

YAMAHA

PARTS CATALOGUE

MG250 (1YM)

S. AFRICA



261YM-664E1

A2

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha MG250 (1YM).
When you are ordering replacement parts for the MG250 (1YM), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

U.R. Use size (thickness) and/or number as required.

U.N. Use as many as you need.

A.P. Alternate Parts

L.M. Local Made

F# Frame No. (Applicable machine No.)

3. The parts marked with (+) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

5. Indication of No. of constituent parts for assembly

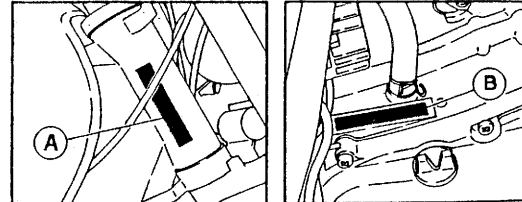
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	31G-000101 and following
(B) Engine Serial No.	31G-000101 and following



Color Code	Color Name	Abbreviate
2L	Caribbean Blue	CRB
20	Crystal Silver	CSL
33	Yamaha Black	YB

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

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ENGINE

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Carburetor	B10
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Crankcase Cover 1	B13
Starter	B14
Starter Clutch	B15
Clutch	C2 ~ C3
Transmission	C4
Shift Cam · Fork	C5
Shift Shaft	C6

CHASSIS

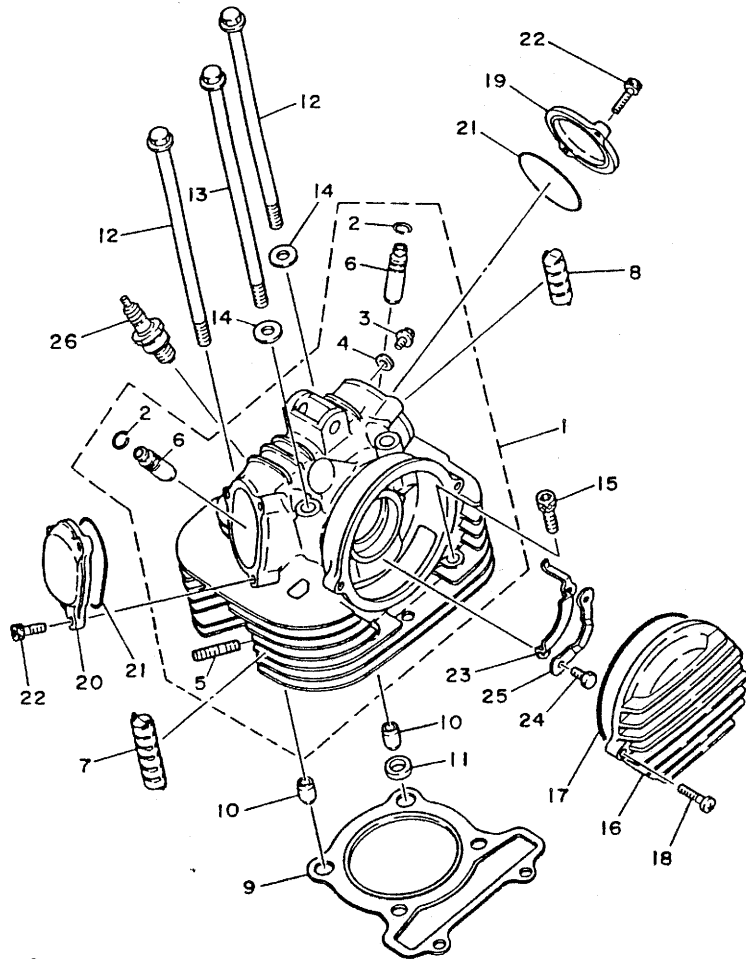
Frame	C7
Fender	C8
Side Cover	C9 ~ C10
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Fuel Tank	D3 ~ D4
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Front Wheel	D7 ~ D8
Rear Wheel	D9 ~ D10

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FIG. 1 CYLINDER HEAD



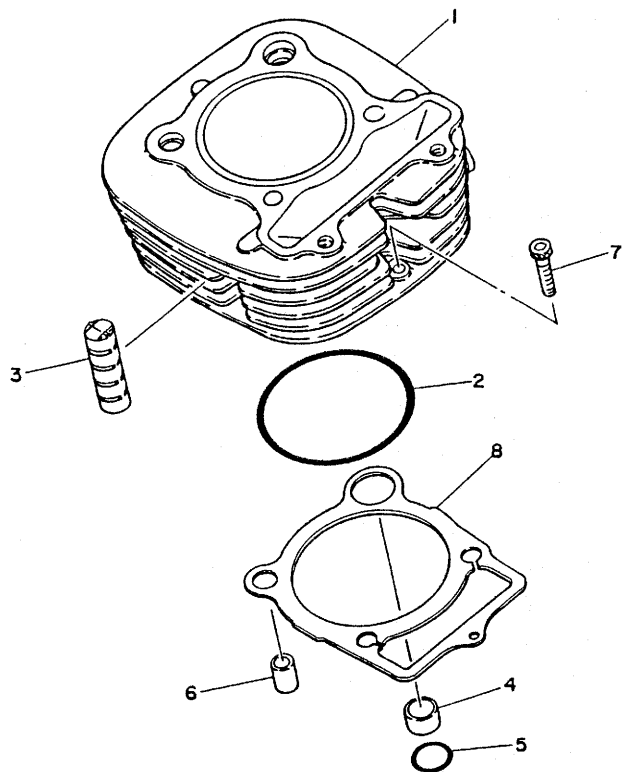
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-11110-00	CYLINDER HEAD ASSY	1	
2	93440-12052	.CIRCLIP	2	
3	90153-06045	.SCREW, hexagon	1	
4	90430-06014	.GASKET	1	
5	95612-06618	.BOLT, stud	4	
6	3Y1-11133-10	.GUIDE, intake valve	2	
7	3Y1-11127-00	ABSORBER 3	3	
8	31G-11161-00	ABSORBER 1	2	
9	31G-11181-00	GASKET, cylinder head 1	1	
10	91830-24016 99530-1	PIN, dowel	2	
11	90430-14131	GASKET	1	
12	90105-10140	BOLT, washer based	2	
13	90105-10139	BOLT, washer based	2	
14	90201-10128	WASHER, plate	3	
15	91316-08050	BOLT	2	
16	31G-11185-00	COVER, cylinder head side 1	1	
17	93211-06635	O-RING	1	
18	92501-06025	SCREW, pan head	2	
19	31G-11186-00	COVER, cylinder head side 2	1	
20	31G-11187-00	COVER, cylinder head side 3	1	
21	93210-57634	O-RING	2	
22	91316-06020	BOLT	5	
23	3Y1-1111F-00	PLATE	1	
24	97301-06012	BOLT	2	
25	90215-06162	WASHER, lock	1	
26	94701-00218	PLUG, spark (NGK BPR-7ES)	1	with resister



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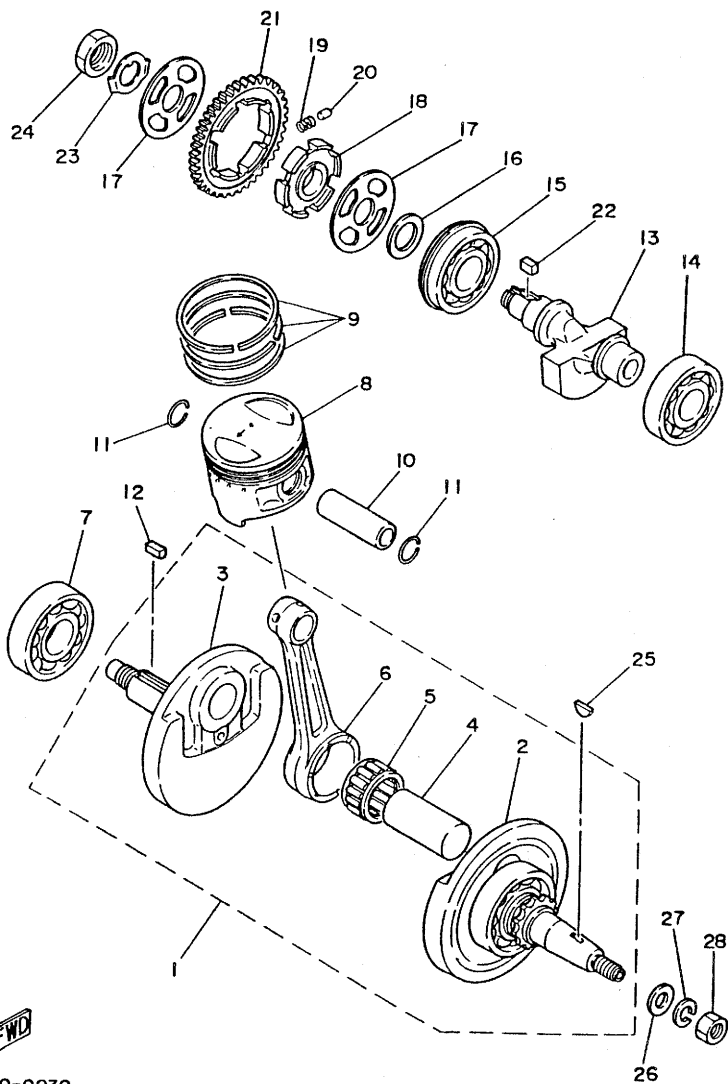
FIG. 2 CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-11310-00	CYLINDER	1	
2	93210-81411	O-RING	1	
3	31G-11127-00	ABSORBER 3	7	
4	90387-16547	COLLAR	1	
5	93210-18322	O-RING	1	
6	91830-24016 99530-14016	PIN, dowel	1	
7	91316-06030	BOLT	1	
8	31G-11351-00	GASKET, cylinder	1	



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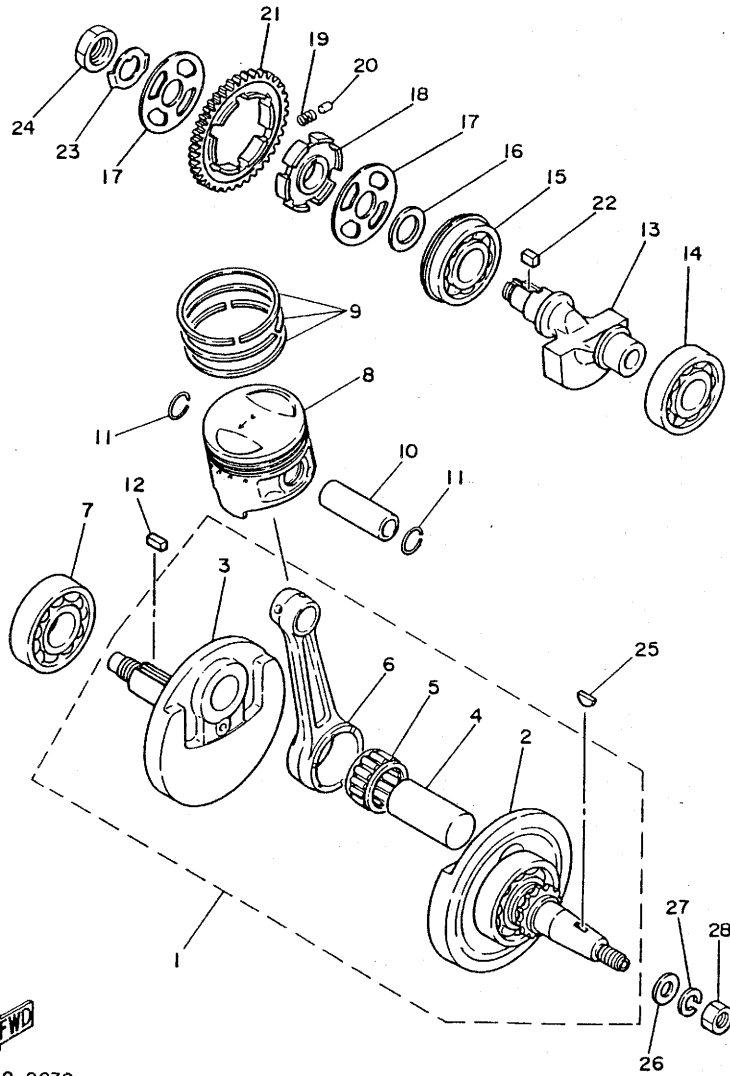
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FIG. 3 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-11400-00	CRANKSHAFT ASSY	1	
2	3Y1-11412-09	.CRANK 1	1	
3	3Y6-11422-01	.CRANK 2	1	
4	3Y1-11681-00	.PIN, crank 1	1	
5	93310-831H1	.BEARING, cylindrical	1	
6	3Y1-11651-02	.ROD, connecting	1	
7	93306-30622	BEARING (6306SH4 SPECIAL)	1	
8	3Y1-11631-00-A0	PISTON (STD)	1	size a
	3Y1-11636-00	PISTON (0.50MM O/S)	1	AP
	3Y1-11638-00	PISTON (1.00MM O/S)	1	AP
9	3Y1-11610-00	PISTON RING SET (STD)	1	
	3Y1-11610-20	PISTON RING SET (2ND O/S)	1	AP
	3Y1-11610-40	PISTON RING SET (4TH O/S)	1	AP
10	447-11633-00	PIN, piston	1	
11	93450-22027	CIRCLIP	2	
12	90282-07019	KEY, straight	1	
13	3Y1-11454-00	WEIGHT 1	1	
14	93306-30525	BEARING (B6305)	1	
15	93306-30526	BEARING (83A539SN2-9C3)	1	
16	90201-20792	WASHER, plate	1	
17	3Y1-11565-00	WASHER, bearing cover	2	
18	3Y1-11496-00	BOSS, buffer	1	
19	90501-21133	SPRING, compression	6	
20	93605-10090	PIN, dowel	3	
21	3Y1-11531-00	GEAR, balance wt (43T)	1	
22	90282-05013	KEY, straight	1	
23	90215-20158	WASHER, lock	1	
24	90179-16018	NUT	1	

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FIG. 3 CRANKSHAFT. PISTON



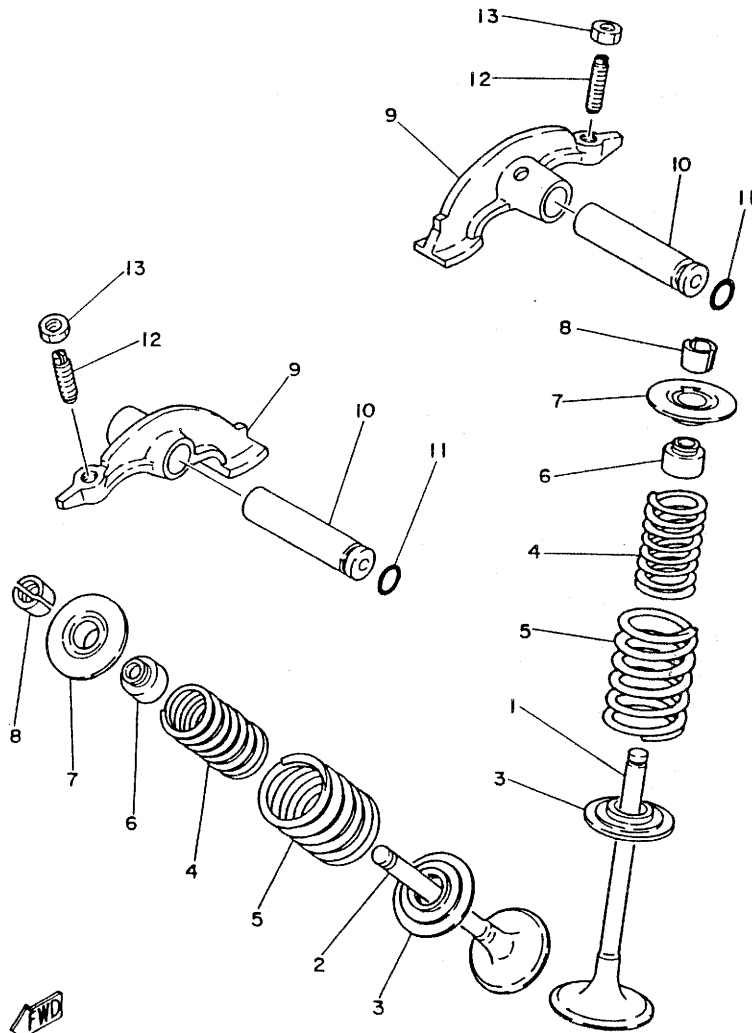
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	90280-05013	KEY, woodruff	1	
26	90201-12593	WASHER, plate	1	
27	92901-12100	WASHER, spring	1	
28	90170-12067	NUT	1	



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FIG. 4 VALVE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
①	3Y1-12111-00	VALVE, intake	1	
②	3Y1-12121-00	VALVE, exhaust	1	
3	3Y1-12116-00	SEAT, valve spring	2	
4	22U-12113-00	SPRING, valve inner	2	
5	22U-12114-00	SPRING, valve outer	2	
6	1J7-12119-01	SEAL, valve stem	2	
7	3Y1-12117-01	RETAINER, valve spring	2	
8	1J7-12118-00	COTTER, valve	4	
⑨	52R-12151-00	ARM, valve rocker	2	
10	3Y1-12156-00	SHAFT, rocker 2	2	
11	93210-09350	O-RING	2	
⑫	31G-12159-01	SCREW, valve adjusting	2	
13	31G-12158-00	NUT, lock	2	

3Y1.12111.00 ⑥

FEB 9
 JAN 14
 DEC 7
 NOV 13
 OCT 21
 SEP 14
 AUG 10
 JUL 13
 JUN 14
 MAY 30
 APR 10
 MAR 13
 OHB 34
 ORDER 02

3Y1.12121.00 ②

FEB 9
 JAN 11
 DEC 4
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 SEP 11
 AUG 10
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 MAY 17
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 OHB 40
 ORDER 11

31G.12158.00 ⑩

FEB 2
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 DEC NIL
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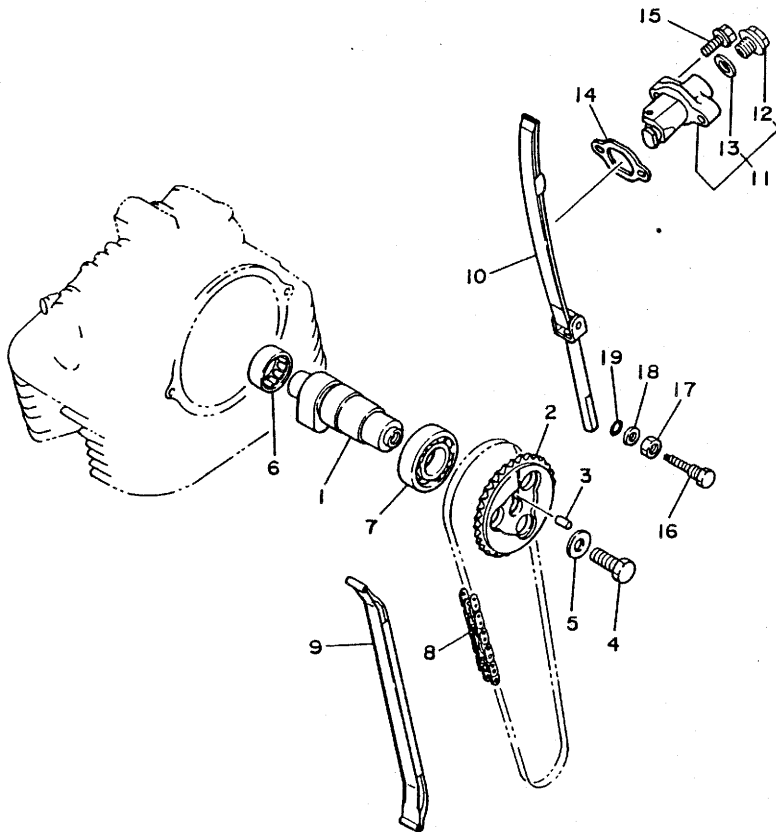


FIG. 5 CAMSHAFT. CHAIN

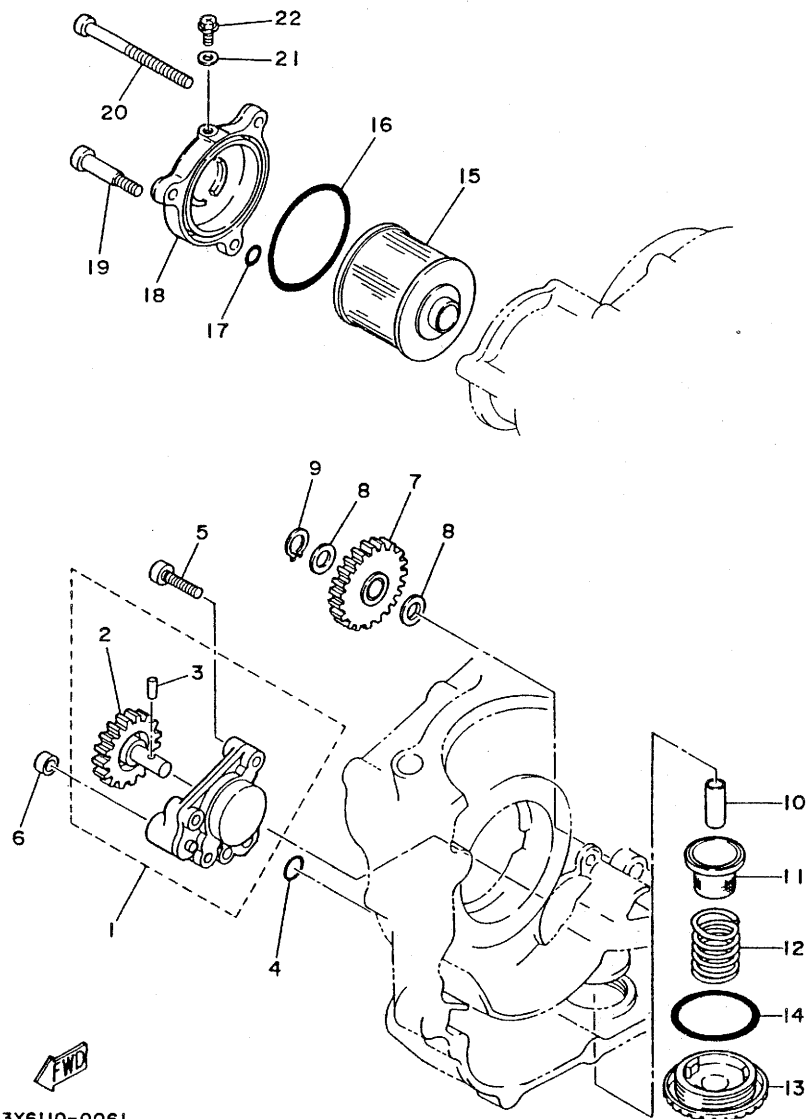
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-12170-02	CAMSHAFT ASSY 1	1	
2	3Y1-12176-00	SPROCKET, cam chain (32T)	1	
3	93604-10011	PIN, dowel	1	
4	90101-10303	BOLT	1	
5	90201-10591	WASHER, plate	1	
6	93315-32516	BEARING, cylindrical	1	
7	93306-00515	BEARING	1	
8	94500-02090	CHAIN (BF05M 90L)	1	
9	3Y1-12231-01	GUIDE, stopper 1	1	
10	3Y1-12241-00	GUIDE, stopper 2	1	
11	31G-12210-00	TENSIONER ASSY, cam chain	1	
12	31G-12222-00	.PLUG	1	
13	31G-12214-00	.GASKET	1	
14	31G-12213-00	GASKET, tensioner case	1	
15	91316-06025	BOLT	2	
16	90109-08600	BOLT	1	
17	95301-08700	NUT	1	
18	92901-06200	WASHER, plain	1	
19	93210-06632	O-RING	1	



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FIG. 6 OIL PUMP

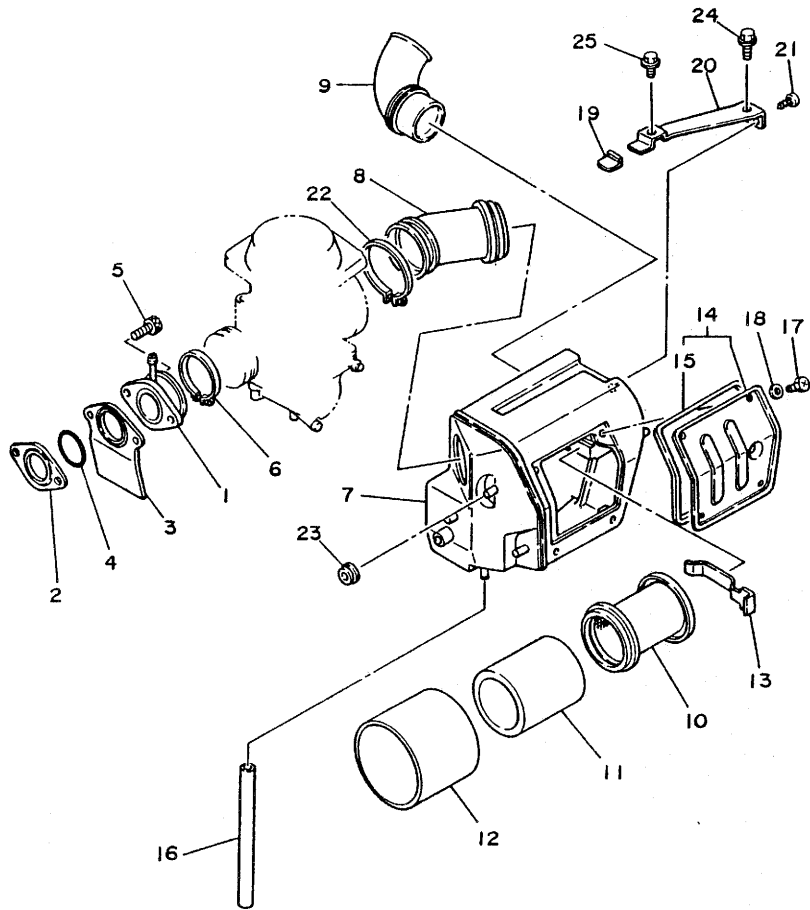


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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-13300-01	OIL PUMP ASSY	1	
2	3Y6-13326-01	.GEAR, pump driven 2	1	
3	93603-12030	.PIN, dowel	1	
4	93210-10096	O-RING	1	
5	92501-06025	SCREW, pan head	3	
6	90430-06156	GASKET	1	
7	3Y1-13341-00	GEAR, oil pump idle (20T)	1	
8	90201-10119	WASHER, plate	2	
9	99009-10400	CIRCLIP	1	
10	3Y1-13416-00	PIPE, oil 1	1	
11	3Y1-13411-00	STRAINER, oil	1	
12	90501-18576	SPRING, compression	1	
13	3Y1-15351-01	PLUG, drain	1	
14	93210-40351	O-RING	1	
15	4X7-13440-90	ELEMENT ASSY, oil cleaner	1	
16	93210-64297	O-RING	1	
17	93210-07125	O-RING	1	
18	31G-13447-00	COVER, oil element	1	
19	90109-06705	BOLT	1	
20	92501-06090	SCREW, pan head	2	
21	90430-05126	GASKET	1	
22	90149-05158	SCREW	1	

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FIG. 7 INTAKE



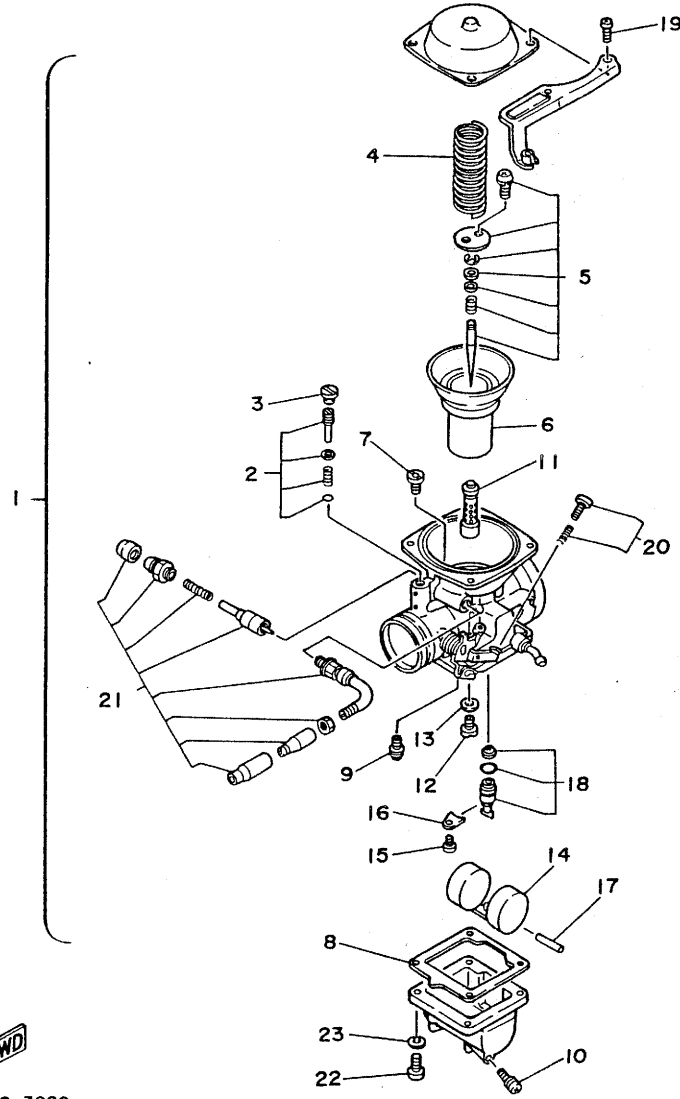
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-13586-00	JOINT, carburetor 1	1	
2	31G-13556-00	GASKET, manifold	1	
3	31G-13555-00	MANIFOLD, intake	1	
4	93210-37532	O-RING	1	
5	91316-06025	BOLT	2	
6	90460-54137	CLAMP, hose	1	
7	3Y6-14401-00	AIR CLEANER CASE ASSY	1	
8	31G-14453-00	JOINT, air cleaner 1	1	
9	3Y6-14437-00	DUCT	1	
10	3Y6-14458-00	GUIDE	1	
11	3Y6-14451-00	ELEMENT, air cleaner	1	
12	31G-14461-00	ELEMENT, air cleaner 2	1	
13	3Y6-14468-01	PLATE, element fitting	1	
14	3Y6-14402-00	CAP ASSY, air cleaner	1	
15	3Y6-14452-00	.SEAL	1	
16	90446-11023	HOSE	1	
17	90153-05030	SCREW, hexagon	4	
18	92901-05600	WASHER, plate	4	
19	90480-16185	GROMMET	1	
20	3Y6-14498-00	STAY 1	1	
21	97701-40510	SCREW, panhead tapping	2	
22	90460-58015	CLAMP, hose	1	
23	90480-01141	GROMMET	1	
24	95801-06030	BOLT, flange	1	
25	95801-06010	BOLT, flange	1	



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FIG. 8 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-14901-00	CARBURETOR ASSY 1	1	
2	11J-14105-00	.PILOT SCREW SET	1	
3	3F7-14991-00	.SCREW	1	
4	3Y6-14933-00	.SPRING, diaphragm	1	
5	31G-1490J-00	.NEEDLE SET	1	
6	3H5-14940-00	.DIAPHRAGM ASSY	1	
7	256-14944-32 3G2-14231-32	.JET, main (#160)	1	
8	3F7-14984-00	.GASKET, float chamber	1	
9	4G0-14142-47	.JET, pilot (# 47.5)	1	
10	12R-14191-00	.PLUG, drain	1	
11	3Y6-14941-97	.NOZZLE, main	1	
12	620-14231-25	.JET, main (#125)	1	
13	137-14153-00	.WASHER, main jet	1	
14	3H5-14985-00	.FLOAT	1	
15	98501-04006	.SCREW, pan head	1	
16	2H0-14146-00	.PLATE	1	
17	537-14186-00	.PIN, float	1	
18	256-14107-20 98580	.NEEDLE VALVE SET	1	
19	97807-05010	.SCREW, pan head	4	
20	31G-14103-00	.THROTTLE SCREW SET	1	
21	31G-1410A-00	.STARTER SET	1	
22	98501-05016	.SCREW, pan head	4	
23	92901-05100	.WASHER, spring	4	

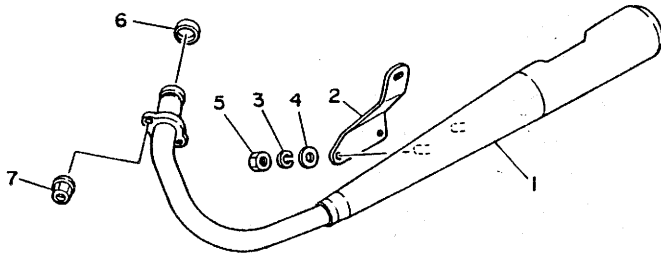
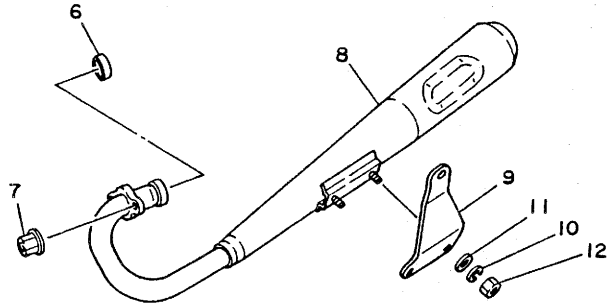


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FIG. 9 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-14711-00	MUFFLER 1	1	
2	31G-14771-00	STAY, muffler 1	1	
3	92990-08100	WASHER, spring	2	
4	⁹⁰ 92990 -08200	WASHER, plain	2	
5	95301-08600	NUT	2	
6	341-14613-00	GASKET, exhaust pipe	2	
7	90179-06499	NUT	4	
8	31G-14721-00	MUFFLER 2	1	
9	31G-14781-00	STAY, muffler 2	1	
10	92990-08100	WASHER, spring	2	
11	⁹⁰ 92990 -08200	WASHER, plain	2	
12	95301-08600	NUT	2	

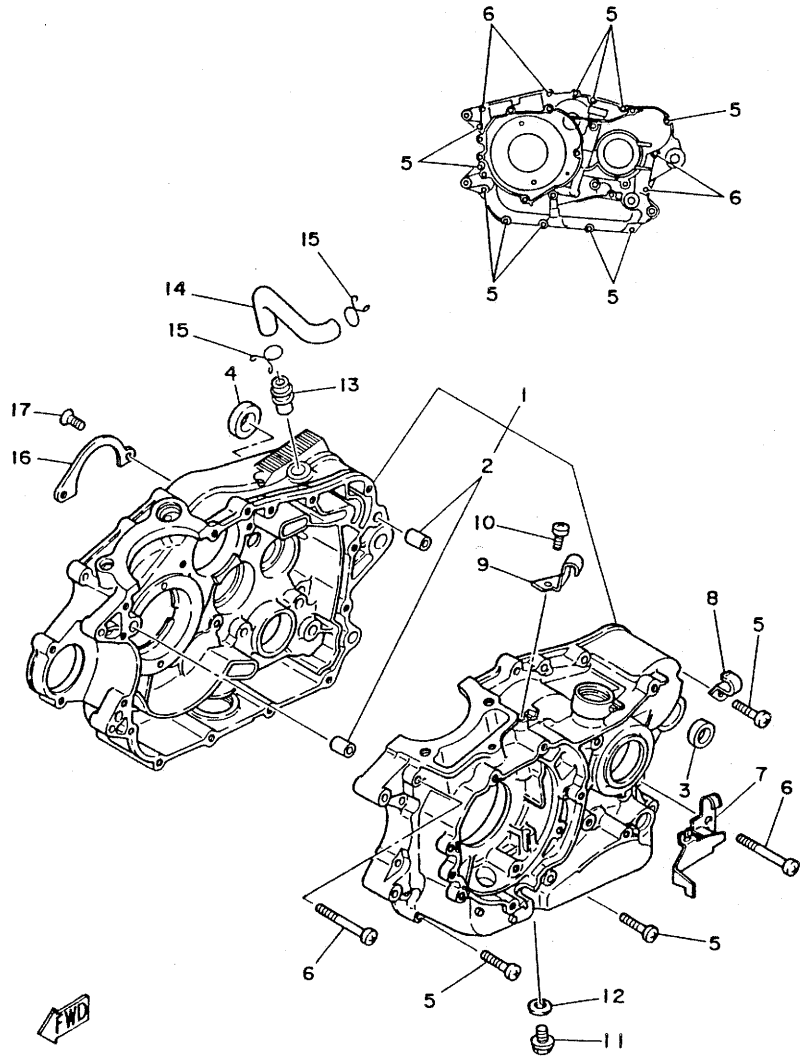


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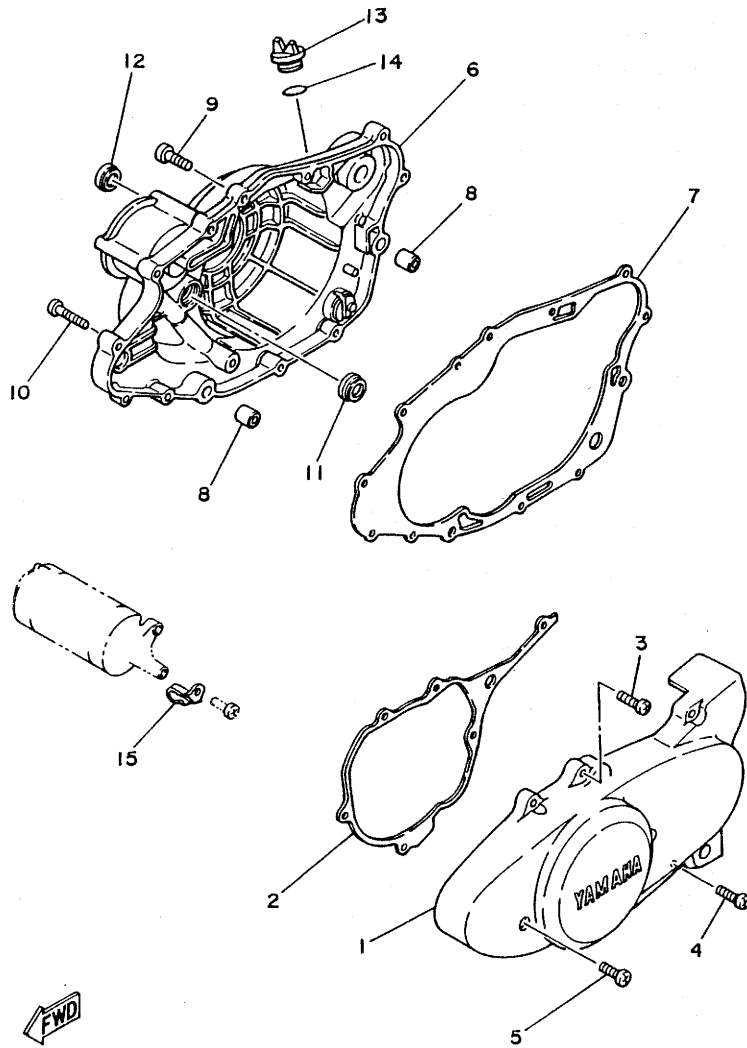
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FIG. 10 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-15100-00	CRANKCASE ASSY	1	
2	91830-22016 99530-12016	.PIN, dowel	2	
3	90387-17783	COLLAR	1	
4	90387-16782	COLLAR	1	
5	92501-06030	SCREW, pan head	11	
6	92501-06060	SCREW, pan head	4	
7	90465-08158	CLAMP	1	
8	90465-08122	CLAMP	1	
9	31G-15441-00	HOLDER, clutch cable	1	
10	92501-06014	SCREW, pan head	1	
11	90340-10003	PLUG, straight screw	1	
12	90201-10118	WASHER, plate	1	
13	371-11167-01	PIPE, breather 2	1	
14	3Y6-11166-00	PIPE, breather 1	1	
15	90467-14015	CLIP	2	
16	3Y1-15383-00	PLATE, bearing cover	1	
17	92701-06015	SCREW, flat head	2	



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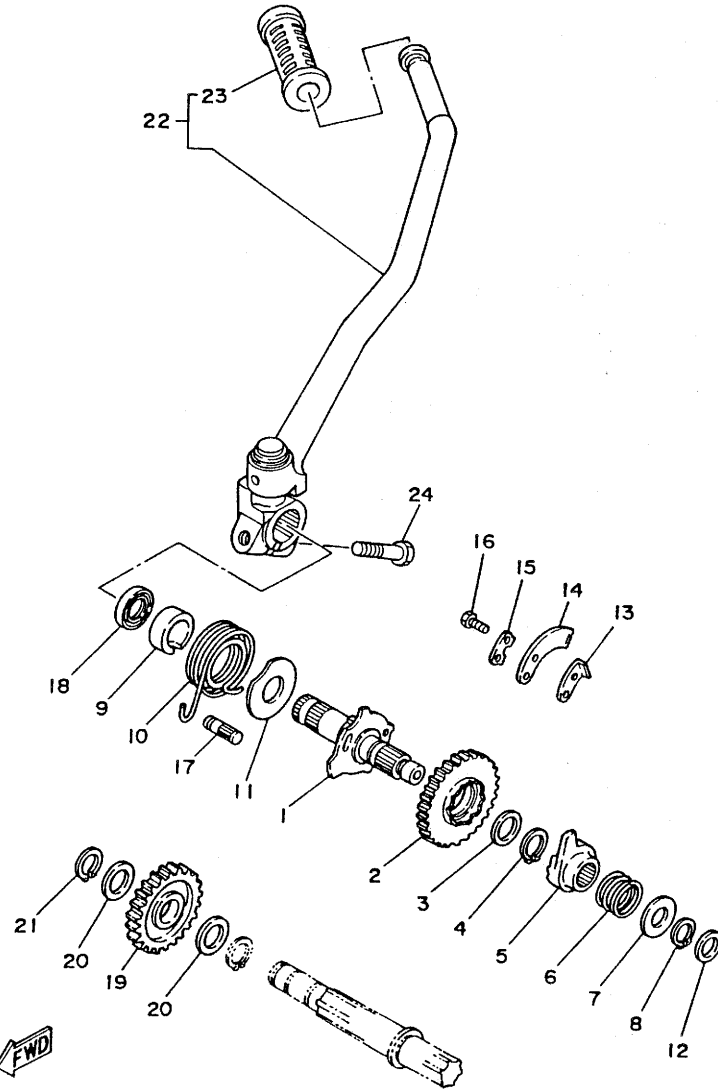
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FIG. 11 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-15411-00	COVER, crankcase 1	1	
2	3Y6-15451-00	GASKET, crankcase cover 1	1	
3	92501-06025	SCREW, pan head	4	
4	92501-06025	SCREW, pan head	1	
5	92501-06055	SCREW, pan head	2	
6	31G-15421-00	COVER, crankcase 2	1	
7	3Y6-15461-00	GASKET, crankcase cover 2	1	
8	91830-22016 99530-12	PIN, dowel	2	
9	92501-06025	SCREW, pan head	9	
10	92501-06035	SCREW, pan head	2	
11	93101-14092	OIL SEAL	1	
12	3Y6-15361-00	GAUGE, level	1	
13	3Y1-15363-00	PLUG, oil	1	
14	93210-19123	O-RING	1	
15	90465-08125	CLAMP	1	

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FIG. 12 STARTER



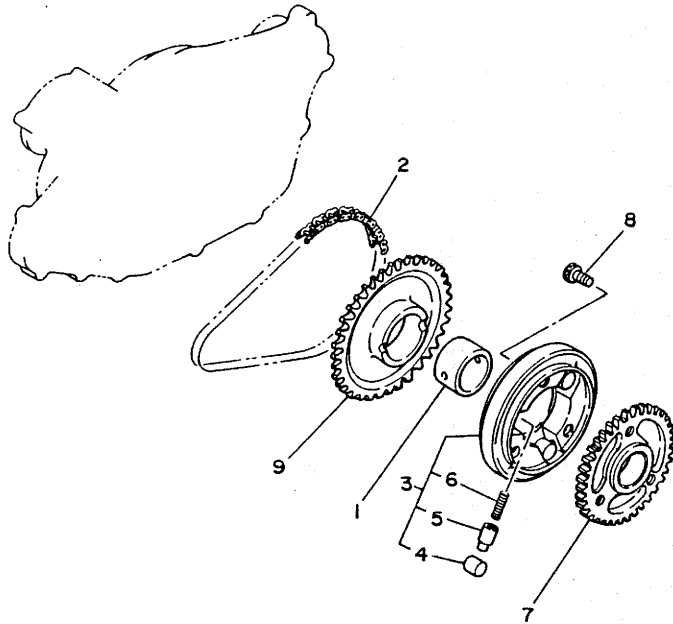
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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-15660-00	KICK AXLE ASSY	1	
2	30X-15641-01	GEAR, kick (30T)	1	
3	90201-20685	WASHER, plate (0.5T)	1	
4	93410-20038	CIRCLIP	1	
5	3Y1-15671-00	WHEEL, ratchet	1	
6	90501-16107	SPRING, compression	1	
7	90201-155K6	COVER, spring	1	
8	99009-15400	CIRCLIP	1	
9	3Y6-15664-00	GUIDE, spring	1	
10	90508-32061	SPRING, torsion	1	
11	278-15676-00	COVER, spring	1	
12	90201-15701	WASHER, plate (1.0T)	1	
13	2K7-15668-00	STOPPER	1	
14	214-15674-00	GUIDE, ratchet wheel	1	
15	214-15686-00	WASHER, lock	1	
16	97321-06016	BOLT	2	
17	248-15668-00	STOPPER	1	
18	93102-20108	OIL SEAL	1	
19	3Y1-15651-00	GEAR, kick idler (27T)	1	
20	90201-20276	WASHER, plate (1.0T)	2	
21	99009-20400	CIRCLIP	2	
22	31G-15620-00	KICK CRANK ASSY	1	
23	156-15618-01	COVER, kick lever	1	
24	97311-08030	BOLT	1	

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FIG. 13 STARTER CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90387-252A2	COLLAR	1	
2	94552-19060	CHAIN	1	
3	3Y6-15580-00	STARTER CLUTCH OUTER ASSY	1	
4	93615-15114	.PIN, dowel	3	
5	1J7-15583-01	.CAP, starter clutch spring	3	
6	90501-04596	.SPRING, compression	3	
7	3Y6-11536-00	GEAR, drive	1	
8	9131 ^b 2 -08016	BOLT	3	
9	3Y6-15519-00	SPROCKET, starter 2 (46T)	1	

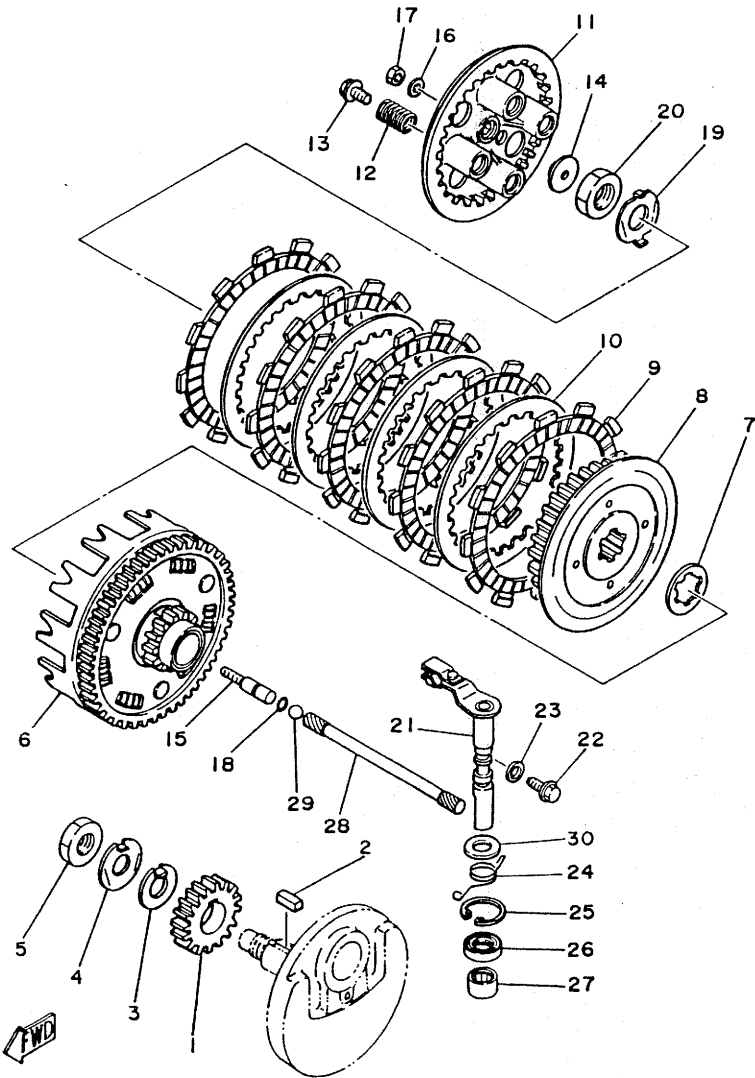


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B15

FIG. 14 CLUTCH

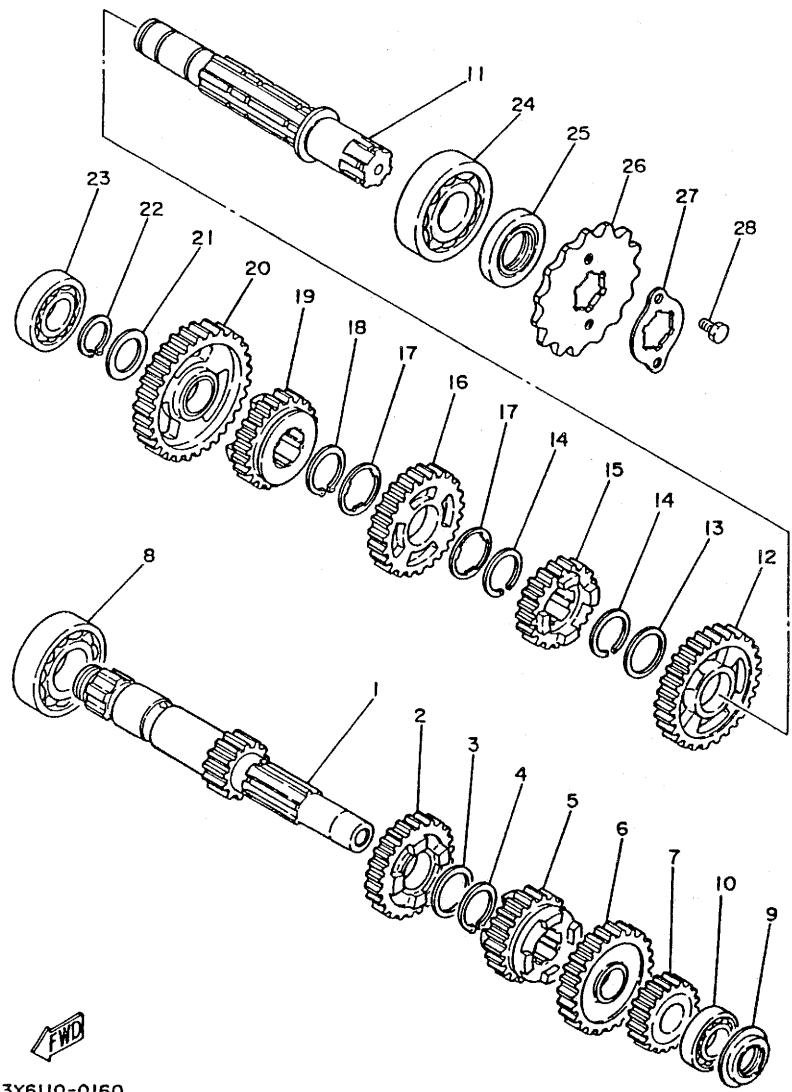
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93541-32017 <i>11/32 INCH</i>	BALL	1	
30	90201-14560	WASHER, plate	1	



316646-3160

C3

FIG. 15 TRANSMISSION

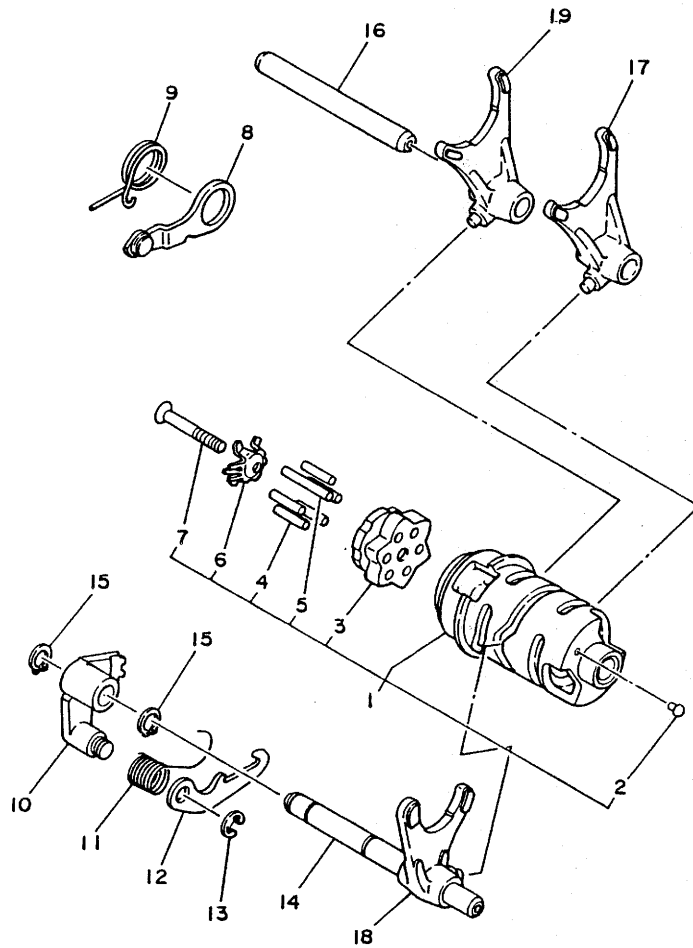


REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	3Y6-17411-00	AXLE, main (14T)	1	
2	3Y1-17141-00	GEAR, 4th pinion (26T)	1	
3	90201-22793	WASHER, plate	1	
4	93410-22039	CIRCLIP	1	
5	3Y1-17131-00	GEAR, 3rd pinion (23T)	1	
6	3Y1-17151-00	GEAR, 5th pinion (28T)	1	
7	3Y1-17121-00	GEAR, 2nd pinion (19T)	1	
8	93306-20541	BEARING (B6205)	1	
9	93101-17093	OIL SEAL	1	
10	93306-00310	BEARING	1	
11	3Y1-17402-00	DRIVE AXLE ASSY	1	
12	3Y1-17221-00	GEAR, 2nd wheel (32T)	1	
13	90201-253K0-10 256-17154-00-10	WASHER, plate	1	
14	93440-250 10	CIRCLIP	2	
15	3Y1-17251-00	GEAR, 5th wheel (23T)	1	
16	3Y1-17231-00	GEAR, 3rd wheel (29T)	1	
17	90209-22191	WASHER	2	
18	93410-25010	CIRCLIP	1	
19	3Y1-17241-00	GEAR, 4th wheel (26T)	1	
20	3Y1-17211-00	GEAR, 1st wheel (37T)	1	
21	90201-20276	WASHER, plate (1.0T)	1	
22	99009-20400	CIRCLIP	1	
23	93306-00401	BEARING (B6004)	1	
24	93306-30525	BEARING (B6305)	1	
25	93102-25208	OIL SEAL	1	
26	3Y1-17461-50	SPROCKET, drive (15T)	1	
27	3Y1-17456-00	HOLDER, sprocket	1	
28	97322-06010	BOLT	2	

FWD
3Y6110-0160

C4

FIG. 16 SHIFT CAM. FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-18540-00	SHIFT CAM ASSY	1	
2	136-18542-00	.POINT, neutral	1	
3	31G-18185-00	.SEGMENT	1	
4	93604-18100	.PIN, dowel	4	
5	93604-29151	.PIN, dowel	2	
6	2K9-18561-00	.PLATE, side 1	1	
7	98701-05035	.SCREW, flat head	1	
8	31G-18140-00	STOPPER LEVER ASSY	1	
9	90508-26434	SPRING, torsion	1	
10	3Y1-18122-00	LEVER, shift 2	1	
11	90508-12430	SPRING, torsion	1	
12	2K7-18151-00	LEVER, shift 3	1	
13	99001-07600	CIRCLIP	1	
14	3Y1-18531-00	BAR, shift fork guide 1	1	
15	99009-10400	CIRCLIP	2	
16	3Y1-18535-00	BAR, shift fork guide 2	1	
17	31G-18511-00	FORK, shift 1	1	
18	3Y1-18512-00	FORK, shift 2	1	
19	3Y1-18513-00	FORK, shift 3	1	

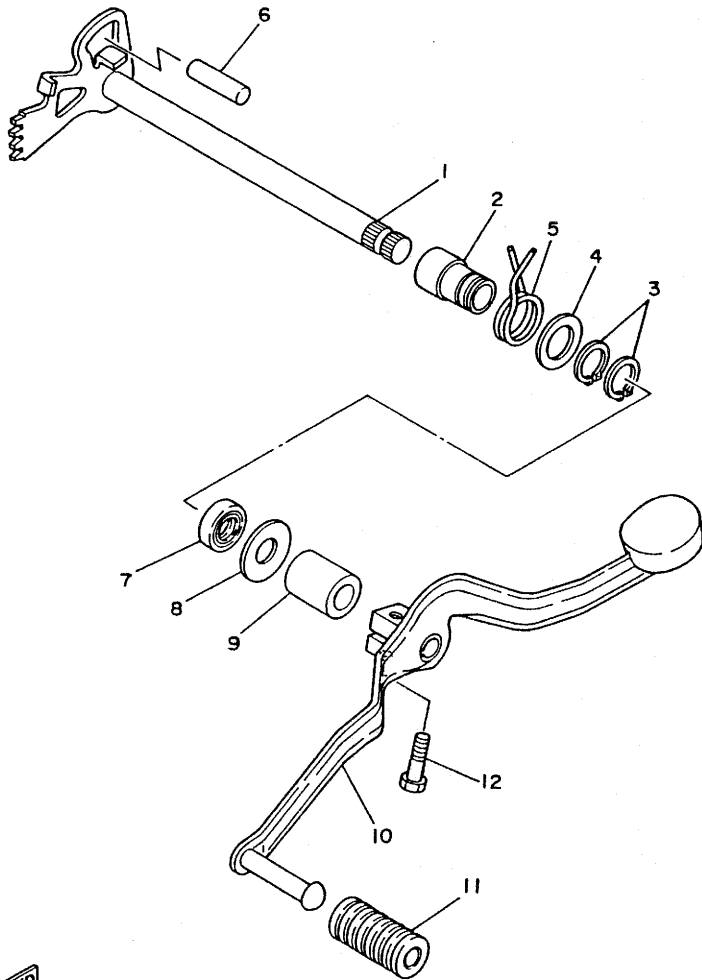


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C5

FIG. 17 SHIFT SHAFT

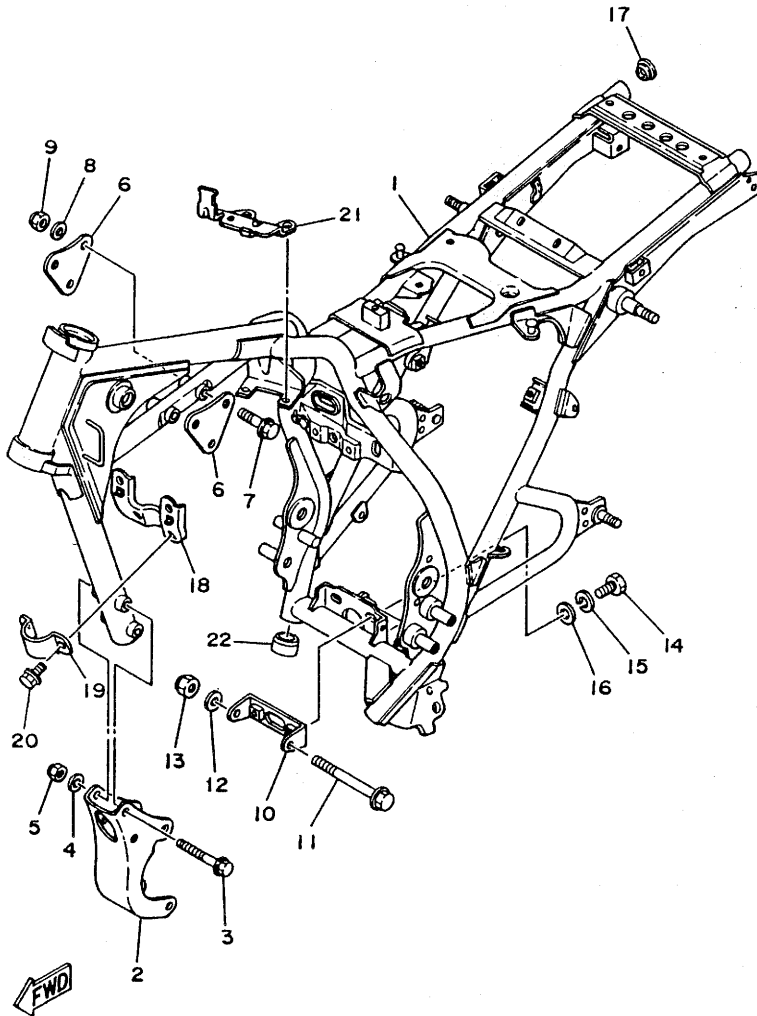
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-18101-00	SHIFT SHAFT ASSY	1	
2	90387-12787	COLLAR	1	
3	99009-17400	CIRCLIP	2	
4	90201-17255	WASHER, plate	1	
5	90508-32374	SPRING, torsion	1	
6	93608-30152	PIN, dowel	1	
7	93102-12106	OIL SEAL	1	
8	90201-12588	WASHER, plate	1	
9	90560-12191	SPACER	1	
10	31G-18111-00	PEDAL, shift	1	
11	132-18113-01	COVER, shift pedal	1	
12	97321-06020	BOLT	1	



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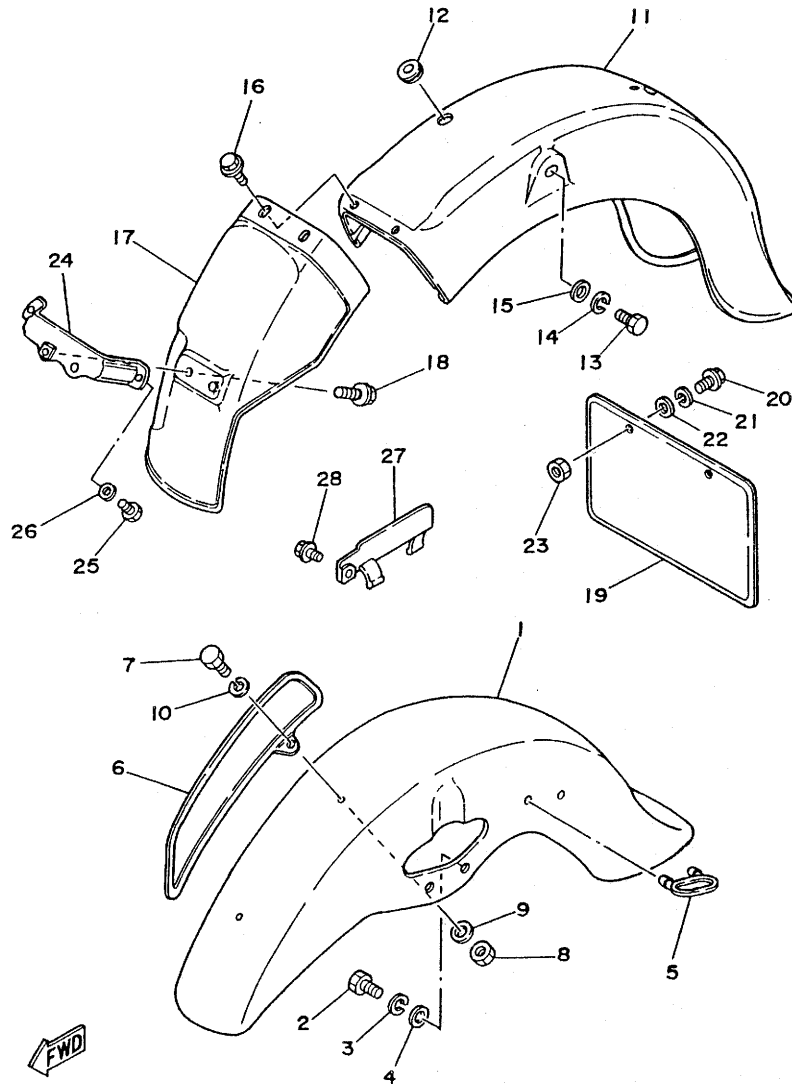
FIG. 18 FRAME



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-21110-00	FRAME COMP.	1	
2	31G-21316-00	STAY, engine 3	1	
3	95811-08070	BOLT, flange	4	
4	90201-094G1	WASHER, plate	4	
5	90185-08089	NUT, self-locking	4	
6	31G-21315-00	STAY, engine 2	2	
7	95812-08055	BOLT, flange	3	
8	90201-094G1	WASHER, plate	3	
9	90185-08089	NUT, self-locking	3	
10	3Y1-21475-00	PLATE, engine adjusting	1	
11	90105-08162	BOLT, washer based	1	
12	90201-094G1	WASHER, plate	1	
13	90185-08089	NUT, self-locking	1	
14	97322-08016	BOLT	2	
15	92902-08100	WASHER, spring	2	
16	92990-08600	WASHER, plate	2	
17	90480-17218	GROMMET	2	
18	31G-2134K-00	BRACKET, horn	1	
19	31G-2134L-00	BRACKET, horn 2	1	
20	97406-08016	BOLT, with washer	2	
21	31G-21274-01	BRACKET, c.d.i. unit	1	
22	31G-21289-00	PLUG, blind	1	

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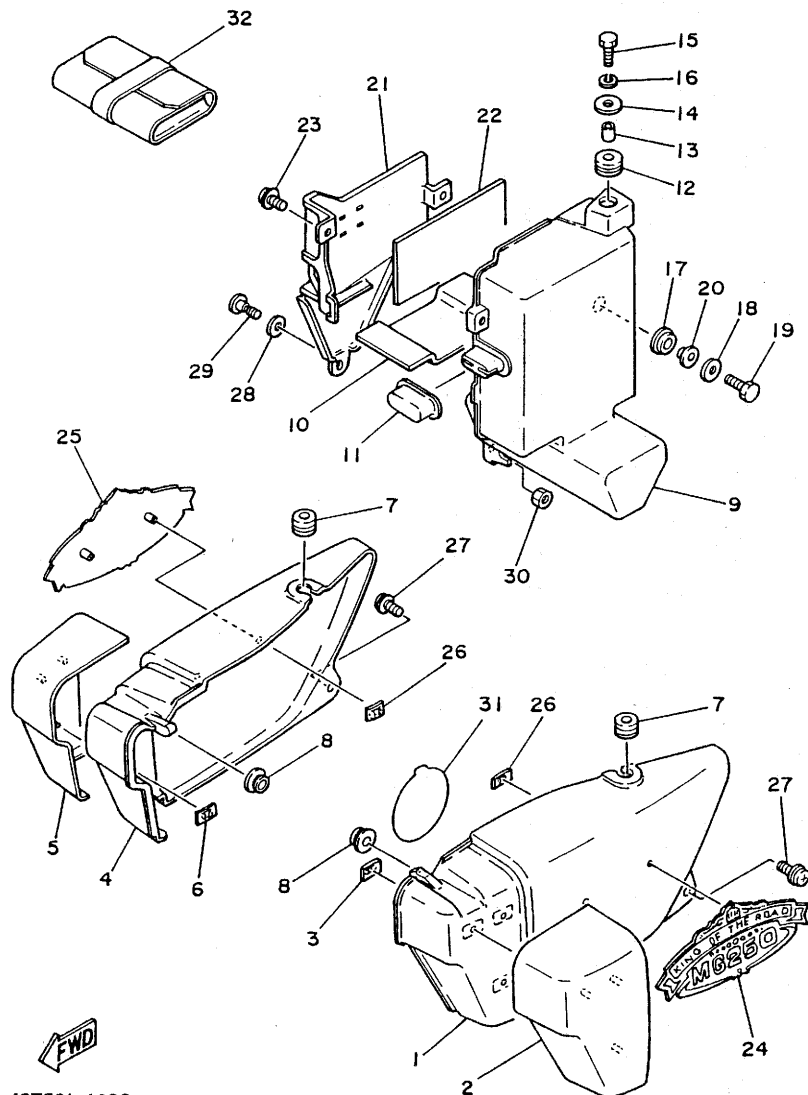
FIG. 19 FENDER



31G646-3210

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-21510-00	FRONT FENDER COMP.	1	
2	97302-08020	BOLT	4	
3	92902-08100	WASHER, spring	4	
4	92990-08200	WASHER, plain	4	
5	3Y6-21518-00	HOLDER, cable	1	
6	31G-21582-00	PLATE, license	1	
7	97306-06012	BOLT	2	
8	95301-06600	NUT	2	
9	90201-062A8	WASHER, plate	2	
10	92990-06100	WASHER, spring	2	
11	31G-21610-00	REAR FENDER COMP.	1	
12	90480-15061	GROMMET	2	
13	97322-08016	BOLT	2	
14	92902-08100	WASHER, spring	2	
15	92990-08600	WASHER, plate	2	
16	95801-06016	BOLT, flange	2	
17	31G-21629-00	GUARD, mud	1	
18	90119-06042	BOLT, with washer	1	
19	31G-21681-00	PLATE, license	1	
20	95801-06016	BOLT, flange	2	
21	92990-06100	WASHER, spring	2	
22	92901-06600	WASHER, plate	2	
23	95301-06600	NUT	2	
24	31G-21262-00	BRACKET, rear fender	1	
25	97301-06016	BOLT	1	
26	92990-06600 90201-061A5	WASHER, plate	1	
27	31G-2160F-00	LID	1	
28	90119-06061	BOLT, with washer	1	

C8

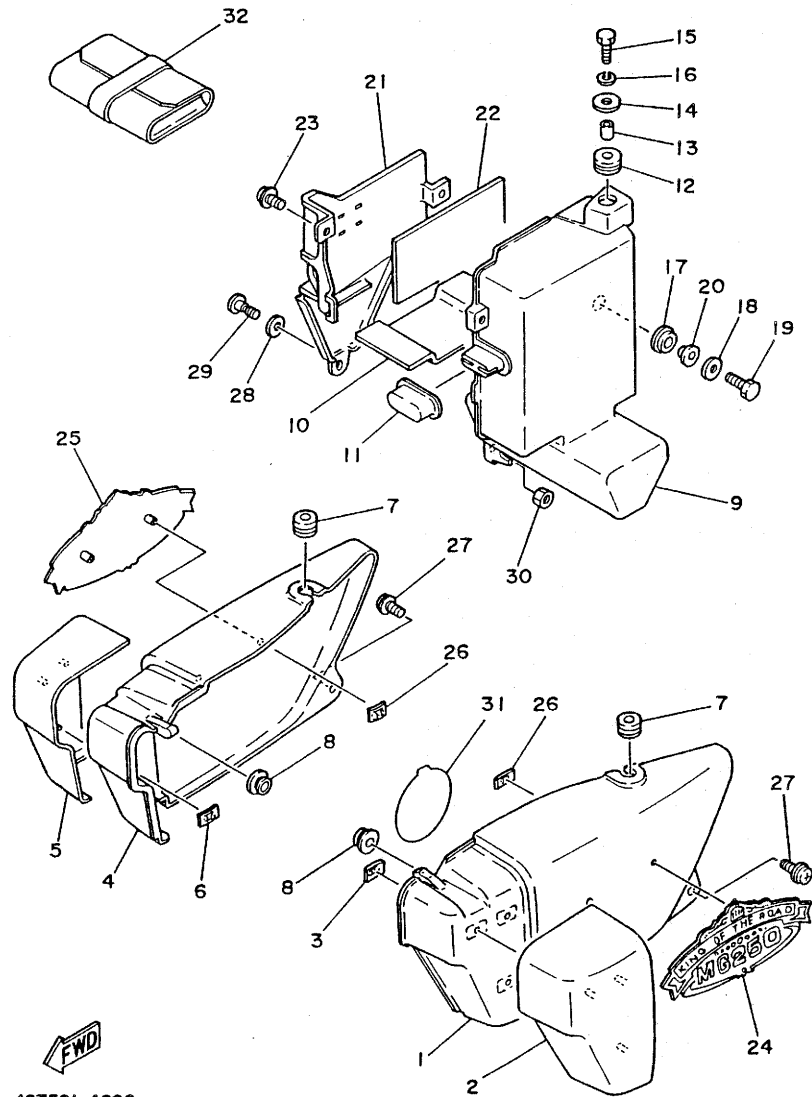


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FIG. 20 SIDE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-21711-00-2L	COVER, side 1	1	UR caribbean blue
	31G-21711-00-20	COVER, side 1	1	UR crystal silver
	31G-21711-00-33	COVER, side 1	1	UR yamaha black
2	31G-21783-00	EMBLEM 3	1	
3	90183-04012	NUT, spring	3	
4	31G-21721-00-2L	COVER, side 2	1	UR caribbean blue
	31G-21721-00-20	COVER, side 2	1	UR crystal silver
	31G-21721-00-33	COVER, side 2	1	UR yamaha black
5	31G-21784-00	EMBLEM 4	1	
6	90183-04012	NUT, spring	3	
7	90480-12053	GROMMET	2	
8	90480-01141	GROMMET	2	
9	31G-21170-00	BOX COMP.	1	
10	3Y6-21747-00	DAMPER	1	
11	3Y6-21746-00	DAMPER	1	
12	90480-16233	GROMMET	1	
13	90387-06694	COLLAR	1	
14	90201-063J2	WASHER, plate	1	
15	9730Z-06020	BOLT	1	
16	92990 92992 -06100	WASHER, spring	1	
17	90480-13197	GROMMET	1	
18	90201-06067	WASHER, plate	1	
19	9730Z-06020	BOLT	1	
20	90387-06737	COLLAR	1	
21	31G-28185-00	LID	1	
22	3Y6-21747-00	DAMPER	1	
23	90159-06033	SCREW, with washer	2	
24	42T-21781-00	EMBLEM 1	1	

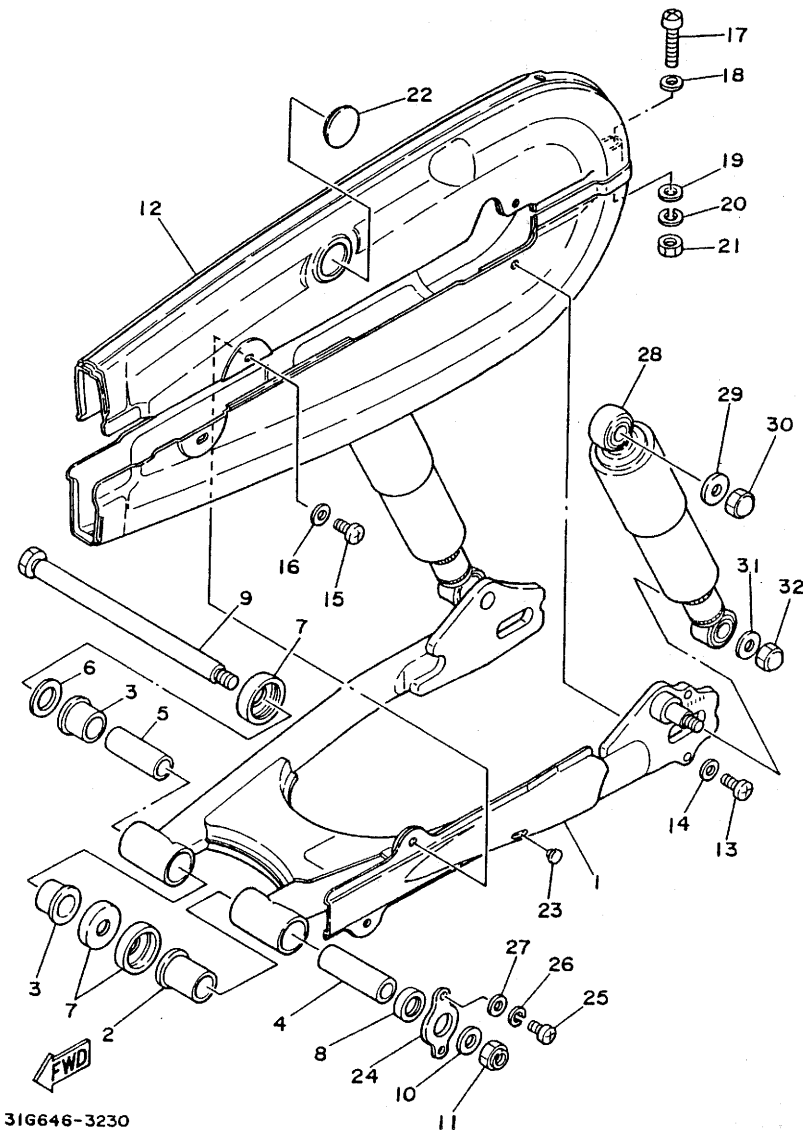
FIG. 20 SIDE COVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	42T-21782-00	EMBLEM 2	1	
26	90183-04012	NUT, spring	4	
27	90159-06071	SCREW, with washer	2	
28	90201-061E8	WASHER, plate	1	
29	90146-06011	SCREW, oval fillister	1	
30	90179-06264	NUT	1	
31	31G-21785-00	EMBLEM 5	1	
32	31G-28100-01	TOOL KIT	1	



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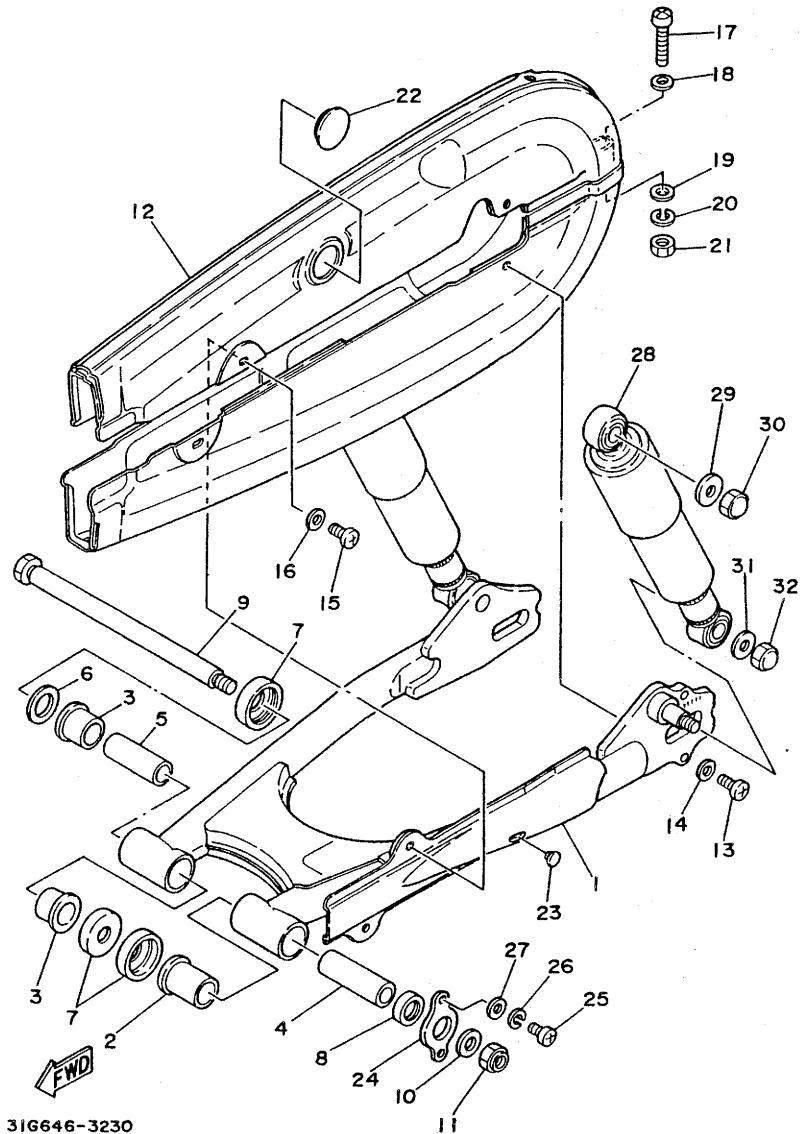


316646-3230

FIG. 21 REAR ARM. SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-22110-00	REAR ARM COMP.	1	
2	3Y1-22184-01	BUSH	1	
3	3Y1-22123-01	BUSH 1	2	
4	31G-22124-00	BUSH 2	1	
5	3Y1-22124-01	BUSH 2	1	
6	156-22127-00	SHIM (0.3T)	1	UN
7	322-22128-01	COVER, thrust 1	3	
8	93109-22019	OIL SEAL	1	
9	31G-22141-00	SHAFT, pivot	1	
10	90201-14218	WASHER, plate	1	
11	90179-14317 90185-14070	NUT, self-locking	1	
12	31G-22310-00-35	CHAIN CASE ASSY	1	silver
13	92501-06014	SCREW, pan head	2	
14	90201-061A5 92901-06600	WASHER, plate	2	
15	92501-06012	SCREW, pan head	2	
16	90201-061A5 92901-06600	WASHER, plate	2	
17	92501-06045	SCREW, pan head	1	
18	90201-061A5 92901-06600	WASHER, plate	1	
19	92901-06200	WASHER, plain	1	
20	92990-06100	WASHER, spring	1	
21	95301-06600	NUT	1	
22	148-22315-00	CAP	1	
23	90338-07147	PLUG	1	
24	3Y1-21329-00	PLATE	1	
25	92501-06012	SCREW, pan head	1	
26	92990- 92902-06100	WASHER, spring	1	
27	90201-061A5 92990-06600	WASHER, plate	1	
28	31G-22210-00-2L	SHOCK ABSORBER ASSY, rear	2	UR caribbean blue

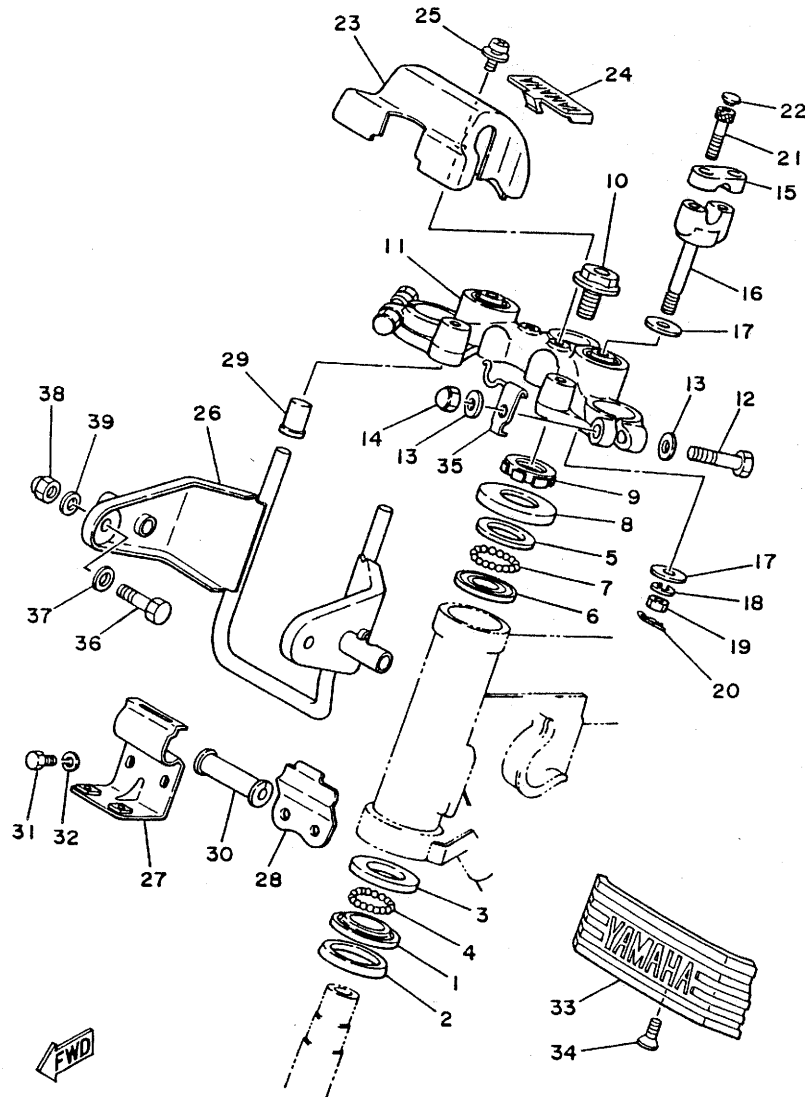
FIG. 21 REAR ARM. SUSPENSION



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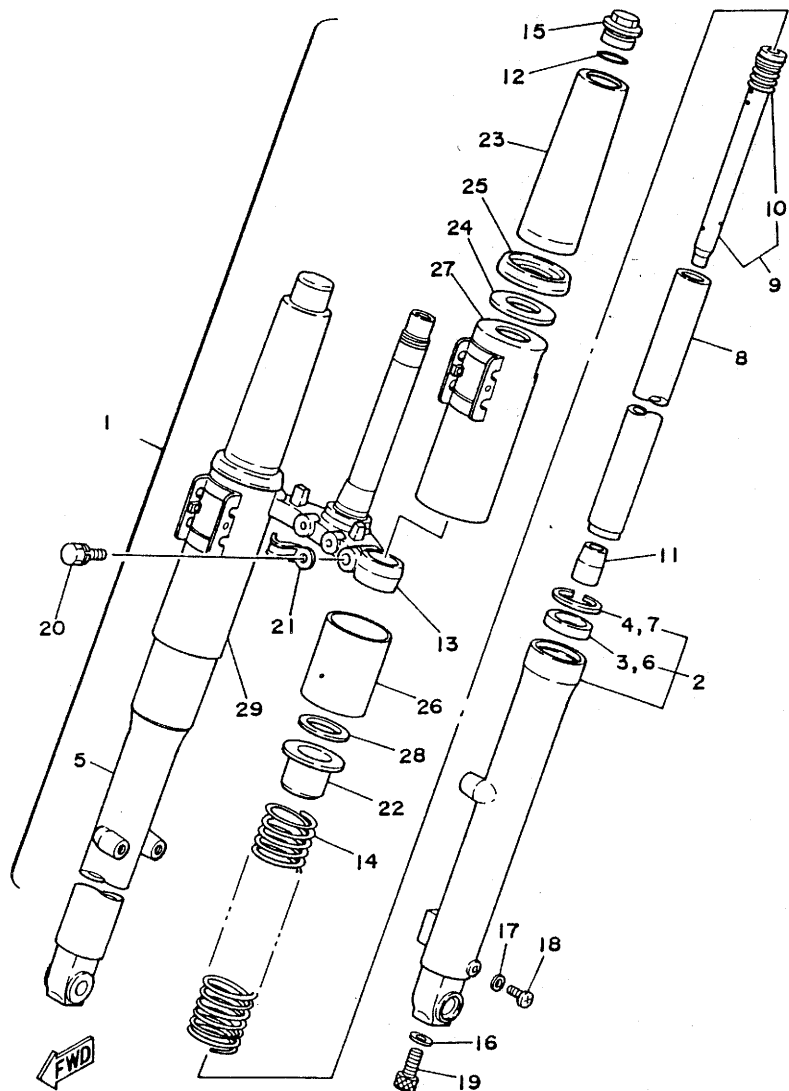
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	31G-22210-00-20	SHOCK ABSORBER ASSY, rear	2	UR crystal silver
	31G-22210-00-33	SHOCK ABSORBER ASSY, rear	2	UR yamaha black
29	90201-10142	WASHER, plate	2	
30	90176-10009	NUT, crown	2	
31	90201-106F2	WASHER, plate	2	
32	90176-10013	NUT, crown	2	

FIG. 22 STEERING



31G646-3240

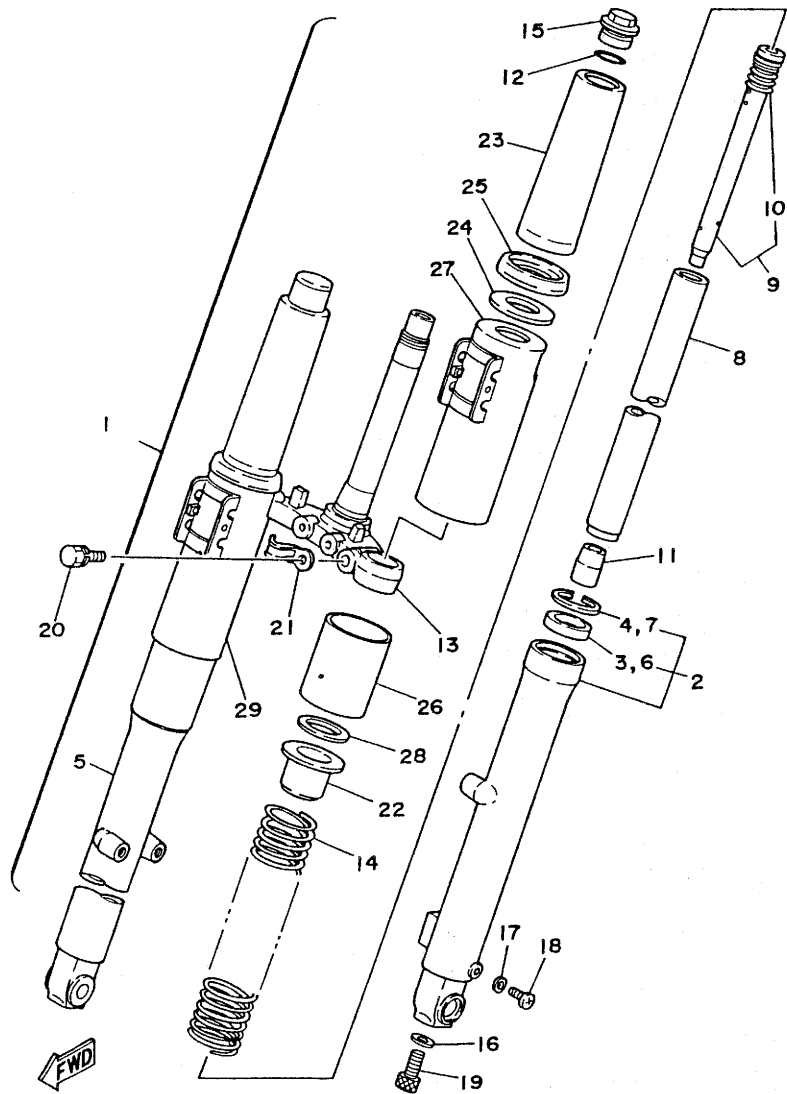
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	156-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	156-23412-00	RACE, ball 2	1	
4	93501-04011 1/4 "	BALL	19	
5	183-23411-00	RACE, ball 1	1	
6	183-23412-00	RACE, ball 2	1	
7	93501-04011	BALL	19	
8	136-23415-00	COVER, ball race 1	1	
9	90179-25033	NUT	1	
10	90109-14602	BOLT	1	
11	3Y6-W2341-00-98	CROWN, handle	1	low gloss black
12	97326-08055	BOLT	2	
13	92906-08600	WASHER, plate	4	
14	95306-08800	NUT	2	
15	4H7-23441-00-98	HOLDER, handle upper	2	low gloss black
16	3Y6-23442-00-98	HOLDER, handle lower	2	low gloss black
17	90201-10141 100A1	WASHER, plate	4	
18	92901-10100	WASHER, spring	2	
19	95301-10700	NUT	2	
20	90468-12006	CLIP	2	
21	91316-08030	BOLT	4	
22	341-23469-00	CAP, bolt	4	
23	31G-26213-00	COVER, upper	1	
24	31G-26216-00	CAP, handlebar cover	1	
25	90159-06033	SCREW, with washer	1	
26	31G-23174-00	STAY, headlight	1	
27	31G-23175-00	BRACKET, headlight stay 1	1	
28	3Y6-23176-00	BRACKET, headlight stay 2	1	



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FIG. 23 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-23100-00-2L	FRONT FORK ASSY	1	UR caribbean blue
	31G-23100-00-20	FRONT FORK ASSY	1	UR crystal silver
	31G-23100-00-33	FRONT FORK ASSY	1	UR yamaha black
2	31G-23126-00	.TUBE, outer 1	1	
3	2K5-23145-00	..OIL SEAL	1	
4	2K5-23153-00	..RING, snap	1	
5	31G-23136-00	.TUBE, outer 2	1	
6	2K5-23145-00	..OIL SEAL	1	
7	2K5-23153-00	..RING, snap	1	
8	31G-23110-00	.INNER TUBE COMP.1	2	
9	31G-23170-00	.CYLINDER COMP., front fork	2	
10	2K5-23152-00	..SPRING, sub	2	
11	2K5-23173-00	.SPINDLE, taper	2	
12	146-23114-00	.GASKET	2	
13	31G-23340-00	.UNDER BRACKET COMP.	1	
14	31G-23141-00	.SPRING, front fork	2	
15	31G-23111-00	.BOLT, cap	2	
16	509-23158-L0	.GASKET	2	
17	122-23129-00	.GASKET, drain plug	2	
18	122-23119-01	.PLUG, drain	2	
19	278-23181-50	.BOLT, hexagon socket head	2	
20	1M3-23346-00	.BOLT 1	2	
21	260-23318-40	.HOLDER, cable 1	1	
22	31G-23142-00	.SEAT, spring upper	2	
23	31G-23131-00-2L	.COVER, upper 2	2	UR caribbean blue
	31G-23131-00-20	.COVER, upper 2	2	UR crystal silver
	31G-23131-00-33	.COVER, upper 2	2	UR yamaha black
24	171-23163-00	.GASKET	2	



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FIG. 23 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	31G-23116-00	.GUIDE, cover lower	2	
26	31G-2331F-00	.COVER, outer tube	2	
27	31G-23122-00-2L	.COVER, outer 1	1	UR caribbean blue
	31G-23122-00-20	.COVER, outer 1	1	UR crystal silver
	31G-23122-00-33	.COVER, outer 1	1	UR yamaha black
28	156-23149-00	.WASHER, spring upper	2	
29	31G-23132-00-2L	.COVER, outer 2	1	UR caribbean blue
	31G-23132-00-20	.COVER, outer 2	1	UR crystal silver
	31G-23132-00-33	.COVER, outer 2	1	UR yamaha black

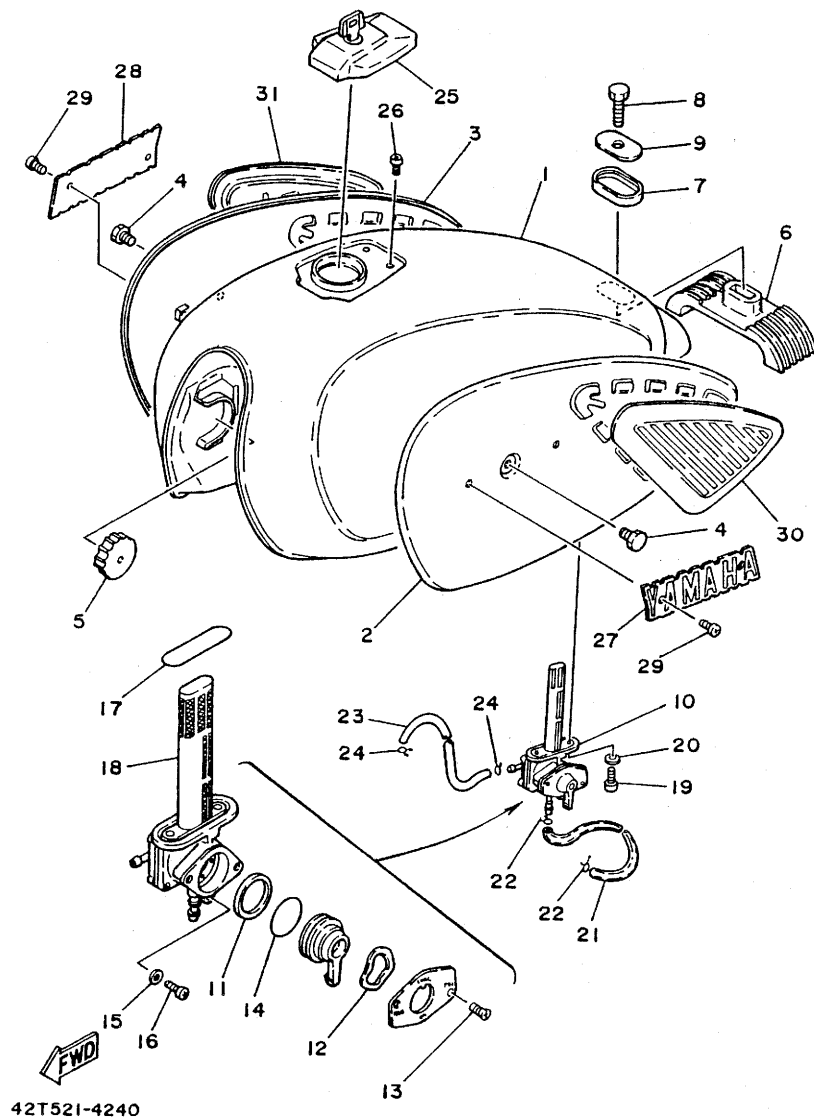


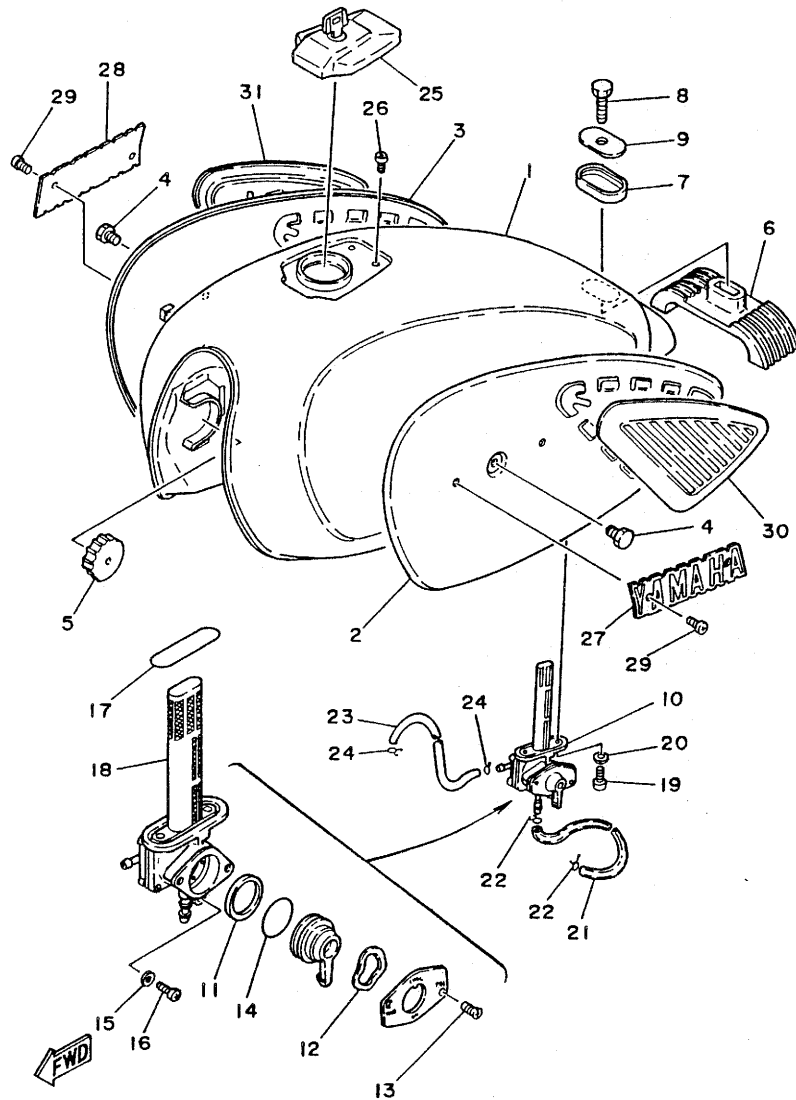
FIG. 24 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-24110-00-2L	FUEL TANK COMP.	1	UR caribbean blue
	31G-24110-00-20	FUEL TANK COMP.	1	UR crystal silver
	31G-24110-00-33	FUEL TANK COMP.	1	UR yamaha black
2	31G-24121-00	SEAT, knee grip 1	1	
3	31G-24122-00	SEAT, knee grip 2	1	
4	90101-06529 97301-06008	BOLT	4	
5	278-24181-00	DAMPER, locating 1	2	
6	31G-24182-00	DAMPER, locating 2	1	
7	3Y6-24183-00	DAMPER, locating 3	1	
8	97301-08030	BOLT	1	
9	3Y6-24186-00	WASHER, special	1	
10	3Y6-24500-01	FUEL COCK ASSY 1	1	
11	3H3-24523-00	.VALVE	1	
12	10L-24518-00	.WASHER, wave	1	
13	98501-03008	.SCREW, pan head	2	
14	3H3-24534-00	.O-RING	1	
15	3H3-24522-00	.GASKET	1	
16	98501-05008	.SCREW, pan head	1	
17	2W6-24512-00	.O-RING	1	
18	3Y1-24514-20	.NET, filter 1	1	
19	90149-06011	SCREW	2	
20	90202-06010	WASHER, plate	2	
21	3Y6-24311-00	PIPE, fuel 1	1	
22	90467-10008	CLIP	2	
23	90445-09499	HOSE	1	
24	90467-08075	CLIP	2	
25	4X8-24602-02	CAP ASSY	1	
26	98501-05010	SCREW, pan head	2	

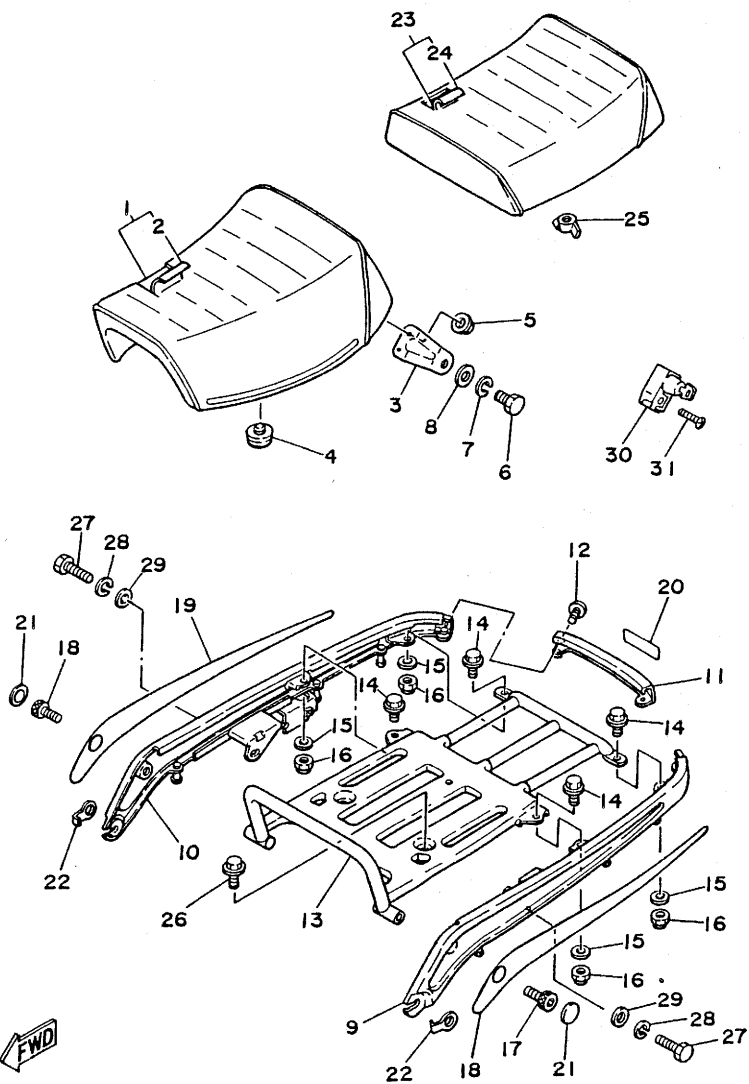
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FIG. 24 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	467-24161-00	EMBLEM 1	1	
28	467-24162-00	EMBLEM 2	1	
29	90152-04006	SCREW, countersunk	4	
30	31G-24171-00	GRIP, knee 1	1	
31	31G-24172-00	GRIP, knee 2	1	



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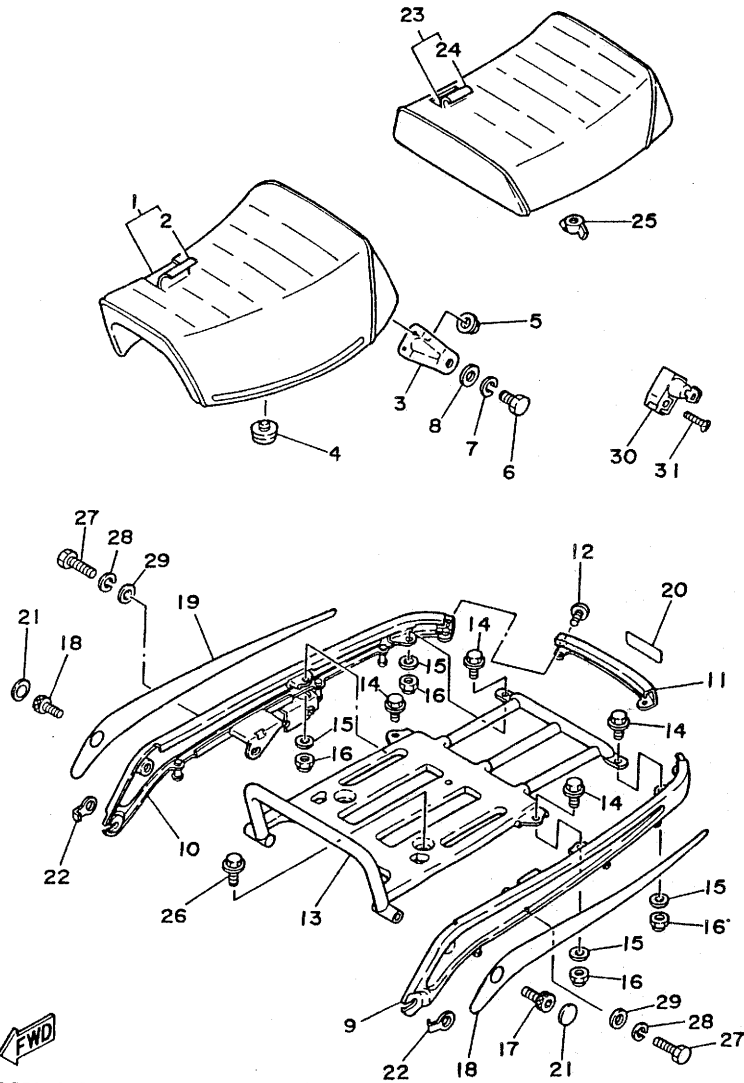
FIG. 25 SEAT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
-1	31G-W2471-00	SINGLE SEAT ASSY	1	
-2	31G-24711-00	.COVER, single seat	1	
-3	31G-24738-00	BRACKET, seat	2	
-4	1L9-24741-00	PAD, seat	4	
-5	95702-06100	NUT, flange	4	
-6	97301-08016	BOLT	2	
-7	92990-08100	WASHER, spring	2	
-8	92901-08200 92990	WASHER, plain	2	
9	31G-2482J-00	FRAME, carrier 1	102.48	1
10	31G-2482K-00	FRAME, carrier 2	102.48	1
11	31G-2482L-00	FRAME, carrier 3	58.56	1
12	98980-04008	SCREW, bind	27	4
13	31G-24813-00	BODY, carrier	65.88	1
14	95801-06016	BOLT, flange	27	4
15	92901-06600 90201-061A5	WASHER, plate	36	4
16	95701-06300	NUT, nylon	72	4
17	91316-08025	BOLT	93	2
18	31G-24891-00	GRAPHIC 1	732	1
19	31G-24892-00	GRAPHIC 2	732	1
20	31G-24897-00	EMBLEM	102	1
21	31G-2482H-00	CAP	72	2
22	31G-22243-00	WASHER 1	93	2
-23	31G-24750-00	TANDEM SEAT ASSY	1	
-24	31G-24751-00	.COVER, tandem seat	1	
-25	90175-06008	NUT, wing	1	
26	95821-06016	BOLT, flange	36	2
27	97321-08040	BOLT	63	2
28	92990-08100	WASHER, spring	18	2 R 359.22

D5

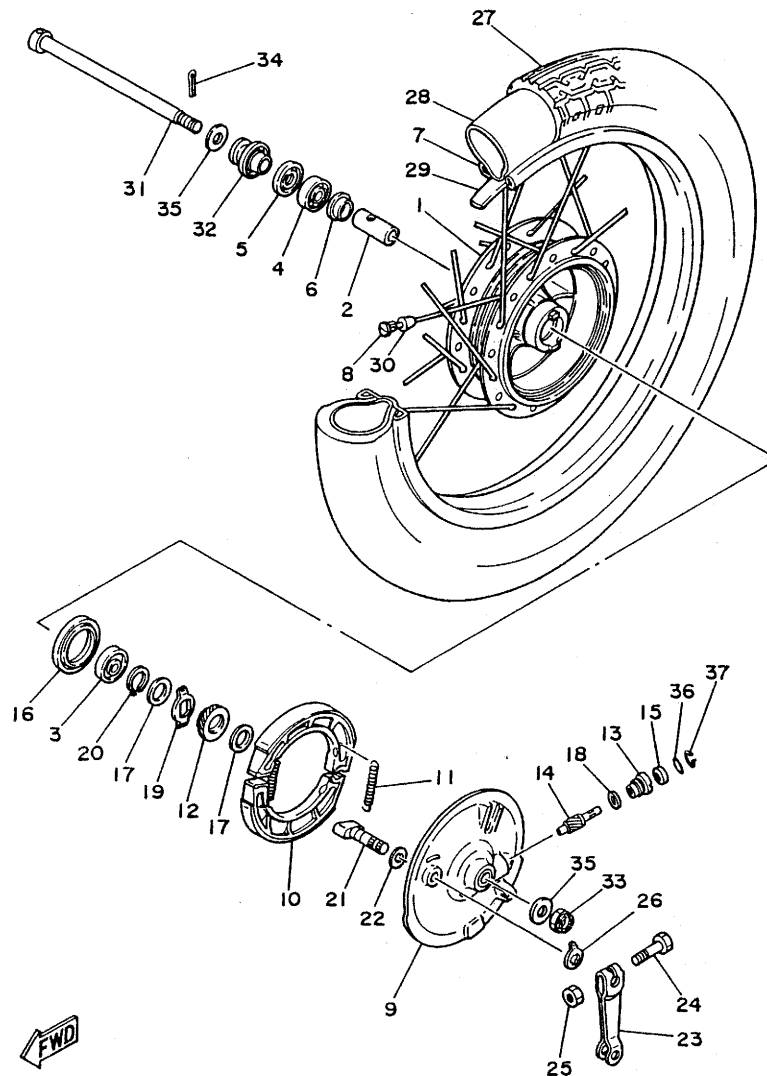
FIG. 25 SEAT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92901-08600	WASHER, plate	2	09
30	3E1-21308-00	HELMET HANGER ASSY	1	
31	92701-06030	SCREW, flat head	1	



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D6



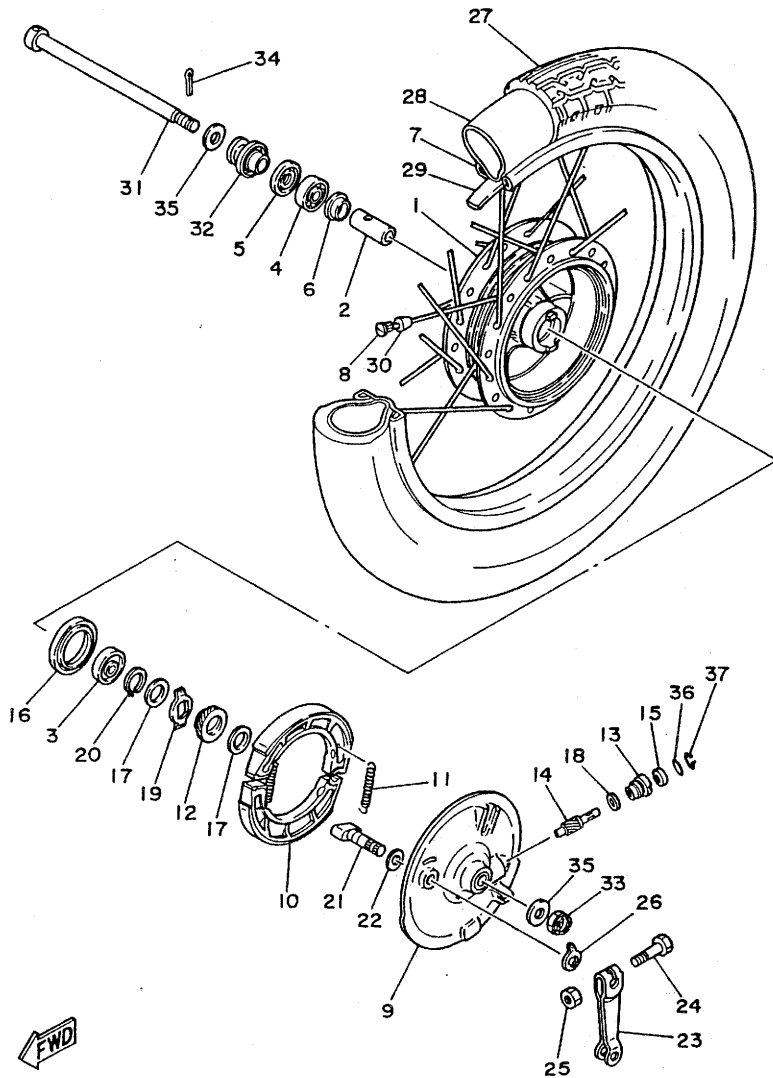
31G646-3280

FIG. 26 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	227-25111-00-38	HUB, front	1	clear buffing
2	214-25117-00	SPACER, bearing	1	
3	93306-20203	BEARING (B6202RS)	1	
4	93306-20209	BEARING (B6202)	1	
5	93102-20009	OIL SEAL	1	
6	183-25315-00	FLANGE, spacer	1	
7	94416-17 22	RIM (1.60-17)	1	
8	1E2-25104-00	SPOKE SET, front	1	
9	31G-25121-00-38	PLATE, brake shoe	1	clear buffing
10	31G-25130-00	BRAKE SHOE COMP.	2	
11	90506-18103	SPRING, tension	2	
12	31G-25135-00	GEAR, drive	1	
13	109-25136-00	BUSH	1	
14	31G-25138-00	GEAR, meter	1	
15	93104-07003	OIL SEAL	1	
16	93105-50010	OIL SEAL	1	
17	90201-22283	WASHER, plate	1	
18	90201-07076	WASHER, plate	1	
19	214-25149-01	CLUTCH, meter	1	
20	99009-22400	CIRCLIP	1	
21	3Y6-25151-00	CAMSHAFT	1	
22	148-25353-00	SHIM, camshaft	1	
23	1E2-25155-00	LEVER, camshaft 1	1	
24	90101-06278	BOLT	1	
25	95301-06600	NUT	1	
26	3Y6-2533A-01	PLATE, indicator	1	
27	94130-174E0	TIRE (3.00-17)	1	
28	94227-17083	TUBE (2.75-17)	1	

D7

FIG. 26 FRONT WHEEL

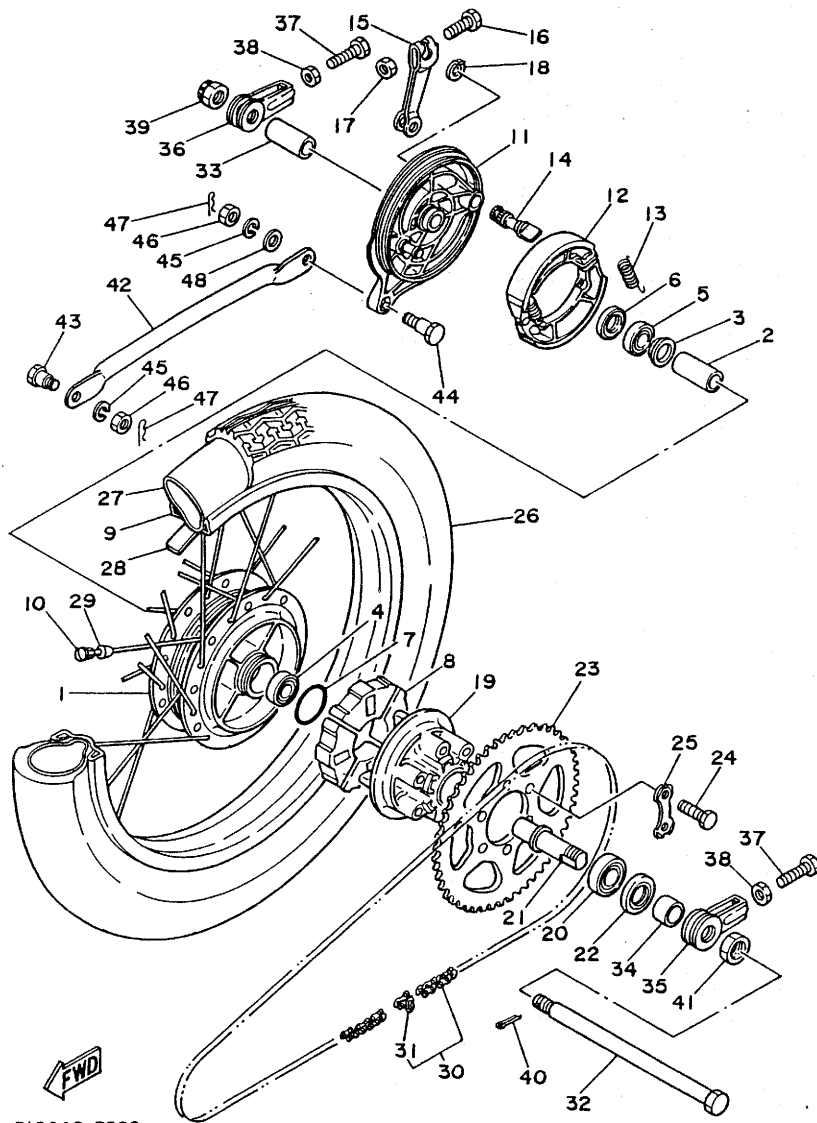


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	94327-17063	BAND, rim (2.75-17)	1	
30	156-25398-00	BALANCER, wheel	1 UN	
31	1W1-25181-01	AXLE, wheel	1	
32	316-2511X-00	COLLAR	1	
33	90171-14020	NUT, castle	1	
34	91401-30030	PIN, cotter	1	
35	90201-15785	WASHER, plate	2	
36	93210-14104	O-RING	1	
37	102-25137-00	RING, stop	1	



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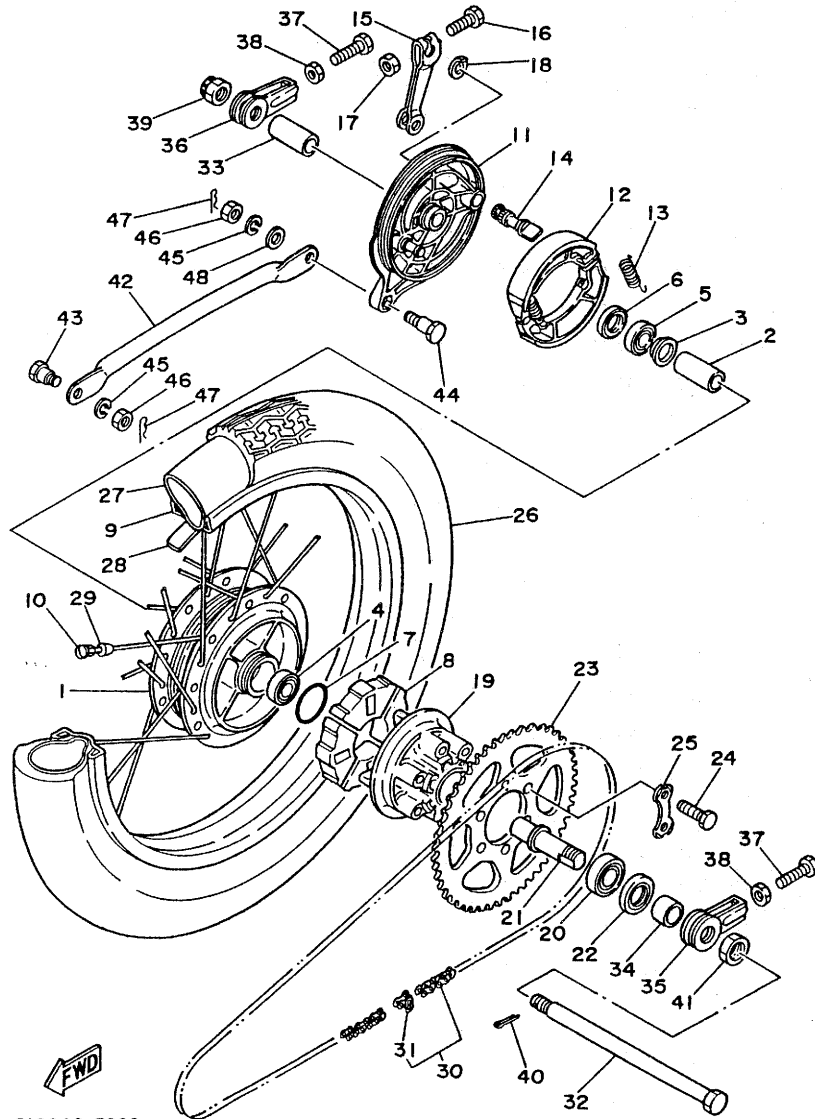
31G646-3290

FIG. 27 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	391-25311-00-38	HUB, rear	1	clear buffing
2	90560-15136	SPACER	1	
3	183-25315-00	FLANGE, spacer	1	
4	93306-20209	BEARING (B6202)	1	
5	93306-20204 6202 Z	BEARING (B6202Z)	1	
6	93104-22018	OIL SEAL	1	
7	93210-42101	O-RING	1	
8	304-25364-01	DAMPER	4	
9	94416-171 33 ²²	RIM (1.60-17)	1	
10	1E2-25304-00	SPOKE SET, rear	1	
11	4A7-25321-00-38	PLATE, brake shoe	1	clear buffing
12	437-25330-01	BRAKE SHOE COMP.	2	
13	90506-17328	SPRING, tension	2	
14	248-25351-10	CAMSHAFT	1	
15	31G-25355-00	LEVER, camshaft	1	
16	90101-06278	BOLT	1	
17	95301-06600	NUT	1	
18	3E1-2513A-00	PLATE, indicator	1	
19	31G-25366-00	CLUTCH, hub	1	
20	93306-00406	BEARING (B6004Z)	1	
21	31G-25387-00	AXLE, sprocket	1	
22	93106-26005	OIL SEAL	1	
23	31G-25441-30-33	SPROCKET, driven (41T)	1	yamaha black
24	90109-08777	BOLT	6	
25	31G-25412-00	WASHER	3	
26	94132-174E1	TIRE (3.25-17)	1	
27	94232-17218	TUBE (3.25-17)	1	
28	9432 5 ⁷ -170 83 ⁷⁹	BAND, rim (2.50-17)	1	

D9

FIG. 27 REAR WHEEL

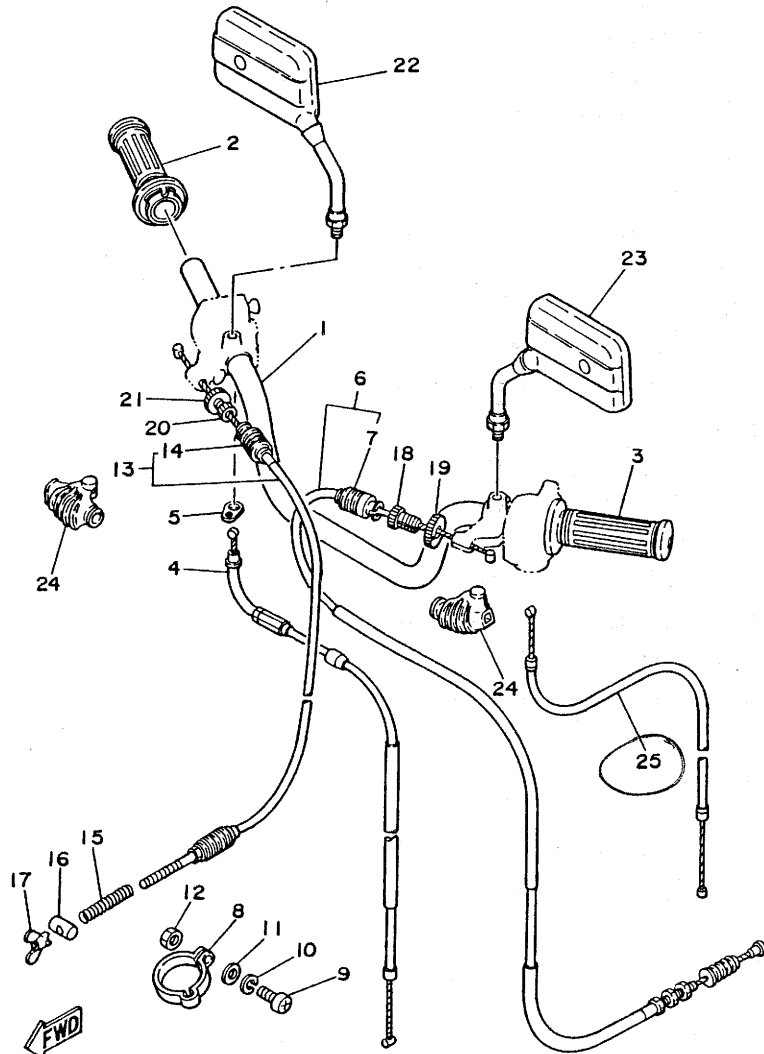


31G646-3290

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	156-25398-00 <i>RK 520 x 100</i>	BALANCER, wheel	1	UN
30	9458E-20099 <i>RK 520</i>	CHAIN (<i>5/8 x 1/4 x 100</i>)	1	
31	9468E-20001	.JOINT, chain (<i>5/8 x 1/4</i>)	1	
32	31G-25381-00	AXLE, wheel	1	
33	90387-15275	COLLAR	1	
34	90387-207H8	COLLAR	1	
35	256-25388-00	PULLER, chain 1	1	
36	4L0-25389-00	PULLER, chain 2	1	
37	90153-08011	SCREW, hexagon	2	
38	95301-08700	NUT	2	
39	90171-14020	NUT, castle	1	
40	91401-30030	PIN, cotter	1	
41	90170-20167	NUT	1	
42	31G-25371-00	BAR, tension	1	
43	90109-08368	BOLT	1	
44	90109-08406	BOLT	1	
45	92990-08100	WASHER, spring	2	
46	95301-08600	NUT	2	
47	437-83525-00	CLIP	2	
48	90201-10119	WASHER, plate	1	

D10

FIG. 28 STEERING HANDLE. CABLE

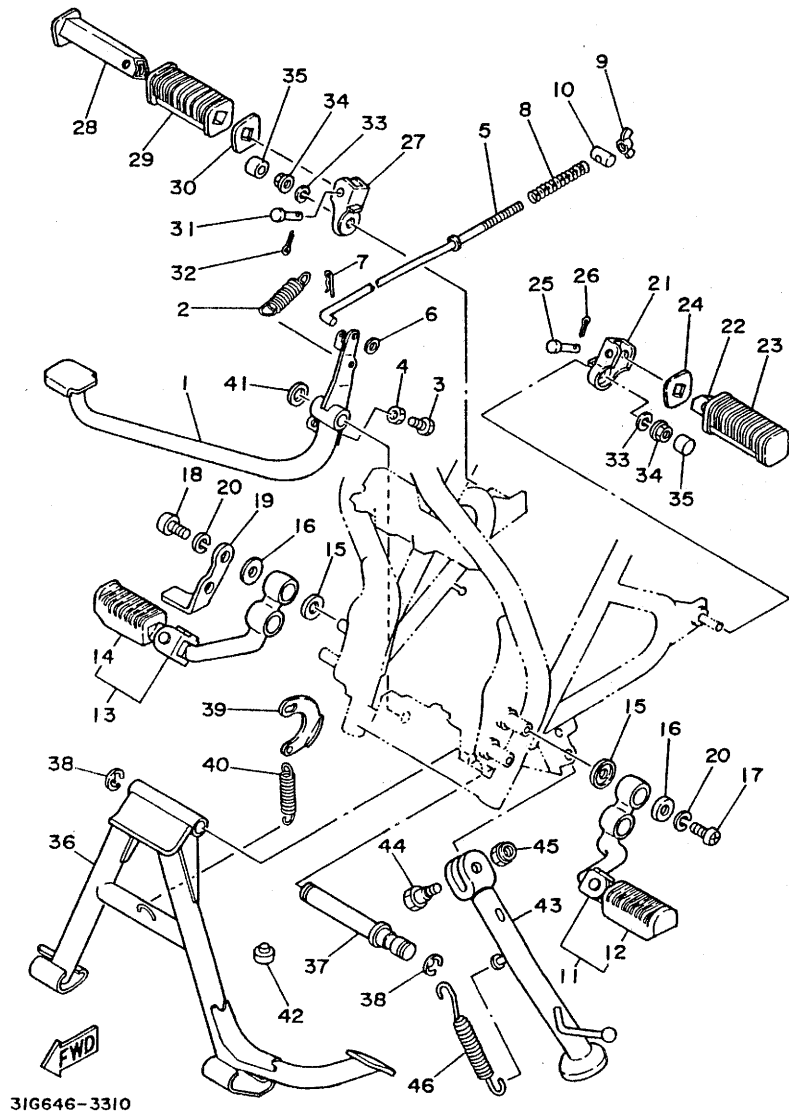


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-26110-00	HANDLE COMP.	1	
2	2H7-26240-00	GRIP ASSY	1	
3	2H7-26241-00	GRIP (L.H)	1	
4	31G-26311-00	CABLE, throttle 1	1	
5	584-26393-02	HOLDER	1	
6	31G-26335-00	CABLE, clutch	1	
7	1E6-26342-00	.BOOT, cable	1	
8	3Y6-26397-00	BAND	1	
9	98506-05016	SCREW, pan head	1	
10	92906-05100	WASHER, spring	1	
11	92906-05600	WASHER, plate	1	
12	95306-05600	NUT	1	
13	31G-26341-00	CABLE, brake	1	
14	1E6-26342-00	.BOOT, cable	1	
15	90501-08038	SPRING, compression	1	
16	90249-12008	PIN	1	
17	90175-06013	NUT, wing	1	
18	90123-08046	BOLT	1	
19	90179-08148	NUT	1	
20	90123-08046	BOLT	1	
21	90179-08148	NUT	1	
22	31G-26290-00	BACK MIRROR ASSY (RIGHT)	1	
23	31G-26290-10	BACK MIRROR ASSY (LEFT)	1	
24	1E6-26372-00	COVER, handle lever 1	2	
25	31G-26331-00	CABLE, starter 1	1	

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FIG. 29 STAND. FOOTREST

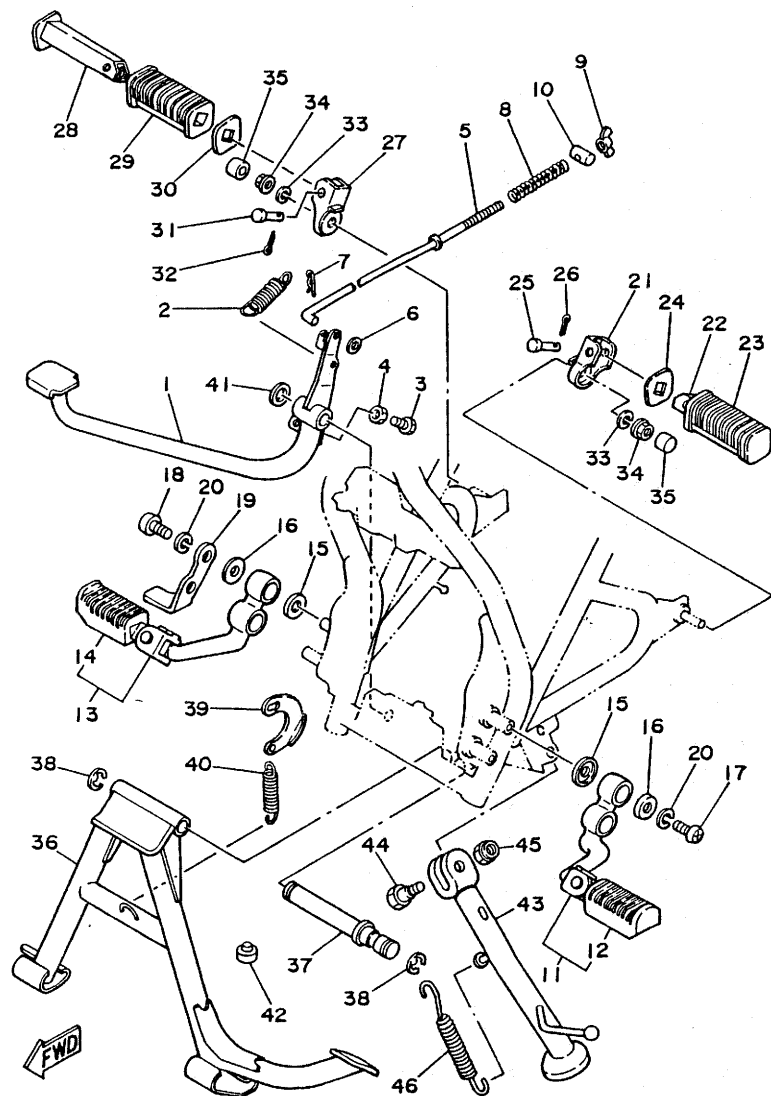


31G646-3310

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-27211-01	PEDAL, brake	1	
2	90506-20193	SPRING, tension	1	
3	90153-06009	SCREW, hexagon	1	
4	95302-06600	NUT	1	
5	31G-27231-00	ROD, brake	1	
6	92901-06200	WASHER, plain	1	
7	91401-20015	PIN, cotter	1	
8	90501-10245	SPRING, compression	1	
9	90175-06013	NUT, wing	1	
10	90249-12008	PIN	1	
11	31G-27410-00	FRONT FOOTREST ASSY (L.H)	1	
12	1J7-27413-01	.COVER, footrest	1	
13	31G-27420-00	FRONT FOOTREST ASSY (R.H)	1	
14	1J7-27413-01	.COVER, footrest	1	
15	90209-12157	WASHER	4	
16	90201-083A6	WASHER, plate	4	
17	90157-08047	SCREW, pan head	2	
18	90149-08188	SCREW	2	
19	31G-2741G-00	STOPPER, kick crank	1	
20	92906-08100	WASHER, spring	4	
21	3Y6-27432-00	BRACKET 1	1	
22	447-27431-00	FOOTREST, rear 1	1	
23	447-27433-00	COVER, rear footrest	1	
24	90209-18070	WASHER	1	
25	90240-06042	PIN, clevis	1	
26	91401-16012	PIN, cotter	1	
27	3Y6-27442-00	BRACKET 2	1	
28	447-27441-00	FOOTREST, rear 2	1	

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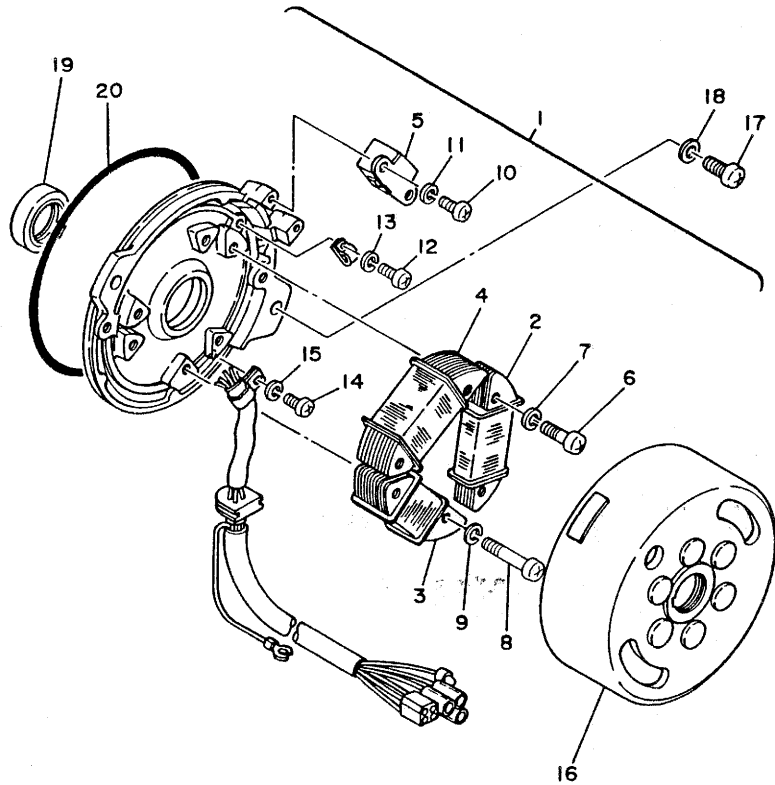
FIG. 29 STAND, FOOTREST



31G646-3310

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	447-27433-00	COVER, rear footrest	1	
30	90209-18070	WASHER	1	
31	90240-06042	PIN, clevis	1	
32	91401-16012	PIN, cotter	1	
33	92901-10100	WASHER, spring	2	
34	95701-10500	NUT, flange	2	
35	262-21399-00	CAP	2	
36	31G-27111-00	STAND, main	1	
37	31G-27112-00	SHAFT, main stand	1	
38	93430-12008	CIRCLIP	2	
39	3Y6-27115-00	LINK, main stand	1	
40	90506-32329	SPRING, tension	1	
41	90201-15340	WASHER, plate	1	
42	371-27114-00	STOPPER, main stand	1	
43	31G-27311-00	STAND, side	1	
44	90109-10590	BOLT	1	
45	90185-10037	NUT, self-locking	1	
46	90506-29345	SPRING, tension	1	

FIG. 30 GENERATOR



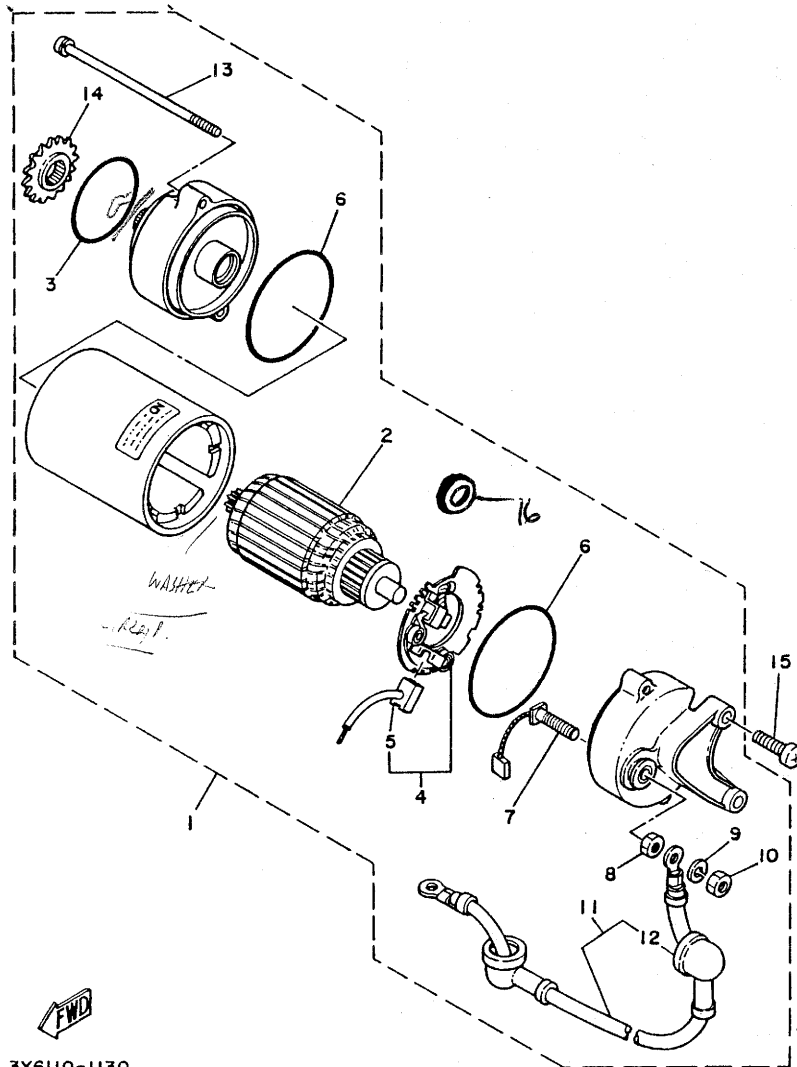
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-85510-20	STATOR ASSY	1	
2	31G-85512-20	.COIL, source	1	
3	31G-85513-20	.COIL, lighting 1	1	
4	31G-85514-20	.COIL, lighting 2	1	
5	31G-85580-20	.COIL, pulser	1	
6	98501-05020	.SCREW, pan head	2	
7	92901-05100	.WASHER, spring	2	
8	98501-05035	.SCREW, pan head	4	
9	92901-05100	.WASHER, spring	4	
10	98501-05012	.SCREW, pan head	2	
11	92901-05100	.WASHER, spring	2	
12	98501-04006	.SCREW, pan head	1	
13	92901-04100	.WASHER, spring	1	
14	98501-04008	.SCREW, pan head	1	
15	92901-04100	.WASHER, spring	1	
16	31G-85550-20	ROTOR ASSY	1	
17	92501-06020	SCREW, pan head	2	
18	92990-06600 90201-061A5	WASHER, plate	2	
19	93102-25226	OIL SEAL	1	
20	93211-19413	O-RING	1	



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D14

FIG. 31 STARTING MOTOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-81800-50	STARTING MOTOR ASSY	1	
2	4H7-81850-00	.ARMATURE ASSY	1	
3	4H7-81847-01	.O-RING	1	
4	4H7-81840-01	.BRUSH HOLDER ASSY	1	
5	4H7-81811-00	..BRUSH 1	1	
6	4H7-81844-00	.GASKET	2	
7	4H7-81812-01	.BRUSH 2	1	
8	4H7-81872-00	.NUT, special	1	
9	92990-06100	.WASHER, spring	1	
10	95302-06600	.NUT	1	
11	3Y6-81815-00	.WIRE, starter	1	
12	4H7-81871-00	..CAP	2	
13	4H7-81826-01	.BOLT	2	
14	3Y6-15511-00	.GEAR, starting motor	1	
15	92501-06025	SCREW, pan head	2	

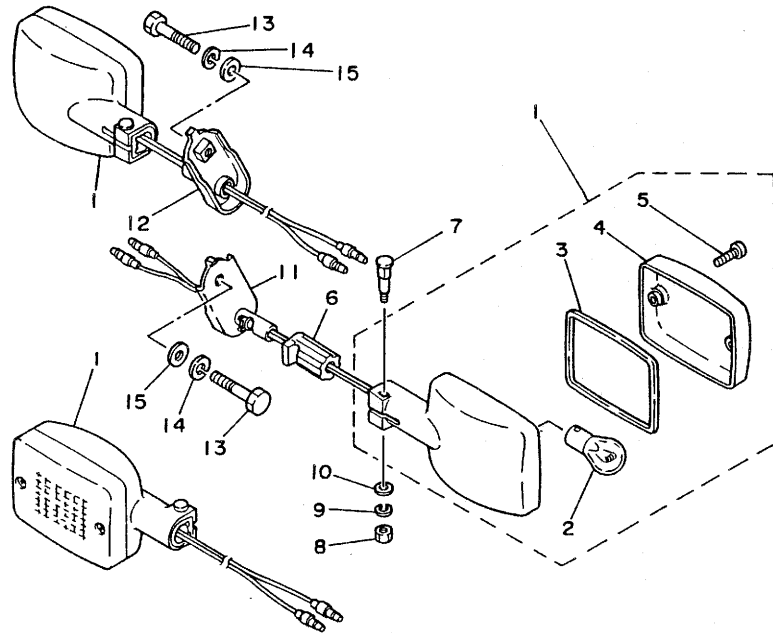
16 3/16; 00000 - SA SEAL
(AG0585-F0)



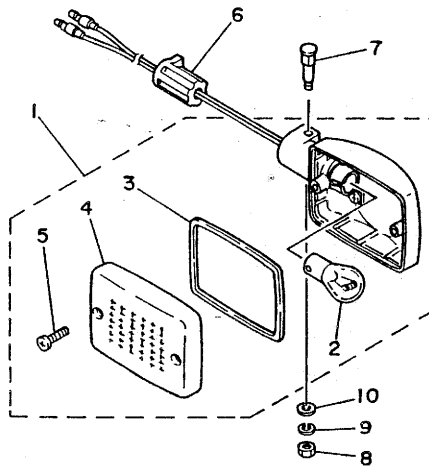
3Y6110-1130

D15

FIG. 32 FLASHER LIGHT



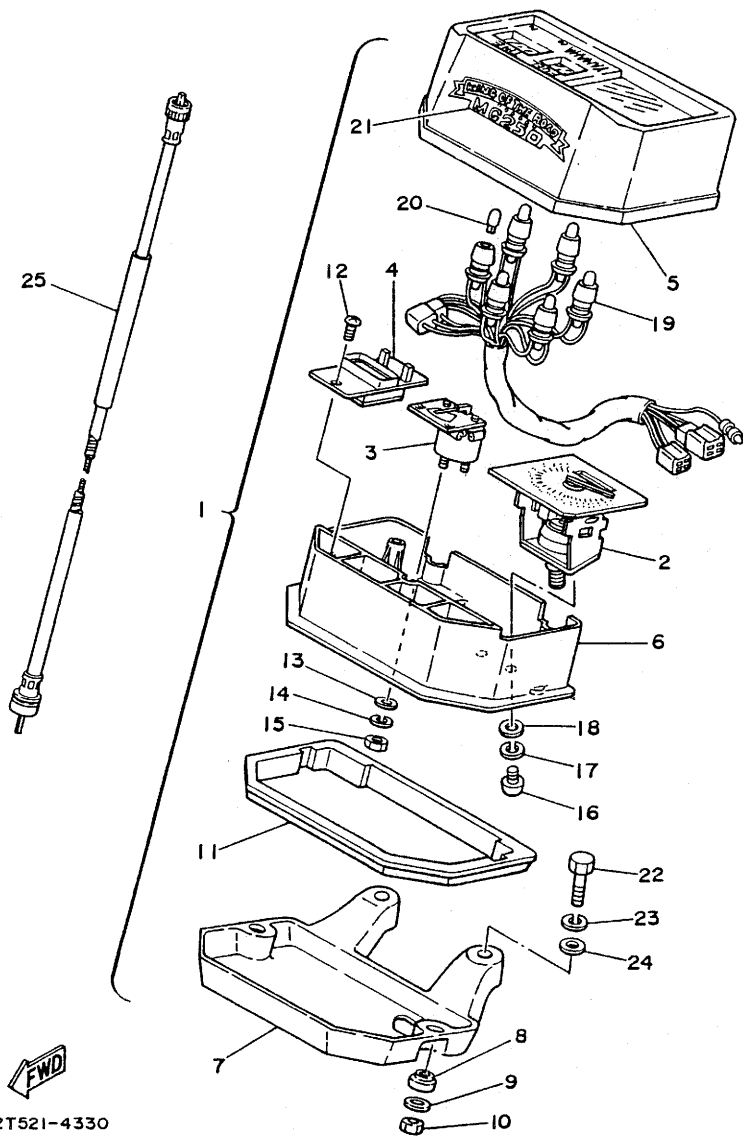
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-83310-20 <i>188</i>	FLASHER LIGHT ASSY 1	4	
2	256-83311-70 <i>3</i> 256-83311-70	.BULB (12V-2XW)	1	
3	4G0-83313-00	.GASKET, flasher lens	1	
4	4G0-83312-00	.LENS, flasher	1	
5	97701-40518	.SCREW, tapping	2	
6	4L0-83321-00	DAMPER, flasher 1	4	
7	4G0-83317-00	BOLT, flasher 1	4	
8	95303-05600	NUT	4	
9	92902 92990-05100	WASHER, spring	4	
10	92990-05600	WASHER, plate	4	
11	31G-83368-00	STAY, flasher	1	
12	31G-83369-00	STAY, flasher	1	
13	97326-08040	BOLT	2	
14	92906-08100	WASHER, spring	2	
15	92906-08600	WASHER, plate	2	



FWD

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E2



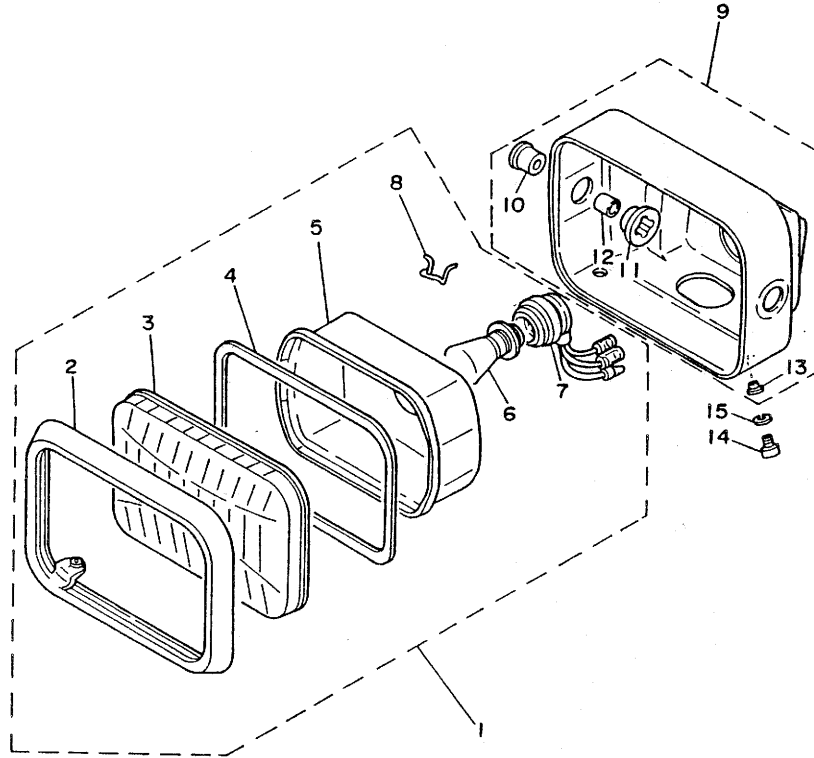
42T521-4330

FIG. 33 METER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-83500-F0	METER ASSY	1	
2	31G-8351A-F0	.SPEEDOMETER ASSY	1	
3	31G-85750-00	.FUEL METER ASSY	1	
4	31G-83740-00	.DIGITAL CLOCK ASSY	1	
5	31G-83559-00	.COVER, meter	1	
6	31G-8353H-00	.CASE, inner	1	
7	31G-83519-00	.BRACKET, meter	1	
8	31G-83526-00	.DAMPER 2	2	
9	90201-05033	.WASHER, plate	2	
10	95301-05600	.NUT	2	
11	31G-83513-00	.DAMPER	1	
12	90164-04009	.SCREW, tapping	5	
13	92902-03600	.WASHER, plate	3	
14	92990-03100	.WASHER, spring	3	
15	95301-03700	.NUT	3	
16	98503-04010	.SCREW, pan head	2	
17	92990-04100	.WASHER, spring	2	
18	92901-04600	.WASHER, plate	2	
19	31G-83509-00	.SOCKET CORD ASSY	1	
20	4G1-84744-00	.BULB (12V-3.4W)	6	
21	42T-21787-00	EMBLEM 7	1	
22	97306-06030	BOLT	2	
23	92906-06100	WASHER, spring	2	
24	92906-06600	WASHER, plate	2	
25	31G-83550-00	SPEEDOMETER CABLE ASSY	1	

E3

FIG. 34 HEADLIGHT



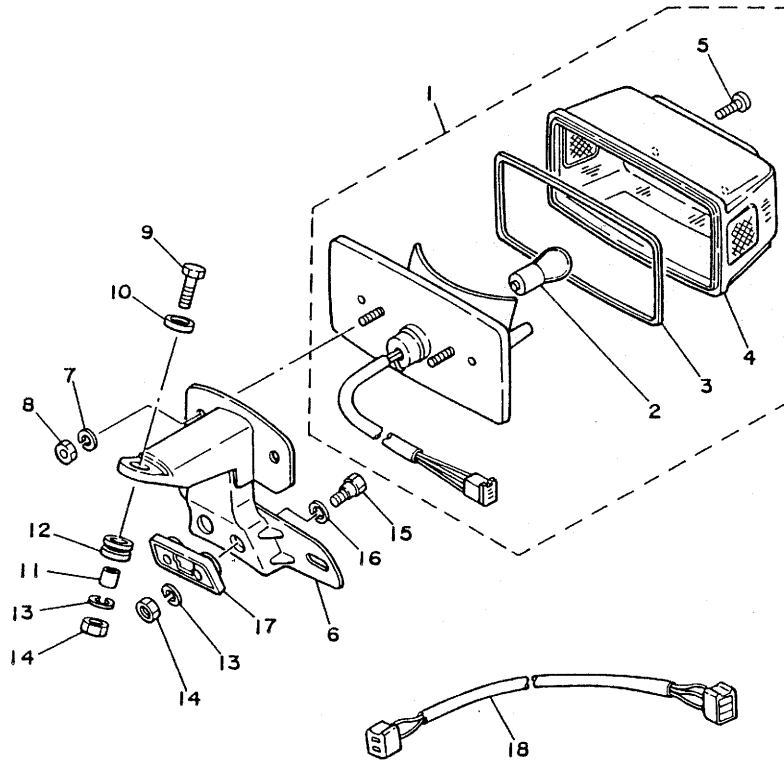
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-84310-70	HEADLIGHT UNIT ASSY	1	
2	11L-84115-00	.RIM, headlight	1	
3	11L-84121-00	.LENS, headlight	1	
4	11L-84122-00	.GASKET, lens	1	
5	11L-8412A-00	.REFLECTOR ASSY	1	
6	851-84314-00	.BULB (12V-35/35W)	1	
7	3M5-84140-00	.SOCKET CORD ASSY	1	
8	11L-84124-00	.SPRING, set	1	
9	31G-84330-00	BODY ASSY	1	
10	11L-84163-00	.DAMPER	2	
11	5T4-84164-00	.DAMPER	2	
12	11L-84145-00	.COLLAR, body fitting	2	
13	3M5-84127-00	.WASHER, special	2	
14	98501-05012	SCREW, pan head	2	
15	92901-05100	WASHER, spring	2	



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E4

FIG. 35 TAILLIGHT



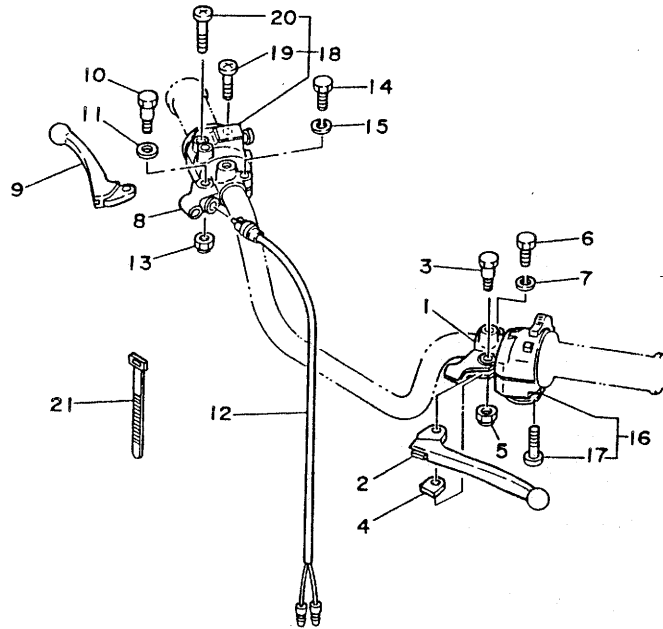
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-84730-00	TAILLIGHT UNIT ASSY	1	
2	256 -84714-61 137	.BULB (12V-27/8W)	1	3
3	3M5-84523-00	.GASKET, lens	1	
4	3M5-84521-00	.LENS, taillight	1	
5	97780-40120	.SCREW, tapping	2	
6	31G-84751-00	BRACKET, licence	1	
7	92990-06100	WASHER, spring	2	
8	95301-06600	NUT	2	
9	97306-06025	BOLT	1	
10	90209-06174	WASHER	1	
11	90387-07390	COLLAR	1	
12	90480-14023	GROMMET	1	
13	92990-06100	WASHER, spring	3	
14	95301-06600	NUT	3	
15	90109-06017	BOLT	2	
16	92990-08200	WASHER, plain	2	70
17	214-84553-01	DAMPER	1	
18	31G-84717-00	CORD, taillight	1	



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E5

FIG. 36 HANDLE SWITCH. LEVER

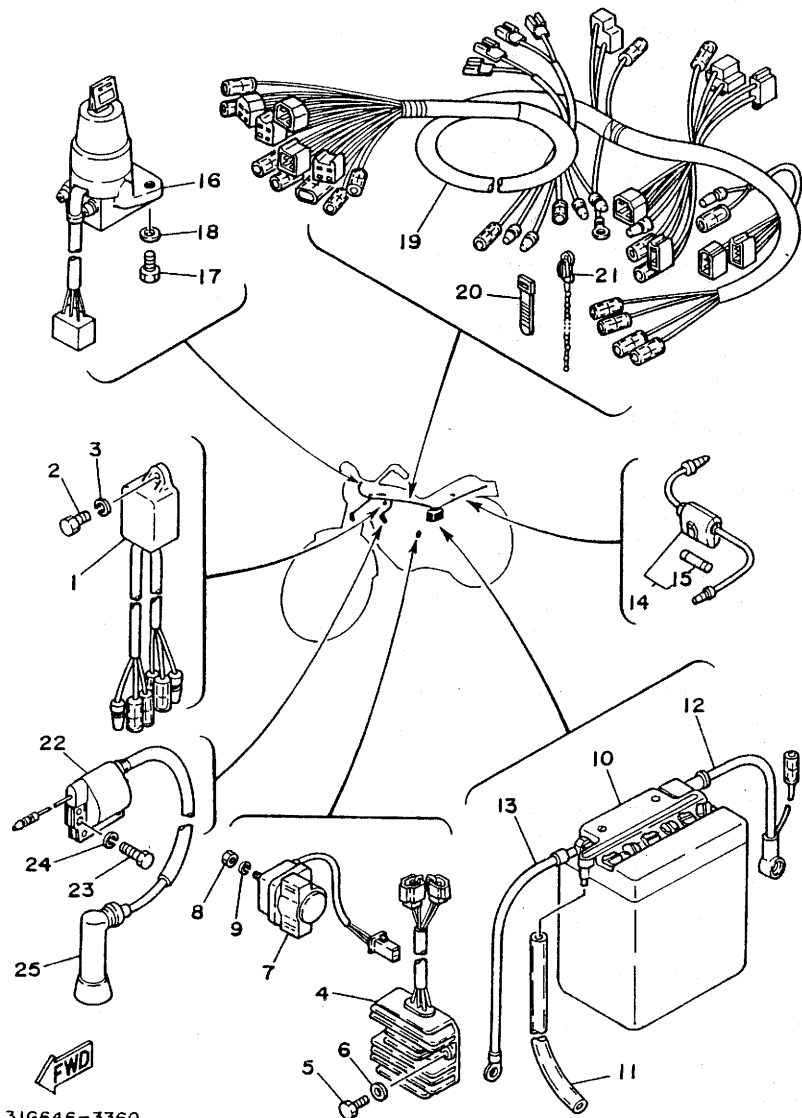


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3V6-82911-00	HOLDER, lever 1	1	
2	3M5-83912-00	LEVER 1	1	
3	2H7-83945-00	BOLT, lever	1	
4	3M5-83929-00	PLATE, spring	1	
5	95601-06100	NUT, u	1	
6	9730 ³ 1 -06022	BOLT	1	
7	92990-06100	WASHER, spring	1	
8	463-82921-30	HOLDER, lever 2	1	
9	233-83922-30	LEVER 2	1	
10	90109-06796	BOLT	1	
11	90201-08083	WASHER, plate	1	
12	361-83980-30	FRONT STOP SWITCH ASSY	1	
13	95601-06100	NUT, u	1	
14	9730 ³ 1 -06022	BOLT	1	
15	92990-06100	WASHER, spring	1	
16	31G-83973-00	SWITCH, handle 3	1	
17	98501-05030	.SCREW, pan head	2	
18	31G-83975-00	SWITCH, handle 2	1	
19	98501-05030	.SCREW, pan head	1	
20	98501-05040	.SCREW, pan head	1	
21	437 31G-83936-01	BAND, switch cord	4	



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E6



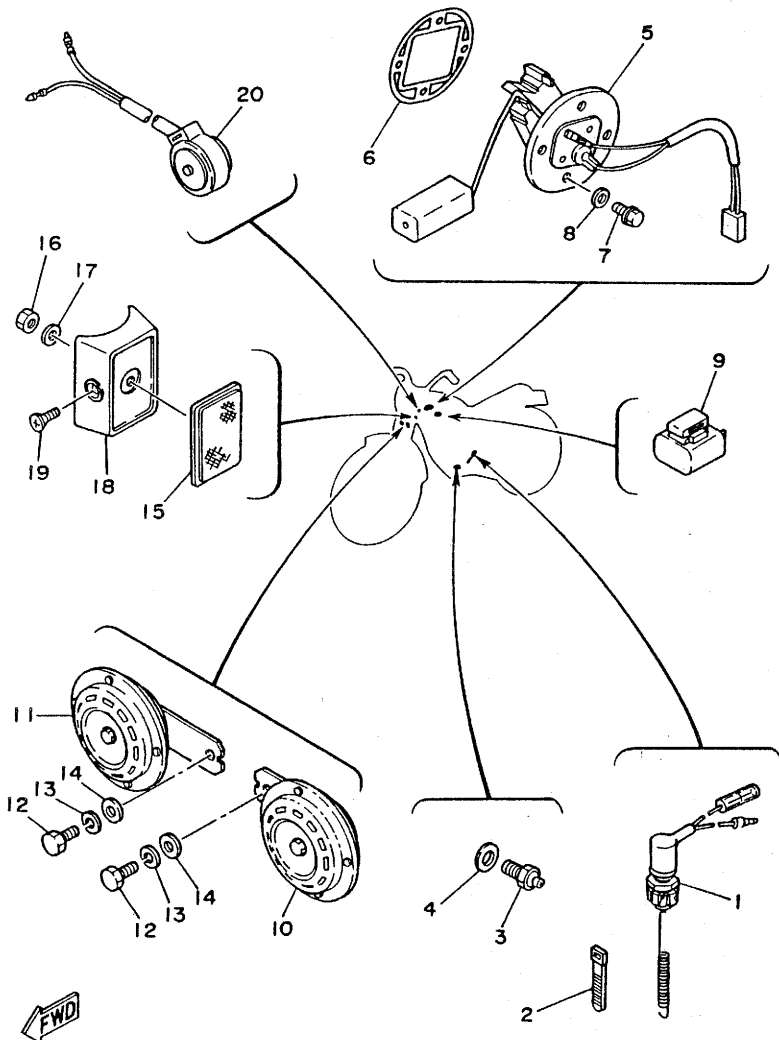
31G646-3360

FIG. 37 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-85540-20	C.D.I. UNIT ASSY	1	
2	97302-06012	BOLT	1	
3	92902-06100	WASHER, spring	1	
4	3Y6-81960-A0	RECTIFIER & REGULATOR ASSY	1	
5	97301-06016	BOLT	2	
6	90201-061A5 92901-06600	WASHER, plate	2	
7	22U-81940-10	STARTER SWITCH ASSY	1	hitachi
8	95302-06700	NUT	2	
9	92902-06100	WASHER, spring	2	
10	447-82110-82	BATTERY ASSY (YUASA YB14L-A2)	1	
11	LOCAL PURCHASE 80445-08336	HOSE	1	
12	31G-82115-00	WIRE, plus lead	1	
13	46x 31G-82116-00	WIRE, minus lead	1	
14	164-82150-00	FUSE HOLDER ASSY	1	
15	148-82151-00	.FUSE (20A)	1	
16	5R2-82501-00	MAIN SWITCH & STEERING LOCK	1	
17	97301-06016	BOLT	2	
18	90201-061A5 92900-06600	WASHER, plate	2	
19	31G-82590-00	WIRE HARNESS ASSY	1	
20	437-83936-00	BAND, switch cord	1	
21	90464-20031	CLAMP	1	
22	5G4 31G-82310-40	IGNITION COIL ASSY	1	
23	97302-06025	BOLT	2	
24	92902-06100	WASHER, spring	2	
25	1J7-82370-00	PLUG CAP ASSY	1	

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FIG. 38 ELECTRICAL 2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31G-82530-00	STOP SWITCH ASSY	1	
2	437-83936-00	BAND, switch cord	1	
3	2H7-82540-00	NEUTRAL SWITCH ASSY	1	
4	90430-10148- 10027	GASKET	1	
5	31G-85752-00	SENDER UNIT ASSY, fuel meter	1	
6	2H7-85753-00	GASKET, sender unit	1	
7	95801-06014	BOLT, flange	4	
8	90202-06010	WASHER, plate	4	
9	31G-83350-20	FLASHER RELAY ASSY	1	
10	4G0-83371-20	HORN	1	
11	4G0-83371-30	HORN	1	
12	97306-08016	BOLT	2	
13	92906-08100	WASHER, spring	2	
14	92906-08600	WASHER, plate	2	
15	20G-85110-00	FRONT REFLECTOR ASSY	2	
16	95301-05600	NUT	2	
17	92990 92901 -05200	WASHER, plain	2	
18	31G-85137-00	BASE, reflector rear	2	
19	98706-05012	SCREW, flat head	4	
20	31G-83390-20	AUDIO PILOT ASSY	1	

FWD

42T521-4380

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PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
3Y6-W2341-00-98	C-13	31G-12213-00	B- 7	3F7-14991-00	B-10	3Y6-17411-00	C- 4	42T-21782-00	C-10	171-23163-00	C-15
31G-W2471-00	D- 5	31G-12214-00	B- 7	3Y6-15100-00	B-12	3Y1-17456-00	C- 4	31G-21783-00	C- 9	3Y6-2317J-00	C-14
3Y1-1111F-00	B- 2	31G-12222-00	B- 7	3Y1-15351-01	B- 8	3Y1-17461-50	C- 4	31G-21784-00	C- 9	3Y6-2317K-00	C-14
31G-11110-00	B- 2	3Y1-12231-01	B- 7	3Y6-15361-00	B-13	31G-18101-00	C- 6	31G-21785-00	C-10	31G-23170-00	C-15
3Y1-11127-00	B- 2	3Y1-12241-00	B- 7	3Y1-15363-00	B-13	31G-18111-00	C- 6	42T-21787-00	E- 3	2K5-23173-00	C-15
31G-11127-00	B- 3	3Y6-13300-01	B- 8	3Y1-15383-00	B-12	132-18113-01	C- 6	31G-22110-00	C-11	31G-23174-00	C-13
3Y1-11133-10	B- 2	3Y6-13326-01	B- 8	31G-15411-00	B-13	3Y1-18122-00	C- 5	3Y1-22123-01	C-11	31G-23175-00	C-13
31G-11161-00	B- 2	3Y1-13341-00	B- 8	31G-15421-00	B-13	31G-18140-00	C- 5	3Y1-22124-01	C-11	3Y6-23176-00	C-13
3Y6-11166-00	B-12	3Y1-13411-00	B- 8	31G-15441-00	B-12	2K7-18151-00	C- 5	31G-22124-00	C-11	278-23181-50	C-15
371-11167-01	B-12	3Y1-13416-00	B- 8	3Y6-15451-00	B-13	31G-18185-00	C- 5	156-22127-00	C-11	31G-23175-00	C-14
31G-11181-00	B- 2	4X7-13440-90	B- 8	3Y6-15461-00	B-13	31G-18511-00	C- 5	322-22128-01	C-11	31G-2331F-00	D- 2
31G-11185-00	B- 2	31G-13447-00	B- 8	3Y6-15511-00	D-15	3Y1-18512-00	C- 5	31G-22141-00	C-11	260-23318-40	C-15
31G-11186-00	B- 2	31G-13555-00	B- 9	3Y6-15519-00	B-15	3Y1-18513-00	C- 5	3Y1-22184-01	C-11	31G-23340-00	C-15
31G-11187-00	B- 2	31G-13556-00	B- 9	3Y6-15580-00	B-15	3Y1-18531-00	C- 5	31G-22210-00-2L	C-11	1M3-23346-00	C-15
31G-11310-00	B- 3	3Y6-13586-00	B- 9	1J7-15583-01	B-15	3Y1-18535-00	C- 5	31G-22210-00-20	C-12	31G-23395-00	C-14
31G-11351-00	B- 3	31G-1410A-00	B-10	156-15618-01	B-14	31G-18540-00	C- 5	31G-22210-00-33	C-12	156-23411-00	C-13
3Y6-11400-00	B- 4	31G-14103-00	B-10	31G-15620-00	B-14	136-18542-00	C- 5	31G-22243-00	D- 5	183-23411-00	C-13
3Y1-11412-09	B- 4	11J-14105-00	B-10	30X-15641-01	B-14	2K9-18561-00	C- 5	31G-22310-00-35	C-11	156-23412-00	C-13
3Y6-11422-01	B- 4	25G-14107-20	B-10	3Y1-15651-00	B-14	31G-21110-00	C- 7	148-22315-00	C-11	183-23412-00	C-13
3Y1-11454-00	B- 4	4G0-14142-47	B-10	3Y1-15680-00	B-14	31G-21170-00	C- 9	31G-23100-00-2L	C-15	136-2331E-00	C-13
3Y1-11496-00	B- 4	2H0-14146-00	B-10	3Y6-15664-00	B-14	31G-21262-00	C- 8	31G-23100-00-20	C-15	4H7-23441-00-98	C-13
3Y1-11531-00	B- 4	137-14153-00	B-10	2K7-15668-00	B-14	31G-21274-01	C- 7	31G-23100-00-33	C-15	3Y6-23442-00-98	C-13
3Y6-11536-00	B-15	537-14186-00	B-10	248-15668-00	B-14	31G-21289-00	C- 7	31G-23110-00	C-15	164-23462-00	C-13
3Y1-11565-00	B- 4	12R-14191-00	B-10	3Y1-15671-00	B-14	3E1-21308-00	D- 6	31G-23111-00	C-15	341-23469-00	C-13
3Y1-11610-00	B- 4	620-14231-25	B-10	214-15674-00	B-14	31G-21315-00	C- 7	146-23114-00	C-15	31G-24110-00-2L	D- 3
3Y1-11610-20	B- 4	3Y6-14401-00	B- 9	278-15676-00	B-14	31G-21316-00	C- 7	31G-23116-00	D- 2	31G-24110-00-20	D- 3
3Y1-11610-40	B- 4	3Y6-14402-00	B- 9	214-15686-00	B-14	3Y1-21329-00	C-11	122-23119-01	C-15	31G-24110-00-33	D- 3
3Y1-11631-00-AO	B- 4	3Y6-14437-00	B- 9	3Y6-16111-02	C- 2	31G-2134K-00	C- 7	31G-23122-00-2L	D- 2	31G-24121-00	D- 3
447-11633-00	B- 4	3Y6-14451-00	B- 9	3Y6-16150-01	C- 2	31G-2134L-00	C- 7	31G-23122-00-20	D- 2	31G-24122-00	D- 3
3Y1-11636-00	B- 4	3Y6-14452-00	B- 9	3Y1-16154-00	C- 2	262-21399-00	D-13	31G-23122-00-33	D- 2	4G7-24161-00	D- 4
3Y1-11638-00	B- 4	31G-14453-00	B- 9	4L0-16321-01	C- 2	3Y1-21475-00	C- 7	31G-23126-00	C-15	4G7-24162-00	D- 4
3Y1-11651-02	B- 4	3Y6-14458-00	B- 9	3J2-16324-00	C- 2	31G-21510-00	C- 8	122-23129-00	C-15	31G-24171-00	D- 4
3Y1-11681-00	B- 4	31G-14461-00	B- 9	3Y1-16351-00	C- 2	3Y6-21518-00	C- 8	31G-23131-00-2L	C-15	31G-24172-00	D- 4
3Y1-12111-00	B- 6	3Y6-14468-01	B- 9	3Y1-16356-01	C- 2	31G-21582-00	C- 8	31G-23131-00-20	C-15	278-24181-00	D- 3
22U-12113-00	B- 6	3Y6-14498-00	B- 9	3Y6-16357-00	C- 2	31G-2160F-00	C- 8	31G-23131-00-33	C-15	31G-24182-00	D- 3
22U-12114-00	B- 6	341-14613-00	B-11	1W1-16358-00	C- 2	31G-21610-00	C- 8	31G-23132-00-2L	D- 2	3Y6-24183-00	D- 3
3Y1-12116-00	B- 6	31G-14711-00	B-11	3Y1-16371-00	C- 2	31G-21629-00	C- 8	31G-23132-00-20	D- 2	3Y6-24186-00	D- 3
3Y1-12117-01	B- 6	31G-14721-00	B-11	31G-16380-00	C- 2	31G-21681-00	C- 8	31G-23132-00-33	D- 2	3Y6-24311-00	D- 3
1J7-12118-00	B- 6	31G-14771-00	B-11	3Y1-17121-00	C- 4	31G-21711-00-2L	C- 9	31G-23136-00	C-15	3Y6-24500-01	D- 3
1J7-12119-01	B- 6	31G-14781-00	B-11	3Y1-17131-00	C- 4	31G-21711-00-20	C- 9	31G-23141-00	C-15	2W6-24512-00	D- 3
3Y1-12121-00	B- 6	31G-1490J-00	B-10	3Y1-17141-00	C- 4	31G-21711-00-33	C- 9	31G-23142-00	C-15	3Y1-24514-20	D- 3
52R-12151-00	B- 6	31G-14901-00	B-10	3Y1-17151-00	C- 4	31G-21721-00-2L	C- 9	2K5-23145-00	C-15	10L-24518-00	D- 3
3Y1-12156-00	B- 6	3Y6-14933-00	B-10	3Y1-17211-00	C- 4	31G-21721-00-20	C- 9		C-15	3H3-24522-00	D- 3
31G-12158-00	B- 6	3H5-14940-00	B-10	3Y1-17221-00	C- 4	31G-21721-00-33	C- 9	156-23149-00	D- 2	3H3-24523-00	D- 3
31G-12159-01	B- 6	3Y6-14941-97	B-10	3Y1-17231-00	C- 4	3Y6-21746-00	C- 9	2K5-23152-00	C-15	3H3-24534-00	D- 3
3Y1-12170-02	B- 7	256-14944-32	B-10	3Y1-17241-00	C- 4	3Y6-21747-00	C- 9	2K5-23153-00	C-15	4X8-24602-02	D- 3
3Y1-12176-00	B- 7	3F7-14984-00	B-10	3Y1-17251-00	C- 4		C- 9		C-15	31G-24711-00	D- 5
31G-12210-00	B- 7	3H5-14985-00	B-10	3Y1-17402-00	C- 4	42T-21781-00	C- 9	509-23158-L0	C-15	31G-24738-00	D- 5

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PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
1L9-24741-00	D- 5	31G-26213-00	C-13	447-82110-82	E- 7	11L-84121-00	E- 4	90119-06042	C- 8	90201-062A8	C- 8
31G-24750-00	D- 5	31G-26216-00	C-13	31G-82115-00	E- 7	11L-84122-00	E- 4	90119-06061	C- 8	90201-063J2	C- 9
31G-24751-00	D- 5	2H7-26240-00	D-11	31G-82116-00	E- 7	11L-84124-00	E- 4	90123-08046	D-11	90201-07076	D- 7
31G-24813-00	D- 5	2H7-26241-00	D-11	164-82150-00	E- 7	3M5-84127-00	E- 4		D-11	90201-08083	E- 6
31G-2482H-00	D- 5	31G-26290-00	D-11	148-82151-00	E- 7	3M5-84140-00	E- 4	90146-06011	C-10	90201-083A6	D-12
31G-2482J-00	D- 5	31G-26290-10	D-11	31G-82310-40	E- 7	11L-84145-00	E- 4	90149-05158	B- 8	90201-08612	C-14
31G-2482K-00	D- 5	31G-26311-00	D-11	1J7-82370-00	E- 7	11L-84163-00	E- 4	90149-06011	D- 3	90201-094G1	C- 7
31G-2482L-00	D- 5	31G-26331-00	D-11	5R2-82501-00	E- 7	574-84164-00	E- 4	90149-08067	C- 2		C- 7
31G-24891-00	D- 5	31G-26335-00	D-11	31G-82530-00	E- 8	31G-84310-70	E- 4	90149-08188	D-12		C- 7
31G-24892-00	D- 5	31G-26341-00	D-11	2H7-82540-00	E- 8	3M5-84314-00	E- 4	90152-04006	D- 4	90201-10118	B-12
31G-24897-00	D- 5	1E6-26342-00	D-11	31G-82590-00	E- 7	31G-84330-00	E- 4	90153-05030	B- 9	90201-10119	B- 8
1E2-25104-00	D- 7		D-11	3V6-82911-00	E- 6	3M5-84521-00	E- 5	90153-06009	D-12		D-10
31G-25111X-00	D- 8	1E6-26372-00	D-11	463-82921-30	E- 6	3M5-84523-00	E- 5	90153-06045	B- 2	90201-10128	B- 2
227-25111-00-38	D- 7	584-26393-02	D-11	31G-83310-20	E- 2	214-84553-01	E- 5	90153-08011	D-10	90201-10141	C-13
214-25117-00	D- 7	3Y6-26397-00	D-11	256-83311-70	D-11	256-84714-61	E- 5	90157-08047	D-12	90201-10142	C-12
31G-25121-00-38	D- 7	31G-27111-00	D-13	4G0-83312-00	E- 2	31G-84717-00	E- 5	90159-06016	C- 2	90201-10591	B- 7
3E1-2513A-00	D- 9	31G-27112-00	D-13	4G0-83313-00	E- 2	31G-84730-00	E- 5	90159-06033	C- 9	90201-106F2	C-12
31G-25130-00	D- 7	371-27114-00	D-13	4G0-83317-00	E- 2	4G1-84744-00	E- 3		C-13	90201-12588	C- 6
31G-25135-00	D- 7	3Y6-27115-00	D-13	4L0-83321-00	E- 2	31G-84751-00	E- 5	90159-06071	C-10	90201-12593	B- 5
109-25136-00	D- 7	31G-27211-01	D-12	31G-83350-20	E- 8	20G-85110-00	E- 8	90164-04009	E- 3	90201-14218	C-11
102-25137-00	D- 8	31G-27231-00	D-12	31G-83368-00	E- 2	31G-85137-00	E- 8	90170-12067	B- 5	90201-145G0	C- 3
31G-25138-00	D- 7	31G-27311-00	D-13	31G-83369-00	E- 2	31G-85510-20	D-14	90170-16256	C- 2	90201-15340	D-13
214-25149-01	D- 7	31G-2741G-00	D-12	4G0-83371-20	E- 8	31G-85512-20	D-14	90170-20167	D-10	90201-155K6	B-14
3Y6-25151-00	D- 7	31G-27410-00	D-12	4G0-83371-30	E- 8	31G-85513-20	D-14	90170-20257	C- 2	90201-15701	B-14
1E2-25155-00	D- 7	1J7-27413-01	D-12	31G-83390-20	E- 8	31G-85514-20	D-14	90171-14020	D- 8	90201-15785	D- 8
1W1-25181-01	D- 8		D-12	31G-83500-F0	E- 3	31G-85540-20	E- 7		D-10	90201-17255	C- 6
1E2-25304-00	D- 9	31G-27420-00	D-12	31G-83509-00	E- 3	31G-85550-20	D-14	90175-06008	D- 5	90201-20276	B-14
391-25311-00-38	D- 9	447-27431-00	D-12	31G-8351A-F0	E- 3	31G-85580-20	D-14	90175-06013	D-11		C- 4
183-25315-00	D- 7	3Y6-27432-00	D-12	31G-83513-00	E- 3	31G-85750-00	E- 3		D-12	90201-20685	B-14
	D- 9	447-27433-00	D-12	31G-83519-00	E- 3	31G-85752-00	E- 8	90176-10009	C-12	90201-20792	B- 4
4A7-25321-00-38	D- 9		D-13	437-83525-00	D-10	2H7-85753-00	E- 8	90176-10013	C-12	90201-22283	D- 7
3Y6-2533A-01	D- 7	447-27441-00	D-12	31G-83526-00	E- 3	9Y58E-20099	D-10	90179-06264	C-10	90201-22793	C- 4
437-25330-01	D- 9	3Y6-27442-00	D-12	31G-8353H-00	E- 3	90101-06278	D- 7	90179-06499	B-11	90201-253Q0	C- 4
248-25351-10	D- 9	31G-28100-01	C-10	31G-83550-00	E- 3		D- 9	90179-08148	D-11	90202-06010	D- 3
148-25353-00	D- 7	31G-28185-00	C- 9	31G-83559-00	E- 3	90101-06529	D- 3		D-11		E- 8
31G-25355-00	D- 9	3Y6-81800-50	D-15	31G-83740-00	E- 3	90101-10303	B- 7	90179-16018	B- 4	90209-06174	E- 5
304-25364-01	D- 9	4H7-81811-00	D-15	3M5-83912-00	E- 6	90105-08162	C- 7	90179-25033	C-13	90209-12157	D-12
31G-25366-00	D- 9	4H7-81812-01	D-15	233-83922-30	E- 6	90105-10139	B- 2	90183-04012	C- 9	90209-18070	D-12
31G-25371-00	D-10	3Y6-81815-00	D-15	3M5-83929-00	E- 6	90105-10140	B- 2		C- 9		D-13
31G-25381-00	D-10	4H7-81826-01	D-15	168-83936-01	E- 6	90109-06017	E- 5		C-10	90209-22191	C- 4
31G-25387-00	D- 9	4H7-81840-01	D-15	437-83936-00	E- 8	90109-06755	B- 8	90185-08089	C- 7	90215-06162	B- 2
256-25388-00	D-10	4H7-81844-00	D-15	437-83936-10	E- 7	90109-06796	E- 6		C- 7	90215-16156	C- 2
4L0-25389-00	D-10	4H7-81847-01	D-15	2H7-83945-00	E- 6	90109-08368	D-10		C- 7	90215-16222	C- 2
156-25398-00	D- 8	4H7-81850-00	D-15	31G-83973-00	E- 6	90109-08406	D-10	90185-10037	D-13	90215-20158	B- 4
	D-10	4H7-81871-00	D-15	31G-83975-00	E- 6	90109-08600	B- 7	90185-14070	C-11	90215-20159	C- 2
31G-25412-00	D- 9	4H7-81872-00	D-15	361-83980-30	E- 6	90109-08777	D- 9	90201-05033	E- 3	90240-06042	D-12
31G-25441-30-33	D- 9	22U-81940-10	E- 7	11L-84115-00	E- 4	90109-10590	D-13	90201-06067	C- 9		D-13
31G-26110-00	D-11	3Y6-81960-A0	E- 7	11L-8412A-00	E- 4	90109-14602	C-13	90201-061E8	C-10	90249-12008	D-11

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PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
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