASHER, sPring	1	
32	92901-06600	WASHER, Plate	1	
33	90462-05005	CLAMP	1	

B5

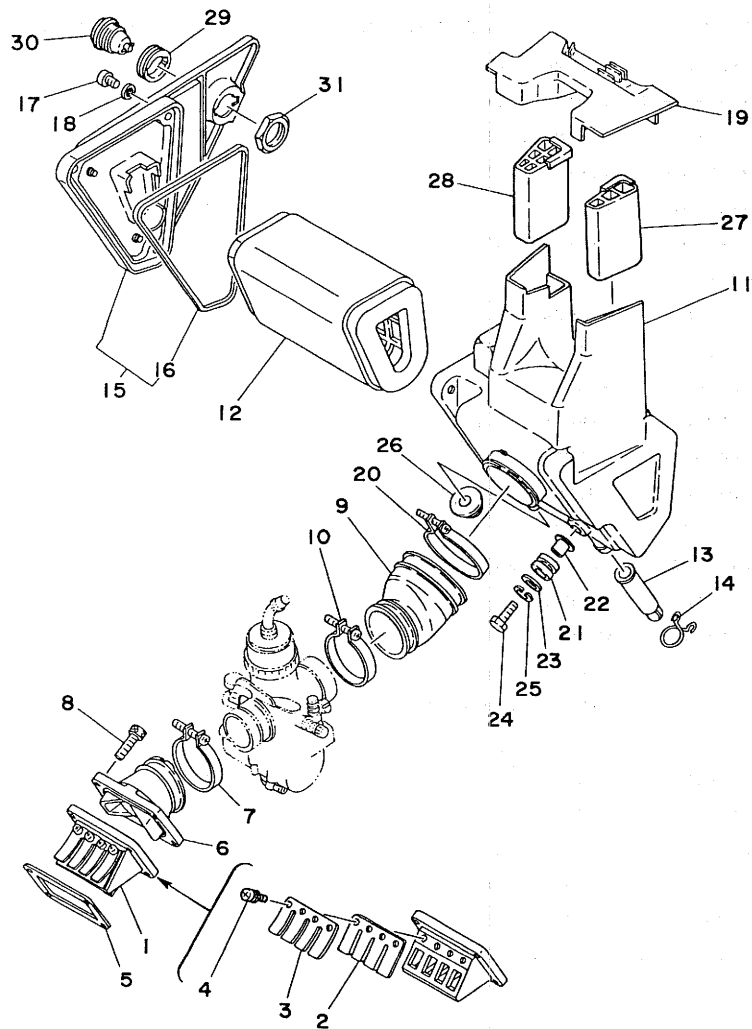
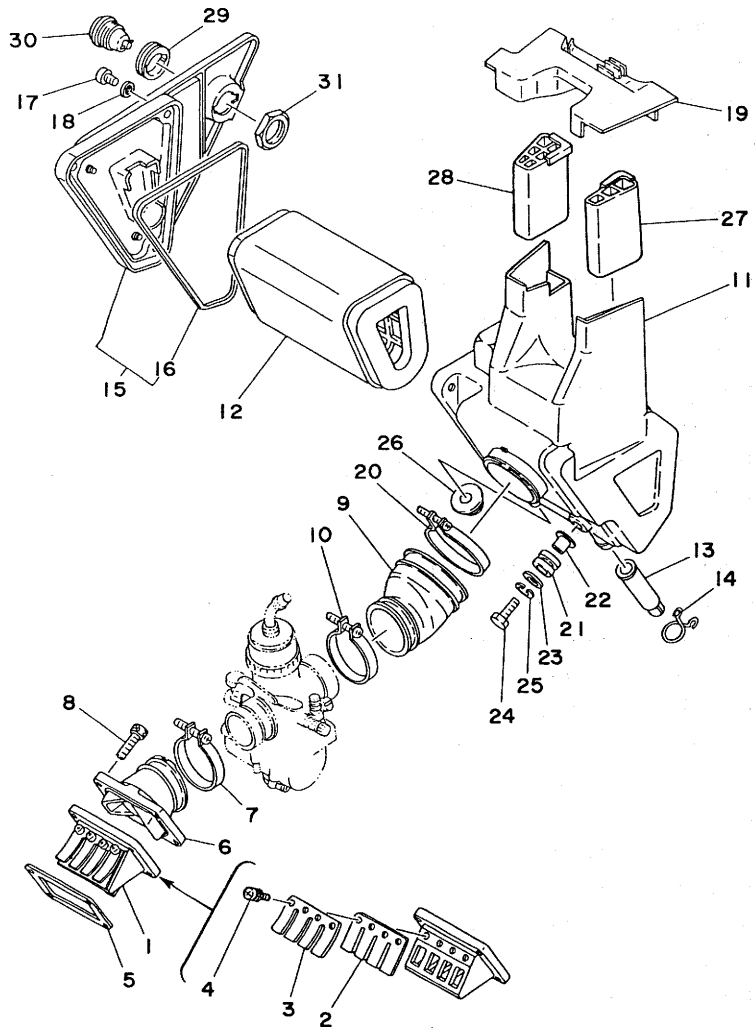


FIG. 5 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-13610-01	REED VALVE ASSY	1	
2	1M1-13613-01	•REED, valve	2	
3	1M1-13616-00	•STOPPER, reed valve	2	
4	97602-03108	•SCREW, Pan head with washer	8	
5	431-13556-01	GASKET, manifold	1	
6	1M1-13565-01	JOINT, carburetor	1	
7	90460-44108	CLAMP, hose	1	
8	91316-06025	BOLT	4	
9	1M1-14453-00	JOINT, air cleaner 1	1	
10	90460-49058	CLAMP, hose	1	
11	1M1-14401-00	AIR CLEANER CASE ASSY	1	
12	1M1-14450-01	ELEMENT ASSY, air cleaner	1	
13	509-14457-00	SEAL	1	
14	90467-15012	CLIP	1	
15	1M1-21730-00	SIDE COVER ASSY 3	1	
16	1M1-14452-00	•SEAL	1	
17	98501-05016	SCREW, Pan head	3	
18	92901-05600	WASHER, Plate	3	
19	1M1-14418-00	COVER 2	1	
20	90460-64065	CLAMP, hose	1	
21	90480-14102	GROMMET	2	
22	90387-07391	COLLAR	2	
23	90201-06067	WASHER, Plate	2	
24	97301-06025	BOLT	2	
25	92901-06100	WASHER, sPring	2	
26	90480-18171	GROMMET	1	
27	1R7-14431-01	SILENCER, intake 1	1	

FIG. 5 INTAKE

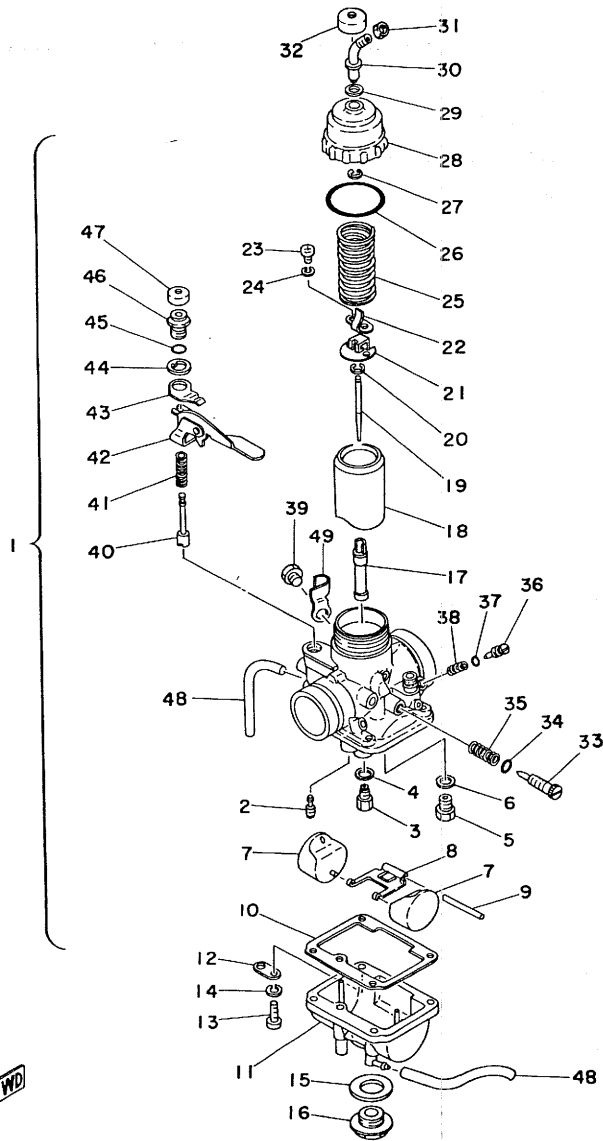


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	1R7-14441-01	SILENCER, intake 2	1	
29	90480-24186	GROMMET	1	
30	1E6-21708-00	SIDE COVER LOCK ASSY	1	
31	90170-22187	NUT	1	

FWD

B8

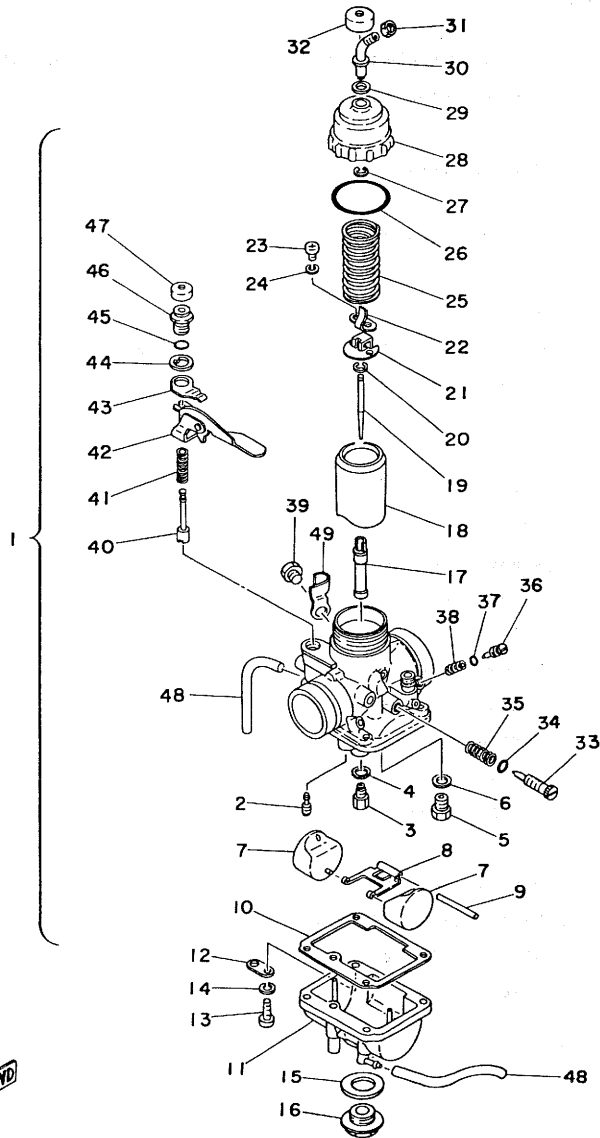
FIG. 6 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3J4-14101-01	CARBURETOR ASSY 1	1	
2	193-14142-20	•JET, Pilot (#20.0)	1	
3	137-14143-30	•JET, main (#150)	1	UR STD
	137-14143-28	•JET, main (#140)	1	UR
	137-14143-32	•JET, main (#160)	1	UR
4	137-14153-00	•WASHER, main Jet	1	
5	168-14190-28	•NEEDLE VALVE ASSY	1	
6	214-14195-00	•WASHER, needle valve	1	
7	278-14185-00	•FLOAT	2	
8	280-14187-00	•ARM, float	1	
9	127-14186-00	•PIN, float	1	
10	360-14184-01	•GASKET, float chamber	1	
11	402-14181-12	•BODY, float chamber 1	1	
12	132-14146-00	•PLATE	1	
13	98501-04016	•SCREW, Pan head	4	
14	92901-04100	•WASHER, sPring	4	
15	278-14117-00	•WASHER, Plug screw	1	
16	278-14115-00	•PLUG, screw	1	
17	278-14141-30	•NOZZLE, main	1	
18	1M1-14112-15	•VALVE, throttle 1	1	
19	168-14116-52	•NEEDLE	1	
20	164-14137-00	•CLIP	1	
21	1A0-14243-00	•PLATE	1	
22	1A0-14253-00	•SPRING	1	
23	98501-03010	•SCREW, Pan head	2	
24	92901-03100	•WASHER, sPring	2	
25	248-14131-00	•SPRING, throttle valve	1	
26	361-14147-00	•O-RING	1	

B9

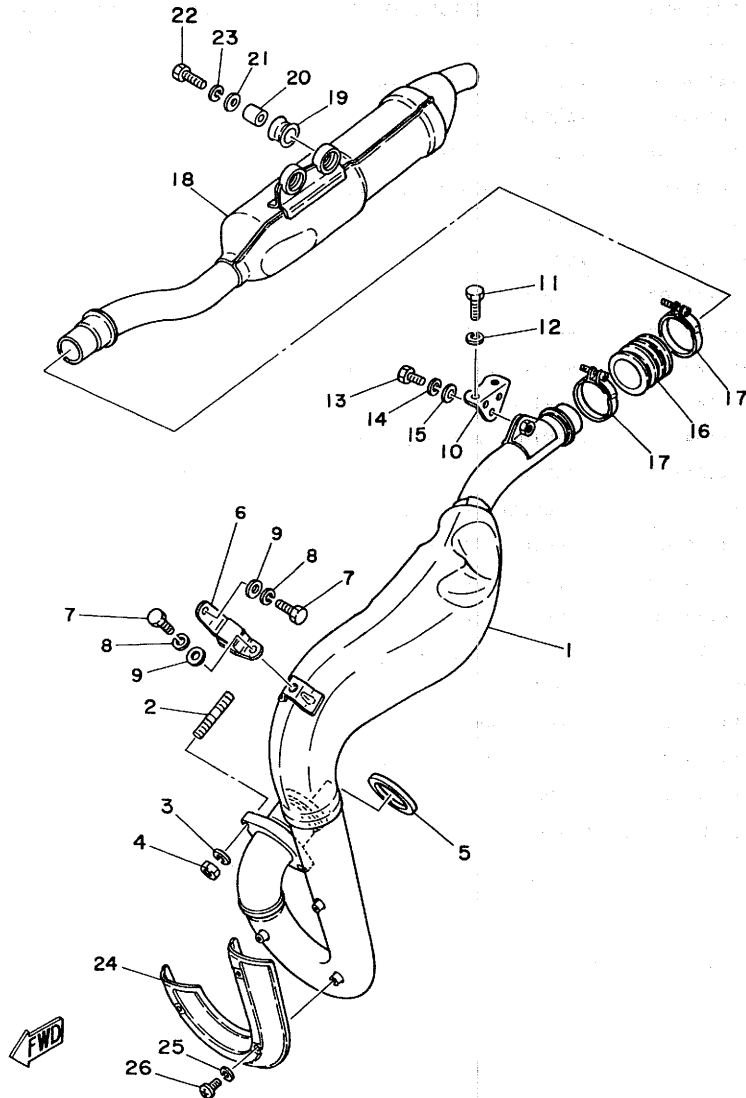
FIG. 6 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	363-14137-00	•CLIP	1	
28	498-14158-00	•TOP, mixing chamber	1	
29	509-14198-00	•GASKET	1	
30	509-14155-01	•GUIDE, cable	1	
31	127-14161-00	•NUT, cable adjusting	1	
32	1M1-14169-00	•CAP	1	
33	493-14122-00	•SCREW, throttle	1	
34	214-14147-00	•O-RING	1	
35	493-14133-00	•SPRING, throttle stop	1	
36	525-14123-00	•SCREW, air adjusting	1	
37	354-14147-00	•O-RING	1	
38	127-14134-00	•SPRING, air adjusting	1	
39	1A0-14991-00	•SCREW	1	
40	1A0-14171-00	•PLUNGER, starter	1	
41	256-14135-00	•SPRING, Plunger	1	
42	1A0-14175-00	•LEVER, starter 1	1	
43	170-14178-00	•PLATE, starter lever	1	
44	1A0-14179-00	•WASHER, starter lever	1	
45	93220-09001	•O-RING	1	
46	500-14174-00	•CAP, Plunger	1	
47	802-14173-00	•COVER, Plunger cap	1	
48	439-14197-00	•PIPE	2	
49	90465-10108	CLAMP	1	

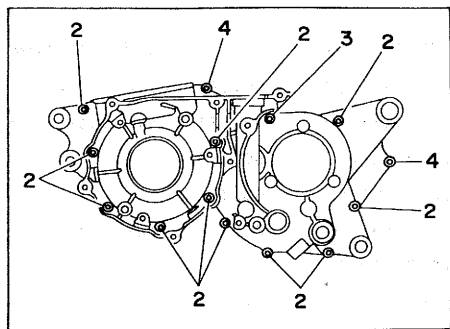
B10

FIG. 7 EXHAUST

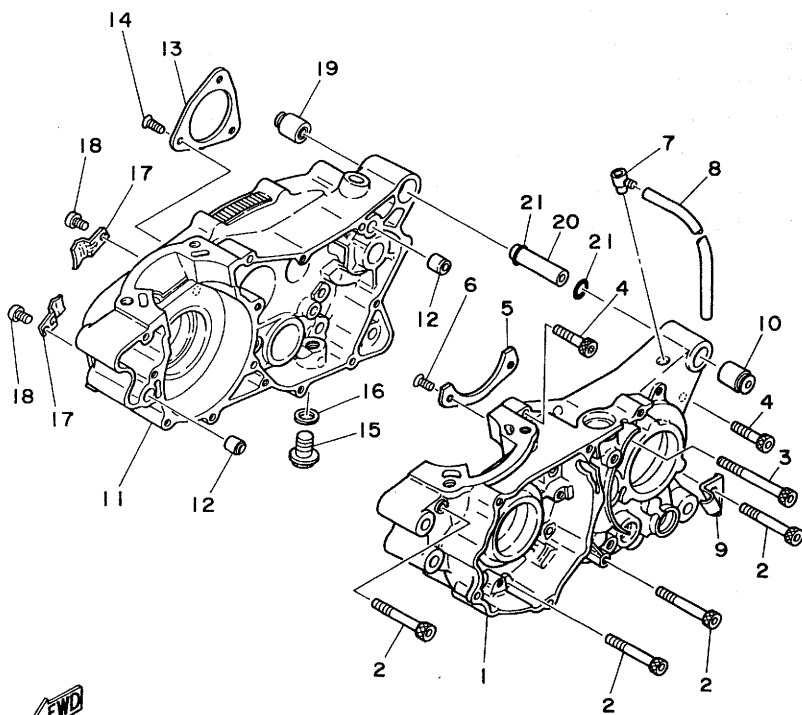


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3J4-14610-00	EXHAUST PIPE ASSY 1	1	
2	90116-08264	BOLT, stud	2	
3	92901-08100	WASHER, sPrinG	2	
4	95301-08600	NUT	2	
5	214-14613-00	GASKET, exhaust Pipe	1	
6	1M1-14772-00	STAY, muffler 2	1	
7	97321-06014	BOLT	2	
8	92901-06100	WASHER, sPrinG	2	
9	92901-06600	WASHER, Plate	2	
10	1M1-14771-01	STAY, muffler 1	1	
11	97301-06016	BOLT	2	
12	92901-06100	WASHER, sPrinG	2	
13	97301-08016	BOLT	1	
14	92901-08100	WASHER, sPrinG	1	
15	92901-08600	WASHER, Plate	1	
16	1M1-14714-00	GASKET, muffler	1	
17	90460-43053	CLAMP, hose	2	
18	3J4-14753-00	SILENCER, exhaust	1	
19	565-14747-00	DAMPER, muffler	2	
20	90387-08258	COLLAR	2	
21	90201-08113	WASHER, Plate	2	
22	97301-08030	BOLT	2	
23	92901-08100	WASHER, sPrinG	2	
24	1M1-14728-00	PROTECTOR, muffler 2	1	
25	92906-06100	WASHER, sPrinG	3	
26	98906-06010	SCREW, bind	3	

FIG. 8 CRANKCASE



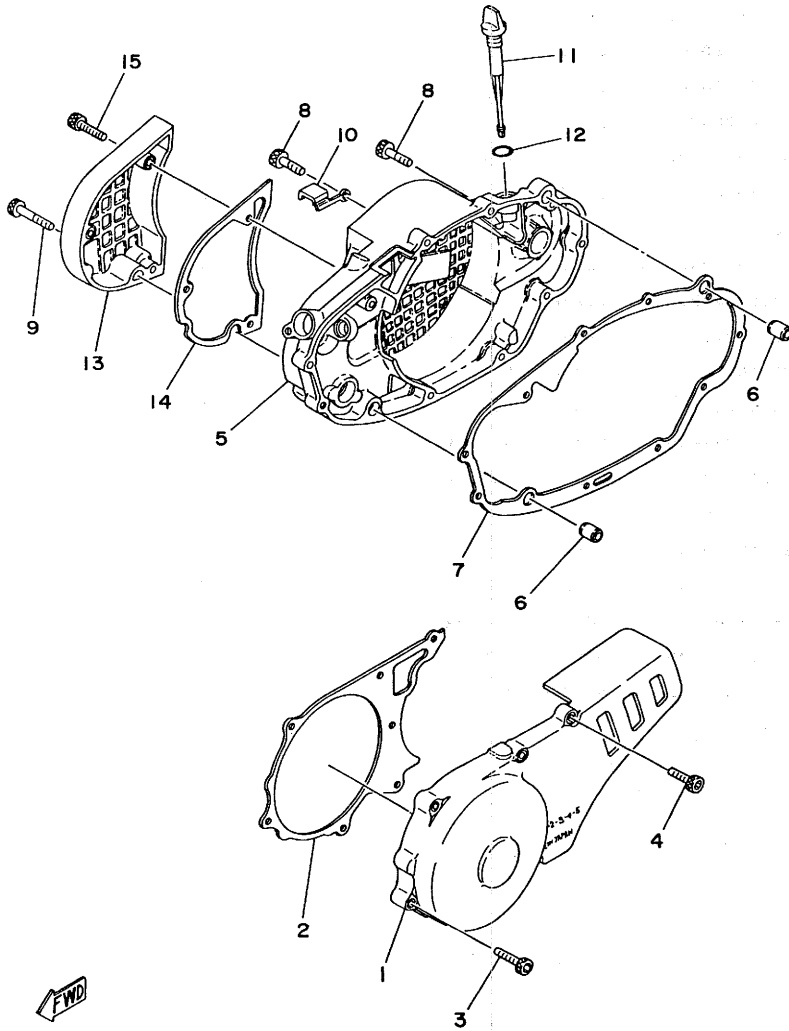
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-15111-02	CRANKCASE 1	1	
2	91316-06060	BOLT	11	
3	91316-06080	BOLT	1	
4	91316-06035	BOLT	2	
5	509-15381-00	PLATE, bearing cover	1	
6	92701-06012	SCREW, flat head	2	
7	498-15371-00	BREATHER	1	
8	90445-07340	HOSE	1	
9	90465-14095	CLAMP	1	
10	328-15316-00	DAMPER, engine mount 1	1	
11	1M1-15121-00	CRANKCASE 2	1	
12	91810-05016	PIN, dowel	2	
13	1W4-15383-00	PLATE, bearing cover	1	
14	92701-06012	SCREW, flat head	3	
15	90340-14010	PLUG, straight screw	1	
16	137-15353-00	GASKET, drain	1	
17	434-15118-00	HOLDER	2	
18	92501-08010	SCREW, Pan head	2	
19	328-15316-00	DAMPER, engine mount 1	1	
20	438-15317-00	SPACER, engine mount	1	
21	93210-11073	O-RING	2	



FWD

B12

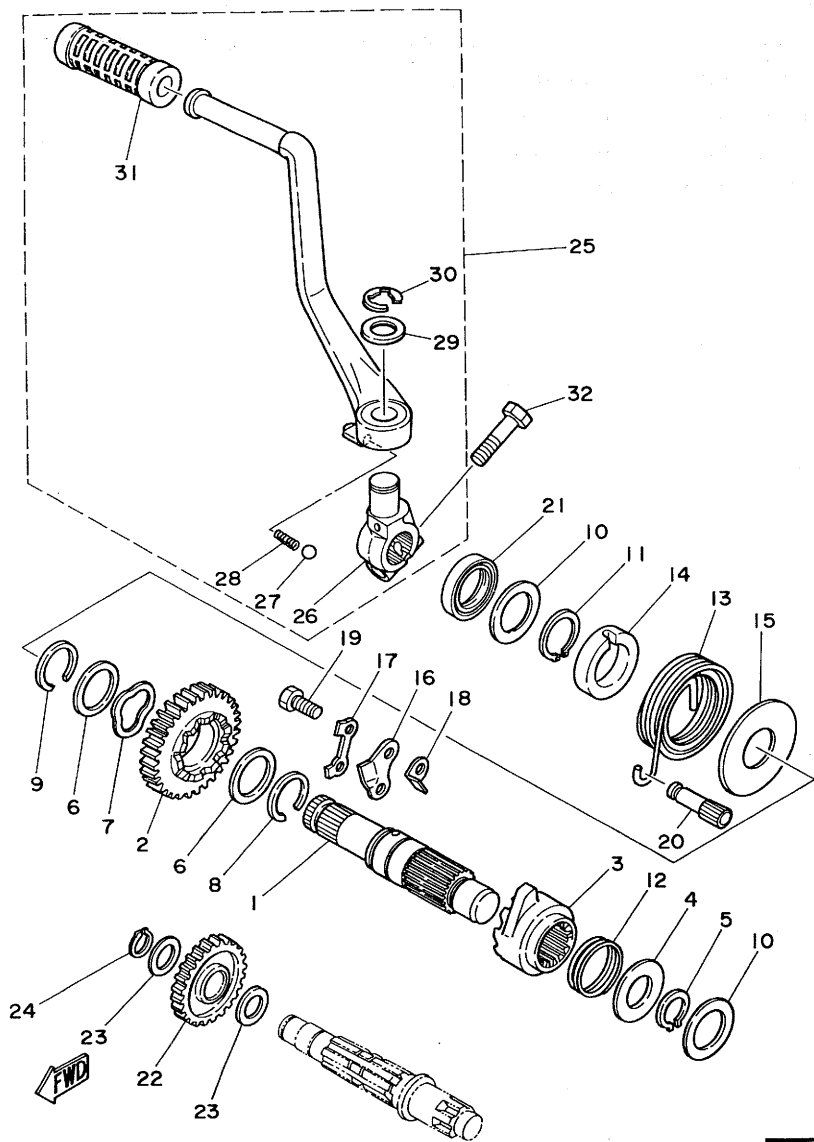
FIG. 9 CRANKCASE COVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M2-15421-02	COVER, crankcase 2	1	
2	1M1-15451-00	GASKET, crankcase cover	1	
3	91316-06030	BOLT	5	
4	91316-06025	BOLT	2	
5	1M1-15431-00	COVER, crankcase 3	1	
6	91810-05016	PIN, dowel	2	
7	1M1-15461-00	GASKET, crankcase cover 2	1	
8	91316-06025	BOLT	10	
9	91316-06040	BOLT	1	
10	90465-10096	CLAMP	1	
11	1M1-15363-00	PLUG, oil	1	
12	93210-14104	O-RING	1	
13	1M1-15416-01	COVER, oil Pump	1	
14	1M1-15456-00	GASKET, oil Pump cover 1	1	
15	91316-06030	BOLT	3	

B13

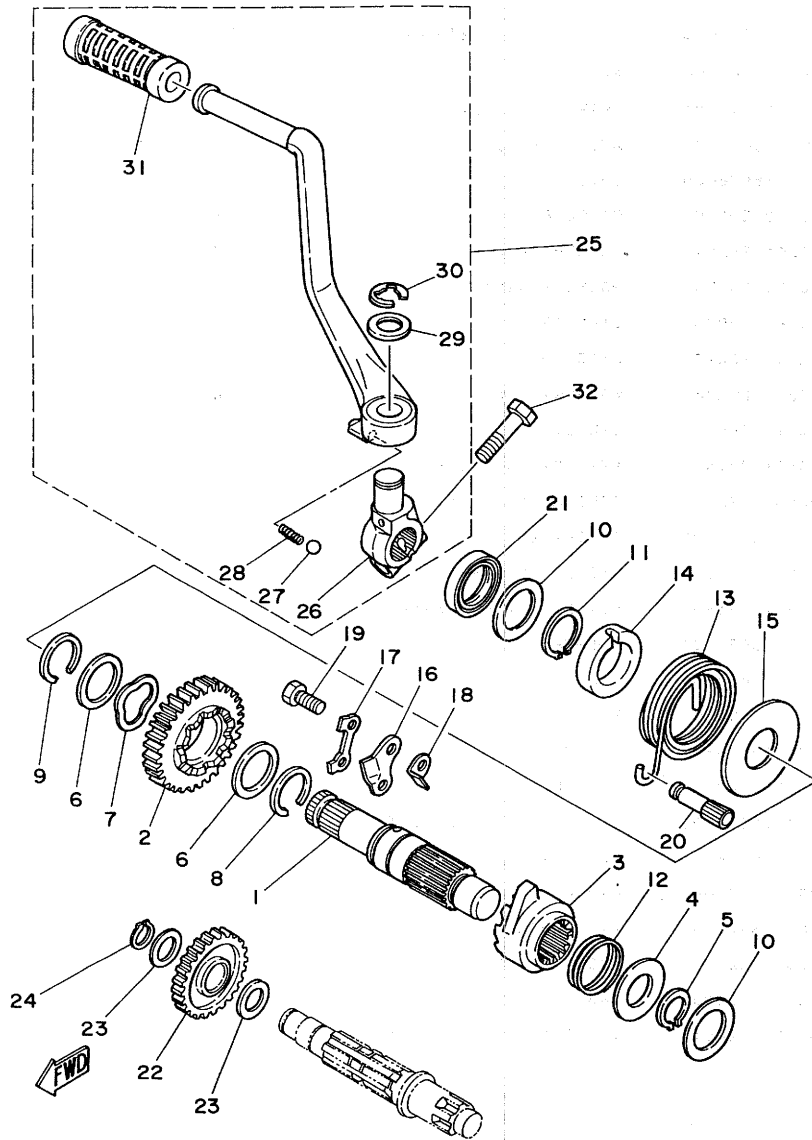
FIG. 10 KICK STARTER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1W4-15661-00	AXLE, kick	1	
2	1W4-15641-01	GEAR, kick (27T)	1	
3	1M1-15671-00	WHEEL, ratchet	1	
4	363-15676-00	COVER, sPring	1	
5	93410-20038	CIRCLIP	1	
6	90201-25287	WASHER, Plate	2	
7	90206-25059	WASHER, wave	1	
8	93440-25020	CIRCLIP	1	
9	93440-25019	CIRCLIP	1	
10	90201-20278	WASHER, Plate	2	
11	93410-25010	CIRCLIP	1	
12	90501-23143	SPRING, comPression	1	
13	90508-32317	SPRING, torsion	1	
14	1M1-15664-00	GUIDE, sPring	1	
15	90201-25637	WASHER, Plate	1	
16	1W4-15674-00	GUIDE, ratchet wheel	1	
17	1W4-15686-00	WASHER, lock	1	
18	1W4-15668-00	STOPPER	1	
19	97311-06016	BOLT	2	
20	1M1-15668-01	STOPPER	1	
21	93109-20014	OIL SEAL	1	
22	1W4-15651-00	GEAR, kick idle (22T)	1	
23	90201-17255	WASHER, Plate	2	
24	93410-17008	CIRCLIP	1	
25	1M1-15620-01	KICK CRANK ASSY	1	
26	509-15621-01	•BOSS, kick crank	1	
27	93507-32009	•BALL	1	
28	90501-12081	•SPRING, comPression	1	

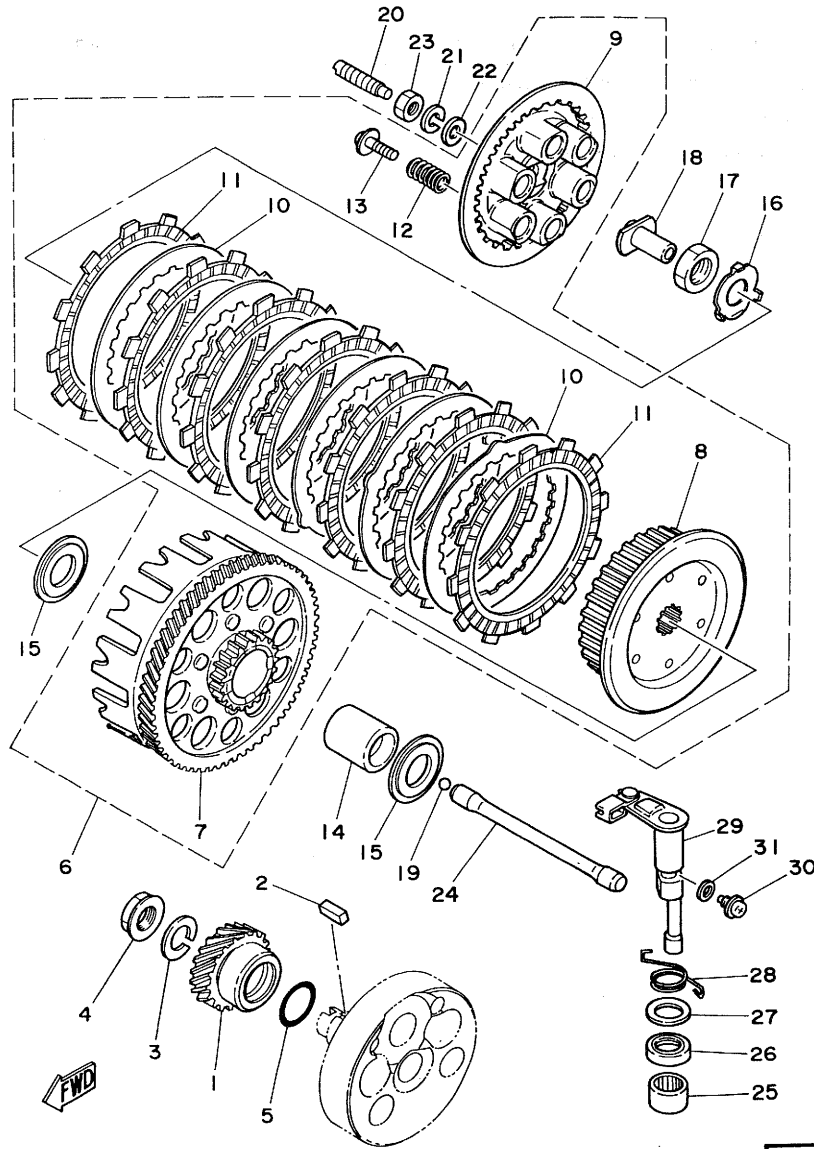
FIG. 10 KICK STARTER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90201-15234	•WASHER, Plate	1	
30	93430-10016	•CIRCLIP	1	
31	156-15618-01	•COVER, kick lever	1	
32	97311-08030	BOLT	1	



B15

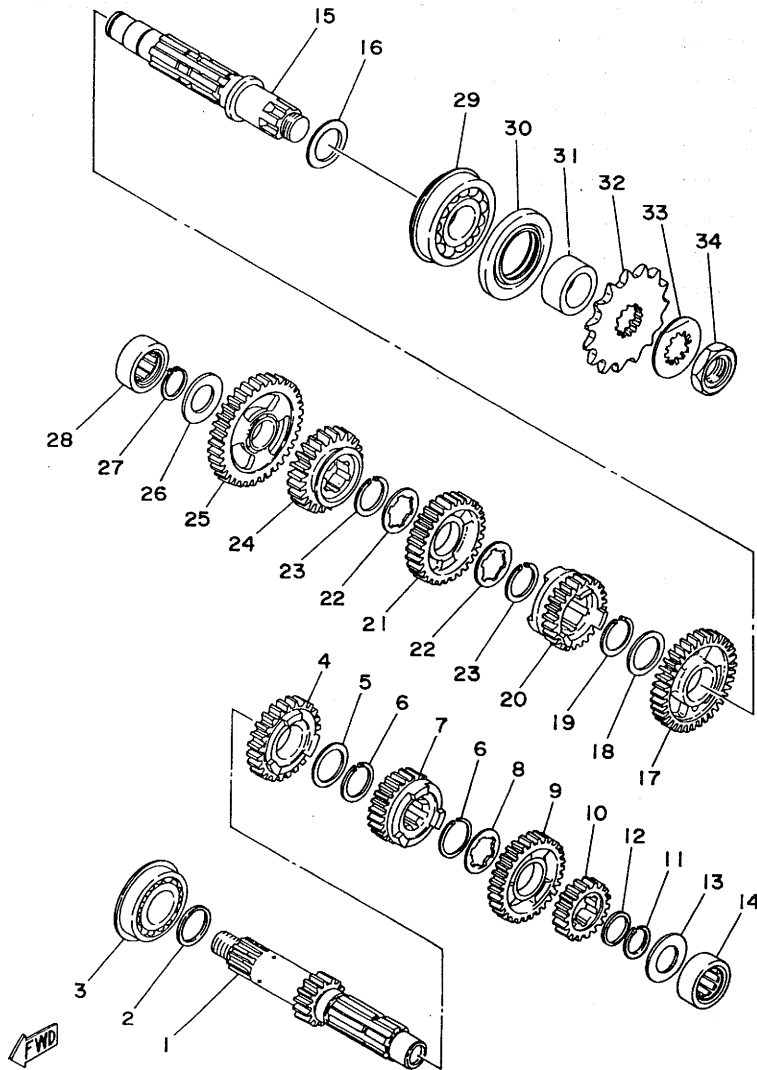
FIG. 11 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-16111-00	GEAR, Primary drive (23T)	1	
2	90282-07019	KEY, straight	1	
3	92901-18100	WASHER, spring	1	
4	90179-18172	NUT	1	
5	93210-29282	O-RING	1	
6	2N6-16300-00	CLUTCH ASSY	1	
7	2N6-16150-00	•PRIMARY DRIVEN GEAR COMP.(65T)	1	
8	509-16371-01	•BOSS, clutch	1	
9	1M1-16351-00	•PLATE, Pressure 1	1	
10	498-16325-00	•PLATE, clutch 2	6	
11	363-16321-00	•PLATE, friction	7	
12	90501-23428	•SPRING, compression	6	
13	90159-06016	•SCREW, with washer	6	
14	1M1-16181-00	SPACER 1	1	
15	360-16154-00	PLATE, thrust 1	2	
16	90215-20125	WASHER, lock	1	
17	90170-20195	NUT	1	
18	1M1-16356-00	ROD, Push 1	1	
19	93515-32029	BALL	1	
20	90149-08105	SCREW	1	
21	92901-08100	WASHER, spring	1	
22	92901-08200	WASHER, Plain	1	
23	95311-08700	NUT	1	
24	1M1-16357-00	ROD, Push 2	1	
25	93315-11720	BEARING, cylindrical	1	
26	93102-17004	OIL SEAL	1	
27	90201-17327	WASHER, Plate	1	
28	90508-14360	SPRING, torsion	1	

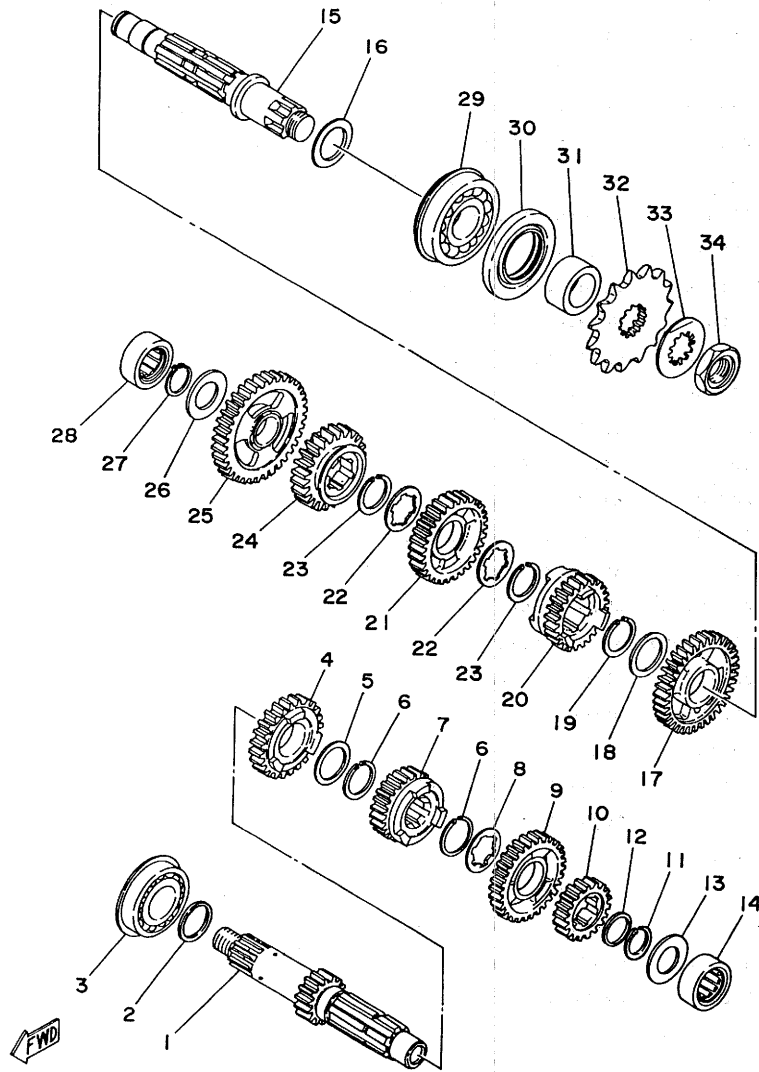
C2

FIG. 12 TRANSMISSION



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-17411-00	AXLE, main (13T)	1	
2	168-17428-01-03	SHIM 2 (0.3T)	1	UR
	168-17428-01-05	SHIM 2 (0.5T)	1	UR
3	93306-20515	BEARING (B6205)	1	
4	1M1-17141-01	GEAR, 4th Pinion (23T)	1	
5	90201-25287	WASHER, Plate	1	
6	93440-25019	CIRCLIP	2	
7	1R8-17131-00	GEAR, 3rd Pinion (21T)	1	
8	90209-22082	WASHER	1	
9	1N6-17151-00	GEAR, 5th Pinion (25T)	1	
10	1N6-17121-00	GEAR, 2nd Pinion (17T)	1	
11	93410-20038	CIRCLIP	1	
12	90201-20613	WASHER, Plate	1	
13	90201-20278	WASHER, Plate	1	
14	93311-62035	BEARING, cylindrical	1	
15	1M2-17421-00	AXLE, drive	1	
16	168-17428-01-03	SHIM 2 (0.3T)	1	UR
	168-17428-01-05	SHIM 2 (0.5T)	1	UR
17	1N6-17221-00	GEAR, 2nd wheel (29T)	1	
18	90201-25287	WASHER, Plate	1	
19	93440-25019	CIRCLIP	1	
20	1N6-17251-00	GEAR, 5th wheel (21T)	1	
21	1R8-17231-00	GEAR, 3rd wheel (25T)	1	
22	90209-22082	WASHER	2	
23	93440-25019	CIRCLIP	2	
24	1M1-17241-01	GEAR, 4th wheel (23T)	1	
25	1M1-17211-00	GEAR, 1st wheel (33T)	1	
26	90201-20278	WASHER, Plate	1	

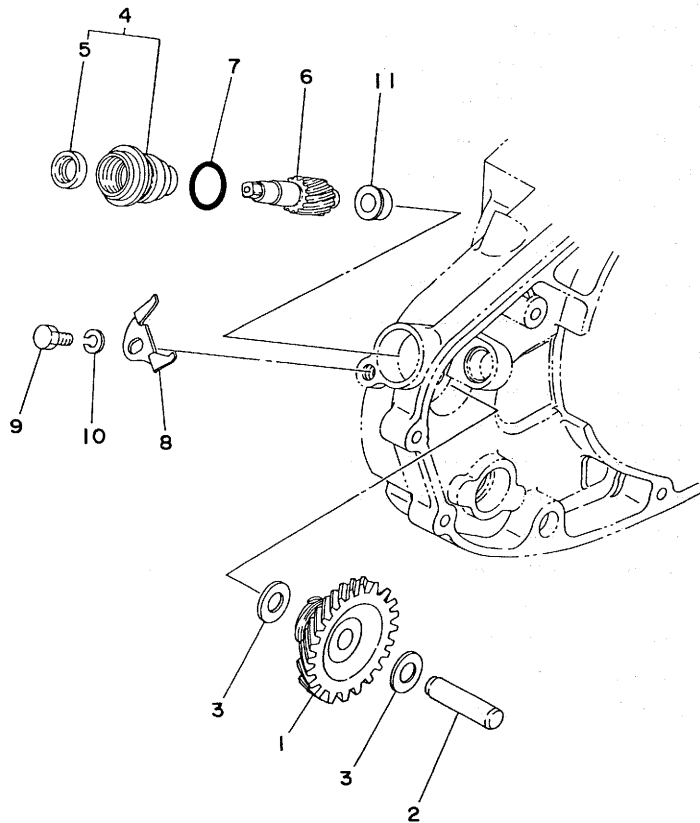
FIG. 12 TRANSMISSION



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	93410-20038	CIRCLIP	1	
28	93311-62035	BEARING, cylindrical	1	
29	93306-30512	BEARING (B6305)	1	
30	93102-35054	OIL SEAL	1	
31	90387-25192	COLLAR	1	
32	1M1-17461-60	SPROCKET, drive (16T)	1	
33	90215-21121	WASHER, lock	1	
34	90179-18020	NUT	1	

C5

FIG. 13 TACHOMETER GEAR

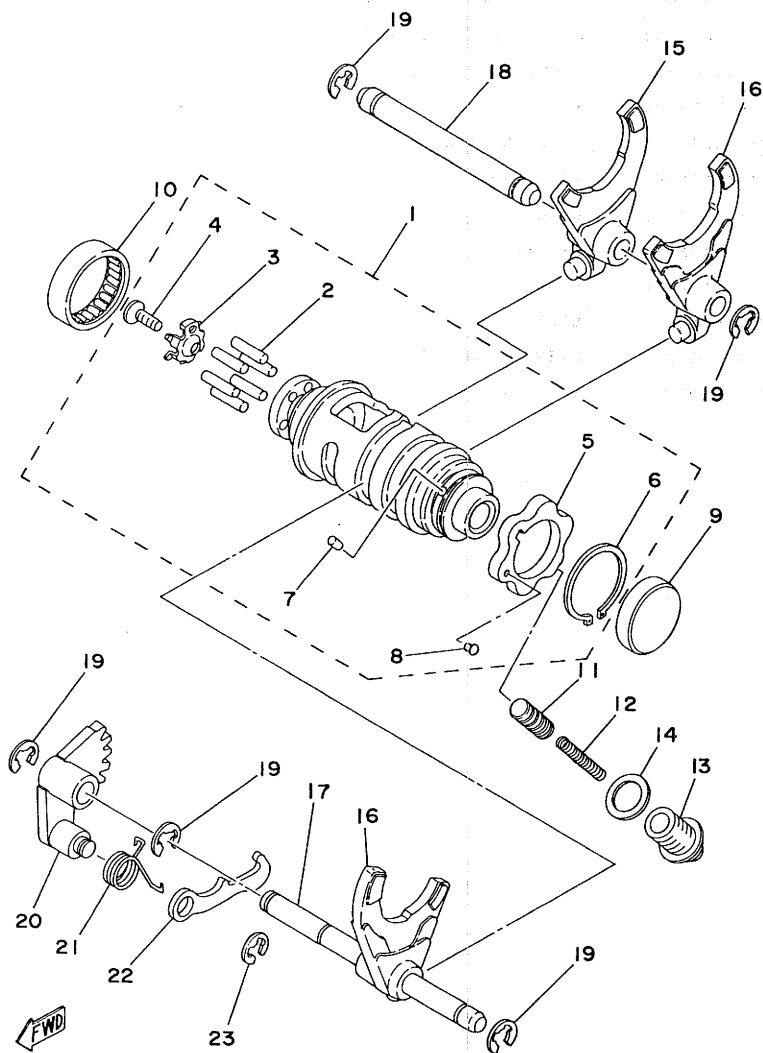


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-17831-00	GEAR, drive (3T/23T)	1	
2	237-17861-00	AXLE, drive gear	1	
3	248-17837-00	SHIM	2	
4	438-17811-01	HOUSING, tachometer gear	1	
5	93104-07036	OIL SEAL	1	
6	443-17841-00	GEAR, driven (15T)	1	
7	93210-17239	O-RING	1	
8	438-17812-00	STOPPER	1	
9	97301-06012	BOLT	1	
10	92901-06100	WASHER, spring	1	
11	90381-08002	BUSH, solid	1	

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C6

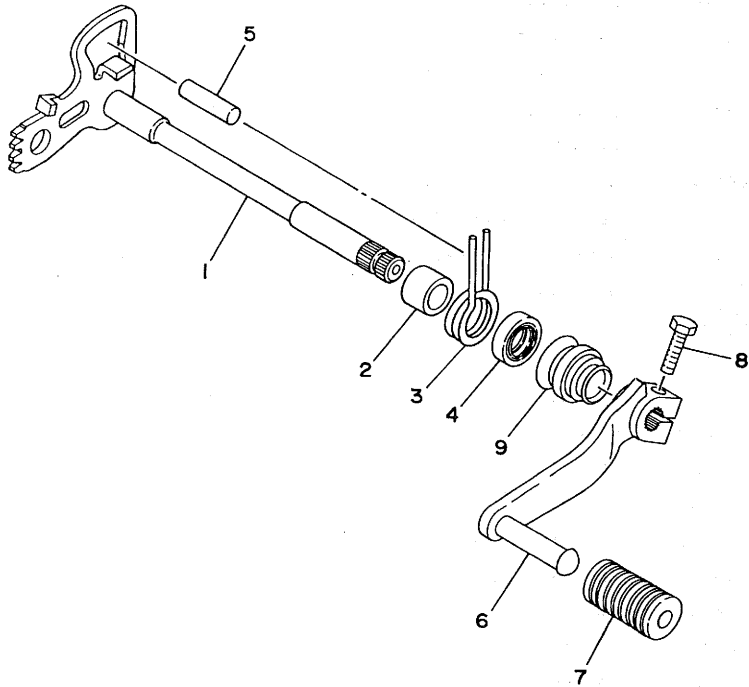
FIG. 14 SHIFT CAM.FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-18540-00	SHIFT CAM ASSY	1	
2	93604-18100	•PIN, dowel	6	
3	434-18561-00	•PLATE, side 1	1	
4	98701-05012	•SCREW, flat head	1	
5	1E6-18141-01	•PLATE, stopPer	1	
6	93410-30012	•CIRCLIP	1	
7	93604-08071	•PIN, dowel	1	
8	136-18542-00	•POINT, neutral	1	
9	90338-22007	PLUG	1	
10	93315-23208	BEARING, cylindrical	1	
11	353-18547-00	STOPPER, cam	1	
12	90501-10062	SPRING, comPression	1	
13	90109-14485	BOLT	1	
14	137-15353-00	GASKET, drain	1	
15	1M1-18511-00	FORK, shift 1	1	
16	1M1-18512-00	FORK, shift 2	2	
17	1M1-18531-00	BAR, shift fork Guide 1	1	
18	363-18535-00	BAR, shift fork Guide 2	1	
19	93430-08006	CIRCLIP	5	
20	434-18122-00	LEVER, shift 2	1	
21	90508-08334	SPRING, torsion	1	
22	498-18151-03	LEVER, shift 3	1	
23	93430-07012	CIRCLIP	1	

FIG. 15 SHIFT SHAFT-PEDAL

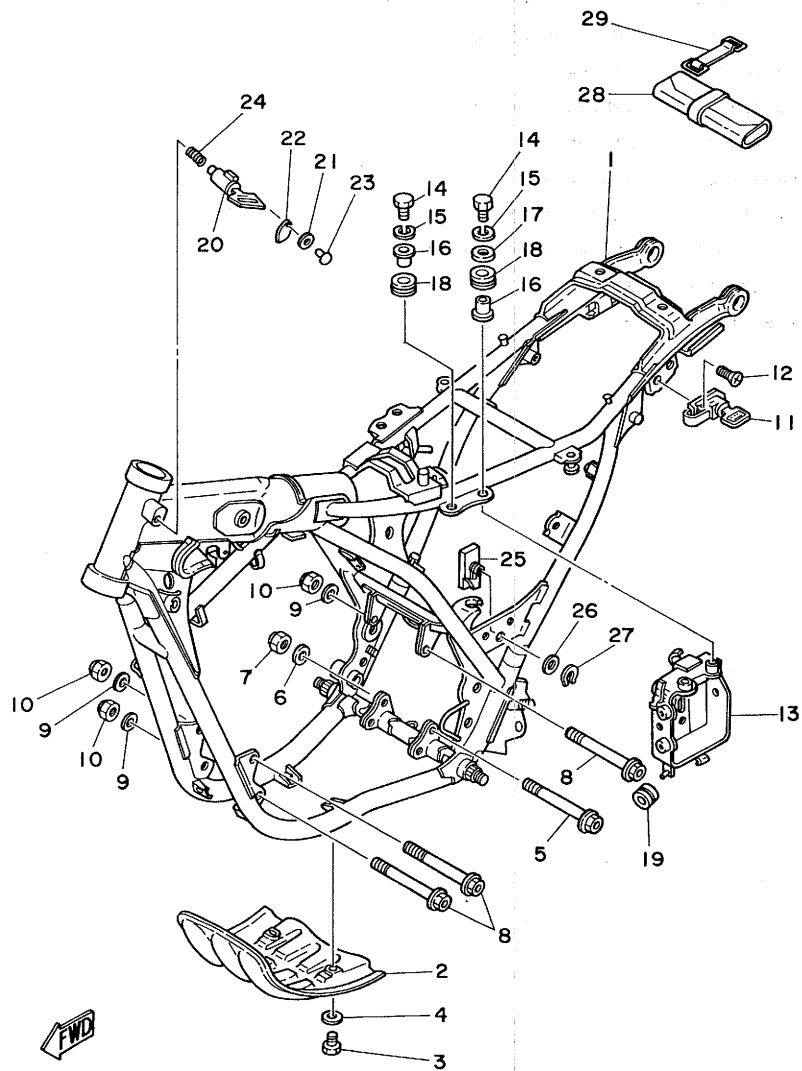
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-18101-01	SHIFT SHAFT ASSY	1	
2	90560-12171	SPACER	1	
3	90508-32318	SPRING, torsion	1	
4	93101-12004	OIL SEAL	1	
5	93608-30128	PIN, dowel	1	
6	1M1-18111-01	PEDAL, shift	1	
7	132-18113-01	COVER, shift Pedal	1	
8	97321-06020	BOLT	1	
9	214-18131-00	BOOT, sealing	1	



FWD

C8

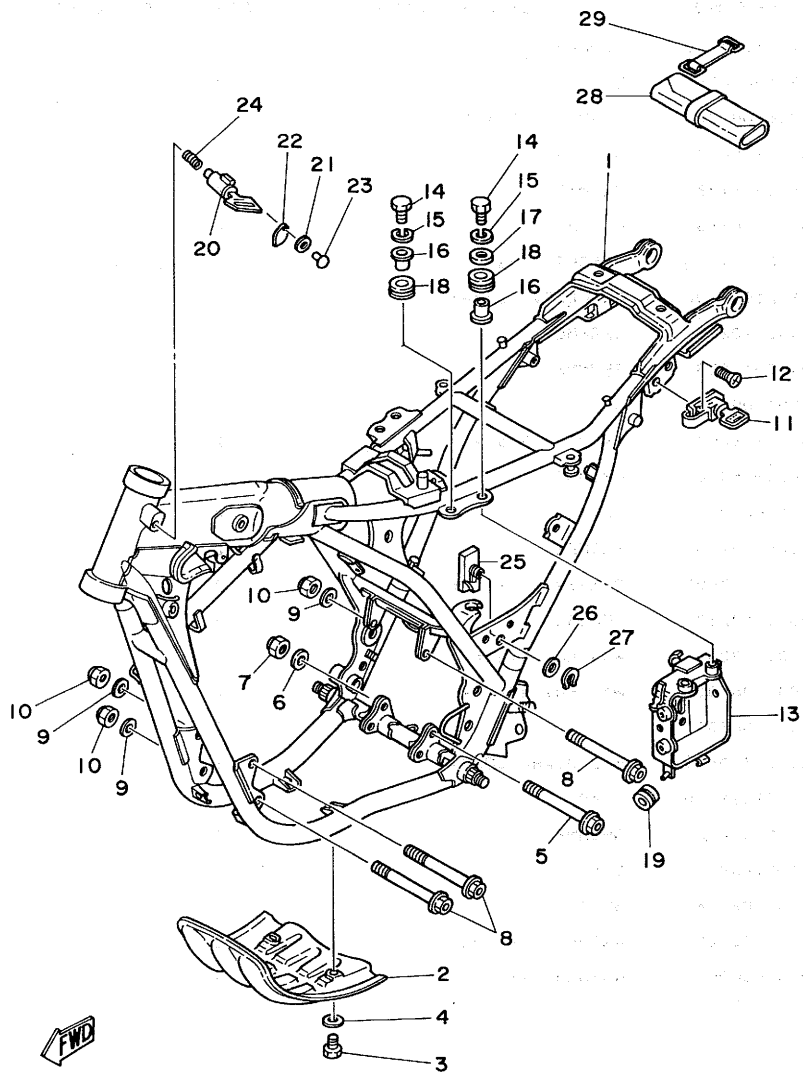
FIG. 16 FRAME. TOOL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3J4-21110-00-33	FRAME COMP	1	yamaha black
2	1M1-21471-00-90	PROTECTOR, engine	1	uni chrome (black)
3	97301-06012	BOLT	4	
4	92901-06600	WASHER, Plate	4	
5	90105-10050	BOLT, washer based	1	
6	92901-10200	WASHER, Plain	1	
7	90185-10035	NUT, self-locking	1	
8	90105-08024	BOLT, washer based	3	
9	92901-08200	WASHER, Plain	3	
10	90185-08054	NUT, self-locking	3	
11	1E6-21308-00	HELMET HANGER ASSY	1	
12	92701-06018	SCREW, flat head	1	
13	1M1-21240-00	BOX COMP.	1	
14	97302-06025	BOLT	2	
15	92902-06100	WASHER, spring	2	
16	90387-07391	COLLAR	2	
17	90201-06067	WASHER, Plate	1	
18	90480-14102	GROMMET	2	
19	90480-01176	GROMMET	1	
20	1E6-23408-00	STEERING LOCK ASSY	1	
21	90206-04003	WASHER, wave	1	
22	584-23484-01	CAP, handle lock	1	
23	90269-04003	RIVET	1	
24	90502-09024	SPRING, conical	1	
25	583-22147-01	PROTECTOR, chain	1	
26	90206-15023	WASHER, wave	1	
27	93410-15005	CIRCLIP	1	
28	1M1-28100-10	TOOL KIT	1	

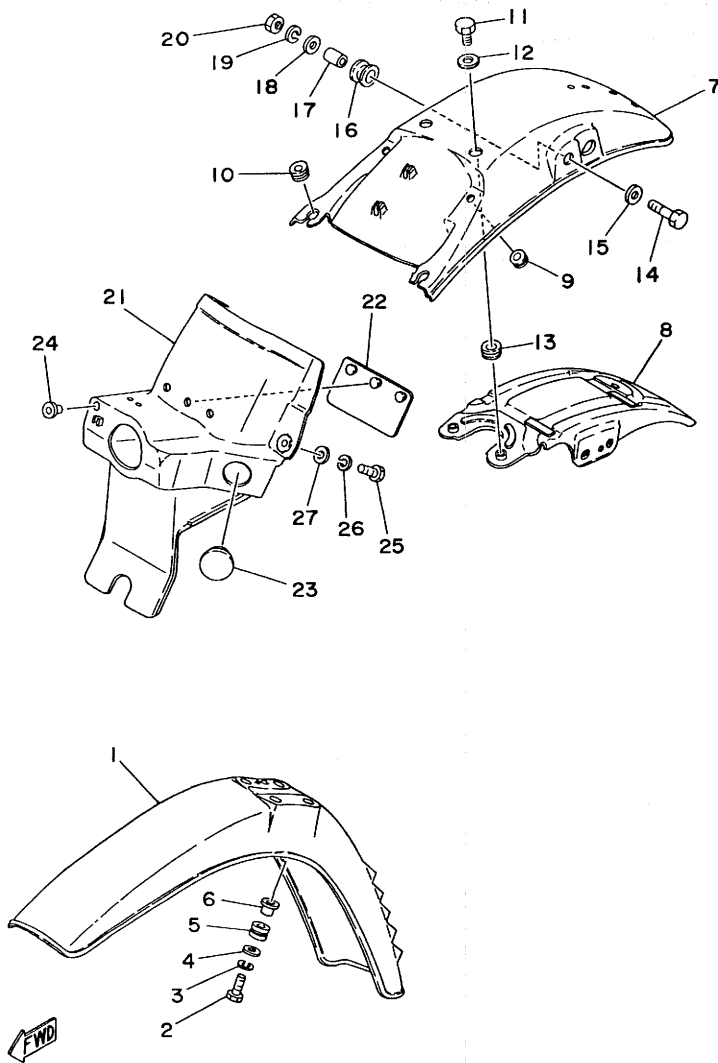
FIG. 16 FRAME. TOOL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	288-21376-00	BAND, tool	1	



C10

FIG. 17 FRONT FENDER•REAR FENDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3J4-21511-00	FENDER, front	1	clean white
2	97301-06025	BOLT	4	
3	92901-06100	WASHER, sPrin&	4	
4	90201-06067	WASHER, Plate	4	
5	90480-14198	GROMMET	4	
6	90387-06388	COLLAR	4	
7	3J4-21611-00	FENDER, rear	1	clean white
8	1M1-21617-00	BRACKET, fender	1	
9	90480-10208	GROMMET	2	
10	90480-12053	GROMMET	2	
11	97301-06025	BOLT	2	
12	90201-06067	WASHER, Plate	2	
13	90480-15058	GROMMET	2	
14	97301-08030	BOLT	2	
15	90209-09155	WASHER	2	
16	565-14747-00	DAMPER, muffler	2	
17	90387-08258	COLLAR	2	
18	92901-08200	WASHER, Plain	2	
19	92901-08100	WASHER, sPrin&	2	
20	95301-08600	NUT	2	
21	2N6-21620-00	MUD GUARD COMP.	1	
22	1M1-21621-00	FLAP	1	
23	90480-01230	GROMMET	2	
24	395-21638-00	DAMPER 1	1	
25	97301-06014	BOLT	3	
26	92901-06100	WASHER, sPrin&	3	
27	90201-06067	WASHER, Plate	3	

FIG. 18 SIDE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N6-21711-00-36	COVER, side (L.H)	1	clean white
2	2N6-21721-00-36	COVER, side (R.H)	1	clean white
3	4E7-21784-00	EMBLEM 4	1	
4	2N6-21786-00	EMBLEM 6	2	
5	90480-12053	GROMMET	2	
6	90480-12053	GROMMET	4	

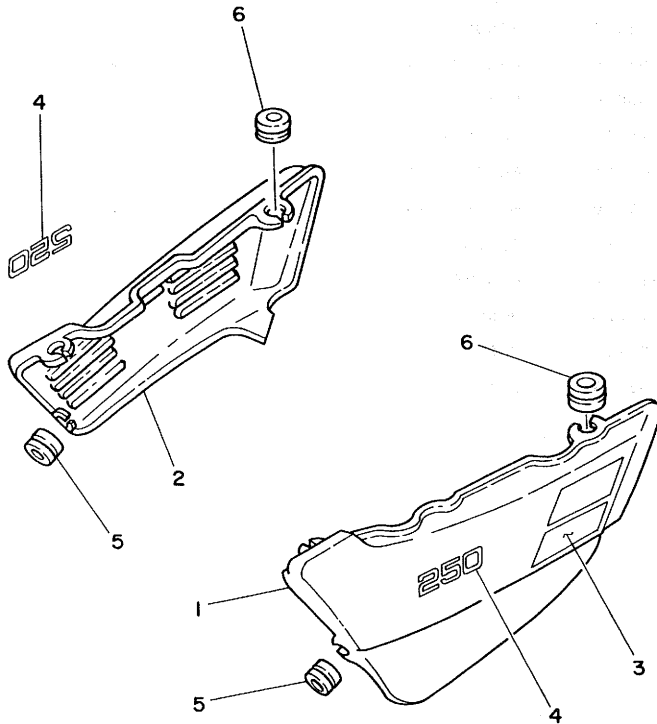
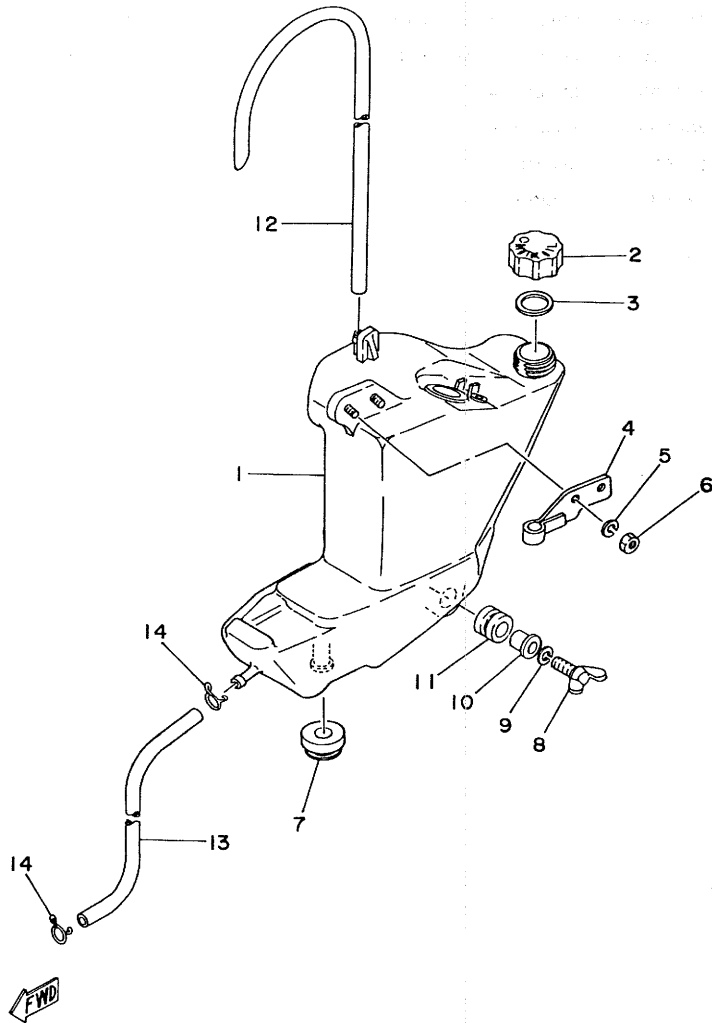
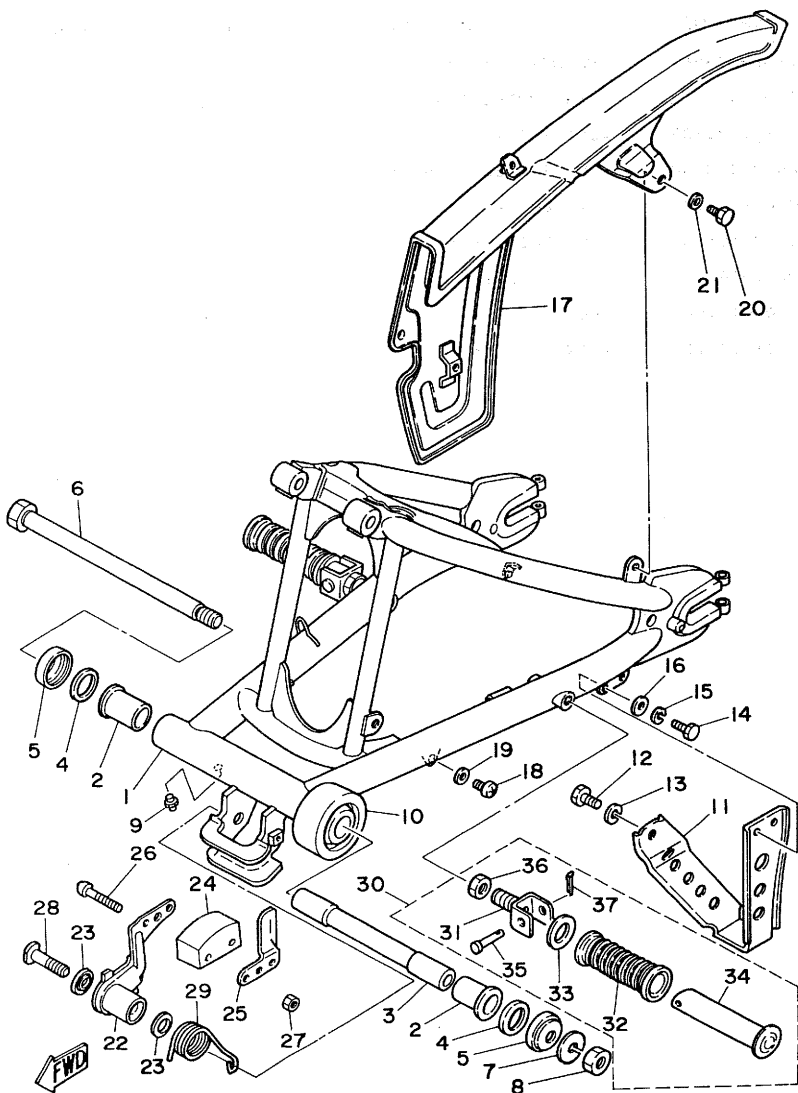


FIG. 19 OIL TANK



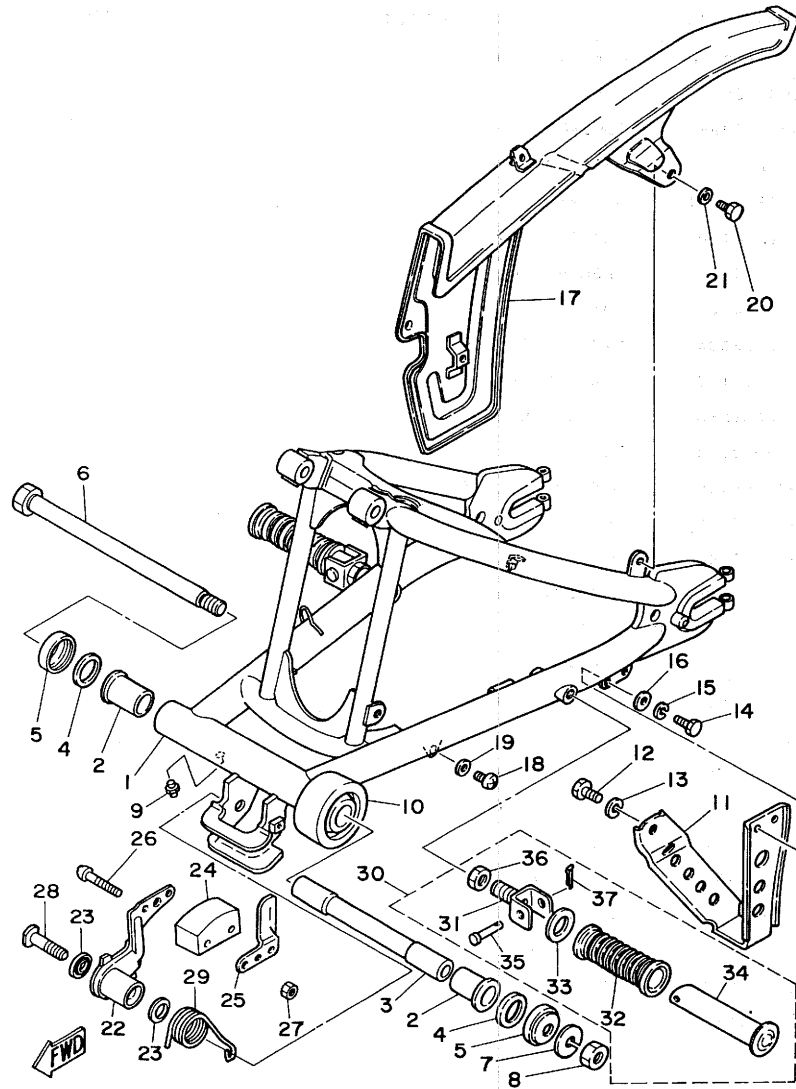
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N6-21751-00	TANK, oil	1	
2	434-21771-00	BODY, caP	1	
3	90430-18067	GASKET	1	
4	1M1-21796-00	HINGE	1	
5	92902-05100	WASHER, sPring	2	
6	95302-05600	NUT	2	
7	90480-18171	GROMMET	1	
8	90122-06001	BOLT, wing	1	
9	92901-06100	WASHER, sPring	1	
10	90387-07391	COLLAR	1	
11	90480-14102	GROMMET	1	
12	90445-09228	HOSE	1	
13	90445-09112	HOSE	1	
14	90467-08003	CLIP	2	

FIG. 20 REAR ARM



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N6-22110-00-33	REAR ARM COMP.	1	yamaha black
2	90386-22077	BUSH	2	
3	90387-16398	COLLAR	1	
4	156-22127-00	SHIM (0.3T)	1	UN
5	322-22128-01	COVER, thrust 1	2	
6	2N6-22141-00	SHAFT, Pivot	1	
7	92901-14100	WASHER, sPring	1	
8	95611-14100	NUT, u	1	
9	93700-06004	NIPPLE, Grease	1	
10	1M1-22151-00	SEAL, Guard	1	
11	1M1-22318-00	GUARD, chain	1	
12	97302-08014	BOLT	1	
13	92902-08100	WASHER, sPring	1	
14	97301-06016	BOLT	2	
15	92901-06100	WASHER, sPring	2	
16	92901-06600	WASHER, Plate	2	
17	1R8-22311-01-33	CASE, chain	1	yamaha black
18	98501-05010	SCREW, Pan head	3	
19	92901-05600	WASHER, Plate	3	
20	97302-05010	BOLT	1	
21	92901-05600	WASHER, Plate	1	
22	1M1-22179-00	ARM, tensioner	1	
23	93104-14044	OIL SEAL	2	
24	2N0-22178-00	TENSIONER	1	
25	1M1-22187-00	GUIDE, chain	1	
26	98501-05035	SCREW, Pan head	2	
27	95301-05700	NUT	2	
28	90109-10533	BOLT	1	

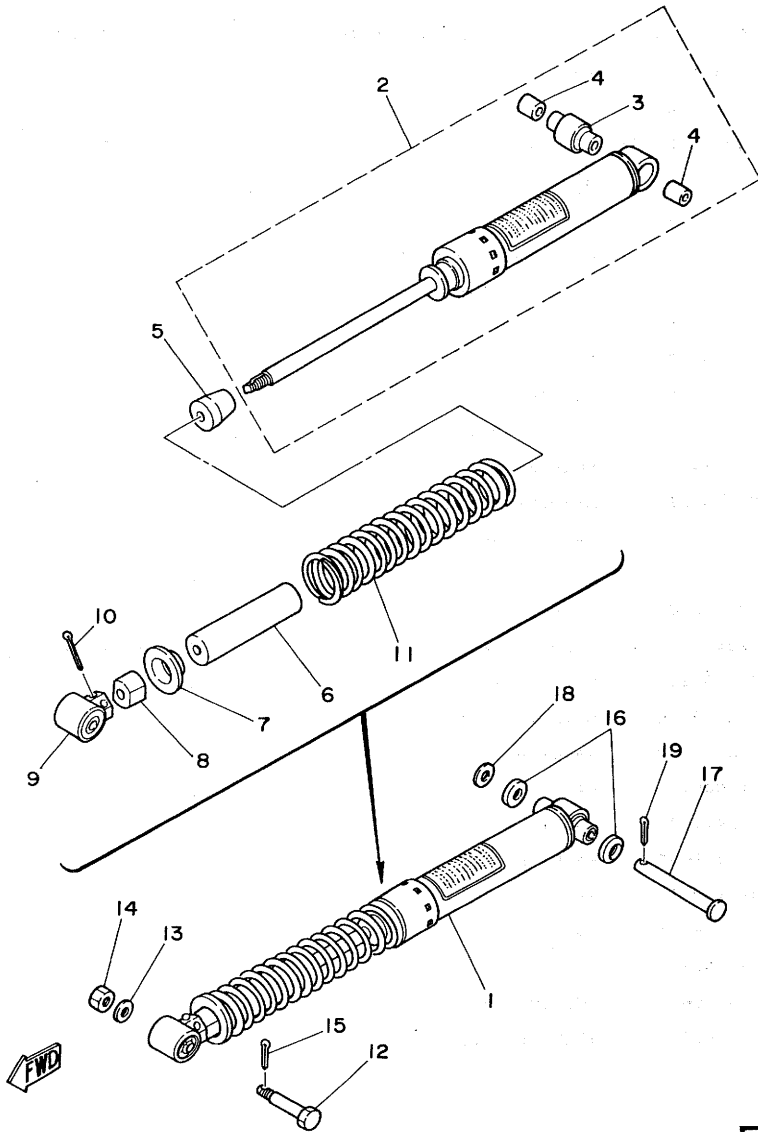
FIG. 20 REAR ARM



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90508-35350	SPRING, torsion	1	
30	120-27430-02	REAR FOOTREST ASSY 1	2	
31	120-27432-02	•BRACKET 1	1	
32	120-27433-00	•COVER, rear footrest	1	
33	90201-20279	•WASHER, Plate	1	
34	120-27431-00	•FOOTREST, rear 1.	1	
35	90240-06009	•PIN, clevis	1	
36	95301-12700	•NUT	1	
37	91401-16015	•PIN, cotter	1	

C15

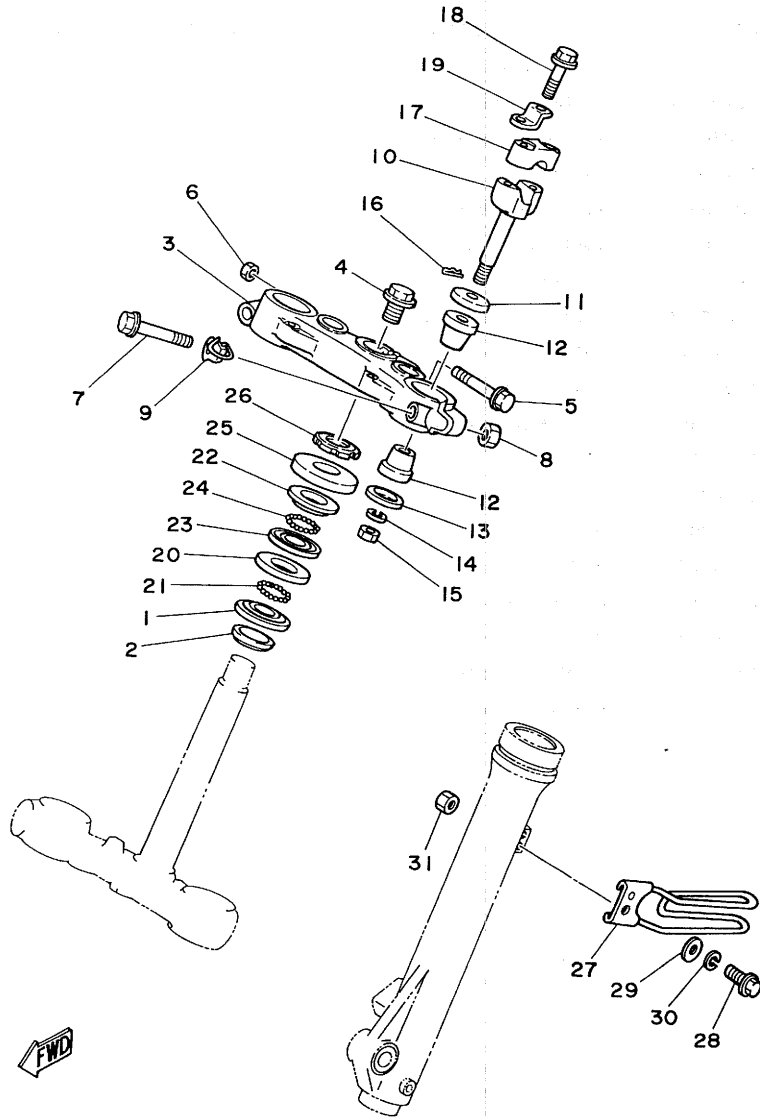
FIG. 21 REAR SUSPENSION



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N6-22210-00	SHOCK ABSORBER ASSY, rear	1	
2	2N6-22401-00	DUMPER SUB ASSY	1	
3	1W1-22226-00	BUSH, shock absorber lower	1	
4	90380-12051	BUSH, solid	2	
5	2A6-22493-00	STOPPER, bump	1	
6	2N4-22496-00	SLEEVE, rod	1	
7	2N4-22214-00	GUIDE, spring	1	
8	2N4-22213-00	SEAT, spring upper	1	
9	1M1-22219-01	BRACKET, upper	1	
10	91401-30040	PIN, cotter	1	
11	90501-90536	SPRING, compression	1	
12	90109-10453	BOLT	1	
13	92902-10200	WASHER	1	
14	95302-10900	NUT, slotted	1	
15	91401-20025	PIN, cotter	1	
16	1W1-22128-00	COVER, thrust	2	
17	90240-12059	PIN, clevis	1	
18	92901-12600	WASHER, plate	1	
19	91401-30022	PIN, cotter	1	

D2

FIG. 22 STEERING

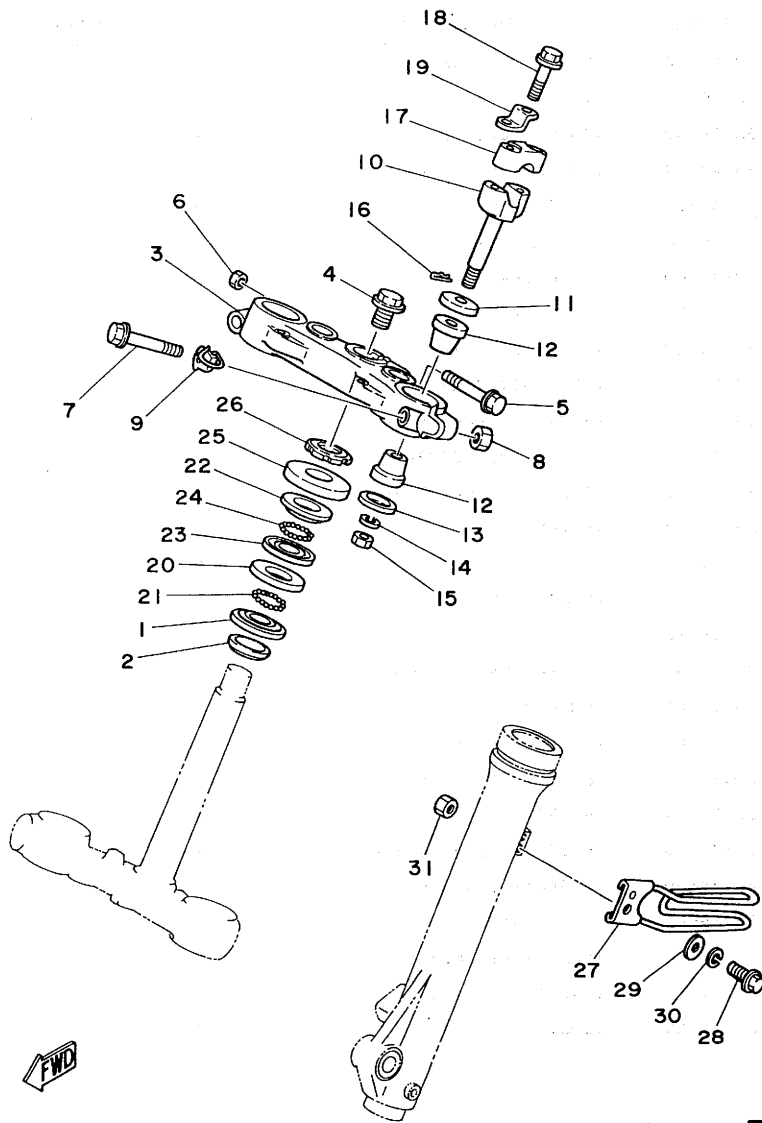


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	156-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	2N6-23435-00-98	CROWN, handle	1	low gloss black
4	90105-14060	BOLT, washer based	1	
5	95821-08055	BOLT, flange	1	
6	90185-08054	NUT, self-locking	1	
7	95821-10055	BOLT, flange	2	
8	90185-10035	NUT, self-locking	2	
9	2N4-23389-00	GUIDE, cable	1	
10	1E6-23442-00	HOLDER, handle lower	2	
11	90201-12195	WASHER, Plate	2	
12	1E6-23434-00	HOLDER, damPer	4	
13	90201-10322	WASHER, Plate	2	
14	92901-10100	WASHER, sPring	2	
15	95301-10700	NUT	2	
16	90468-12006	CLIP	2	
17	1E6-23441-00-98	HOLDER, handle upper	2	low gloss black
18	95821-08035	BOLT, flange	4	
19	1T2-23389-00	GUIDE, cable	1	
20	156-23412-00	RACE, ball 2	1	
21	93501-04011	BALL	19	
22	122-23411-00	RACE, ball 1	1	
23	122-23412-00	RACE, ball 2	1	
24	93503-16010	BALL	22	
25	583-23416-01	COVER, ball race 2	1	
26	90179-25033	NUT	1	
27	2N6-23318-00	HOLDER, cable 1	1	
28	95801-06020	BOLT, flange	1	

D3

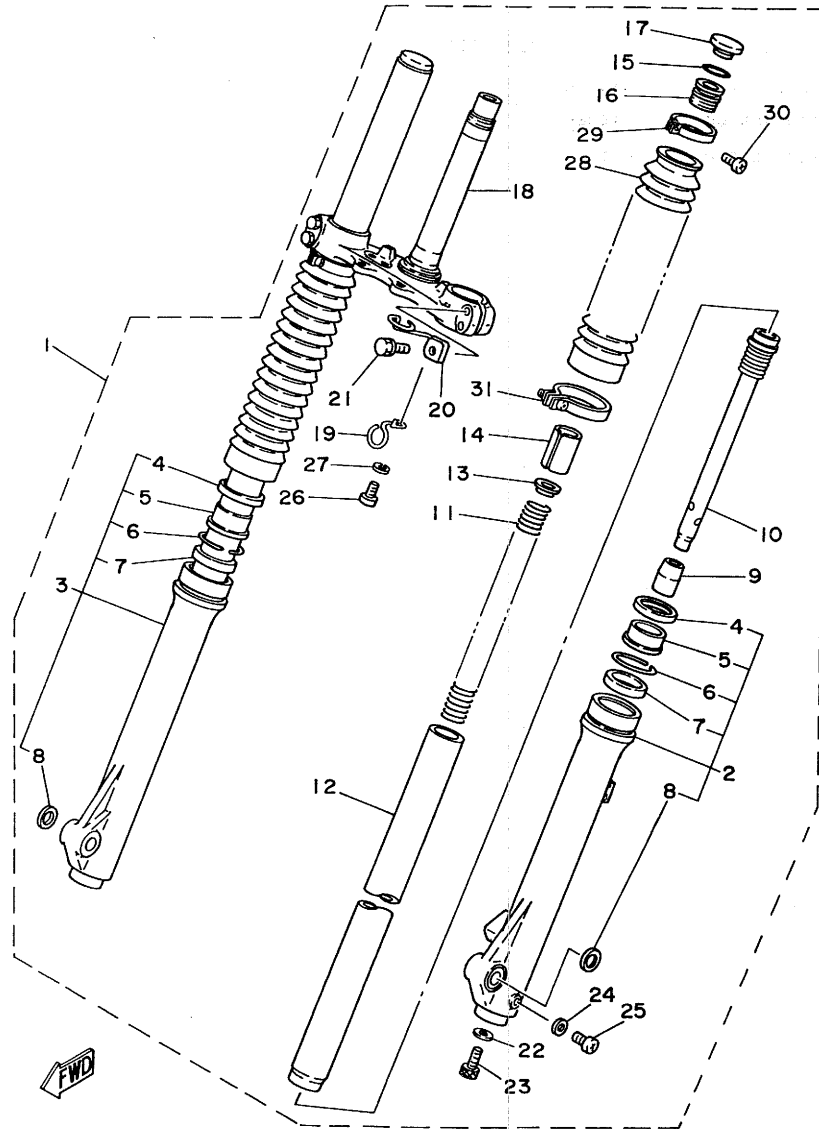
FIG. 22 STEERING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92901-06200	WASHER, Plain	1	
30	92901-06100	WASHER, spring	1	
31	95301-06600	NUT	1	



D4

FIG. 23 FRONT FORK

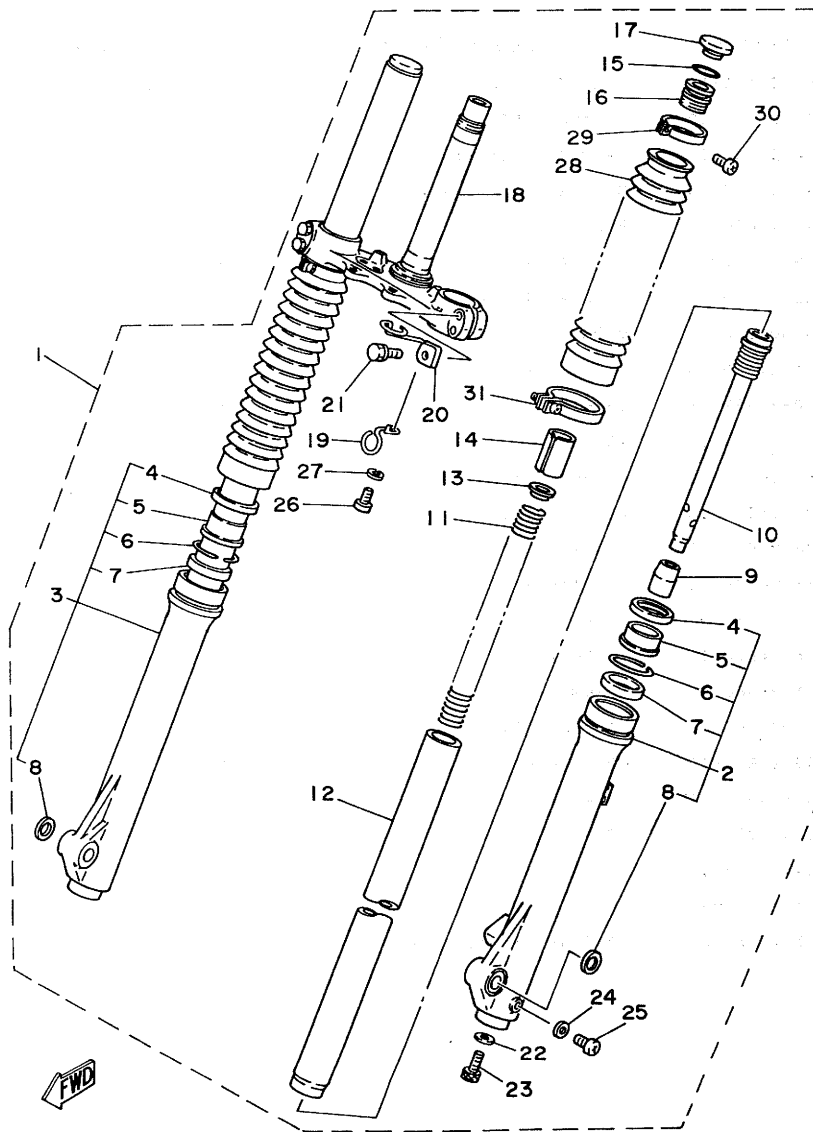


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N6-23101-00	FRONT FORK ASSY	1	
2	2N6-23126-00	•TUBE, outer 1	1	
3	2N6-23136-00	•TUBE, outer 2	1	
4	1W1-23148-L0	••COVER, dust seal	2	
5	1G8-23144-L1	••SEAL, dust	2	
6	1W1-23156-L0	••RING, snap	2	
7	1K7-23145-00	••OIL SEAL	2	
8	1W1-23168-L0	••WASHER, outer tube	2	
9	1W1-23173-L0	•SPINDLE, taPer	2	
10	2N6-23170-00	•CYLINDER COMP., front fork	2	
11	2N6-23141-00	•SPRING, front fork	2	
12	2N6-23110-00	•INNER TUBE COMP.1	2	
13	583-23142-00	•SEAT, sPring uPPer	2	
14	1W2-23118-10	•SPACER	2	
15	240-23114-00	•GASKET	2	
16	1U6-23111-M1	•BOLT, caP	2	
17	1U6-23168-M0	•CAP, front fork	2	
18	2N6-23340-00-33	•UNDER BRACKET COMP.	1	yamaha black
19	2N6-23319-00	•HOLDER, cable 2	1	
20	2N4-23317-00	•HOLDER, cable	1	
21	90119-08012	•BOLT, with washer	4	
22	509-23158-L0	•GASKET	2	
23	278-23181-50	•BOLT, hexaGon socket head	2	
24	122-23129-00	•GASKET, drain Plug	2	
25	122-23119-01	•PLUG, drain	2	
26	92501-06010	•SCREW, Pan head	1	
27	92901-06100	•WASHER, sPring	1	
28	2N6-23191-00	•BOOT	2	

D5

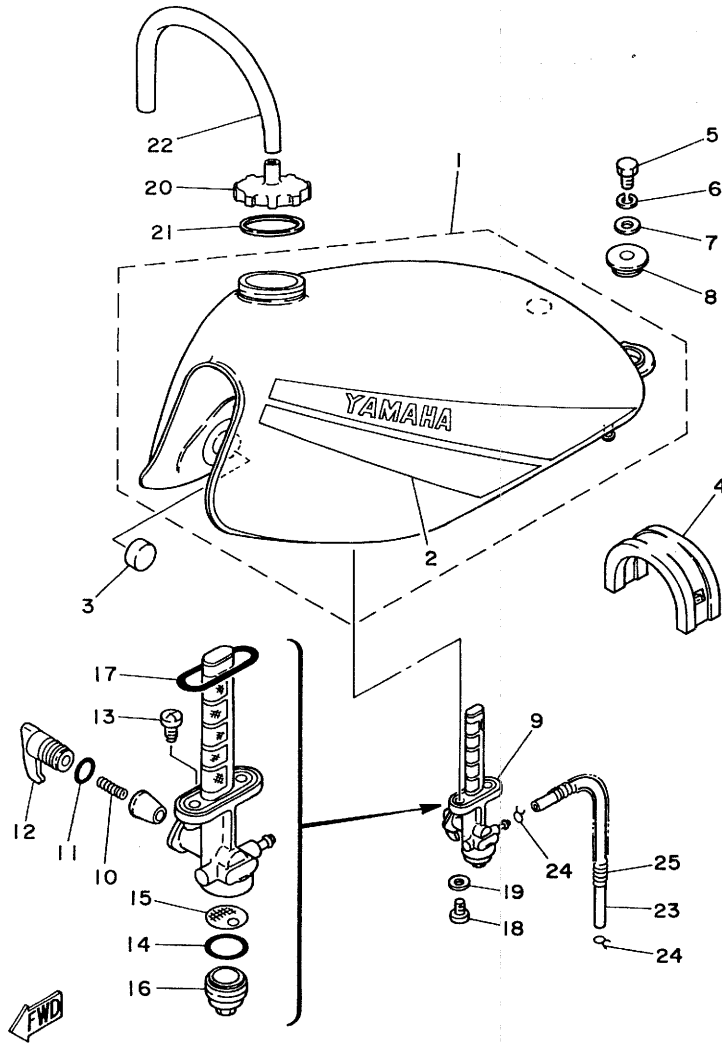
FIG. 23 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	341-92090-60	•BAND, boot	2	
30	509-23194-L0	•SCREW, boot band	2	
31	1W1-23318-L0	•HOLDER, cable 1	1	



D6

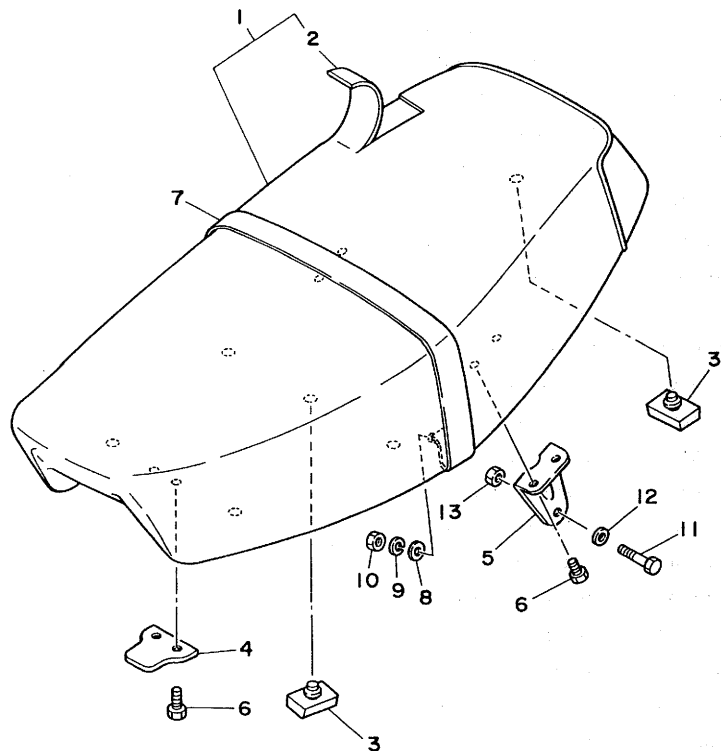
FIG. 24 FUEL TANK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N6-24110-00-06	FUEL TANK COMP.	1	clean white
2	4E7-24240-00	•GRAPHIC SET	1	
3	156-24181-00	DAMPER, locatin8 1	2	
4	2A6-24182-00	DAMPER, locatin8 2	1	
5	97301-06012	BOLT	2	
6	92901-06100	WASHER, sPring	2	
7	90201-06073	WASHER, Plate	2	
8	90480-22231	GROMMET	2	
9	1M1-24500-03	FUEL COCK ASSY 1	1	
10	1A0-24529-01	•SPRING	1	
11	1A0-24512-00	•O-RING	1	
12	1A0-24524-01	•LEVER, cock	1	
13	1M1-24535-00	•SCREW, lever fitting	1	
14	498-24522-00	•GASKET	1	
15	1M1-24536-00	•STRAINER	1	
16	1A0-24521-01	•CUP, filter	1	
17	214-24512-00	•GASKET	1	
18	90149-06011	SCREW	2	
19	90202-06010	WASHER, Plate	2	
20	2A6-24611-00	BODY, caP	1	
21	1W1-24612-00	GASKET, caP	1	
22	90445-09111	HOSE	1	
23	90445-10344	HOSE	1	
24	90467-10008	CLIP	2	
25	90501-08430	SPRING, comPrission	1	

D7

FIG. 25 SEAT

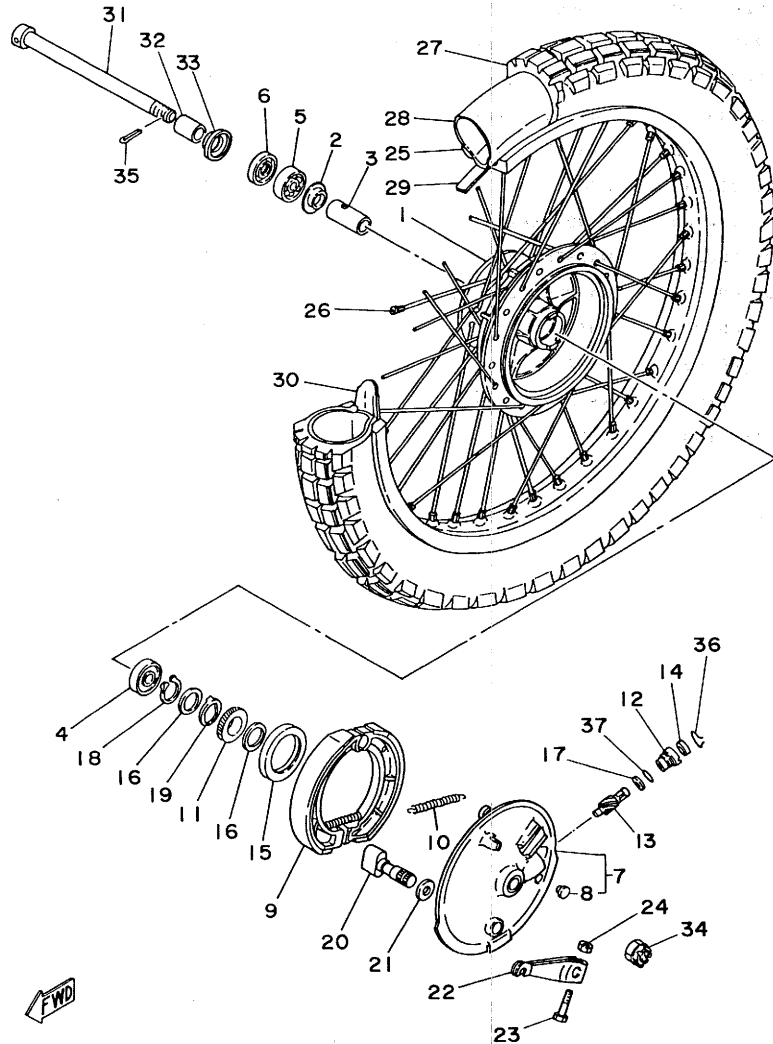


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N6-W2472-00	DOUBLE SEAT ASSY	1	
2	2N6-24711-00	COVER, single seat	1	
3	214-24724-00	DAMPER, seat	6	
4	1M1-24748-00	BRACKET, seat	1	
5	1M1-24738-00	BRACKET, seat	2	
6	90101-06304	BOLT	6	
7	2N6-24734-00	BAND, seat	1	
8	92901-08200	WASHER, Plain	2	
9	92901-08100	WASHER, spring	2	
10	95301-08700	NUT	2	
11	97321-06045	BOLT	2	
12	92901-06200	WASHER, Plain	2	
13	95601-06100	NUT, u	2	



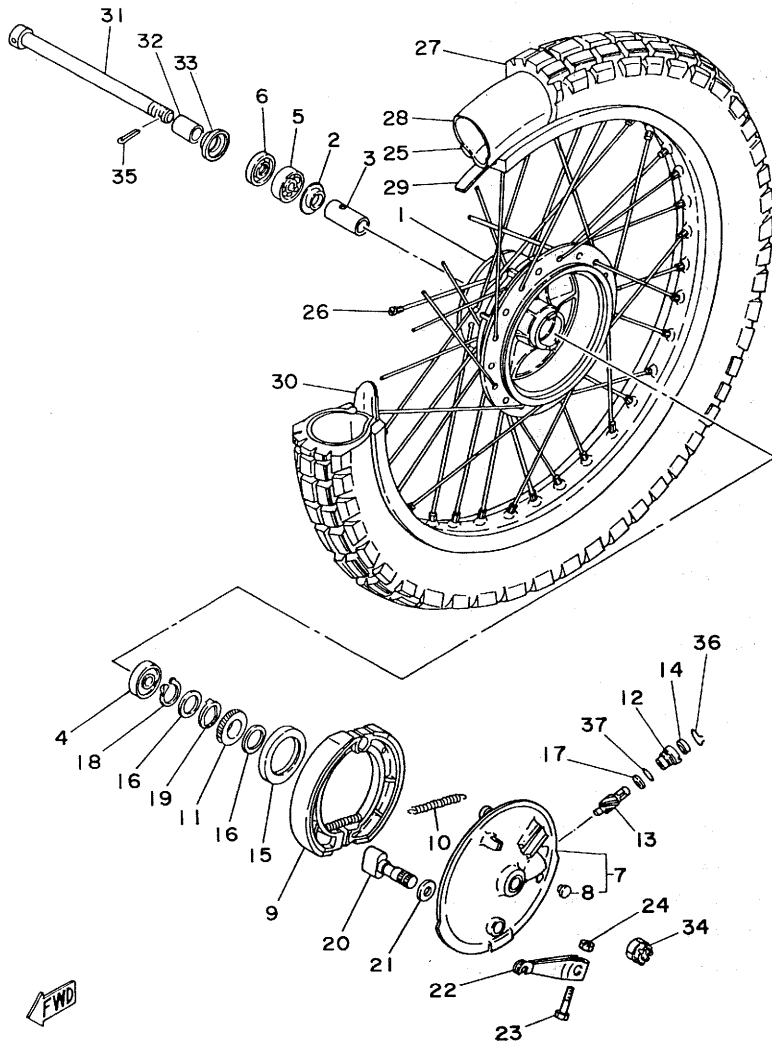
D8

FIG. 26 FRONT WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1E6-25111-00-98	HUB, front	1	low gloss black
2	183-25315-00	FLANGE, spacer	1	
3	214-25117-00	SPACER, bearing	1	
4	93306-20203	BEARING (B6202RS)	1	
5	93306-20205	BEARING (B6202)	1	
6	93102-20009	OIL SEAL	1	
7	2N6-25016-10-98	BRAKE SHOE PLATE ASSY	1	low gloss black
8	90480-10068	GROMMET	1	
9	431-25330-02	BRAKE SHOE COMP.	2	
10	90507-20002	SPRING, tension	2	
11	308-25135-00	GEAR, drive (10T)	1	
12	109-25136-00	BUSH	1	
13	308-25138-00	GEAR, meter (10T)	1	
14	93104-07003	OIL SEAL	1	
15	93105-50010	OIL SEAL	1	
16	90201-22283	WASHER, Plate	2	
17	90201-07076	WASHER, Plate	1	
18	93410-22014	CIRCLIP	1	
19	214-25149-01	CLUTCH, meter	1	
20	1E6-25151-00	CAMSHAFT	1	
21	148-25353-00	SHIM, camshaft	1	
22	2N6-25155-00	LEVER, camshaft 1	1	
23	90101-06278	BOLT	1	
24	95301-06600	NUT	1	
25	94416-21215	RIM (1.60-21)	1	
26	1E6-25104-01	SPOKE SET, front	1	
27	94130-21205	TIRE (3.00-21)	1	
28	94227-21123	TUBE (2.75-21)	1	bs

FIG. 26 FRONT WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	94330-21084	BAND, rim (3.00-21)	1	bs
30	1T1-25194-00	SPACER, bead	1	
31	403-25381-01	AXLE, wheel	1	
32	90387-15600	COLLAR	1	
33	322-25118-00	COVER, hub dust	1	
34	90171-14020	NUT, castle	1	
35	91401-30030	PIN, cotter	1	
36	102-25137-00	RING, stop	1	
37	93210-14104	O-RING	1	

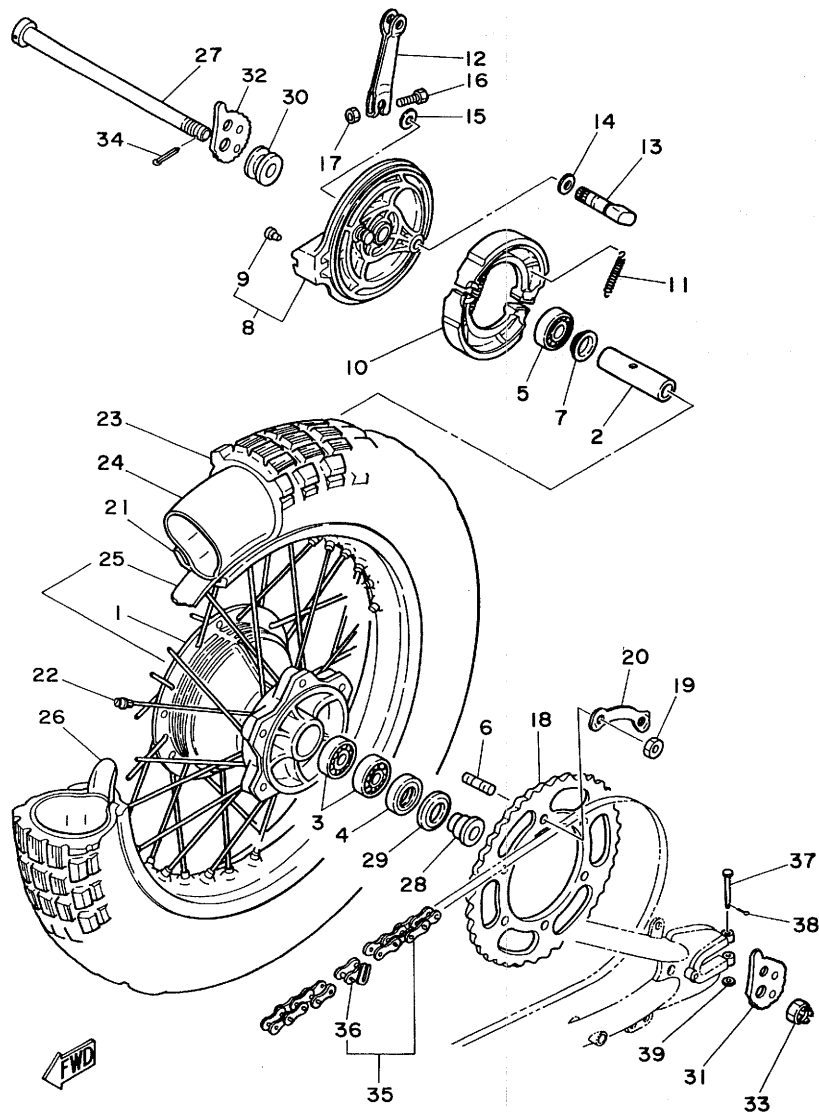


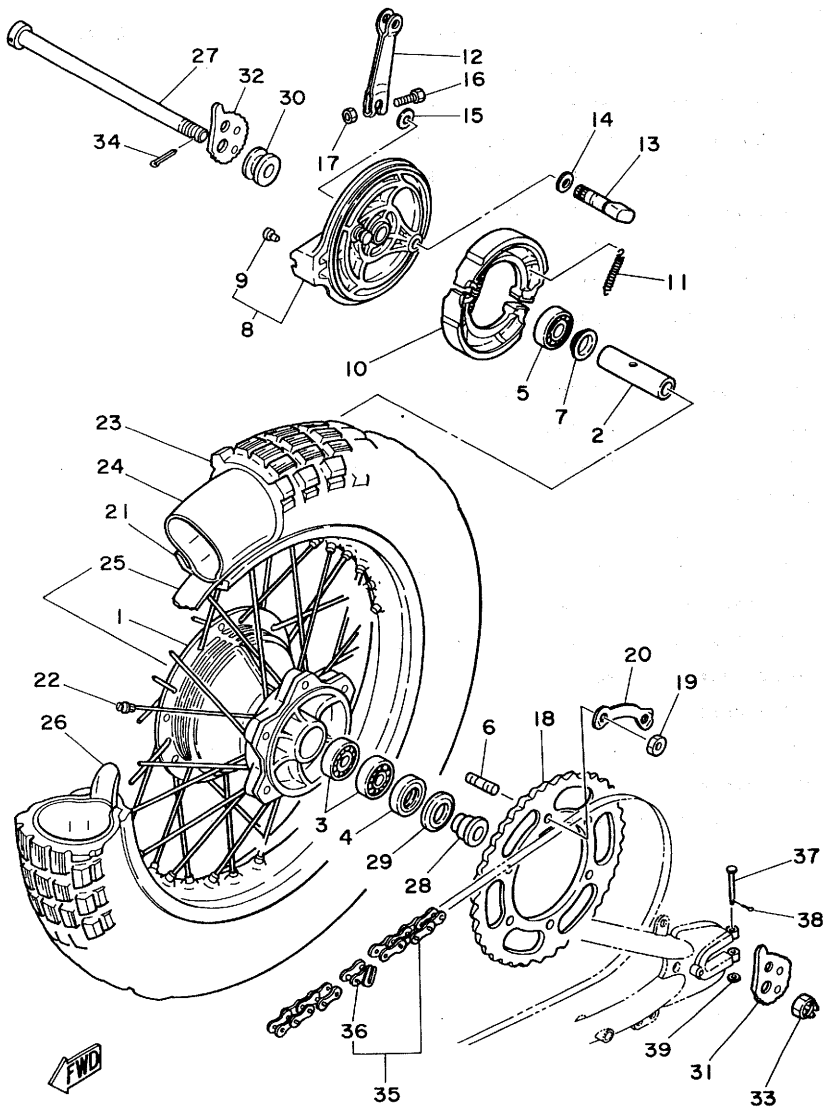
FIG. 27 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-25311-00-98	HUB, rear	1	low gloss black
2	1A1-25317-00	SPACER, bearing	1	
3	93306-20316	BEARING (B6203)	2	
4	93106-25003	OIL SEAL	1	
5	93306-20310	BEARING (B6203RS)	1	
6	90116-10234	BOLT, stud	6	
7	483-25315-00	FLANGE, spacer	1	
8	1M1-25026-10-98	BRAKE SHOE PLATE ASSY	1	low gloss black
9	90480-10068	GROMMET	1	
10	214-25130-00	BRAKE SHOE COMP.	2	
11	90507-20002	SPRING, tension	2	
12	1E2-25155-00	LEVER, camshaft 1	1	
13	214-25351-01	CAMSHAFT	1	
14	148-25353-00	SHIM, camshaft	1	
15	148-25359-00	SEAL, camshaft	1	
16	90101-06278	BOLT	1	
17	95301-06600	NUT	1	
18	1M1-25444-10-33	SPROCKET, driven (44T)	1	UR STD yamaha black
	1M1-25443-10-33	SPROCKET, driven (43T)	1	UR AP yamaha black
	1M1-25445-10-33	SPROCKET, driven (45T)	1	UR AP yamaha black
19	95311-10700	NUT	6	
20	1M1-25412-00	WASHER	3	
21	94418-18216	RIM (1.85-18)	1	
22	1M1-25304-00	SPOKE SET, rear	1	
23	94140-18204	TIRE (4.00-18)	1	
24	94237-18120	TUBE (3.75-18)	1	
25	94330-18087	BAND, rim (3.00-18)	1	
26	1T2-25394-00	SPACER, bead	2	

D11

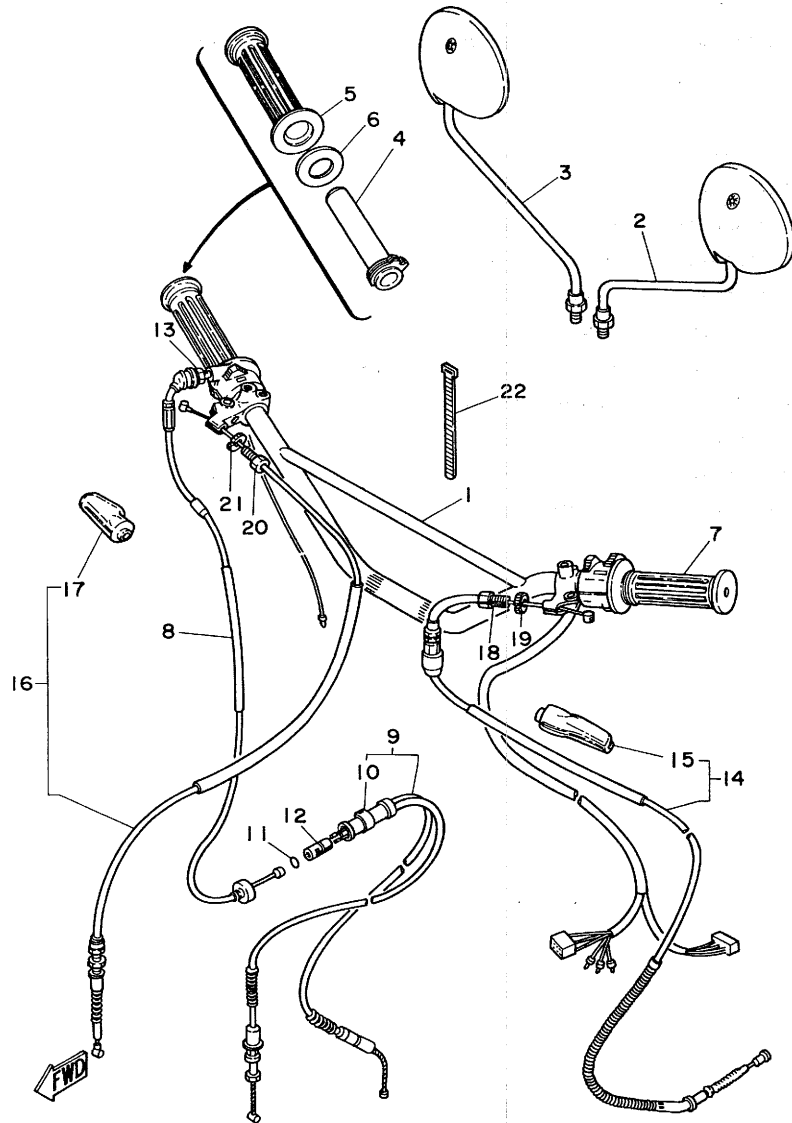
FIG. 27 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	150-25381-00	AXLE, wheel	1	
28	90387-17555	COLLAR	1	
29	431-25367-00	COVER, hub dust	1	
30	90387-17141	COLLAR	1	
31	1M1-25388-01	PULLER, chain 1	1	
32	1M1-25389-01	PULLER, chain 2	1	
33	90171-16021	NUT, castle	1	
34	91401-30030	PIN, cotter	1	
35	94585-20104	CHAIN, drive (DID520DS 104L)	1	
36	94685-20001	JOINT, chain	1	
37	91701-06042	PIN, clevis	2	
38	91401-20012	PIN, cotter	2	
39	92901-06600	WASHER, Plate	2	



D12

FIG. 28 HANDLEBAR•CABLE

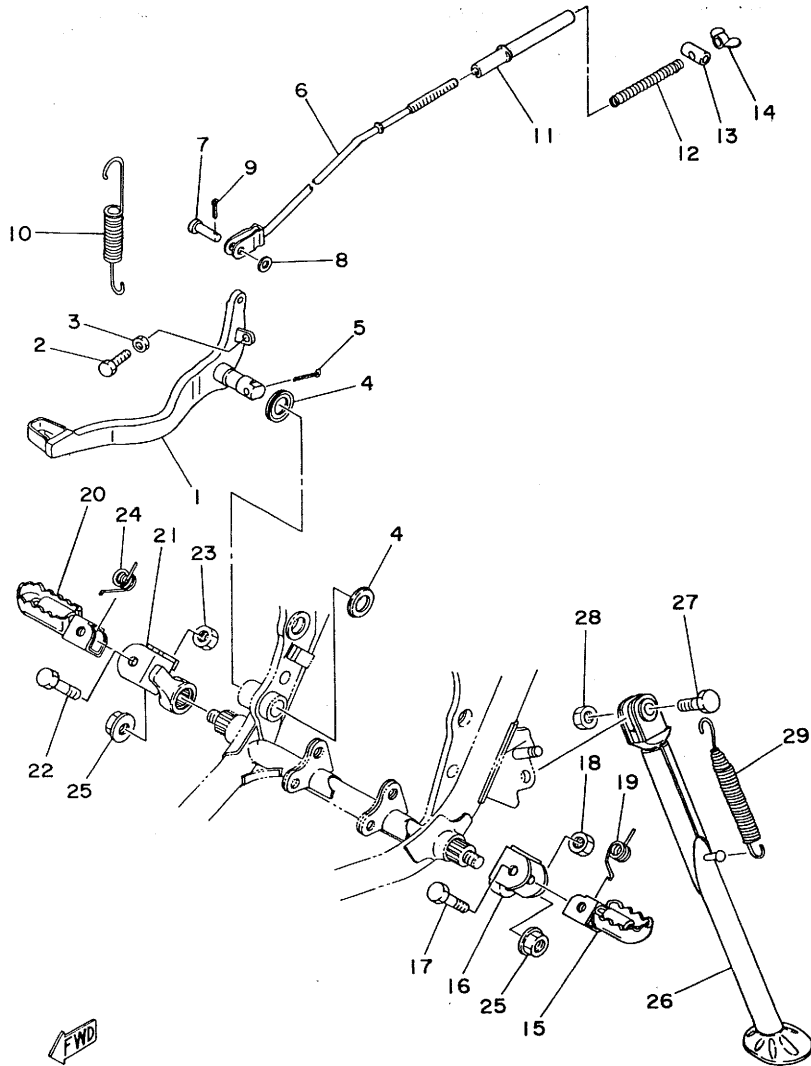


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N6-26111-00	HANDLEBAR	1	
2	1Y1-26290-30	MIRROR ASSY (L•H)	1	
3	1Y1-26290-40	MIRROR ASSY (R•H)	1	
4	434-26243-00	TUBE, throttle guide	1	
5	1A0-26242-01	GRIP (R•H)	1	
6	1M1-26249-01	RING, leaf	1	
7	1E6-26241-00	GRIP (L•H)	1	
8	2A6-26311-00	CABLE, throttle 1	1	
9	2X9-26312-00	CABLE, throttle 2	1	
10	1M1-26339-00	•GUIDE, cable	1	
11	93210-10118	O-RING	1	
12	1M1-26263-00	PIECE, connecting	1	
13	90170-10038	NUT	1	
14	1M1-26335-00	CABLE, clutch	1	
15	382-26372-01	•COVER, handle lever	1	
16	2N6-26341-00	CABLE, brake	1	
17	498-26372-00	•COVER, handle lever	1	
18	90123-08046	BOLT	1	
19	90179-08148	NUT	1	
20	90123-08046	BOLT	1	
21	90179-08148	NUT	1	
22	341-26397-01	BAND	1	

D13

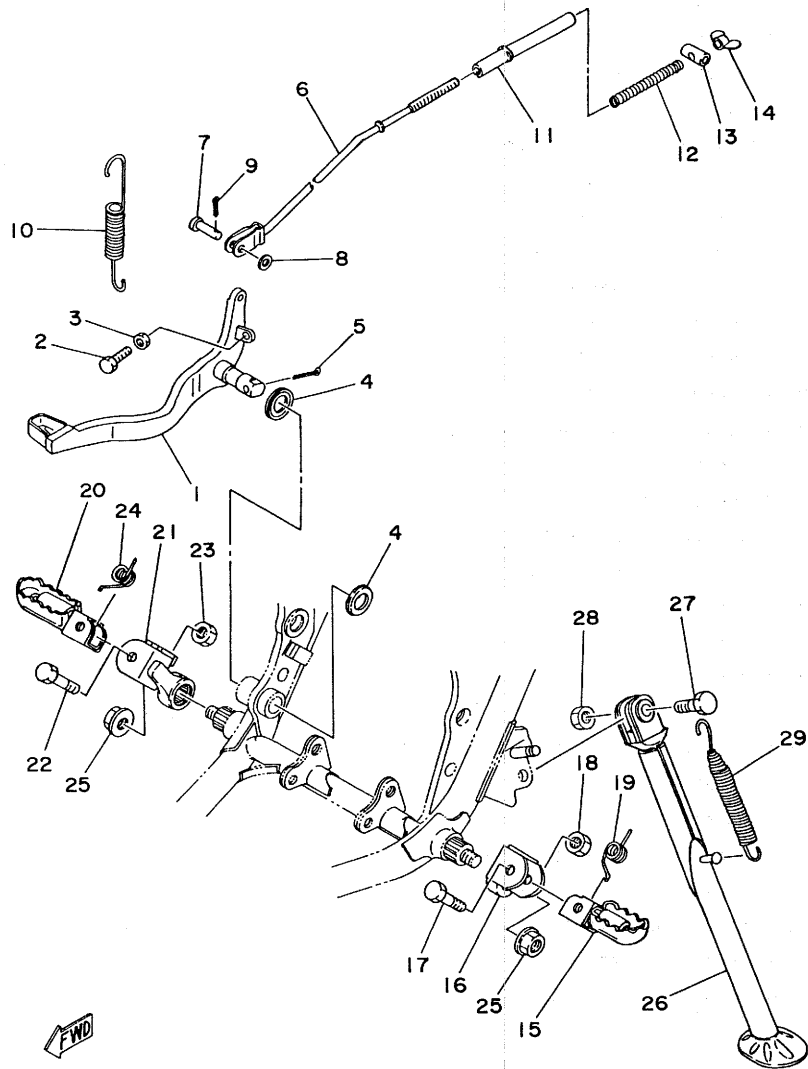
FIG. 29 STAND.FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-27211-01-90	PEDAL, brake	1	uni chrome (black)
2	97301-06025	BOLT	1	
3	95301-06700	NUT	1	
4	498-27235-00	COVER, dust	2	
5	91401-30030	PIN, cotter	1	
6	483-27231-00	ROD, brake	1	
7	90240-06040	PIN, clevis	1	
8	92901-06200	WASHER, Plain	1	
9	91401-20012	PIN, cotter	1	
10	90506-18154	SPRING, tension	1	
11	1M1-27244-00	COVER	1	
12	90501-10245	SPRING, compression	1	
13	90249-12008	PIN	1	
14	90175-06013	NUT, wing	1	
15	1M1-27411-02-90	FOOTREST 1	1	uni chrome (black)
16	1M1-27412-00	BRACKET, footrest 1	1	
17	90101-08292	BOLT	1	
18	95601-08100	NUT, u	1	
19	90508-20023	SPRING, torsion	1	
20	1M1-27421-02-90	FOOTREST 2	1	uni chrome (black)
21	1M1-27422-00	BRACKET, footrest 2	1	
22	90101-08292	BOLT	1	
23	95601-08100	NUT, u	1	
24	90508-20023	SPRING, torsion	1	
25	90185-12072	NUT, self-locking	2	
26	1M1-27311-02-33	STAND, side	1	yamaha black
27	90109-10473	BOLT	1	
28	90185-10037	NUT, self-locking	1	



D14

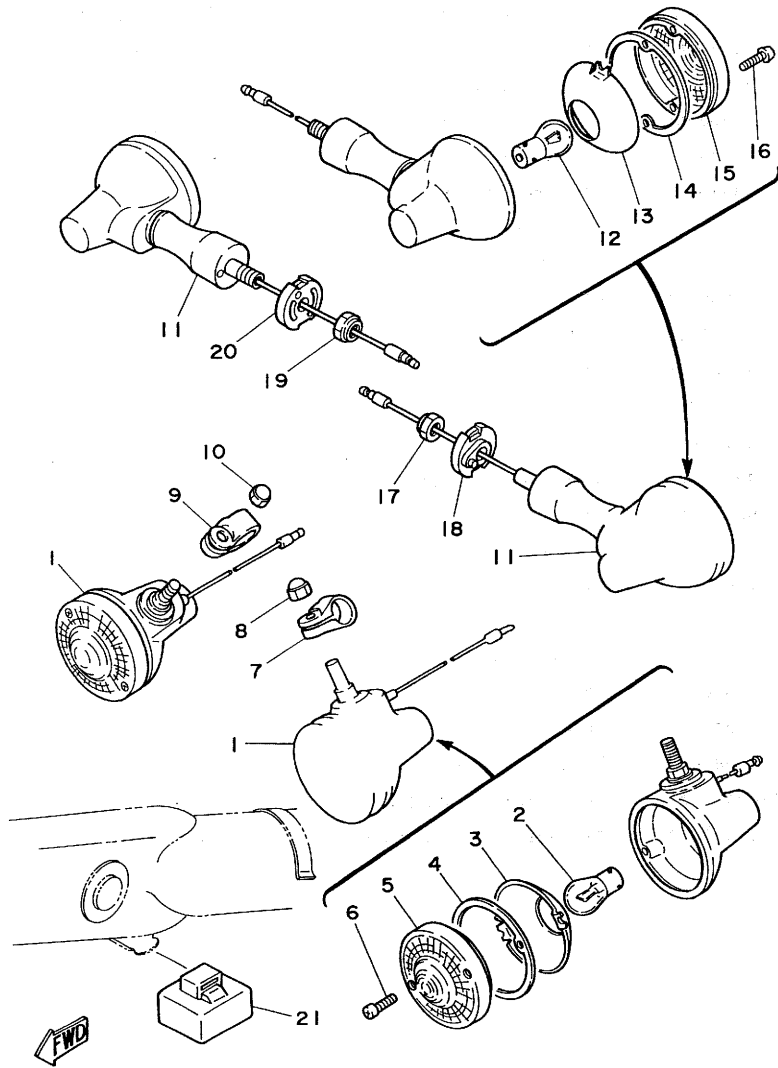
FIG. 29 STAND•FOOTREST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90507-29021	SPRING, tension	1	

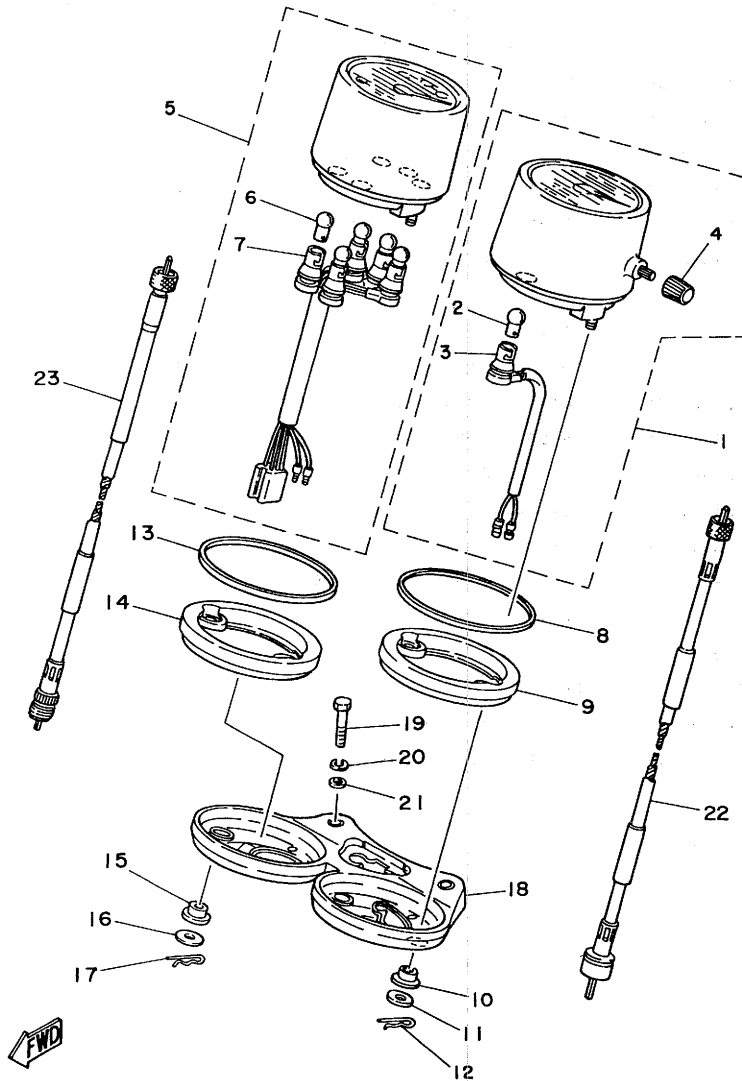
D15

FIG. 30 FLASHER LIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-83310-60	FRONT FLASHER LIGHT ASSY 1	2	
2	115-83311-60	•BULB (6V-18W)	1	
3	1M1-83309-60	•REFLECTOR	1	
4	1M1-83313-60	•GASKET, flasher lens	1	
5	341-83312-70	•LENS, flasher	1	
6	97701-30520	•SCREW, Panhead tapping	2	
7	1M1-83318-00	STAY, flasher 1	1	
8	95303-08800	NUT, crown	1	
9	1M1-83318-00	STAY, flasher 1	1	
10	95303-08800	NUT, crown	1	
11	1M1-83330-60	REAR FLASHER LIGHT ASSY 1	2	
12	115-83311-60	•BULB (6V-18W)	1	
13	1M1-83309-60	•REFLECTOR	1	
14	1M1-83313-60	•GASKET, flasher lens	1	
15	341-83312-70	•LENS, flasher	1	
16	97701-30520	•SCREW, Panhead tapping	2	
17	95601-10100	NUT, u	1	
18	1M1-83316-00	COLLAR, flasher 1	1	
19	95601-10100	NUT, u	1	
20	1M1-83316-00	COLLAR, flasher 1	1	
21	2A6-83350-60	FLASHER RELAY ASSY	1	

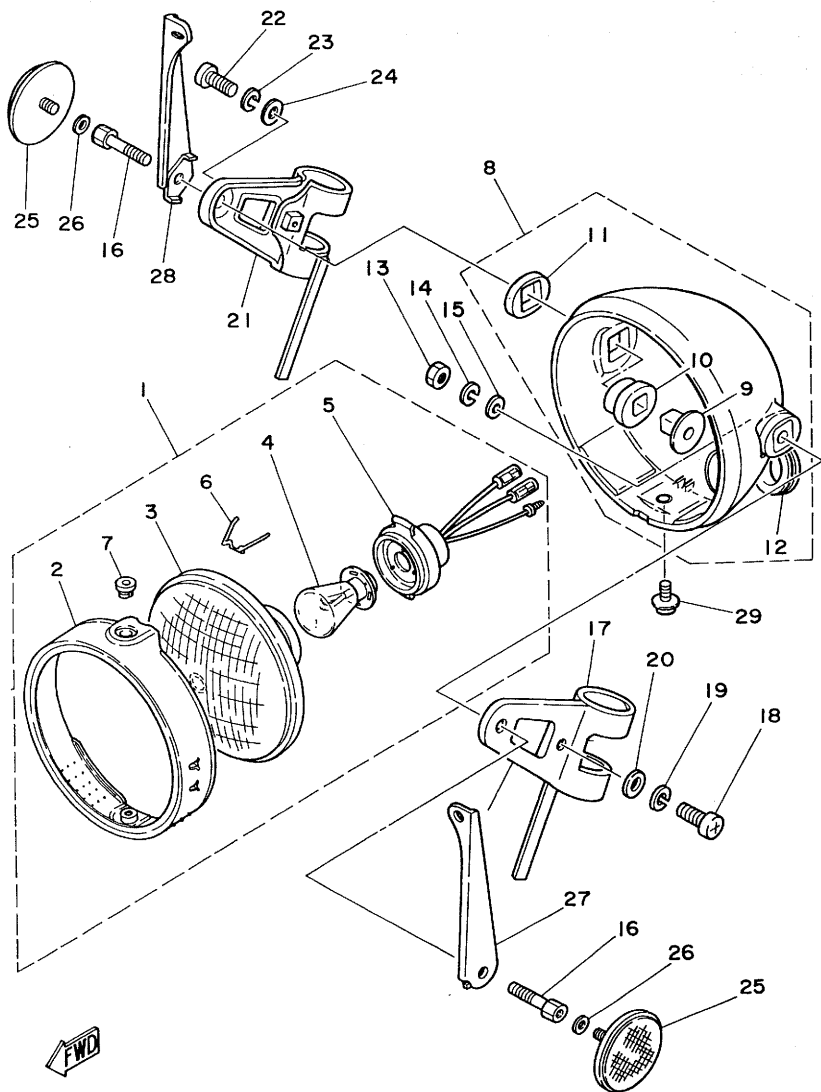
FIG. 31 SPEEDOMETER, TACHOMETER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2X1-83570-F0	SPEEDOMETER ASSY	1	km/h
2	122-83516-10	•BULB (6V-3W)	1	
3	1V1-83536-00	•SOCKET, meter	1	
4	1E6-83578-10	•KNOB, trip meter	1	
5	3A6-83540-F0	TACHOMETER ASSY	1	
6	122-83516-10	•BULB (6V-3W)	5	
7	2A6-83520-00	•SOCKET ASSY	1	
8	2A6-83506-00	RING, meter cover	1	
9	2A6-83513-00	DAMPER	1	
10	1M1-83526-00	DAMPER 2	2	
11	90201-05033	WASHER, Plate	2	
12	90468-12007	CLIP	2	
13	2A6-83506-00	RING, meter cover	1	
14	2A6-83513-00	DAMPER	1	
15	1M1-83526-00	DAMPER 2	2	
16	90201-05033	WASHER, Plate	2	
17	90468-12007	CLIP	2	
18	2A6-83519-00	BRACKET, meter	1	
19	97321-06030	BOLT	2	
20	92901-06100	WASHER, sPring	2	
21	92901-06600	WASHER, Plate	2	
22	2N6-83550-00	SPEEDOMETER CABLE ASSY	1	
23	2N6-83560-00	TACHOMETER CABLE ASSY	1	

E3

FIG. 32 HEADLIGHT

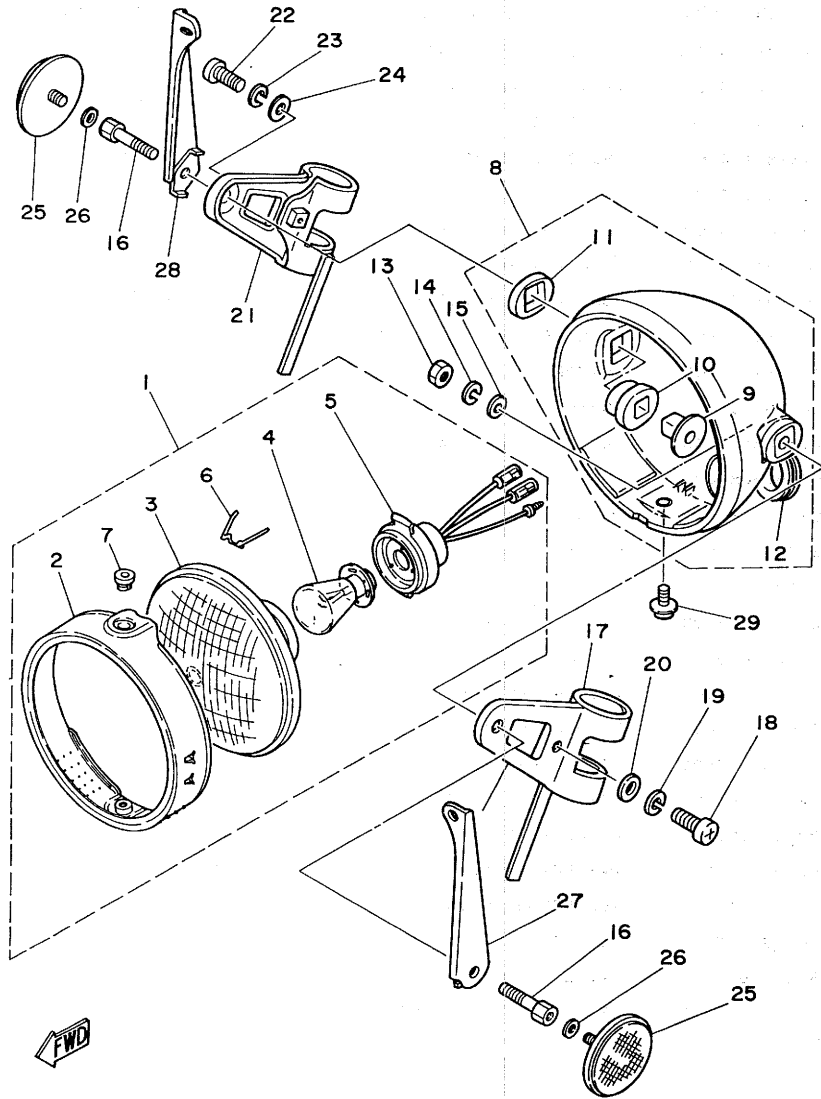


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-84110-70	HEADLIGHT UNIT ASSY	1	
2	1M1-84195-61	•RING, retaining	1	
3	1M1-84120-70	•LENS ASSY	1	
4	214-84114-60	•BULB (6V-35/35W)	1	
5	421-84312-30	•SOCKET	1	
6	148-84324-00	•SPRING, reflector	3	
7	1M1-84133-60	•COLLAR, screw	1	
8	1M1-84130-60-33	BODY ASSY, headlight	1	yamaha black
9	498-84145-60	•COLLAR, body fitting	2	
10	498-84163-60	•DAMPER	2	
11	1M1-84164-60	•DAMPER	2	
12	214-84153-60	•GROMMET, wireherness	1	
13	95301-08600	NUT	2	
14	92901-08100	WASHER, sPring	2	
15	92901-08200	WASHER, Plain	2	
16	90109-08526	BOLT	2	
17	2N6-84118-00	STAY, headlight 1	1	
18	92501-06020	SCREW, Pan head	1	
19	92901-06100	WASHER, sPring	1	
20	92901-06600	WASHER, Plate	1	
21	2N6-84119-00	STAY, headlight 2	1	
22	92501-06020	SCREW, Pan head	1	
23	92901-06100	WASHER, sPring	1	
24	92901-06600	WASHER, Plate	1	
25	2N8-85111-00	REFLECTOR, front 1	2	UR
	1M1-85111-10	REFLECTOR, front 1	2	UR
26	90430-06012	GASKET	2	
27	3J4-21581-00	STAY, Plate fitting 1	1	

E4

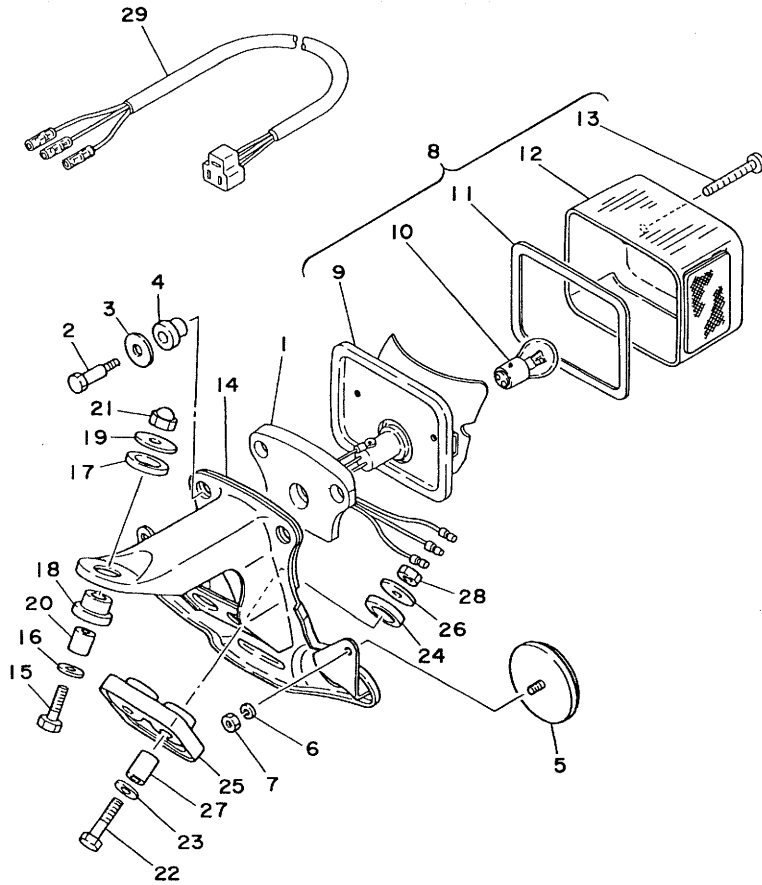
FIG. 32 HEADLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	3J4-21591-00	STAY, Plate fitting 2	1	
29	1M1-84137-60	BOLT	1	



E5

FIG. 33 TAILLIGHT

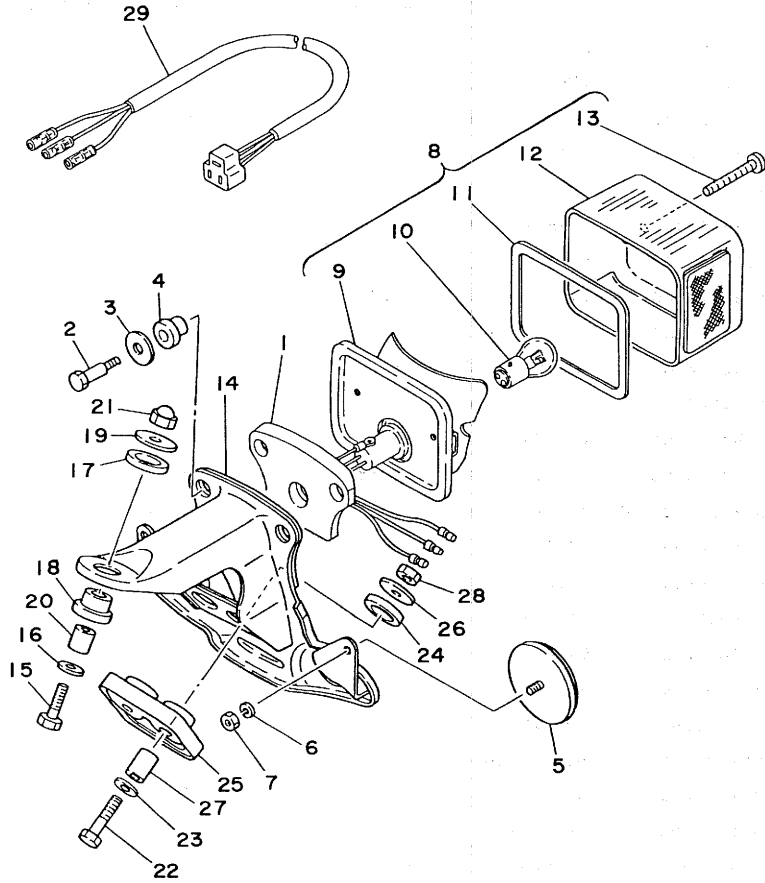


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-84512-60	SEAT, base	1	
2	1M1-84526-60	SCREW	2	
3	2H7-84754-00	WASHER, sPecial	2	
4	1M1-84527-60	DAMPER	2	
5	449-85131-01	REFLECTOR, rear 1	2	
6	92903-05100	WASHER, sPring	2	
7	95303-05600	NUT	2	
8	1M1-84510-60	TAILLIGHT UNIT ASSY	1	
9	1M1-84511-60	•BASE, taillight	1	
10	1M1-84514-60	•BULB (6V-32/3CP)	1	
11	1M1-84523-60	•GASKET, lens	1	
12	1M1-84521-60	•LENS, taillight	1	
13	1M1-84524-60	•SCREW, lens fitting	2	
14	1N6-84551-00-33	BRACKET, licence	1	yamaha black
15	97301-06025	BOLT	1	
16	92901-06600	WASHER, Plate	1	
17	1M1-84553-10	DAMPER	1	
18	1M1-84553-20	DAMPER	1	
19	90201-06074	WASHER, Plate	1	
20	90387-06553	COLLAR	1	
21	95301-06800	NUT, crown	1	
22	97301-06035	BOLT	2	
23	92901-06600	WASHER, Plate	2	
24	1M1-84553-10	DAMPER	2	
25	1M1-84553-00	DAMPER	1	
26	90201-06074	WASHER, Plate	2	
27	90387-06554	COLLAR	2	
28	95301-06600	NUT	2	

FWD

FIG. 33 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	1M1-84517-00	CORD, taillight	1	

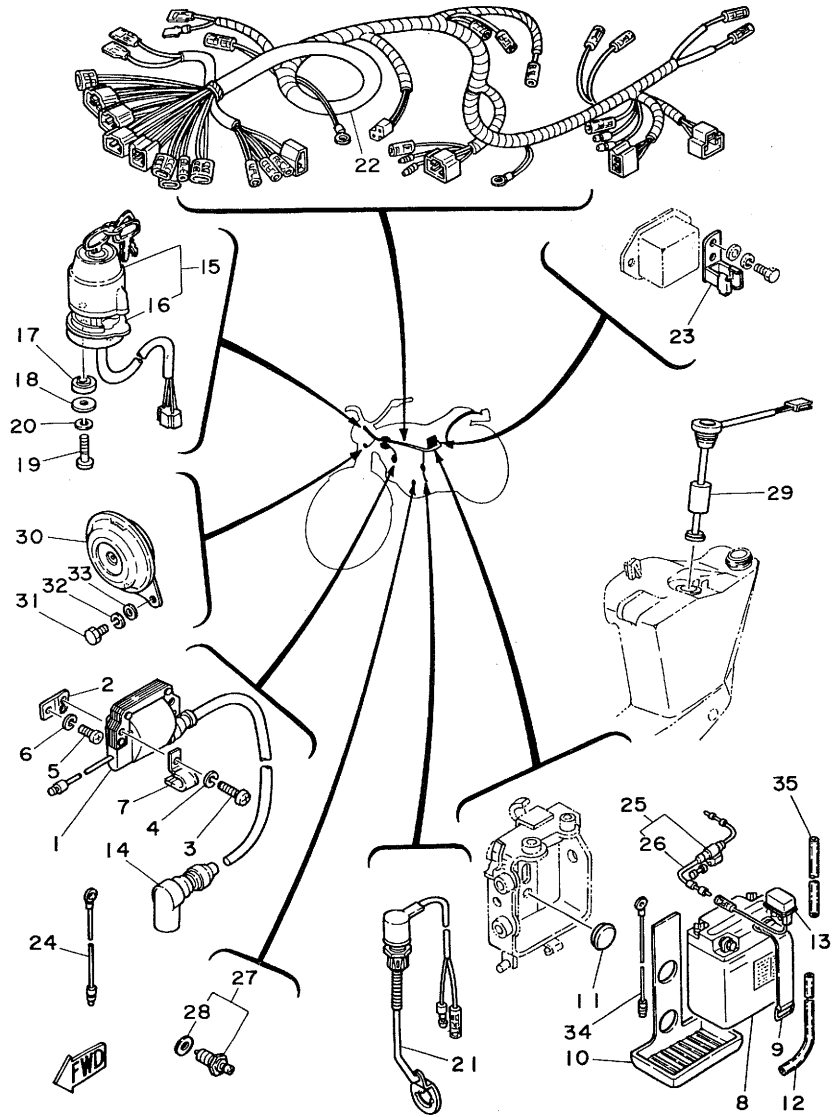


FWD

E7

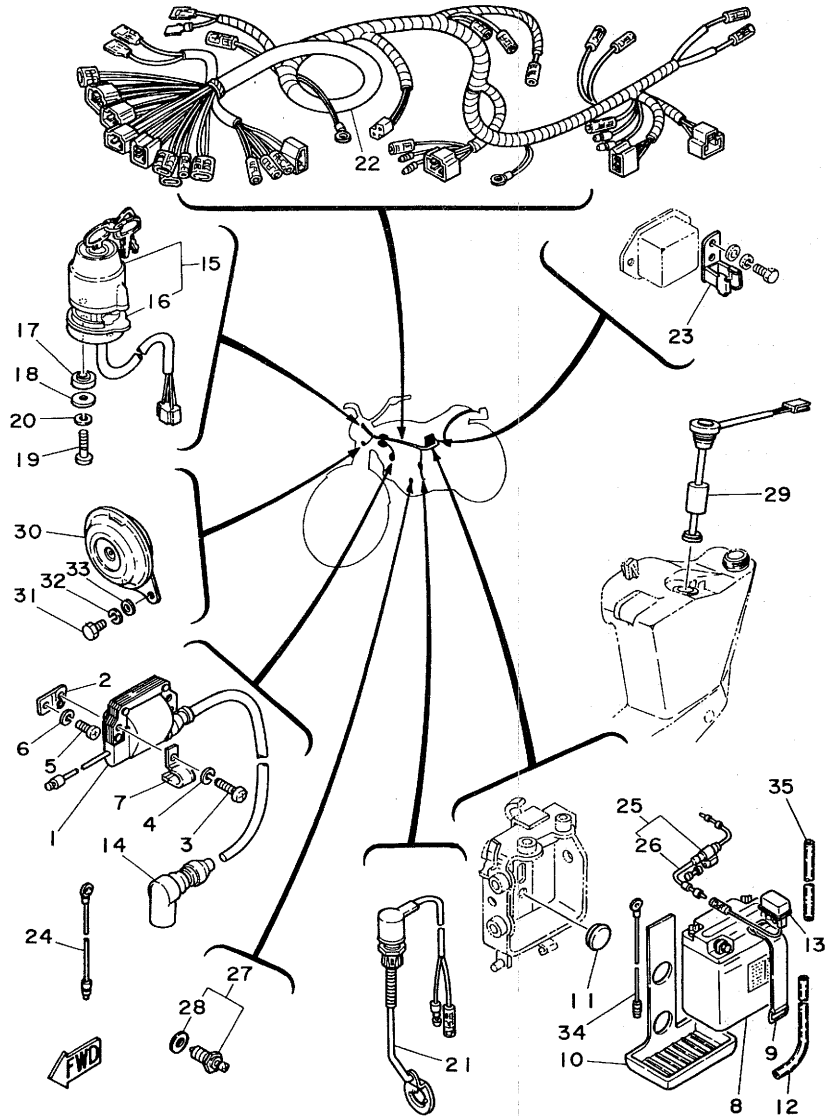
FIG. 34 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M2-82310-40	IGNITION COIL ASSY	1	
2	2N6-82316-00	BRACKET, ignition coil	1	
3	92501-06025	SCREW, Pan head	2	
4	92901-06100	WASHER, sPring	2	
5	92501-06015	SCREW, Pan head	1	
6	92901-06100	WASHER, sPring	1	
7	90462-05005	CLAMP	1	
8	1E6-82110-29	BATTERY ASSY (6N6-3B-1)	1	
9	120-82131-00	BAND, battery	1	
10	1E6-82122-01	SEAT, battery	1	
11	371-82121-00	PAD, battery	4	
12	90445-08433	HOSE	1	
13	1M1-82115-00	WIRE, Plus lead	1	
14	1M1-82370-21	PLUG CAP ASSY	1	
15	1M1-82508-20	MAIN SWITCH ASSY	1	
16	1M1-82555-00	•DAMPER, main switch 1	1	
17	1M1-82556-00	DAMPER	2	
18	90201-05033	WASHER, Plate	2	
19	98501-05025	SCREW, Pan head	2	
20	92901-05100	WASHER, sPring	2	
21	1M1-82530-00	STOP SWITCH ASSY	1	
22	3J4-82590-20	WIRE HARNESS ASSY	1	
23	1M1-82522-00	CLAMP, coupler	1	
24	584-82519-00	WIRE, earth lead	1	
25	1E6-82150-00	FUSE HOLDER ASSY	1	
26	1E6-82151-00	•FUSE (6V-10A)	2	
27	341-82540-01	NEUTRAL SWITCH ASSY	1	
28	116-82543-00	•GASKET	1	



E8

FIG. 34 ELECTRICAL 1

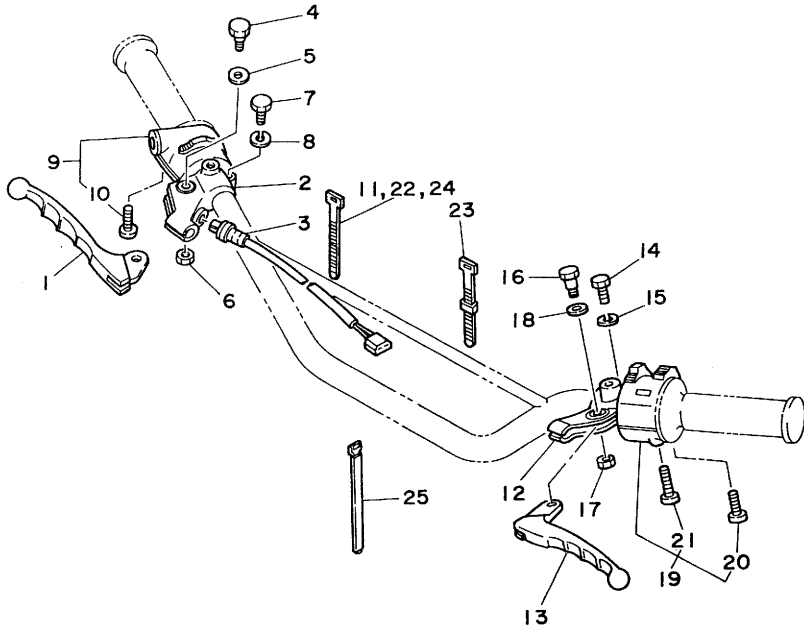


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	1M1-85720-03	OIL LEVEL GAUGE ASSY	1	
30	2N5-83371-10	HORN	1	
31	97301-06012	BOLT	2	
32	92901-06100	WASHER, sPring	2	
33	92901-06600	WASHER, Plate	2	
34	1M1-82519-00	WIRE, earth lead	1	
35	90446-09119	HOSE	1	

E9

FIG. 35 HANDLE SWITCH LEVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2H0-83922-20	LEVER 2	1	low gloss black
2	361-82921-31	HOLDER, lever 2	1	
3	1M1-83980-30	FRONT STOP SWITCH ASSY	1	
4	90109-06410	BOLT	1	
5	90201-08083	WASHER, Plate	1	
6	95601-06100	NUT, u	1	
7	97301-06022	BOLT	1	
8	92901-06100	WASHER, sPring	1	
9	437-83976-03	SWITCH, handle 1	1	
10	98501-05022	.SCREW, Pan head	2	
11	437-83936-00	BAND, switch cord	2	
12	498-82911-00	HOLDER, lever 1	1	
13	2H0-83912-20	LEVER 1	1	low gloss black
14	97301-06022	BOLT	1	
15	92901-06100	WASHER, sPring	1	
16	90109-06410	BOLT	1	
17	95601-06100	NUT, u	1	
18	90201-08083	WASHER, Plate	1	
19	1T2-83972-00	SWITCH, handle 4	1	
20	98501-05025	.SCREW, Pan head	1	
21	98501-05030	.SCREW, Pan head	1	
22	437-83936-00	BAND, switch cord	2	
23	437-83936-10	BAND, switch cord	1	
24	437-83936-00	BAND, switch cord	1	
25	2N6-26397-00	BAND	1	



FWD

E10

REPAIR KIT

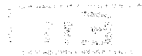


FIG. 36 REPAIR KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-11630-01	PISTON ASSY (STD)	1	
2	1M1-11631-01-96	•PISTON (STD)	1	UR
	1M1-11631-01-97	•PISTON (STD)	1	UR
3	1M1-11610-00	•PISTON RING SET (STD)	1	
4	214-11633-00	•PIN, Piston	1	
5	93450-20026	•CIRCLIP	2	
6	1M1-11630-11	PISTON ASSY (1ST O/S)	1	
7	1M1-11635-01	•PISTON (1ST O/S 0.25MM)	1	
8	1M1-11610-10	•PISTON RING SET (1ST O/S)	1	
9	214-11633-00	•PIN, Piston	1	
10	93450-20026	•CIRCLIP	2	
11	1M1-11630-21	PISTON ASSY (2ND O/S)	1	
12	1M1-11636-01	•PISTON (2ND O/S 0.50MM)	1	
13	1M1-11610-20	•PISTON RING SET (2ND O/S)	1	
14	214-11633-00	•PIN, Piston	1	
15	93450-20026	•CIRCLIP	2	
16	1M1-11630-31	PISTON ASSY (3RD O/S)	1	
17	1M1-11637-01	•PISTON (3RD O/S 0.75MM)	1	
18	1M1-11610-30	•PISTON RING SET (3RD O/S)	1	
19	214-11633-00	•PIN, Piston	1	
20	93450-20026	•CIRCLIP	2	
21	1M1-11630-41	PISTON ASSY (4TH O/S)	1	
22	1M1-11638-01	•PISTON (4TH O/S 1.00MM)	1	
23	1M1-11610-40	•PISTON RING SET (4TH O/S)	1	
24	214-11633-00	•PIN, Piston	1	
25	93450-20026	•CIRCLIP	2	
26	498-11650-00	CONNECTING ROD ASSY	1	
27	498-11651-00	•ROD, connectin&	1	

E11

FIG. 36 REPAIR KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	2X4-11681-00	.PIN, crank 1	1	
29	93310-42541	.BEARING, cylindrical	1	
30	90209-25085	.WASHER	2	
31	93310-21874	.BEARING, cylindrical	1	
32	1M1-W0001-00	GASKET KIT	1	
33	434-11181-00	.GASKET, cylinder head 1	1	
34	1M1-11351-00	.GASKET, cylinder	1	
35	93210-11073	.O-RING	2	
36	137-15353-00	.GASKET, drain	1	
37	1M1-15451-00	.GASKET, crankcase cover	1	
38	1M1-15461-00	.GASKET, crankcase cover 2	1	
39	1M1-15456-00	.GASKET, oil Pump cover 1	1	
40	93210-14104	.O-RING	1	
41	93210-29282	.O-RING	1	
42	90430-08069	.GASKET	1	
43	137-15353-00	.GASKET, drain	1	
44	93210-17239	.O-RING	1	
45	93210-05215	.O-RING	1	
46	363-11198-00	.GASKET	1	
47	431-13556-01	.GASKET, manifold	1	
48	360-14184-01	.GASKET, float chamber	1	
49	214-14613-00	.GASKET, exhaust Pipe	1	
50	1M1-14714-00	.GASKET, muffler	1	
51	126-13116-00	.GASKET, Pump case	1	
52	90430-04004	.GASKET	1	
53	1M1-W0003-00	OIL SEAL KIT	1	
54	93103-30092	.OIL SEAL	1	
55	93103-40091	.OIL SEAL	1	

FIG. 36 REPAIR KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
56	93102-17004	.OIL SEAL	1	
57	93102-35054	.OIL SEAL	1	
58	93101-12004	.OIL SEAL	1	
59	93109-20014	.OIL SEAL	1	
60	93104-07036	.OIL SEAL	1	
61	93101-10001	.OIL SEAL	1	

E13

INDEX

NUMERICAL INDEX

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
1M1-W0001-00	36-32	498-11650-00	36-26	498-14158-00	6-28	137-15353-00	14-14	1R8-17231-00	12-21	2N6-21751-00	19- 1
1M1-W0003-00	36-53	498-11651-00	2-10	127-14161-00	6-31		36-36	1M1-17241-01	12-24	434-21771-00	19- 2
2N6-W2472-00	25- 1		36-27	1M1-14169-00	6-32		36-43	1N6-17251-00	12-20	4E7-21784-00	18- 3
1M1-11111-001	1- 1	2X4-11681-00	2- 9	1A0-14171-00	6-40	1M1-15363-00	9-11	1M1-17411-00	12- 1	2N6-21786-00	18- 4
1R7-11161-00	1-10		36-28	802-14173-00	6-47	498-15371-00	8- 7	1M2-17421-00	12-15	1M1-21796-00	19- 4
498-11161-00	1- 4	1M1-13101-01	4- 1	500-14174-00	6-46	509-15381-00	8- 5	168-17428-01-03	12- 2	2N6-22110-00-33	20- 1
434-11181-00	1- 2	126-13116-00	4-13	1A0-14175-00	6-42	1W4-15383-00	8-13		12-16	156-22127-00	20- 4
	36-33		36-51	170-14178-00	6-43	1M1-15416-01	9-13	168-17428-01-05	12- 2	1W1-22128-00	21-16
363-11198-00	36-46	137-13137-00-03	4- 2	1A0-14179-00	6-44	1M2-15421-02	9- 1		12-16	322-22128-01	20- 5
1M1-11311-00	1- 8	137-13137-00-05	4- 2	402-14181-12	6-11	1M1-15431-00	9- 5	1M1-17461-60	12-32	2N6-22141-00	20- 6
1M1-11351-00	1- 9	137-13137-00-10	4- 2	360-14184-01	6-10	1M1-15441-00	1-13	438-17811-01	13- 4	583-22147-01	16-25
	36-34	137-13138-01	4- 3		36-48	1M1-15451-00	9- 2	438-17812-00	13- 8	1M1-22151-00	20-10
1M1-11400-01	2- 6	278-13169-00	4- 9	278-14185-00	6- 7		36-37	1M1-17831-00	13- 1	2N0-22178-00	20-24
1M1-11412-001	2- 7	1M1-13174-00	4-24	127-14186-00	6- 9	1M1-15456-00	9-14	248-17837-00	13- 3	1M1-22179-00	20-22
1M1-11422-00	2- 8	525-13175-01	4-16	280-14187-00	6- 8		36-39	443-17841-00	13- 6	1M1-22187-00	20-25
1M1-11610-00	2- 2	1E7-13176-00	4-17	168-14190-28	6- 5	1M1-15461-00	9- 7	237-17861-00	13- 2	2N6-22210-00	21- 1
	36- 3	1M1-13178-00	4-21	214-14195-00	6- 6		36-38	1M1-18101-01	15- 1	2N4-22213-00	21- 8
1M1-11610-10	2- 2	402-13552-00	4-10	439-14197-00	6-48	156-15618-01	10-31	1M1-18111-01	15- 6	2N4-22214-00	21- 7
	36- 8	431-13556-01	5- 5	509-14198-00	6-29	1M1-15620-01	10-25	132-18113-01	15- 7	1M1-22219-01	21- 9
1M1-11610-20	2- 2		36-47	1A0-14243-00	6-21	509-15621-01	10-26	434-18122-00	14-20	1W1-22226-00	21- 3
	36-13	1M1-13565-01	5- 6	1A0-14253-00	6-22	1W4-15641-01	10- 2	214-18131-00	15- 9	1R8-22311-01-33	20-17
1M1-11610-30	2- 2	1M1-13610-01	5- 1	1M1-14401-00	5-11	1W4-15651-00	10-22	1E6-18141-01	14- 5	1M1-22318-00	20-11
	36-18	1M1-13613-01	5- 2	1M1-14418-00	5-19	1W4-15661-00	10- 1	498-18151-03	14-22	2N6-22401-00	21- 2
1M1-11610-40	2- 2	1M1-13616-00	5- 3	1R7-14431-01	5-27	1M1-15664-00	10-14	1M1-18511-00	14-15	2A6-22493-00	21- 5
	36-23	3J4-14101-01	6- 1	1R7-14441-01	5-28	1M1-15668-01	10-20	1M1-18512-00	14-16	2N4-22496-00	21- 6
1M1-11630-01	36- 1	1M1-14112-15	6-18	1M1-14450-01	5-12	1W4-15668-00	10-18	1M1-18531-00	14-17	2N6-23101-00	23- 1
1M1-11630-11	36- 6	278-14115-00	6-16	1M1-14452-00	5-16	1M1-15671-00	10- 3	363-18535-00	14-18	2N6-23110-00	23-12
1M1-11630-21	36-11	168-14116-52	6-19	1M1-14453-00	5- 9	1W4-15674-00	10-16	1M1-18540-00	14- 1	1U6-23111-M1	23-16
1M1-11630-31	36-16	278-14117-00	6-15	509-14457-00	5-13	363-15676-00	10- 4	136-18542-00	14- 8	240-23114-00	23-15
1M1-11630-41	36-21	493-14122-00	6-33	3J4-14610-00	7- 1	1W4-15686-00	10-17	353-18547-00	14-11	1W2-23118-10	23-14
1M1-11631-01-96	2- 1	525-14123-00	6-36	214-14613-00	7- 5	1M1-16111-00	11- 1	434-18561-00	14- 3	122-23119-01	23-25
	36- 2	248-14131-00	6-25		36-49	2N6-16150-00	11- 7	3J4-21110-00-33	16- 1	2N6-23126-00	23- 2
1M1-11631-01-97	2- 1	493-14133-00	6-35	1M1-14714-00	7-16	360-16154-00	11-15	1M1-21240-00	16-13	122-23129-00	23-24
	36- 2	127-14134-00	6-38		36-50	1M1-16181-00	11-14	1E6-21308-00	16-11	2N6-23136-00	23- 3
214-11633-00	2- 3	256-14135-00	6-41	1M1-14728-00	7-24	2N6-16300-00	11- 6	288-21376-00	16-29	2N6-23141-00	23-11
	36- 4	164-14137-00	6-20	565-14747-00	7-19	363-16321-00	11-11	1M1-21471-00-90	16- 2	583-23142-00	23-13
	36- 9	363-14137-00	6-27		17-16	498-16325-00	11-10	3J4-21511-00	17- 1	1G8-23144-L1	23- 5
	36-14	278-14141-30	6-17	3J4-14753-00	7-18	1M1-16351-00	11- 9	3J4-21581-00	32-27	1K7-23145-00	23- 7
	36-19	193-14142-20	6- 2	1M1-14771-01	7-10	1M1-16356-00	11-18	3J4-21591-00	32-28	1W1-23148-L0	23- 4
	36-24	137-14143-28	6- 3	1M1-14772-00	7- 6	1M1-16357-00	11-24	3J4-21611-00	17- 7	1W1-23156-L0	23- 6
1M1-11635-01	2- 1	137-14143-30	6- 3	1A0-14991-00	6-39	509-16371-01	11- 8	1M1-21617-00	17- 8	509-23158-L0	23-22
	36- 7	137-14143-32	6- 3	1M1-15111-02	8- 1	1M1-16380-00	11-29	2N6-21620-00	17-21	1U6-23168-M0	23-17
1M1-11636-01	2- 1	132-14146-00	6-12	434-15118-00	8-17	1N6-17121-00	12-10	1M1-21621-00	17-22	1W1-23168-L0	23- 8
	36-12	214-14147-00	6-34	1M1-15121-00	8-11	1R8-17131-00	12- 7	395-21638-00	17-24	2N6-23170-00	23-10
1M1-11637-01	2- 1	354-14147-00	6-37	328-15316-00	8-10	1M1-17141-01	12- 4	1E6-21708-00	5-30	1W1-23173-L0	23- 9
	36-17	361-14147-00	6-26		8-19	1N6-17151-00	12- 9	2N6-21711-00-36	18- 1	278-23181-50	23-23
1M1-11638-01	2- 1	137-14153-00	6- 4	438-15317-00	8-20	1M1-17211-00	12-25	2N6-21721-00-36	18- 2	2N6-23191-00	23-28
	36-22	509-14155-01	6-30	137-15353-00	8-16	1N6-17221-00	12-17	1M1-21730-00	5-15	509-23194-L0	23-30

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
2N4-23317-00	23-20	102-25137-00	26-36	1M1-27311-02-33	29-26
1W1-23318-L0	23-31	308-25138-00	26-13	1M1-27411-02-90	29-15
2N6-23318-00	22-27	214-25149-01	26-19	1M1-27412-00	29-16
2N6-23319-00	23-19	1E6-25151-00	26-20	1M1-27421-02-90	29-20
2N6-23340-00-33	23-18	1E2-25155-00	27-12	1M1-27422-00	29-21
1T2-23389-00	22-19	2N6-25155-00	26-22	120-27430-02	20-30
2N4-23389-00	22- 9	1T1-25194-00	26-30	120-27431-00	20-34
1E6-23408-00	16-20	1M1-25304-00	27-22	120-27432-02	20-31
122-23411-00	22-22	1M1-25311-00-98	27- 1	120-27433-00	20-32
156-23411-00	22- 1	183-25315-00	26- 2	1M1-28100-10	16-28
122-23412-00	22-23	483-25315-00	27- 7	445-81328-20	3-13
156-23412-00	22-20	1A1-25317-00	27- 2	443-81910-62	3-26
583-23416-01	22-25	431-25330-02	26- 9	498-81910-23	3-26
1E6-23434-00	22-12	214-25351-01	27-13	1M1-81970-60	3-22
2N6-23435-00-98	22- 3	148-25353-00	26-21	1E6-82110-29	34- 8
1E6-23441-00-98	22-17		27-14	1M1-82115-00	34-13
1E6-23442-00	22-10	148-25359-00	27-15	371-82121-00	34-11
164-23462-00	22- 2	431-25367-00	27-29	1E6-82122-01	34-10
584-23484-01	16-22	150-25381-00	27-27	120-82131-00	34- 9
2N6-24110-00-06	24- 1	403-25381-01	26-31	1E6-82150-00	34-25
156-24181-00	24- 3	1M1-25388-01	27-31	1E6-82151-00	34-26
2A6-24182-00	24- 4	1M1-25389-01	27-32	1M2-82310-40	34- 1
4E7-24240-00	24- 2	1T2-25394-00	27-26	2N6-82316-00	34- 2
1M1-24500-03	24- 9	1M1-25412-00	27-20	1M1-82370-21	34-14
1A0-24512-00	24-11	1M1-25443-10-33	27-18	1M1-82508-20	34-15
214-24512-00	24-17	1M1-25444-10-33	27-18	1M1-82519-00	34-34
1A0-24521-01	24-16	1M1-25445-10-33	27-18	584-82519-00	34-24
498-24522-00	24-14	2N6-26111-00	28- 1	1M1-82522-00	34-23
1A0-24524-01	24-12	1E6-26241-00	28- 7	1M1-82530-00	34-21
1A0-24529-01	24-10	1A0-26242-01	28- 5	341-82540-01	34-27
1M1-24535-00	24-13	434-26243-00	28- 4	116-82543-00	34-28
1M1-24536-00	24-15	1M1-26249-01	28- 6	1M1-82555-00	34-16
2A6-24611-00	24-20	1M1-26263-00	28-12	1M1-82556-00	34-17
1W1-24612-00	24-21	1Y1-26290-30	28- 2	3J4-82590-20	34-22
2N6-24711-00	25- 2	1Y1-26290-40	28- 3	498-82911-00	35-12
214-24724-00	25- 3	2A6-26311-00	28- 8	361-82921-31	35- 2
2N6-24734-00	25- 7	2X9-26312-00	28- 9	1M1-83309-60	30- 3
1M1-24738-00	25- 5	1M1-26335-00	28-14		30-13
1M1-24748-00	25- 4	1M1-26339-00	28-10	1M1-83310-60	30- 1
2N6-25016-10-98	26- 7	2N6-26341-00	28-16	115-83311-60	30- 2
1M1-25026-10-98	27- 8	382-26372-01	28-15		30-12
1E6-25104-01	26-26	498-26372-00	28-17	341-83312-70	30- 5
1E6-25111-00-98	26- 1	2N6-26397-00	35-25		30-15
214-25117-00	26- 3	341-26397-01	28-22	1M1-83313-60	30- 4
322-25118-00	26-33	1M1-27211-01-90	29- 1		30-14
214-25130-00	27-10	483-27231-00	29- 6	1M1-83316-00	30-18
308-25135-00	26-11	498-27235-00	29- 4		30-20
109-25136-00	26-12	1M1-27244-00	29-11	1M1-83318-00	30- 7

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
1M1-83318-00	30- 9	1M1-84521-60	33-12	90149-08105	11-20
1M1-83330-60	30-11	1M1-84523-60	33-11	90149-08108	11-30
2A6-83350-60	30-21	1M1-84524-60	33-13	90159-06016	11-13
2N5-83371-10	34-30	1M1-84526-60	33- 2	90170-10038	28-13
2A6-83506-00	31- 8	1M1-84527-60	33- 4	90170-12067	3-17
	31-13	1N6-84551-00-33	33-14	90170-20195	11-17
2A6-83513-00	31- 9	1M1-84553-00	33-25	90170-22187	5-31
	31-14	1M1-84553-10	33-17	90171-14020	26-34
122-83516-10	31- 2		33-24	90171-16021	27-33
	31- 6	1M1-84553-20	33-18	90175-06013	29-14
2A6-83519-00	31-18	2H7-84754-00	33- 3	90179-08148	28-19
2A6-83520-00	31- 7	1M1-85111-10	32-25		28-21
1M1-83526-00	31-10	2N8-85111-00	32-25	90179-10201	1-12
	31-15	449-85131-01	33- 5	90179-18020	12-34
1V1-83536-00	31- 3	2X9-85500-20	3- 1	90179-18172	11- 4
3A6-83540-F0	31- 5	1M2-85509-20	3- 3	90179-25033	22-26
2N6-83550-00	31-22	2X9-85512-20	3- 4	90185-08054	16-10
2N6-83560-00	31-23	1M2-85513-22	3- 5		22- 6
2X1-83570-F0	31- 1	2X9-85515-20	3-12	90185-10035	16- 7
1E6-83578-10	31- 4	2X9-85540-20	3-20		22- 8
2H0-83912-20	35-13	2A7-85546-00	3-21	90185-10037	29-28
2H0-83922-20	35- 1	2X9-85550-20	3- 2	90185-12072	29-25
437-83936-00	35-11	2X9-85580-20	3- 9	90201-05033	31-11
	35-22	1M1-85720-03	34-29		31-16
	35-24	90101-06278	26-23		34-18
437-83936-10	35-23		27-16	90201-06067	5-23
1T2-83972-00	35-19	90101-06304	25- 6		16-17
437-83976-03	35- 9	90101-08292	29-17		17- 4
1M1-83980-30	35- 3		29-22		17-12
1M1-84110-70	32- 1	90105-08024	16- 8		17-27
214-84114-60	32- 4	90105-10050	16- 5	90201-06073	24- 7
2N6-84118-00	32-17	90105-14060	22- 4	90201-06074	33-19
2N6-84119-00	32-21	90109-06410	35- 4		33-26
1M1-84120-70	32- 3		35-16	90201-07076	26-17
1M1-84130-60-33	32- 8	90109-08526	32-16	90201-08083	35- 5
1M1-84133-60	32- 7	90109-10453	21-12		35-18
1M1-84137-60	32-29	90109-10473	29-27	90201-08100	1- 7
498-84145-60	32- 9	90109-10533	20-28	90201-08113	7-21
214-84153-60	32-12	90109-14485	14-13	90201-08624	4-15
498-84163-60	32-10	90116-08104	1- 5	90201-10322	22-13
1M1-84164-60	32-11	90116-08264	7- 2	90201-10644	4-22
1M1-84195-61	32- 2	90116-10087	1-11	90201-12195	22-11
421-84312-30	32- 5	90116-10234	27- 6	90201-12593	3-19
148-84324-00	32- 6	90119-08012	23-21	90201-15234	10-29
1M1-84510-60	33- 8	90122-06001	19- 8	90201-17255	10-23
1M1-84511-60	33- 9	90123-08046	28-18	90201-17327	11-27
1M1-84512-60	33- 1		28-20	90201-20278	10-10
1M1-84514-60	33-10	90149-06011	24-18		12-13
1M1-84517-00	33-29				

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
90201-20278	12-26	90430-08069	36-42	90501-12081	10-28
90201-20279	20-33	90430-18067	19- 3	90501-23143	10-12
90201-20613	12-12	90445-05214	4-11	90501-23428	11-12
90201-22283	26-16	90445-07340	8- 8	90501-90536	21-11
90201-25287	10- 6	90445-08433	34-12	90502-09024	16-24
	12- 5	90445-09111	24-22	90506-18154	29-10
	12-18	90445-09112	19-13	90507-20002	26-10
90201-25637	10-15	90445-09228	19-12		27-11
90202-06010	24-19	90445-10344	24-23	90507-29021	29-29
90206-04003	16-21	90446-09119	34-35	90508-08334	14-21
90206-15023	16-26	90460-43053	7-17	90508-14360	11-28
90206-25059	10- 7	90460-44108	5- 7	90508-20023	29-19
90209-09155	17-15	90460-49058	5-10		29-24
90209-22082	12- 8	90460-64065	5-20	90508-32317	10-13
	12-22	90462-05005	3-33	90508-32318	15- 3
90209-25085	2-12		34- 7	90508-35350	20-29
	36-30	90465-10096	9-10	90560-12171	15- 2
90215-20125	11-16	90465-10108	6-50	91316-06025	5- 8
90215-21121	12-33				9- 4
90240-06009	20-35	90465-14095	8- 9		9- 8
90240-06040	29- 7	90467-08003	19-14	91316-06030	9- 3
90240-12059	21-17	90467-10008	24-24		9-15
90249-12008	29-13	90467-15012	5-14	91316-06035	8- 4
90269-04003	16-23	90468-02033	4-12	91316-06040	9- 9
90280-05013	2-15		4-23	91316-06060	8- 2
90282-07019	11- 2	90468-12006	22-16	91316-06080	8- 3
90338-22007	14- 9	90468-12007	31-12	91401-16015	20-37
90340-14010	8-15		31-17	91401-20012	27-38
90380-12051	21- 4	90480-01176	16-19		29- 9
90381-08002	13-11	90480-01230	17-23	91401-20025	21-15
90386-22077	20- 2	90480-10068	26- 8	91401-30022	21-19
90387-06388	17- 6		27- 9	91401-30030	26-35
90387-06553	33-20	90480-10208	17- 9		27-34
90387-06554	33-27	90480-12053	17-10		29- 5
90387-07391	5-22		18- 5	91401-30040	21-10
	16-16		18- 6	91701-06042	27-37
	19-10	90480-14102	5-21	91810-05016	8-12
90387-08258	7-20		16-18		9- 6
	17-17		19-11	341-92090-60	23-29
90387-15600	26-32	90480-14198	17- 5	92501-06010	23-26
90387-16398	20- 3	90480-15058	17-13	92501-06015	34- 5
90387-17141	27-30	90480-18171	5-26	92501-06020	3-15
90387-17555	27-28		19- 7		32-18
90387-25192	12-31	90480-22231	24- 8		32-22
90430-04004	4- 7	90480-24186	5-29	92501-06025	34- 3
	36-52	90501-08430	24-25	92501-08010	8-18
90430-06012	32-26	90501-10062	14-12	92701-06012	8- 6
90430-08069	11-31	90501-10245	29-12		8-14
				92701-06018	16-12

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
92901-03100	6-24	92901-06600	33-23	93210-05215	36-45
			34-33	93210-10118	28-11
92901-04100	3-11	92901-08100	7- 3	93210-11073	8-21
	6-14		7-14		36-35
92901-05100	3- 7		7-23	93210-14104	9-12
	3-24		11-21		26-37
	4- 4		17-19		36-40
	34-20		25- 9	93210-17239	13- 7
92901-05600	3-25		32-14		36-44
	5-18	92901-08200	11-22	93210-29282	11- 5
	20-19		16- 9		36-41
	20-21		17-18	93220-09001	6-45
92901-06100	1-15		25- 8	93306-20203	26- 4
	3-28		32-15	93306-20205	26- 5
	3-31	92901-08600	7-15	93306-20310	27- 5
	5-25	92901-10100	22-14	93306-20316	27- 3
	7- 8	92901-10200	16- 6	93306-20515	12- 3
	7-12	92901-12100	3-18	93306-20601	2-13
	13-10	92901-12600	21-18		2-16
	17- 3	92901-14100	20- 7	93306-30512	12-29
	17-26	92901-18100	11- 3	93310-21874	2- 5
	19- 9	92902-05100	19- 5		36-31
	20-15	92902-06100	16-15	93310-42541	2-11
	22-30	92902-08100	20-13		36-29
	23-27	92902-10200	21-13	93311-62035	12-14
	24- 6	92903-05100	33- 6		12-28
	31-20	92906-06100	7-25	93315-11720	11-25
	32-19	93101-10001	4-18	93315-23208	14-10
	32-23		36-61	93410-15005	16-27
	34- 4	93101-12004	15- 4	93410-17008	10-24
	34- 6		36-58	93410-20038	10- 5
	34-32	93102-17004	11-26		12-11
	35- 8		36-56		12-27
	35-15	93102-20009	26- 6	93410-22014	26-18
92901-06200	22-29	93102-35054	12-30	93410-25010	10-11
	25-12		36-57	93410-30012	14- 6
	29- 8	93103-30092	2-14	93430-07012	14-23
92901-06600	3-16		36-54	93430-08006	4-20
	3-29	93103-40091	2-17		14-19
	3-32		36-55	93430-10016	10-30
	7- 9	93104-07003	26-14	93440-25019	10- 9
	16- 4	93104-07036	13- 5		12- 6
	20-16		36-60		12-19
	27-39	93104-14044	20-23		12-23
	31-21	93105-50010	26-15	93440-25020	10- 8
	32-20	93106-25003	27- 4	93450-20026	2- 4
	32-24	93109-20014	10-21		36- 5
	33-16		36-59		36-10

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
93450-20026	36-15	95601-06100	35-17	98501-05016	4-14
	36-20	95601-08100	29-18		5-17
	36-25		29-23	98501-05018	3- 6
93501-04011	22-21	95601-10100	30-17	98501-05020	3-23
93503-16010	22-24		30-19	98501-05022	35-10
93505-32002	4- 8	95611-14100	20- 8	98501-05025	34-19
93507-32009	10-27	95801-06020	22-28		35-20
93515-32029	11-19	95821-08035	22-18	98501-05030	35-21
93603-22028	4-19	95821-08055	22- 5	98501-05035	3- 8
93604-08071	14- 7	95821-10055	22- 7		20-26
93604-18100	14- 2	97301-06012	3-27	98701-05012	14- 4
93608-30128	15- 5		13- 9	98901-04008	4- 6
93700-06004	20- 9		16- 3	98906-06010	7-26
94130-21205	26-27		24- 5		
94140-18204	27-23		34-31		
94227-21123	26-28	97301-06014	3-30		
94237-18120	27-24		17-25		
94330-18087	27-25	97301-06016	7-11		
94330-21084	26-29		20-14		
94416-21215	26-25	97301-06022	35- 7		
94418-18216	27-21		35-14		
94585-20104	27-35	97301-06025	5-24		
94685-20001	27-36		17- 2		
94701-00045	1- 3		17-11		
95301-05600	4- 5		29- 2		
95301-05700	20-27		33-15		
95301-06600	22-31	97301-06035	33-22		
	26-24	97301-08016	7-13		
	27-17	97301-08030	7-22		
	33-28		17-14		
95301-06700	29- 3	97302-05010	20-20		
95301-06800	33-21	97302-06025	16-14		
95301-08600	1- 6	97302-08014	20-12		
	7- 4	97311-06016	10-19		
	17-20	97311-08030	10-32		
	32-13	97321-06014	1-14		
95301-08700	25-10		7- 7		
95301-10700	22-15	97321-06020	15- 8		
95301-12700	20-36	97321-06030	31-19		
95302-05600	19- 6	97321-06045	25-11		
95302-10900	21-14	97602-03108	5- 4		
95303-05600	33- 7	97701-30520	30- 6		
95303-08800	30- 8		30-16		
	30-10	98501-03010	6-23		
95311-08700	11-23	98501-04006	3-14		
95311-10700	27-19	98501-04016	6-13		
95601-06100	25-13	98501-04018	3-10		
	35- 6	98501-05010	20-18		

PARTS NAME INDEX

DESCRIPTION	REF. NO.
ABSORBER 1	1- 4
*	1-10
AIR CLEANER CASE ASSY	5-11
ARM, float	6- 8
ARM, tensioner	20-22
AXLE, drive	12-15
AXLE, drive gear	13- 2
AXLE, kick	10- 1
AXLE, main (13T)	12- 1
AXLE, wheel	26-31
*	27-27
BALL	4- 8
*	10-27
*	11-19
*	22-21
*	22-24
BAND	3-21
*	28-22
*	35-25
BAND, battery	34- 9
BAND, boot	23-29
BAND, rim (3.00-18)	27-25
BAND, rim (3.00-21)	26-29
BAND, seat	25- 7
BAND, switch cord	35-11
*	35-22
*	35-23
*	35-24
BAND, tool	16-29
BAR, shift fork guide 1	14-17
BAR, shift fork guide 2	14-18
BASE, magneto	3- 3
BASE, taillight	33- 9
BATTERY ASSY (6N6-3B-1)	34- 8
BEARING (B6202)	26- 5
BEARING (B6202RS)	26- 4
BEARING (B6203)	27- 3
BEARING (B6203RS)	27- 5
BEARING (B6205)	12- 3
BEARING (B6206C3)	2-13
*	2-16
BEARING (B6305)	12-29
BEARING, cylindrical	2- 5
*	2-11
*	11-25
*	12-14
*	12-28
*	14-10

PARTS NAME INDEX

DESCRIPTION	REF. NO.
BEARING, cylindrical	36-29
*	36-31
BODY ASSY, headlight	32- 8
BODY, caP	19- 2
*	24-20
BODY, float chamber 1	6-11
BOLT	1-14
*	3-27
*	3-30
*	5- 8
*	5-24
*	7- 7
*	7-11
*	7-13
*	7-22
*	8- 2
*	8- 3
*	8- 4
*	9- 3
*	9- 4
*	9- 7
*	9- 8
*	9-14
*	10-19
*	10-32
*	13- 9
*	14-13
*	15- 8
*	16- 3
*	16-14
*	17- 2
*	17-11
*	17-14
*	17-25
*	20-12
*	20-14
*	20-20
*	20-28
*	21-12
*	24- 5
*	25- 6
*	25-11
*	26-23
*	27-16
*	28-18
*	28-20
*	29- 2
*	29-17

PARTS NAME INDEX

DESCRIPTION	REF. NO.
BOLT	29-22
*	29-27
*	31-19
*	32-16
*	32-29
*	33-15
*	33-22
*	34-31
*	35- 4
*	35- 7
*	35-14
*	35-16
BOLT, caP	23-16
BOLT, flange	22- 5
*	22- 7
*	22-18
*	22-28
BOLT, hexagon socket head	23-23
BOLT, stud	1- 5
*	1-11
*	7- 2
*	27- 6
BOLT, washer based	16- 5
*	16- 8
*	22- 4
BOLT, wing	19- 8
BOLT, with washer	23-21
BOOT	23-28
BOOT, sealing	15- 9
BOSS, clutch	11- 8
BOSS, kick crank	10-26
BOX COMP.	16-13
BRACKET 1	20-31
BRACKET, fender	17- 8
BRACKET, footrest 1	29-16
BRACKET, footrest 2	29-21
BRACKET, ignition coil	34- 2
BRACKET, licence	33-14
BRACKET, meter	31-18
BRACKET, seat	25- 4
*	25- 5
BRACKET, upper	21- 9
BRAKE SHOE COMP.	26- 9
*	27-10
BRAKE SHOE PLATE ASSY	26- 7
*	27- 8
BREATHER	8- 7
BULB (6V-18W)	30- 2
*	30-12

PARTS NAME INDEX

DESCRIPTION	REF. NO.
BULB (6V-3W)	31- 2
*	31- 6
BULB (6V-32/3CP)	33-10
BULB (6V-35/35W)	32- 4
BUSH	20- 2
*	26-12
BUSH, shock absorber lower	21- 3
BUSH, solid	13-11
*	21- 4
C.D.I. MAGNETO ASSY	3- 1
C.D.I. UNIT ASSY	3-20
CABLE, brake	28-16
CABLE, clutch	28-14
CABLE, throttle 1	28- 8
CABLE, throttle 2	28- 9
CAMSHAFT	26-20
*	27-13
CAP	6-32
CAP, front fork	23-17
CAP, handle lock	16-22
CAP, Plunger	6-46
CARBURETOR ASSY 1	6- 1
CASE, chain	20-17
CHAIN, drive (DID520DS 104L)	27-35
CIRCLIP	2- 4
*	4-20
*	10- 5
*	10- 8
*	10- 9
*	10-11
*	10-24
*	10-30
*	12- 6
*	12-11
*	12-19
*	12-23
*	12-27
*	14- 6
*	14-19
*	14-23
*	16-27
*	26-18
*	36- 5
*	36-10
*	36-15
*	36-20
*	36-25
CLAMP	3-13

PARTS NAME INDEX

DESCRIPTION	REF. NO.
CLAMP	3-33
*	6-49
*	8- 9
*	9- 9
*	34- 7
CLAMP, coupler	34-23
CLAMP, hose	5- 7
*	5-10
*	5-20
*	7-17
CLIP	4-12
*	4-23
*	5-14
*	6-20
*	6-27
*	19-14
*	22-16
*	24-24
*	31-12
*	31-17
*	11- 6
CLUTCH ASSY	26-19
CLUTCH, meter	3- 5
COIL, lighting 1	3- 9
COIL, Pulser	3- 4
COIL, source	3- 4
COLLAR	5-22
*	7-20
*	12-31
*	16-16
*	17- 6
*	17-17
*	19-10
*	20- 3
*	26-32
*	27-28
*	27-30
*	33-20
*	33-27
COLLAR, body fitting	32- 9
COLLAR, flasher 1	30-18
*	30-20
*	32- 7
COLLAR, screw	32- 7
CONNECTING ROD ASSY	36-26
CORD, taillight	33-29
COVER	29-11
COVER 2	5-19
COVER, ball race 2	22-25

PARTS NAME INDEX

DESCRIPTION	REF. NO.
COVER, crankcase 2	9- 1
COVER, crankcase 3	9- 5
COVER, dust	29- 4
COVER, dust seal	23- 4
COVER, handle lever	28-15
*	28-17
COVER, hub dust	26-33
*	27-29
COVER, kick lever	10-31
COVER, oil pump	9-12
COVER, Plunger cap	6-47
COVER, rear footrest	20-32
COVER, shift pedal	15- 7
COVER, side (L.H)	18- 1
COVER, side (R.H)	18- 2
COVER, single seat	25- 2
COVER, spring	10- 4
COVER, thrust 1	20- 5
*	21-16
CRANK 1	2- 7
CRANK 2	2- 8
CRANKCASE 1	8- 1
CRANKCASE 2	8-11
CRANKSHAFT ASSY	2- 6
CROWN, handle	22- 3
CUP, filter	24-16
CYLINDER COMP., front fork	23-10
CYLINDER 1	1- 8
DAMPER	31- 9
*	31-14
*	32-10
*	32-11
*	33- 4
*	33-17
*	33-18
*	33-24
*	33-25
*	34-17
DAMPER 1	17-24
DAMPER 2	31-10
*	31-15
DAMPER, engine mount 1	8-10
*	8-19
DAMPER, locating 1	24- 3
DAMPER, locating 2	24- 4
DAMPER, main switch 1	34-16
DAMPER, muffler	7-19
*	17-16

PARTS NAME INDEX

DESCRIPTION	REF. NO.
DAMPER, seat	25- 3
DOUBLE SEAT ASSY	25- 1
DUMPER SUB ASSY	21- 2
ELEMENT ASSY, air cleaner	5-12
EMBLEM 4	18- 3
EMBLEM 6	18- 4
EXHAUST PIPE ASSY 1	7- 1
FENDER, front	17- 1
FENDER, rear	17- 7
FLANGE, sPacer	26- 2
*	27- 7
FLAP	17-22
FLASHER RELAY ASSY	30-21
FLOAT	6- 7
FOOTREST 1	29-15
FOOTREST 2	29-20
FOOTREST, rear 1	20-34
FORK, shift 1	14-15
FORK, shift 2	14-16
FRAME COMP	16- 1
FRONT FLASHER LIGHT ASSY 1	30- 1
FRONT FORK ASSY	23- 1
FRONT STOP SWITCH ASSY	35- 3
FUEL COCK ASSY 1	24- 9
FUEL TANK COMP.	24- 1
FUSE (6V-10A)	34-26
FUSE HOLDER ASSY	34-25
GASKET	4- 7
*	6-29
*	11-31
*	19- 3
*	23-15
*	23-22
*	24-14
*	24-17
*	32-26
*	34-28
*	36-42
*	36-46
*	36-52
GASKET KIT	36-32
GASKET, caP	24-21
GASKET, crankcase cover	9- 2
*	36-37
GASKET, crankcase cover 2	9- 6
*	36-38
GASKET, cylinder	1- 9
*	36-34

PARTS NAME INDEX

DESCRIPTION	REF. NO.
GASKET, cylinder head 1	1- 2
*	36-33
GASKET, drain	8-16
*	14-14
*	36-36
*	36-43
GASKET, drain Plug	23-24
GASKET, exhaust Pipe	7- 5
*	36-49
GASKET, flasher lens	30- 4
*	30-14
GASKET, float chamber	6-10
*	36-48
GASKET, lens	33-11
GASKET, manifold	5- 5
*	36-47
GASKET, muffler	7-16
*	36-50
GASKET, oil Pump cover 1	9-13
*	36-39
GASKET, Pump case	4-13
*	36-51
GEAR, drive (10T)	26-11
GEAR, drive (3T/23T)	13- 1
GEAR, driven (15T)	13- 6
GEAR, kick (27T)	10- 2
GEAR, kick idle (22T)	10-22
GEAR, meter (10T)	26-13
GEAR, Primary drive (23T)	11- 1
GEAR, Pump drive (18T)	4-21
GEAR, 1st wheel (33T)	12-25
GEAR, 2nd Pinion (17T)	12-10
GEAR, 2nd wheel (29T)	12-17
GEAR, 3rd Pinion (21T)	12- 7
GEAR, 3rd wheel (25T)	12-21
GEAR, 4th Pinion (23T)	12- 4
GEAR, 4th wheel (23T)	12-24
GEAR, 5th Pinion (25T)	12- 9
GEAR, 5th wheel (21T)	12-20
GRAPHIC SET	24- 2
GRIP (L.H)	28- 7
GRIP (R.H)	28- 5
GROMMET	5-21
*	5-26
*	5-29
*	16-18
*	16-19
*	17- 5

PARTS NAME INDEX

DESCRIPTION	REF. NO.
GROMMET	17- 9
*	17-10
*	17-13
*	17-23
*	18- 5
*	18- 6
*	19- 7
*	19-11
*	24- 8
*	26- 8
*	27- 9
*	32-12
GROMMET, wireherness	32-12
GUARD, chain	20-11
GUIDE, cable	6-30
*	22- 9
*	22-19
*	28-10
GUIDE, chain	20-25
GUIDE, ratchet wheel	10-16
GUIDE, sPring	10-14
GUIDE, sPring 1	21- 7
HANDLEBAR	28- 1
HEAD, cylinder 1	1- 1
HEADLIGHT UNIT ASSY	32- 1
HELMET HANGER ASSY	16-11
HINGE	19- 4
HOLDER	8-17
HOLDER, cable	23-20
HOLDER, cable 1	22-27
*	23-31
HOLDER, cable 2	23-19
HOLDER, clutch cable	1-13
HOLDER, damPer	22-12
HOLDER, handle lower	22-10
HOLDER, handle upper	22-17
HOLDER, lever 1	35-12
HOLDER, lever 2	35- 2
HOLDER, oil PiPe	4-24
HORN	34-30
HOSE	4-11
*	8- 8
*	19-12
*	19-13
*	24-22
*	24-23
*	34-12
*	34-35
HOUSING, tachometer gear	13- 4

PARTS NAME INDEX

DESCRIPTION	REF. NO.
HUB, front	26- 1
HUB, rear	27- 1
IGNITION COIL ASSY	34- 1
INNER TUBE COMP.1	23-12
JET, main (#140)	6- 3
JET, main (#150)	6- 3
JET, main (#160)	6- 3
JET, Pilot (#20.0)	6- 2
JOINT, air cleaner 1	5- 9
JOINT, carburetor	5- 6
JOINT, chain	27-36
KEY, straight	11- 2
KEY, woodruff	2-15
KICK CRANK ASSY	10-25
KNOB, trip meter	31- 4
LEAD WIRE ASSY	3-12
LENS ASSY	32- 3
LENS, flasher	30- 5
*	30-15
LENS, taillight	33-12
LEVER 1	35-13
LEVER 2	35- 1
LEVER, camshaft 1	26-22
*	27-12
LEVER, cock	24-12
LEVER, shift 2	14-20
LEVER, shift 3	14-22
LEVER, starter 1	6-42
MAIN SWITCH ASSY	34-15
METAL, worm shaft outer	4-17
MIRROR ASSY (L.H)	28- 2
MIRROR ASSY (R.H)	28- 3
MUD GUARD COMP.	17-21
NEEDLE	6-19
NEEDLE VALVE ASSY	6- 5
NEUTRAL SWITCH ASSY	34-27
NIPPLE, grease	20- 9
NOZZLE	4-10
NOZZLE, main	6-17
NUT	1- 6
*	1-12
*	3-17
*	4- 5
*	5-31
*	7- 4
*	11- 4
*	11-17
*	11-23

PARTS NAME INDEX

DESCRIPTION	REF. NO.
NUT	12-34
*	17-20
*	19- 6
*	20-27
*	20-36
*	22-15
*	22-26
*	22-31
*	25-10
*	26-24
*	27-17
*	27-19
*	28-13
*	28-19
*	28-21
*	29- 3
*	32-13
*	33- 7
*	33-28
NUT, cable adjusting	6-31
NUT, castle	26-34
*	27-33
NUT, crown	30- 8
*	30-10
*	33-21
NUT, self-locking	16- 7
*	16-10
*	22- 6
*	22- 8
*	29-25
*	29-28
NUT, slotted	21-14
NUT, u	20- 8
*	25-13
*	29-18
*	29-23
*	30-17
*	30-19
*	35- 6
*	35-17
NUT, wing	29-14
O-RING	6-26
*	6-34
*	6-37
*	6-45
*	8-21
*	9-11
*	11- 5

PARTS NAME INDEX

DESCRIPTION	REF. NO.
O-RING	13- 7
*	24-11
*	26-37
*	28-11
*	36-35
*	36-40
*	36-41
*	36-44
*	36-45
OIL LEVEL GAUGE ASSY	34-29
OIL PUMP ASSY	4- 1
OIL SEAL	2-14
*	2-17
*	4-18
*	10-21
*	11-26
*	12-30
*	13- 5
*	15- 4
*	20-23
*	23- 6
*	23- 7
*	26- 6
*	26-14
*	26-15
*	27- 4
*	36-54
*	36-55
*	36-56
*	36-57
*	36-58
*	36-59
*	36-60
*	36-61
OIL SEAL KIT	36-53
PAD, battery	34-11
PEDAL, brake	29- 1
PEDAL, shift	15- 6
PIECE, connecting	28-12
PIN	29-13
PIN, clevis	20-35
*	21-17
*	27-37
*	29- 7
PIN, cotter	20-37
*	21-10
*	21-15
*	21-19

PARTS NAME INDEX

DESCRIPTION	REF. NO.
PIN, cotter	26-35
*	27-34
*	27-38
*	29-5
*	29-9
PIN, crank 1	2-9
*	36-28
PIN, dowel	4-19
*	8-12
*	9-6
*	14-2
*	14-7
*	15-5
PIN, float	6-9
PIN, Piston	2-3
*	36-4
*	36-9
*	36-14
*	36-19
*	36-24
PIPE	6-48
PISTON (STD)	2-1
*	2-1
*	36-2
*	36-2
PISTON (1ST O/S 0.25MM)	2-1
*	36-7
PISTON (2ND O/S 0.50MM)	2-1
*	36-12
PISTON (3RD O/S 0.75MM)	2-1
*	36-17
PISTON (4TH O/S 1.00MM)	2-1
*	36-22
PISTON ASSY (STD)	36-1
PISTON ASSY (1ST O/S)	36-6
PISTON ASSY (2ND O/S)	36-11
PISTON ASSY (3RD O/S)	36-16
PISTON ASSY (4TH O/S)	36-21
PISTON RING SET (STD)	2-2
*	36-3
PISTON RING SET (1ST O/S)	2-2
*	36-8
PISTON RING SET (2ND O/S)	2-2
*	36-13
PISTON RING SET (3RD O/S)	2-2
*	36-18
PISTON RING SET (4TH O/S)	2-2
*	36-23
PLATE	6-12

PARTS NAME INDEX

DESCRIPTION	REF. NO.
PLATE	6-21
PLATE, adjusting	4-3
PLATE, bearing cover	8-5
*	8-13
PLATE, clutch 2	11-10
PLATE, friction	11-11
PLATE, Pressure 1	11-9
PLATE, side 1	14-3
PLATE, starter lever	6-43
PLATE, stopper	14-5
PLATE, thrust 1	11-15
PLUG	14-9
PLUG CAP ASSY	34-14
PLUG, drain	23-25
PLUG, oil	9-10
PLUG, screw	6-16
PLUG, spark (NGK B-BES)	1-3
PLUG, straight screw	8-15
PLUNGER, starter	6-40
POINT, neutral	14-8
PRIMARY DRIVEN GEAR COMP. (65T)	11-7
PROTECTOR, muffler 2	7-24
PROTECTOR, chain	16-25
PROTECTOR, engine	16-2
PULLER, chain 1	27-31
PULLER, chain 2	27-32
PUSH LEVER ASSY	11-29
RACE, ball 1	22-1
*	22-22
RACE, ball 2	22-20
*	22-23
REAR ARM COMP.	20-1
REAR FLASHER LIGHT ASSY 1	30-11
REAR FOOTREST ASSY 1	20-30
RECTIFIER ASSY	3-22
REED VALVE ASSY	5-1
REED, valve	5-2
REFLECTOR	30-3
*	30-13
REFLECTOR, front 1	32-25
*	32-25
REFLECTOR, rear 1	33-5
RIM (1.60-21)	26-25
RIM (1.85-18)	27-21
RING, leaf	28-6
RING, meter cover	31-8
*	31-13
RING, retaining	32-2

PARTS NAME INDEX

DESCRIPTION	REF. NO.
RING, snap	23-6
RING, stop	26-36
RIVET	16-23
ROD, brake	29-6
ROD, connecting	2-10
*	36-27
ROD, Push 1	11-18
ROD, Push 2	11-24
ROTOR ASSY	3-2
SCREW	6-39
*	11-20
*	11-30
*	24-18
*	33-2
SCREW, air adjusting	6-36
SCREW, blind	4-6
*	7-26
SCREW, boot band	23-30
SCREW, flat head	8-6
*	8-14
*	14-4
*	16-12
SCREW, lens fitting	33-13
SCREW, lever fitting	24-13
SCREW, Pan head	3-6
*	3-8
*	3-10
*	3-14
*	3-15
*	3-23
*	4-14
*	5-17
*	6-13
*	6-23
*	8-18
*	20-18
*	20-26
*	23-26
*	32-18
*	32-22
*	34-3
*	34-5
*	34-19
*	35-10
*	35-20
*	35-21
SCREW, Pan head with washer	5-4
SCREW, Panhead tapping	30-6
*	30-16

PARTS NAME INDEX

DESCRIPTION	REF. NO.
SCREW, throttle	6-33
SCREW, with washer	11-13
SEAL	5-13
*	5-16
SEAL, camshaft	27-15
SEAL, dust	23- 5
SEAL, Guard	20-10
SEAL, steering	22- 2
SEAT, base	33- 1
SEAT, battery	34-10
SEAT, sPring upper	21- 8
*	23-13
SHAFT, Pivot	20- 6
SHAFT, worm	4-16
SHIFT CAM ASSY	14- 1
SHIFT SHAFT ASSY	15- 1
SHIM	13- 3
SHIM (0.3T)	4- 2
*	20- 4
SHIM (0.5T)	4- 2
SHIM (1.0T)	4- 2
SHIM 2 (0.3T)	12- 2
*	12-16
SHIM 2 (0.5T)	12- 2
*	12-16
SHIM, camshaft	26-21
*	27-14
SHOCK ABSORBER ASSY, rear	21- 1
SIDE COVER ASSY 3	5-15
SIDE COVER LOCK ASSY	5-30
SILENCER, exhaust	7-18
SILENCER, intake 1	5-27
SILENCER, intake 2	5-28
SLEEVE, rod	21- 6
SOCKET	32- 5
SOCKET ASSY	31- 7
SOCKET, meter	31- 3
SPACER	15- 2
*	23-14
SPACER 1	11-14
SPACER, bead	26-30
*	27-26
SPACER, bearing	26- 3
*	27- 2
SPACER, engine mount	8-20
SPEEDOMETER ASSY	31- 1
SPEEDOMETER CABLE ASSY	31-22
SPINDLE, taPer	23- 9

PARTS NAME INDEX

DESCRIPTION	REF. NO.
SPOKE SET, front	26-26
SPOKE SET, rear	27-22
SPRING	6-22
*	24-10
SPRING, air adjusting	6-38
SPRING, check ball	4- 9
SPRING, compResion	10-12
*	10-28
*	11-12
*	14-12
*	21-11
*	24-25
*	29-12
SPRING, conical	16-24
SPRING, front fork	23-11
SPRING, PlunGer	6- 4
SPRING, reflector	32- 6
SPRING, tension	26-10
*	27-11
*	29-10
*	29-29
SPRING, throttle stoP	6-35
SPRING, throttle valve	6-25
SPRING, torsion	10-13
*	11-28
*	14-21
*	15- 3
*	20-29
*	29-19
*	29-24
SPROCKET, drive (16T)	12-32
SPROCKET, driven (43T)	27-18
SPROCKET, driven (44T)	27-18
SPROCKET, driven (45T)	27-18
STAND, side	29-26
STAY, flasher 1	30- 7
*	30- 9
STAY, headlight 1	32-17
STAY, headlight 2	32-21
STAY, muffler 1	7-10
STAY, muffler 2	7- 6
STAY, Plate fitting 1	32-27
STAY, Plate fitting 2	32-28
STEERING LOCK ASSY	16-20
STOP SWITCH ASSY	34-21
STOPPER	10-18
*	10-20
*	13- 8

PARTS NAME INDEX

DESCRIPTION	REF. NO.
STOPPER, bump	21- 5
STOPPER, cam	14-11
STOPPER, reed valve	5- 3
STRAINER	24-15
SWITCH, handle 1	35- 9
SWITCH, handle 4	35-19
TACHOMETER ASSY	31- 5
TACHOMETER CABLE ASSY	31-23
TAILLIGHT UNIT ASSY	33- 8
TANK, oil	19- 1
TENSIONER	20-24
TIRE (3.00-21)	26-27
TIRE (4.00-18)	27-23
TOOL KIT	16-28
TOP, mixing chamber	6-28
TUBE (2.75-21)	26-28
TUBE (3.75-18)	27-24
TUBE, outer 1	23- 2
TUBE, outer 2	23- 3
TUBE, throttle Guide	28- 4
UNDER BRACKET COMP.	23-18
VALVE, throttle 1	6-18
VOLTAGE REGULATOR ASSY	3-26
*	3-26
WASHER	2-12
*	12- 8
*	12-22
*	17-15
*	21-13
*	27-20
*	36-30
WASHER, lock	10-17
*	11-16
*	12-33
WASHER, main Jet	6- 4
WASHER, needle valve	6- 6
WASHER, outer tube	23- 8
WASHER, Plain	11-22
*	16- 6
*	16- 9
*	17-18
*	22-29
*	25- 8
*	25-12
*	29- 8
*	32-15
WASHER, Plate	1- 7
*	3-16

PARTS NAME INDEX

DESCRIPTION	REF. NO.
WASHER, Plate	3-19
*	3-25
*	3-29
*	3-32
*	4-15
*	4-22
*	5-18
*	5-23
*	7- 9
*	7-15
*	7-21
*	10- 6
*	10-10
*	10-15
*	10-23
*	10-29
*	11-27
*	12- 5
*	12-12
*	12-13
*	12-18
*	12-26
*	16- 4
*	16-17
*	17- 4
*	17-12
*	17-27
*	20-16
*	20-19
*	20-21
*	20-33
*	21-18
*	22-11
*	22-13
*	24- 7
*	24-19
*	26-16
*	26-17
*	27-39
*	31-11
*	31-16
*	31-21
*	32-20
*	32-24
*	33-16
*	33-19
*	33-23
*	33-26

PARTS NAME INDEX

DESCRIPTION	REF. NO.
WASHER, Plate	34-18
*	34-33
*	35- 5
*	35-18
WASHER, Plug screw	6-15
WASHER, sPecial	33- 3
WASHER, sPring	1-15
*	3- 7
*	3-11
*	3-18
*	3-24
*	3-28
*	3-31
*	4- 4
*	5-25
*	6-14
*	6-24
*	7- 3
*	7- 8
*	7-12
*	7-14
*	7-23
*	7-25
*	11- 3
*	11-21
*	13-10
*	16-15
*	17- 3
*	17-19
*	17-26
*	19- 5
*	19- 9
*	20- 7
*	20-13
*	20-15
*	22-14
*	22-30
*	23-27
*	24- 6
*	25- 9
*	31-20
*	32-14
*	32-19
*	32-23
*	33- 6
*	34- 4
*	34- 6

PARTS NAME INDEX

DESCRIPTION	REF. NO.
WASHER, sPring	34-20
*	34-32
*	35- 8
*	35-15
WASHER, starter lever	6-44
WASHER, wave	10- 7
*	16-21
*	16-26
WHEEL, ratchet	10- 3
WIRE HARNESS ASSY	34-22
WIRE, earth lead	34-24
*	34-34
WIRE, Plus lead	34-13