

# **PARTS CATALOGUE**

**TTR125'05** (1B21) S.AFRICA,EUROPE

**TTR125L'05** (1B23) S.AFRICA,EUROPE

TTR125/TTR125T  
TTR125L/TTR125LT  
PARTS CATALOGUE  
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**A3**



**A4**

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.

It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

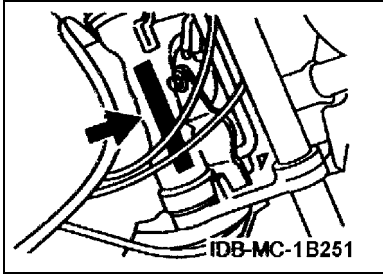
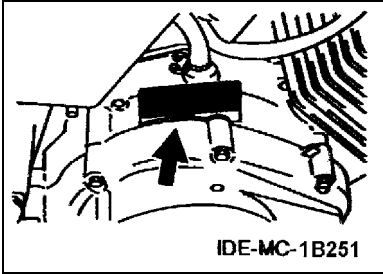
6. The asterisk (\*) before a reference number indicates modified items after the first edition.

# FOREWORD

7. Applicable Serial No.

Engine Serial No.

Frame Serial No.



8. Applicable Colour Code (The (\*) mark shows Model colour.)

Abbreviation	Colour Name	Colour Code
CIS	CIRCUIT SILVER	00WN
DPBSE(*)	DEEP PURPLISH BLUE SOLID E	0583
SL	SILVER	0035



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## ENGINE

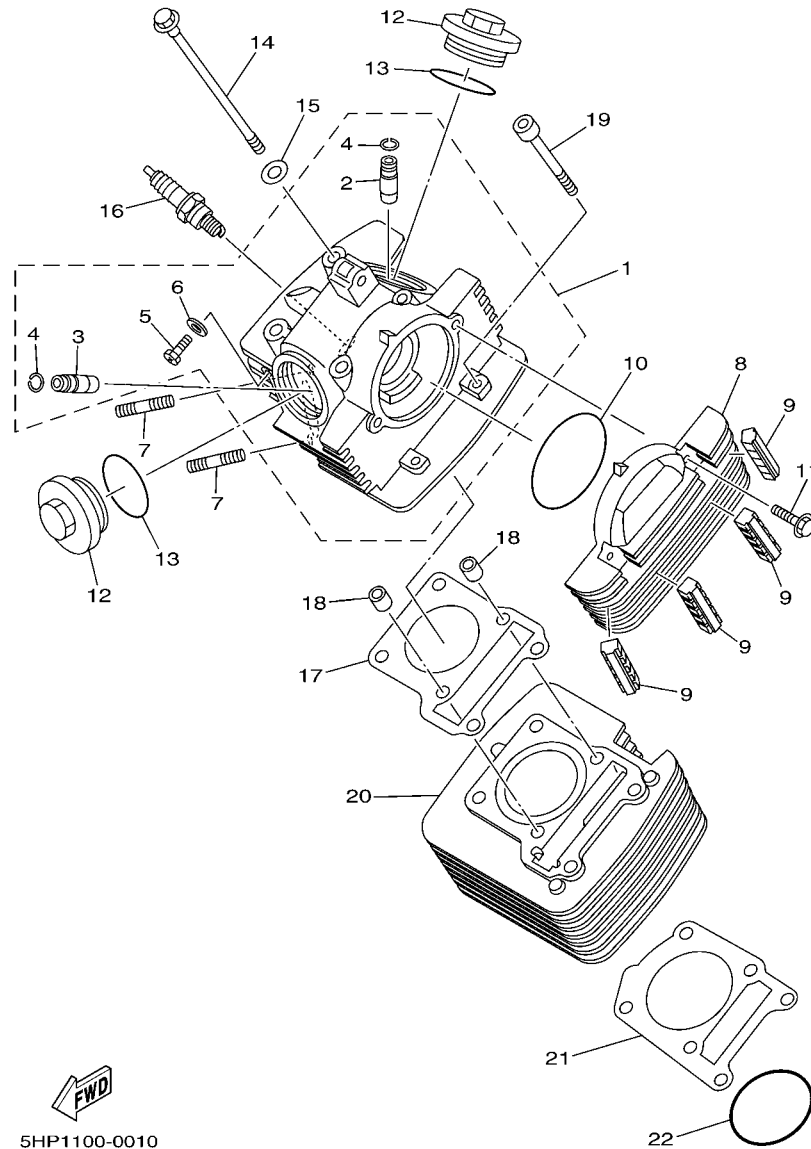
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STARTER .....	B14
CLUTCH .....	B15
TRANSMISSION .....	C2
SHIFT CAM & FORK .....	C4
SHIFT SHAFT .....	C5

## CHASSIS

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FENDER .....	C8
SIDE COVER .....	C9
REAR ARM & SUSPENSION .....	C10
STEERING .....	C12
FRONT FORK .....	C13
FRONT FORK 2 .....	C15
FUEL TANK .....	D3
SEAT .....	D5
FRONT WHEEL .....	D6
FRONT WHEEL 2 .....	D7
FRONT BRAKE CALIPER .....	D8
REAR WHEEL .....	D9
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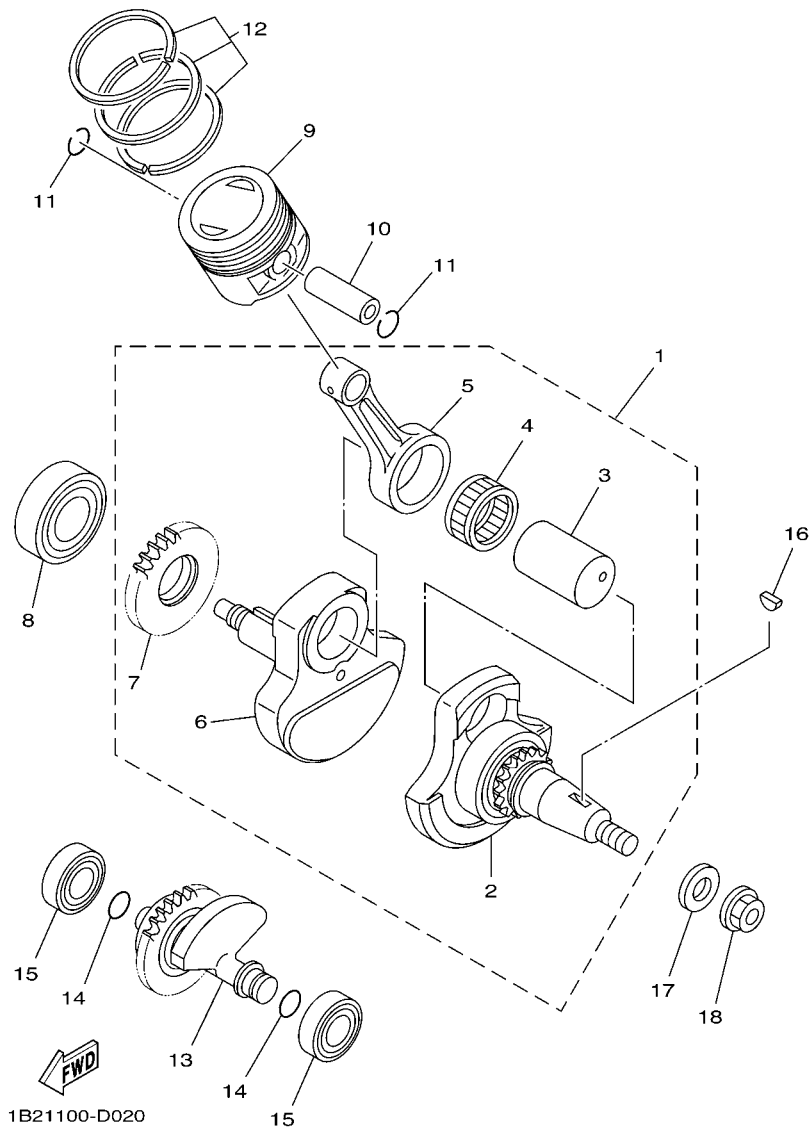
NUMERICAL INDEX .....	M1
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5HP1100-0010

FIG. 1 CYLINDER

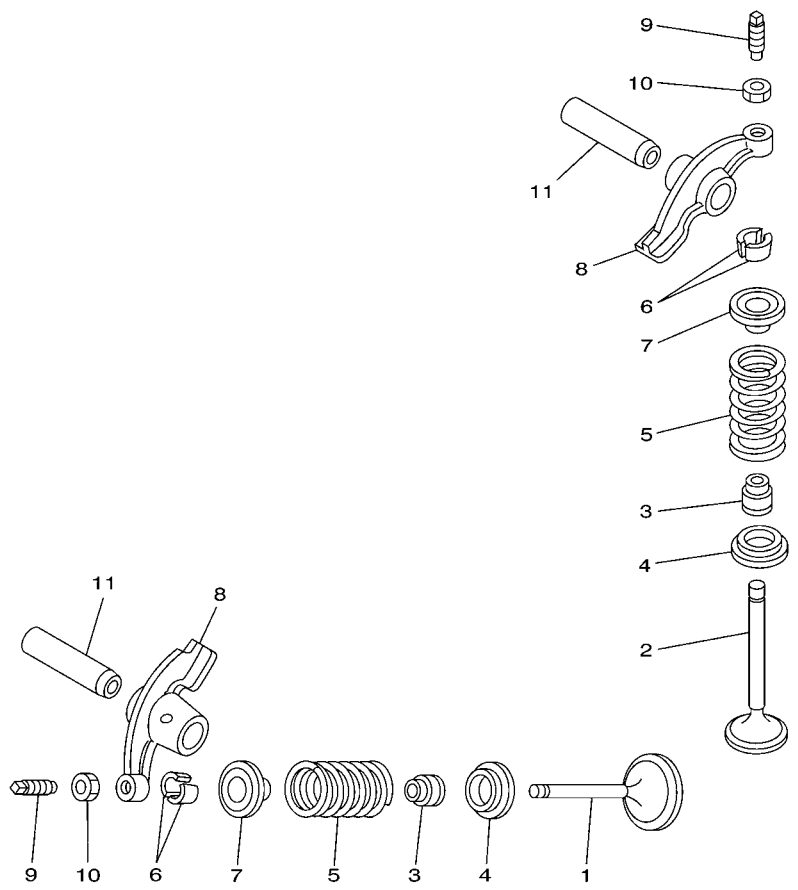
REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	5HH-E1111-00	HEAD, CYLINDER 1	1	1	1	1	
2	2UJ-11133-10	.GUIDE, VALVE 1	1	1	1	1	
3	22F-11134-10	.GUIDE, VALVE 2	1	1	1	1	
4	93440-10109	.CIRCLIP	2	2	2	2	
5	90153-06803	.SCREW, HEXAGON	1	1	1	1	
6	90430-06014	.GASKET	1	1	1	1	
7	90116-06503	BOLT, STUD	2	2	2	2	
8	5HH-E1185-00	COVER, CYLINDER HEAD SIDE 1	1	1	1	1	
9	5HH-E1161-00	ABSORBER 1	4	4	4	4	
10	93210-71462	O-RING	1	1	1	1	
11	9502M-06020	BOLT, FLANGE	2	2	2	2	
12	5HH-E1186-00	COVER, CYLINDER HEAD SIDE 2	2	2	2	2	
13	93210-44889	O-RING	2	2	2	2	
14	90105-08724	BOLT, FLANGE	4	4	4	4	
15	90201-08609	WASHER, PLATE	4	4	4	4	
16	NGK-CR7HSA-PK10	PLUG, SPARK (NGK CR7HSA)	1	1	1	1	
17	5HH-E1181-00	GASKET, CYLINDER HEAD 1	1	1	1	1	
18	99530-10114	PIN, DOWEL	2	2	2	2	
19	90110-06W02	BOLT, HEXAGON SOCKET HEAD	2	2	2	2	
20	5HH-E1310-10-35	CYLINDER	1	1	1	1	SL
21	5HH-E1351-00	GASKET, CYLINDER	1	1	1	1	
22	93210-57897	O-RING	1	1	1	1	



**FIG. 2 CRANKSHAFT & PISTON**

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	5HH-E1400-12	CRANKSHAFT ASSY	1	1	1	1	
2	5HH-WE141-10	.CRANK 1	1	1	1	1	
3	4LS-11681-01	.PIN, CRANK 1	1	1	1	1	
4	93310-6290C	.BEARING	1	1	1	1	
5	4LS-11651-02	.ROD, CONNECTING	1	1	1	1	
6	5HH-E1422-10	.CRANK 2	1	1	1	1	
7	5HH-E1536-00	.GEAR, DRIVE	1	1	1	1	
8	93306-205YW	BEARING	1	1	1	1	
9	5HP-11631-00-A0	PISTON (STD)	1	1	1	1	
	5HP-11636-00	PISTON (0.50MM O/S)	1	1	1	1	AP
	5HP-11638-00	PISTON (1.00MM O/S)	1	1	1	1	AP
10	2TK-11633-00	PIN, PISTON	1	1	1	1	
11	93450-16068	CIRCLIP	2	2	2	2	
12	4LS-11603-00	PISTON RING SET (STD)	1	1	1	1	
	4LS-11605-00	PISTON RING SET (0.50MM O/S)	1	1	1	1	AP
	4LS-11607-00	PISTON RING SET (1.00MM O/S)	1	1	1	1	AP
13	5HH-E1500-02	BALANCER ASSY	1	1	1	1	
14	93210-11001	O-RING	2	2	2	2	
15	93306-20221	BEARING	2	2	2	2	
16	90280-03017	KEY, WOODRUFF	1	1	1	1	
17	90201-120E8	WASHER, PLATE	1	1	1	1	
18	90179-12248	NUT	1	1	1	1	

**FIG. 3 VALVE**



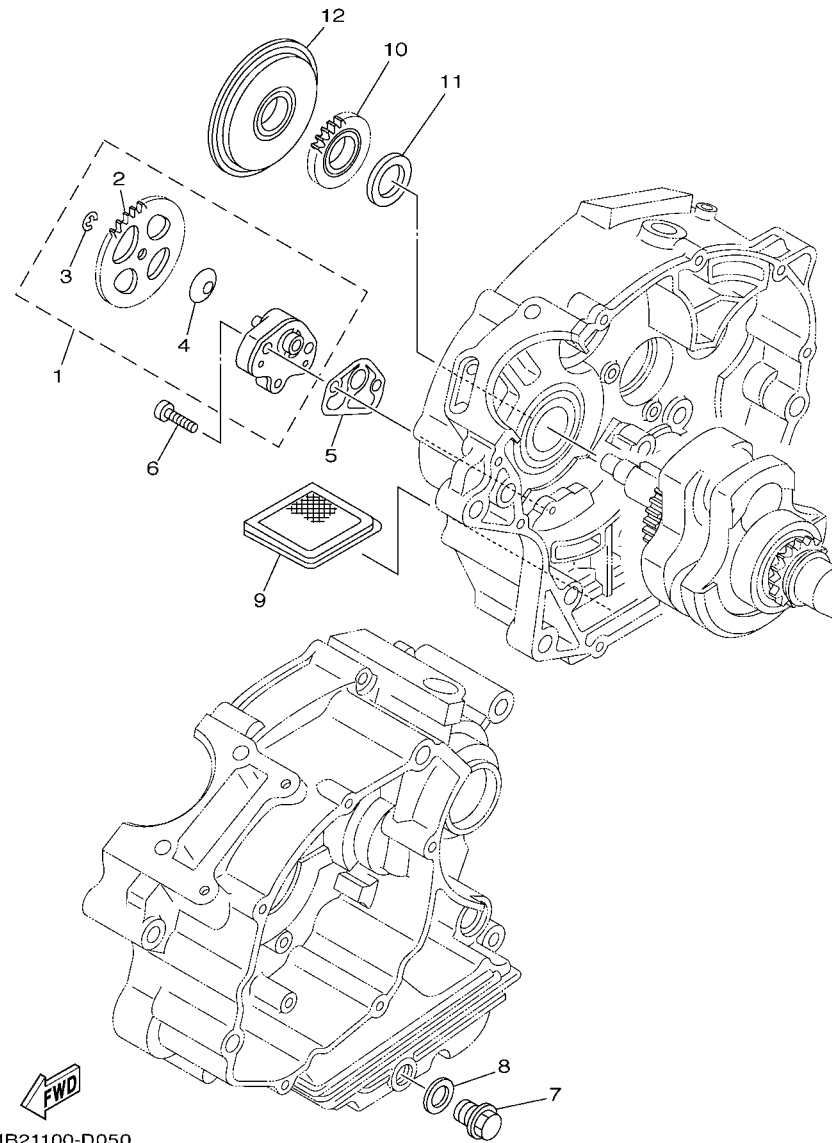
REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	5HP-12111-01	VALVE, INTAKE	1	1	1	1	
2	5HP-12121-00	VALVE, EXHAUST	1	1	1	1	
3	2HX-12119-00	SEAL, VALVE STEM	2	2	2	2	
4	22F-12116-00	SEAT, VALVE SPRING	2	2	2	2	
5	5HP-12113-00	SPRING, VALVE INNER	2	2	2	2	
6	22F-12118-01	COTTER, VALVE	4	4	4	4	
7	22F-12117-02	RETAINER, VALVE SPRING	2	2	2	2	
8	50M-12151-00	ARM, VALVE ROCKER	2	2	2	2	
9	22F-12159-00	SCREW, VALVE ADJUSTING	2	2	2	2	
10	90170-05302	NUT	2	2	2	2	
11	5HH-E2156-10	SHAFT, ROCKER 2	2	2	2	2	



4LS1470-8030

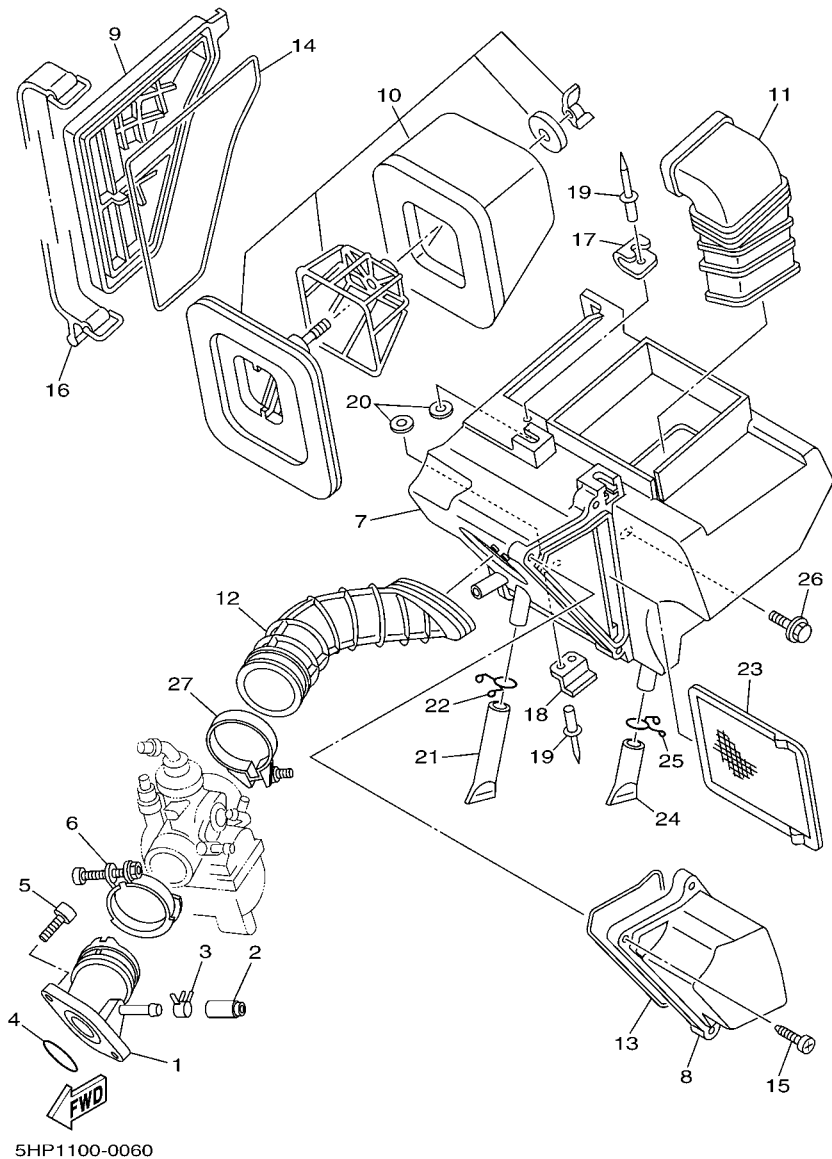


**FIG. 5 OIL PUMP**



1B21100-D050

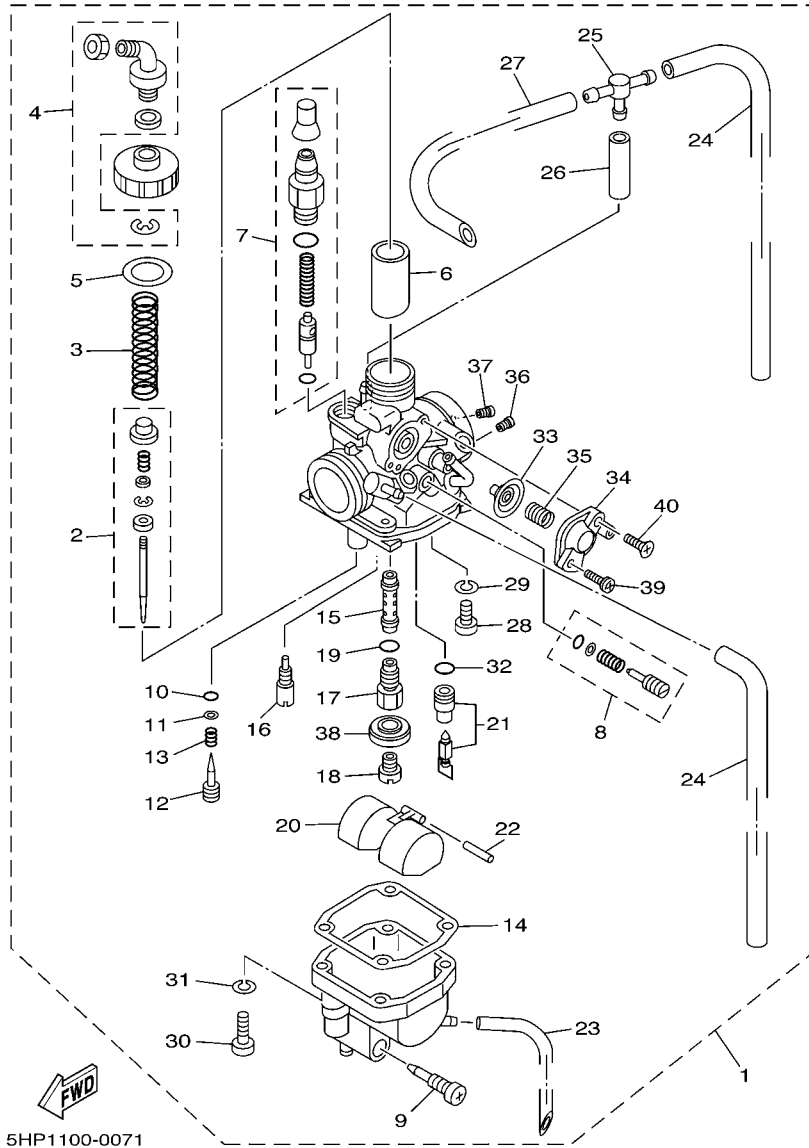
REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	5AP-13300-00	OIL PUMP ASSY	1	1	1	1	
2	4GL-13325-00	.GEAR, PUMP DRIVEN (34T)	1	1	1	1	
3	99001-05600	.CIRCLIP	1	1	1	1	
4	90208-07052	.WASHER, CONICAL SPRING	1	1	1	1	
5	5HH-E3329-00	GASKET, PUMP COVER	1	1	1	1	
6	90155-06802	SCREW, FLAT FILLISTER	2	2	2	2	
7	90340-12097	PLUG, STRAIGHT SCREW	1	1	1	1	
8	90430-12213	GASKET	1	1	1	1	
9	5HH-E3411-00	STRAINER, OIL	1	1	1	1	
10	5HH-E3324-00	GEAR, PUMP DRIVE	1	1	1	1	
11	90201-20W72	WASHER, PLATE	1	1	1	1	
12	5HH-E3451-00	FILTER, ROTARY	1	1	1	1	



5HP1100-0060

FIG. 6 INTAKE

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	5HP-13586-00	JOINT, CARBURETOR 1	1	1	1	1	
2	16G-13569-00	PLUG, BLIND	1	1	1	1	
3	90467-10819	CLIP	1	1	1	1	
4	93210-30611	O-RING	1	1	1	1	
5	9131M-06020	BOLT	2	2	2	2	
6	90450-44062	HOSE CLAMP ASSY	1	1	1	1	
7	1B2-E4411-00	CASE, AIR CLEANER 1	1	1	1	1	
8	1B2-E4412-00	CAP, CLEANER CASE 1	1	1	1	1	
9	1B2-E4422-00	CAP, CLEANER CASE 2	1	1	1	1	
10	5HP-14450-00	ELEMENT ASSY, AIR CLEANER	1	1	1	1	
11	1B2-E4437-00	DUCT	1	1	1	1	
12	1B2-E4453-00	JOINT, AIR CLEANER 1	1	1	1	1	
13	1B2-E4452-00	SEAL	1	1	1	1	
14	1B2-E4452-10	SEAL	1	1	1	1	
15	9770M-50520	SCREW, TAPPING	3	3	3	3	
16	1B2-F811G-00	BAND	1	1	1	1	
17	1B2-E4484-00	PLATE, CLEANER CASE FITTING	1	1	1	1	
18	1B2-E4436-00	HOOK	1	1	1	1	
19	90267-40804	RIVET, BLIND	3	3	3	3	
20	9290M-04200	WASHER	3	3	3	3	
21	1B2-E443E-00	PIPE, DRAIN	1	1	1	1	
22	90467-15012	CLIP	1	1	1	1	
23	1B2-E4472-00	PLATE, ELEMENT	1	1	1	1	
24	1B2-E443E-10	PIPE, DRAIN	1	1	1	1	
25	90467-14015	CLIP	1	1	1	1	
26	90119-06044	BOLT, WITH WASHER	3	3	3	3	
27	90460-46206	CLAMP, HOSE	1	1	1	1	

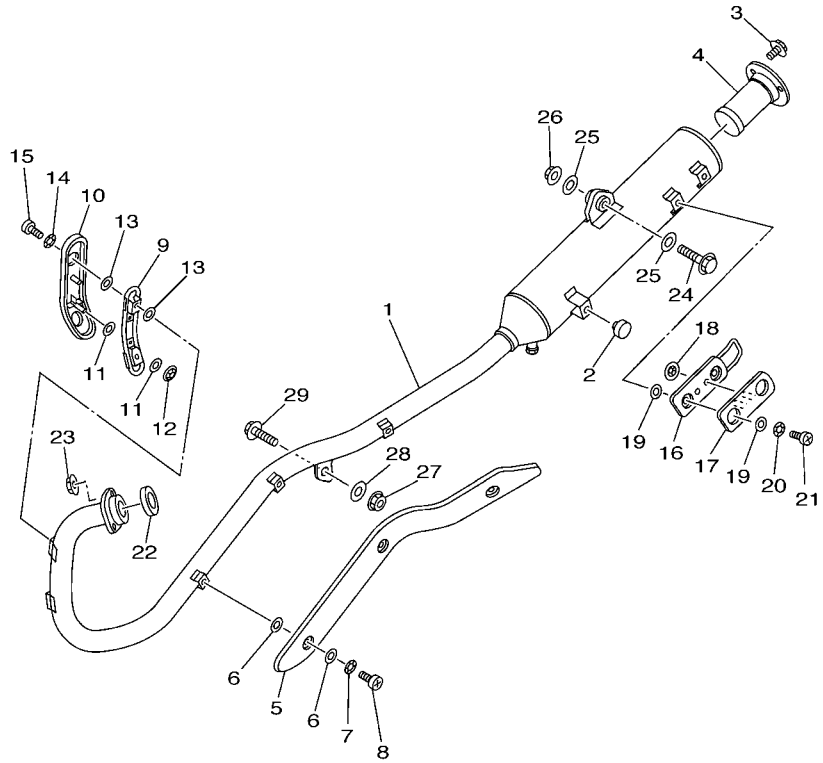


5HP1100-0071

FIG. 7 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	5HP-14101-10	CARBURETOR ASSY 1	1	1	1	1	
2	5HP-1490J-00	.NEEDLE SET	1	1	1	1	
3	4LS-14131-00	.SPRING, THROTTLE VALVE	1	1	1	1	
4	5DG-14106-00	.CABLE ADJUST SCREW SET	1	1	1	1	
5	4LS-14126-00	.GASKET	1	1	1	1	
6	5HH-14112-25	.VALVE, THROTTLE 1	1	1	1	1	
7	5HP-1410A-10	.STARTER SET	1	1	1	1	
8	5HH-14103-00	.THROTTLE SCREW SET	1	1	1	1	
9	4LS-14191-00	.PLUG, DRAIN	1	1	1	1	
10	3H1-14147-00	.O-RING	1	1	1	1	
11	3H1-14962-00	.WASHER	1	1	1	1	
12	4LS-14923-20	.SCREW, PILOT	1	1	1	1	
13	5K7-14134-00	.SPRING, AIR ADJUSTING	1	1	1	1	
14	24W-14184-00	.GASKET, FLOAT CHAMBER	1	1	1	1	
15	21V-1414M-26	.NOZZLE, MAIN	1	1	1	1	
16	5HP-14142-15	.JET, PILOT (# 15)	1	1	1	1	
17	5HP-14145-00	.SETTER, NEEDLE JET	1	1	1	1	
18	620-14231-21	.JET, MAIN (#105)	1	1	1	1	STD
	620-1423A-71	.JET,MAIN(#102.5)	1	1	1	1	AP
19	583-14561-00	.O-RING	1	1	1	1	
20	5HH-14185-00	.FLOAT	1	1	1	1	
21	5HP-14107-18	.NEEDLE VALVE SET	1	1	1	1	
22	127-14186-00	.PIN, FLOAT	1	1	1	1	
23	1A0-14196-00	.PIPE	1	1	1	1	
24	26H-14197-00	.PIPE	2	2	2	2	
25	66E-14251-00	.NIPPLE	1	1	1	1	
26	5HP-14348-00	.PIPE 1	1	1	1	1	





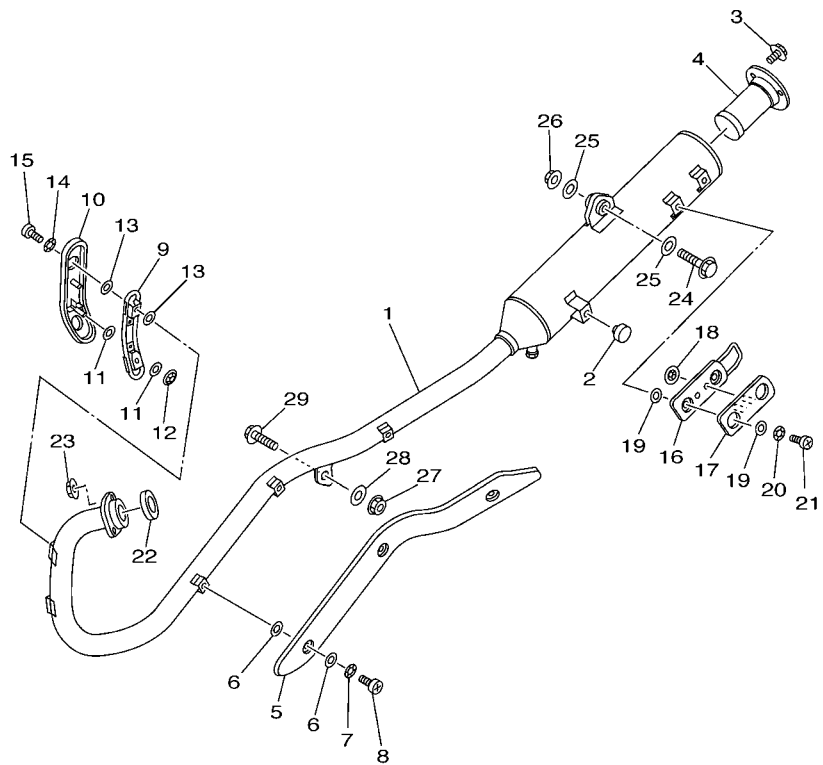
5HP6100-1080

FIG. 8 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	1B2-E4711-00	MUFFLER 1	1	1	1	1	
2	2TY-F4181-00	DAMPER, LOCATING 1	1	1	1	1	
3	9502M-06010	BOLT, FLANGE	3	3	3	3	
4	5HP-14780-00	SPARK ARRESTER ASSY	1	1	1	1	
5	1B2-E4628-00	PROTECTOR, EXHAUST PIPE	1	1	1	1	
6	4BD-14766-00	WASHER, PROTECTOR	6	6	6	6	
7	90206-06090	WASHER, WAVE	3	3	3	3	
8	98980-06008	SCREW, BIND	3	3	3	3	
9	1B2-E4628-10	PROTECTOR, EXHAUST PIPE	1	1	1	1	
10	1B2-E479H-00	COVER, 1	1	1	1	1	
11	4BD-14766-00	WASHER, PROTECTOR	4	4	4	4	
12	90183-04047	NUT, SPRING	2	2	2	2	
13	4BD-14766-00	WASHER, PROTECTOR	4	4	4	4	
14	90206-06090	WASHER, WAVE	2	2	2	2	
15	98980-06008	SCREW, BIND	2	2	2	2	
16	1B2-E4758-00	PROTECTOR, SILENCER	1	1	1	1	
17	1B2-E479J-00	COVER 2	1	1	1	1	
18	90183-04047	NUT, SPRING	2	2	2	2	
19	4BD-14766-00	WASHER, PROTECTOR	4	4	4	4	
20	90206-06090	WASHER, WAVE	2	2	2	2	
21	98980-06008	SCREW, BIND	2	2	2	2	
22	4BR-14613-00	GASKET, EXHAUST PIPE	1	1	1	1	
23	9560M-06200	NUT, U FLANGE	2	2	2	2	
24	9581M-10040	BOLT, FLANGE	1	1	1	1	
25	90201-101J1	WASHER, PLATE	2	2	2	2	
26	90185-10002	NUT, SELF-LOCKING	1	1	1	1	
27	90179-08491	NUT	1	1	1	1	

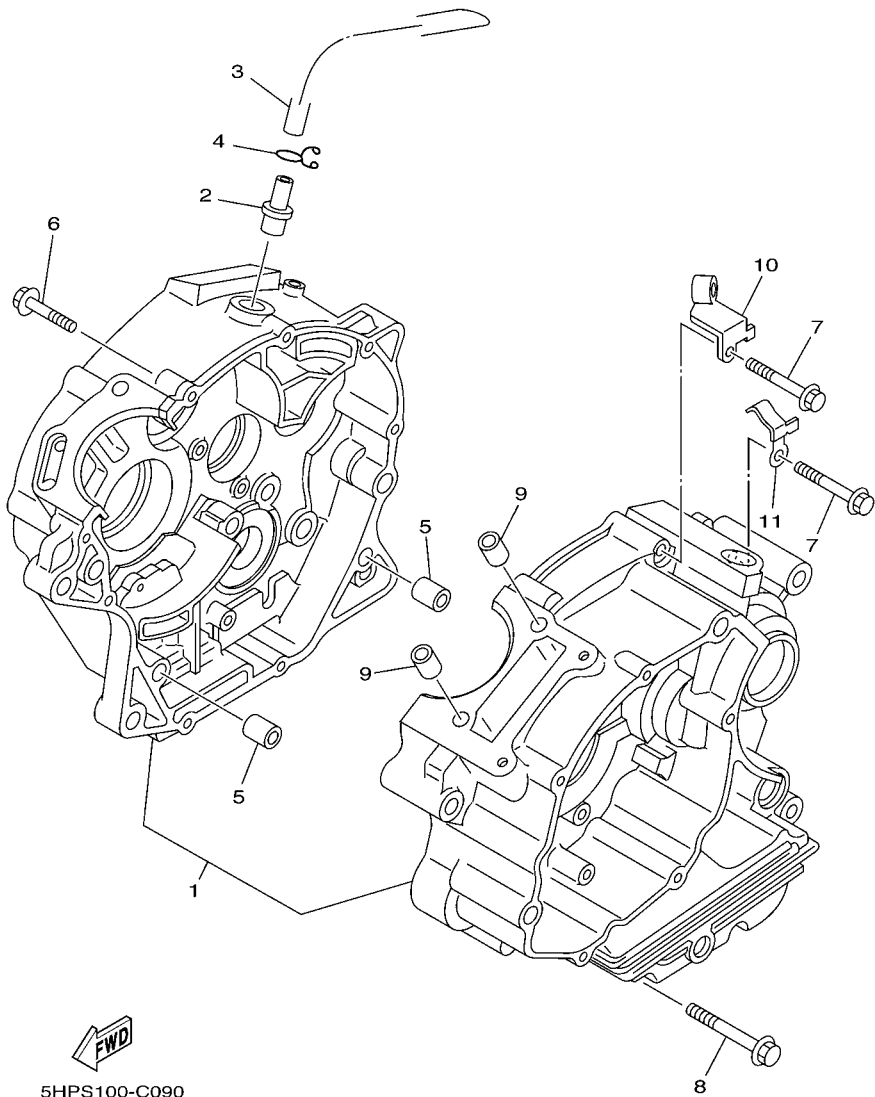
**B10**

**FIG. 8 EXHAUST**



REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
28	90201-087A9	WASHER, PLATE	1	1	1	1	
29	90105-081A7	BOLT, FLANGE	1	1	1	1	

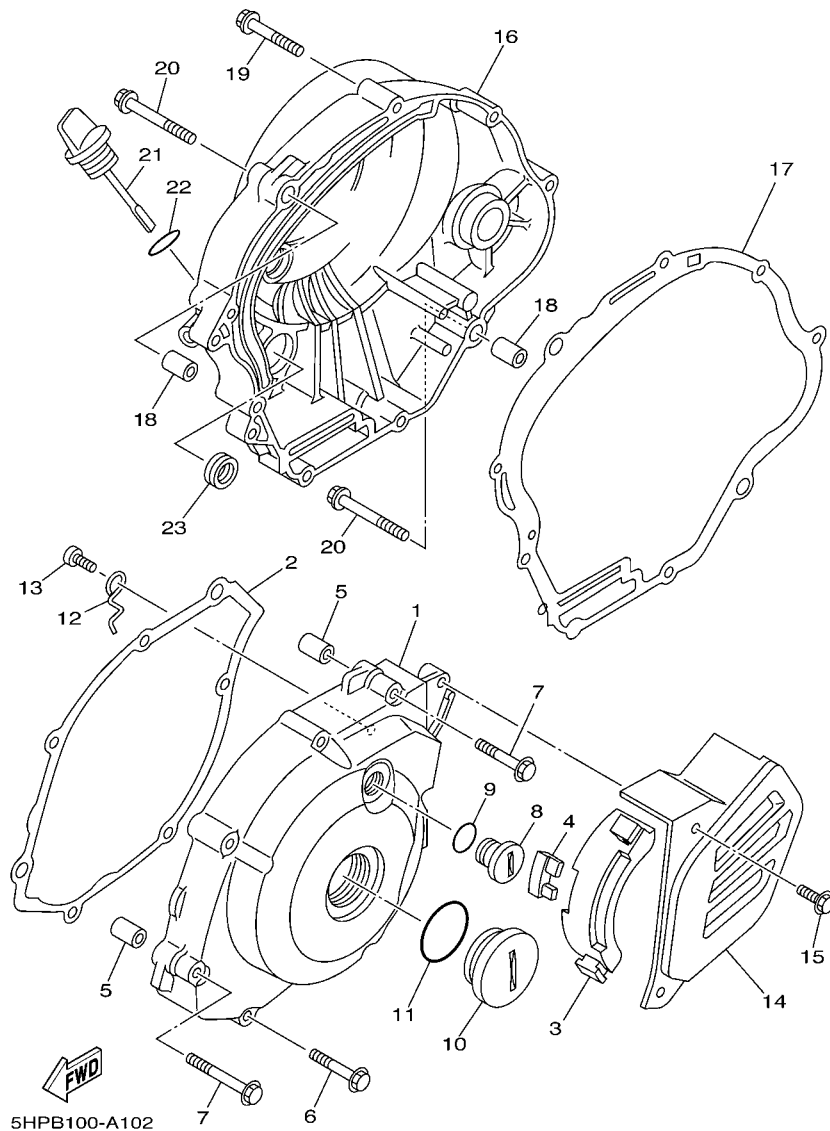
  
5HP6100-1080



**FIG. 9 CRANKCASE**

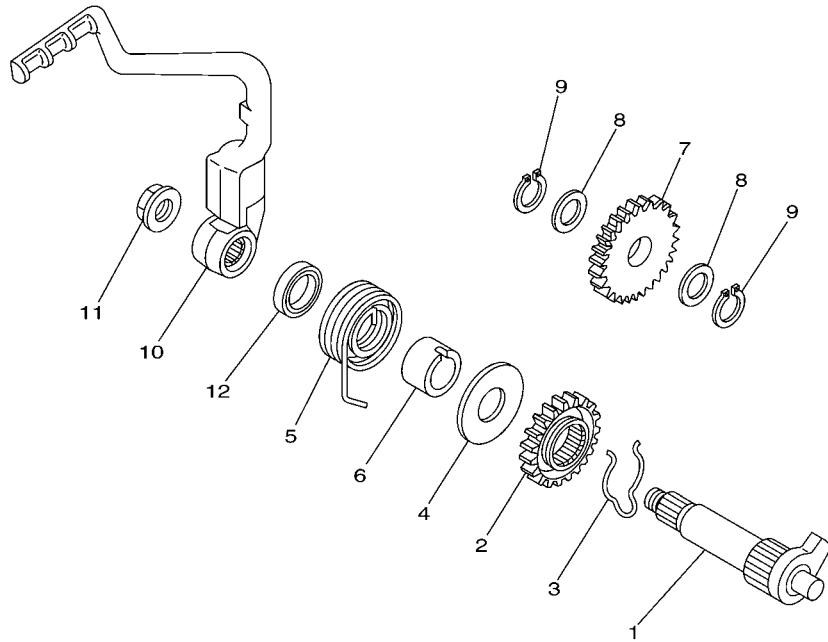
REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	5LX-E5150-20	CRANKCASE ASSY	1	1	1	1	
2	5HH-E1167-00	PIPE, BREATHER 2	1	1	1	1	
3	1B2-E1166-00	PIPE, BREATHER 1	1	1	1	1	
4	90467-13800	CLIP	1	1	1	1	
5	99530-10114	PIN, DOWEL	2	2	2	2	
6	90109-06W35	BOLT	2	2	2	2	
7	90109-06W36	BOLT	7	7	7	7	
8	90109-06W37	BOLT	1	1	1	1	
9	99530-10114	PIN, DOWEL	2	2	2	2	
10	1B2-E5441-00	HOLDER, CLUTCH CABLE	1	1	1	1	
11	90462-08005	CLAMP	1	1	1	1	

FIG. 10 CRANKCASE COVER 1



REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	1B2-E5411-00-WN	COVER, CRANKCASE 1	1	1	1	1	CIS
2	5HH-E5451-00	GASKET, CRANKCASE COVER 1	1	1	1	1	
3	1B2-E5377-00	GUIDE, INLET	1	1	1	1	
4	1B2-E5316-00	DAMPER, ENGINE MOUNT 1	1	1	1	1	
5	99530-10114	PIN, DOWEL	2	2	2	2	
6	9502M-06035	BOLT, FLANGE	5	5	5	5	
7	9502M-06045	BOLT, FLANGE	2	2	2	2	
8	90340-14120	PLUG, STRAIGHT SCREW	1	1	1	1	CIS
9	93210-14369	O-RING	1	1	1	1	
10	90340-32126	PLUG, STRAIGHT SCREW	1	1	1	1	
11	93210-32172	O-RING	1	1	1	1	
12	5HH-E5191-00	PLATE	1	1	1	1	
13	9851M-06010	SCREW, PAN HEAD	1	1	1	1	
14	1B2-E5418-00-WN	COVER, CHAIN CASE	1	1	1	1	CIS
15	9581M-06016	BOLT, FLANGE	2	2	2	2	
16	1B2-E5421-00-WN	COVER, CRANKCASE 2	1	1	1	1	CIS
17	5HH-E5461-00	GASKET, CRANKCASE COVER 2	1	1	1	1	
18	99530-10114	PIN, DOWEL	2	2	2	2	
19	9502M-06035	BOLT, FLANGE	7	7	7	7	
20	9502M-06045	BOLT, FLANGE	2	2	2	2	
21	5HH-E5362-00	PLUG, OIL LEVEL	1	1	1	1	
22	93210-19809	O-RING	1	1	1	1	
23	93101-10142	OIL SEAL	1	1	1	1	

**FIG. 11 STARTER**



REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	55K-15660-00	KICK AXLE ASSY	1	1	1	1	
2	10V-15641-00	GEAR, KICK (23T)	1	1	1	1	
3	90468-26048	CLIP	1	1	1	1	
4	90201-202F9	WASHER, PLATE	1	1	1	1	
5	90508-26667	SPRING, TORSION	1	1	1	1	
6	1B2-E5666-00	SPACER	1	1	1	1	
7	5HP-15651-00	GEAR, KICK IDLE (28T)	1	1	1	1	
8	90201-152H7	WASHER, PLATE	2	2	2	2	
9	99009-15400	CIRCLIP	2	2	2	2	
10	1B2-E5620-00	KICK CRANK ASSY	1	1	1	1	
11	90179-12813	NUT	1	1	1	1	
12	93109-20014	OIL SEAL	1	1	1	1	

  
5HP1100-0110

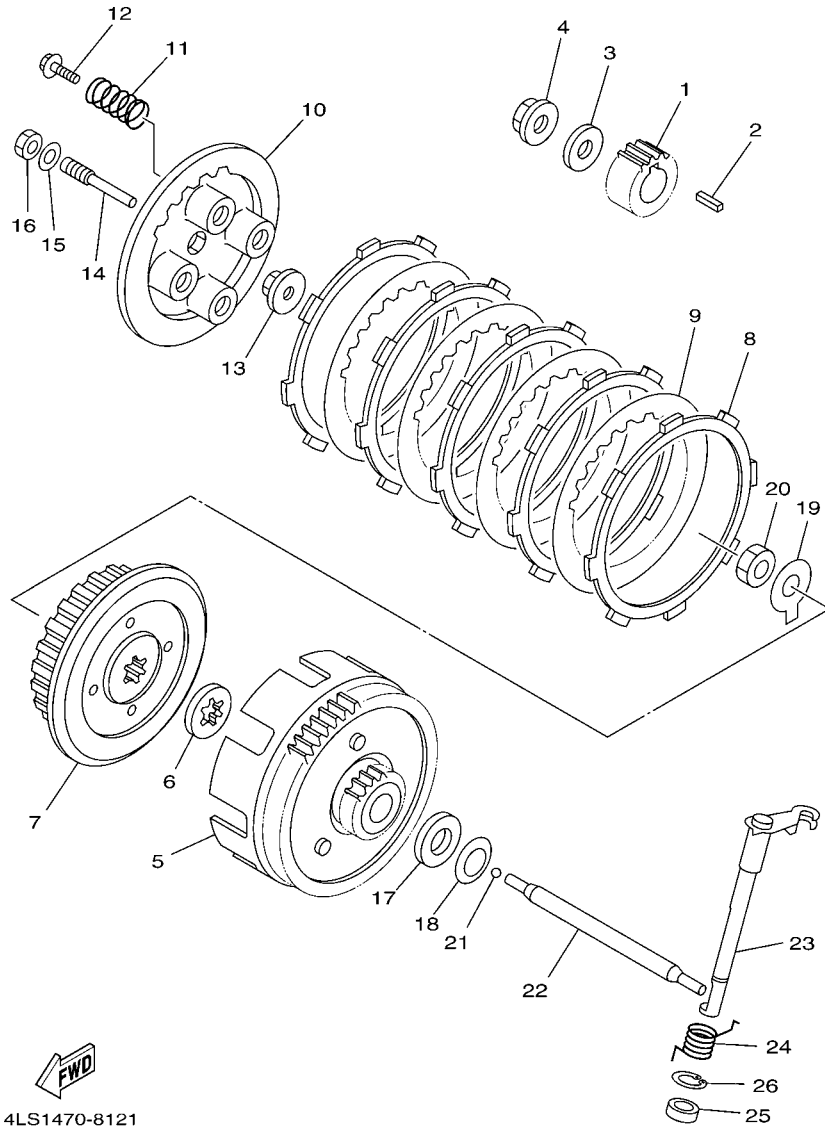
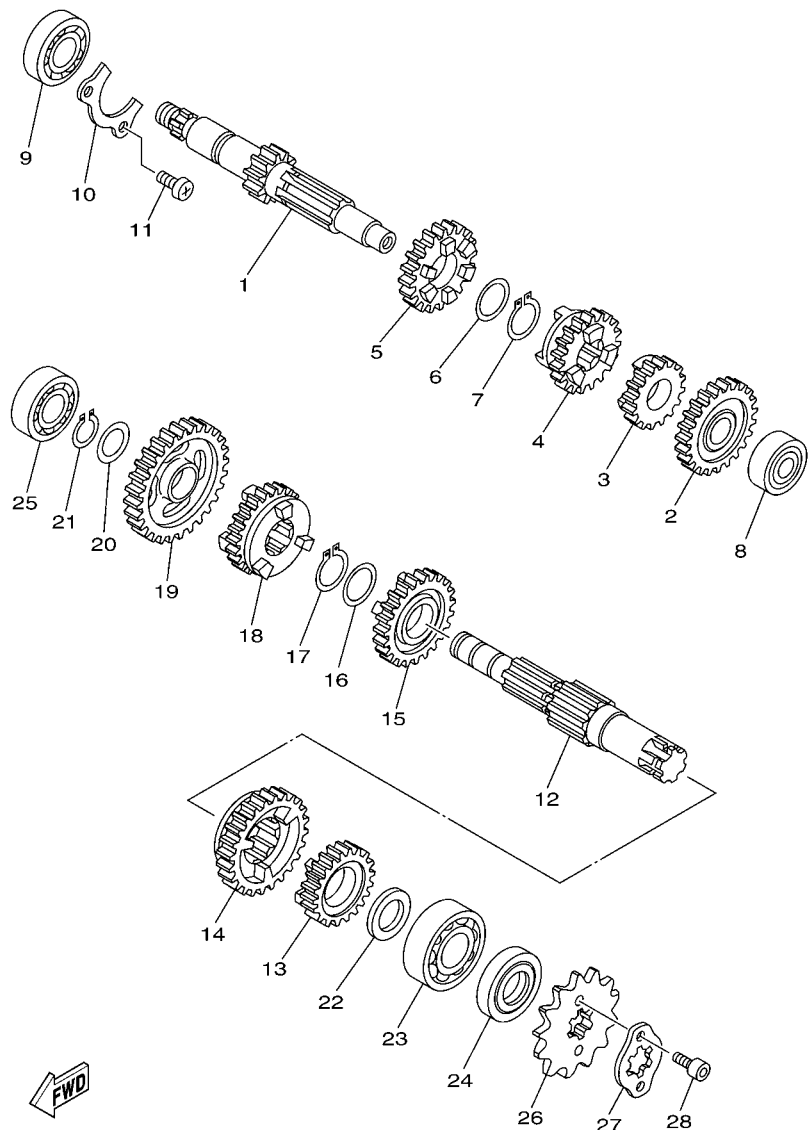


FIG. 12 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	401-16111-10	GEAR, PRIMARY DRIVE (19T)	1	1	1	1	
2	90282-05001	KEY, STRAIGHT (5MMX16MM)	1	1	1	1	
3	90201-122H1	WASHER, PLATE	1	1	1	1	
4	90179-12813	NUT	1	1	1	1	
5	5AP-16150-00	PRIMARY DRIVEN GEAR COMP.	1	1	1	1	
6	4V0-16154-00	PLATE, THRUST 1	1	1	1	1	
7	5AP-16371-00	BOSS, CLUTCH	1	1	1	1	
8	598-16321-01	PLATE, FRICTION	5	5	5	5	
9	1V1-16324-00	PLATE, CLUTCH 1	4	4	4	4	
10	5AP-16351-00	PLATE, PRESSURE 1	1	1	1	1	
11	90501-204A0	SPRING, COMPRESSION	4	4	4	4	
12	90119-05020	BOLT, WITH WASHER	4	4	4	4	
13	1W1-16358-01	PLATE, PUSH	1	1	1	1	
14	5AP-16356-00	ROD, PUSH 1	1	1	1	1	
15	92907-06200	WASHER	1	1	1	1	
16	95307-06600	NUT	1	1	1	1	
17	5HH-E6164-00	PLATE, THRUST 2	1	1	1	1	
18	90208-17032	WASHER, CONICAL SPRING	1	1	1	1	
19	90215-12211	WASHER, LOCK	1	1	1	1	
20	90170-12060	NUT	1	1	1	1	
21	93503-16802	BALL	1	1	1	1	
22	5HH-E6357-00	ROD, PUSH 2	1	1	1	1	
23	1B2-E6381-00	PUSH LEVER COMP.	1	1	1	1	
24	90508-16W13	SPRING, TORSION	1	1	1	1	
25	93102-12224	OIL SEAL	1	1	1	1	
26	99009-20500	CIRCLIP	1	1	1	1	

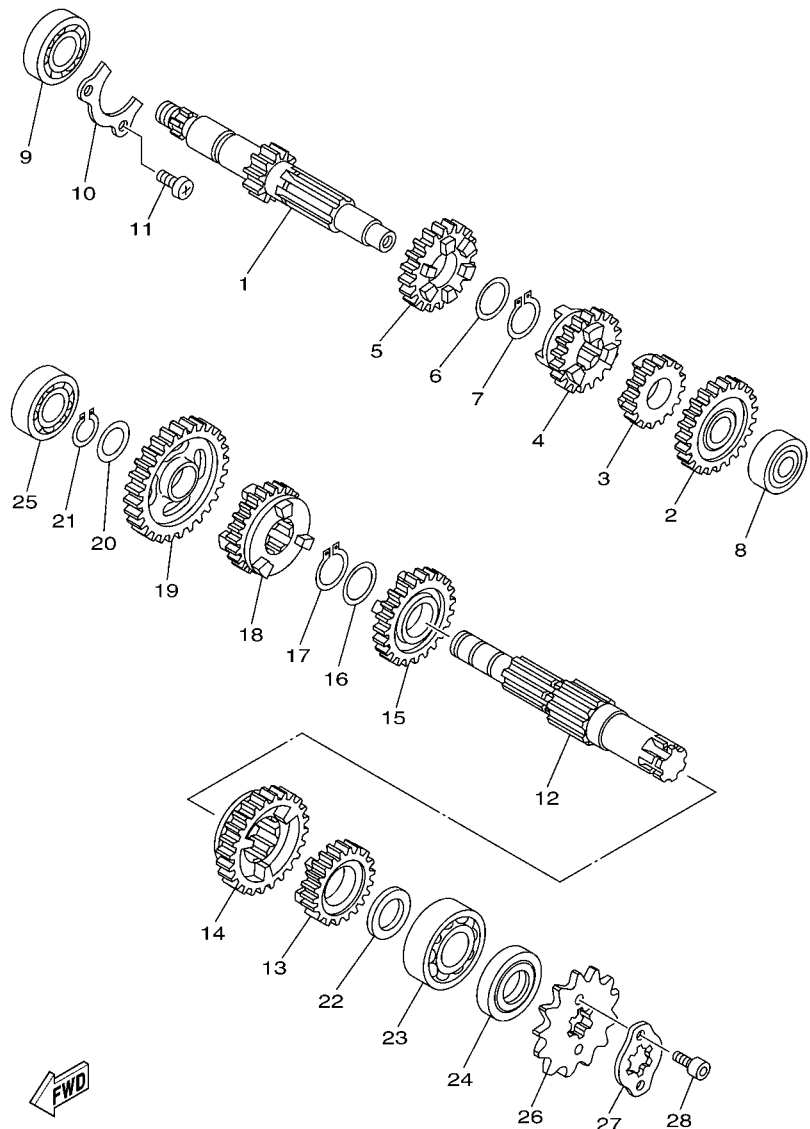
FIG. 13 TRANSMISSION



5HP1100-0130

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	5AP-17411-00	AXLE, MAIN (14T)	1	1	1	1	
2	5AP-17151-00	GEAR, 5TH PINION (24T)	1	1	1	1	
3	5AP-17121-00	GEAR, 2ND PINION (18T)	1	1	1	1	
4	5AP-17131-00	GEAR, 3RD PINION (19T)	1	1	1	1	
5	5AP-17141-00	GEAR, 4TH PINION (22T)	1	1	1	1	
6	90201-20266	WASHER, PLATE (T=1.0)	1	1	1	1	
7	93410-20038	CIRCLIP	1	1	1	1	
8	93306-20121	BEARING	1	1	1	1	
9	93306-203YG	BEARING	1	1	1	1	
10	5HH-E7471-00	PLATE, COVER	1	1	1	1	
11	9851M-06014	SCREW, PAN HEAD	2	2	2	2	
12	5AP-17402-00	DRIVE AXLE ASSY	1	1	1	1	
13	5AP-17251-00	GEAR, 5TH WHEEL (21T)	1	1	1	1	
14	5AP-17221-00	GEAR, 2ND WHEEL (32T)	1	1	1	1	
15	5AP-17231-00	GEAR, 3RD WHEEL (25T)	1	1	1	1	
16	90201-20266	WASHER, PLATE (T=1.0)	1	1	1	1	
17	93410-20038	CIRCLIP	1	1	1	1	
18	5AP-17241-00	GEAR, 4TH WHEEL (23T)	1	1	1	1	
19	5AP-17211-00	GEAR, 1ST WHEEL (37T)	1	1	1	1	
20	90201-15700	WASHER, PLATE	1	1	1	1	
21	99009-15400	CIRCLIP	1	1	1	1	
22	90201-20272	WASHER, PLATE	1	1	1	1	
23	93306-204X8	BEARING	1	1	1	1	
24	93102-20143	OIL SEAL	1	1	1	1	
25	93306-20218	BEARING (6202A18DLA8NX5)	1	1	1	1	NSK
26	93822-13213	SPROCKET, DRIVE (13T)	1	1	1	1	
27	1B2-E7456-00	HOLDER, SPROCKET	1	1	1	1	

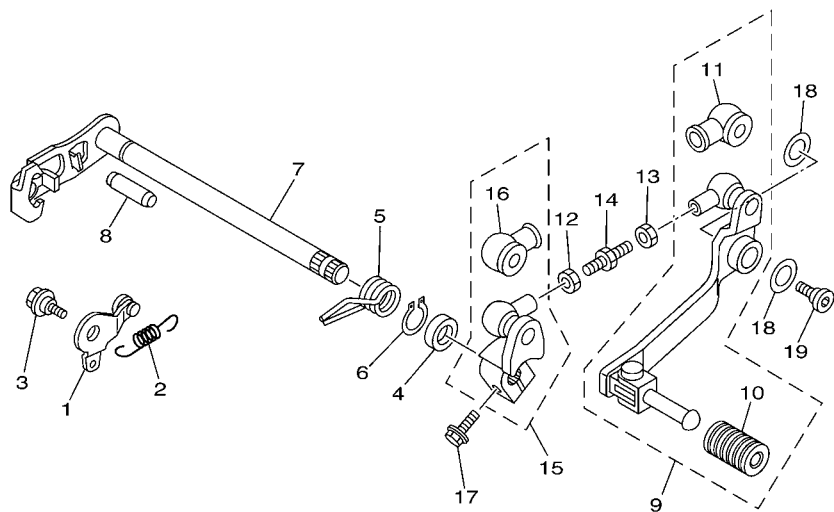
FIG. 13 TRANSMISSION



REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
28	9131M-05010	BOLT	2	2	2	2	
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FIG. 15 SHIFT SHAFT



REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	5HH-E8140-00	STOPPER LEVER ASSY	1	1	1	1	
2	5HH-E8337-00	SPRING	1	1	1	1	
3	90109-063F7	BOLT	1	1	1	1	
4	93101-12173	OIL SEAL	1	1	1	1	
5	90508-32642	SPRING, TORSION	1	1	1	1	
6	99001-10600	CIRCLIP	1	1	1	1	
7	1B2-E8101-00	SHIFT SHAFT ASSY	1	1	1	1	
8	93608-30839	PIN, DOWEL	1	1	1	1	
9	1B2-E8110-00	SHIFT PEDAL ASSY	1	1	1	1	
10	2TY-E8113-00	.COVER, SHIFT PEDAL	1	1	1	1	
11	23L-E8154-00	.COVER, DUST	1	1	1	1	
12	9530L-06700	NUT, HEX.,	1	1	1	1	
13	90170-06228	NUT(COUNTER CLOCKWISE)	1	1	1	1	
14	1B2-E8115-00	ROD, SHIFT	1	1	1	1	
15	1B2-E8112-00	ARM, SHIFT	1	1	1	1	
16	23L-E8154-00	.COVER, DUST	1	1	1	1	
17	9582M-06020	BOLT, FLANGE	1	1	1	1	
18	90201-127J6	WASHER, PLATE	2	2	2	2	
19	90109-06815	BOLT	1	1	1	1	



5HP1100-0150

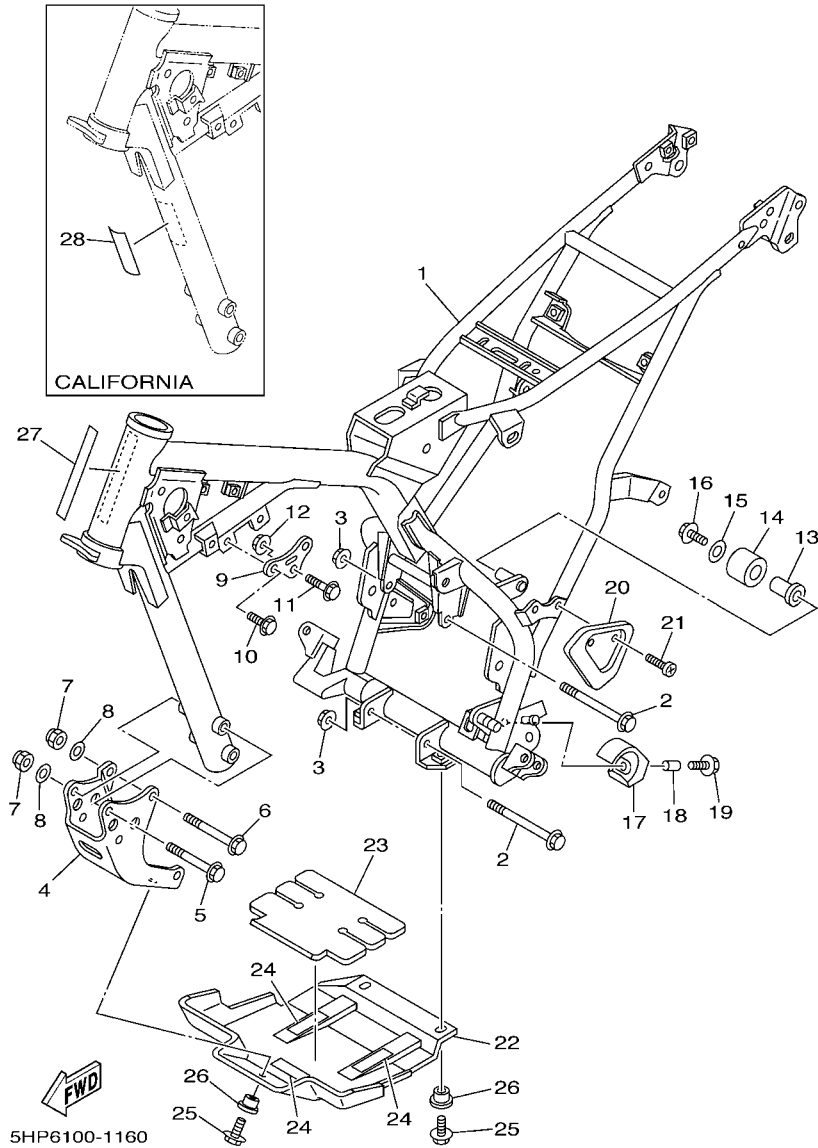


FIG. 16 FRAME

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	1B2-F1110-00	FRAME COMP.	1	1	1	1	
2	90105-08007	BOLT, FLANGE	2	2	2	2	
3	90185-08169	NUT, SELF-LOCKING	2	2	2	2	
4	1B2-F1316-00	STAY, ENGINE 3	1	1	1	1	
5	90105-084A1	BOLT, FLANGE	2	2	2	2	
6	90105-08011	BOLT, FLANGE	2	2	2	2	
7	95617-08100	NUT, U	4	4	4	4	
8	90201-086P8	WASHER, PLATE	4	4	4	4	
9	1B2-F1315-00	STAY, ENGINE 2	1	1	1	1	
10	90105-08846	BOLT, FLANGE	2	2	2	2	
11	90105-08002	BOLT, FLANGE	1	1	1	1	
12	90185-08169	NUT, SELF-LOCKING	1	1	1	1	
13	5RM-F2184-00	BUSH	1	1	1	1	
14	5RM-F2178-00	TENSIONER	1	1	1	1	
15	90201-08753	WASHER, PLATE	1	1	1	1	
16	9502M-08012	BOLT, FLANGE	1	1	1	1	
17	1B2-F2178-00	TENSIONER	1	1	1	1	
18	90387-067K6	COLLAR	1	1	1	1	
19	90119-06118	BOLT, WITH WASHER	1	1	1	1	
20	1B2-F117F-00	COVER	1	1	1	1	
21	9890L-06010	SCREW, BIND	2	2	2	2	
22	1B2-F1471-00	PROTECTOR, ENGINE	1	1	1	1	
23	1B2-F1485-00	DAMPER, RUBBER 1	1	1	1	1	
24	1B2-F1268-00	SEAL	3	3	3	3	
25	9580M-06016	BOLT, FLANGE	3	3	3	3	
26	90387-06681	COLLAR	3	3	3	3	
27	N/A						

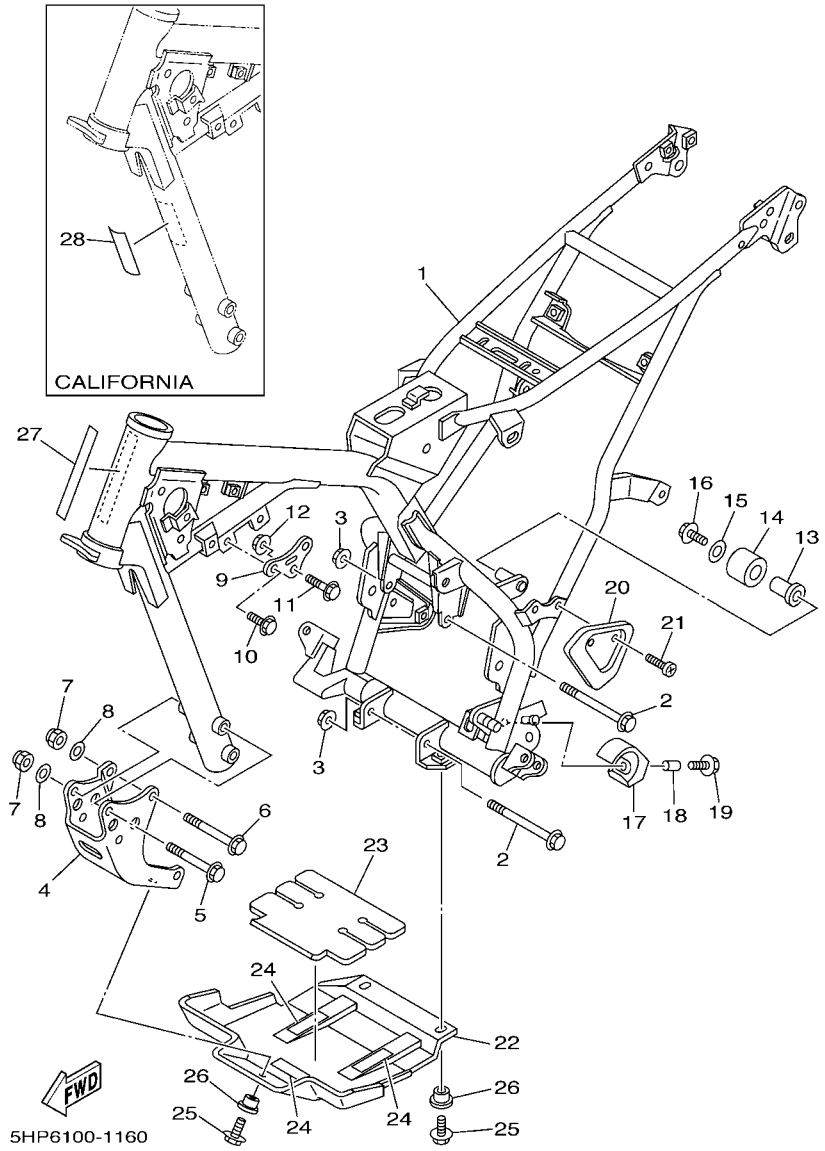


FIG. 16 FRAME

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
28	N/A						

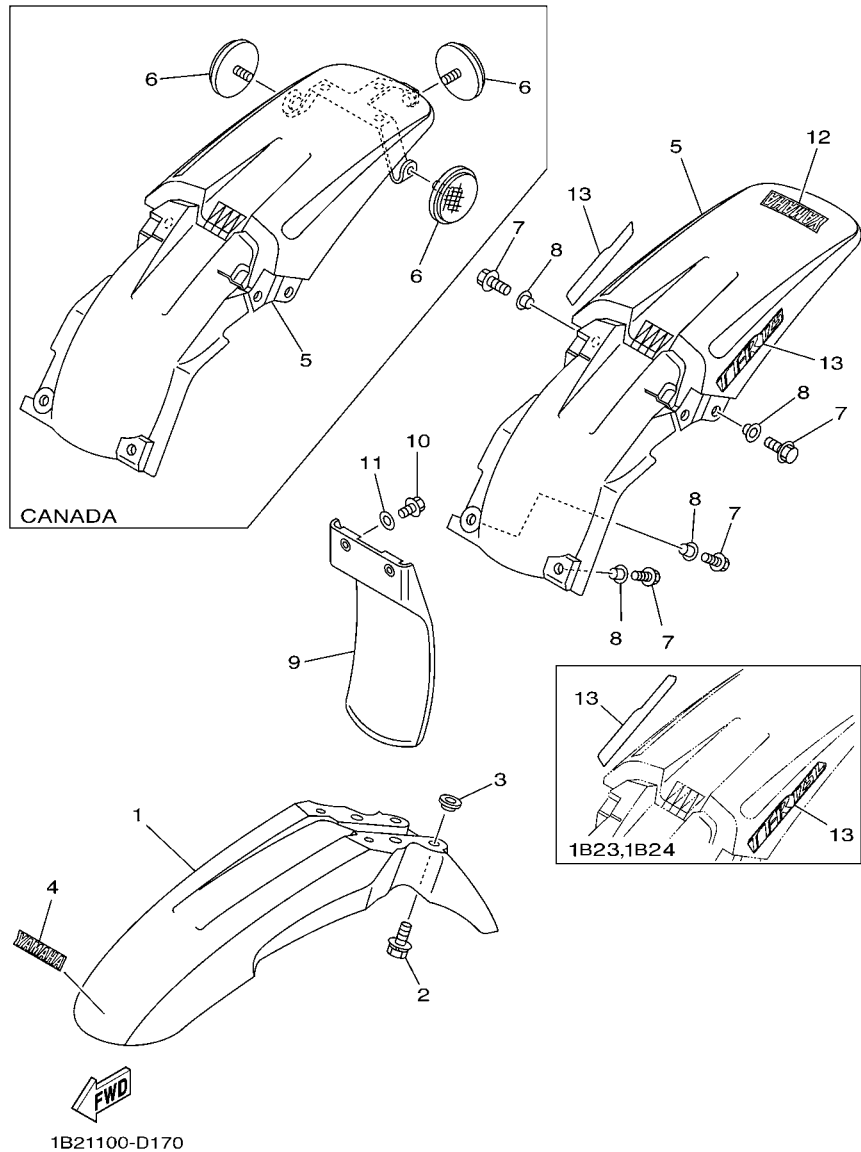


FIG. 17 FENDER

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	1B2-F1511-00	FENDER, FRONT	1	1	1	1	
2	90119-06063	BOLT, WITH WASHER	4	4	4	4	
3	90209-06187	WASHER	4	4	4	4	
4	1B2-F153E-00	EMBLEM, YAMAHA	1	1	1	1	
5	1B2-F1611-00	FENDER, REAR	1		1		
	1B2-F1610-00	REAR FENDER COMP.		1		1	
6	449-85131-02	REFLECTOR, REAR 1		3		3	
7	9580M-06016	BOLT, FLANGE	4	4	4	4	
8	90387-064X4	COLLAR	4	4	4	4	
9	1B2-F1642-00	GUARD, FLAP	1	1	1	1	
10	9580M-06016	BOLT, FLANGE	2	2	2	2	
11	90201-064H0	WASHER, PLATE	2	2	2	2	
12	1B2-F153E-00	EMBLEM, YAMAHA	1		1		
13	1B2-F163G-00	EMBLEM 1	2	2			
	1B2-F163G-10	EMBLEM 1			2	2	



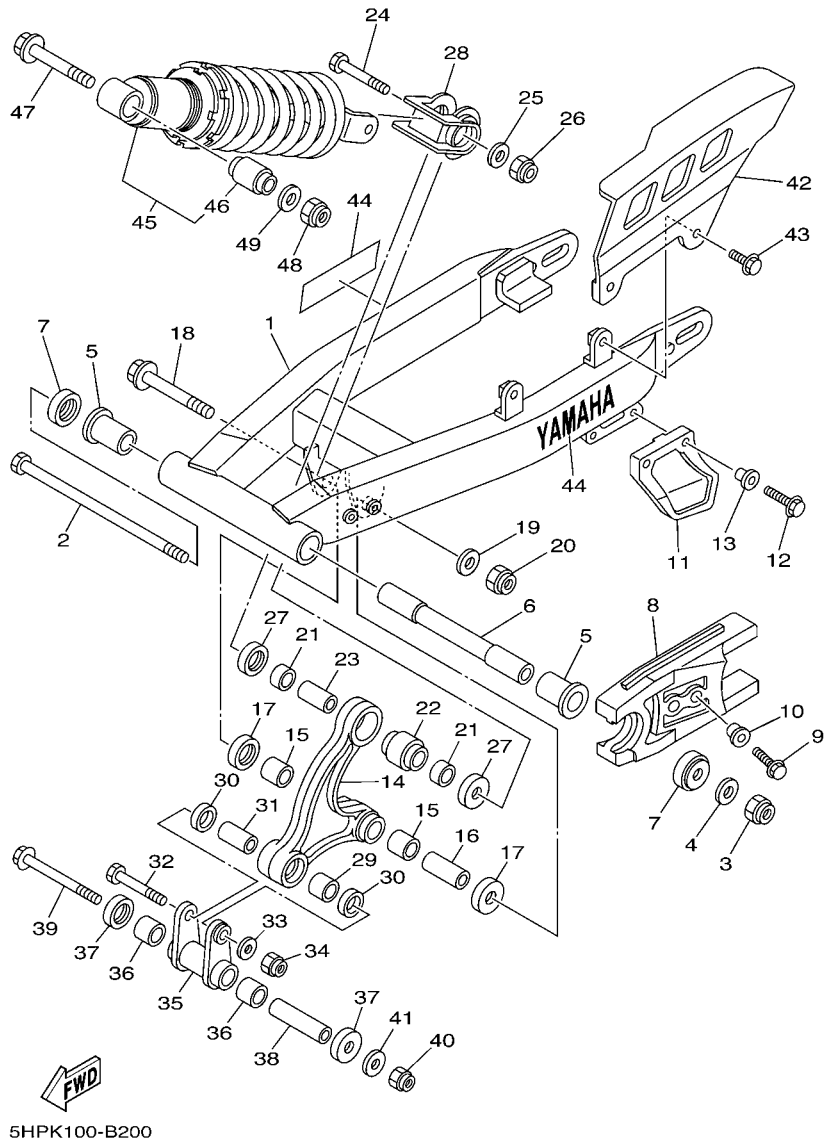
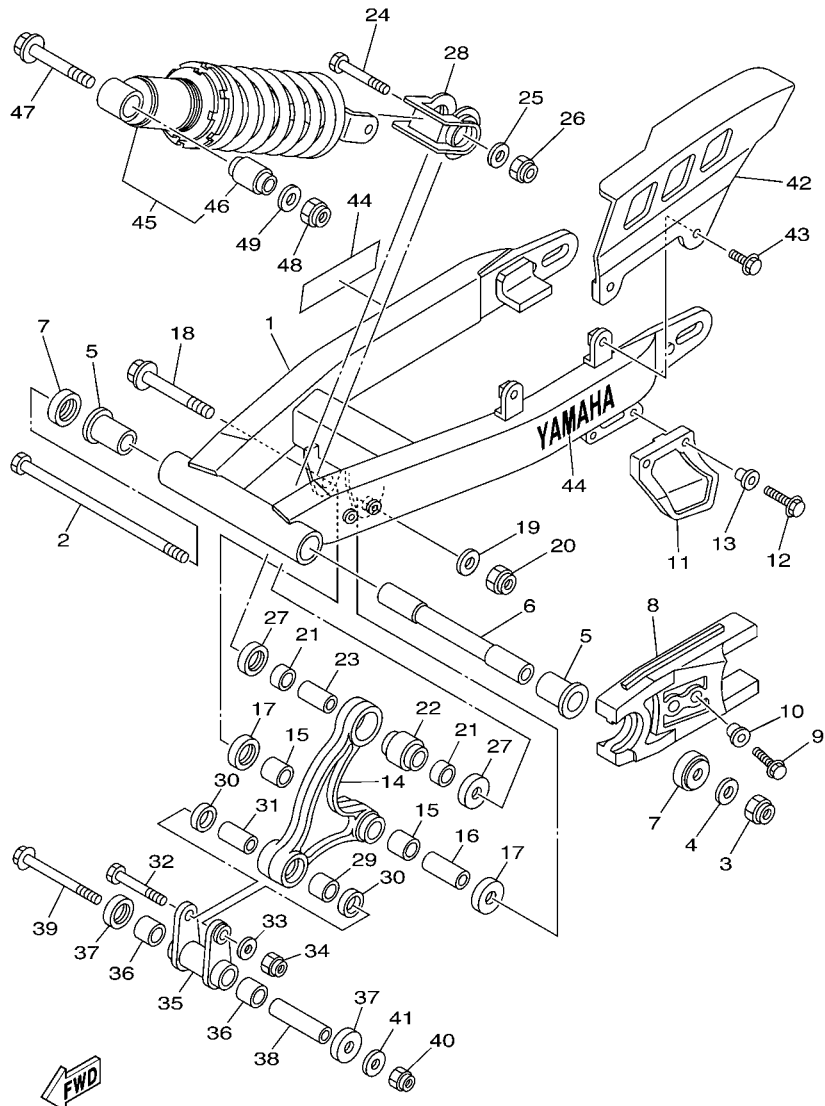


FIG. 19 REAR ARM & SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	1B2-F2110-00-35	REAR ARM COMP.	1	1			SL
	1B2-F2110-10-35	REAR ARM COMP.			1	1	SL
2	1B2-F2141-00	SHAFT, PIVOT	1	1	1	1	
3	95617-12100	NUT, U	1	1	1	1	
4	90201-124G9	WASHER, PLATE	1	1	1	1	
5	90386-18099	BUSH	2	2	2	2	
6	90389-12002	BUSH	1	1	1	1	
7	5L9-F2128-00	COVER, THRUST 1	2	2	2	2	
8	1B2-F2151-00	SEAL, GUARD	1	1	1	1	
9	9580M-06020	BOLT, FLANGE	2	2	2	2	
10	90387-062X0	COLLAR	2	2	2	2	
11	5RM-F2199-00	SUPPORT, CHAIN	1	1	1	1	
12	9580M-06016	BOLT, FLANGE	2	2	2	2	
13	90387-06737	COLLAR	2	2	2	2	
14	1B2-F217A-00	ARM, RELAY	1	1	1	1	
15	90384-18190	BUSH, BIMETAL FORMED	2	2	2	2	
16	1B2-F2124-00	BUSH 2	1	1	1	1	
17	1B2-F2129-00	COVER, THRUST 2	2	2	2	2	
18	90105-12660	BOLT, FLANGE	1	1	1	1	
19	90201-124G9	WASHER, PLATE	1	1	1	1	
20	95617-12100	NUT, U	1	1	1	1	
21	90380-16109	BUSH, SOLID	2	2	2	2	
22	1B2-F2123-00	BUSH 1	1	1	1	1	
23	90387-106G0	COLLAR	1	1	1	1	
24	90109-10689	BOLT	1	1	1	1	
25	90201-10430	WASHER, PLATE	1	1	1	1	
26	90185-10120	NUT, SELF-LOCKING	1	1	1	1	

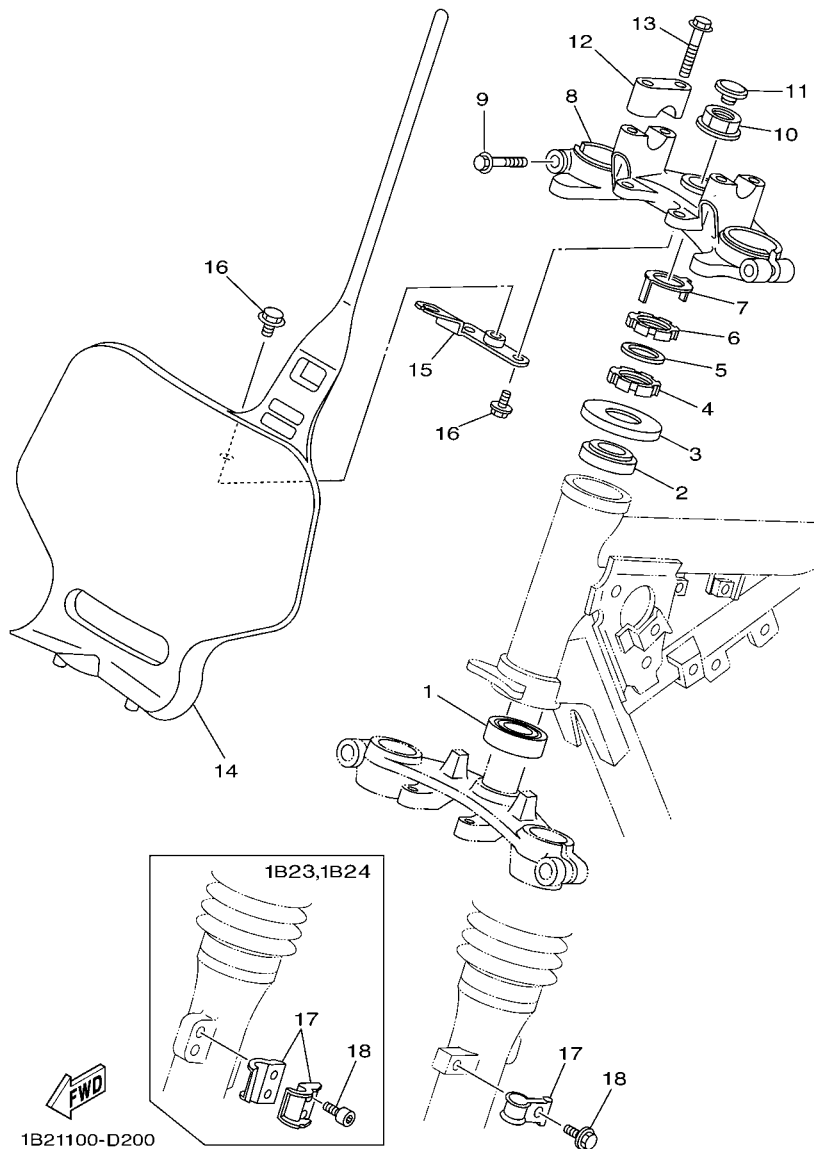


5HPK100-B200

FIG. 19 REAR ARM & SUSPENSION

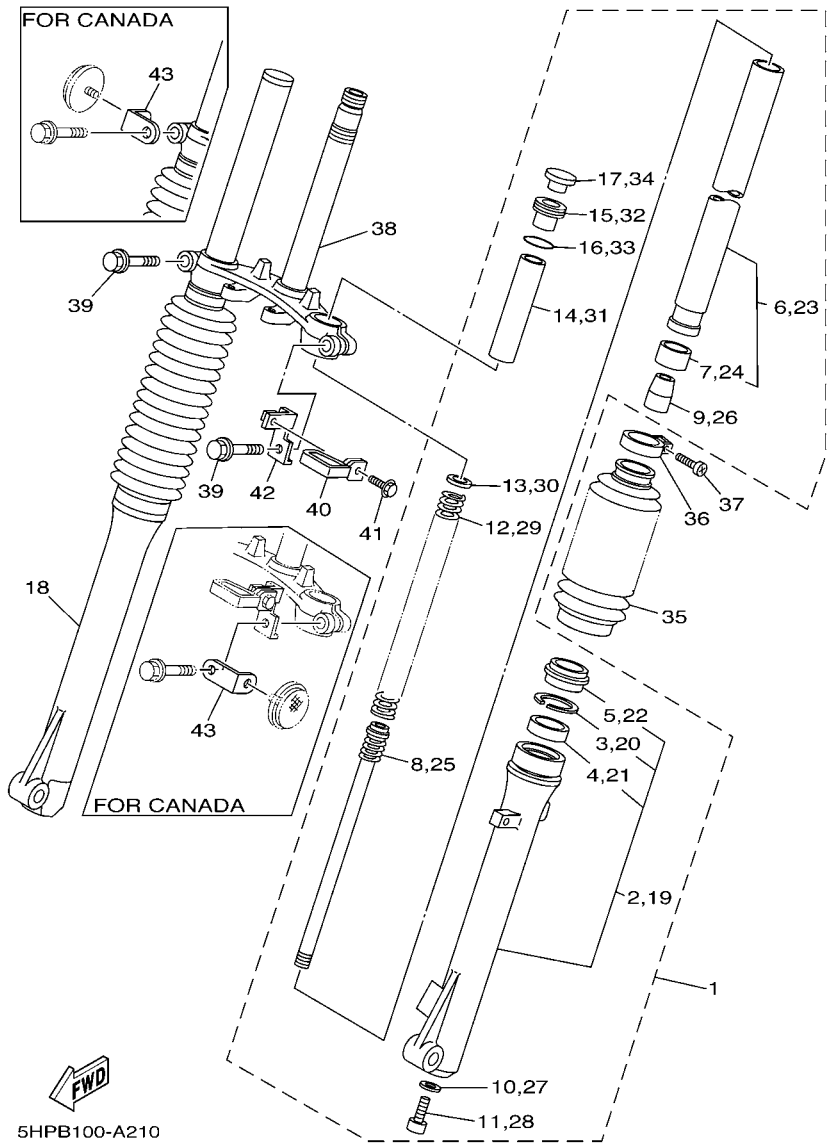
REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
27	4AN-F2129-00	COVER, THRUST 2	2	2	2	2	
28	4AN-F2189-00	BOOT, RUBBER	1	1	1	1	
29	90383-16023	BUSH, FORMED	1	1	1	1	
30	93109-16800	OIL SEAL	2	2	2	2	
31	90387-106G0	COLLAR	1	1	1	1	
32	90109-10689	BOLT	1	1	1	1	
33	90201-10430	WASHER, PLATE	1	1	1	1	
34	90185-10120	NUT, SELF-LOCKING	1	1	1	1	
35	1B2-F217F-00-35	ROD, CONNECTING 1	1	1	1	1	SL
36	90383-16023	BUSH, FORMED	2	2	2	2	
37	4AN-F2129-00	COVER, THRUST 2	2	2	2	2	
38	90387-105G9	COLLAR	1	1	1	1	
39	90105-10392	BOLT, FLANGE	1	1	1	1	
40	90185-10120	NUT, SELF-LOCKING	1	1	1	1	
41	90201-10430	WASHER, PLATE	1	1	1	1	
42	1B2-F2311-00	CASE, CHAIN	1	1	1	1	
43	90119-06205	BOLT, WITH WASHER	2	2	2	2	
44	99244-00140	EMBLEM, YAMAHA	2	2	2	2	
45	5HP-22210-31	SHOCK ABSORBER ASSY, REAR	1				
	5HP-22210-71	SHOCK ABSORBER ASSY, REAR				1	
46	2YK-22216-00	.BUSH, REAR SHOCK ABSORBER	1	1	1	1	
47	90105-12030	BOLT, FLANGE	1	1	1	1	
48	95617-12100	NUT, U	1	1	1	1	
49	90201-124G9	WASHER, PLATE	1	1	1	1	

FIG. 20 STEERING



1B21100-D200

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	93332-00079	BEARING	1	1	1	1	
2	93399-99949	BEARING	1	1	1	1	
3	5HP-23416-00	COVER, BALL RACE 2	1	1	1	1	
4	90179-25W23	NUT	1	1	1	1	
5	90202-26142	WASHER, PLATE	1	1	1	1	
6	90179-25W22	NUT	1	1	1	1	
7	5HH-F3418-00	WASHER, SPECIAL	1	1	1	1	
8	1B2-F3435-00-35	CROWN, HANDLE	1	1	1	1	SL
9	9502M-08035	BOLT, FLANGE	2	2	2	2	
10	90179-22412	NUT	1	1	1	1	
11	1B2-F319U-00	CAP	1	1	1	1	
12	3V9-F3441-10-35	HOLDER, HANDLE UPPER	2	2	2	2	SL
13	9502M-08035	BOLT, FLANGE	4	4	4	4	
14	1B2-F3485-00	PLATE, NUMBER	1	1	1	1	
15	1B2-F3486-00	STAY, PLATE	1	1	1	1	
16	9582M-06012	BOLT, FLANGE	3	3	3	3	
17	1B2-F3319-00	HOLDER, CABLE 2	1	1			
	90465-14242	CLAMP			2	2	
18	9580M-06012	BOLT, FLANGE	1	1			
	9131M-06016	BOLT			2	2	



5HPB100-A210

FIG. 21 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	5HP-23102-00	FRONT FORK ASSY (L.H)	1	1			
2	5HP-23106-00	.OUTER TUBE COMP. (L.H)	1	1			
3	3V3-23156-00	..CLIP, OIL SEAL	1	1			
4	33J-23145-00	..OIL SEAL	1	1			
5	33J-23144-00	..SEAL, DUST	1	1			
6	5HP-23110-00	.INNER TUBE COMP.1	1	1			
7	17W-23171-00	..PISTON, FRONT FORK	1	1			
8	5HP-23170-00	.CYLINDER COMP., FRONT FORK	1	1			
9	2K5-23173-00	.SPINDLE, TAPER	1	1			
10	509-23158-L0	.GASKET	1	1			
11	278-23181-50	.BOLT, HEXAGON SOCKET HEAD	1	1			
12	5HP-23141-00	.SPRING, FRONT FORK	1	1			
13	5J0-23146-00	.WASHER, OIL SEAL	1	1			
14	17W-23118-00	.SPACER	1	1			
15	1X0-23111-00	.BOLT, CAP	1	1			
16	146-23114-00	.O-RING	1	1			
17	1X0-23168-00	.CAP, FRONT FORK	1	1			
18	5HP-23103-00	FRONT FORK ASSY (R.H)	1	1			
19	5HP-23107-00	.OUTER TUBE COMP. (R.H)	1	1			
20	3V3-23156-00	..CLIP, OIL SEAL	1	1			
21	33J-23145-00	..OIL SEAL	1	1			
22	33J-23144-00	..SEAL, DUST	1	1			
23	5HP-23110-00	.INNER TUBE COMP.1	1	1			
24	17W-23171-00	..PISTON, FRONT FORK	1	1			
25	5HP-23170-00	.CYLINDER COMP., FRONT FORK	1	1			
26	2K5-23173-00	.SPINDLE, TAPER	1	1			
27	509-23158-L0	.GASKET	1	1			

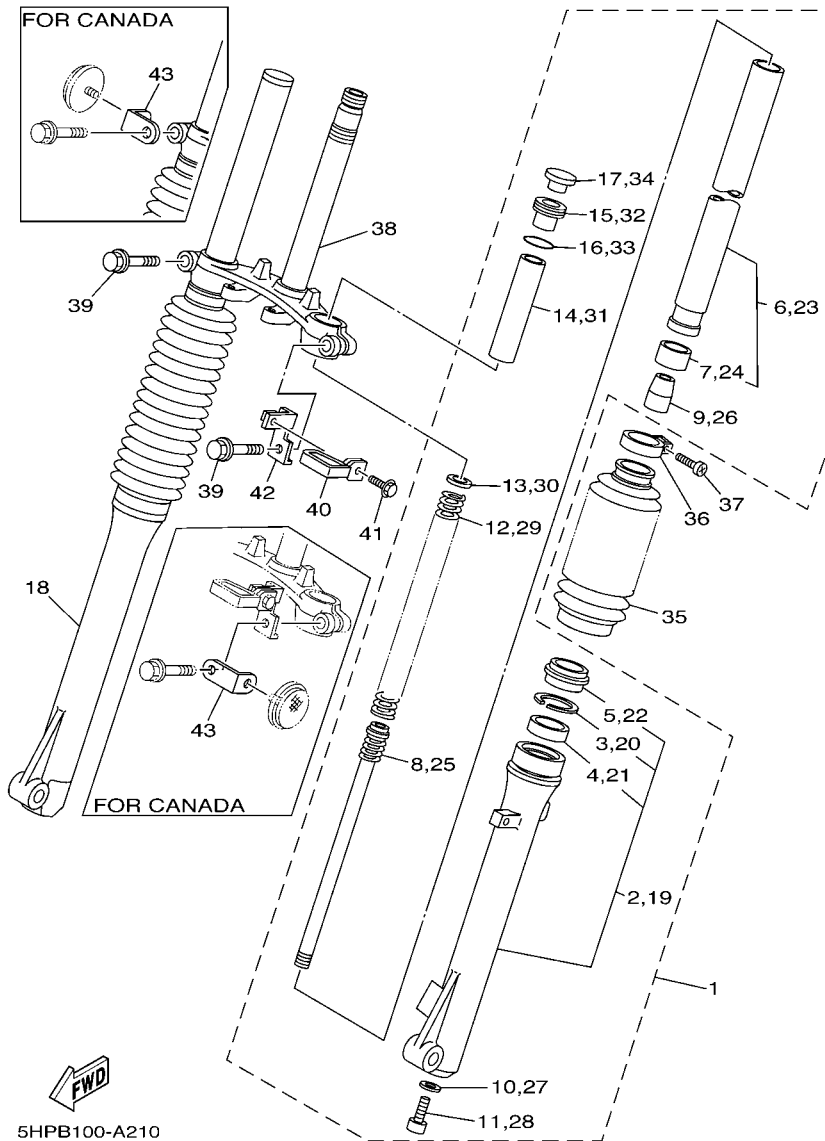


FIG. 21 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
28	278-23181-50	.BOLT, HEXAGON SOCKET HEAD	1	1			
29	5HP-23141-00	.SPRING, FRONT FORK	1	1			
30	5J0-23146-00	.WASHER, OIL SEAL	1	1			
31	17W-23118-00	.SPACER	1	1			
32	1X0-23111-00	.BOLT, CAP	1	1			
33	146-23114-00	.O-RING	1	1			
34	1X0-23168-00	.CAP, FRONT FORK	1	1			
35	5HP-23191-00	BOOT	2	2			
36	482-23192-40	BAND	2	2			
37	98501-04016	SCREW, PAN HEAD	2	2			
38	5HP-23340-00	UNDER BRACKET COMP.	1	1			
39	51Y-23128-00	BOLT, AXLE HOLDER	2	2			
40	4DA-23389-00	GUIDE, CABLE	1	1			
41	90119-05071	BOLT, WITH WASHER	1	1			
42	5HP-2331E-00	GUIDE, CABLE	1	1			
43	N/A						

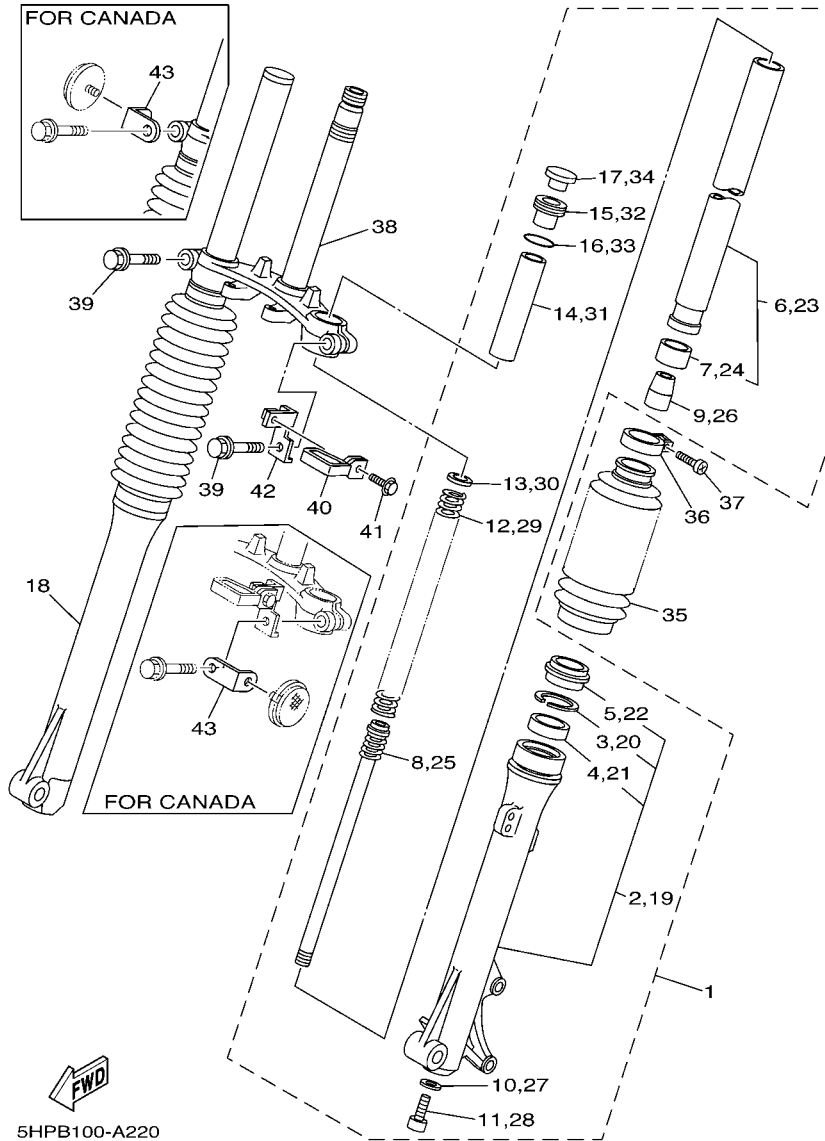


FIG. 22 FRONT FORK 2

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	5HP-23102-10	FRONT FORK ASSY (L.H)			1	1	
2	5HP-23106-10	.OUTER TUBE COMP. (L.H)			1	1	
3	3V3-23156-00	..CLIP, OIL SEAL			1	1	
4	33J-23145-00	..OIL SEAL			1	1	
5	33J-23144-00	..SEAL, DUST			1	1	
6	5HP-23110-00	.INNER TUBE COMP.1			1	1	
7	17W-23171-00	..PISTON, FRONT FORK			1	1	
8	5HP-23170-10	.CYLINDER COMP., FRONT FORK			1	1	
9	2K5-23173-00	.SPINDLE, TAPER			1	1	
10	509-23158-L0	.GASKET			1	1	
11	278-23181-50	.BOLT, HEXAGON SOCKET HEAD			1	1	
12	5HP-23141-10	.SPRING, FRONT FORK			1	1	
13	5J0-23146-00	.WASHER, OIL SEAL			1	1	
14	5HP-23118-10	.SPACER			1	1	
15	1X0-23111-00	.BOLT, CAP			1	1	
16	146-23114-00	.O-RING			1	1	
17	1X0-23168-00	.CAP, FRONT FORK			1	1	
18	5HP-23103-10	FRONT FORK ASSY (R.H)			1	1	
19	5HP-23107-10	.OUTER TUBE COMP. (R.H)			1	1	
20	3V3-23156-00	..CLIP, OIL SEAL			1	1	
21	33J-23145-00	..OIL SEAL			1	1	
22	33J-23144-00	..SEAL, DUST			1	1	
23	5HP-23110-00	.INNER TUBE COMP.1			1	1	
24	17W-23171-00	..PISTON, FRONT FORK			1	1	
25	5HP-23170-10	.CYLINDER COMP., FRONT FORK			1	1	
26	2K5-23173-00	.SPINDLE, TAPER			1	1	
27	509-23158-L0	.GASKET			1	1	

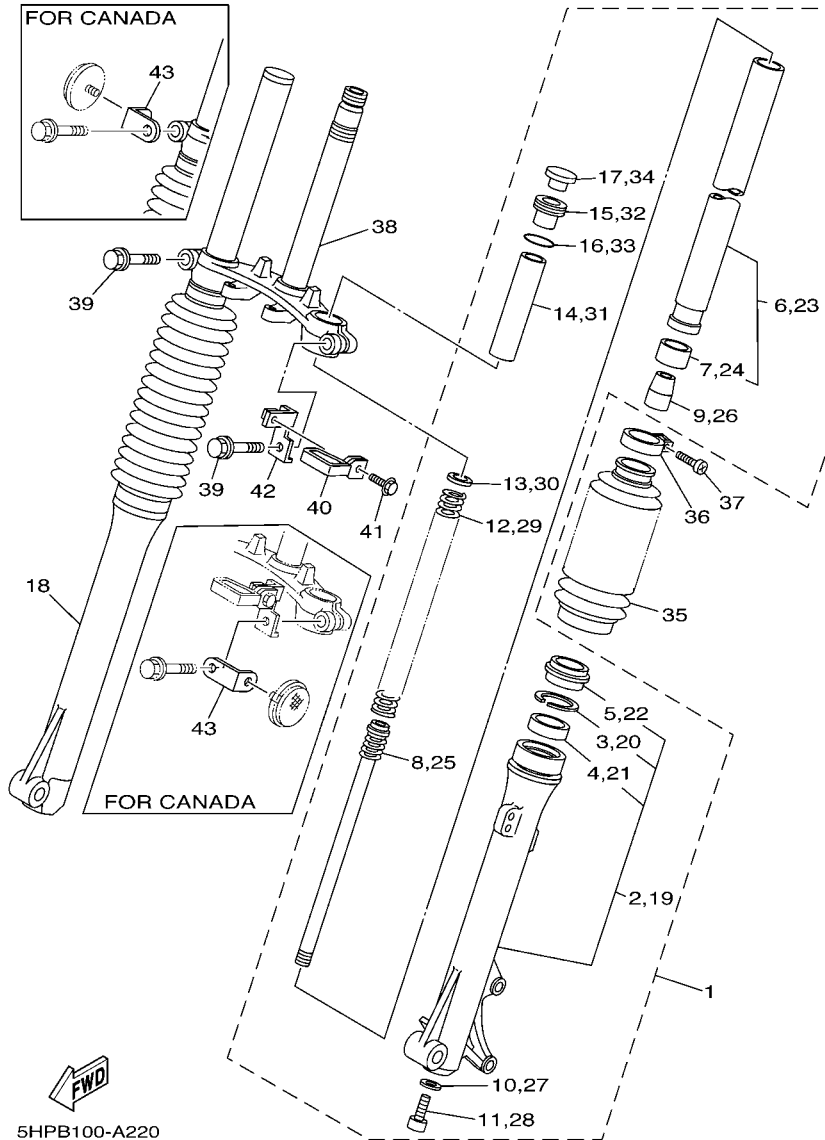


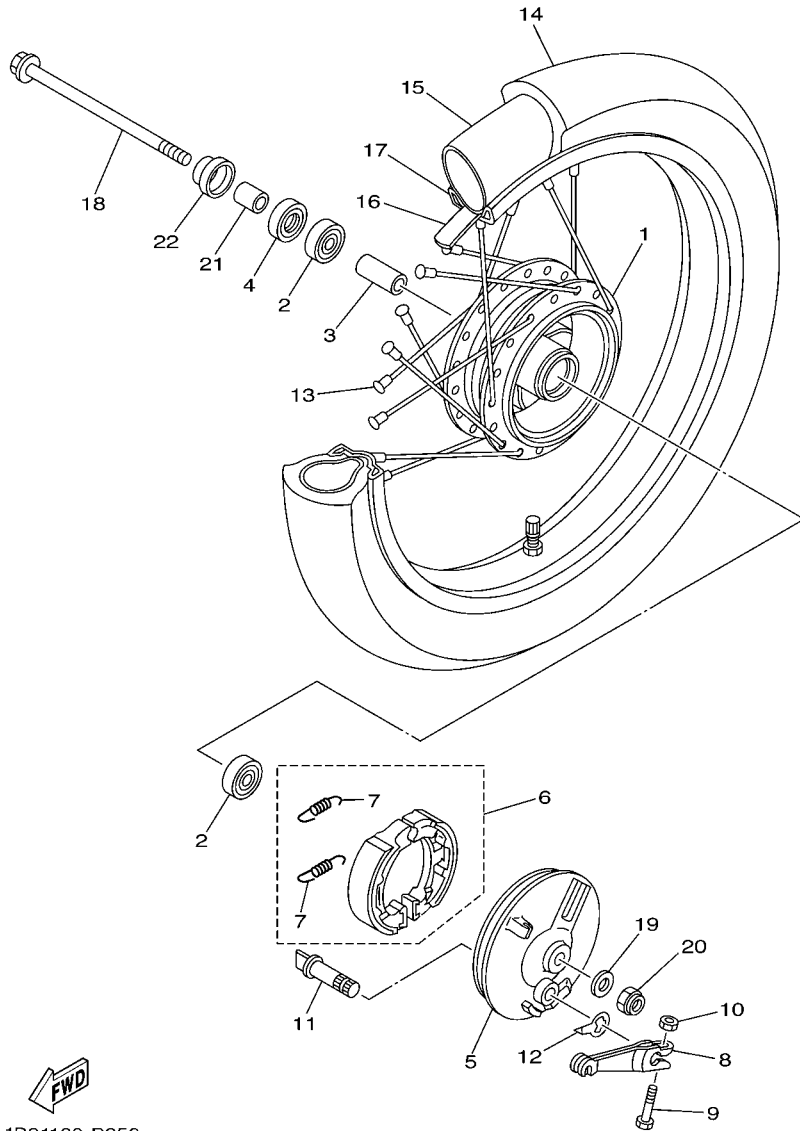
FIG. 22 FRONT FORK 2

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
28	278-23181-50	.BOLT, HEXAGON SOCKET HEAD			1	1	
29	5HP-23141-10	.SPRING, FRONT FORK			1	1	
30	5J0-23146-00	.WASHER, OIL SEAL			1	1	
31	5HP-23118-10	.SPACER			1	1	
32	1X0-23111-00	.BOLT, CAP			1	1	
33	146-23114-00	.O-RING			1	1	
34	1X0-23168-00	.CAP, FRONT FORK			1	1	
35	5HP-23191-00	BOOT			2	2	
36	482-23192-40	BAND			2	2	
37	98501-04016	SCREW, PAN HEAD			2	2	
38	5HP-23340-00	UNDER BRACKET COMP.			1	1	
39	51Y-23128-00	BOLT, AXLE HOLDER			2	2	
40	4DA-23389-00	GUIDE, CABLE			1	1	
41	90119-05071	BOLT, WITH WASHER			1	1	
42	5HP-2331E-00	GUIDE, CABLE			1	1	
43	N/A						







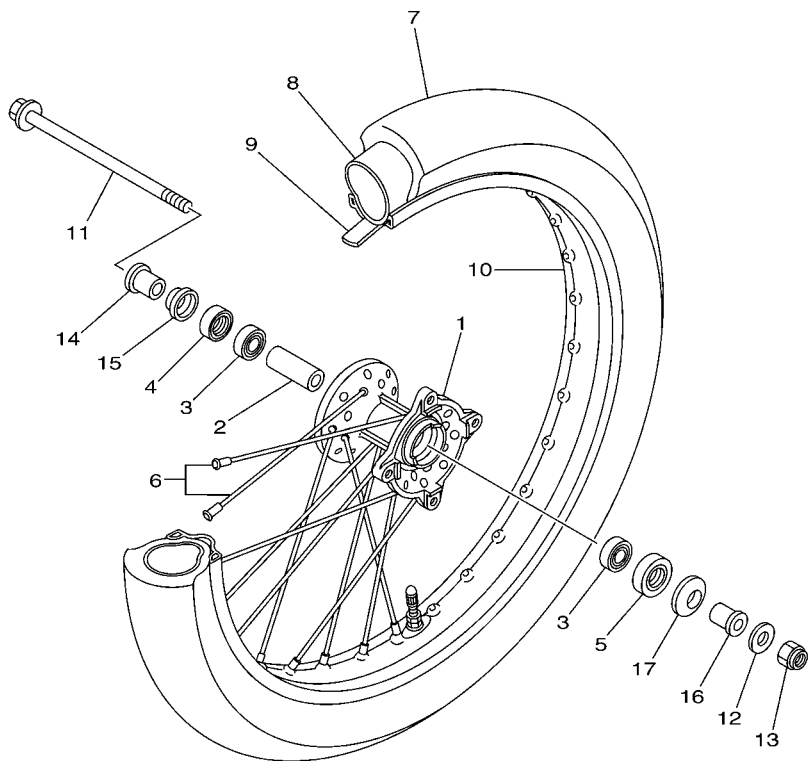


**FWD**  
1B21100-D250

**FIG. 25 FRONT WHEEL**

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	1B2-F5111-00-35	HUB, FRONT	1	1			SL
2	93306-301YX	BEARING	2	2			
3	90560-12138	SPACER	1	1			
4	93106-20809	OIL SEAL	1	1			
5	1B2-F5121-00-35	PLATE, BRAKE SHOE	1	1			SL
6	4KN-W253E-11	BRAKE SHOE KIT	1	1			
7	90506-15260	.SPRING, TENSION	2	2			
8	1B2-F5155-00	LEVER, CAMSHAFT 1	1	1			
9	90101-06W00	BOLT	1	1			
10	9530M-06600	NUT	1	1			
11	1B2-F5151-00	CAMSHAFT	1	1			
12	1B2-F513A-00	PLATE, INDICATOR	1	1			
13	1B2-F5104-00	SPOKE SET, FRONT	1	1			
14	L.M.	TYRE (70/100-17 40M)	1	1			
15	L.M.	TUBE (70/100-17 TR6)	1	1			
16	94307-17035	BAND, RIM (1.40-17)	1	1			
17	94414-17805	RIM (1.40-17)	1	1			
18	1B2-F5181-00	AXLE, WHEEL	1	1			
19	90201-12749	WASHER, PLATE	1	1			
20	95617-12100	NUT, U	1	1			
21	90387-12096	COLLAR	1	1			
22	2TY-F5118-00	COVER, HUB DUST	1	1			

FIG. 26 FRONT WHEEL 2



REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	1B2-F5111-10-35	HUB, FRONT			1	1	SL
2	90560-12257	SPACER			1	1	
3	93306-001X1	BEARING			2	2	
4	93106-18800	OIL SEAL			1	1	
5	93102-18803	OIL SEAL			1	1	
6	1B2-F5104-10	SPOKE SET, FRONT			1	1	
7	L.M.	TYRE (70/100-19 42M IX05H)			1	1	
8	L.M.	TUBE (70/100-19 TR4)			1	1	
9	94320-19089	BAND,RIM (1.40-19)			1	1	
10	94414-19800	RIM (1.40-19)			1	1	
11	1B2-F5181-00	AXLE, WHEEL			1	1	
12	90201-12749	WASHER, PLATE			1	1	
13	95617-12100	NUT, U			1	1	
14	90387-126F8	COLLAR			1	1	
15	1B2-F5118-00	COVER, HUB DUST			1	1	
16	90387-12005	COLLAR			1	1	
17	5HH-F5118-00	COVER, HUB DUST			1	1	

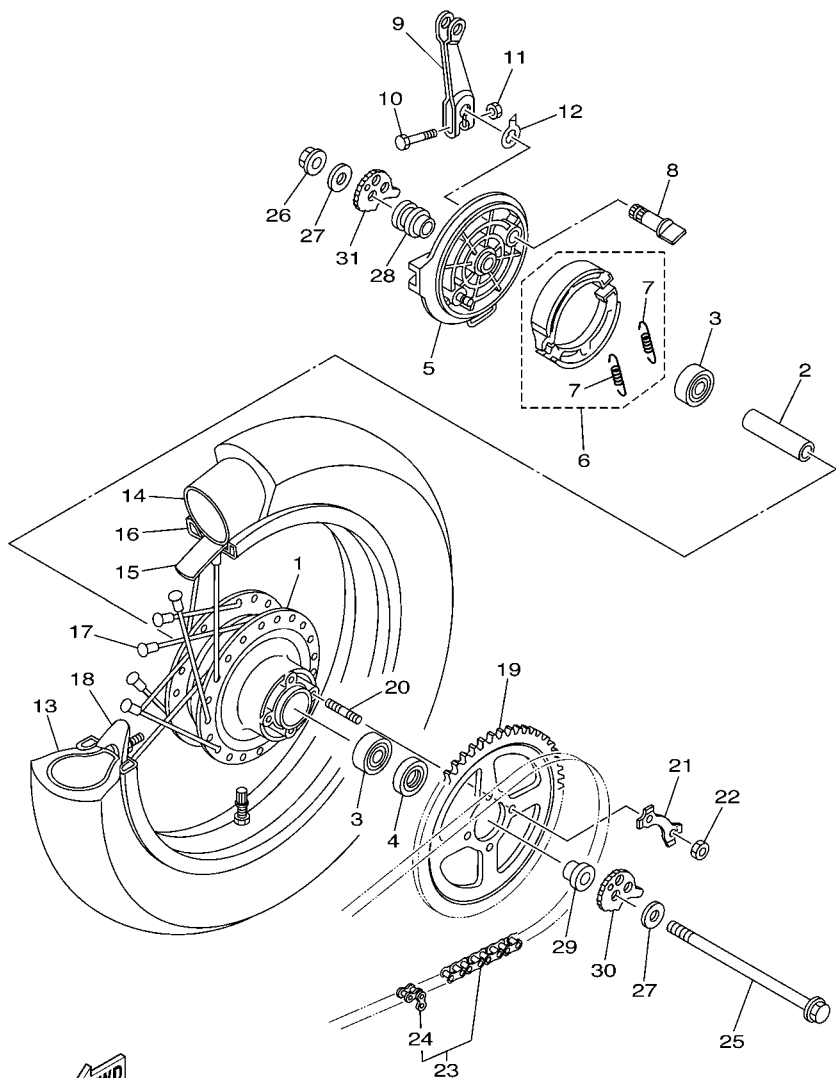


5HP4100-0240



FIG. 28 REAR WHEEL

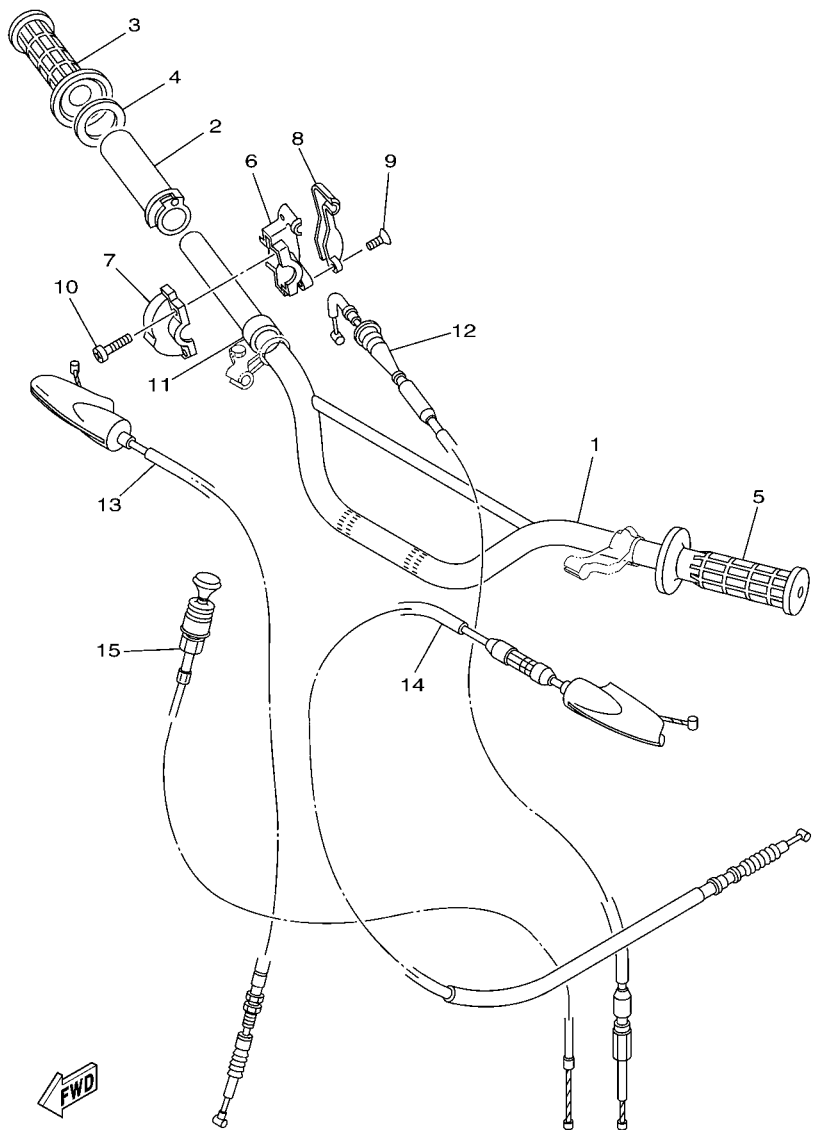
REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	1B2-F5311-00-35	HUB, REAR	1	1	1	1	SL
2	90560-12170	SPACER	1	1	1	1	
3	93306-301YY	BEARING	2	2	2	2	
4	93106-20809	OIL SEAL	1	1	1	1	
5	1B2-F5321-00-35	PLATE, BRAKE SHOE	1	1	1	1	SL
6	4KN-W253E-11	BRAKE SHOE KIT	1	1	1	1	
7	90506-15260	.SPRING, TENSION	2	2	2	2	
8	1B2-F5151-00	CAMSHAFT	1	1	1	1	
9	5HH-F5355-01	LEVER, CAMSHAFT	1	1	1	1	
10	90101-06W00	BOLT	1	1	1	1	
11	9530M-06600	NUT	1	1	1	1	
12	1B2-F533A-00	PLATE, INDICATOR	1	1	1	1	
13	L.M.	TYRE (90/100-14 49M)	1	1			
	L.M.	TYRE (90/100-16 52M IX05H)			1	1	
14	L.M.	TUBE (90/100-14 TR6)	1	1			
	L.M.	TUBE (90/100-16M TR4)			1	1	
15	94309-14035	BAND, RIM (1.60-14)	1	1			
	94330-16058	BAND,RIM (1.60-16)			1	1	
16	94416-14803	RIM (1.60-14)	1	1			
	94416-16803	RIM (1.60-16)			1	1	
17	1B2-F5304-00	SPOKE SET, REAR	1	1			
	1B2-F5304-10	SPOKE SET, REAR			1	1	
18	1B2-F5394-00	SPACER, BEAD	1	1	1	1	
19	5HP-25449-20	SPROCKET, DRIVEN (49T)	1	1			
	5HP-25454-20	SPROCKET, DRIVEN (54T)			1	1	
20	90116-10013	BOLT, STUD	4	4	4	4	
21	5RM-F5412-00	WASHER	2	2	2	2	



FWD  
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**FIG. 29 STEERING HANDLE & CABLE**

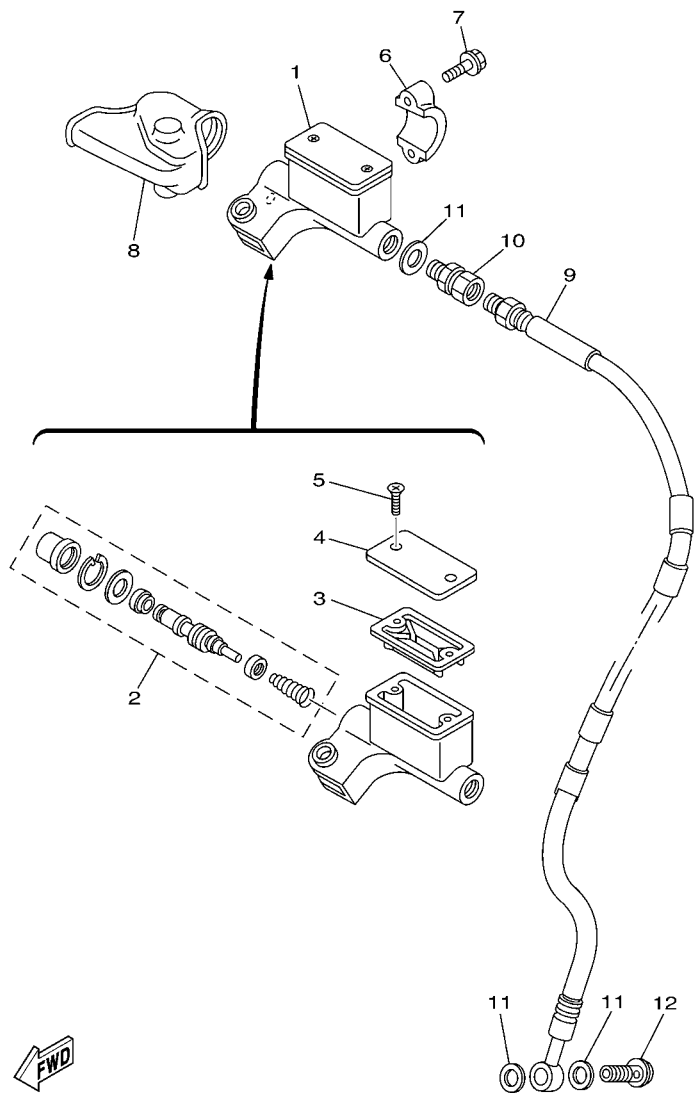


5HP1100-0260

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	1B2-F6111-00-35	HANDLEBAR	1	1	1	1	SL
2	5L9-F6243-00	TUBE, THROTTLE GUIDE	1	1	1	1	
3	1C6-F6242-00	GRIP (RIGHT)	1	1	1	1	
4	5RM-F6249-00	RING, LEAF	1	1	1	1	
5	1C6-F6241-00	GRIP	1	1	1	1	
6	1B2-F6281-00	CAP, GRIP UPPER	1	1	1	1	
7	1B2-F6282-00	CAP, GRIP LOWER	1	1	1	1	
8	1B2-F628H-00	CAP, WIRE	1	1	1	1	
9	9870M-04012	SCREW, FLAT HEAD	2	2	2	2	
10	9851M-05016	SCREW, PAN HEAD	2	2	2	2	
11	90387-22591	COLLAR	1	1			
	90387-224L9	COLLAR			1	1	
12	5HP-26311-00	CABLE, THROTTLE 1	1	1	1	1	
13	5HP-26341-00	CABLE, BRAKE	1	1			
14	5HP-26335-00	CABLE, CLUTCH	1	1	1	1	
15	5HP-26331-11	CABLE, STARTER 1	1	1	1	1	

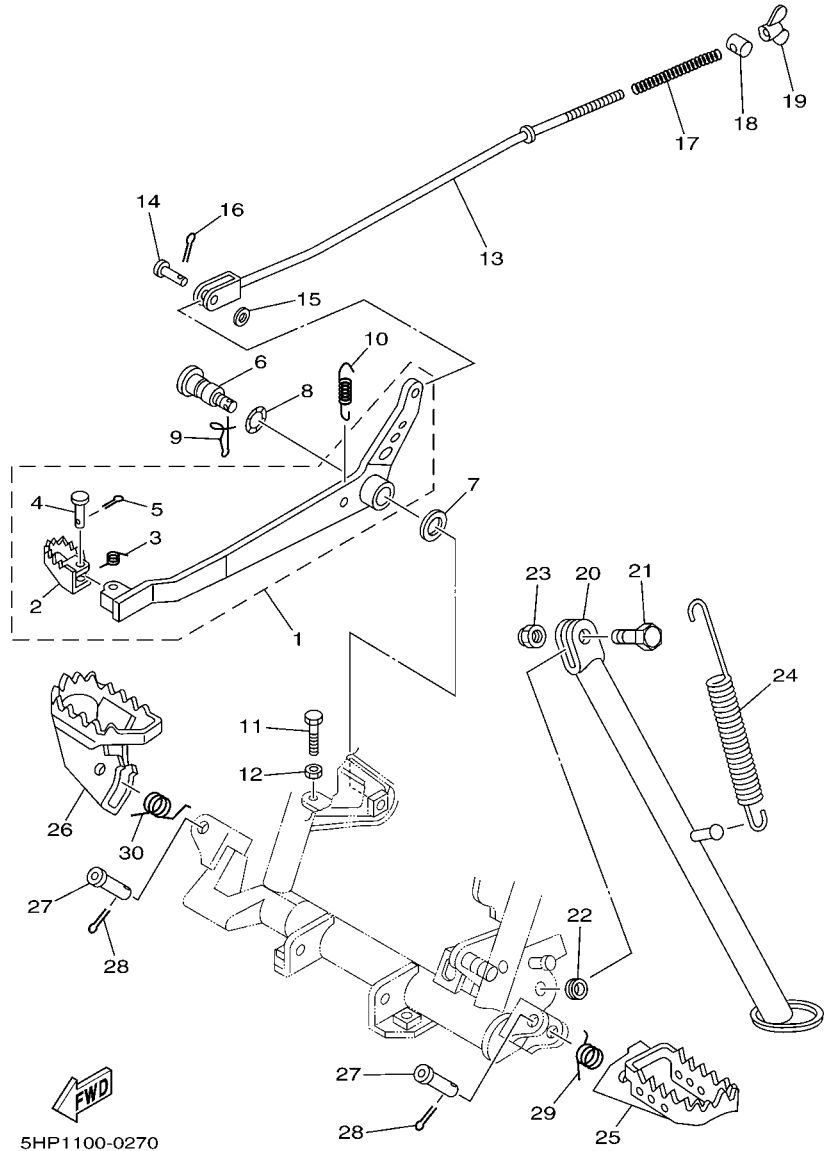
**D11**

**FIG. 30 FRONT MASTER CYLINDER**



**FWD**  
5HP4100-0280

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	3SP-25870-01	MASTER CYLINDER SUB ASSY			1	1	
2	3SP-W0041-00	.CYLINDER KIT, MASTER			1	1	
3	56A-25854-00	.DIAPHRAGM, RESERVOIR			1	1	
4	2VN-25852-01	.CAP, RESERVOIR			1	1	
5	98706-04012	.SCREW, FLAT HEAD			2	2	
6	56A-25867-00	BRACKET, MASTER CYLINDER			1	1	
7	9502M-06025	BOLT, FLANGE			2	2	
8	1B2-F6372-00	COVER, HANDLE LEVER 1			1	1	
9	5HP-25872-00	HOSE, BRAKE 1			1	1	
10	3LC-25885-00	JOINT			1	1	
11	90201-10118	WASHER, PLATE			3	3	
12	90401-10814	BOLT, UNION			1	1	



**FIG. 31 STAND & FOOTREST**

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	1B2-F7200-00	PEDAL, BRAKE	1	1	1	1	
2	1B2-F7242-00	.PEDAL, BRAKE	1	1	1	1	
3	90508-14352	.SPRING, TORSION	1	1	1	1	
4	91701-06022	.PIN, CLEVIS	1	1	1	1	
5	91401-20012	.PIN, COTTER	1	1	1	1	
6	5RM-F7261-00	SHAFT	1	1	1	1	
7	90201-10135	WASHER, PLATE	1	1	1	1	
8	90206-14001	WASHER, WAVE	1	1	1	1	
9	90468-20196	CLIP	1	1	1	1	
10	90506-16372	SPRING, TENSION	1	1	1	1	
11	9700M-06016	BOLT	1	1	1	1	
12	9530M-06700	NUT	1	1	1	1	
13	1B2-F7231-00	ROD, BRAKE	1	1			
	1B2-F7231-10	ROD, BRAKE			1	1	
14	90240-06804	PIN, CLEVIS	1	1	1	1	
15	9290M-06200	WASHER	2	2	2	2	
16	91401-20012	PIN, COTTER	1	1	1	1	
17	90501-10245	SPRING, COMPRESSION	1	1	1	1	
18	90249-12008	PIN	1	1	1	1	
19	90175-06013	NUT, WING	1	1	1	1	
20	1B2-F7311-00	STAND, SIDE	1	1			
	1B2-F7311-10	STAND, SIDE			1	1	
21	90101-10805	BOLT	1	1	1	1	
22	90387-10003	COLLAR	1	1	1	1	
23	90185-10037	NUT, SELF-LOCKING	1	1	1	1	
24	90506-35474	SPRING, TENSION	1	1	1	1	
25	1B2-F7411-00	FOOTREST 1	1	1	1	1	

**D13**

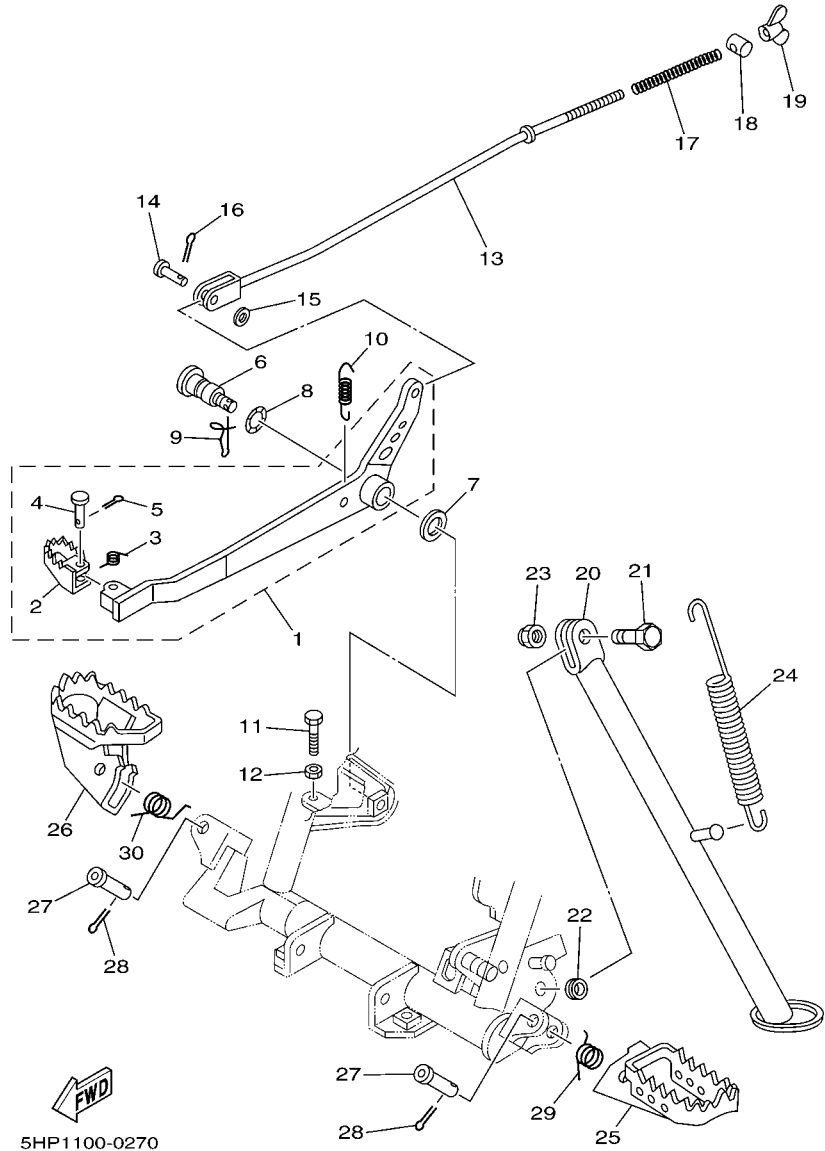
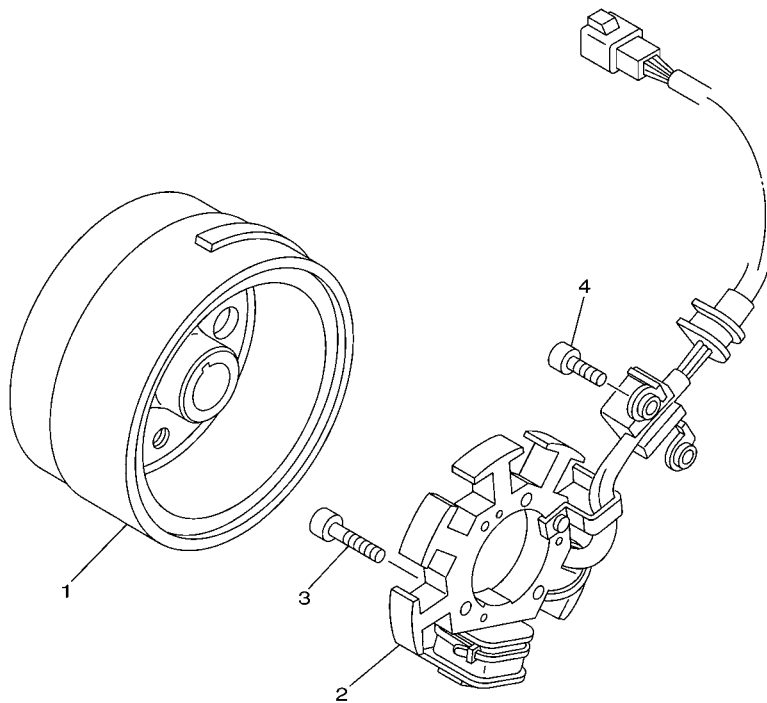


FIG. 31 STAND & FOOTREST

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
26	1B2-F7421-00	FOOTREST 2	1	1	1	1	
27	90240-10117	PIN, CLEVIS	2	2	2	2	
28	91401-25015	PIN, COTTER	2	2	2	2	
29	90508-28777	SPRING, TORSION	1	1	1	1	
30	90508-284A7	SPRING, TORSION	1	1	1	1	
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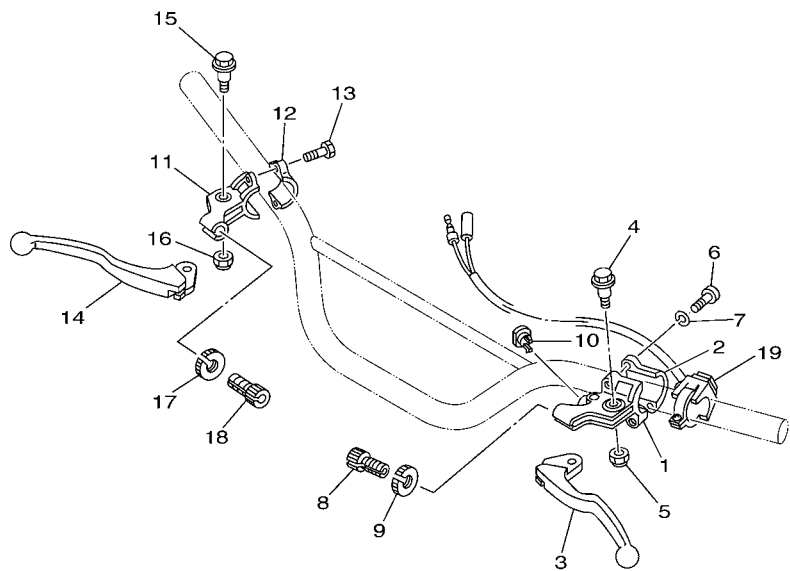
**FIG. 32 GENERATOR**



REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	5HP-85550-00	ROTOR ASSY	1	1	1	1	
2	5HP-85510-02	STATOR ASSY	1	1	1	1	
3	9131M-06025	BOLT	3	3	3	3	
4	9131M-06014	BOLT	2	2	2	2	



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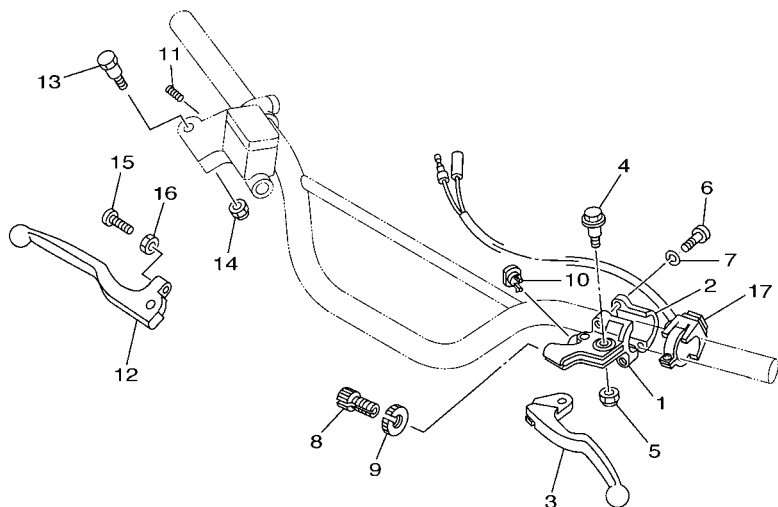
**FIG. 33 HANDLE SWITCH & LEVER**

REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	2TY-H2911-00	HOLDER, LEVER 1	1	1			
2	1B2-H2913-00	HOLDER, LEVER LOWER 1	1	1			
3	1B2-H3912-00	LEVER 1	1	1			
4	4LR-H3945-00	BOLT, LEVER	1	1			
5	90185-06W10	NUT, SELF-LOCKING	1	1			
6	9851M-05020	SCREW, PAN HEAD	2	2			
7	9290M-05100	WASHER	2	2			
8	90123-08046	BOLT	1	1			
9	90179-08148	NUT	1	1			
10	23L-H3956-00	CAP 1	1	1			
11	1B2-H2921-00	HOLDER, LEVER 2	1	1			
12	1B2-H2923-00	HOLDER, LEVER LOWER	1	1			
13	9700M-05016	BOLT	2	2			
14	1B2-H3922-00	LEVER 2	1	1			
15	4LR-H3945-00	BOLT, LEVER	1	1			
16	90185-06W10	NUT, SELF-LOCKING	1	1			
17	90179-08148	NUT	1	1			
18	90123-08046	BOLT	1	1			
19	22W-83976-01	SWITCH, HANDLE 1	1	1			



1B21100-D331

FIG. 34 HANDLE SWITCH & LEVER 2

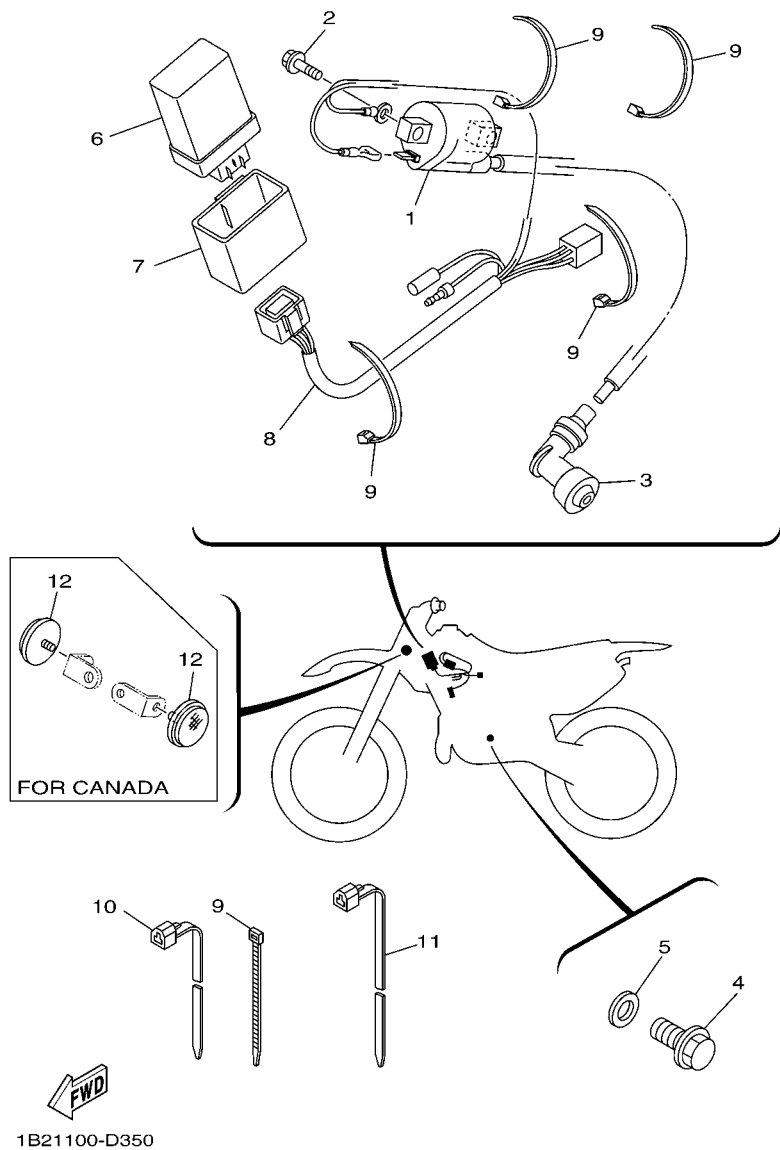


REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	2TY-H2911-00	HOLDER, LEVER 1			1	1	
2	1B2-H2913-00	HOLDER, LEVER LOWER 1			1	1	
3	1B2-H3912-00	LEVER 1			1	1	
4	4LR-H3945-00	BOLT, LEVER			1	1	
5	90185-06W10	NUT, SELF-LOCKING			1	1	
6	9851M-05020	SCREW, PAN HEAD			2	2	
7	9290M-05100	WASHER			2	2	
8	90123-08046	BOLT			1	1	
9	90179-08148	NUT			1	1	
10	23L-H3956-00	CAP 1			1	1	
11	90501-061G2	SPRING, COMPRESSION			1	1	
12	1B2-H3922-10	LEVER 2			1	1	
13	90109-06577	BOLT			1	1	
14	90185-06W10	NUT, SELF-LOCKING			1	1	
15	90143-06024	SCREW, HEXAGON			1	1	
16	90170-06010	NUT			1	1	
17	22W-83976-01	SWITCH, HANDLE 1			1	1	



1B23100-D341

FIG. 35 ELECTRICAL 1



REF. NO.	PART NO.	DESCRIPTION	1B21	1B22	1B23	1B24	REMARKS
1	4KJ-82310-10	IGNITION COIL ASSY	1	1	1	1	
2	9502M-06016	BOLT, FLANGE	2	2	2	2	
3	4BP-82370-00	PLUG CAP ASSY	1	1	1	1	
4	9580M-10016	BOLT, FLANGE	1	1	1	1	
5	90430-10148	GASKET	1	1	1	1	
6	5HP-85540-00	C.D.I. UNIT ASSY	1	1	1	1	
7	1B2-H5546-00	BAND	1	1	1	1	
8	1B2-H2590-00	WIRE HARNESS ASSY	1	1	1	1	
9	90465-13152	CLAMP	5	5	5	5	
10	90464-13077	CLAMP	2	2	2	2	
11	90464-13073	CLAMP	2	2	2	2	
12	N/A						

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
2UJ-11133-10	B - 2	5HP-14216-00	B - 9	5HP-22210-51	C - 11	5HP-2331E-00	C - 14	5HH-E1161-00	B - 2	5HH-E5451-00	B - 13
22F-11134-10	B - 2	1HX-14231-16	B - 9	5HP-22210-61	C - 11		D - 2	1B2-E1166-00	B - 12	5HH-E5461-00	B - 13
4LS-11603-00	B - 3	620-14231-21	B - 8	5HP-22210-71	C - 11	5HP-23340-00	C - 14	5HH-E1167-00	B - 12	5HH-E5598-00	B - 5
4LS-11605-00	B - 3	1HX-14231-29	B - 9	2YK-22216-00	C - 11		D - 2	5HH-E1181-00	B - 2	1B2-E5620-00	B - 14
4LS-11607-00	B - 3	620-1423A-71	B - 8	5HP-23102-00	C - 13	4DA-23389-00	C - 14	5HH-E1185-00	B - 2	1B2-E5666-00	B - 14
5HP-11631-00-A0	B - 3	66E-14251-00	B - 8	5HP-23102-10	C - 15		D - 2	5HH-E1186-00	B - 2	5HH-E6164-00	B - 15
2TK-11633-00	B - 3	5HP-14280-00	B - 9	5HP-23103-00	C - 13	5HP-23416-00	C - 12	5HH-E1310-10-35	B - 2	5HH-E6357-00	B - 15
5HP-11636-00	B - 3	5HP-14348-00	B - 8	5HP-23103-10	C - 15	5HP-24110-10	D - 3	5HH-E1351-00	B - 2	1B2-E6381-00	B - 15
5HP-11638-00	B - 3	5HP-14450-00	B - 7	5HP-23106-00	C - 13	1B2-24240-00	D - 4	5HH-E1400-12	B - 3	1B2-E7456-00	C - 2
4LS-11651-02	B - 3	583-14561-00	B - 8	5HP-23106-10	C - 15	4X8-24500-02	D - 3	5HH-E1422-10	B - 3	5HH-E7471-00	C - 2
4LS-11681-01	B - 3	5HP-14565-00	B - 9	5HP-23107-00	C - 13	4X8-24512-00	D - 3	5HH-E1500-02	B - 3	1B2-E8101-00	C - 5
5HP-12111-01	B - 4	4BR-14613-00	B - 10	5HP-23107-10	C - 15	3AJ-24523-00	D - 3	5HH-E1536-00	B - 3	1B2-E8110-00	C - 5
5HP-12113-00	B - 4	4BD-14766-00	B - 10	5HP-23110-00	C - 13	3AJ-24534-00	D - 3	5HH-E2156-10	B - 4	1B2-E8112-00	C - 5
22F-12116-00	B - 4	5HP-14780-00	B - 10		C - 15	2FJ-24610-00	D - 3	5HH-E2176-00	B - 5	2TY-E8113-00	C - 5
22F-12117-02	B - 4	5HP-1490J-00	B - 8	1X0-23111-00	C - 13	5HP-25449-20	D - 9	5HH-E2213-00	B - 5	1B2-E8115-00	C - 5
22F-12118-01	B - 4	4LS-14923-20	B - 8		C - 15	5HP-25454-20	D - 9	5HH-E2231-00	B - 5	5HH-E8140-00	C - 5
2HX-12119-00	B - 4	5AP-14933-00	B - 9	146-23114-00	C - 13	3UN-2580T-00	D - 8	5HH-E2241-00	B - 5	23L-E8154-00	C - 5
5HP-12121-00	B - 4	5AP-14940-00	B - 9		C - 15	3UN-2582T-00	D - 8	5HH-E3324-00	B - 6	5HH-E8185-00	C - 4
50M-12151-00	B - 4	3H1-14962-00	B - 8	17W-23118-00	C - 13	34X-25845-00	D - 8	5HH-E3329-00	B - 6	5HH-E8337-00	C - 5
22F-12159-00	B - 4	10V-15641-00	B - 14	5HP-23118-10	C - 15	2VN-25852-01	D - 12	5HH-E3411-00	B - 6	5HH-E8511-00	C - 4
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5HP-14101-10	B - 8	1V1-16324-00	B - 15	33J-23145-00	C - 13	56A-25919-10	D - 8	1B2-E443E-10	B - 7	1B2-F117F-00	C - 6
5HH-14103-00	B - 8	5AP-16351-00	B - 15		C - 15	56A-25926-00	D - 8	1B2-E443E-10	B - 7	1B2-F1268-00	C - 6
5DG-14106-00	B - 8	5AP-16356-00	B - 15	5J0-23146-00	C - 13	56A-25937-00	D - 8	1B2-E4452-00	B - 7	1B2-F1315-00	C - 6
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5K7-14134-00	B - 8	5AP-17151-00	C - 2	1X0-23168-00	C - 13	3FV-28386-00	C - 9	1B2-E4628-10	B - 10	1B2-F1471-00	C - 6
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5HP-14145-00	B - 8	5AP-17221-00	C - 2	5HP-23170-00	C - 13	4BP-82370-00	E - 4	1B2-E4758-00	B - 10	1B2-F1511-00	C - 8
3H1-14147-00	B - 8	5AP-17231-00	C - 2	5HP-23170-10	C - 15	22W-83976-01	E - 2	1B2-E479H-00	B - 10	1B2-F153E-00	C - 8
4LS-14147-00	B - 9	5AP-17241-00	C - 2	17W-23171-00	C - 13		E - 3	1B2-E479J-00	B - 10	1B2-F1610-00	C - 8
21V-1414M-26	B - 8	5AP-17251-00	C - 2		C - 15	2EK-85111-00	E - 4	5LX-E5150-20	B - 12	1B2-F1611-00	C - 8
5V7-14153-00	B - 9	5AP-17402-00	C - 2	2K5-23173-00	C - 13	5HP-85112-00	C - 14	5HH-E5191-00	B - 13	1B2-F163G-00	C - 8
24W-14184-00	B - 8	5AP-17411-00	C - 2		C - 15		D - 2	1B2-E5316-00	B - 13	1B2-F163G-10	C - 8
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1B2-F217A-00	C - 10	1C6-F6241-00	D - 11	90105-08007	C - 6	90179-12813	B - 14	90280-03017	B - 3	90480-18549	D - 3
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1B2-F2311-00	C - 11	1B2-F6282-00	D - 11	90105-08724	B - 2	90183-04047	B - 10	90380-16109	C - 10		D - 9
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1B2-F4144-00	D - 3	1B2-F7311-10	D - 13	90109-06W35	B - 12	90201-08326	B - 5	90387-10003	D - 13	90560-12138	D - 6
1B2-F4145-00	D - 3	1B2-F7411-00	D - 13	90109-06W36	B - 12	90201-08609	B - 2	90387-105G9	C - 11	90560-12170	D - 9
1B2-F4173-00	D - 3	1B2-F7421-00	D - 14	90109-06W37	B - 12	90201-086P8	C - 6	90387-106G0	C - 10	90560-12257	D - 7
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1B2-F4731-00	D - 5	1B2-H2590-00	E - 4	90116-06503	B - 2	90201-10118	D - 12	90387-12670	D - 10	9131M-06014	D - 15
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	D - 9	94581-97122	D - 10	9851M-06014	C - 2						
93109-16800	C - 11	94681-97001	D - 10	98706-04012	D - 12						
93109-20014	B - 14	94700-00834	B - 2	9870M-04012	D - 11						
93210-11001	B - 3	9502M-06010	B - 10	9870M-06025	D - 3						
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93210-19809	B - 13		E - 4	9890M-06020	D - 3						
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93210-32172	B - 13	9502M-06025	D - 12	99001-05600	B - 6						
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93306-20221	B - 3	9530M-06600	D - 6		B - 12						
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93306-301YY	D - 9	95617-08100	C - 6								
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93332-00079	C - 12		D - 6								
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93604-10011	C - 4	9580M-06020	B - 5								
93608-30839	C - 5		C - 10								
93822-13213	C - 2	9580M-10016	E - 4								
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94107-19008	D - 7	9581M-10040	B - 10								
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94109-16008	D - 9	9582M-06016	D - 3								
94207-17003	D - 6	9582M-06020	C - 5								
94209-14003	D - 9	9582M-06030	D - 3								
94209-16003	D - 9	9700M-05016	E - 2								
94225-19133	D - 7	9700M-06016	D - 13								
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94414-19800	D - 7	98507-04014	B - 9								
94416-14803	D - 9	9851M-05016	D - 11								
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