

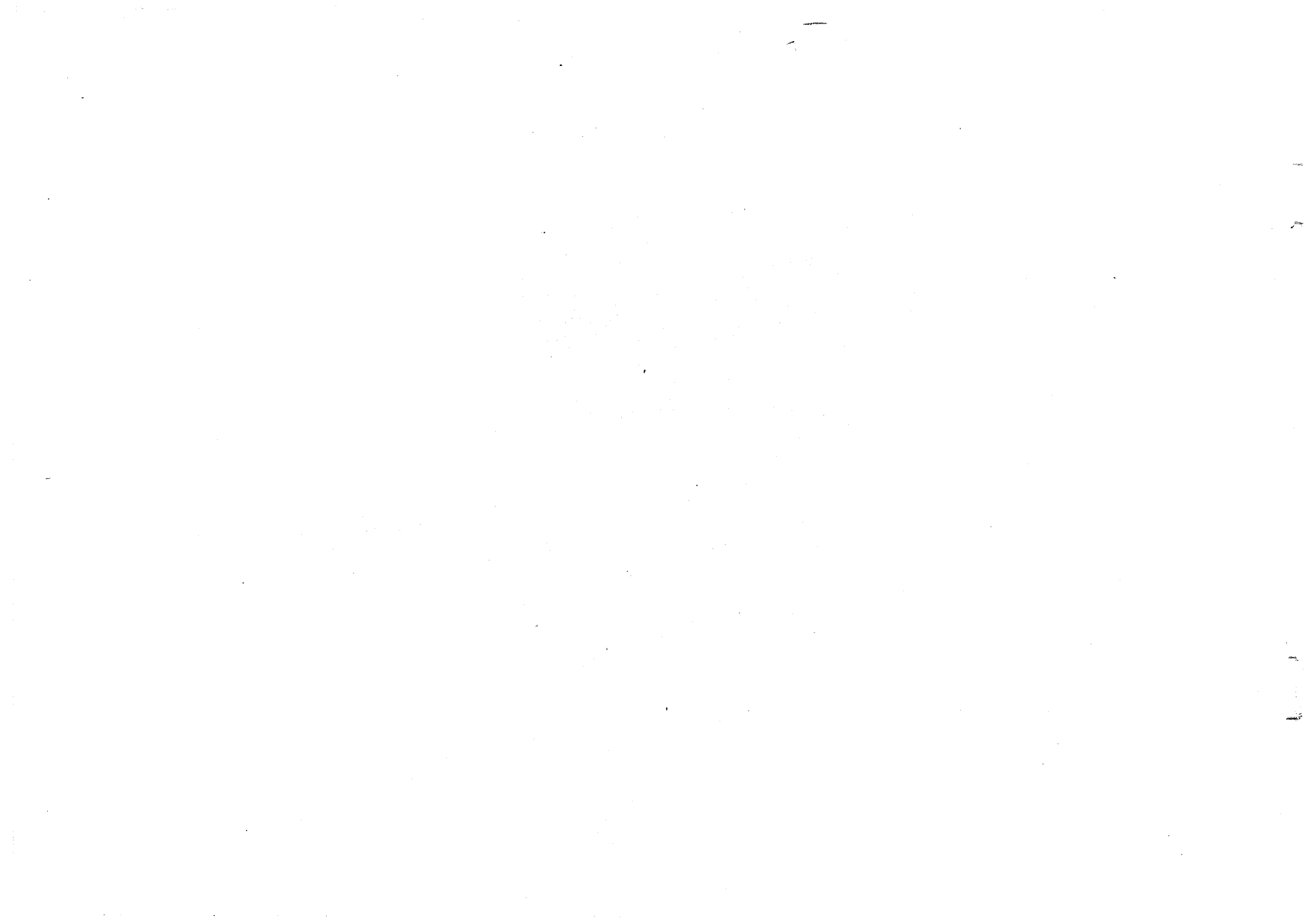
**YAMAHA**

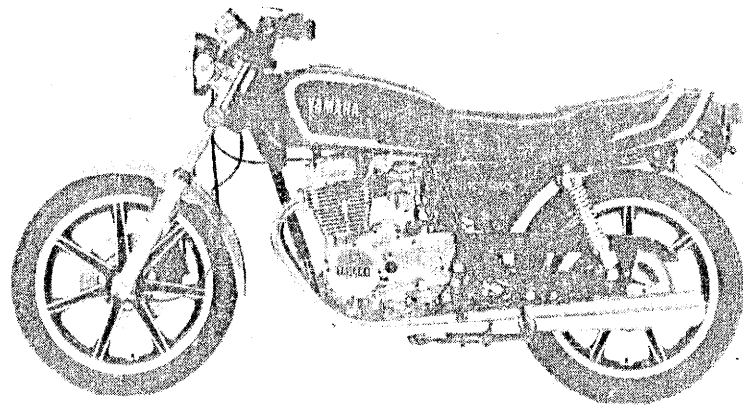
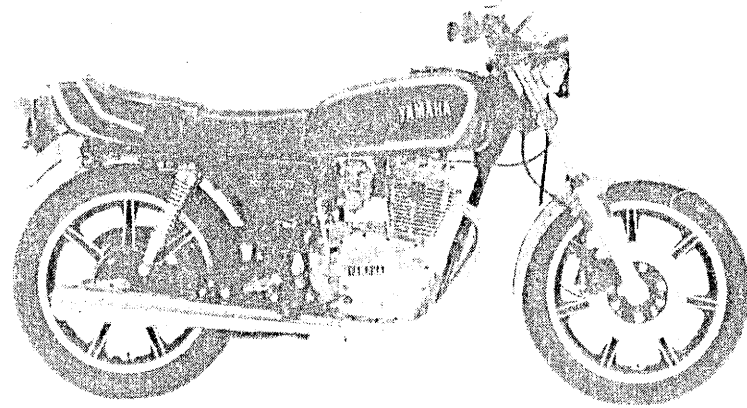
**PARTS CATALOGUE**

**XS250RH (5E9)**

215E9-600E1

A2





A3

# FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha XS250RH (5E9)  
When you are ordering replacement parts for the XS250RH (5E9), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (\*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
4. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot ( . ) is put against the name of each part.

**EXAMPLE** CARBURETOR ASS'Y  
     . JET, pilot  
     . NOZZLE, main

5. Indication of No. of constituent parts for assembly

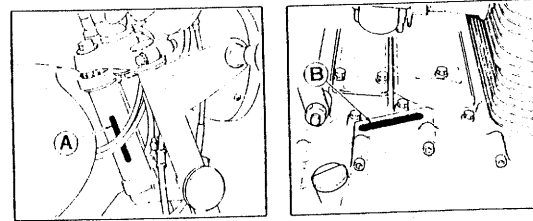
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

**EXAMPLE**

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	5E9-000101 and following
(B) Engine Serial No.	5E9-000101 and following



Color Code	Color Name	Abbreviate
5J	SAPPHIRE BLUE	SPB
63	BRILLIANT RED	BR

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

**EXAMPLE**

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

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## ENGINE

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Cylinder .....	B3
Crankshaft · Piston .....	B4
Valve .....	B5
Camshaft · Chain .....	B6
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Intake .....	B8
Carburetor .....	B9 ~ B11
Exhaust .....	B12
Crankcase .....	B13 ~ B14
Crankcase Cover .....	B15
A.C. Generator .....	C2
Pickup · Coil Governor .....	C3
Starting Motor .....	C4
Kick Starter .....	C5
Starter Clutch .....	C6
Clutch .....	C7
Transmission .....	C8 ~ C9
Tachometer Gear .....	C10
Shift Cam · Fork .....	C11 ~ C12
Shift Shaft · Pedal .....	C13 ~ C14

## CHASSIS

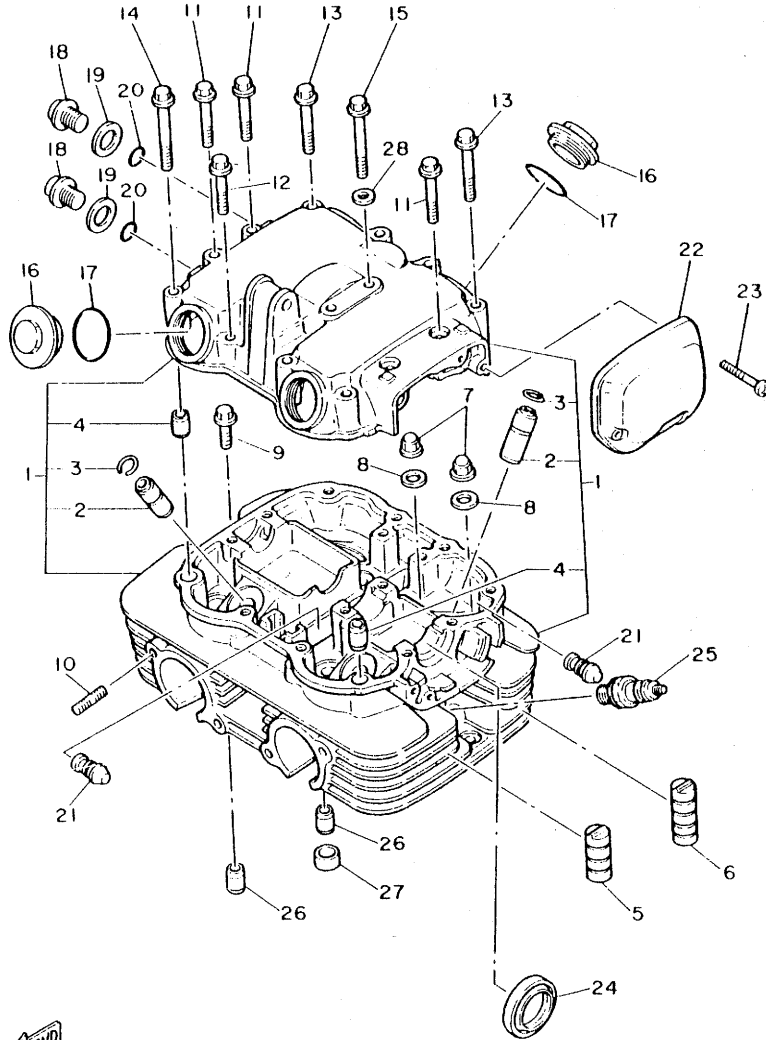
Frame .....	C15
Front Fender · Rear Fender .....	D2 ~ D3
Side Cover .....	D4
Rear Arm · Suspension .....	D5
Steering .....	D6
Front Fork .....	D7 ~ D8
Fuel Tank .....	D9 ~ D10

Seat .....	D11 ~ D12
Front Wheel .....	D13
Front Brake Caliper .....	D14
Rear Wheel .....	D15 ~ E2
Handlebar · Cable .....	E3
Front Master Cylinder .....	E4
Stand · Footrest .....	E5 ~ E7
Flasher Light .....	E8 ~ E9
Speedometer · Tachometer .....	E10 ~ E11
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Taillight .....	E13
Electrical 1 .....	E14 ~ E15
Electrical 2 .....	F2
Handle Switch · Lever .....	F3

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NUMERICAL INDEX .....	M1 ~ M4
PARTS NAME INDEX .....	M9 ~ M16

FIG. 1 CYLINDER HEAD

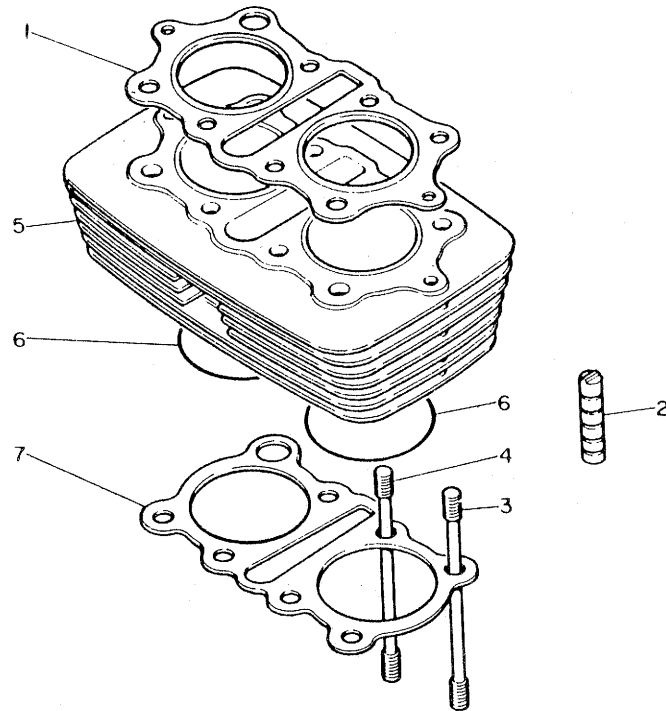


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M0-11101-01	CYLINDER HEAD ASSY	1	
2	1L9-11133-10	.GUIDE, intake valve (1ST O/S)	4	AP
3	93440-12052	.CIRCLIP	4	
4	91810-03014	.PIN, dowel	2	
5	1L9-11162-10	ABSORBER 2	2	
6	1L9-11162-20	ABSORBER 2	4	
7	1L9-11171-00	NUT, holding	8	
8	90201-10128	WASHER, Plate	8	
9	90105-06070	BOLT, washer based	2	
10	90116-08046	BOLT, stud	4	
11	90105-06073	BOLT, washer based	4	
12	90105-08078	BOLT, washer based	1	
13	90105-08079	BOLT, washer based	5	
14	90105-08080	BOLT, washer based	2	
15	90105-06075	BOLT, washer based	2	
16	1L9-11186-00	COVER, cylinder head side 2	4	
17	93210-32172	O-RING	4	
18	1L9-11177-01	PLUG, rocker	2	
19	90430-16142	GASKET	2	
20	93210-07242	O-RING	2	
21	1L9-11197-00	PLUG, blind	2	
22	3X8-11157-00	COVER, breaker 1	1	
23	98501-05035	SCREW, Pan head	2	
24	93102-23190	OIL SEAL	1	
25	94701-00117	PLUG, sPark (NGK BP-7ES)	1	
26	91830-24016	PIN, dowel	3	
27	90430-14131	GASKET	1	
28	90201-06630	WASHER, Plate	2	

FWD

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FIG. 2 CYLINDER

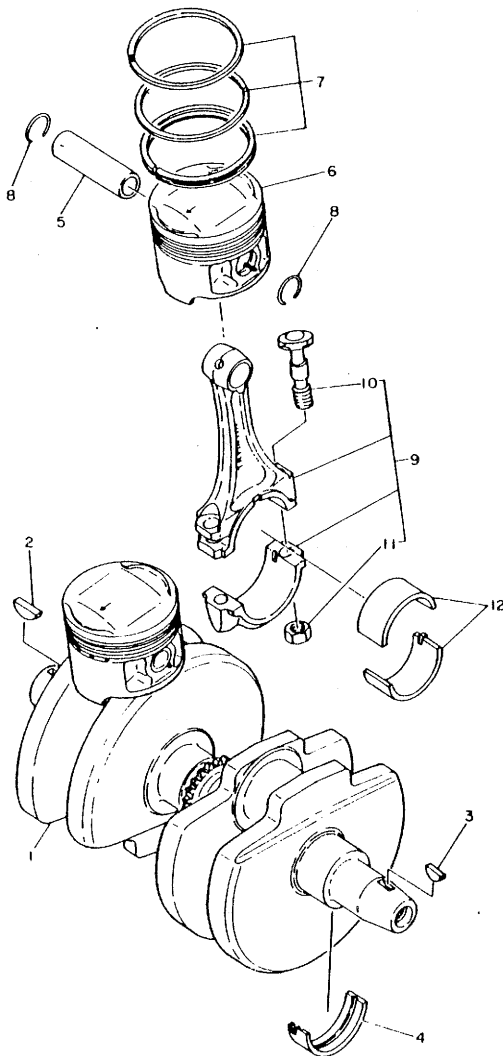


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M0-11181-00	GASKET, cylinder head 1	1	
2	1L9-11162-30	ABSORBER 2	6	
3	1L9-11361-00	BOLT, cylinder holding 1	4	
4	1L9-11362-00	BOLT, cylinder holding 2	4	
5	1M0-11310-00	CYLINDER	1	
6	93210-62323	O-RING	2	
7	1M0-11351-00	GASKET, cylinder	1	



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FIG. 3 CRANKSHAFT.PISTON

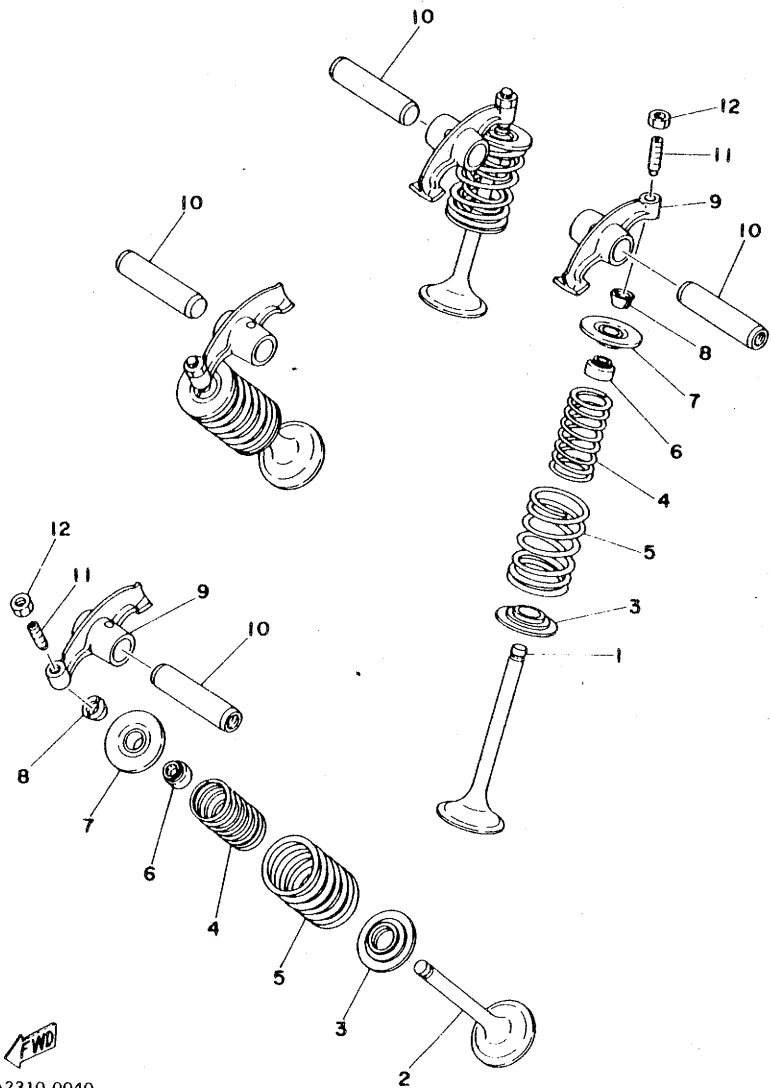


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-11411-00	CRANKSHAFT	1	
2	90280-05015	KEY, woodruff	1	
3	90280-04005	KEY, woodruff	1	
4	1L9-11416-00	PLANE BEARING, crankshaft 1	6	UR blue
	1L9-11416-10	PLANE BEARING, crankshaft 1	6	UR black
	1L9-11416-20	PLANE BEARING, crankshaft 1	6	UR brown
	1L9-11416-30	PLANE BEARING, crankshaft 1	6	UR green
5	1M0-11633-00	PIN, Piston	2	
6	1M0-11631-00-X0	PISTON (STD)	2	UR size a
	1M0-11631-00-Y0	PISTON (STD)	2	UR size b
	1M0-11635-00	PISTON (1ST O/S 0.25MM)	2	AP
	1M0-11636-00	PISTON (2ND O/S 0.50MM)	2	AP
	1M0-11637-00	PISTON (3RD O/S 0.75MM)	2	AP
	1M0-11638-00	PISTON (4TH O/S 1.00MM)	2	AP
7	1M0-11610-01	PISTON RING SET (STD)	2	
	1M0-11610-11	PISTON RING SET (1ST O/S)	2	AP
	1M0-11610-21	PISTON RING SET (2ND O/S)	2	AP
	1M0-11610-31	PISTON RING SET (3RD O/S)	2	AP
	1M0-11610-41	PISTON RING SET (4TH O/S)	2	AP
8	93450-17044	CIRCLIP	4	
9	1L9-Y1165-00	CONNECTING ROD ASSY	2	
10	371-11654-01	•BOLT, connectin& rod	2	
11	90170-08129	•NUT	2	
12	1L9-11656-00	PLANE BEARING, connectin& rod	4	UR blue
	1L9-11656-10	PLANE BEARING, connectin& rod	4	UR black
	1L9-11656-20	PLANE BEARING, connectin& rod	4	UR brown
	1L9-11656-30	PLANE BEARING, connectin& rod	4	UR green



4A2310-0030

FIG. 4 VALVE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M0-12111-01	VALVE, intake	2	
2	1M0-12121-01	VALVE, exhaust	2	
3	1L9-12116-00	SEAT, valve sPring	4	
4	1L9-12113-00	SPRING, valve inner	4	
5	1L9-12114-00	SPRING, valve outer	4	
6	1L9-12119-00	SEAL, valve stem	4	
7	1L9-12117-00	RETAINER, valve sPring	4	
8	1J7-12118-00	COTTER, valve	8	
9	1L9-12151-01	ARM, valve rocker	4	
10	1L9-12156-01	SHAFT, rocker	4	
11	1L9-12159-01	SCREW, valve adjustin&	4	
12	90170-06128	NUT	4	

 4A2310-0040

**B5**

FIG. 5 CAMSHAFT.CHAIN

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M0-12171-00	CAMSHAFT 1	1	
2	1L9-12176-00	SPROCKET, cam chain (34T)	1	
3	93603-07073	PIN, dowel	1	
4	90105-07087	BOLT, washer based	2	
5	94500-02092	CHAIN, camshaft (BF05M 92L)	1	
6	94600-02001	JOINT, chain	1	
7	1L9-12231-00	GUIDE, stopPer 1	1	
8	1L9-12241-02	GUIDE, stopPer 2	1	
9	1L9-12210-02	TENSIONER ASSY, cam chain	1	
10	95801-06016	BOLT, flange	2	

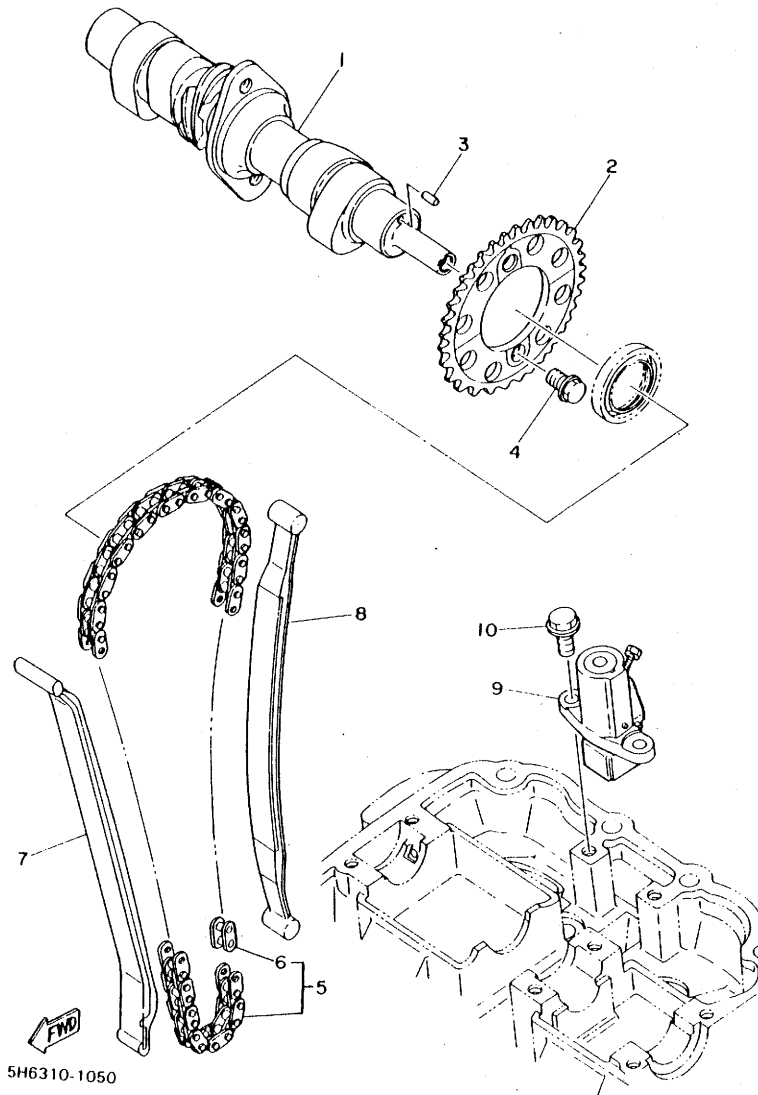
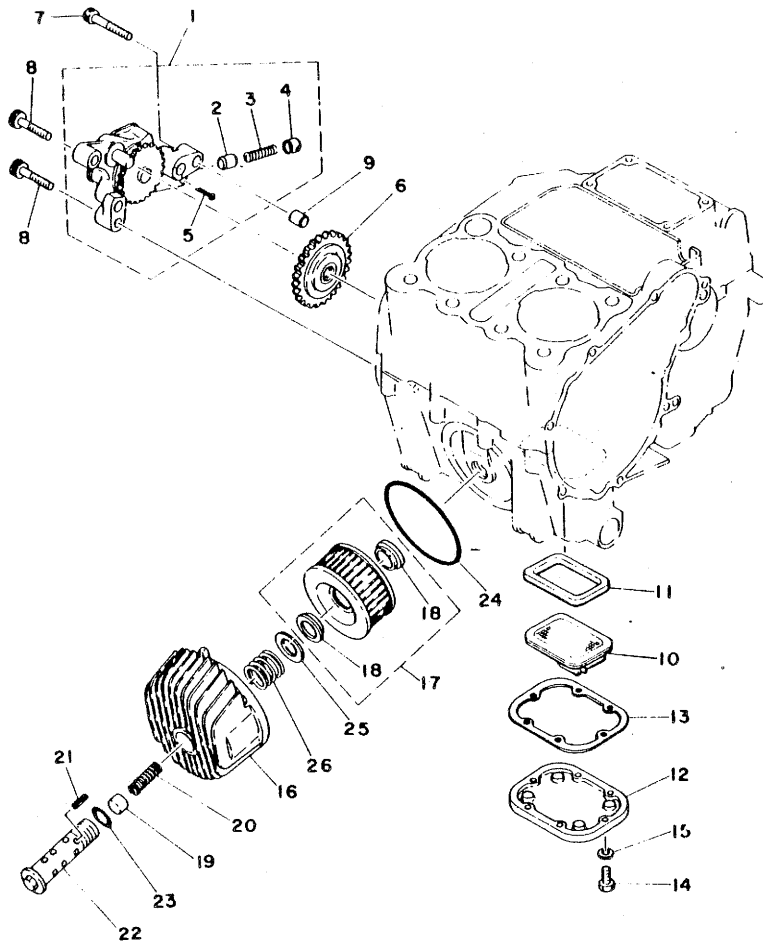


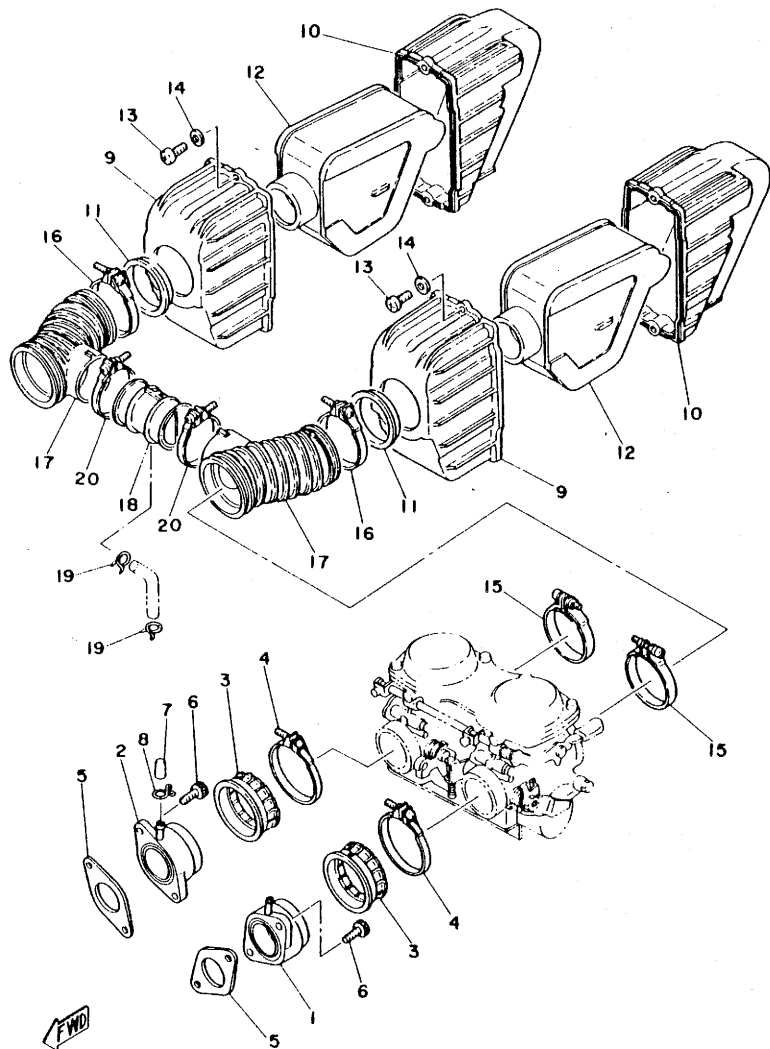
FIG. 6 OIL PUMP.OIL CLEANER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-13300-00	OIL PUMP ASSY	1	
2	1L9-13483-00	.PLUNGER, relief	1	
3	1L9-13484-00	.SPRING, relief	1	
4	1L9-13486-00	.RETAINER, relief valve	1	
5	91401-25030	.PIN, cotter	1	
6	1L9-13341-01	GEAR, oil Pump idle (32T/20T)	1	
7	91316-08045	BOLT	1	
8	91316-08035	BOLT	2	
9	91810-03014	PIN, dowel	1	
10	3X8-13411-00	STRAINER, oil	1	
11	3X8-13415-00	SEAL, oil strainer	1	
12	1L9-13417-00	COVER, strainer	1	
13	1L9-13414-00	GASKET, strainer cover	1	
14	97301-05016	BOLT	6	
15	92901-05600	WASHER, Plate	6	
16	1L9-13447-01	COVER, oil element	1	
17	1L9-13440-91	ELEMENT ASSY, oil cleaner	1	
18	90480-23193	.GROMMET	2	
19	93501-02018	BALL	1	
20	90501-12413	SPRING, compression	1	
21	91609-20018	PIN, spring	1	
22	1L9-13340-01	BY-PASS VALVE ASSY	1	
23	93210-16325	O-RING	1	
24	93210-88324	O-RING	1	
25	90201-21608	WASHER, Plate	1	
26	90501-20422	SPRING, compression	1	

FWD  
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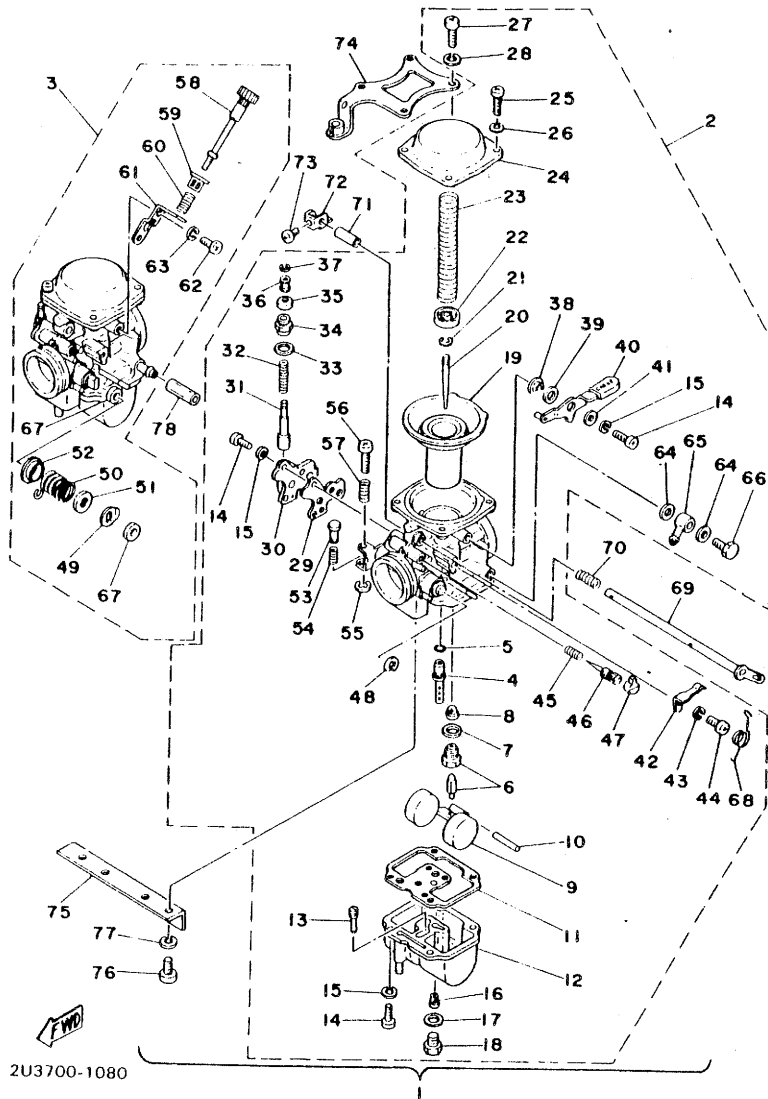
FIG. 7 INTAKE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M0-13586-00	JOINT, carburetor 1	1	
2	1M0-13596-00	JOINT, carburetor 2	1	
3	1L9-13564-01	COVER, manifold	2	
4	90460-53106	CLAMP, hose	2	
5	1L9-13556-00	GASKET, manifold	2	
6	91316-06020	BOLT	4	
7	1J7-13569-00	PLUG, blind	1	
8	90467-10039	CLIP	1	
9	2A2-14411-00	CASE, air cleaner 1	2	
10	2A2-14421-00	CASE, air cleaner 2	2	
11	90480-50194	GROMMET	2	
12	1L9-14451-00	ELEMENT, air cleaner	2	
13	98501-04016	SCREW, Pan head	4	
14	92901-04600	WASHER, Plate	4	
15	90460-54111	CLAMP, hose	2	
16	90460-49058	CLAMP, hose	2	
17	1L9-14453-00	JOINT, air cleaner 1	2	
18	90413-40002	WAY 3	1	
19	90467-14015	CLIP	2	
20	90460-45040	CLAMP, hose	2	

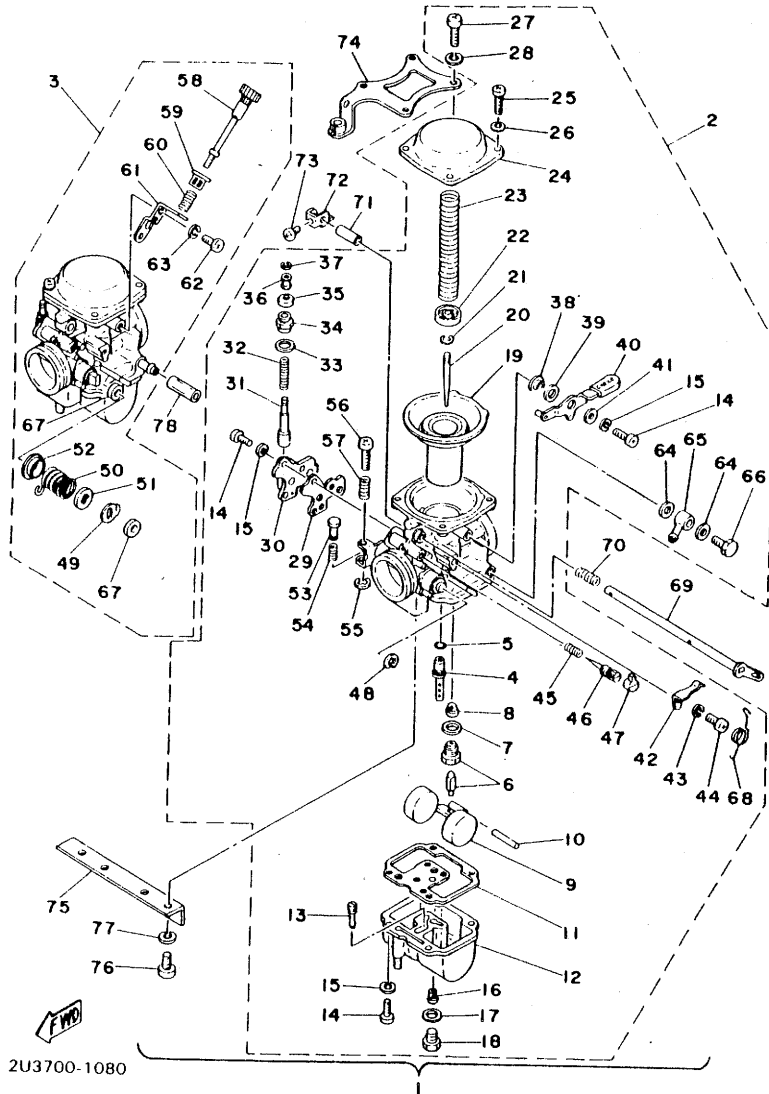
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FIG. 8 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M0-14900-01	CARBURETOR ASSY	1	
2	1M0-14901-01	•CARBURETOR ASSY 1	1	
3	1M0-14902-01	•CARBURETOR ASSY 2	1	
4	341-14941-90	•NOZZLE, main	2	
5	93210-03142	•O-RING	2	
6	1J7-14190-20	•NEEDLE VALVE ASSY	2	
7	239-14195-00	•WASHER, needle valve	2	
8	1J7-14994-00	•NET, filter	2	
9	1J7-14985-01	•FLOAT	2	
10	537-14186-00	•PIN, float	2	
11	1J7-14984-00	•GASKET, float chamber	2	
12	1J7-14981-05	•BODY, float chamber	2	
13	584-14142-20	•JET, Pilot (#20.0)	2	
14	98501-04012	•SCREW, Pan head	15	
15	92901-04100	•WASHER, sPring	15	
16	256-14944-74	•JET, main (#117.5)	2	UR STD
	256-14944-23	•JET, main (#115.0)	2	UR
	256-14944-24	•JET, main (#120.0)	2	UR
17	256-14956-01	•WASHER	2	
18	1A8-14991-00	•SCREW	2	
19	1J7-14940-00	•DIAPHRAGM ASSY	2	
20	1M0-14116-02	•NEEDLE	2	
21	256-14919-00	•CLIP	2	
22	1J7-14946-00	•PLATE, needle fitting	2	
23	1M0-14933-00	•SPRING, diaPhra&m	2	
24	1M0-14958-01	•COVER, diaPhra&m	2	
25	98501-05016	•SCREW, Pan head	4	
26	92901-05100	•WASHER, sPring	4	

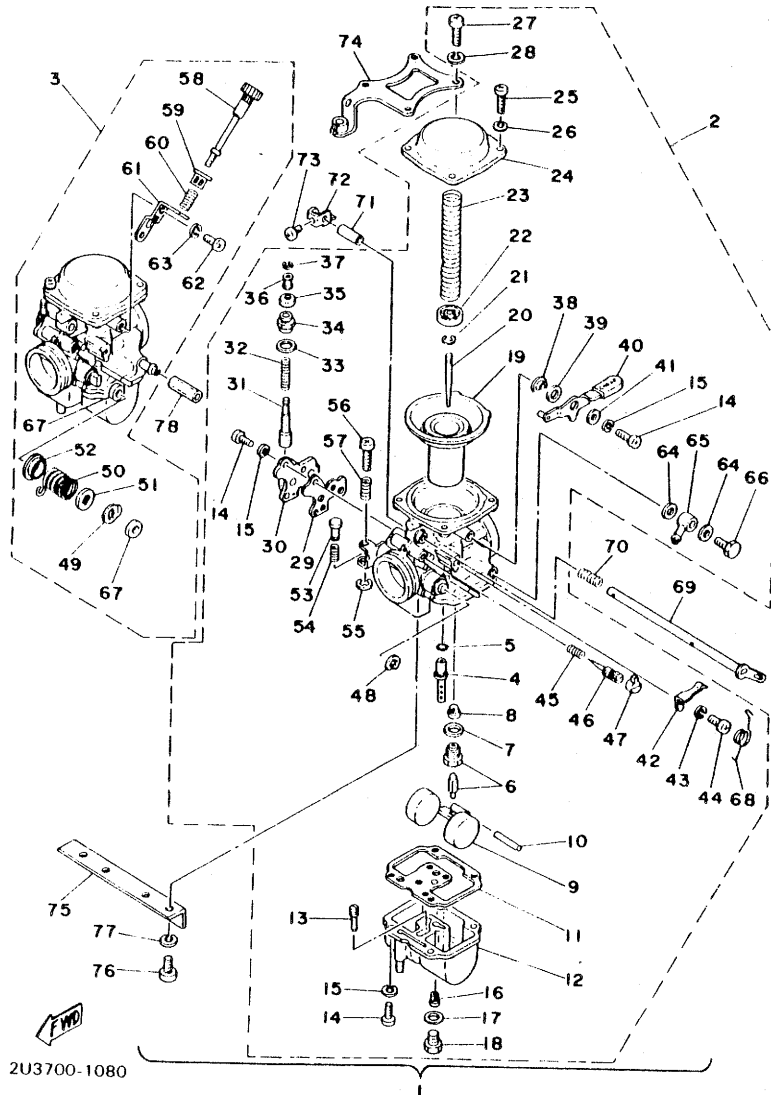
FIG. 8 CARBURETOR



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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	98501-05016	..SCREW, Pan head	4	
28	92901-05100	..WASHER, sPring	4	
29	1J7-14979-00	..GASKET, starter	2	
30	1L9-14907-00	..BODY, starter	2	
31	1J7-14171-00	..PLUNGER, starter	2	
32	256-14135-00	..SPRING, PlunGer	2	
33	256-14954-00	..WASHER	2	
34	584-14176-00	..CAP, PlunGer	2	
35	2A2-14173-00	..COVER, PlunGer caP	2	
36	737-14241-00	..BUSH	2	
37	737-14137-00	..CLIP	2	
38	1L9-14918-00	..RING	1	
39	584-14955-00	..WASHER	1	
40	1J7-14905-00	..LEVER, starter	1	
41	256-14952-00	..WASHER	1	
42	584-14938-00	..SPRING	1	
43	92901-04100	..WASHER, sPring	1	
44	98501-04006	..SCREW, Pan head	1	
45	127-14134-00	..SPRING, air adjustinG	2	
46	1J7-14923-00	..SCREW, Pilot	2	
47	584-14969-00	..CAP	2	
48	812-14137-00	..CLIP	2	
49	1A8-14953-00	..WASHER	2	
50	2A2-14932-00	..SPRING, throttle 2	1	
51	1M3-14264-00	..COLLAR	1	
52	341-14954-00	..WASHER	1	
53	584-14992-00	..ROD	1	
54	584-14934-00	..SPRING, throttle stop	1	

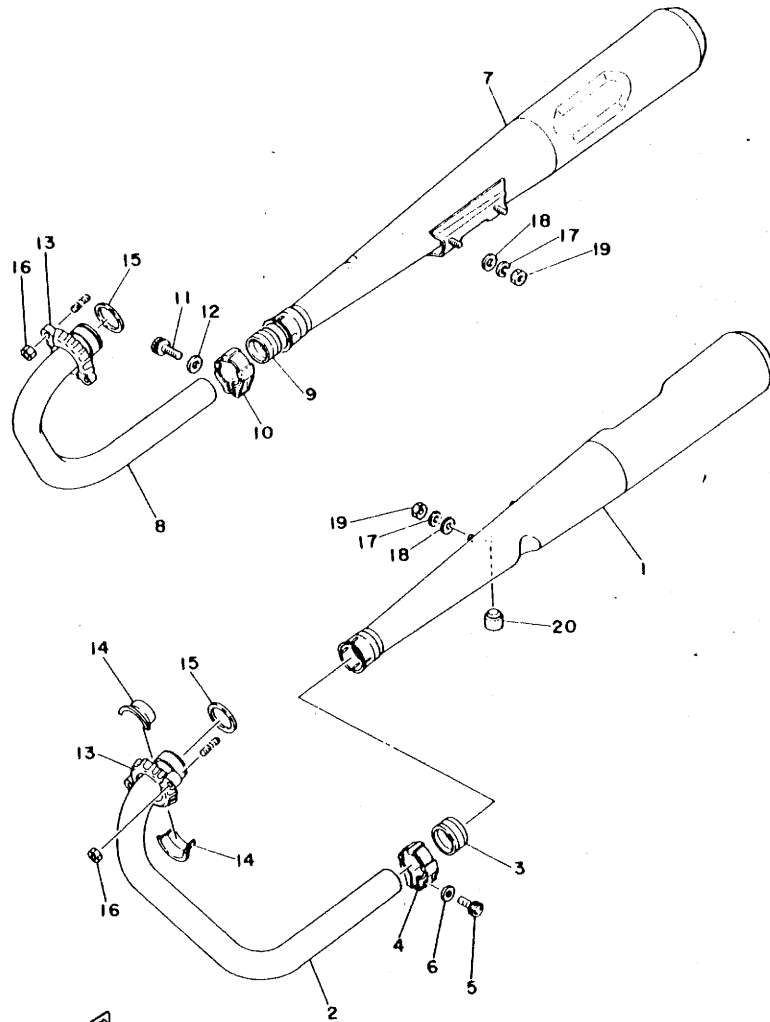
FIG. 8 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
55	584-14937-00	..CLIP	1	
56	3F7-14922-00	..SCREW, throttle	1	
57	3F7-14133-00	..SPRING, throttle stop	2	
58	2A2-14922-00	..SCREW, throttle	1	
59	1J7-14998-00	..BUSH	1	
60	256-14934-01	..SPRING, throttle stop	1	
61	1J7-14995-00	..BRACKET	1	
62	98501-04008	..SCREW, Pan head	2	
63	92901-04100	..WASHER, sPring	2	
64	1L9-14952-00	..WASHER	2	
65	1L9-14988-00	..BANJO	1	
66	1L9-14166-00	..BOLT, banJo	1	
67	256-14997-00	..SEAL	2	
68	1L9-14938-00	..SPRING	1	
69	1L9-14977-01	..SHAFT, starter lever	1	
70	1J7-14938-00	..SPRING	1	
71	1J7-14996-01	..PIPE	1	
72	1J7-14986-00	..LEVER, starter	2	
73	584-14991-00	..SCREW	2	
74	1L9-14926-00	..PLATE, connectinG	1	
75	1L9-14146-00	..PLATE	1	
76	92501-06014	..SCREW, Pan head	4	
77	92901-06100	..WASHER, sPring	4	
78	1L9-14987-00	..HOSE	1	

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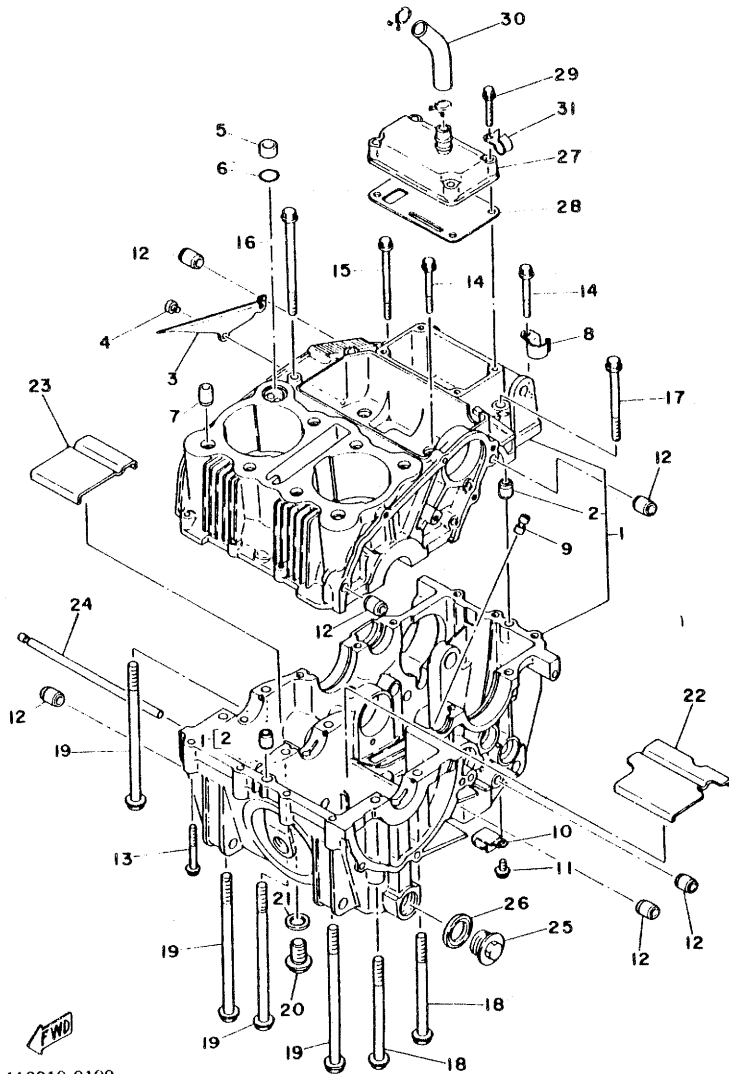
FIG. 9 EXHAUST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3N6-14711-01	MUFFLER 1	1	
2	1U4-14611-00	PIPE, exhaust 1	1	
3	1L9-14714-01	GASKET, muffler	1	
4	1L9-14788-10	BAND, silencer	1	
5	91316-08025	BOLT	1	
6	92901-08600	WASHER, Plate	1	
7	3N6-14721-01	MUFFLER 2	1	
8	1U4-14621-00	PIPE, exhaust 2	1	
9	1L9-14714-01	GASKET, muffler	1	
10	1L9-14788-10	BAND, silencer	1	
11	91316-08025	BOLT	1	
12	92901-08600	WASHER, Plate	1	
13	1L9-14612-00	NUT, ring	2	
14	1L9-14638-00	COLLAR	4	
15	1L9-14613-00	GASKET, exhaust Pipe	2	
16	95301-08600	NUT	4	
17	92901-08100	WASHER, sPring	4	
18	92901-08200	WASHER, Plain	4	
19	95301-08600	NUT	4	
20	1A0-27114-00	STOPPER, main stand	1	

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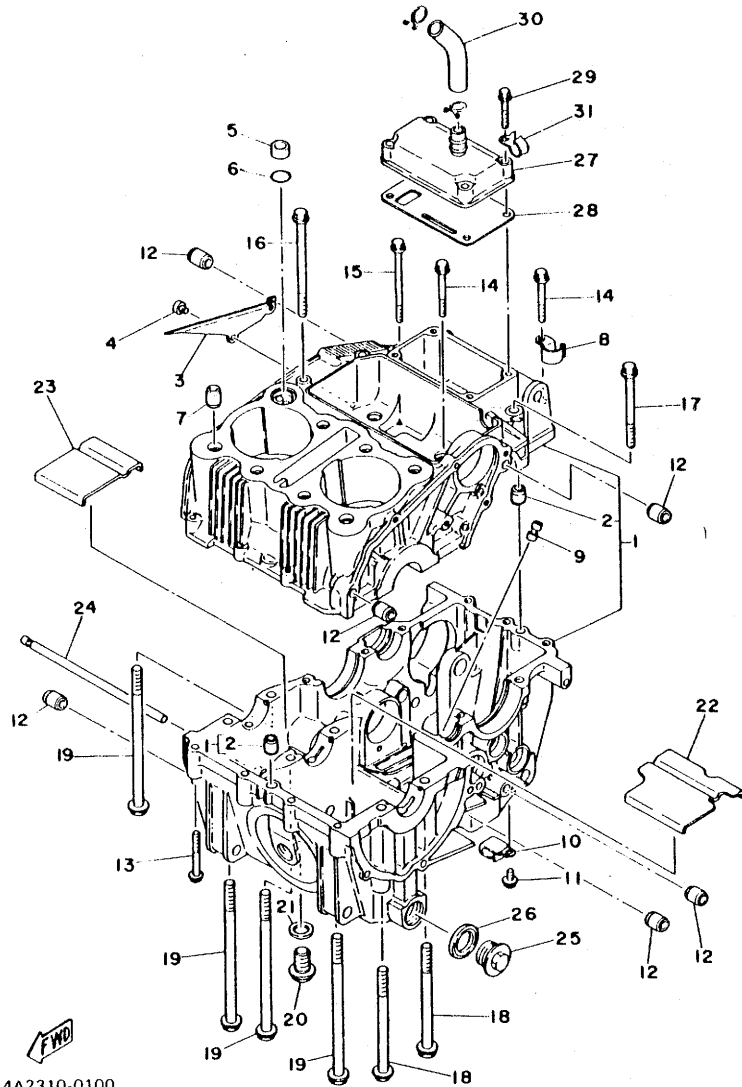
FIG. 10 CRANKCASE



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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-15100-01	CRANKCASE ASSY	1	
2	91810-03014	PIN, dowel	2	
3	1L9-15412-00	PLATE, oil Guide	1	
4	98501-05010	SCREW, Pan head	2	
5	90387-16547	COLLAR	1	
6	93210-18322	O-RING	1	
7	91830-24016	PIN, dowel	2	
8	90465-10092	CLAMP	1	
9	1L9-15138-01	NOZZLE 1	1	
10	90465-10110	CLAMP	1	
11	90105-06069	BOLT, washer based	1	
12	91810-03014	PIN, dowel	6	
13	90105-06073	BOLT, washer based	5	
14	90105-06074	BOLT, washer based	6	
15	90105-06076	BOLT, washer based	1	
16	90105-06077	BOLT, washer based	2	
17	90105-08081	BOLT, washer based	1	
18	90105-08082	BOLT, washer based	2	
19	90105-08084	BOLT, washer based	4	
20	90340-14010	PLUG, straight screw	1	
21	90430-14042	GASKET	1	
22	1L9-15123-00	PLATE, baffle 1	1	
23	1L9-15124-00	PLATE, baffle 2	1	
24	1L9-15122-00	BAR, baffle Plate fixed	1	
25	90340-22047	PLUG, straight screw	1	
26	90430-22144	GASKET	1	
27	1L9-11108-00	BREATHER COVER ASSY	1	
28	1L9-11169-00	GASKET, breather cover	1	

FIG. 10 CRANKCASE

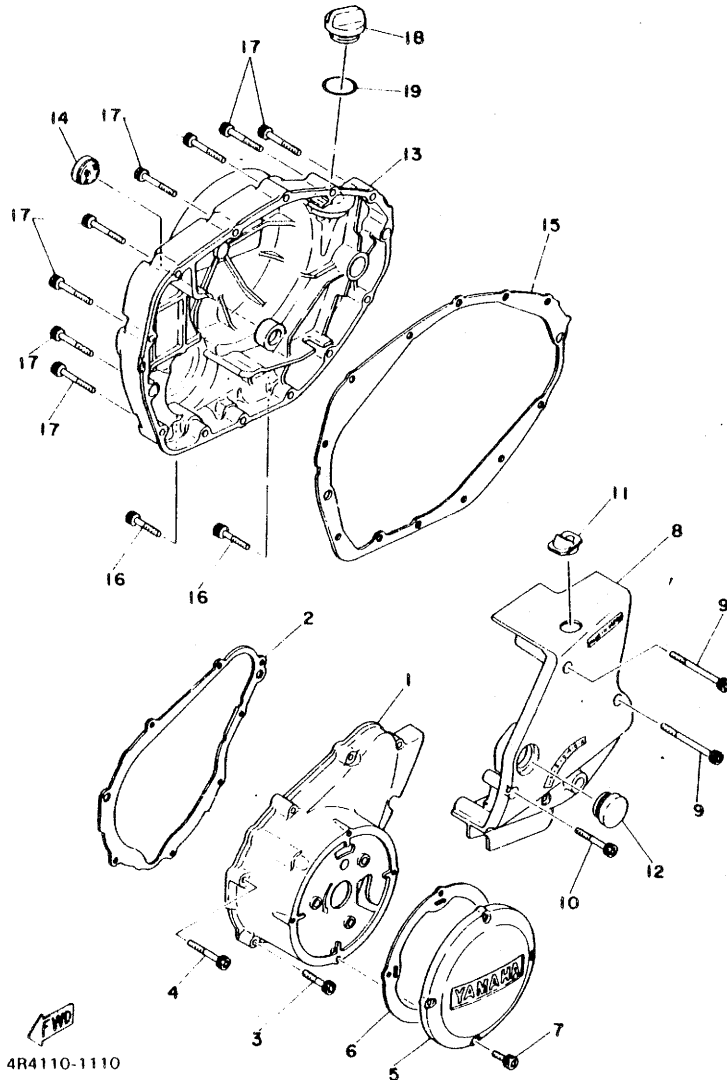


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90105-06071	BOLT, washer based	4	
30	1L9-11166-00	PIPE, breather 1	1	
31	90465-08111	CLAMP	1	

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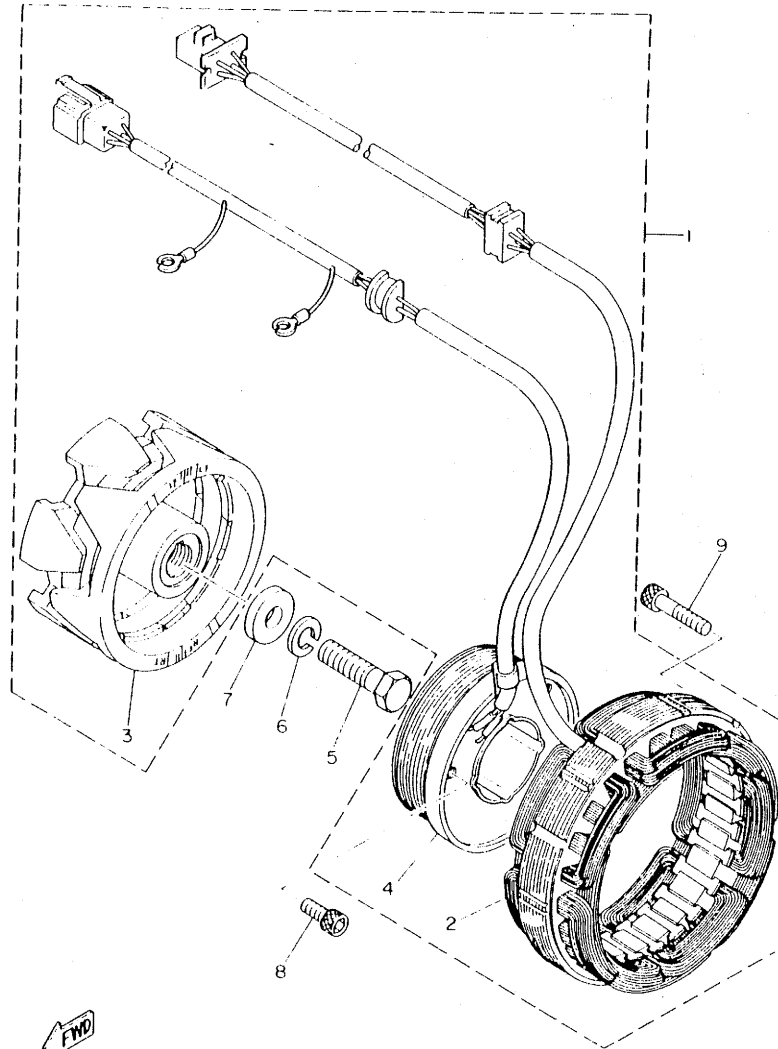
FIG. 11 CRANKCASE COVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3N6-15411-00	COVER, crankcase 1	1	
2	1L9-15461-00	GASKET, crankcase cover 2	1	
3	91311-06030	BOLT	5	
4	91311-06040	BOLT	3	
5	1L9-15415-01	COVER, Generator	1	
6	1L9-15455-01	GASKET 1	1	
7	91311-05016	BOLT	4	
8	1L9-15421-11	COVER, crankcase 2	1	
9	91311-06065	BOLT	4	
10	91311-06040	BOLT	1	
11	1L9-15441-00	HOLDER, clutch cable	1	
12	1L9-15417-00	COVER, caP	1	
13	3F9-15431-11	COVER, crankcase 3	1	
14	3Y1-15361-00	GAUGE, level	1	
15	1L9-15451-00	GASKET, crankcase cover	1	
16	91311-06030	BOLT	3	
17	91311-06040	BOLT	11	
18	3F9-15362-00	PLUG, oil level	1	
19	93210-27194	O-RING	1	

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FIG. 12 A.C. GENERATOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4R4-81600-50	A.C. GENERATOR ASSY	1	
2	3F9-81610-50	•STATOR ASSY	1	
3	3F9-81650-50	•ROTOR ASSY	1	
4	4R4-81660-50	•FIELD COIL ASSY	1	
5	90101-10105	BOLT	1	
6	92901-10100	WASHER, sPring	1	
7	90201-10508	WASHER, Plate	1	
8	91316-06014	BOLT	3	
9	91316-06030	BOLT	3	

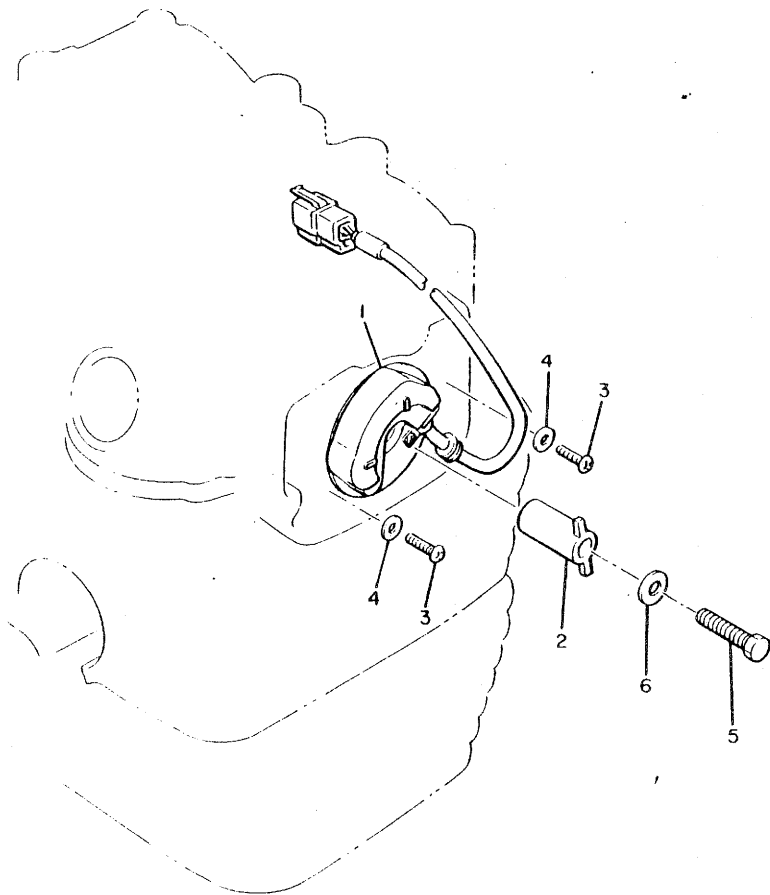


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FIG. 13 PICKUP COIL GOVERNOR

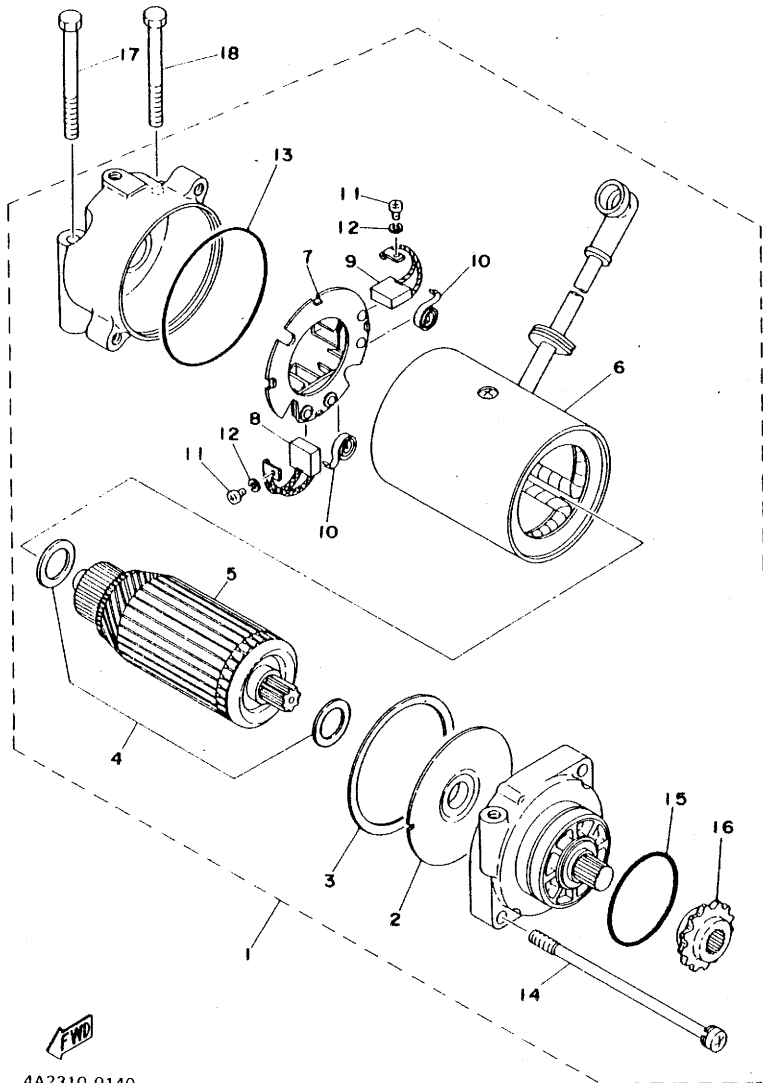
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4R4-81671-10	BASE, Pickup	1	
2	3F9-81673-10	ROTOR	1	
3	97801-06014	SCREW, Pan head	2	
4	92901-06200	WASHER, Plain	4	
5	97302-06030	BOLT	1	
6	90201-06060	WASHER, Plate	1	



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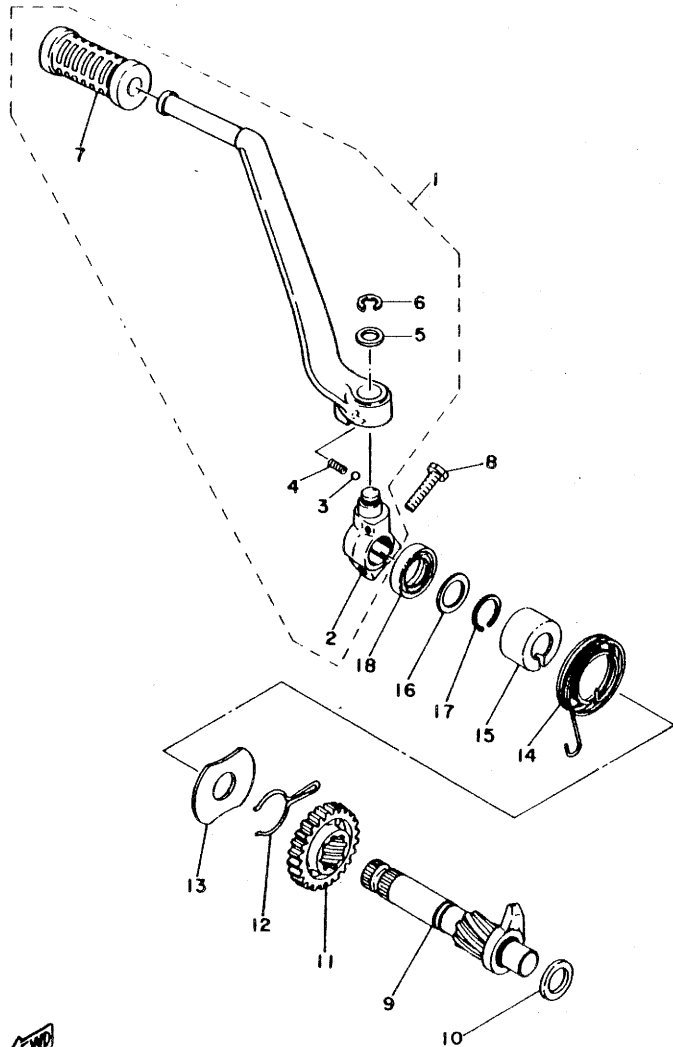
FIG. 14 STARTING MOTOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-81800-60	STARTING MOTOR ASSY	1	
2	371-81845-20	•PLATE	1	
3	371-81844-20	•GASKET	1	
4	371-81809-20	•WASHER KIT	1	
5	1L9-81850-20	•ARMATURE ASSY	1	
6	1L9-81810-60	•STATOR ASSY	1	
7	1L9-81840-60	•BRUSH HOLDER ASSY	1	
8	1L9-81811-60	••BRUSH 1	1	
9	1L9-81812-60	••BRUSH 2	1	
10	1L9-81813-20	••SPRING, brush	2	
11	98501-03008	••SCREW, Pan head	2	
12	92901-03100	••WASHER, sPring	2	
13	371-81847-20	•O-RING	1	
14	371-81826-20	•BOLT	2	
15	1L9-81847-60	•O-RING	1	
16	1L9-15518-60	•SPROCKET, starter 1	1	
17	97301-06060	BOLT	1	
18	97301-06055	BOLT	1	

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FIG. 15 KICK STARTER

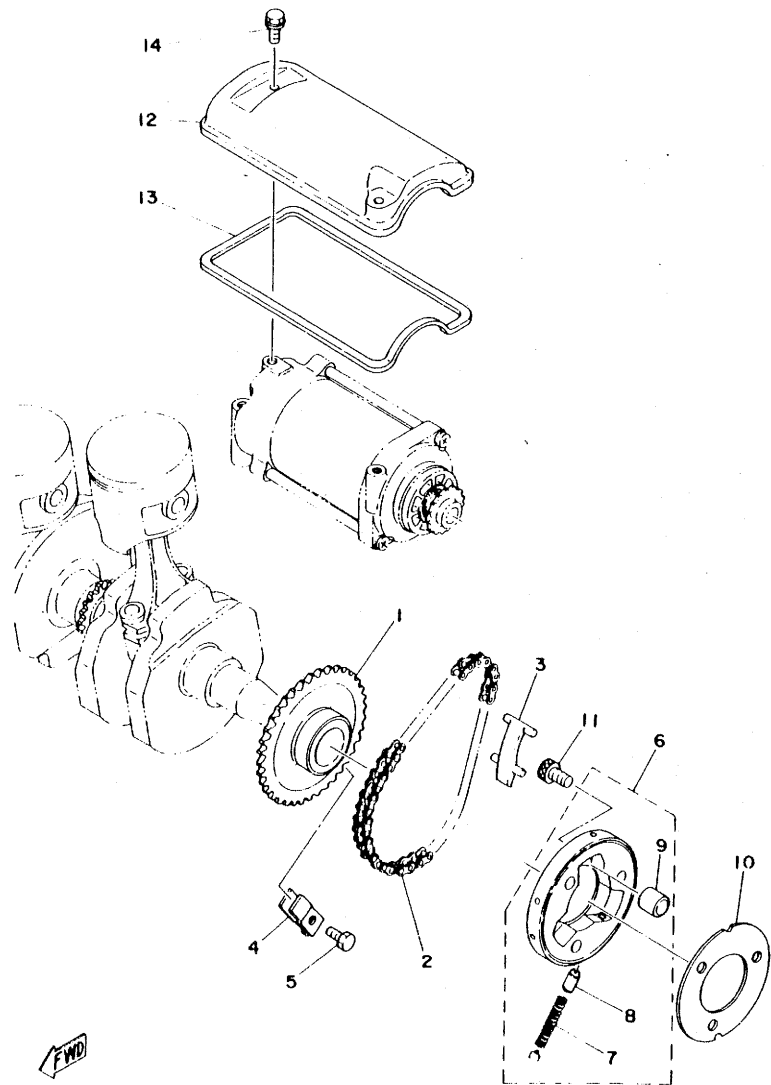


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3N6-15620-00	KICK CRANK ASSY	1	
2	3N6-15621-00	•BOSS, kick crank	1	
3	93507-32009	•BALL	1	
4	90501-12081	•SPRING, compression	1	
5	90201-15340	•WASHER, Plate	1	
6	93430-10016	•CIRCLIP	1	
7	156-15618-01	•COVER, kick lever	1	
8	97321-08030	BOLT	1	
9	1L9-15660-00	KICK AXLE ASSY	1	
10	136-17417-00-10	SHIM 1 (1.0T)	1	
11	371-15641-01	GEAR, kick (25T)	1	
12	90468-26045	CLIP	1	
13	278-15676-00	COVER, spring	1	
14	90508-30051	SPRING, torsion	1	
15	371-15666-00	SPACER	1	
16	90201-20266	WASHER, Plate	1	
17	93410-20009	CIRCLIP	1	
18	93102-20108	OIL SEAL	1	



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FIG. 16 STARTER CLUTCH

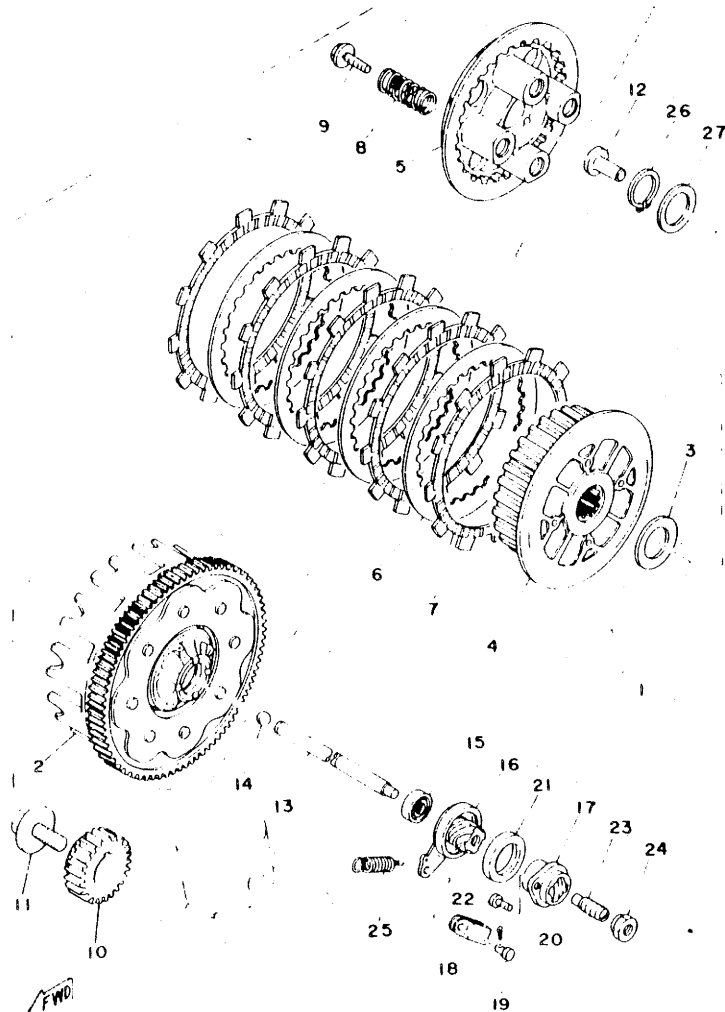


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-15519-00	SPROCKET, starter 2	1	
2	94552-19058	CHAIN, starter (DID219H2 58L)	1	
3	1L9-15591-00	GUIDE, starter chain	1	
4	1L9-15592-01	GUIDE, starter sprocket	1	
5	97301-06014	BOLT	1	
6	341-15580-07	STARTER CLUTCH OUTER ASSY	1	
7	90501-04503	•SPRING, compression	3	
8	341-15583-05	•CAP, starter clutch spring	3	
9	93615-12088	•PIN, dowel	3	
10	1L9-15589-00	PLATE, clutch cover	1	
11	91310-08015	BOLT	3	
12	1L9-15436-00	COVER, starting motor	1	
13	1L9-15446-00	GASKET, starting motor cover	1	
14	90105-06069	BOLT, washer based	2	

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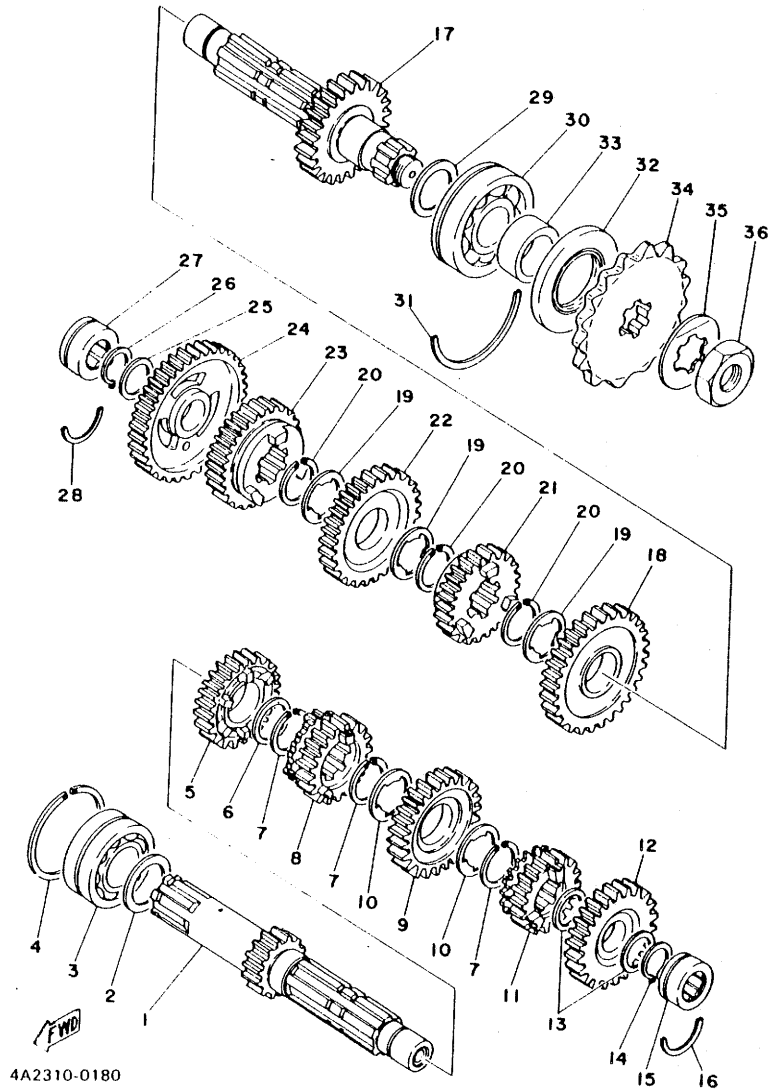
FIG. 17 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	4A8-16301-00	CLUTCH ASSY	1	
2	1L9-16150-01	•PRIMARY DRIVEN GEAR COMP.(78T)	1	
3	90201-25291	•WASHER, Plate	1	
4	1L9-16371-00	•BOSS, clutch	1	
5	4A8-16351-00	•PLATE, Pressure 1	1	
6	168-16325-00	•PLATE, clutch 2	4	
7	383-16321-00	•PLATE, friction	5	
8	90501-23141	•SPRING, compression	4	
9	90159-06010	•SCREW, with washer	4	
10	1L9-16111-00	GEAR, Primary drive (24T)	1	
11	90105-10085	BOLT, washer based	1	
12	1L9-16356-00	ROD, Push 1	1	
13	371-16357-02	ROD, Push 2	1	
14	93505-16006	BALL	1	
15	93102-09245	OIL SEAL	1	
16	1L9-16340-00	PUSH LEVER ASSY	1	
17	371-16396-00	HOUSING, Push screw	1	
18	214-16389-00	JOINT	1	
19	90240-06005	PIN, clevis	1	
20	91401-10010	PIN, cotter	1	
21	214-16347-01	SEAL, dust	1	
22	98501-05012	SCREW, Pan head	2	
23	90113-08021	BOLT, set	1	
24	90179-08179	NUT	1	
25	90506-10023	SPRING, tension	1	
26	93410-24042	CIRCLIP	1	
27	168-17428-01-03	SHIM 2 (0.3T)	1	UR
	168-17428-01-05	SHIM 2 (0.5T)	1	UR

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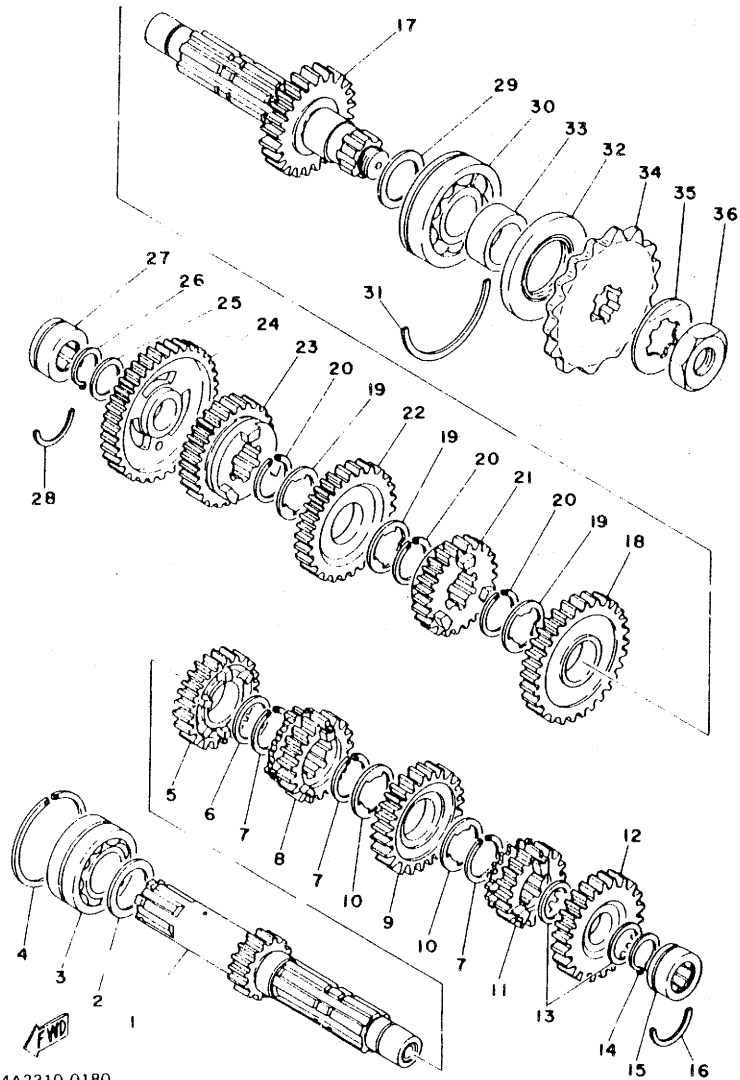
FIG. 18 TRANSMISSION



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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-17401-00	MAIN AXLE ASSY (14T)	1	
2	168-17428-01-03	SHIM 2 (0.3T)	1	UR
	168-17428-01-05	SHIM 2 (0.5T)	1	UR
3	93305-20502	BEARING (B5205)	1	
4	93440-52009	CIRCLIP	1	
5	1L9-17141-00	GEAR, 4th Pinion (24T)	1	
6	90201-25287	WASHER, Plate	1	
7	93440-25019	CIRCLIP	3	
8	1L9-17131-00	GEAR, 3rd Pinion (21T)	1	
9	1L9-17161-00	GEAR, 6th Pinion (30T)	1	
10	90209-21105	WASHER	2	
11	1A1-17121-00	GEAR, 2nd Pinion (18T)	1	
12	1L9-17151-00	GEAR, 5th Pinion (26T)	1	
13	90201-20266	WASHER, Plate	2	
14	93410-20009	CIRCLIP	1	
15	93311-22027	BEARING, cylindrical	1	
16	93450-32042	CIRCLIP	1	
17	1L9-17420-00	DRIVE AXLE ASSY (25T)	1	
18	1L9-17221-00	GEAR, 2nd wheel (32T)	1	
19	90209-21105	WASHER	3	
20	93440-25019	CIRCLIP	3	
21	1L9-17261-00	GEAR, 6th wheel (26T)	1	
22	2A2-17231-00	GEAR, 3rd wheel (29T)	1	
23	2A2-17241-00	GEAR, 4th wheel (27T)	1	
24	1L9-17210-00	1ST WHEEL GEAR ASSY (35T)	1	
25	90201-20266	WASHER, Plate	1	
26	93410-20009	CIRCLIP	1	
27	93311-42045	BEARING, cylindrical	1	

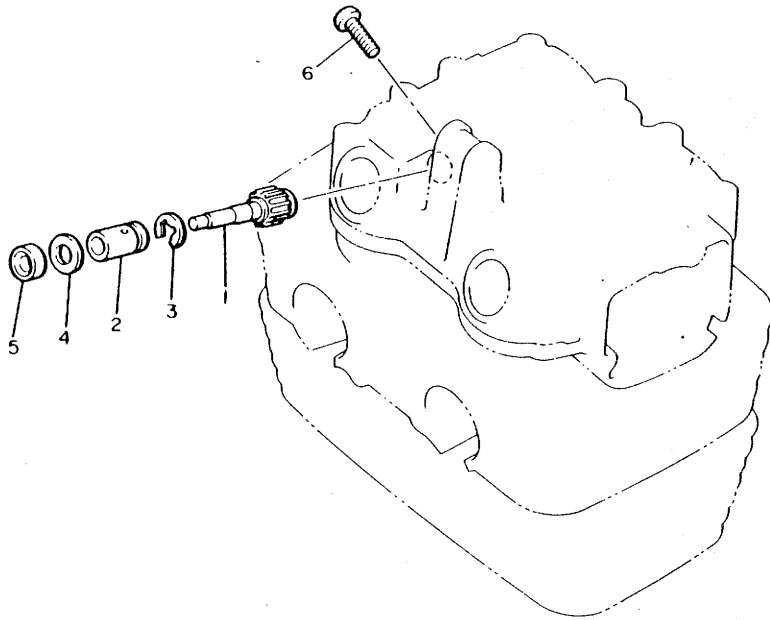
FIG. 18 TRANSMISSION



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	278-17425-00	CIRCLIP 2	1	
29	168-17428-01-03	SHIM 2 (0.3T)	1	UR
	168-17428-01-05	SHIM 2 (0.5T)	1	UR
30	93306-30504	BEARING (B6305N)	1	
31	278-17424-00	CIRCLIP 1	1	
32	93102-35109	OIL SEAL	1	
33	90387-25192	COLLAR	1	
34	1A1-17461-50	SPROCKET, drive (15T)	1	
35	90215-21121	WASHER, lock	1	
36	90179-18020	NUT	1	

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FIG. 19 TACHOMETER GEAR



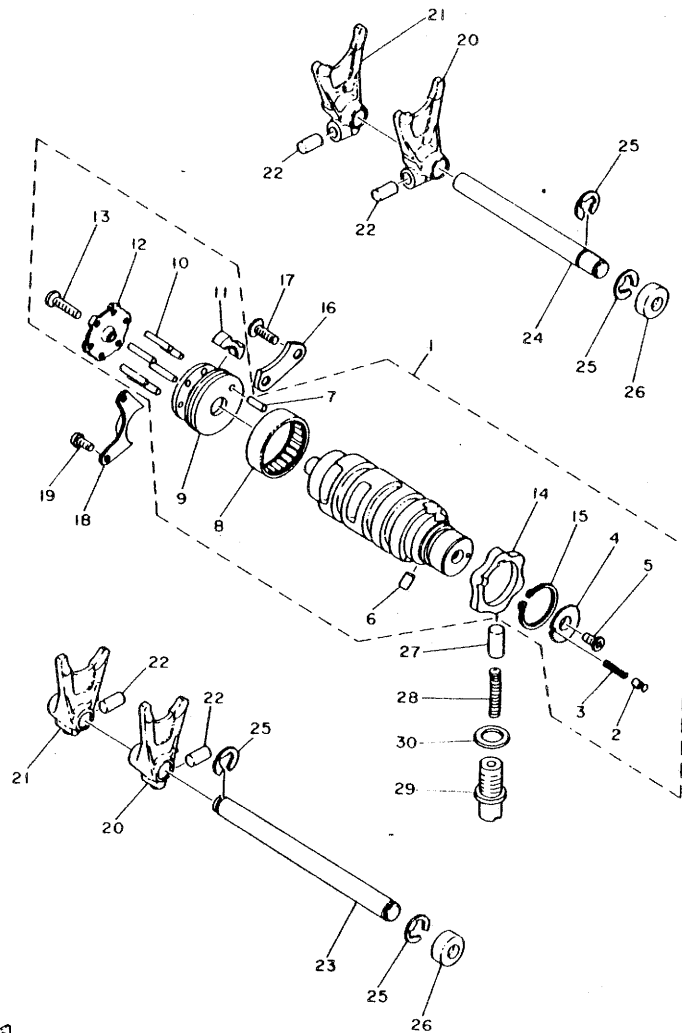
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-17841-00	GEAR, driven (15T)	1	
2	1L9-17811-00	HOUSING, tachometer gear	1	
3	93440-12051	CIRCLIP	1	
4	90201-06605	WASHER, Plate	1	
5	93102-06254	OIL SEAL	1	
6	98501-05025	SCREW, Pan head	1	



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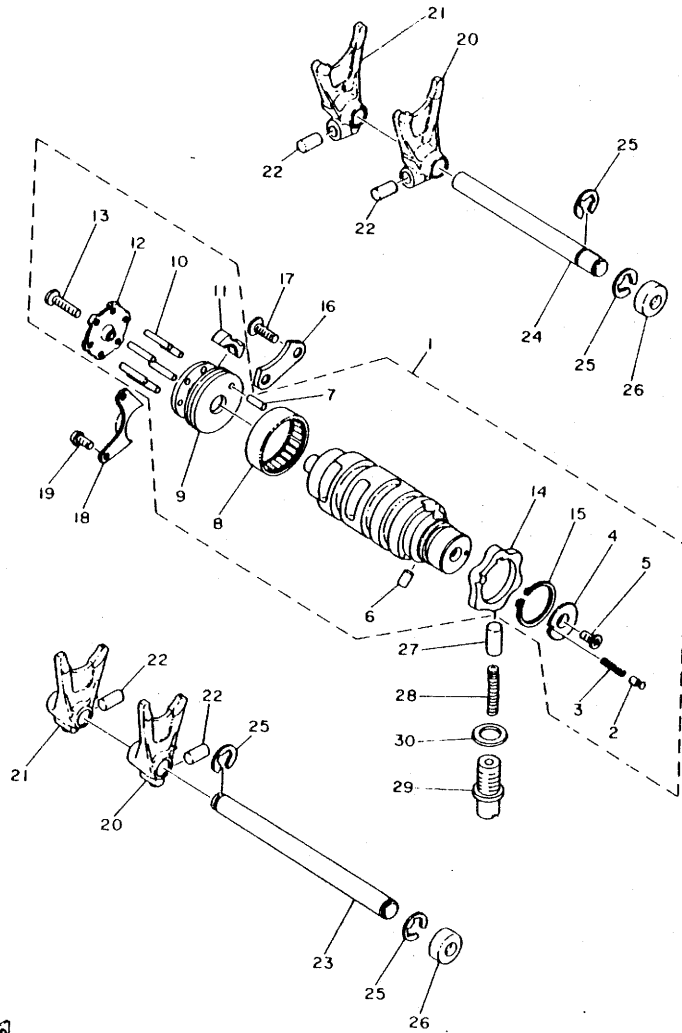
FIG. 20 SHIFT CAM-FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-18540-00	SHIFT CAM ASSY	1	
2	278-18542-00	•POINT, neutral	1	
3	90501-06022	•SPRING, comPression	1	
4	278-18566-00	•PLATE, side 2	1	
5	98701-05012	•SCREW, flat head	1	
6	93604-08071	•PIN, dowel	1	
7	93604-14012	•PIN, dowel	1	
8	93315-23612	•BEARING, cylindrical	1	
9	328-18185-00	•SEGMENT	1	
10	93604-22050	•PIN, dowel	6	
11	328-18352-10	•PLATE, Pawl	1	
12	328-18561-00	•PLATE, side 1	1	
13	98701-05020	•SCREW, flat head	1	
14	1L9-18141-00	•PLATE, stopPer	1	
15	93410-30012	•CIRCLIP	1	
16	328-18562-00	PLATE, stopPer 2	1	
17	92701-06015	SCREW, flat head	2	
18	328-18179-00	GUIDE	1	
19	98501-05010	SCREW, Pan head	2	
20	328-18511-01	FORK, shift 1	2	
21	328-18512-01	FORK, shift 2	2	
22	90250-08017	PIN, straight	4	
23	278-18531-00	BAR, shift fork Guide 1	1	
24	278-18535-00	BAR, shift fork Guide 2	1	
25	93430-10016	CIRCLIP	4	
26	90338-22021	PLUG	2	
27	278-18547-02	STOPPER, cam	1	
28	90501-10062	SPRING, comPression	1	

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FIG. 20 SHIFT CAM.FORK

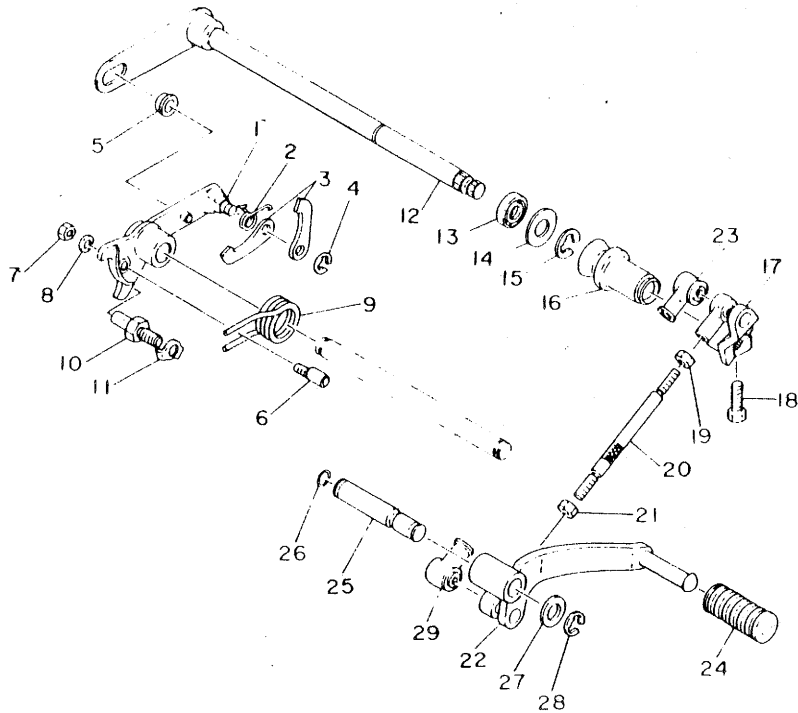


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90149-14031	SCREW	1	
30	137-15353-00	GASKET, drain	1	

  
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FIG. 21 SHIFT SHAFT-PEDAL

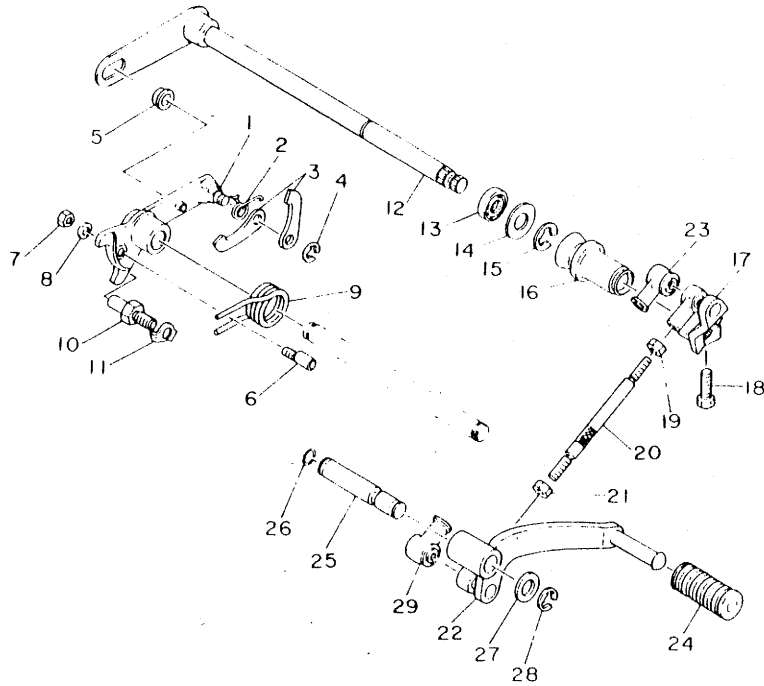


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	328-18128-00	BRACKET	1	
2	90508-08007	SPRING, torsion	1	
3	328-18151-00	LEVER, shift 3	2	
4	93430-07012	CIRCLIP	1	
5	214-18178-00	ROLLER, shift lever	1	
6	90149-06017	SCREW	1	
7	95301-06600	NUT	1	
8	92901-06100	WASHER, spring	1	
9	90508-29492	SPRING, torsion	1	
10	278-18127-00	STOPPER, screw	1	
11	90215-08015	WASHER, lock	1	
12	278-18101-01	SHIFT SHAFT ASSY	1	
13	93102-12106	OIL SEAL	1	
14	90201-12575	WASHER, Plate	1	
15	93430-10016	CIRCLIP	1	
16	278-18131-00	BOOT, sealing	1	
17	3N6-18112-00	ARM, shift	1	
18	97311-06020	BOLT	1	
19	95303-06700	NUT	1	
20	3N6-18115-00	ROD, shift	1	
21	90170-06228	NUT	1	
22	3N6-18111-00	PEDAL, shift	1	
23	2H9-18154-00	COVER, dust	1	
24	132-18113-01	COVER, shift Pedal	1	
25	3N6-18188-00	AXLE, Pawl holder	1	
26	93440-11029	CIRCLIP	1	
27	90201-12174	WASHER, Plate	1	
28	93430-10016	CIRCLIP	1	

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FIG. 21 SHIFT SHAFT-PEDAL

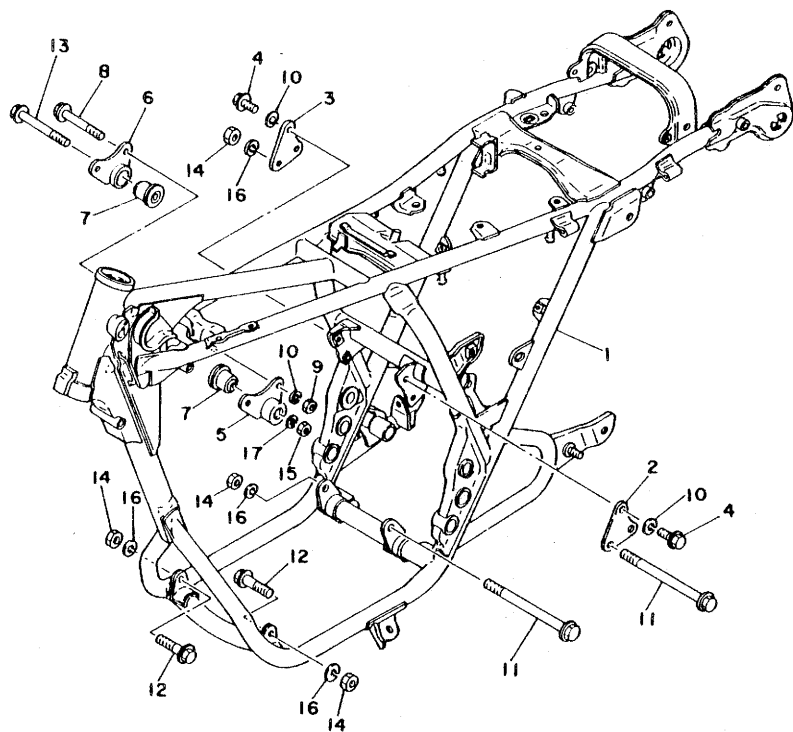
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	2H9-18154-00	COVER, dust	1	



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FIG. 22 FRAME

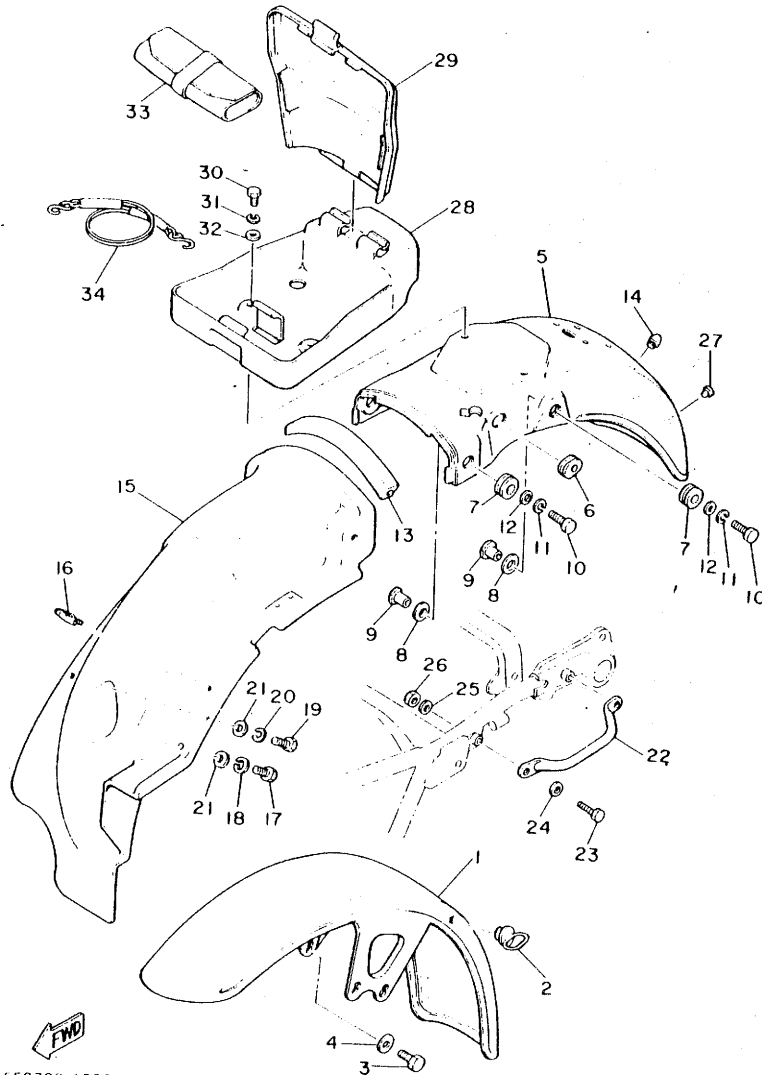


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3N6-21110-00-33	FRAME COMP	1	yamaha black
2	1L9-21315-00	STAY, engine rear upper	1	
3	2A2-21315-00	STAY, engine rear upper	1	
4	95821-08018	BOLT, flange	4	
5	1L9-21316-01	STAY, engine 3	1	
6	1L9-21317-01	STAY, engine 4	1	
7	1A1-15316-00	DAMPER, engine mount 1	2	
8	95821-08070	BOLT, flange	2	
9	95301-08600	NUT	2	
10	92901-08100	WASHER, spring	6	
11	95821-10145	BOLT, flange	2	
12	95821-10045	BOLT, flange	2	
13	90105-08022	BOLT, washer based	1	
14	90170-10159	NUT	4	
15	95301-08600	NUT	1	
16	92901-10100	WASHER, spring	4	
17	92901-08100	WASHER, spring	1	



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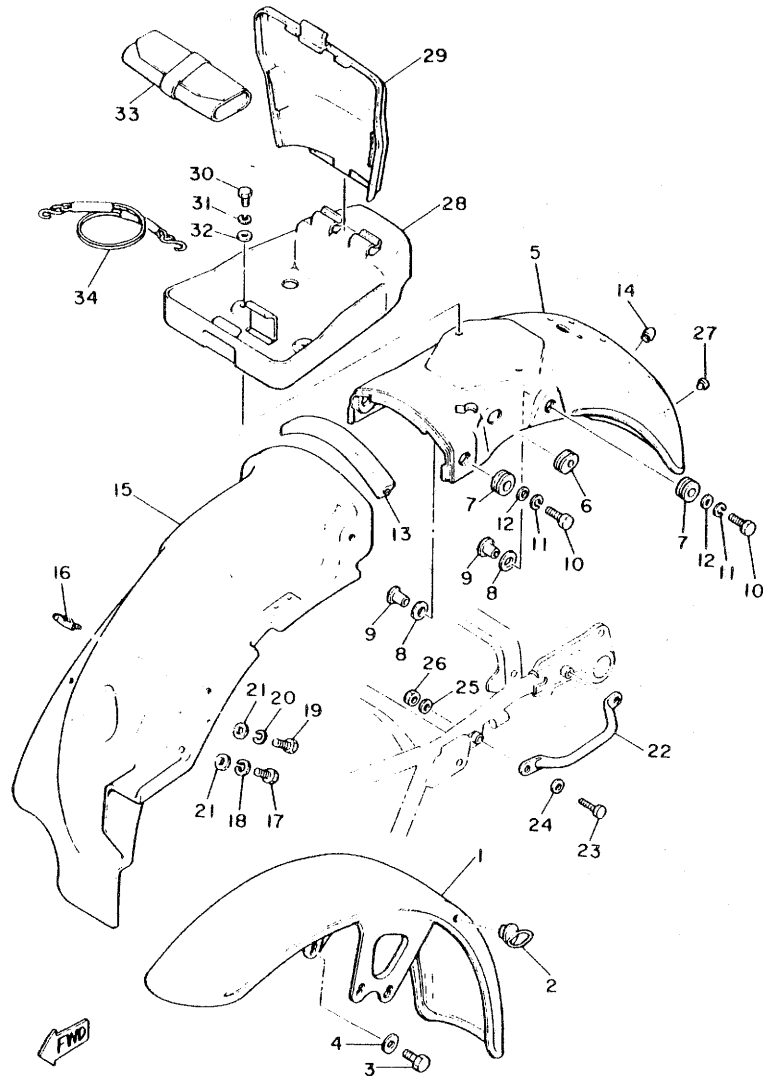
FIG. 23 FRONT FENDER•REAR FENDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1A0-21510-02-93	FRONT FENDER COMP.	1	chrome-Plated
2	1A0-21518-00	HOLDER, cable	1	
3	90101-08253	BOLT	4	
4	92902-08200	WASHER	4	
5	3N6-21610-00-93	REAR FENDER COMP.	1	chrome-Plated
6	90480-15061	GROMMET	1	
7	168-21638-00	DAMPER 1	4	
8	92902-12200	WASHER	4	
9	248-21635-00	NUT, rear fender	4	
10	97306-08025	BOLT	4	
11	92906-08100	WASHER, sPring	4	
12	92906-08600	WASHER, Plate	4	
13	2L0-21268-00	SEAL	1	
14	170-21746-00	DAMPER, cleaner stopPer	1	
15	3F9-21620-00	MUD GUARD COMP.	1	
16	90464-16025	CLAMP	1	
17	97306-06014	BOLT	2	
18	92906-06100	WASHER, sPring	2	
19	97301-06015	BOLT	2	
20	92902-06100	WASHER, sPring	2	
21	90201-06059	WASHER, Plate	4	
22	3N6-21165-00	HANDLE, standinG	1	
23	97303-08045	BOLT	2	
24	92903-08600	WASHER, Plate	2	
25	92902-08600	WASHER, Plate	2	
26	95302-08600	NUT	2	
27	90338-07043	PLUG	2	
28	3N6-21171-00	BOX, tool	1	

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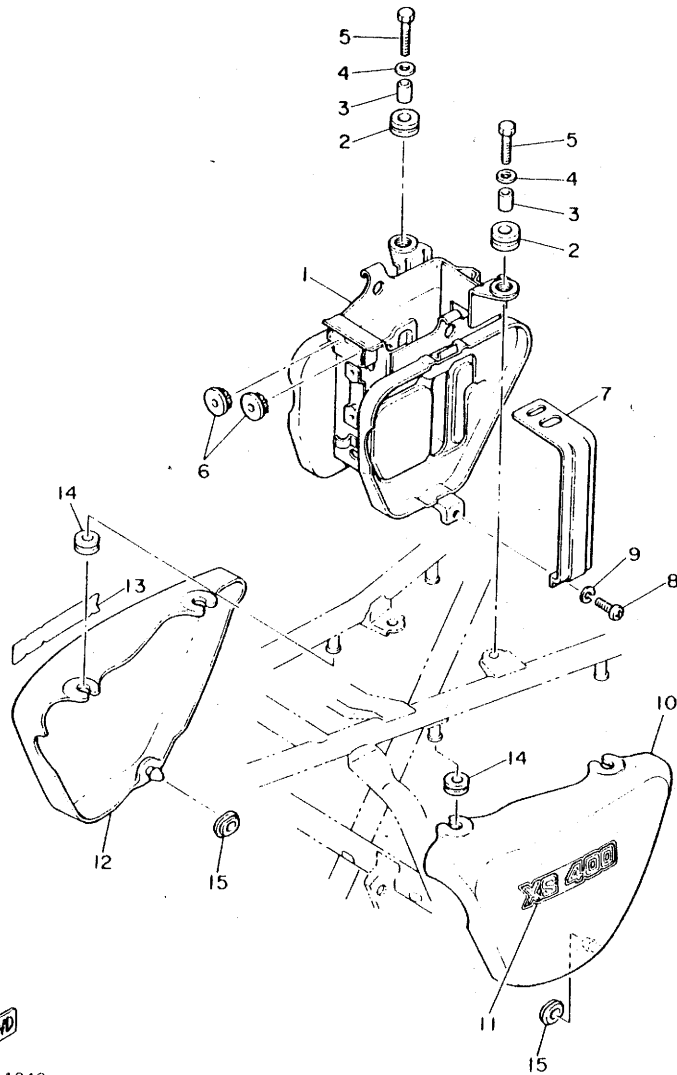
FIG. 23 FRONT FENDER•REAR FENDER



5F8700-1230

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	3N6-21172-00	STOPPER, box	1	
30	97302-06014	BOLT	2	
31	92902-06100	WASHER, sPring	2	
32	90201-06067	WASHER, Plate	2	
33	1L9-28100-10	TOOL KIT	1	
34	1U4-2814A-00	WIRE, hook	1	

FIG. 24 SIDE COVER

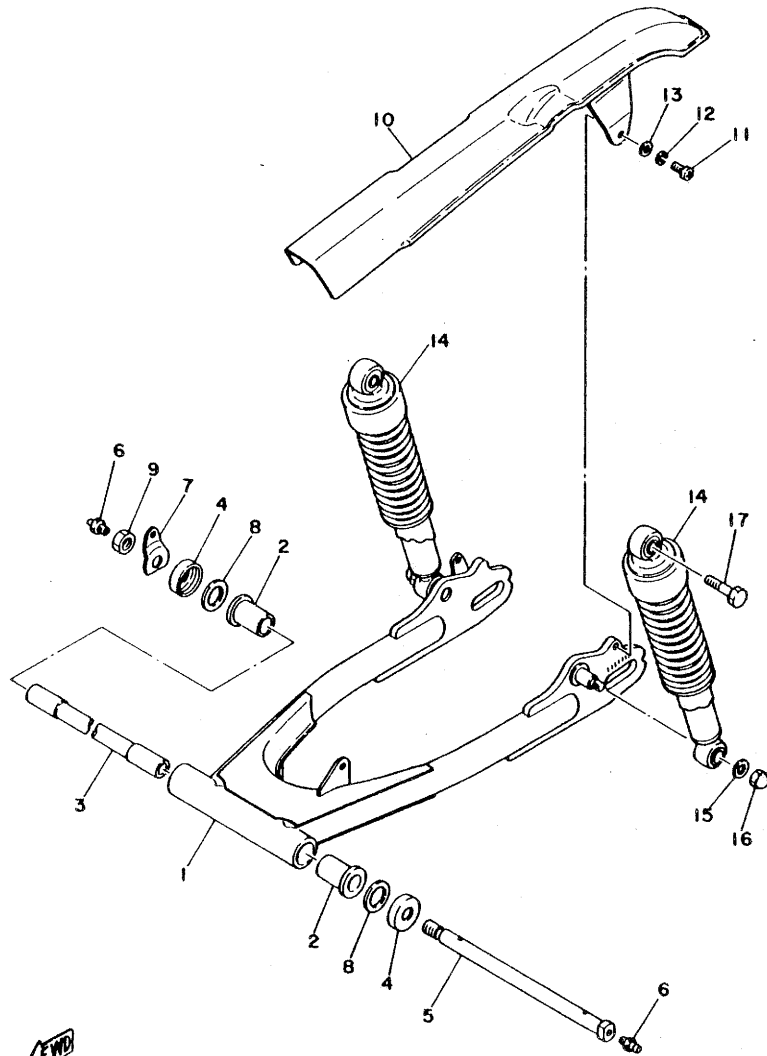


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3F9-21240-00	BOX COMP.	1	
2	90480-14102	GROMMET	2	
3	90387-07390	COLLAR	2	
4	90201-06067	WASHER, Plate	2	
5	97302-06025	BOLT	2	
6	1J7-21746-00	DAMPER, battery box	2	
7	1L9-21776-01	BAND, tank fitting	2	
8	92501-06030	SCREW, Pan head	2	
9	92901-06100	WASHER, sPrinG	2	
10	3N6-21711-00-5J	COVER, side 1	1	UR
	3N6-21711-00-63	COVER, side 1	1	sapphire blue UR brilliant red
11	5E9-21781-00	EMBLEM 1	1	
12	3N6-21721-00-5J	COVER, side 2	1	UR
	3N6-21721-00-63	COVER, side 2	1	sapphire blue UR brilliant red
13	5E9-21781-00	EMBLEM 1	1	
14	90480-12053	GROMMET	4	
15	90480-01141	GROMMET	2	



5E8700-1240

FIG. 25 REAR ARM SUSPENSION



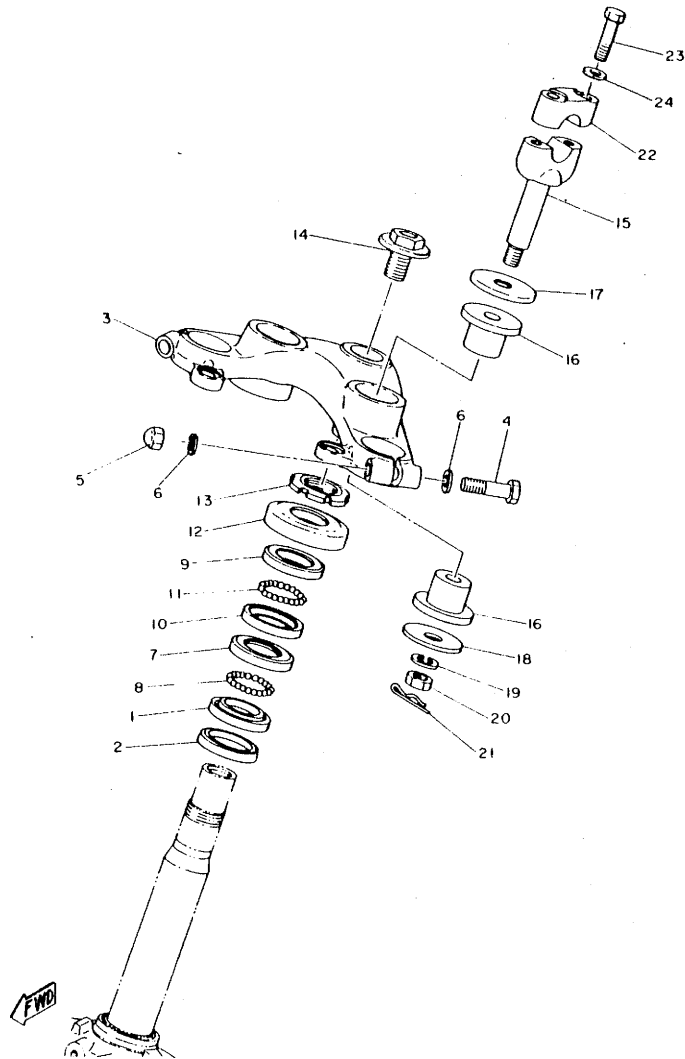
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3N6-22110-00-33	REAR ARM COMP.	1	yamaha black
2	90386-22102	BUSH	2	
3	341-22184-00	BUSH	1	
4	371-22128-00	COVER, thrust 1	2	
5	4R4-22141-00	SHAFT, Pivot	1	
6	93700-06004	NIPPLE, Grease	2	
7	90215-14176	WASHER, lock	1	
8	156-22127-00	SHIM (0.3T)	2	
9	90170-14272	NUT	1	
10	3F9-22311-00-33	CASE, chain	1	yamaha black
11	92501-06015	SCREW, Pan head	2	
12	92901-06100	WASHER, sPrin8	2	
13	92901-06600	WASHER, Plate	2	
14	2L0-22210-00	SHOCK ABSORBER ASSY, rear	2	
15	90201-10140	WASHER, Plate	2	
16	90176-10013	NUT, crown	2	
17	90106-10025	BOLT	2	



4A2310-0250

D5

FIG. 26 STEERING

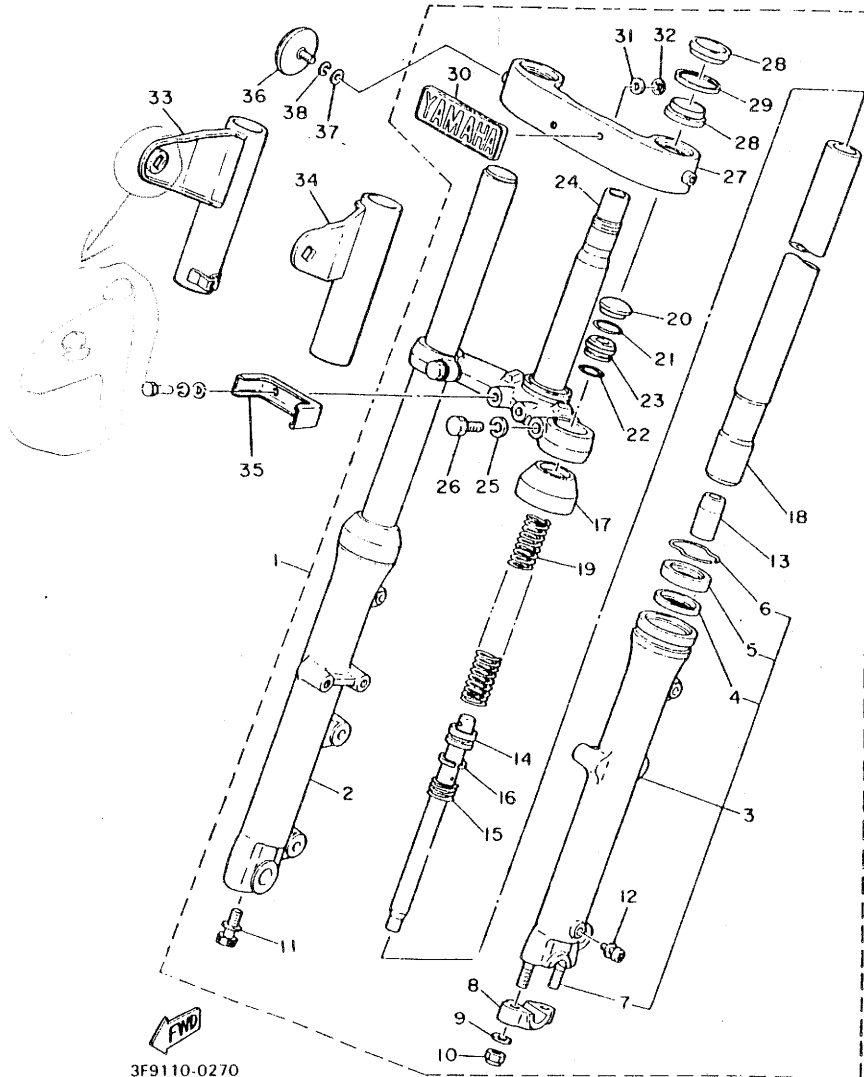


4A2310-0260

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	156-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	2L0-23435-00-98	CROWN, handle	1	low gloss black
4	97306-08055	BOLT	2	
5	95306-08800	NUT	2	
6	92906-08600	WASHER, Plate	4	
7	156-23412-00	RACE, ball 2	1	
8	93501-04011	BALL	19	
9	183-23411-00	RACE, ball 1	1	
10	183-23412-00	RACE, ball 2	1	
11	93501-04011	BALL	19	
12	136-23415-00	COVER, ball race 1	1	
13	90179-25033	NUT	1	
14	90105-14102	BOLT, washer based	1	
15	1E6-23442-00	HOLDER, handle lower	2	
16	256-23434-01	HOLDER, damPer	4	
17	90209-12151	WASHER	2	
18	90201-10149	WASHER, Plate	2	
19	92901-10100	WASHER, sPring	2	
20	95302-10700	NUT	2	
21	90468-12006	CLIP	2	
22	1E6-23441-00-98	HOLDER, handle uPPer	2	low gloss black
23	90106-08032	BOLT	4	
24	92901-08600	WASHER, Plate	4	

D6

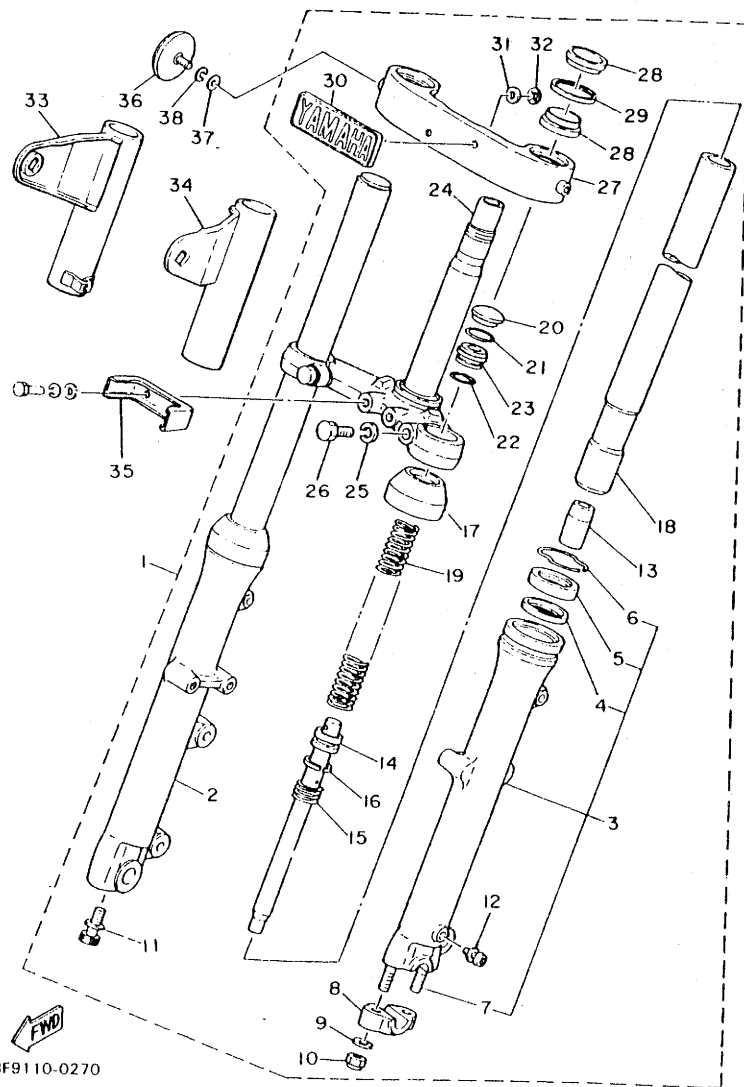
FIG. 27 FRONT FORK



3F9110-0270

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3F9-23101-00	FRONT FORK ASSY	1	
2	1L9-23136-01	•TUBE, outer 2	1	
3	2L0-23126-00	•TUBE, outer 1	1	
4	1L9-23146-00	••SEAL, sPacer	2	
5	1L9-23145-00	••OIL SEAL	2	
6	1L9-23156-00	••CLIP, oil seal	2	
7	90116-08260	••BOLT, stud	2	
8	1E7-23167-00	•HOLDER, axle	1	
9	92901-08600	•WASHER, Plate	2	
10	90185-08054	•NUT, self-locking	2	
11	1E7-23181-00	•BOLT, hexagon socket head	2	
12	1E7-23119-00	•PLUG, drain	2	
13	1L9-23166-00	•TAPER, sPindle	2	
14	1L9-23170-02	•CYLINDER COMP., front fork	2	
15	1E7-23151-00	•SPRING, rebound	2	
16	1E7-23157-00	•RING, Piston	2	
17	1L9-23144-00	•SEAL, dust	2	
18	2L0-23110-00	•INNER TUBE COMP.1	2	
19	2L0-23141-00	•SPRING, front fork	2	
20	1L9-23168-00	•CAP, front fork	2	
21	1L9-23183-00	•RING, stopPer	2	
22	1L9-23114-00	•GASKET	2	
23	1L9-23111-00	•SEAT, sPring	2	
24	2L0-23340-00-90	•UNDER BRACKET COMP.	1	uni chrome (black)
25	92901-10100	•WASHER, sPring	2	
26	97323-10035	•BOLT	2	
27	2L0-23122-00-93	•COVER, outer 1	1	chrome-Plated
28	2L0-23163-00	•GASKET	4	

FIG. 27 FRONT FORK

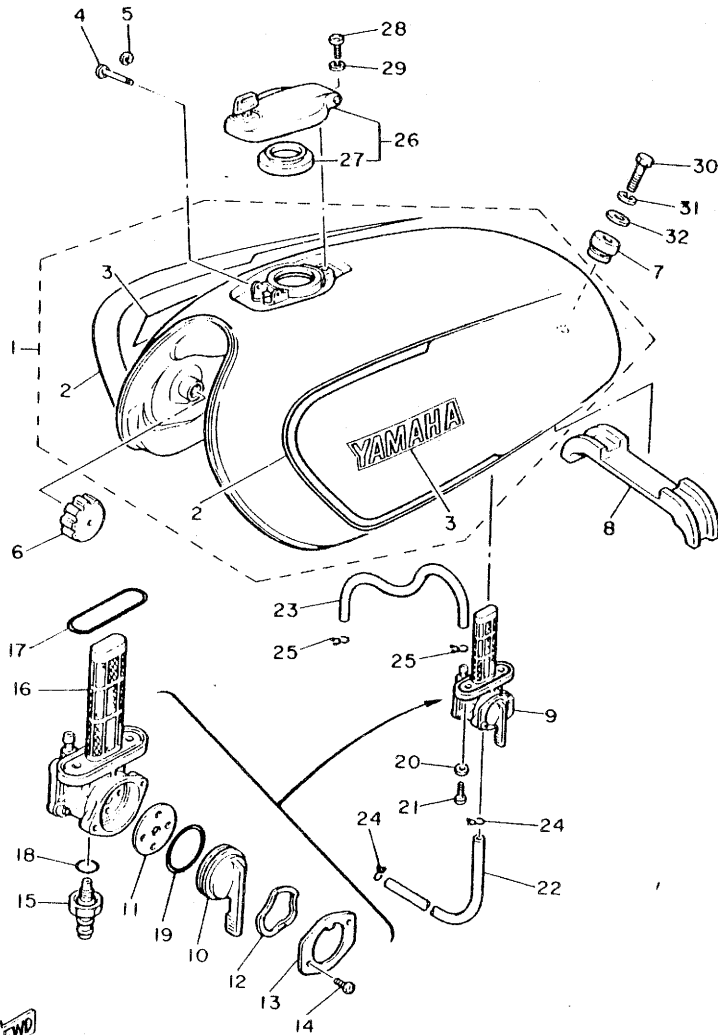


3F9110-0270

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	2L0-23116-00	•GUIDE, cover lower	2	
30	2M0-23395-00	•EMBLEM	1	
31	90202-04003	•WASHER, Plate	2	
32	90183-04005	•NUT, sPring	2	
33	<sup>2L0</sup> 3F9-23131-00-93	COVER, uPPer 2	1	chrome-Plated
34	<sup>2L0</sup> 3F9-23121-00-93	COVER, uPPer 1	1	chrome-Plated
35	2L0-23318-00	HOLDER, cable 1	1	
36	2N8-85111-00	REFLECTOR, front 1	2	
37	92901-05200	WASHER, Plain	2	
38	92901-05100	WASHER, sPring	2	

D8

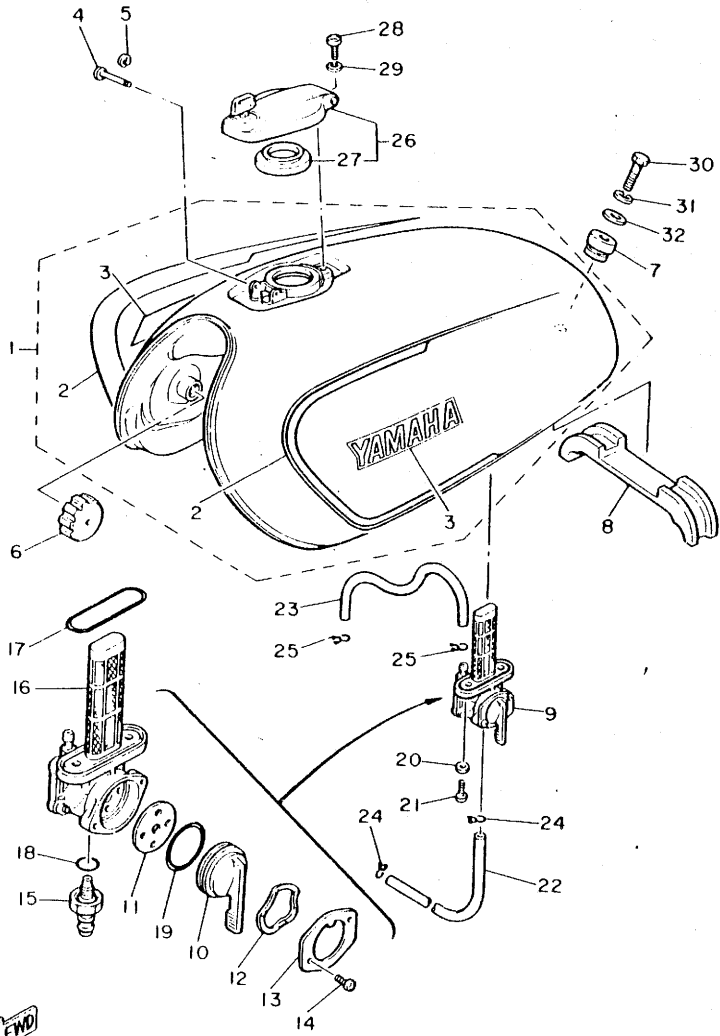
FIG. 28 FUEL TANK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3N6-24110-00-X8	FUEL TANK COMP.	1	UR sapphire blue
	3N6-24110-00-X9	FUEL TANK COMP.	1	UR brilliant red
2	4A8-24240-00	•GRAPHIC SET	1	
3	4A8-24161-00	•EMBLEM 1	2	
4	90249-03123	PIN	1	
5	93430-02001	CIRCLIP	1	
6	1L9-24181-00	DAMPER, locating 1	2	
7	2L0-24182-00	DAMPER, locating 2	1	
8	2L0-24183-00	DAMPER, locating 3	1	
9	3X8-24500-00	FUEL COCK ASSY 1	1	
10	3X8-24524-00	•LEVER, cock	1	
11	2G2-24523-00	•VALVE	1	
12	2G2-24518-00	•WASHER, wave	1	
13	2G2-24525-00	•PLATE, lever fitting	1	
14	98501-03008	•SCREW, Pan head	2	
15	2L0-24551-00	•BOLT, Joint	1	
16	3Y1-24514-20	•NET, filter 1	1	
17	2G2-24512-00	•O-RING	1	
18	2L0-24522-00	•GASKET	1	
19	2G2-24534-00	•O-RING	1	
20	90202-06010	WASHER, Plate	2	
21	90149-06008	SCREW	2	
22	90445-10133	HOSE	1	
23	90445-09496	HOSE	1	
24	90467-09006	CLIP	2	
25	90467-08003	CLIP	2	
26	4R0-24602-00	CAP ASSY	1	
27	2M0-24641-00	•GASKET, cap 1	1	

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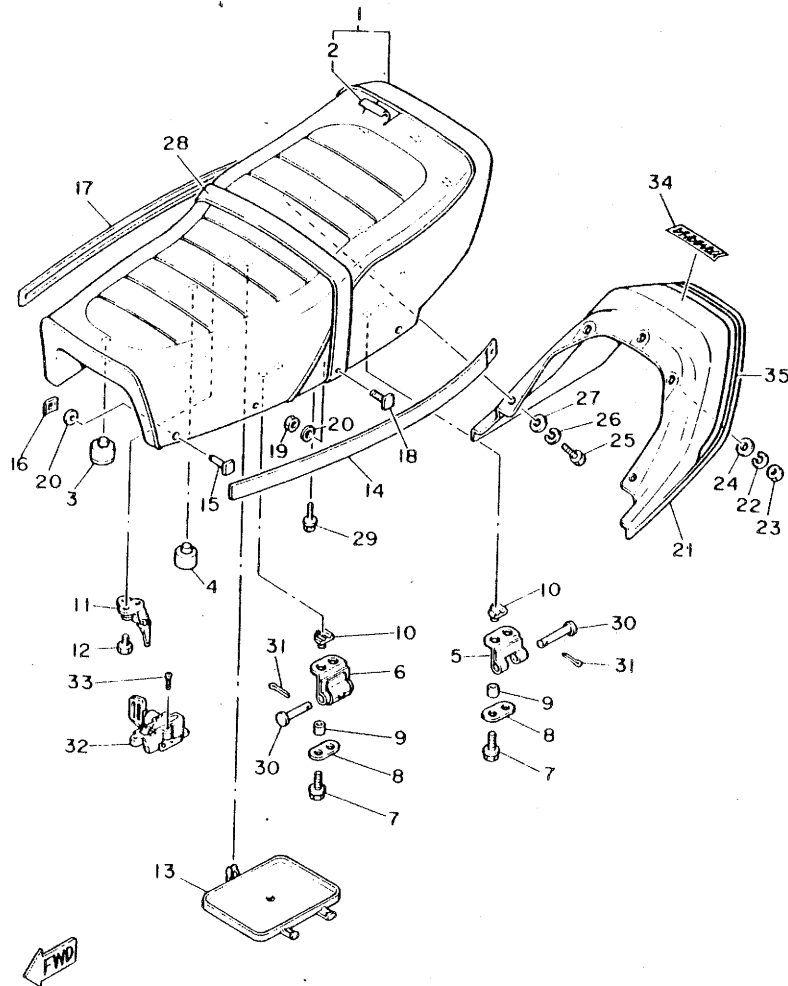
FIG. 28 FUEL TANK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	98501-05008	SCREW, Pan head	1	
29	92901-05100	WASHER, sPring	1	
30	97301-08016	BOLT	1	
31	92901-08100	WASHER, sPring	1	
32	90201-08114	WASHER, Plate	1	

5E8700-1280

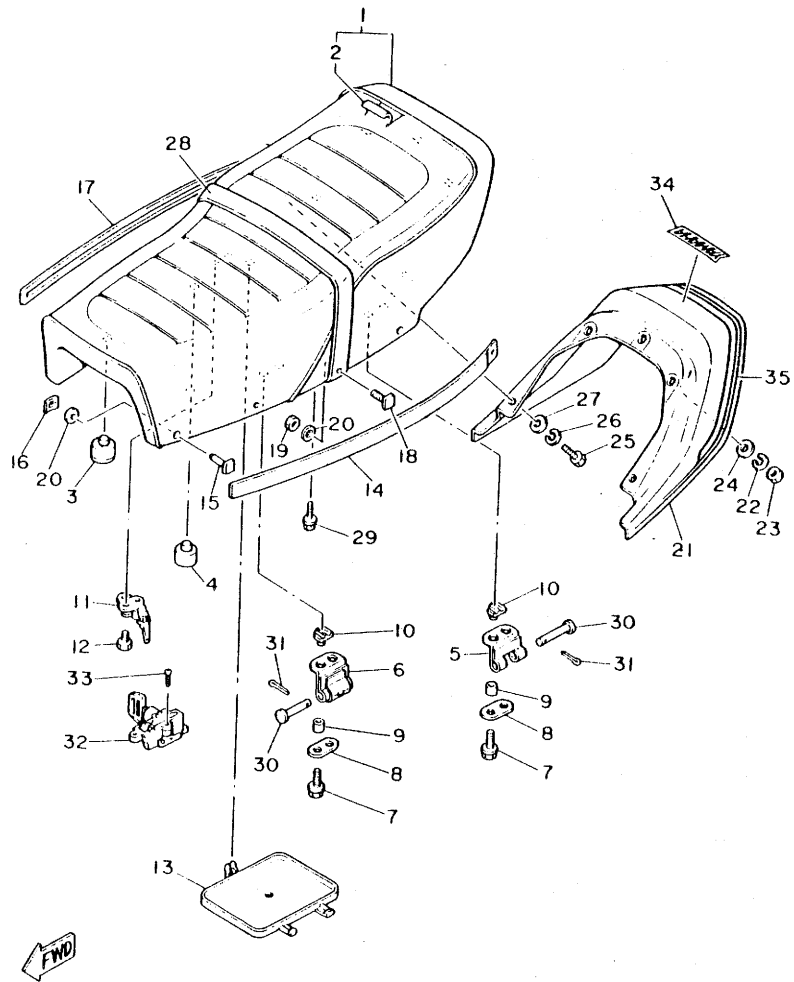
FIG. 29 SEAT



5E8700-1290

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3N6-W2472-00	DOUBLE SEAT ASSY	1	
2	3N6-24731-00	COVER, double seat	1	
3	1T4-24741-00	PAD, seat	4	
4	371-27114-00	STOPPER, main stand	1	
5	1L9-24769-00	HINGE, seat	1	
6	1L9-24726-02	HINGE, seat	1	
7	90119-06016	BOLT, with washer	4	
8	1L9-24746-00	WASHER, seat	2	
9	90387-07390	COLLAR	4	
10	1L9-24723-00	DAMPER, seat	4	
11	371-24728-02	BRACKET, seat	1	
12	90101-06304	BOLT	2	
13	2R6-28185-00	LID	1	
14	3N6-24785-00-5J	MOLD, seat (LEFT)	1	UR sapphire blue
	3N6-24785-00-63	MOLD, seat (LEFT)	1	UR brilliant red
15	1L9-24789-00	RIVET	4	
16	90183-04012	NUT, spring	4	
17	3N6-24785-10-5J	MOLD, seat (RIGHT)	1	UR sapphire blue
	3N6-24785-10-63	MOLD, seat (RIGHT)	1	UR brilliant red
18	1J7-24777-00	BOLT, lever fitting	4	
19	95301-04600	NUT	4	
20	1J7-24722-00	WASHER, special	8	
21	3N6-24756-00-5J	COVER, tail	1	UR sapphire blue
	3N6-24756-00-63	COVER, tail	1	UR brilliant red
22	92902-05100	WASHER, spring	3	
23	95302-05600	NUT	3	
24	92902-05200	WASHER	3	
25	97302-05016	BOLT	2	

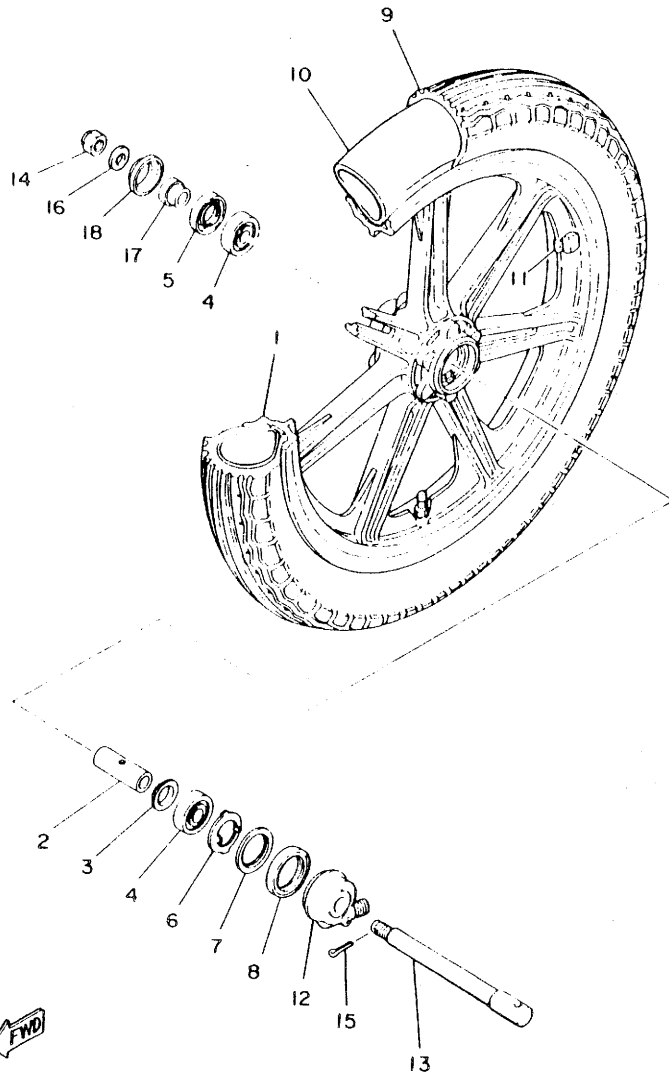
FIG. 29 SEAT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	92902-05100	WASHER, sPring	2	
27	92901-05600	WASHER, Plate	2	
28	3N6-24734-00	BAND, seat	1	
29	90101-08305	BOLT	2	
30	91701-05055	PIN, clevis	2	
31	90468-10050	CLIP	2	
32	4A3-24705-00	SEAT LOCK ASSY	1	
33	98901-06012	SCREW, bind	2	
34	4A8-24786-00	EMBLEM	1	
35	4A8-24757-00	GRAPHIC, tail cover	1	

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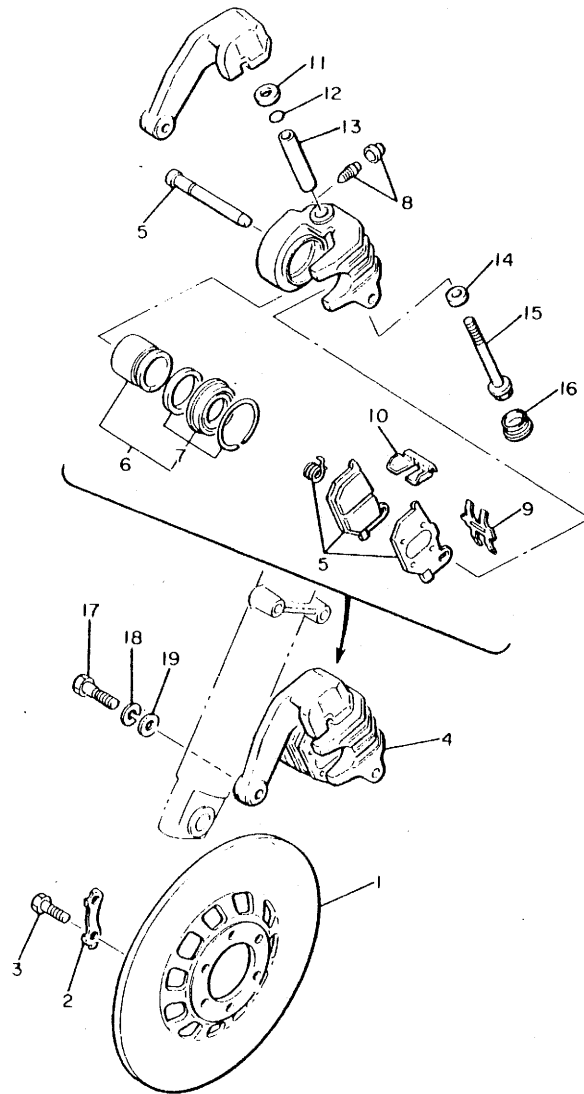
FIG. 30 FRONT WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3W5-25168-20-98	CAST WHEEL, front	1	low gloss black
2	90560-15161	SPACER	1	
3	146-25115-00	FLANGE, sPacer 1	1	
4	93306-30206	BEARING (B6302ZZ)	2	
5	93102-22014	OIL SEAL	1	
6	341-25149-00	CLUTCH, meter	1	
7	341-25846-00	RETAINER, clutch	1	
8	93105-45017	OIL SEAL	1	
9	94130-18566	TIRE (3.00-18)	1	UR bs
	94130-18243	TIRE (3.00-18)	1	UR yokohama
10	94227-18118	TUBE (2.75-18)	1	UR bs
	94230-18084	TUBE (3.00-18)	1	UR yokohama
11	1A1-25398-01	BALANCER, wheel (20G)	1	UN
	1A1-25399-00	BALANCER, wheel (10G)	1	UN
	2M0-25399-00	BALANCER, wheel (30G)	1	UN
12	1L9-25190-00	GEAR UNIT ASSY	1	
13	1L9-25181-00	AXLE, wheel	1	
14	90171-14006	NUT, castle	1	
15	91401-30030	PIN, cotter	1	
16	92901-14200	WASHER, Plain	1	
17	90387-15550	COLLAR	1	
18	401-25367-00	COVER, hub dust	1	

3W5171-0300

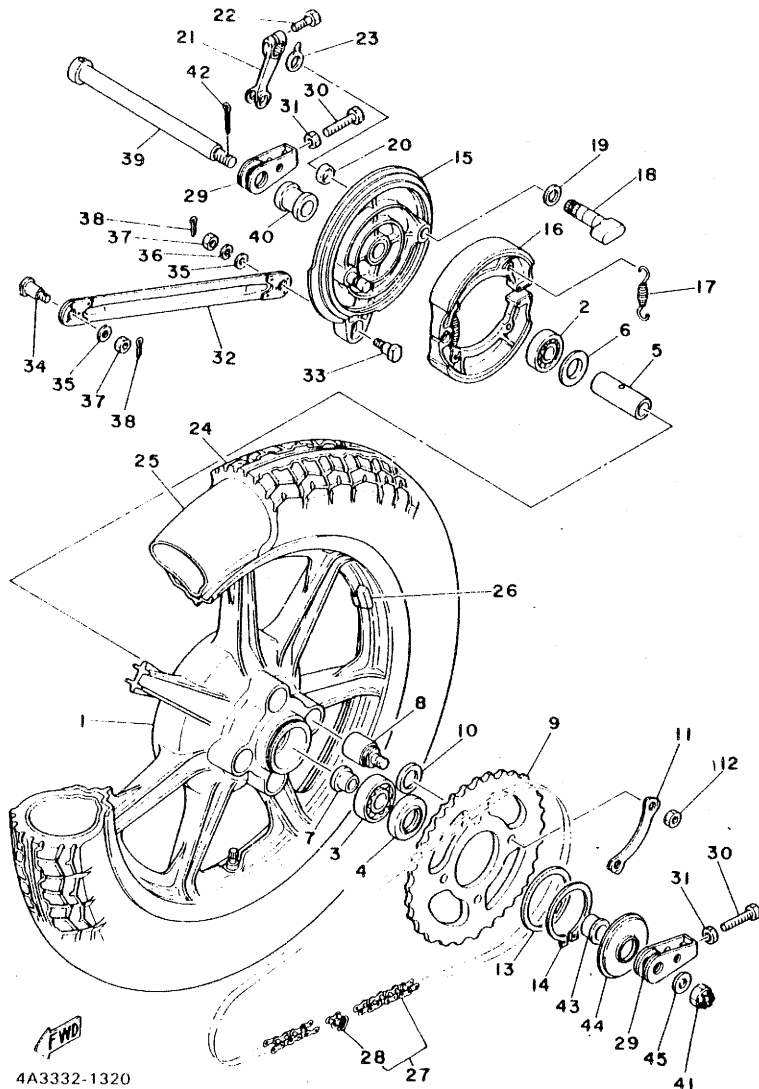
FIG. 31 FRONT BRAKE CALIPER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-25831-00	DISC, brake	1	
2	3H5-25834-00	WASHER, lock	3	
3	90101-08477	BOLT	6	
4	3F9-2581C-02	CALIPER ASSY (RIGHT)	1	
5	3J6-W0045-01	•BRAKE PAD KIT, front	1	
6	2G2-W0057-00	•PISTON ASSY, caliPer	1	
7	2G2-W0047-00	••CALIPER SEAL KIT	1	
8	1J3-W0048-00	•BREED SCREW KIT	1	
9	2G2-25919-00	•PAD SPRING, caliPer	1	
10	2V0-25849-00	•RETAINER, caliPer	1	
11	90201-08689	•WASHER, Plate	1	
12	2G2-W0044-00	•O-RING KIT, caliPer	1	
13	2G2-25838-00	•SLEEVE, caliPer	1	
14	90201-09690	•WASHER, Plate	1	
15	2G2-25821-00	•BOLT 1	1	
16	2G2-25916-00	•CAP, Pivot bolt	1	
17	90101-10308	BOLT	2	
18	92901-10100	WASHER, sPring	2	
19	92901-10200	WASHER, Plain	2	

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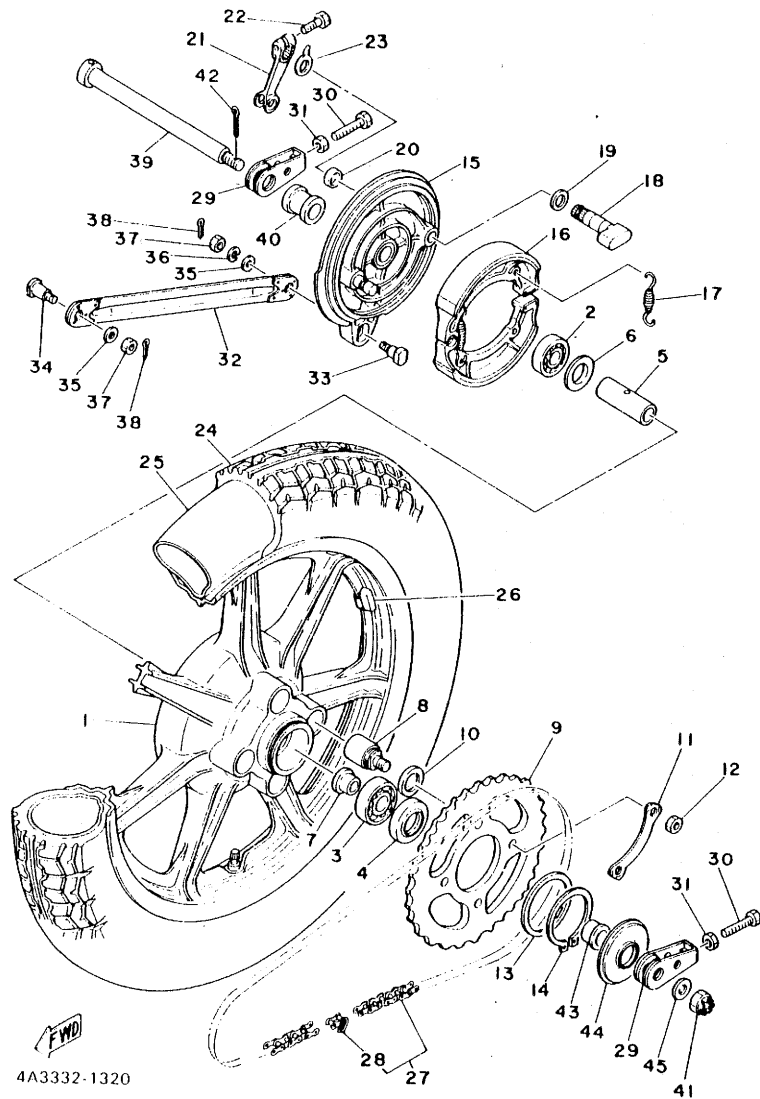
FIG. 32 REAR WHEEL



4A3332-1320

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	3N6-W2533-01-98	CAST WHEEL, rear	1	low gloss black
2	93306-30309	BEARING (B6303ZZ)	1	
3	93306-30416	BEARING (B6304RS)	1	
4	93104-27026	OIL SEAL	1	
5	90560-17162	SPACER	1	
6	1A1-25115-00	FLANGE, sPacer 1	1	
7	1A1-25377-00	COLLAR, wheel	1	
8	1U4-25364-00	DAMPER	4	
9	1J3-25444-20	SPROCKET, driven (44T)	1	
10	90387-20565	COLLAR	4	
11	1J3-25412-00	WASHER	2	
12	95302-12700	NUT	4	
13	90201-66585	WASHER, Plate	1	
14	93410-65040	CIRCLIP	1	
15	1L9-25321-10-98	PLATE, brake shoe	1	low gloss black
16	1L9-25330-01	BRAKE SHOE COMP.	2	
17	90507-20002	SPRING, tension	2	
18	4R4-25351-00	CAMSHAFT	1	
19	148-25353-00	SHIM, camshaft	1	
20	148-25359-00	SEAL, camshaft	1	
21	1L9-25355-00	LEVER, camshaft	1	
22	90101-06291	BOLT	1	
23	4H7-2533A-02	PLATE, indicator	1	
24	94137-18606	TIRE (3.75-18)	1	UR bs
	94137-18536	TIRE (3.75-18)	1	UR yokohama
25	94237-18120	TUBE (3.75-18)	1	UR bs
	94235-18085	TUBE (3.50-18)	1	UR yokohama
26	1A1-25398-01	BALANCER, wheel (20G)	1	UN

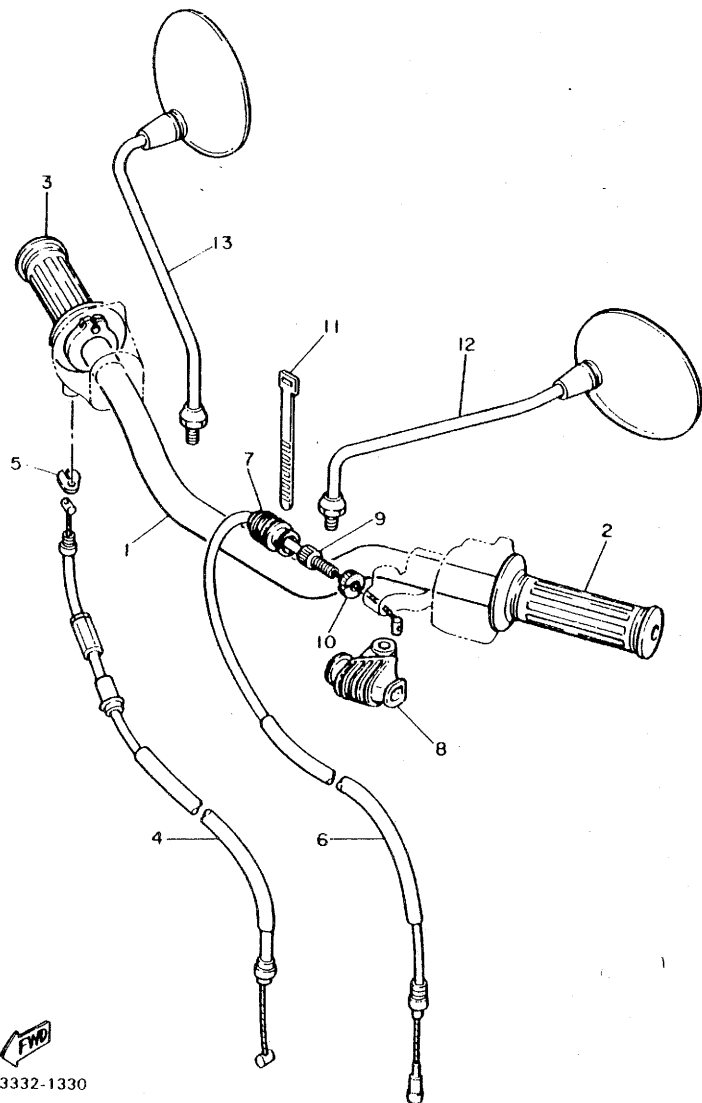
FIG. 32 REAR WHEEL



4A3332-1320

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	1A1-25399-00	BALANCER, wheel (10G)	1	UN
	2M0-25399-00	BALANCER, wheel (30G)	1	UN
27	94580-10106	CHAIN, drive (DID50DS 106L)	1	
28	94685-30011	JOINT, chain	1	
29	168-25389-00	PULLER, chain 2	2	
30	90101-08034	BOLT	2	
31	95301-08700	NUT	2	
32	256-25371-00	BAR, tension	1	
33	90109-08375	BOLT	1	
34	90109-08184	BOLT	1	
35	92901-08600	WASHER, Plate	2	
36	92901-08100	WASHER, spring	1	
37	95301-08700	NUT	2	
38	91401-20015	PIN, cotter	2	
39	1J3-25381-00	AXLE, wheel	1	
40	148-25383-00	COLLAR, wheel	1	
41	90171-14006	NUT, castle	1	
42	91401-30030	PIN, cotter	1	
43	90387-17551	COLLAR	1	
44	1L9-25367-00	COVER, hub dust	1	
45	92901-14200	WASHER, Plain	1	

FIG. 33 HANDLEBAR·CABLE

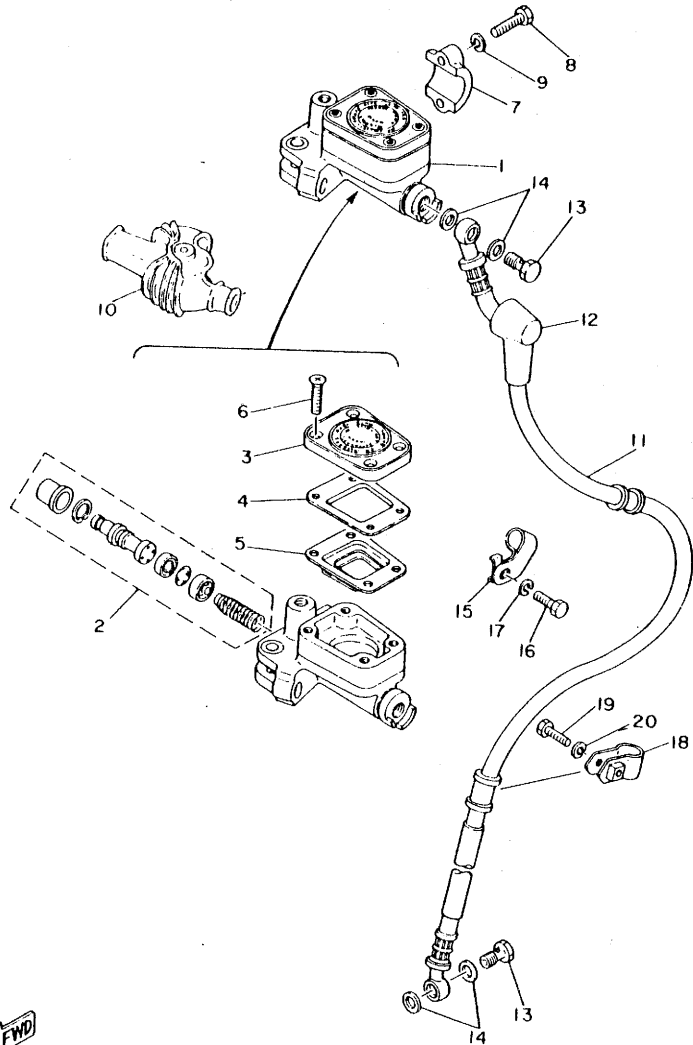


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3N6-26111-00	HANDLEBAR	1	
2	2H7-26241-00	GRIP (L.H)	1	
3	2H7-26240-00	GRIP ASSY	1	
4	1U4-26311-00	CABLE, throttle 1	1	
5	584-26393-02	HOLDER	1	
6	2L1-26335-00	CABLE, clutch	1	
7	1E6-26342-00	BOOT, cable	1	
8	1E6-26372-00	COVER, handle lever	1	
9	90123-08046	BOLT	1	
10	90179-08148	NUT	1	
11	341-26397-01	BAND	1	
12	1J7-26290-12	MIRROR ASSY	1	
13	1J7-26290-02	MIRROR ASSY	1	

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E3

FIG. 34 FRONT MASTER CYLINDER

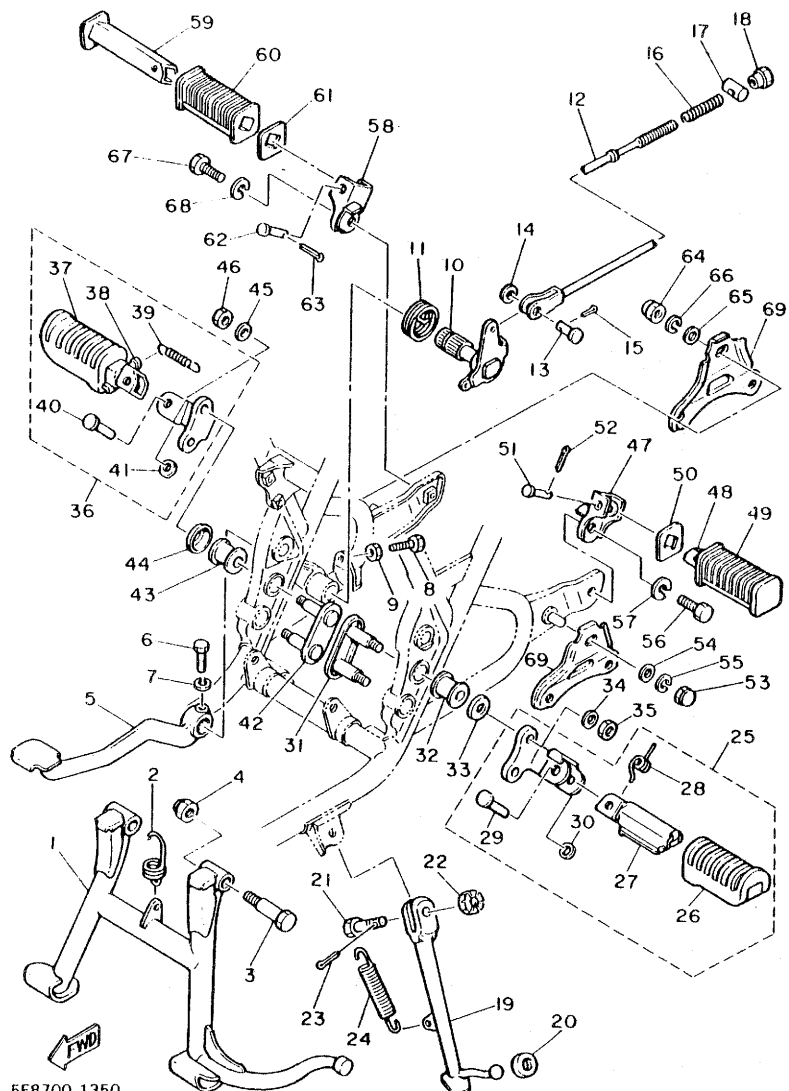


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1U4-25850-02	MASTER CYLINDER ASSY	1	
2	535-W0041-60	•CYLINDER KIT, master	1	
3	1J3-25852-01	•CAP, reservoir	1	
4	1J3-25855-01	•BUSH, diaPhra&m	1	
5	1J3-25854-01	•DIAPHRAGM, reservoir	1	
6	98706-05035	•SCREW, flat head	4	
7	1J3-25867-00	BRACKET, master cylinder	1	
8	97326-06025	BOLT	2	
9	92906-06100	WASHER, sPrin&	2	
10	1T5-26372-00	COVER, handle lever	1	
11	4A8-25872-00	HOSE, brake 1	1	
12	341-25862-20	BOOT, master cylinder	1	
13	90401-10034	BOLT, union	2	
14	90201-10118	WASHER, Plate	4	
15	2L0-25875-00	HOLDER, brake hose 1	1	
16	97321-06012	BOLT	1	
17	92901-06100	WASHER, sPrin&	1	
18	1L9-25876-00	HOLDER, brake hose 2	1	
19	97301-06025	BOLT	1	
20	92901-06100	WASHER, sPrin&	1	



5E8700-1340

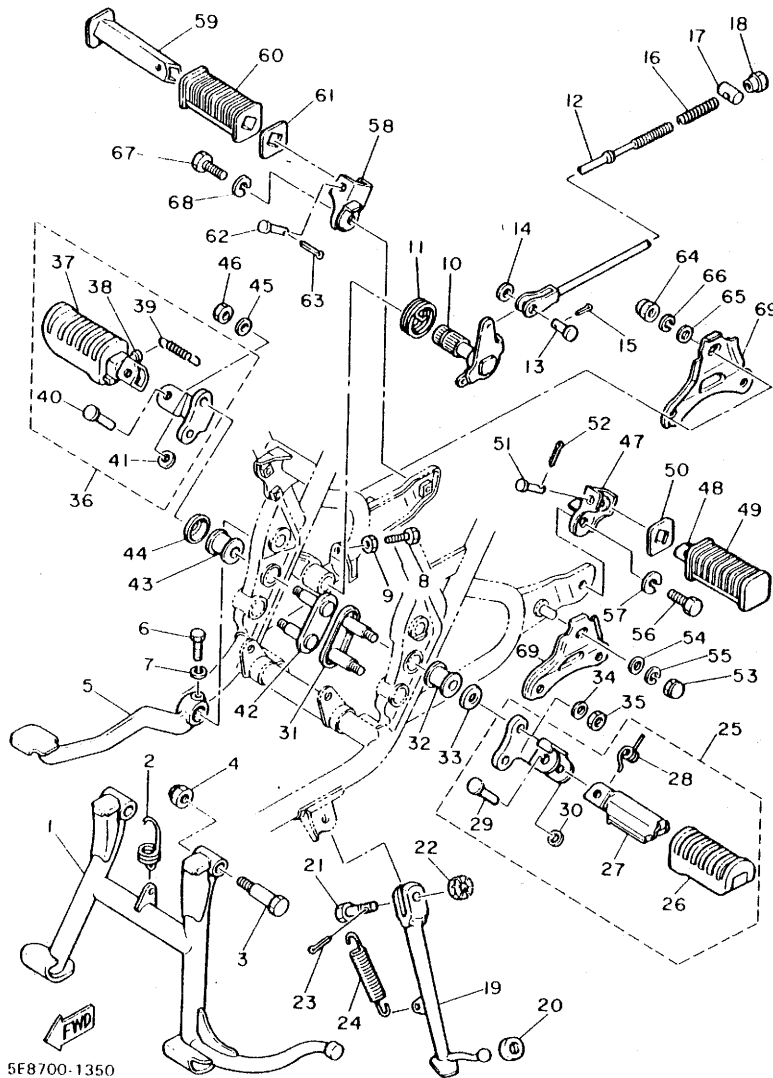
FIG. 35 STAND•FOOTREST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3N6-27111-00-33	STAND, main	1	yamaha black
2	90506-45063	SPRING, tension	1	
3	90109-10440	BOLT	2	
4	95601-10100	NUT, u	2	
5	3N6-27211-01-R4	PEDAL, brake	1	black
6	90109-06468	BOLT	1	
7	92901-06100	WASHER, sPrinG	1	
8	90153-06008	SCREW, hexaGon	1	
9	90170-06184	NUT	1	
10	3N6-27212-00	SHAFT, brake Pedal	1	
11	90508-35400	SPRING, torsion	1	
12	1L9-27231-00	ROD, brake	1	
13	90240-06006	PIN, clevis	1	
14	92901-06600	WASHER, Plate	1	
15	91401-25015	PIN, cotter	1	
16	90501-10245	SPRING, comPression	1	
17	90249-12008	PIN	1	
18	90179-06176	NUT	1	
19	1L9-27311-02-33	STAND, side	1	yamaha black
20	3J3-27314-00	STOPPER	1	
21	90102-10006	BOLT, with hole	1	
22	90171-10012	NUT, castle	1	
23	91401-20025	PIN, cotter	1	
24	90506-28100	SPRING, tension	1	
25	3N6-27410-00	FRONT FOOTREST ASSY (L•H)	1	
26	3N6-27423-00	•COVER, footrest	1	
27	1T3-27451-00	•FOOTREST	1	
28	90508-20023	•SPRING, torsion	1	

5E8700-1350

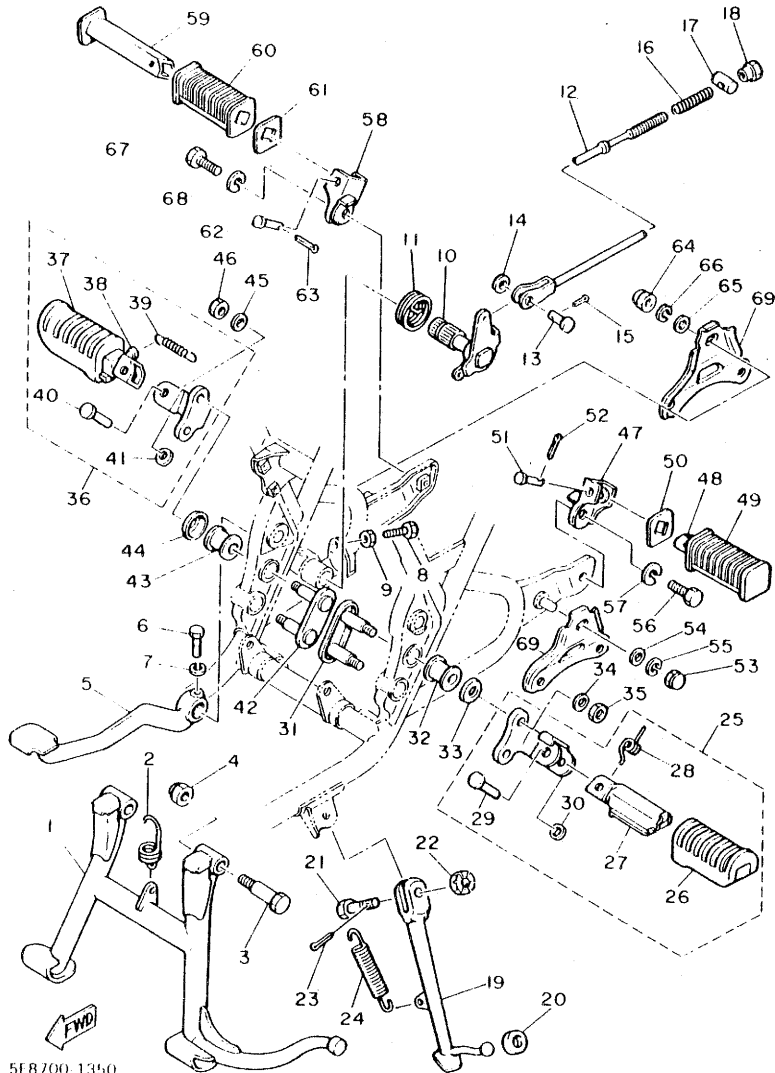
FIG. 35 STAND.FOOTREST



5F8700-1350

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90243-08006	.PIN	1	
30	90201-06042	.WASHER, Plate	1	
31	2J2-27416-01	BOLT, footrest	1	
32	2J2-27414-01	DAMPER, footrest	2	
33	90209-12102	WASHER	2	
34	92906-08200	WASHER, Plain	2	
35	95306-08800	NUT	2	
36	3N6-27420-00	FRONT FOOTREST ASSY (R.H)	1	
37	3N6-27413-00	.COVER, footrest	1	
38	3N6-27461-00	.FOOTREST	1	
39	90506-16208	.SPRING, tension	1	
40	90243-08006	.PIN	1	
41	90201-06042	.WASHER, Plate	1	
42	2J2-27416-01	BOLT, footrest	1	
43	2J2-27414-01	DAMPER, footrest	2	
44	90209-12102	WASHER	2	
45	92906-08200	WASHER, Plain	2	
46	95306-08800	NUT	2	
47	2L0-27432-01	BRACKET 1	1	
48	447-27431-00	FOOTREST, rear 1	1	
49	447-27433-00	COVER, rear footrest	1	
50	90209-18070	WASHER	1	
51	90240-06042	PIN, clevis	1	
52	91401-16012	PIN, cotter	1	
53	95306-10800	NUT	1	
54	92906-10200	WASHER	1	
55	92906-10100	WASHER, sPring	1	
56	97326-10025	BOLT	1	

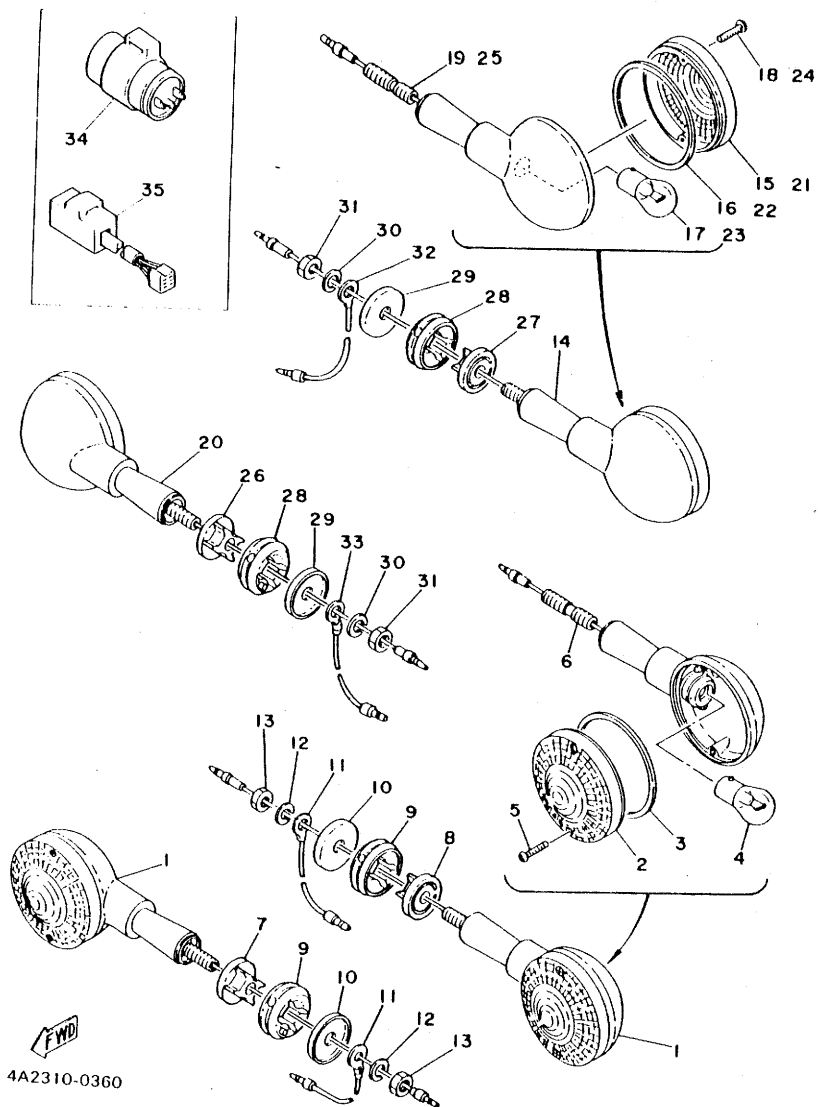
FIG. 35 STAND.FOOTREST



5F8700-1350

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	92906-10100	WASHER, sPring	1	
58	2L0-27442-01	BRACKET 2	1	
59	447-27441-00	FOOTREST, rear 2	1	
60	447-27433-00	COVER, rear footrest	1	
61	90209-18070	WASHER	1	
62	90240-06042	PIN, clevis	1	
63	91401-16012	PIN, cotter	1	
64	95306-10800	NUT	1	
65	92906-10200	WASHER	1	
66	92906-10100	WASHER, sPring	1	
67	97326-10025	BOLT	1	
68	92906-10100	WASHER, sPring	1	
69	3N6-21445-00	STAY, muffler 1	2	

FIG. 36 FLASHER LIGHT

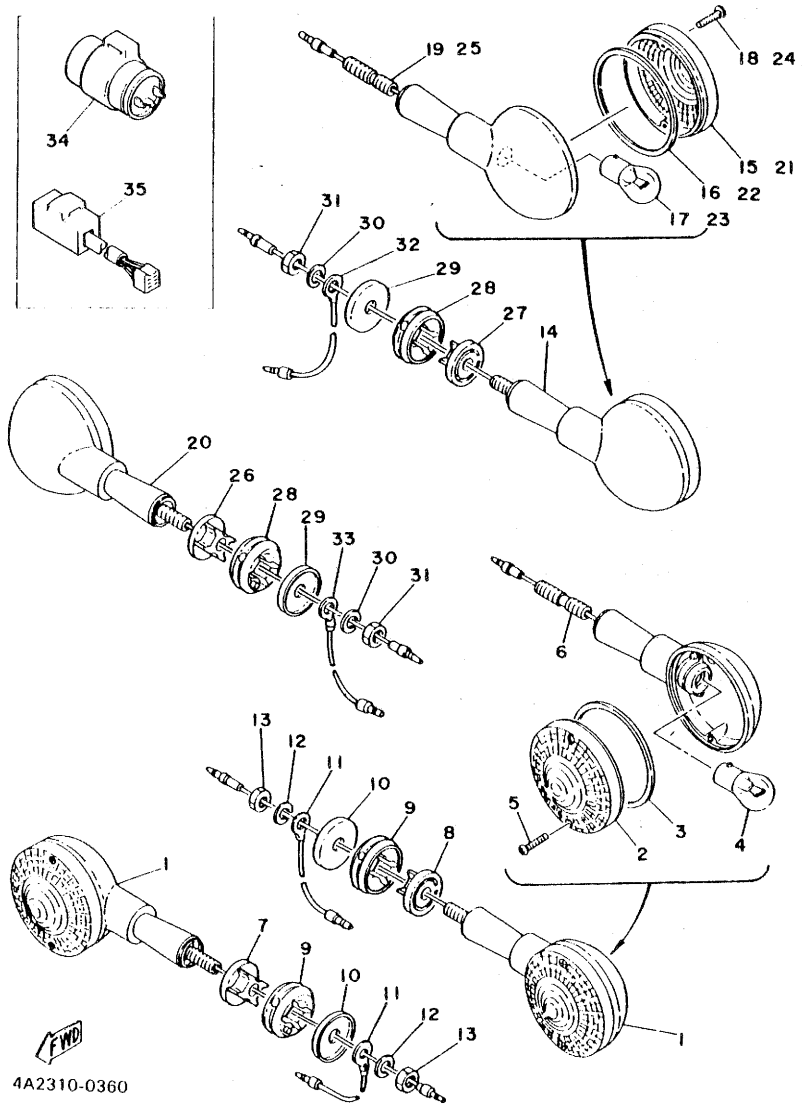


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-83320-K0-93	FRONT FLASHER LIGHT ASSY	2	chrome-Plated
2	1A0-83312-K0	•LENS, flasher	1	
3	341-83313-70	•GASKET, flasher lens	1	
4	256-83311-70	•BULB (12V-27W)	1	
5	341-83333-70	•SCREW, lens fitting	2	
6	1A0-83367-K0	•BOLT, stud	1	
7	1U4-83316-00	COLLAR, flasher 1	1	
8	1U4-83326-00	COLLAR, flasher 2	1	
9	1U4-83321-00	DAMPER, flasher 1	2	
10	90209-08098	WASHER	2	
11	584-82519-00	WIRE, earth lead	2	
12	92901-08100	WASHER, sPring	2	
13	95301-08600	NUT	2	
14	1U4-83330-E0-93	REAR FLASHER LIGHT ASSY 1	1	chrome-Plated
15	1A0-83312-K0	•LENS, flasher	1	
16	341-83313-70	•GASKET, flasher lens	1	
17	256-83311-70	•BULB (12V-27W)	1	
18	341-83333-70	•SCREW, lens fitting	2	
19	1A0-83367-K0	•BOLT, stud	1	
20	1U4-83340-E0-93	REAR FLASHER LIGHT ASSY	1	chrome-Plated
21	1A0-83312-K0	•LENS, flasher	1	
22	341-83313-70	•GASKET, flasher lens	1	
23	256-83311-70	•BULB (12V-27W)	1	
24	341-83333-70	•SCREW, lens fitting	2	
25	1A0-83367-K0	•BOLT, stud	1	
26	1U4-83316-00	COLLAR, flasher 1	1	
27	1U4-83326-00	COLLAR, flasher 2	1	
28	1U4-83321-00	DAMPER, flasher 1	2	

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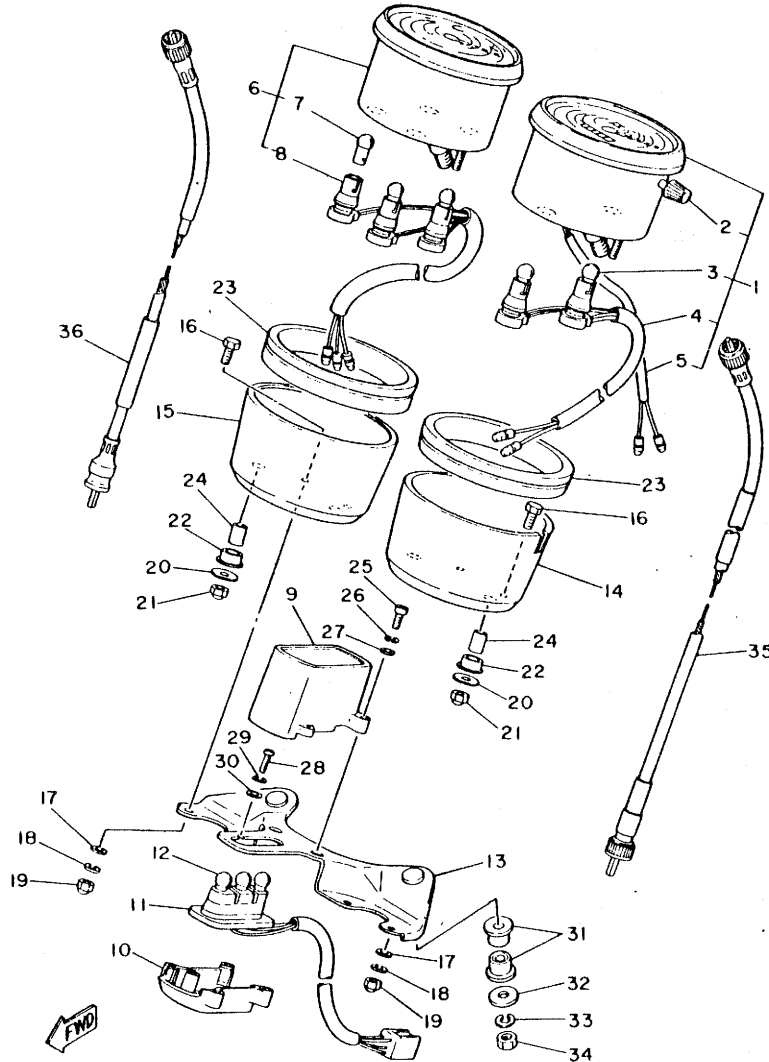
FIG. 36 FLASHER LIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90209-08098	WASHER	2	
30	92901-08100	WASHER, sPring	2	
31	95301-08600	NUT	2	
32	1U4-83354-00	WIRE, earth lead 1	1	
33	1U4-83364-00	WIRE, earth lead 2	1	
34	1A0-83350-70	FLASHER RELAY ASSY	1	
35	1A0-83395-03	FLASHER CANCELLING UNIT	1	



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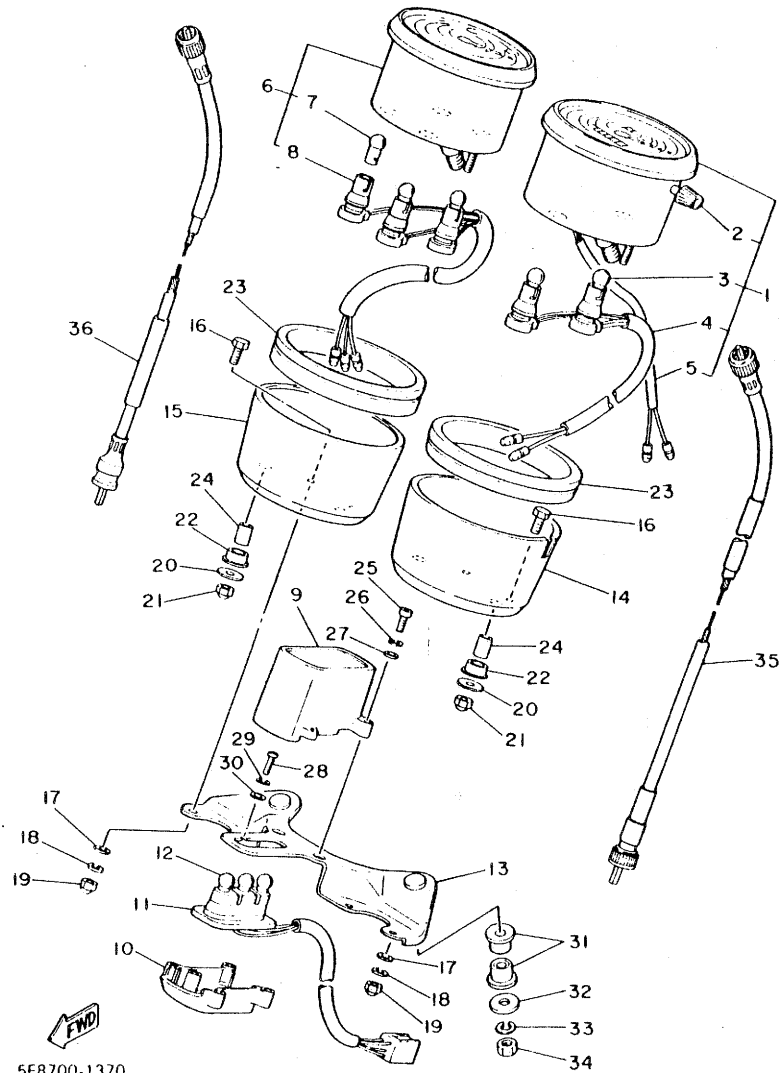
FIG. 37 SPEEDOMETER. TACHOMETER



5E8700-1370

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2L1-83570-F0	SPEEDOMETER ASSY	1	
2	584-83578-71	.KNOB, triP meter	1	
3	123-83516-21	.BULB (12V-3.4W)	2	
4	2L0-83536-A0	.SOCKET, meter	1	
5	1A0-83556-01	.SENDER	1	
6	2L1-83540-F0	TACHOMETER ASSY	1	
7	123-83516-21	.BULB (12V-3.4W)	3	
8	2L0-83520-A0	.SOCKET CORD ASSY	1	
9	2L0-83568-A0	PILOT BOX, uPPer	1	
10	2G2-83569-A0	PILOT BOX, lower	1	
11	2L0-83509-A0	SOCKET CORD ASSY	1	
12	123-83516-21	BULB (12V-3.4W)	3	
13	2L0-83519-00	BRACKET, meter	1	
14	1A0-83507-00	COVER, sPeedometer	1	
15	1A0-83508-00	COVER, tachometer	1	
16	584-83546-00	BOLT	4	
17	92901-06200	WASHER, Plain	4	
18	92901-06100	WASHER, sPrinG	4	
19	95303-06800	NUT, crown	4	
20	90201-05031	WASHER, Plate	4	
21	95303-05800	NUT, crown	4	
22	584-83523-00	DAMPER	4	
23	1A0-83513-00	DAMPER	2	
24	1A0-83522-00	COLLAR	4	
25	98506-04012	SCREW, Pan head	4	
26	92906-04100	WASHER, sPrinG	4	
27	92906-04600	WASHER, Plate	4	
28	98501-04008	SCREW, Pan head	1	

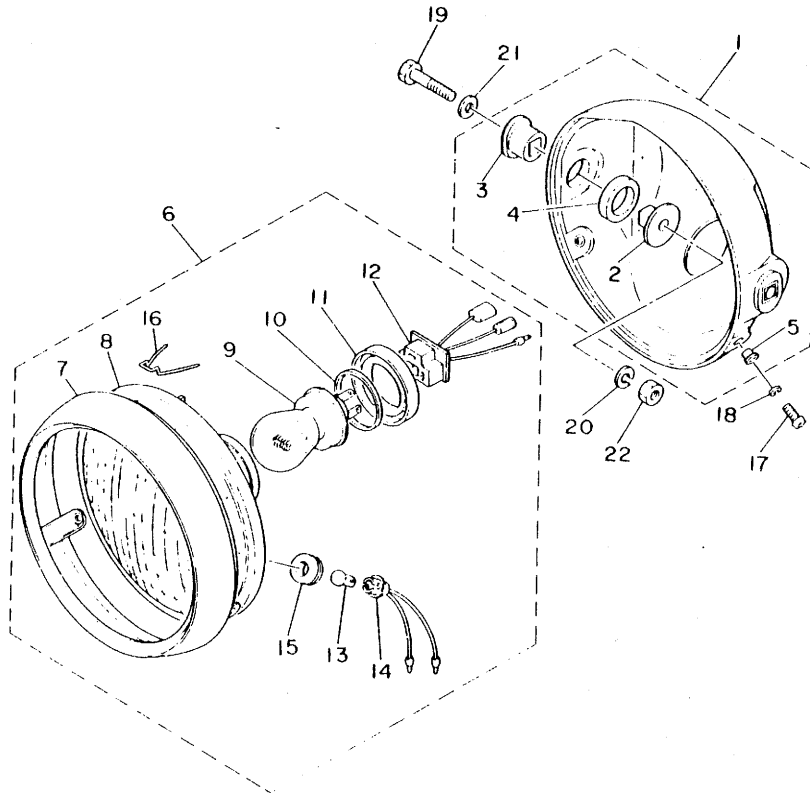
FIG. 37 SPEEDOMETER, TACHOMETER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92901-04100	WASHER, sPring	1	
30	92901-04600	WASHER, Plate	1	
31	1A0-83523-00	DAMPER	4	
32	90201-06067	WASHER, Plate	2	
33	92901-06100	WASHER, sPring	2	
34	95301-06600	NUT	2	
35	2L0-83550-00	SPEEDOMETER CABLE ASSY	1	
36	2L0-83560-00	TACHOMETER CABLE ASSY	1	

5E8700-1370

FIG. 38 HEADLIGHT

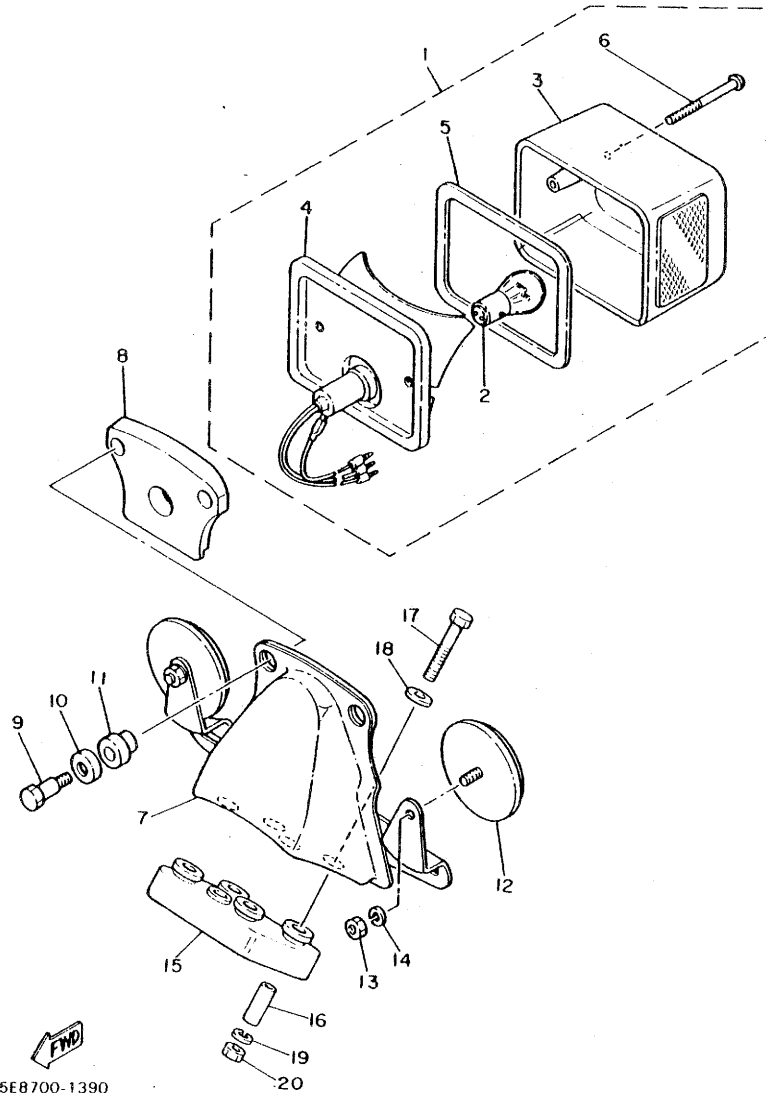


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-84330-61-33	BODY ASSY	1	yamaha black
2	1L9-84338-60	•COLLAR, body fitting	2	
3	1L9-84366-61	•DAMPER, headlight 1	2	
4	1L9-84367-61	•DAMPER, headlight 2	2	
5	1L9-84327-60	•WASHER, sPecial	2	
6	1L9-84310-70	HEADLIGHT UNIT ASSY	1	
7	1L9-84315-00	•RIM, headlight	1	
8	1L9-84320-00	•LENS ASSY	1	
9	1L9-84314-00	•BULB, headlight (12V-50/40W)	1	
10	1L9-84344-00	•WASHER, Plain	1	
11	1L9-84342-00	•HOLDER, caP	1	
12	1L9-84350-00	•SOCKET CORD ASSY 2	1	
13	123-83516-21	•BULB (12V-3.4W)	1	
14	1L9-84340-00	•SOCKET CORD ASSY 1	1	
15	1L9-84354-00	•GROMMET	1	
16	1L9-84324-00	•SPRING, reflector	4	
17	98503-05015	SCREW, Pan head	2	
18	92901-05100	WASHER, sPring	2	
19	97303-08035	BOLT	2	
20	92901-08100	WASHER, sPring	2	
21	92901-08200	WASHER, Plain	2	
22	95301-08600	NUT	2	



5E9600-1380

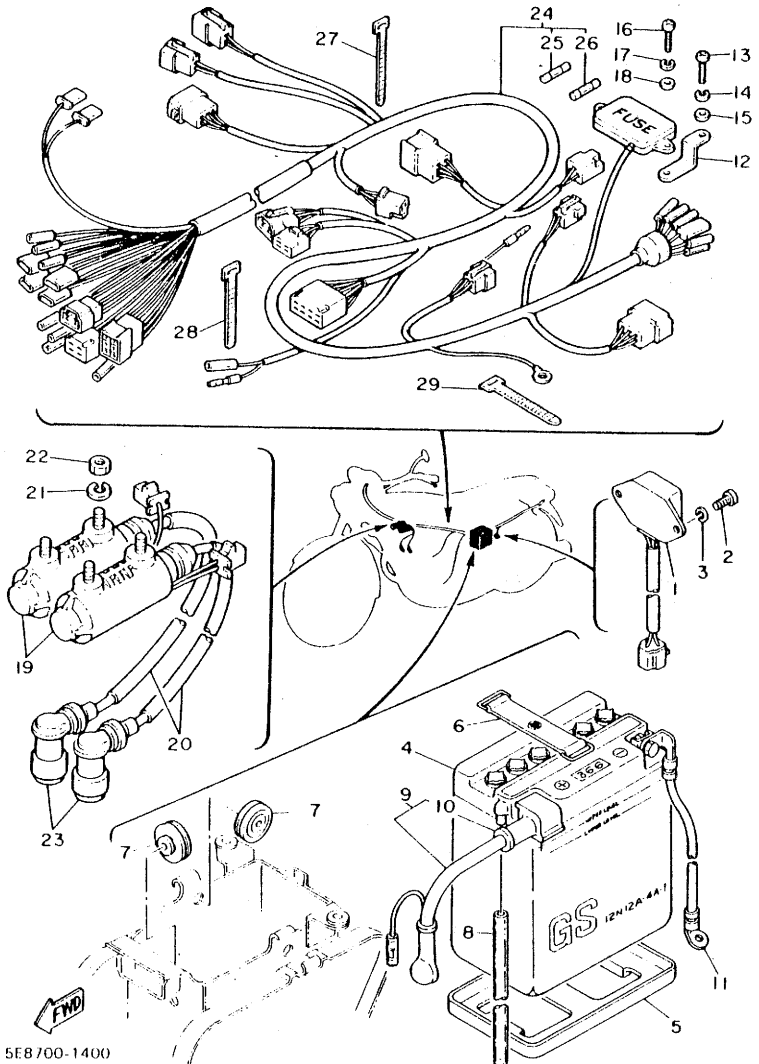
FIG. 39 TAILLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3G5-84710-00	TAILLIGHT UNIT ASSY	1	
2	256-84714-61	•BULB (12V-27/8W)	1	
3	1M1-84521-60	•LENS, taillight	1	
4	3G5-84711-00	•BASE, taillight	1	
5	1M1-84523-60	•GASKET, lens	1	
6	1M1-84524-60	•SCREW, lens fitting	2	
7	3G5-84751-00-33	BRACKET, licence	1	yamaha black
8	1M1-84512-60	SEAT, base	1	
9	1M1-84526-60	SCREW	2	
10	2H7-84754-00	WASHER, sPecial	2	
11	1M1-84527-60	DAMPER	2	
12	449-85131-01	REFLECTOR, rear 1	2	
13	95303-05600	NUT	2	
14	92903-05100	WASHER, sPring	2	
15	3N6-84753-00	DAMPER	1	
16	90387-06605	COLLAR	4	
17	97301-06035	BOLT	4	
18	90201-06067	WASHER, Plate	4	
19	92901-06100	WASHER, sPring	4	
20	95301-06600	NUT	4	

5E8700-1390

FIG. 40 ELECTRICAL 1

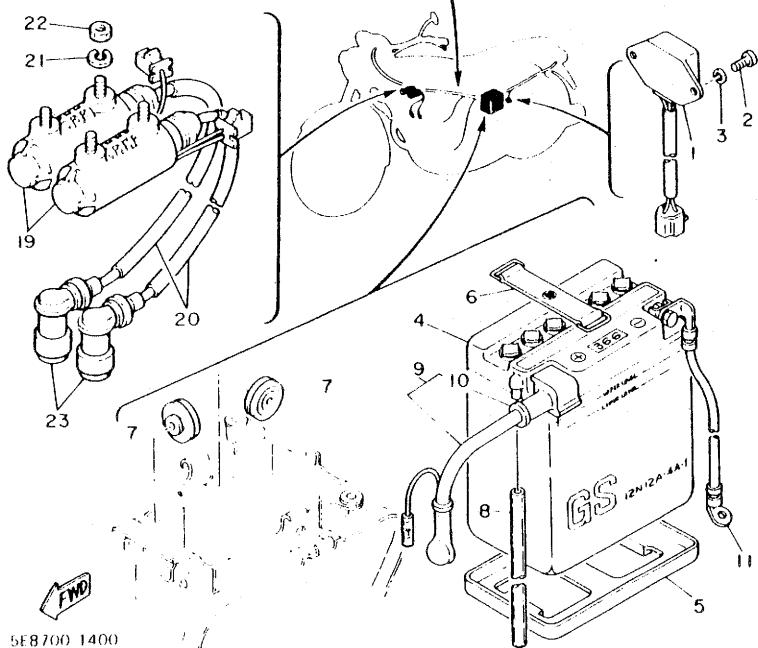
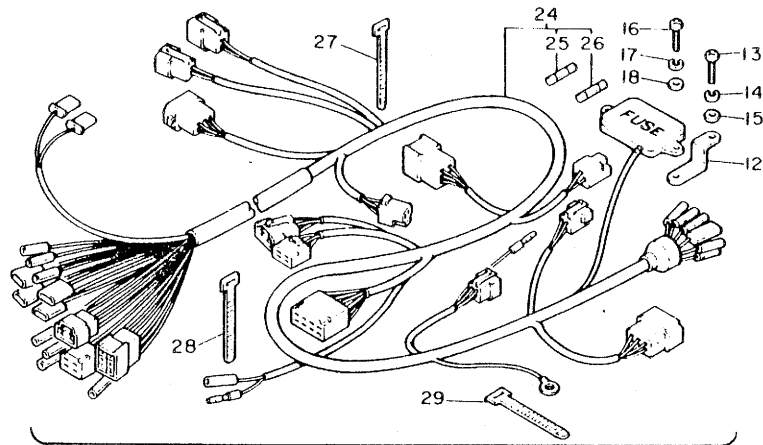


5E8700-1400

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2L0-81910-50	VOLTAGE REGULATOR ASSY	1	
2	92501-06012	SCREW, Pan head	2	
3	92901-06100	WASHER, sPring	2	
4	366-82110-79	BATTERY ASSY (12N12A-4A)	1	
5	1L9-82122-00	SEAT, battery	1	
6	122-82131-00	BAND, battery	1	
7	371-82121-00	PAD, battery	4	
8	90445-08348	HOSE	1	
9	2L0-82115-00	WIRE, Plus lead	1	
10	1L9-82119-00	COVER, lead wire	1	
11	4R4-82116-00	WIRE, minus lead	1	
12	2L0-82171-00	STAY, fuse box	1	
13	98501-05016	SCREW, Pan head	1	
14	92901-05100	WASHER, sPring	1	
15	92901-05600	WASHER, Plate	1	
16	98501-05016	SCREW, Pan head	2	
17	92901-05100	WASHER, sPring	2	
18	92901-05600	WASHER, Plate	2	
19	3Y6-82310-60	IGNITION COIL ASSY	2	
20	3F9-82341-00	CORD, high tension 1	2	
21	92901-06100	WASHER, sPring	4	
22	95301-06600	NUT	4	
23	1L9-82370-00	PLUG CAP ASSY	2	UR
	512-82370-10	PLUG CAP ASSY	2	UR with noise suppresser
24	5E8-82590-80	WIRE HARNESS ASSY	1	
25	1A0-82161-00	FUSE (12V-20A)	1	
26	1A0-82151-00	FUSE (12V-10A)	3	
27	437-83936-00	BAND, switch cord	1	

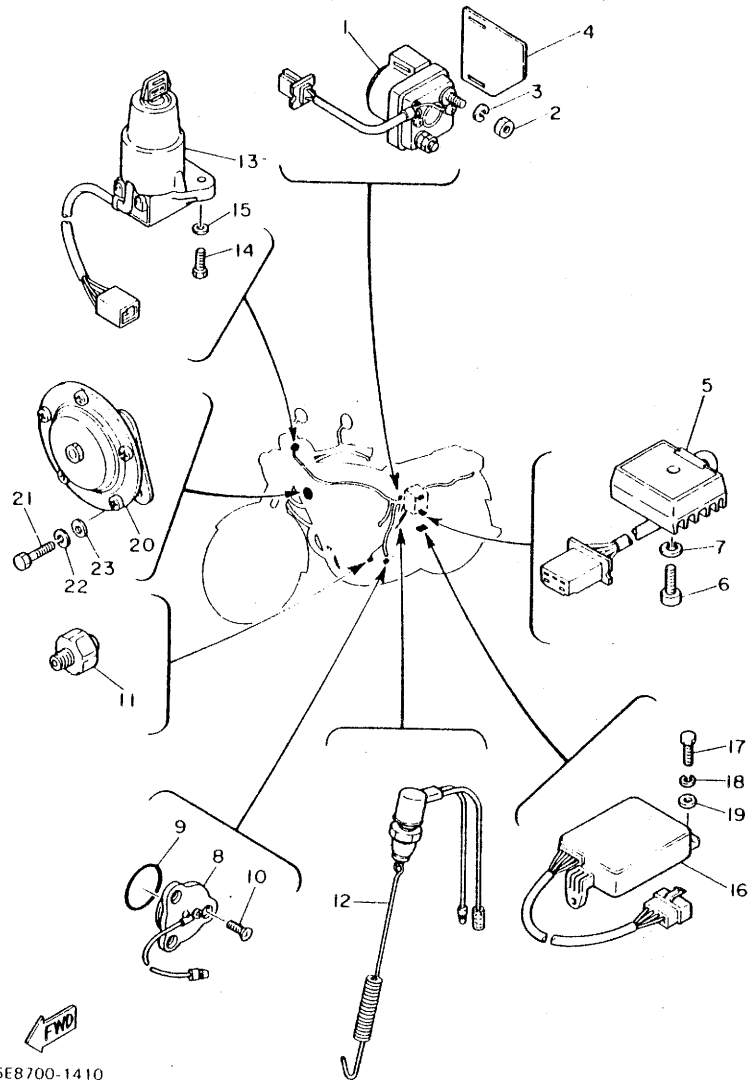
FIG. 40 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	437-83936-10	BAND, switch cord	2	
29	341-26397-01	BAND	1	



5E8700 1400

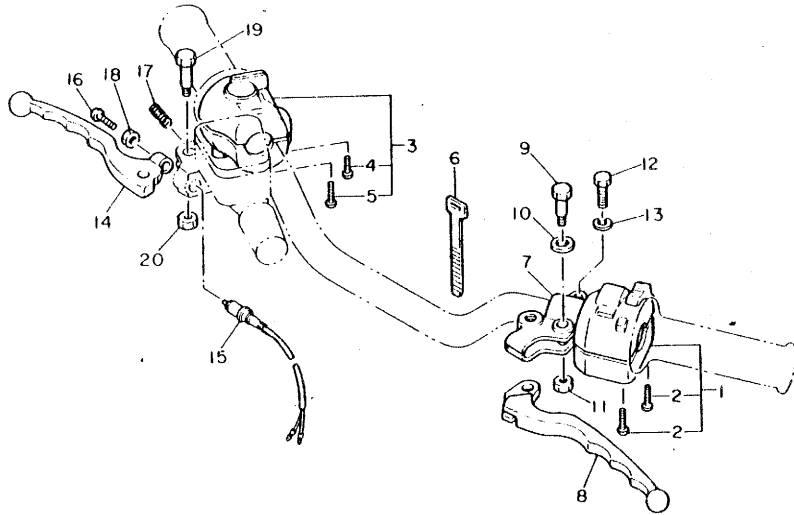
FIG. 41 ELECTRICAL 2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1J7-81940-10	STARTER SWITCH ASSY	1	
2	95301-06700	NUT	2	
3	92901-06100	WASHER, sPring	2	
4	1L9-81916-00	COVER, terminal	1	
5	1L9-81970-60	RECTIFIER ASSY	1	
6	92501-06020	SCREW, Pan head	1	
7	92901-06100	WASHER, sPring	1	
8	1L9-82540-00	NEUTRAL SWITCH ASSY	1	
9	93210-29196	O-RING	1	
10	98701-05012	SCREW, flat head	3	
11	341-82504-02	OIL PRESSURE SWITCH ASSY	1	
12	1A0-82530-00	STOP SWITCH ASSY	1	
13	3Y6-82508-80	MAIN SWITCH ASSY	1	
14	97301-06015	BOLT	2	
15	92902-06600	WASHER	2	
16	4R4-82305-10	IGNITOR UNIT ASSY	1	
17	97302-06020	BOLT	3	
18	92902-06100	WASHER, sPring	3	
19	92902-06600	WASHER	3	
20	2L0-83371-20	HORN	1	
21	97301-06012	BOLT	2	
22	92901-06100	WASHER, sPring	2	
23	92901-06600	WASHER, Plate	2	

FWD  
5E8700-1410

FIG. 42 HANDLE SWITCH, LEVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2U3-83972-00-98	SWITCH, handle 4	1	low gloss black
2	98501-05030	•SCREW, Pan head	2	
3	2U3-83963-00-98	SWITCH, handle 3	1	low gloss black
4	98501-05030	•SCREW, Pan head	1	
5	98501-05040	•SCREW, Pan head	1	
6	437-83936-00	BAND, switch cord	2	
7	341-82911-00	HOLDER, lever 1	1	
8	2H7-83912-00	LEVER 1	1	
9	90109-06410	BOLT	1	
10	90201-08083	WASHER, Plate	1	
11	95601-06100	NUT, u	1	
12	97306-06022	BOLT	1	
13	92906-06100	WASHER, sPring	1	
14	2J2-83922-00	LEVER 2	1	
15	1A0-83980-30	FRONT STOP SWITCH ASSY	1	
16	90149-06131	SCREW	1	
17	90501-10312	SPRING, comPression	1	
18	90170-06010	NUT	1	
19	90109-06465	BOLT	1	
20	95601-06100	NUT, u	1	



4A2310-0420

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
535-W0041-60	E 4	1L9-11656-30	B 4	239-14195-00	B 9	1M0-14958-01	B 9	3N6-15621-00	C 5	328-18128-00	C13
2G2-W0044-00	D14	1M0-12111-01	B 5	737-14241-00	B10	584-14969-00	B10	371-15641-01	C 5	278-18131-00	C13
3J6-W0045-01	D14	1L9-12113-00	B 5	1M3-14264-00	B10	1L9-14977-01	B11	1L9-15660-00	C 5	1L9-18141-00	C11
2G2 W0047-00	D14	1L9-12114-00	B 5	2A2-14411-00	B 8	1J7-14979-00	B10	371-15666-00	C 5	328-18151-00	C13
1J3-W0048-00	D14	1L9-12116-00	B 5	2A2-14421-00	B 8	1J7-14981-05	B 9	278-15676-00	C 5	2H9-18154-00	C13
2G2-W0057-00	D14	1L9-12117-00	B 5	1L9-14451-00	B 8	1J7-14984-00	B 9	1L9-16111-00	C 7		C14
3N6-W2472-00	D11	1J7-12118-00	B 5	1L9-14453-00	B 8	1J7-14985-01	B 9	1L9-16150-01	C 7	214-18178-00	C13
3N6-W2533-01-98	D15	1L9-12119-00	B 5	1U4-14611-00	B12	1J7-14986-00	B11	4A8-16301-00	C 7	328-18179-00	C11
1L9-Y1165-00	B 4	1M0-12121-01	B 5	1L9-14612-00	B12	1L9-14987-00	B11	383-16321-00	C 7	328-18185-00	C11
1M0-11101-01	B 2	1L9-12151-01	B 5	1L9-14613-00	B12	1L9-14988-00	B11	168-16325-00	C 7	3N6-18188-00	C13
1L9-11108-00	B13	1L9-12156-01	B 5	1U4-14621-00	B12	1A8-14991-00	B 9	1L9-16340-00	C 7	328-18352-10	C11
1L9-11133-10	B 2	1L9-12159-01	B 5	1L9-14638-00	B12	584-14991-00	B11	214-16347-01	C 7	328-18511-01	C11
3X8-11157-00	B 2	1M0-12171-00	B 6	3N6-14711-01	B12	584-14992-00	B10	4A8-16351-00	C 7	328-18512-01	C11
1L9-11162-10	B 2	1L9-12176-00	B 6	1L9-14714-01	B12	1J7-14994-00	B 9	1L9-16356-00	C 7	278-18531-00	C11
1L9-11162-20	B 2	1L9-12210-02	B 6	3N6-14721-01	B12	1J7-14995-00	B11	371-16357-02	C 7	278-18535-00	C11
1L9-11162-30	B 3	1L9-12231-00	B 6	1L9-14788-10	B12	1J7-14996-01	B11	1L9-16371-00	C 7	1L9-18540-00	C11
1L9-11166-00	B14	1L9-12241-02	B 6	1M0-14900-01	B 9	256-14997-00	B11	214-16389-00	C 7	278-18542-00	C11
1L9-11169-00	B13	1L9-13300-00	B 7	1M0-14901-01	B 9	1J7-14998-00	B11	371-16396-00	C 7	278-18547-02	C11
1L9-11171-00	B 2	1L9-13340-01	B 7	1M0-14902-01	B 9	1L9-15100-01	B13	1A1-17121-00	C 8	328-18561-00	C11
1L9-11177-01	B 2	1L9-13341-01	B 7	1J7-14905-00	B10	1L9-15122-00	B13	1L9-17131-00	C 8	328-18562-00	C11
1M0-11181-00	B 3	3X8-13411-00	B 7	1L9-14907-00	B10	1L9-15123-00	B13	1L9-17141-00	C 8	278-18566-00	C11
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	E13	92906-08600	D 2
	E14		D 6
	F 2	92906-10100	E 6

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
92906-10100	E 7	93505-16006	C 7
92906-10200	E 6	93507-32009	C 5
	E 7	93603-07073	B 6
93102-06254	C10	93604-08071	C11
93102-09245	C 7	93604-14012	C11
93102-12106	C13	93604-22050	C11
93102-20108	C 5	93615-12088	C 6
93102-22014	D13	93700-06004	D 5
93102-23190	B 2	94130-18243	D13
93102-35109	C 9	94130-18566	D13
93104-27026	D15	94137-18536	D15
93105-45017	D13	94137-18606	D15
93210-03142	B 9	94227-18118	D13
93210-07242	B 2	94230-18084	D13
93210-16325	B 7	94235-18085	D15
93210-18322	B13	94237-18120	D15
93210-27194	B15	94500-02092	B 6
93210-29196	F 2	94552-19058	C 6
93210-32172	B 2	94580-10106	E 2
93210-62323	B 3	94600-02001	B 6
93210-88324	B 7	94685-30011	E 2
93305-20502	C 8	94701-00117	B 2
93306-30206	D13	95301-04600	D11
93306-30309	D15	95301-06600	C13
93306-30416	D15		E11
93306-30504	C 9		E13
93311-22027	C 8		E14
93311-42045	C 8	95301-06700	F 2
93315-23612	C11	95301-08600	B12
93410-20009	C 5		C15
	C 8		E 8
93410-24042	C 7		E 9
93410-30012	C11		E12
93410-65040	D15	95301-08700	E 2
93430-02001	D 9	95302-05600	D11
93430-07012	C13	95302-08600	D 2
93430-10016	C 5	95302-10700	D 6
	C11	95302-12700	D15
	C13	95303-05600	E13
93440-11029	C13	95303-05800	E10
93440-12051	C10	95303-06700	C13
93440-12052	B 2	95303-06800	E10
93440-25019	C 8	95306-08800	D 6
93440-52009	C 8		E 6
93450-17044	B 4	95306-10800	E 6
93450-32042	C 8		E 7
93501-02018	B 7	95601-06100	F 3
93501-04011	D 6	95601-10100	E 5

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
95801-06016	B 6	98501-05025	C10
95821-08018	C15	98501-05030	F 3
95821-08070	C15	98501-05035	B 2
95821-10045	C15	98501-05040	F 3
95821-10145	C15	98503-05015	E12
97301-05016	B 7	98506-04012	E10
97301-06012	F 2	98701-05012	C11
97301-06014	C 6		F 2
97301-06015	D 2	98701-05020	C11
	F 2	98706-05035	E 4
97301-06025	E 4	98901-06012	D12
97301-06035	E13		
97301-06055	C 4		
97301-06060	C 4		
97301-08016	D10		
97302-05016	D11		
97302-06014	D 3		
97302-06020	F 2		
97302-06025	D 4		
97302-06030	C 3		
97303-08035	E12		
97303-08045	D 2		
97306-06014	D 2		
97306-06022	F 3		
97306-08025	D 2		
97306-08055	D 6		
97311-06020	C13		
97321-06012	E 4		
97321-08030	C 5		
97323-10035	D 7		
97326-06025	E 4		
97326-10025	E 6		
	E 7		
97801-06014	C 3		
98501-03008	C 4		
	D 9		
98501-04006	B10		
98501-04008	B11		
	E10		
98501-04012	B 9		
98501-04016	B 8		
98501-05008	D10		
98501-05010	B13		
	C11		
98501-05012	C 7		
98501-05016	B 9		
	B10		
	E14		

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
A.C. GENERATOR ASSY	C 2
ABSORBER 2	B 2
*	B 2
*	B 3
ARM, shift	C13
ARM, valve rocker	B 5
ARMATURE ASSY	C 4
AXLE, Pawl holder	C13
AXLE, wheel	D13
*	E 2
BALANCER, wheel (10G)	D13
*	E 2
BALANCER, wheel (20G)	D13
*	D15
BALANCER, wheel (30G)	D13
*	E 2
BALL	B 7
*	C 5
*	C 7
*	D 6
*	D 6
BAND	E 3
*	E15
BAND, battery	E14
BAND, seat	D12
BAND, silencer	B12
*	B12
BAND, switch cord	E14
*	E15
*	F 3
BAND, tank fitting	D 4
BANJO	B11
BAR, baffle plate fixed	B13
BAR, shift fork guide 1	C11
BAR, shift fork guide 2	C11
BAR, tension	E 2
BASE, Pickup	C 3
BASE, taillight	E13
BATTERY ASSY (12N12A-4A)	E14
BEARING (B5205)	C 8
BEARING (B6302ZZ)	D13
BEARING (B6303ZZ)	D15
BEARING (B6304RS)	D15
BEARING (B6305N)	C 9
BEARING, cylindrical	C 8
*	C 8
*	E 2
*	C11
BODY ASSY	E12

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
BODY, float chamber	B 9
BODY, starter	B10
BOLT	B 7
*	B 7
*	B 7
*	B 7
*	B 8
*	B12
*	B12
*	B15
*	B15
*	B15
*	B15
*	B15
*	B15
*	B15
*	C 2
*	C 2
*	C 2
*	C 3
*	C 4
*	C 4
*	C 4
*	C 4
*	C 5
*	C 6
*	C 6
*	C13
*	D 2
*	D 2
*	D 2
*	D 2
*	D 2
*	D 3
*	D 4
*	D 5
*	D 6
*	D 6
*	D 7
*	D10
*	D11
*	D11
*	D12
*	D14
*	D14
*	D15
*	E 2
*	E 2
*	E 2
*	E 2
*	E 3

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
BOLT	E 4
*	E 4
*	E 4
*	E 5
*	E 5
*	E 6
*	E 7
*	E10
*	E12
*	E13
*	F 2
*	F 2
*	F 2
*	F 3
*	F 3
*	F 3
BOLT 1	D14
BOLT, banjo	B11
BOLT, connecting rod	B 4
BOLT, cylinder holding 1	B 3
BOLT, cylinder holding 2	B 3
BOLT, flange	B 6
*	C15
*	C15
*	C15
*	C15
BOLT, footrest	E 6
*	E 6
BOLT, hexagon socket head	D 7
BOLT, joint	D 9
BOLT, lever fitting	D11
BOLT, set	C 7
BOLT, stud	B 2
*	D 7
*	E 8
*	E 8
*	E 8
BOLT, union	E 4
BOLT, washer based	B 2
*	B 2
*	B 2
*	B 2
*	B 2
*	B 6
*	B13
*	B13
*	B13

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
BOLT, washer based	B13
*	B13
*	B13
*	B13
*	B13
*	B13
*	B14
*	C 6
*	C 7
*	C15
*	D 6
BOLT, with hole	E 5
BOLT, with washer	D11
BOOT, cable	E 3
BOOT, master cylinder	E 4
BOOT, sealing	C13
BOSS, clutch	C 7
BOSS, kick crank	C 5
BOX COMP.	D 4
BOX, tool	D 2
BRACKET	B11
*	C13
BRACKET 1	E 6
BRACKET 2	E 7
BRACKET, licence	E13
BRACKET, master cylinder	E 4
BRACKET, meter	E10
BRACKET, seat	D11
BRAKE PAD KIT, front	D14
BRAKE SHOE COMP.	D15
BREATHER COVER ASSY	B13
BREED SCREW KIT	D14
BRUSH HOLDER ASSY	C 4
BRUSH 1	C 4
BRUSH 2	C 4
BULB (12V-27/BW)	E13
BULB (12V-27W)	E 8
*	E 8
*	E 8
BULB (12V-3.4W)	E10
*	E10
*	E10
*	E12
BULB, headlight (12V-50/40W)	E12
BUSH	B10
*	B11
*	D 5
*	D 5
BUSH, diaphragm	E 4

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
BY-PASS VALVE ASSY	B 7
CABLE, clutch	E 3
CABLE, throttle 1	E 3
CALIPER ASSY (RIGHT)	D14
CALIPER SEAL KIT	D14
CAMSHAFT	D15
CAMSHAFT 1	B 6
CAP	B10
CAP ASSY	D 9
CAP, front fork	D 7
CAP, Pivot bolt	D14
CAP, Plunger	B10
CAP, reservoir	E 4
CAP, starter clutch spring	C 6
CARBURETOR ASSY	B 9
CARBURETOR ASSY 1	B 9
CARBURETOR ASSY 2	B 9
CASE, air cleaner 1	B 8
CASE, air cleaner 2	B 8
CASE, chain	D 5
CAST WHEEL, front	D13
CAST WHEEL, rear	D15
CHAIN, camshaft (BF05M 92L)	B 6
CHAIN, drive (DID50DS 106L)	E 2
CHAIN, starter (DID219H2 58L)	C 6
CIRCLIP	B 2
*	B 4
*	C 5
*	C 5
*	C 5
*	C 7
*	C 8
*	C 8
*	C 8
*	C 8
*	C 8
*	C10
*	C11
*	C11
*	C13
*	C13
*	C13
*	C13
*	D 9
*	D15
CIRCLIP 1	C 9
CIRCLIP 2	C 9
CLAMP	B13

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
CLAMP	B13
*	B14
*	D 2
CLAMP, hose	B 8
*	B 8
*	B 8
*	B 8
CLIP	B 8
*	B 8
*	B 9
*	B10
*	B10
*	B11
*	C 5
*	D 6
*	D 9
*	D 9
*	D12
CLIP, oil seal	D 7
CLUTCH ASSY	C 7
CLUTCH, meter	D13
COLLAR	B10
*	B12
*	B13
*	C 9
*	D 4
*	D11
*	D13
*	D15
*	E 2
*	E10
*	E13
COLLAR, body fitting	E12
COLLAR, flasher 1	E 8
*	E 8
COLLAR, flasher 2	E 8
*	E 8
COLLAR, wheel	D15
*	E 2
CONNECTING ROD ASSY	B 4
CORD, high tension 1	E14
COTTER, valve	B 5
COVER, ball race 1	D 6
COVER, breaker 1	B 2
COVER, caP	B15
COVER, crankcase 1	B15
COVER, crankcase 2	B15
COVER, crankcase 3	B15

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
COVER, cylinder head side 2	B 2
COVER, diaPhragm	B 9
COVER, double seat	D11
COVER, dust	C13
*	C14
COVER, footrest	E 5
*	E 6
COVER, Generator	B15
COVER, handle lever	E 3
*	E 4
COVER, hub dust	D13
*	E 2
COVER, kick lever	C 5
COVER, lead wire	E14
COVER, manifold	B 8
COVER, oil element	B 7
COVER, outer 1	D 7
COVER, PlunGer caP	B10
COVER, rear footrest	E 6
*	E 7
COVER, shift Pedal	C13
COVER, side 1	D 4
*	D 4
COVER, side 2	D 4
*	D 4
COVER, sPeedometer	E10
COVER, sPring	C 5
COVER, startinG motor	C 6
COVER, strainer	B 7
COVER, tachometer	E10
COVER, tail	D11
*	D11
COVER, terminal	F 2
COVER, thrust 1	D 5
COVER, uPPer 1	D 8
COVER, uPPer 2	D 8
CRANKCASE ASSY	B13
CRANKSHAFT	B 4
CROWN, handle	D 6
CYLINDER	B 3
CYLINDER COMP., front fork	D 7
CYLINDER HEAD ASSY	B 2
CYLINDER KIT, master	E 4
DAMPER	D15
*	E10
*	E10
*	E11
*	E13

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
DAMPER	E13
DAMPER 1	D 2
DAMPER, battery box	D 4
DAMPER, cleaner stoPPer	D 2
DAMPER, enGine mount 1	C15
DAMPER, flasher 1	E 8
*	E 8
DAMPER, footrest	E 6
*	E 6
DAMPER, headlight 1	E12
DAMPER, headlight 2	E12
DAMPER, locatinG 1	D 9
DAMPER, locatinG 2	D 9
DAMPER, locatinG 3	D 9
DAMPER, seat	D11
DIAPHRAGM ASSY	B 9
DIAPHRAGM, reservoir	E 4
DISC, brake	D14
DOUBLE SEAT ASSY	D11
DRIVE AXLE ASSY (25T)	C 8
ELEMENT ASSY, oil cleaner	B 7
ELEMENT, air cleaner	B 8
EMBLEM	D 8
*	D12
EMBLEM 1	D 4
*	D 4
*	D 9
FIELD COIL ASSY	C 2
FLANGE, sPacer 1	D13
*	D15
FLASHER CANCELLING UNIT	E 9
FLASHER RELAY ASSY	E 9
FLOAT	B 9
FOOTREST	E 5
*	E 6
FOOTREST, rear 1	E 6
FOOTREST, rear 2	E 7
FORK, shift 1	C11
FORK, shift 2	C11
FRAME COMP	C15
FRONT FENDER COMP.	D 2
FRONT FLASHER LIGHT ASSY	E 8
FRONT FOOTREST ASSY (L.H)	E 5
FRONT FOOTREST ASSY (R.H)	E 6
FRONT FORK ASSY	D 7
FRONT STOP SWITCH ASSY	F 3
FUEL COCK ASSY 1	D 9
FUEL TANK COMP.	D 9

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
FUEL TANK COMP.	D 9
FUSE (12V-10A)	E14
FUSE (12V-20A)	E14
GASKET	B 2
*	B 2
*	B13
*	B13
*	C 4
*	D 7
*	D 7
GASKET 1	B15
GASKET, breather cover	B13
GASKET, caP 1	D 9
GASKET, crankcase cover	B15
GASKET, crankcase cover 2	B15
GASKET, cylinder	B 3
GASKET, cylinder head 1	B 3
GASKET, drain	C12
GASKET, exhaust PiPe	B12
GASKET, flasher lens	E 8
*	E 8
*	E 8
GASKET, float chamber	B 9
GASKET, lens	E13
GASKET, manifold	B 8
GASKET, muffler	B12
*	B12
GASKET, starter	B10
GASKET, startinG motor cover	C 6
GASKET, strainer cover	B 7
GAUGE, level	B15
GEAR UNIT ASSY	D13
GEAR, driven (15T)	C10
GEAR, kick (25T)	C 5
GEAR, oil Pump idle (32T/20T)	B 7
GEAR, Primary drive (24T)	C 7
GEAR, 2nd Pinion (18T)	C 8
GEAR, 2nd wheel (32T)	C 8
GEAR, 3rd Pinion (21T)	C 8
GEAR, 3rd wheel (29T)	C 8
GEAR, 4th Pinion (24T)	C 8
GEAR, 4th wheel (27T)	C 8
GEAR, 5th Pinion (26T)	C 8
GEAR, 6th Pinion (30T)	C 8
GEAR, 6th wheel (26T)	C 8
GRAPHIC SET	D 9
GRAPHIC, tail cover	D12

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
GRIP (L.H)	E 3
GRIP ASSY	E 3
GROMMET	B 7
*	B 8
*	D 2
*	D 4
*	D 4
*	D 4
*	E 12
GUIDE	C 11
GUIDE, cover lower	D 8
GUIDE, intake valve (1ST O/S)	B 2
GUIDE, starter chain	C 6
GUIDE, starter sprocket	C 6
GUIDE, stopper 1	B 6
GUIDE, stopper 2	B 6
HANDLE, standing	D 2
HANDLEBAR	E 3
HEADLIGHT UNIT ASSY	E 12
HINGE, seat	D 11
*	D 11
HOLDER	E 3
HOLDER, axle	D 7
HOLDER, brake hose 1	E 4
HOLDER, brake hose 2	E 4
HOLDER, cable	D 2
HOLDER, cable 1	D 8
HOLDER, cap	E 12
HOLDER, clutch cable	B 15
HOLDER, damper	D 6
HOLDER, handle lower	D 6
HOLDER, handle upper	D 6
HOLDER, lever 1	F 3
HORN	F 2
HOSE	B 11
*	D 9
*	D 9
*	E 14
HOSE, brake 1	E 4
HOUSING, push screw	C 7
HOUSING, tachometer gear	C 10
IGNITION COIL ASSY	E 14
IGNITOR UNIT ASSY	F 2
INNER TUBE COMP.1	D 7
JET, main (#115.0)	B 9
JET, main (#117.5)	B 9
JET, main (#120.0)	B 9
JET, Pilot (#20.0)	B 9

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
JOINT	C 7
JOINT, air cleaner 1	B 8
JOINT, carburetor 1	B 8
JOINT, carburetor 2	B 8
JOINT, chain	B 6
*	E 2
KEY, woodruff	B 4
*	B 4
KICK AXLE ASSY	C 5
KICK CRANK ASSY	C 5
KNOB, trip meter	E 10
LENS ASSY	E 12
LENS, flasher	E 8
*	E 8
*	E 8
LENS, taillight	E 13
LEVER 1	F 3
LEVER 2	F 3
LEVER, camshaft	D 15
LEVER, cock	D 9
LEVER, shift 3	C 13
LEVER, starter	B 10
*	B 11
LID	D 11
MAIN AXLE ASSY (14T)	C 8
MAIN SWITCH ASSY	F 2
MASTER CYLINDER ASSY	E 4
MIRROR ASSY	E 3
*	E 3
MOLD, seat (LEFT)	D 11
*	D 11
MOLD, seat (RIGHT)	D 11
*	D 11
MUD GUARD COMP.	D 2
MUFFLER 1	B 12
MUFFLER 2	B 12
NEEDLE	B 9
NEEDLE VALVE ASSY	B 9
NET, filter	B 9
NET, filter 1	D 9
NEUTRAL SWITCH ASSY	F 2
NIPPLE, grease	D 5
NOZZLE 1	B 13
NOZZLE, main	B 9
NUT	B 4
*	B 5
*	B 12
*	B 12

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
NUT	C 7
*	C 9
*	C 13
*	C 13
*	C 13
*	C 15
*	C 15
*	C 15
*	D 2
*	D 5
*	D 6
*	D 6
*	D 6
*	D 11
*	D 11
*	D 15
*	E 2
*	E 2
*	E 3
*	E 5
*	E 5
*	E 6
*	E 6
*	E 6
*	E 7
*	E 8
*	E 9
*	E 11
*	E 12
*	E 13
*	E 13
*	E 14
*	F 2
*	F 3
NUT, castle	D 13
*	E 2
*	E 5
NUT, crown	D 5
*	E 10
*	E 10
NUT, holding	B 2
NUT, rear fender	D 2
NUT, ring	B 12
NUT, self-locking	D 7
NUT, spring	D 8
*	D 11
NUT, u	E 5
*	F 3

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
NUT, u	F 3
O-RING	B 2
*	B 2
*	B 3
*	B 7
*	B 7
*	B 9
*	B 13
*	B 15
*	C 4
*	C 4
*	D 9
*	D 9
*	F 2
O-RING KIT, caliPer	D14
OIL PRESSURE SWITCH ASSY	F 2
OIL PUMP ASSY	B 7
OIL SEAL	B 2
*	C 5
*	C 7
*	C 9
*	C 10
*	C 13
*	D 7
*	D 13
*	D 13
*	D 15
PAD SPRING, caliPer	D14
PAD, battery	E14
PAD, seat	D11
PEDAL, brake	E 5
PEDAL, shift	C13
PILOT BOX, lower	E10
PILOT BOX, uPPer	E10
PIN	D 9
*	E 5
*	E 6
*	E 6
PIN, clevis	C 7
*	D12
*	E 5
*	E 6
*	E 7
PIN, cotter	B 7
*	C 7
*	D13
*	E 2
*	E 2

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
PIN, cotter	E 5
*	E 5
*	E 6
*	E 7
PIN, dowel	B 2
*	B 2
*	B 6
*	B 7
*	B13
*	B13
*	B13
*	C 6
*	C11
*	C11
*	C11
PIN, float	B 9
PIN, piston	B 4
PIN, sPring	B 7
PIN, straight	C11
PIPE	B11
PIPE, breather 1	B14
PIPE, exhaust 1	B12
PIPE, exhaust 2	B12
PISTON (STD)	B 4
*	B 4
PISTON (1ST O/S 0.25MM)	B 4
PISTON (2ND O/S 0.50MM)	B 4
PISTON (3RD O/S 0.75MM)	B 4
PISTON (4TH O/S 1.00MM)	B 4
PISTON ASSY, caliPer	D14
PISTON RING SET (STD)	B 4
PISTON RING SET (1ST O/S)	B 4
PISTON RING SET (2ND O/S)	B 4
PISTON RING SET (3RD O/S)	B 4
PISTON RING SET (4TH O/S)	B 4
PLANE BEARING, connectinG rod	B 4
*	B 4
*	B 4
*	B 4
PLANE BEARING, crankshaft 1	B 4
*	B 4
*	B 4
*	B 4
PLATE	B11
*	C 4
PLATE, brake shoe	D15
PLATE, buffle 1	B13
PLATE, buffle 2	B13

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
PLATE, clutch cover	C 6
PLATE, clutch 2	C 7
PLATE, connecting 1	B11
PLATE, friction	C 7
PLATE, indicator	D15
PLATE, lever fitting	D 9
PLATE, needle fitting	B 9
PLATE, oil guide	B13
PLATE, Pawl	C11
PLATE, Pressure 1	C 7
PLATE, side 1	C11
PLATE, side 2	C11
PLATE, stoPPer	C11
PLATE, stoPPer 2	C11
PLUG	C11
*	D 2
PLUG CAP ASSY	E14
*	E14
PLUG, blind	B 2
*	B 8
PLUG, drain	D 7
PLUG, oil level	B15
PLUG, rocker	B 2
PLUG, sPark (NGK BP-7ES)	B 2
PLUG, straight screw	B13
*	B13
PLUNGER, relief	B 7
PLUNGER, starter	B10
POINT, neutral	C11
PRIMARY DRIVEN GEAR COMP.(78T)	C 7
PULLER, chain 2	E 2
PUSH LEVER ASSY	C 7
RACE, ball 1	D 6
*	D 6
RACE, ball 2	D 6
*	D 6
REAR ARM COMP.	D 6
REAR FENDER COMP.	D 5
REAR FLASHER LIGHT ASSY	D 2
REAR FLASHER LIGHT ASSY 1	E 8
RECTIFIER ASSY	F 2
REFLECTOR, front 1	D 8
REFLECTOR, rear 1	E13
RETAINER, caliPer	D14
RETAINER, clutch	D13
RETAINER, relief valve	B 7
RETAINER, valve sPring	B 5
RIM, headlight	E12

## PARTS NAME INDEX

## PARTS NAME INDEX

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
RING	B10
RING, Piston	D 7
RING, stopPer	D 7
RIVET	D11
ROD	B10
ROD, brake	E 5
ROD, Push 1	C 7
ROD, Push 2	C 7
ROD, shift	C13
ROLLER, shift lever	C13
ROTOR	C 3
ROTOR ASSY	C 2
SCREW	B 9
*	B11
*	C12
*	C13
*	D 9
*	E13
*	F 3
SCREW, blind	D12
SCREW, flat head	C11
*	C11
*	C11
*	E 4
*	F 2
SCREW, hexaGon	E 5
SCREW, lens fitting	E 8
*	E 8
*	E 8
*	E13
SCREW, Pan head	B 2
*	B 8
*	B 9
*	B 9
*	B10
*	B10
*	B10
*	B11
*	B11
*	B11
*	B13
*	C 3
*	C 4
*	C 7
*	C10
*	C11
*	D 4
*	D 5
*	D 9
*	D10

DESCRIPTION	GRID NO.
SCREW, Pan head	E10
*	E10
*	E12
*	E14
*	E14
*	E14
*	F 2
*	F 3
*	F 3
*	F 3
SCREW, Pilot	B10
SCREW, throttle	B11
*	B11
SCREW, valve adjusting	B 5
SCREW, with washer	C 7
SEAL	B11
*	D 2
SEAL, camshaft	D15
SEAL, dust	C 7
*	D 7
SEAL, oil strainer	B 7
SEAL, spacer	D 7
SEAL, steering	D 6
SEAL, valve stem	B 5
SEAT LOCK ASSY	D12
SEAT, base	E13
SEAT, battery	E14
SEAT, spring	D 7
SEAT, valve spring	B 5
SEGMENT	C11
SENDER	E10
SHAFT, brake Pedal	E 5
SHAFT, Pivot	D 5
SHAFT, rocker	B 5
SHAFT, starter lever	B11
SHIFT CAM ASSY	C11
SHIFT SHAFT ASSY	C13
SHIM (0.3T)	D 5
SHIM 1 (1.0T)	C 5
SHIM 2 (0.3T)	C 7
*	C 8
*	C 9
SHIM 2 (0.5T)	C 7
*	C 8
*	C 9
SHIM, camshaft	D15
SHOCK ABSORBER ASSY, rear	D 5
SLEEVE, caliPer	D14

DESCRIPTION	GRID NO.
SOCKET CORD ASSY	E10
*	E10
SOCKET CORD ASSY 1	E12
SOCKET CORD ASSY 2	E12
SOCKET, meter	E10
SPACER	C 5
*	D13
*	D15
SPEEDOMETER ASSY	E10
SPEEDOMETER CABLE ASSY	E11
SPRING	B10
*	B11
*	B11
SPRING, air adjusting	B10
SPRING, brush	C 4
SPRING, compression	B 7
*	C 5
*	C 6
*	C 7
*	C11
*	C11
*	E 5
*	F 3
SPRING, diaPhraGm	B 9
SPRING, front fork	D 7
SPRING, PlunGer	B10
SPRING, rebound	D 7
SPRING, reflector	E12
SPRING, relief	B 7
SPRING, tension	C 7
*	D15
*	E 5
*	E 5
*	E 5
*	E 6
SPRING, throttle stop	B10
*	B11
*	B11
SPRING, throttle 2	B10
SPRING, torsion	C 5
*	C13
*	C13
*	C13
*	E 5
*	E 5
SPRING, valve inner	B 5
SPRING, valve outer	B 5
SPROCKET, cam chain (34T)	B 6
SPROCKET, drive (15T)	C 9

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
SPROCKET, driven (44T)	D15
SPROCKET, starter 1	C 4
SPROCKET, starter 2	C 6
STAND, main	E 5
STAND, side	E 5
STARTER CLUTCH OUTER ASSY	C 6
STARTER SWITCH ASSY	F 2
STARTING MOTOR ASSY	C 4
STATOR ASSY	C 2
*	C 4
STAY, engine rear upper	C15
*	C15
STAY, engine 3	C15
STAY, engine 4	C15
STAY, fuse box	E14
STAY, muffler 1	E 7
STOP SWITCH ASSY	F 2
STOPPER	E 5
STOPPER, box	D 3
STOPPER, cam	C11
STOPPER, main stand	B12
*	D11
STOPPER, screw	C13
STRAINER, oil	B 7
SWITCH, handle 3	F 3
SWITCH, handle 4	F 3
TACHOMETER ASSY	E10
TACHOMETER CABLE ASSY	E11
TAILLIGHT UNIT ASSY	E13
TAPER, spindle	D 7
TENSIONER ASSY, cam chain	B 6
TIRE (3.00-18)	D13
*	D13
TIRE (3.75-18)	D15
*	D15
TOOL KIT	D 3
TUBE (2.75-18)	D13
TUBE (3.00-18)	D13
TUBE (3.50-18)	D15
TUBE (3.75-18)	D15
TUBE, outer 1	D 7
TUBE, outer 2	D 7
UNDER BRACKET COMP.	D 7
VALVE	D 9
VALVE, exhaust	B 5
VALVE, intake	B 5
VOLTAGE REGULATOR ASSY	E14
WASHER	B 9

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER	B10
*	B10
*	B10
*	B10
*	B10
*	B11
*	C 8
*	C 8
*	D 2
*	D 2
*	D 6
*	D11
*	D15
*	E 6
*	E 6
*	E 6
*	E 6
*	E 7
*	E 7
*	E 8
*	E 9
*	F 2
*	F 2
WASHER KIT	C 4
WASHER, lock	C 9
*	C13
*	D 5
*	D14
WASHER, needle valve	B 9
WASHER, Plain	B12
*	C 3
*	D 8
*	D13
*	D14
*	E 2
*	E 6
*	E 6
*	E 6
*	E10
*	E12
*	E12
WASHER, Plate	B 2
*	B 2
*	B 7
*	B 7
*	B 7
*	B 8
*	B12
*	B12
*	C 2

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, Plate	C 3
*	C 5
*	C 5
*	C 7
*	C 8
*	C 8
*	C 8
*	C10
*	C13
*	C13
*	D 2
*	D 2
*	D 2
*	D 2
*	D 3
*	D 4
*	D 5
*	D 5
*	D 6
*	D 6
*	D 6
*	D 7
*	D 8
*	D 9
*	D10
*	D12
*	D14
*	D14
*	D15
*	E 2
*	E 4
*	E 5
*	E 6
*	E 6
*	E10
*	E11
*	E11
*	E13
*	E14
*	E14
*	F 2
*	F 3
WASHER, seat	D11
WASHER, sPecial	D11
*	E12
*	E13
WASHER, sPring	B 9

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, sPring	B 9
*	B10
*	B10
*	B11
*	B11
*	B12
*	C 2
*	C 4
*	C13
*	C15
*	C15
*	C15
*	D 2
*	D 2
*	D 2
*	D 3
*	D 4
*	D 5
*	D 6
*	D 7
*	D 8
*	D10
*	D10
*	D11
*	D12
*	D14
*	E 2
*	E 4
*	E 4
*	E 4
*	E 4
*	E 5
*	E 6
*	E 7
*	E 7
*	E 7
*	E 8
*	E 9
*	E10
*	E10
*	E11
*	E11
*	E12
*	E12
*	E13
*	E13
*	E14
*	E14
*	E14

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, sPring	E14
*	F 2
*	F 2
*	F 2
*	F 2
*	F 3
WASHER, wave	D 9
WAY 3	B 8
WIRE HARNESS ASSY	E14
WIRE, earth lead	E 8
WIRE, earth lead 1	E 9
WIRE, earth lead 2	E 9
WIRE, hook	D 3
WIRE, minus lead	E14
WIRE, Plus lead	E14
1ST WHEEL GEAR ASSY (35T)	C 8

