

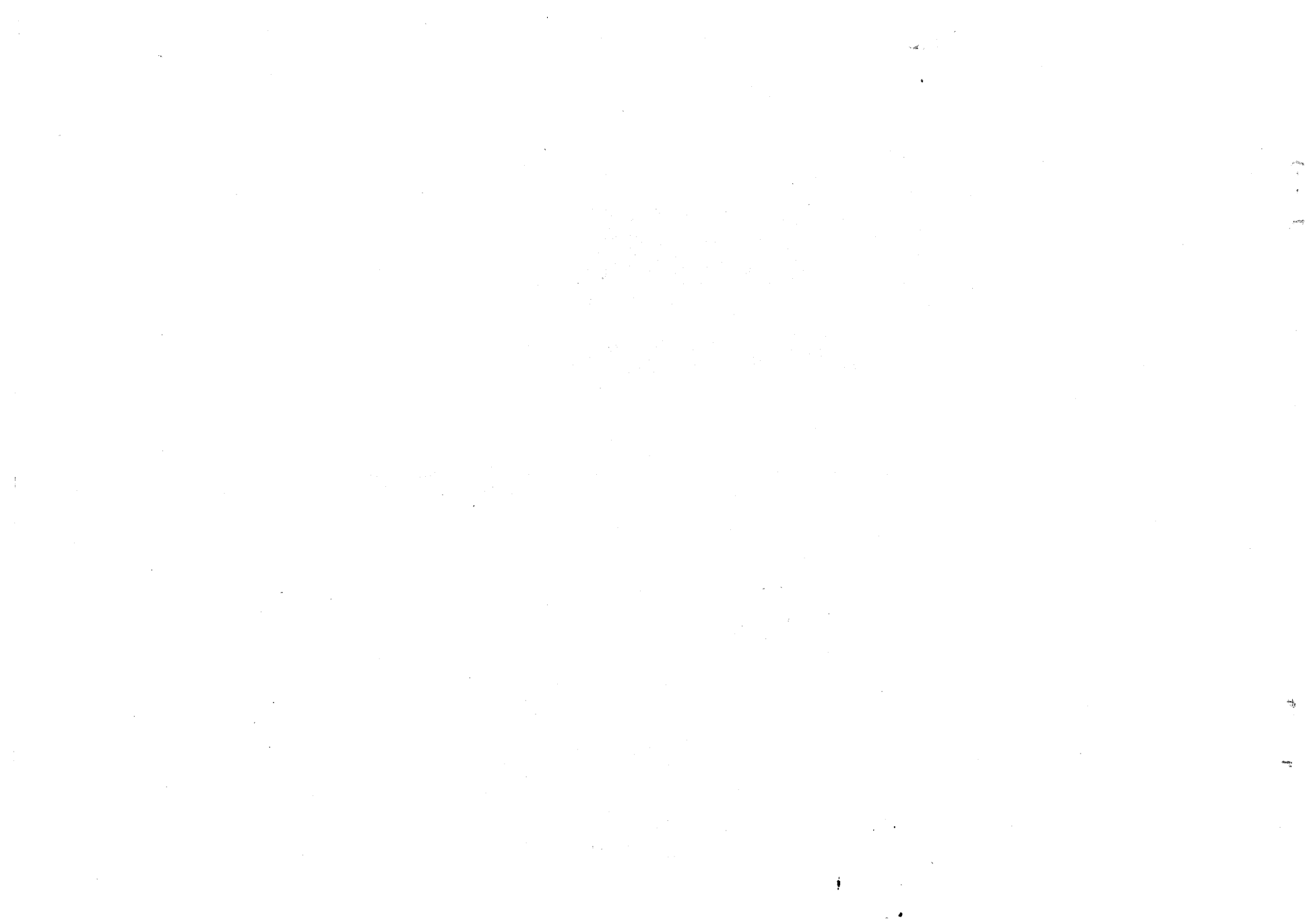
**YAMAHA**

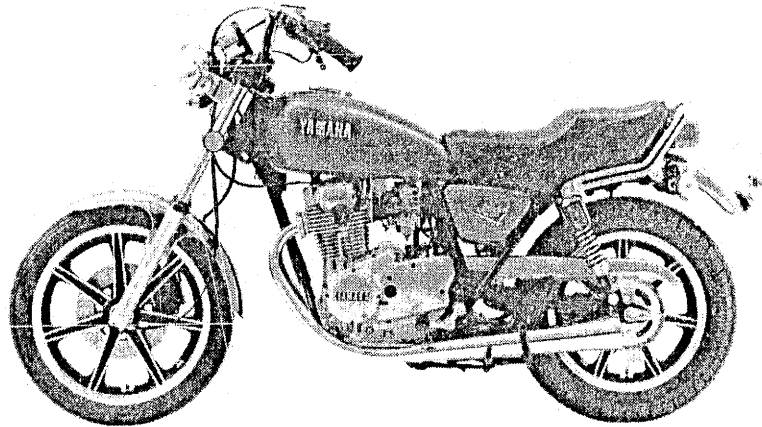
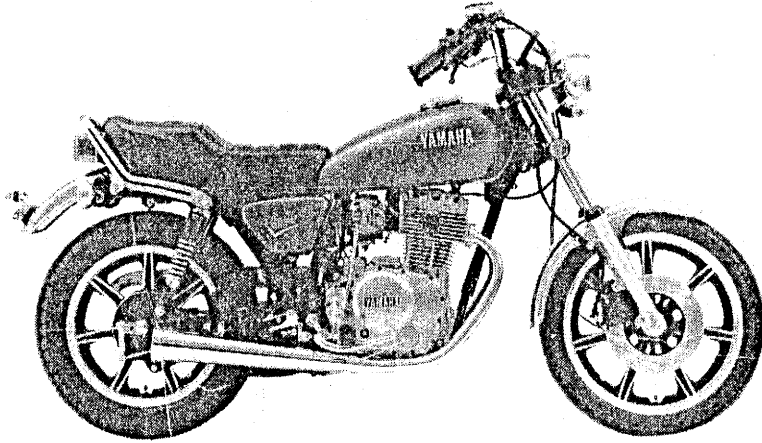
**PARTS CATALOGUE**

**XS400SH (4T4)**

214T4-600E1

**A2**





A3

# FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha XS400SH (4T4)  
When you are ordering replacement parts for the XS400SH (4T4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with ( \* ) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
4. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot ( . ) is put against the name of each part.

**EXAMPLE** CARBURETOR ASS'Y  
     . JET, pilot  
     . NOZZLE, main

## 5. Indication of No. of constituent parts for assembly

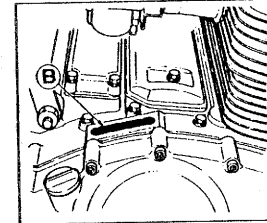
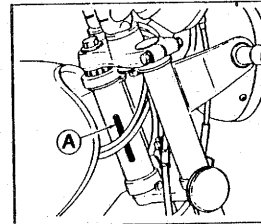
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

**EXAMPLE**

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

## 6. Initial Serial No. and Color Code

(A) Frame Serial No.	4T4-000101 and following
(B) Engine Serial No.	4T4-000101 and following



Color Code	Color Name	Abbreviate
H9	BLACK GOLD	BG
7J	NEW RUBY RED	NRR

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

**EXAMPLE**

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

# CONTENTS

## ENGINE

Cylinder Head .....	B2
Cylinder .....	B3
Crankshaft · Piston .....	B4
Valve .....	B5
Camshaft · Chain .....	B6
Oil Pump · Oil Cleaner .....	B7
Intake .....	B8
Carburetor .....	B9 ~ B11
Exhaust .....	B12
Crankcase .....	B13 ~ B14
Crankcase Cover .....	B15
A.C. Generator .....	C2
Pickup Coil · Governor .....	C3
Starting Motor .....	C4
Kick Starter .....	C5
Starter Clutch .....	C6
Clutch .....	C7
Transmission .....	C8 ~ C9
Tachometer Gear .....	C10
Shift Cam · Fork .....	C11 ~ C12
Shift Shaft · Pedal .....	C13

## CHASSIS

Frame .....	C14
Front Fender · Rear Fender .....	C15 ~ D2
Side Cover .....	D3
Rear Arm · Suspension .....	D4
Steering .....	D5
Front Fork .....	D6 ~ D7
Fuel Tank .....	D8 ~ D9

Seat .....	D10 ~ D11
Front Wheel .....	D12
Front Brake Caliper .....	D13
Rear Wheel .....	D14 ~ D15
Handlebar · Cable .....	E2
Front Master Cylinder .....	E3
Stand · Footrest .....	E4 ~ E6
Flasher Light .....	E7
Speedometer · Tachometer .....	E8 ~ E9
Headlight .....	E10
Taillight .....	E11
Electrical 1 .....	E12 ~ E13
Electrical 2 .....	E14
Handle Switch · Lever .....	E15

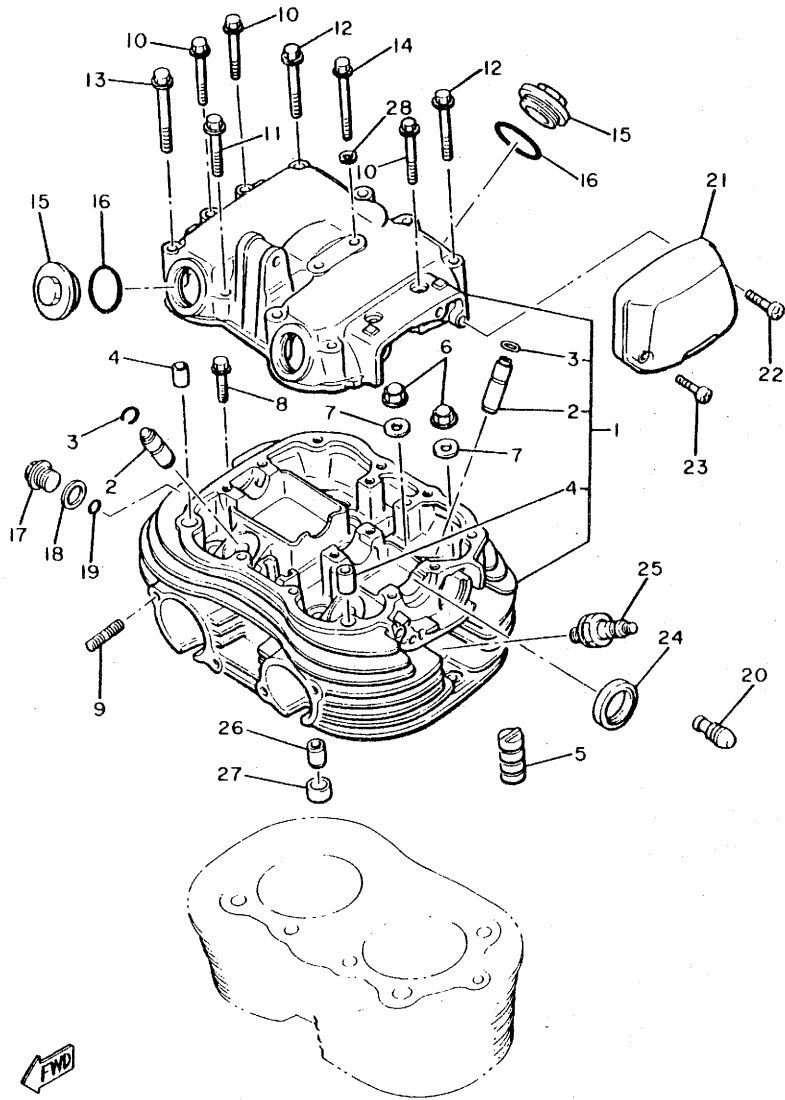
## ALTERNATE PARTS

Alternate (Chassis) .....	F2
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## INDEX

NUMERICAL INDEX .....	M1 ~ M4
PARTS NAME INDEX .....	M9 ~ M16

FIG. 1 CYLINDER HEAD

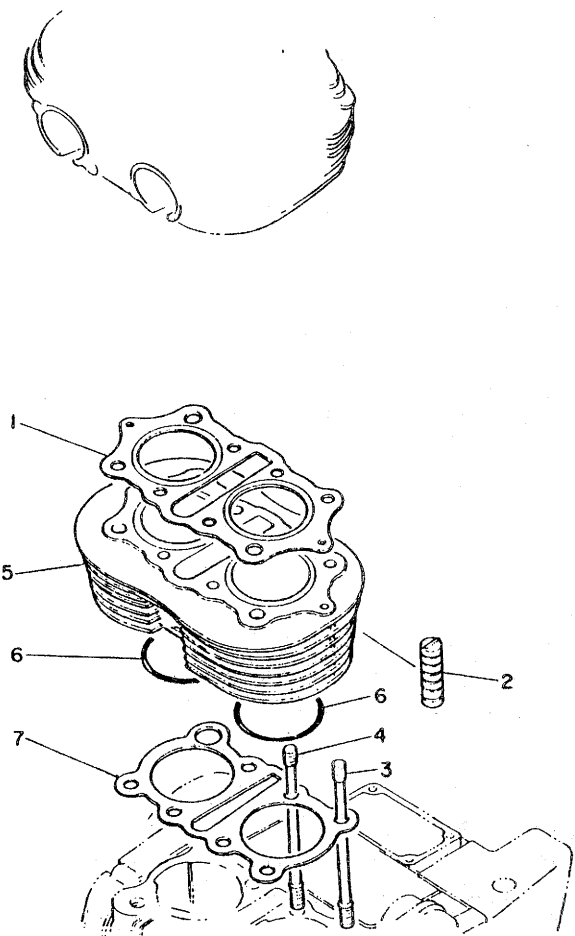


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4R4-11101-00	CYLINDER HEAD ASSY	1	
2	1L9-11133-10	.GUIDE, intake valve (1ST O/S)	4	
3	93440-12052	.CIRCLIP	4	
4	91810-03014	.PIN, dowel	2	
5	1L9-11162-10	ABSORBER 2	2	
6	1L9-11171-00	NUT, holding	8	
7	90201-10128	WASHER, Plate	8	
8	90105-06070	BOLT, washer based	2	
9	90116-08046	BOLT, stud	4	
10	90105-06073	BOLT, washer based	4	
11	90105-08078	BOLT, washer based	1	
12	90105-08079	BOLT, washer based	5	
13	90105-08080	BOLT, washer based	2	
14	90105-06075	BOLT, washer based	2	
15	1H2-11186-00	PLUG, viewer	4	
16	93210-32172	O-RING	4	
17	1L9-11177-01	PLUG, rocker	2	
18	90430-16142	GASKET	2	
19	93210-07242	O-RING	2	
20	1L9-11197-00	PLUG, blind	2	
21	3F9-11157-00	COVER, breaker	1	
22	98501-05035	SCREW, Pan head	1	
23	98501-05016	SCREW, Pan head	1	
24	93102-23190	OIL SEAL	1	
25	94701-00117	PLUG, sPark (NGK BP-7ES)	2	
26	91830-24016	PIN, dowel	3	
27	90430-14131	GASKET	1	
28	90201-06630	WASHER, Plate	2	

FWD  
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FIG. 2 CYLINDER

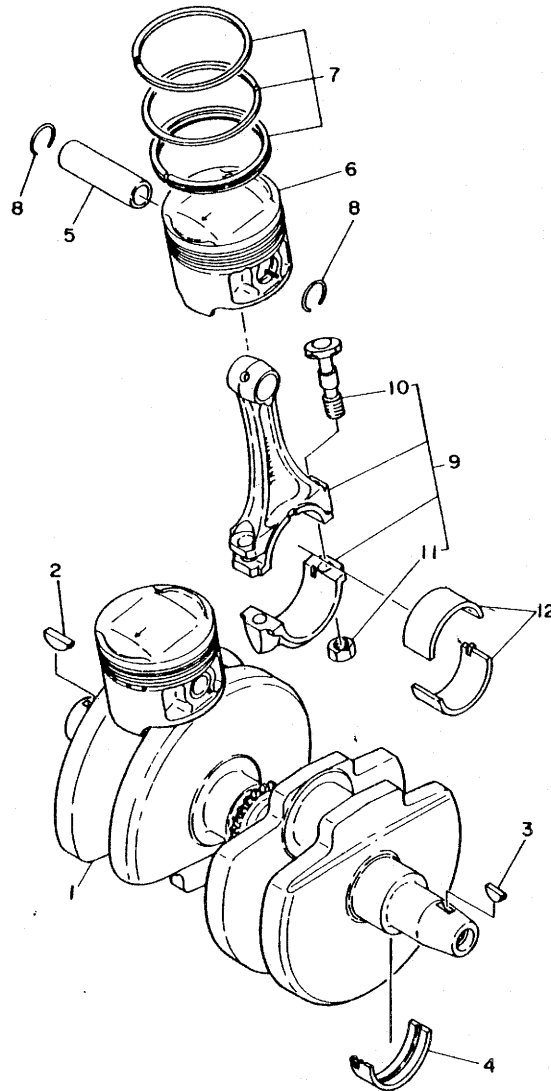
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A2-11181-00	GASKET, cylinder head 1	1	
2	1L9-11162-30	ABSORBER 2	4	
3	1L9-11361-00	BOLT, cylinder holding 1	4	
4	1L9-11362-00	BOLT, cylinder holding 2	4	
5	4R4-11310-00	CYLINDER	1	
6	93210-74316	O-RING	2	
7	2A2-11351-00	GASKET, cylinder	1	



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**B3**

FIG. 3 CRANKSHAFT-PISTON



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A2-11411-00	CRANKSHAFT	1	
2	90280-05015	KEY, woodruff	1	
3	90280-04005	KEY, woodruff	1	
4	1L9-11416-00	PLANE BEARING, crankshaft 1	6	UR blue
	1L9-11416-10	PLANE BEARING, crankshaft 1	6	UR black
	1L9-11416-20	PLANE BEARING, crankshaft 1	6	UR brown
	1L9-11416-30	PLANE BEARING, crankshaft 1	6	UR Green
5	2A2-11633-00	PIN, Piston	2	
6	2L0-11631-00-X0	PISTON (STD)	2	UR size a
	2L0-11631-00-Y0	PISTON (STD)	2	UR size b
	2L0-11635-00	PISTON (1ST O/S 0.25MM)	2	AP
	2L0-11636-00	PISTON (2ND O/S 0.50MM)	2	AP
	2L0-11637-00	PISTON (3RD O/S 0.75MM)	2	AP
	2L0-11638-00	PISTON (4TH O/S 1.00MM)	2	AP
7	2A2-11610-00	PISTON RING SET (STD)	2	
	2A2-11610-10	PISTON RING SET (1ST O/S)	2	AP
	2A2-11610-20	PISTON RING SET (2ND O/S)	2	AP
	2A2-11610-30	PISTON RING SET (3RD O/S)	2	AP
	2A2-11610-40	PISTON RING SET (4TH O/S)	2	AP
8	93450-17044	CIRCLIP	4	
9	1L9-Y1165-00	CONNECTING ROD ASSY	2	
10	371-11654-01	.BOLT, connectin& rod	2	
11	90170-08129	.NUT	2	
12	1L9-11656-00	PLANE BEARING, connectin& rod	4	UR blue
	1L9-11656-10	PLANE BEARING, connectin& rod	4	UR black
	1L9-11656-20	PLANE BEARING, connectin& rod	4	UR brown
	1L9-11656-30	PLANE BEARING, connectin& rod	4	UR Green

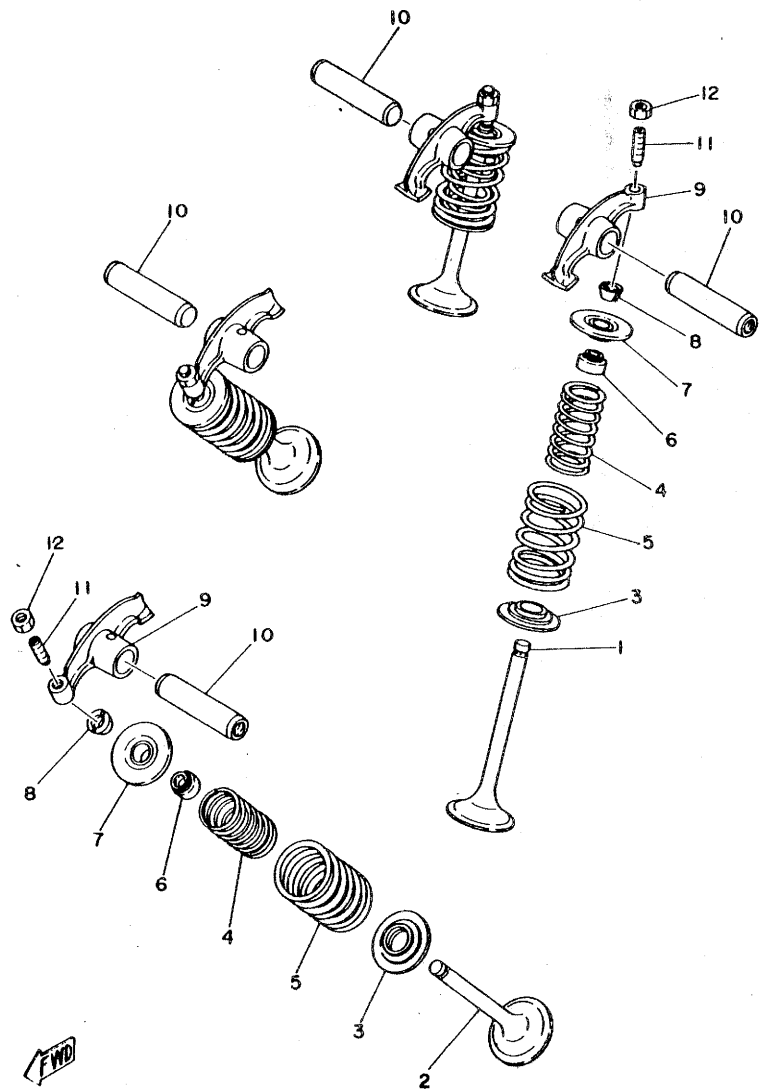


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**B4**

FIG. 4 VALVE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-12111-03	VALVE, intake	2	
2	1L9-12121-02	VALVE, exhaust	2	
3	1L9-12116-00	SEAT, valve spring	4	
4	1L9-12113-00	SPRING, valve inner	4	
5	1L9-12114-00	SPRING, valve outer	4	
6	1L9-12119-00	SEAL, valve stem	4	
7	1L9-12117-00	RETAINER, valve spring	4	
8	1J7-12118-00	COTTER, valve	8	
9	1L9-12151-01	ARM, valve rocker	4	
10	1L9-12156-01	SHAFT, rocker	4	
11	1L9-12159-01	SCREW, valve adjusting	4	
12	90170-06128	NUT	4	

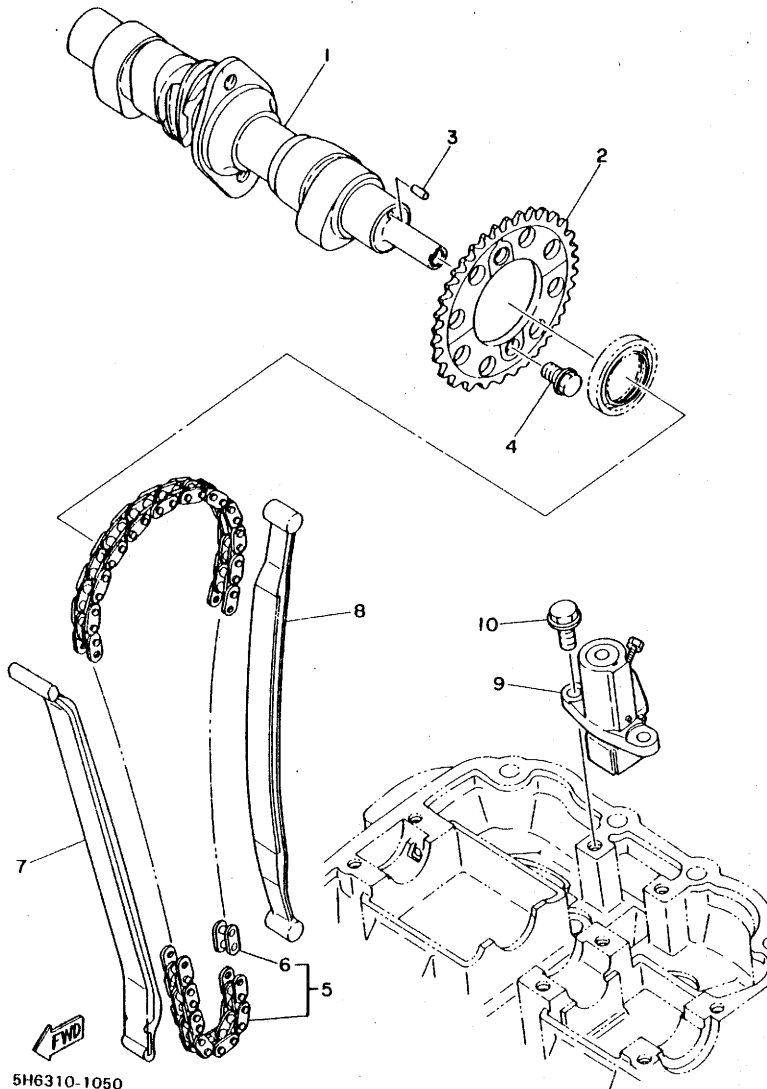


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**B5**

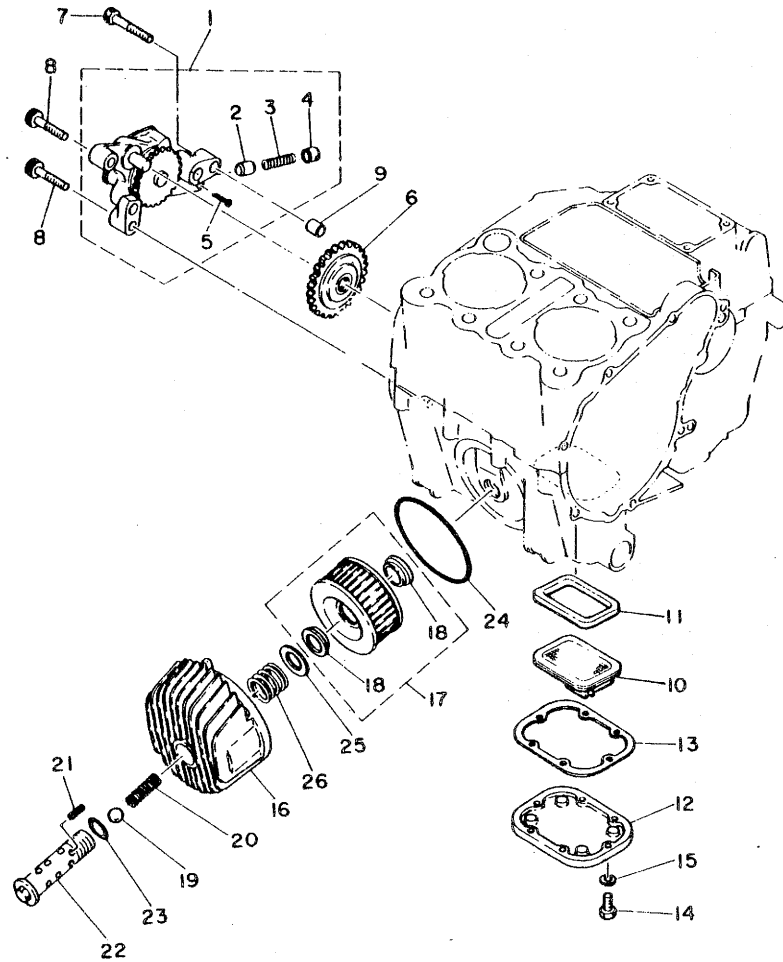
FIG. 5 CAMSHAFT.CHAIN

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M0-12171-00	CAMSHAFT 1	1	
2	1L9-12176-00	SPROCKET, cam chain (34T)	1	
3	93603-07073	PIN, dowel	1	
4	90105-07087	BOLT, washer based	2	
5	94500-02092	CHAIN, camshaft (BF05M 92L)	1	
6	94600-02001	JOINT, chain	1	
7	1L9-12231-00	GUIDE, stopPer 1	1	
8	1L9-12241-02	GUIDE, stopPer 2	1	
9	1L9-12210-02	TENSIONER ASSY, cam chain	1	
10	95801-06016	BOLT, flange	2	



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FIG. 6 OIL PUMP.OIL CLEANER



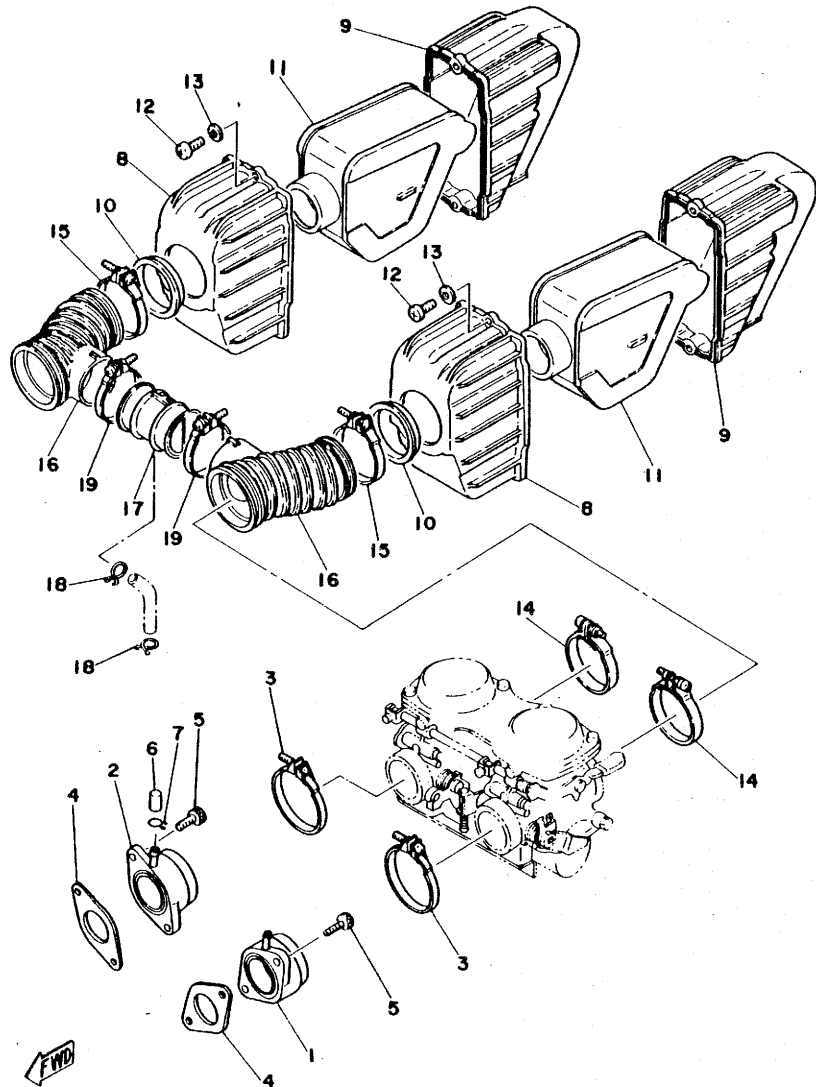
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-13300-00	OIL PUMP ASSY	1	
2	1L9-13483-00	.PLUNGER, relief	1	
3	1L9-13484-00	.SPRING, relief	1	
4	1L9-13486-00	.RETAINER, relief valve	1	
5	91401-25030	.PIN, cotter	1	
6	1L9-13341-01	GEAR, oil PumP idle (32T/20T)	1	
7	91316-08045	BOLT	1	
8	91316-08035	BOLT	2	
9	91810-03014	PIN, dowel	1	
10	3X8-13411-00	STRAINER, oil	1	
11	3X8-13415-00	SEAL, oil strainer	1	
12	1L9-13417-00	COVER, strainer	1	
13	1L9-13414-00	GASKET, strainer cover	1	
14	97301-05016	BOLT	6	
15	92901-05600	WASHER, Plate	6	
16	1L9-13447-01	COVER, oil element	1	
17	1L9-13440-91	ELEMENT ASSY, oil cleaner	1	
18	90480-23193	.GROMMET	2	
19	93501-02018	BALL	1	
20	90501-12413	SPRING, compression	1	
21	91609-20018	PIN, spring	1	
22	1L9-13340-01	BY-PASS VALVE ASSY	1	
23	93210-16325	O-RING	1	
24	93210-88324	O-RING	1	
25	90201-21608	WASHER, Plate	1	
26	90501-20422	SPRING, compression	1	

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FIG. 7 INTAKE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A2-13586-00	JOINT, carburetor 1	1	
2	2A2-13596-00	JOINT, carburetor 2	1	
3	90460-51131	CLAMP, hose	2	
4	1L9-13556-00	GASKET, manifold	2	
5	91316-06020	BOLT	4	
6	1J7-13569-00	PLUG, blind	1	
7	90467-10039	CLIP	1	
8	2A2-14411-00	CASE, air cleaner 1	2	
9	2A2-14421-00	CASE, air cleaner 2	2	
10	90480-50194	GROMMET	2	
11	1L9-14451-00	ELEMENT, air cleaner	2	
12	98501-04016	SCREW, Pan head	4	
13	92901-04600	WASHER, Plate	4	
14	90460-58124	CLAMP, hose	2	
15	90460-49058	CLAMP, hose	2	
16	2L0-14453-00	JOINT, air cleaner 1	2	
17	90413-40002	WAY 3	1	
18	90467-14015	CLIP	2	
19	90460-45040	CLAMP, hose	2	

4R4110-1070

FIG. 8 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3W5-14900-00	CARBURETOR ASSY	1	
2	3W5-14901-00	..CARBURETOR ASSY 1	1	
3	3W5-14902-00	..CARBURETOR ASSY 2	1	
4	3H1-14147-00	..O-RING	2	
5	3H1-14962-00	..WASHER	2	
6	3F7-14134-00	..SPRING, air adjusting	2	
7	3L1-14923-00	..SCREW, Pilot	2	
8	3F7-14958-01	..COVER, diaphragm	2	
9	3F7-14933-00	..SPRING, diaphragm	2	
10	97602-03108	..SCREW, Pan head with washer	4	
11	3F7-14936-00	..SEAT, spring	2	
12	3F7-14589-00	..SPRING	2	
13	3F7-14952-00	..WASHER	2	
14	256-14919-00	..CLIP	2	
15	3F7-14918-00	..RING	2	
16	3F7-14940-01	..DIAPHRAGM ASSY	2	
17	3F7-14984-00	..GASKET, float chamber	2	
18	256-14142-42	..JET, Pilot (#42.5)	2	
19	3F7-14991-00	..SCREW	2	
20	2A2-14941-94	..NOZZLE, main	2	
21	137-14153-00	..WASHER, main jet	2	
22	620-14231-27	..JET, main (#135.0)	2	
23	3F7-14985-00	..FLOAT	2	
24	3F7-14981-07	..BODY, float chamber	2	
25	98502-04006	..SCREW, Pan head	2	
26	2H0-14146-00	..PLATE	2	
27	537-14186-00	..PIN, float	2	
28	3L1-14190-20	..NEEDLE VALVE ASSY	2	

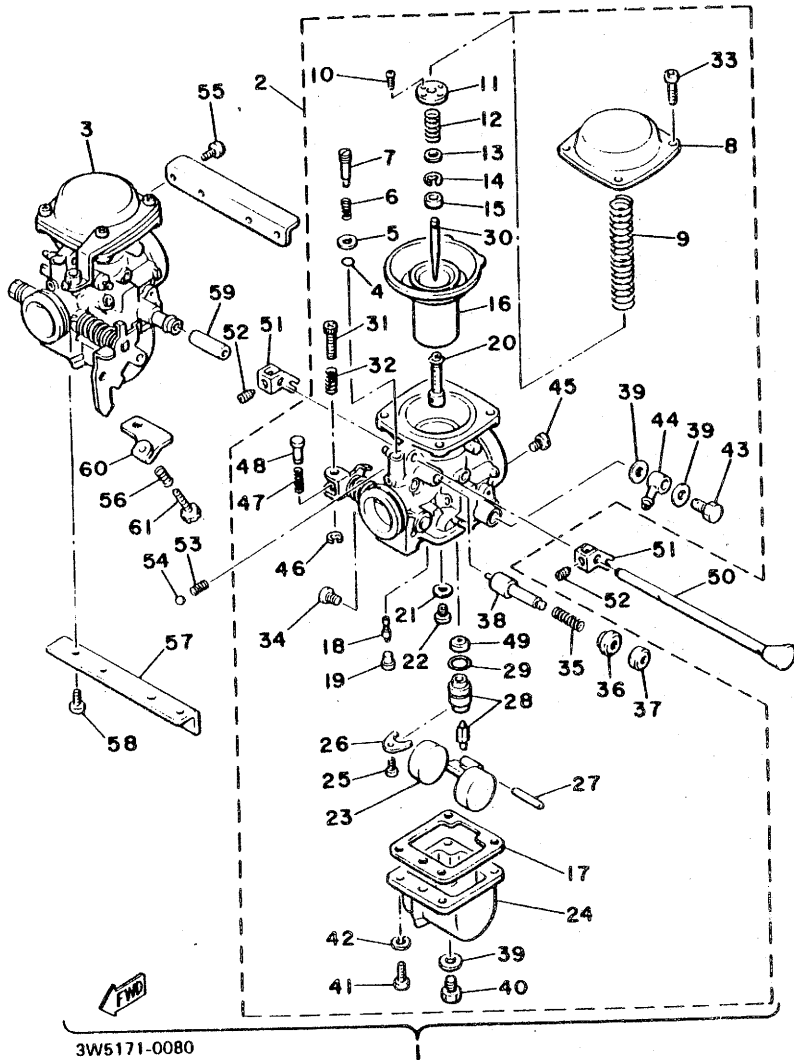
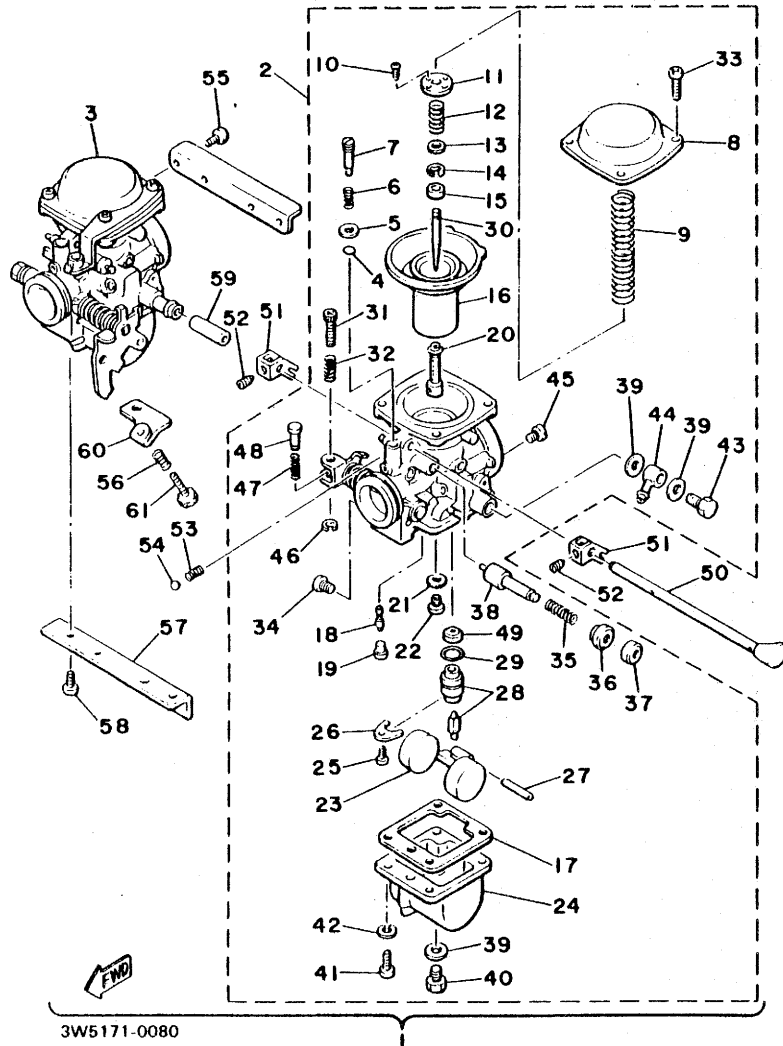


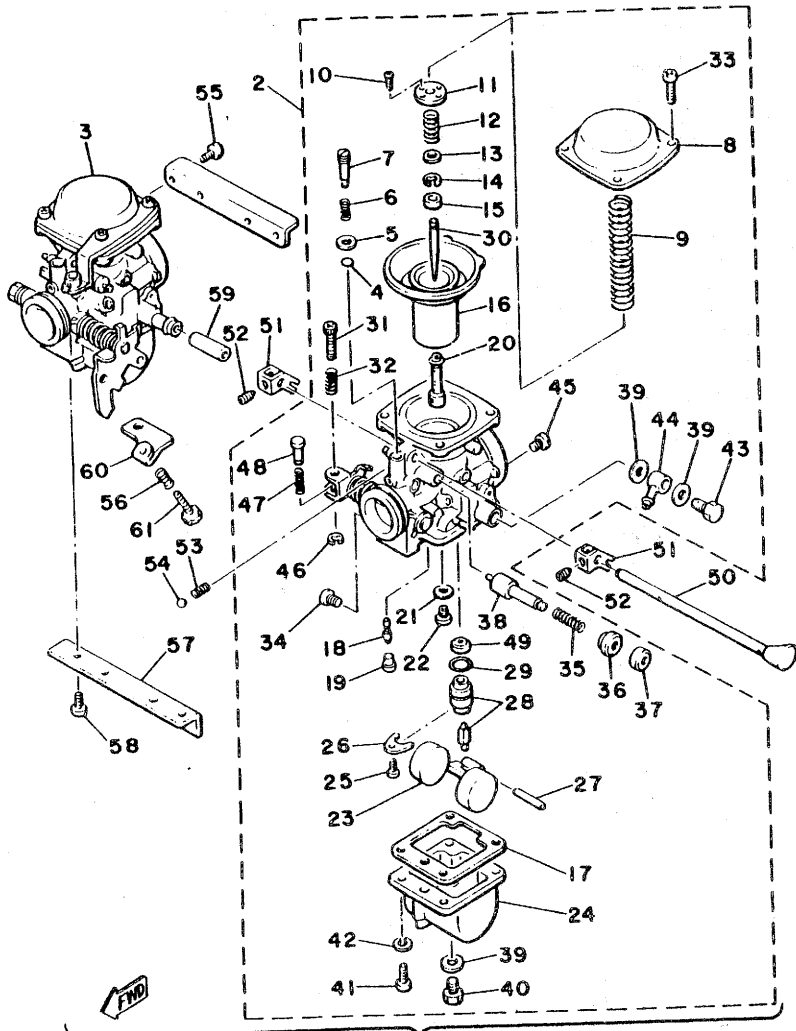
FIG. 8 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	8F2-14147-00	..O-RING	2	
30	452-14116-15	..NEEDLE	2	
31	3F7-14922-00	..SCREW, throttle	1	
32	3F7-14133-00	..SPRING, throttle stoP	1	
33	97801-05010	..SCREW, Pan head	8	
34	98302-05006	..SCREW, cylinder head	2	
35	3F7-14135-00	..SPRING, Plun&er	2	
36	3F7-14174-00	..CAP, Plun&er	2	
37	3F7-14173-00	..COVER, Plun&er caP	2	
38	3F7-14171-00	..PLUNGER, starter	2	
39	1L9-14952-00	..WASHER	4	
40	1A8-14991-00	..SCREW	2	
41	98501-05016	..SCREW, Pan head	8	
42	92901-05100	..WASHER, sPring	8	
43	1L9-14166-00	..BOLT, banjo	1	
44	3F7-14988-00	..PIPE, starter connecti&	1	
45	256-14944-31	..JET, main (#155.0)	2	
46	256-14937-00	..CLIP	1	
47	584-14934-00	..SPRING, throttle stoP	1	
48	584-14992-00	..ROD	1	
49	1J7-14994-00	..NET, filter	2	
50	2A2-14977-00	..SHAFT, starter lever	1	
51	3F7-14905-00	..LEVER, starter	2	
52	2F3-14991-00	..SCREW	2	
53	583-14589-00	..SPRING	2	
54	93501-08001	..BALL	2	
55	97801-05008	..SCREW, Pan head	4	
56	3F7-14934-00	..SPRING, throttle stoP	1	

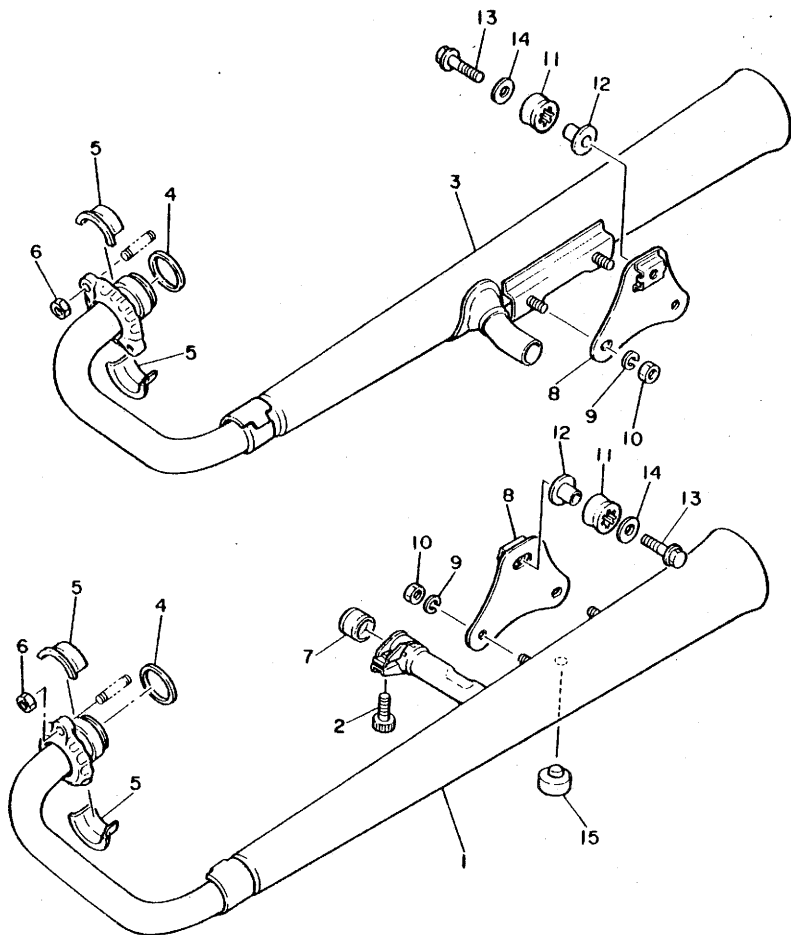
FIG. 8 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	1L9-14146-00	.PLATE	1	
58	97801-06014	.SCREW, Pan head	4	
59	1L9-14987-00	.HOSE	1	
60	3F7-14995-00	.BRACKET	1	
61	3F7-14122-00	.SCREW, throttle	1	



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FIG. 9 EXHAUST



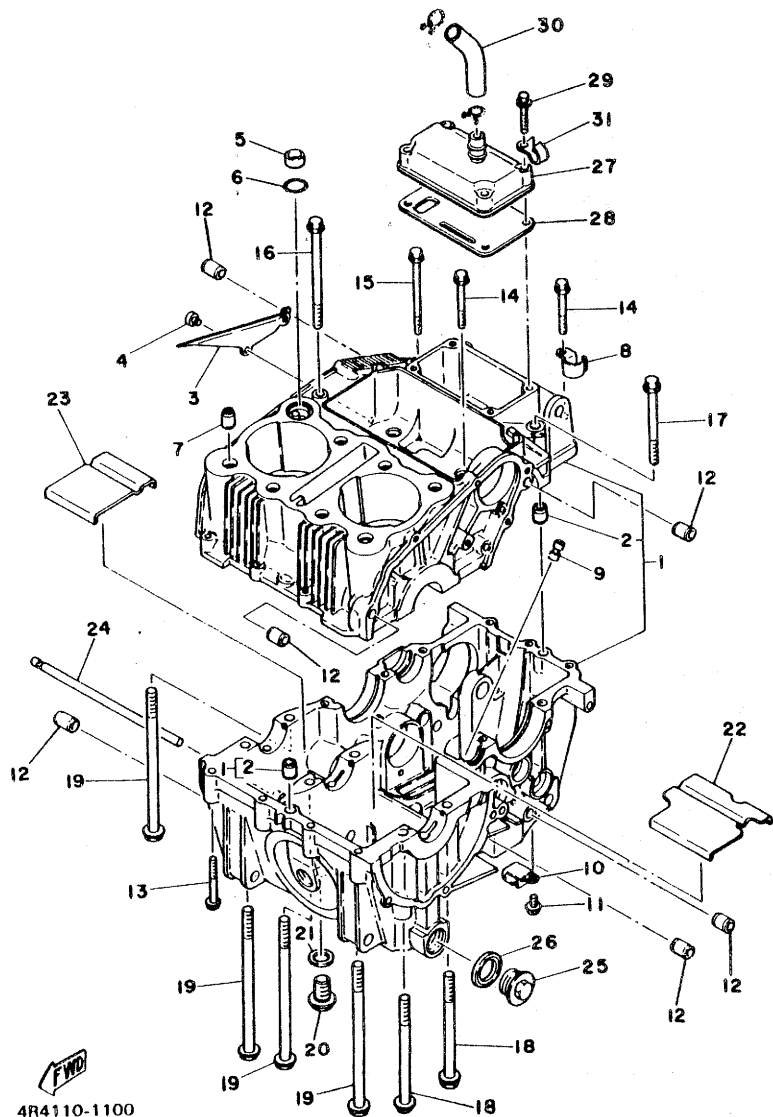
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3F9-14710-02	MUFFLER ASSY 1	1	
2	91316-08025	BOLT	1	
3	3F9-14720-02	MUFFLER ASSY 2	1	
4	1L9-14613-00	GASKET, exhaust pipe	2	
5	1J7-14614-00	FLANGE, exhaust pipe	4	
6	95301-08600	NUT	4	
7	2G2-14714-00	GASKET, muffler	1	
8	4R4-14771-01	STAY, muffler 1	2	
9	92901-08100	WASHER, spring	4	
10	95301-08600	NUT	4	
11	4R4-27414-00	DAMPER, footrest	2	
12	90387-10636	COLLAR	2	
13	95801-10040	BOLT, flange	2	
14	90201-10669	WASHER, plate	2	
15	278-27114-00	STOPPER, main stand	1	



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**B12**

FIG. 10 CRANKCASE

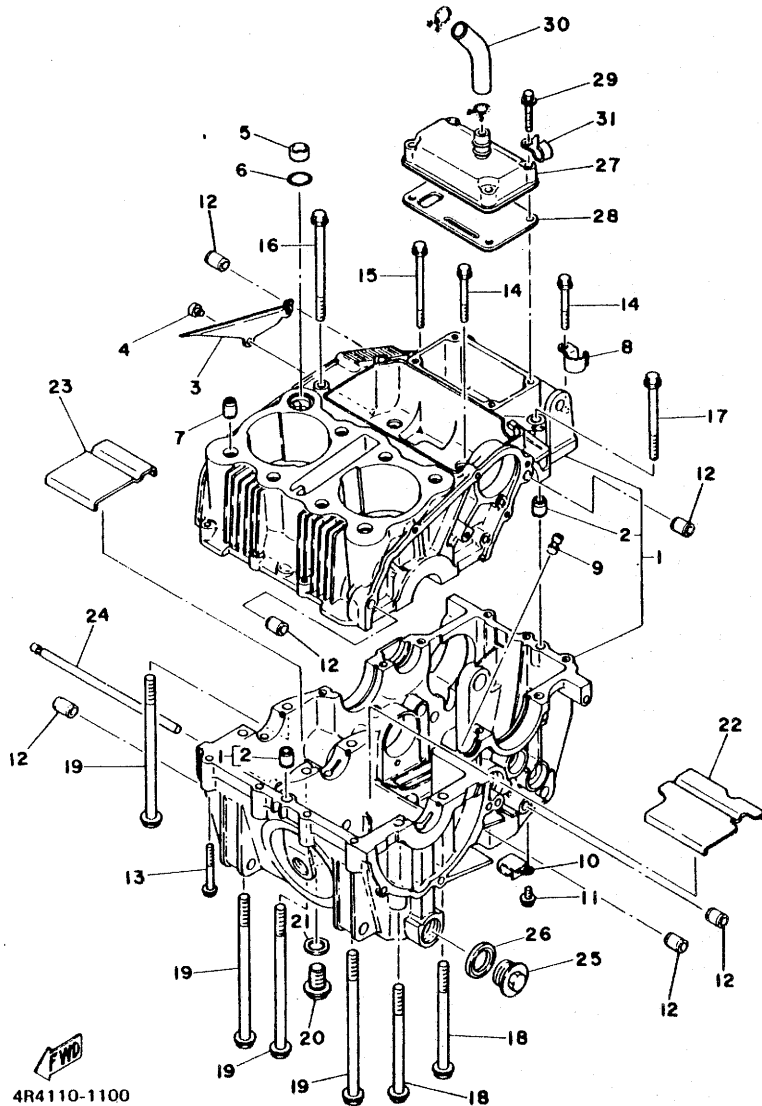


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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4R4-15100-00	CRANKCASE ASSY	1	
2	91810-03014	.PIN, dowel	2	
3	1L9-15412-00	PLATE, oil guide	1	
4	98501-05010	SCREW, Pan head	2	
5	90387-16547	COLLAR	1	
6	93210-18322	O-RING	1	
7	91830-24016	PIN, dowel	2	
8	90465-10092	CLAMP	1	
9	1L9-15138-01	NOZZLE	1	
10	90465-10110	CLAMP	1	
11	90105-06069	BOLT, washer based	1	
12	91810-03014	PIN, dowel	8	
13	90105-06073	BOLT, washer based	5	
14	90105-06074	BOLT, washer based	6	
15	90105-06076	BOLT, washer based	1	
16	90105-06077	BOLT, washer based	2	
17	90105-08081	BOLT, washer based	1	
18	90105-08082	BOLT, washer based	2	
19	90105-08084	BOLT, washer based	4	
20	90340-14010	PLUG, straight screw	1	
21	90430-14042	GASKET	1	
22	1L9-15123-00	PLATE, baffle 1	1	
23	1L9-15124-00	PLATE, baffle 2	1	
24	1L9-15122-00	BAR, baffle plate fixed	1	
25	90340-22047	PLUG, straight screw	1	
26	90430-22144	GASKET	1	
27	1L9-11108-00	BREATHER COVER ASSY	1	
28	1L9-11169-00	GASKET, breather cover	1	

FIG. 10 CRANKCASE

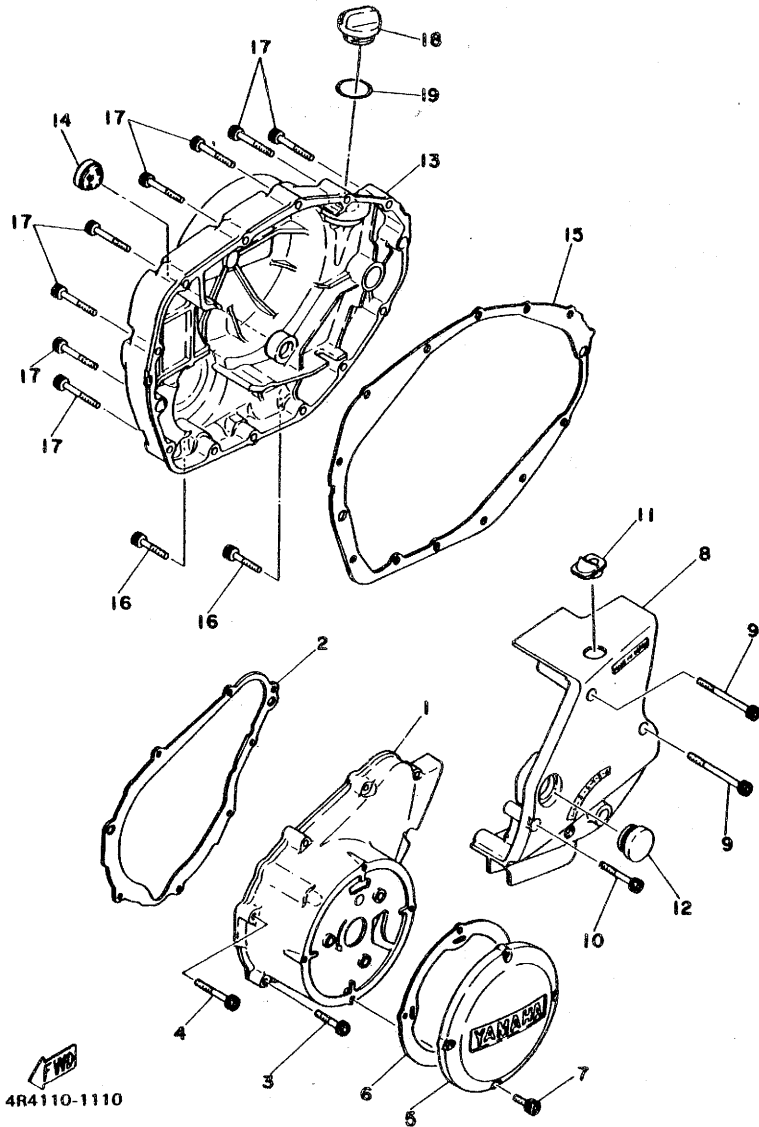
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90105-06071	BOLT, washer based	4	
30	2L0-11166-00	PIPE, breather	1	
31	90465-08111	CLAMP	1	



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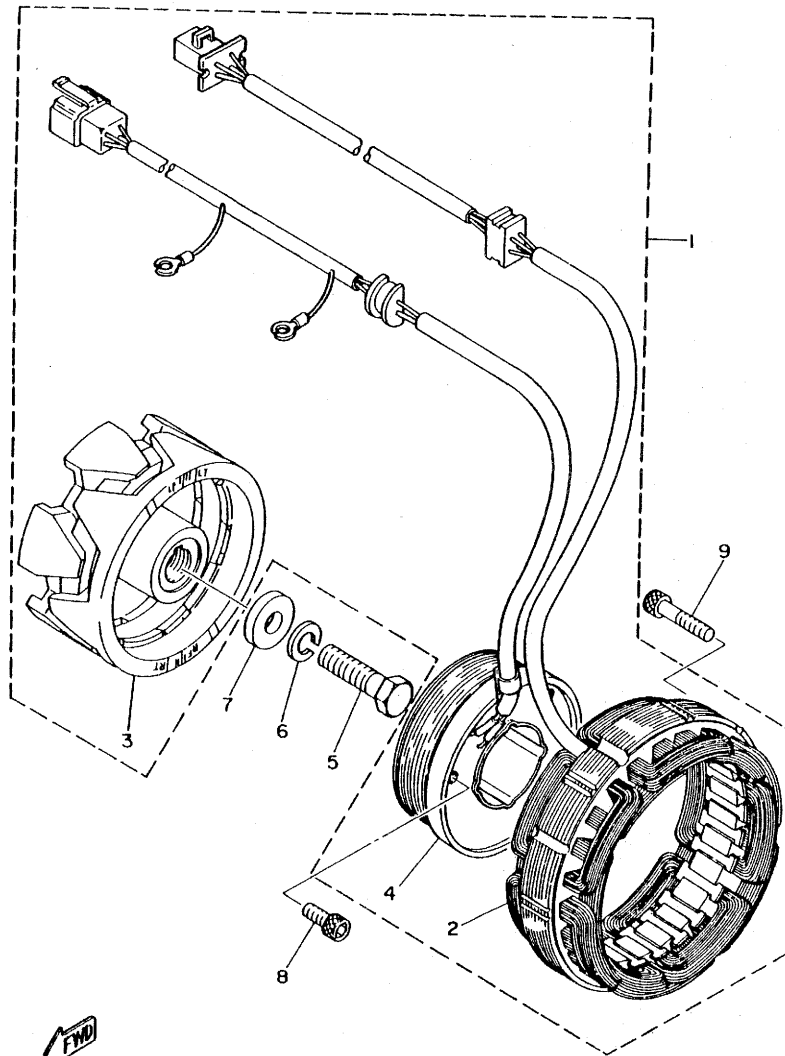
FIG. 11 CRANKCASE COVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-15411-11	COVER, crankcase 1	1	
2	1L9-15461-00	GASKET, crankcase cover 2	1	
3	91311-06030	BOLT	5	
4	91311-06040	BOLT	3	
5	1L9-15415-01	COVER, generator	1	
6	1L9-15463-01	GASKET 1	1	
7	91311-05016	BOLT	4	
8	1L9-15421-11	COVER, crankcase 2	1	
9	91311-06065	BOLT	4	
10	91311-06040	BOLT	1	
11	1L9-15441-00	HOLDER, clutch cable	1	
12	1L9-15417-00	COVER, caP	1	
13	3F9-15431-11	COVER, crankcase 3	1	
14	3Y1-15361-00	GAUGE, level	1	
15	1L9-15451-00	GASKET, crankcase cover	1	
16	91311-06030	BOLT	3	
17	91311-06040	BOLT	11	
18	3F9-15362-00	PLUG, oil level	1	
19	93210-27194	O-RING	1	

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FIG. 12 A.C. GENERATOR



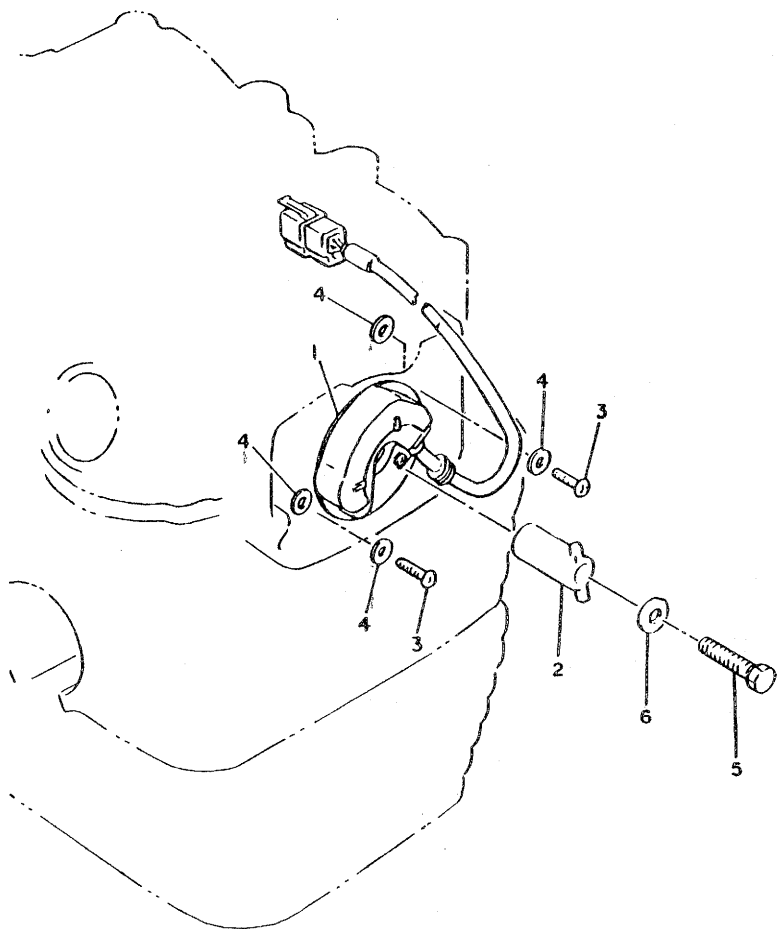
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4R4-81600-50	A.C. GENERATOR ASSY	1	
2	3F9-81610-50	.STATOR ASSY	1	
3	3F9-81650-50	.ROTOR ASSY	1	
4	4R4-81660-50	.FIELD COIL ASSY	1	
5	90101-10105	BOLT	1	
6	92901-10100	WASHER, sPring	1	
7	90201-10508	WASHER, Plate	1	
8	91316-06014	BOLT	3	
9	91316-06030	BOLT	3	



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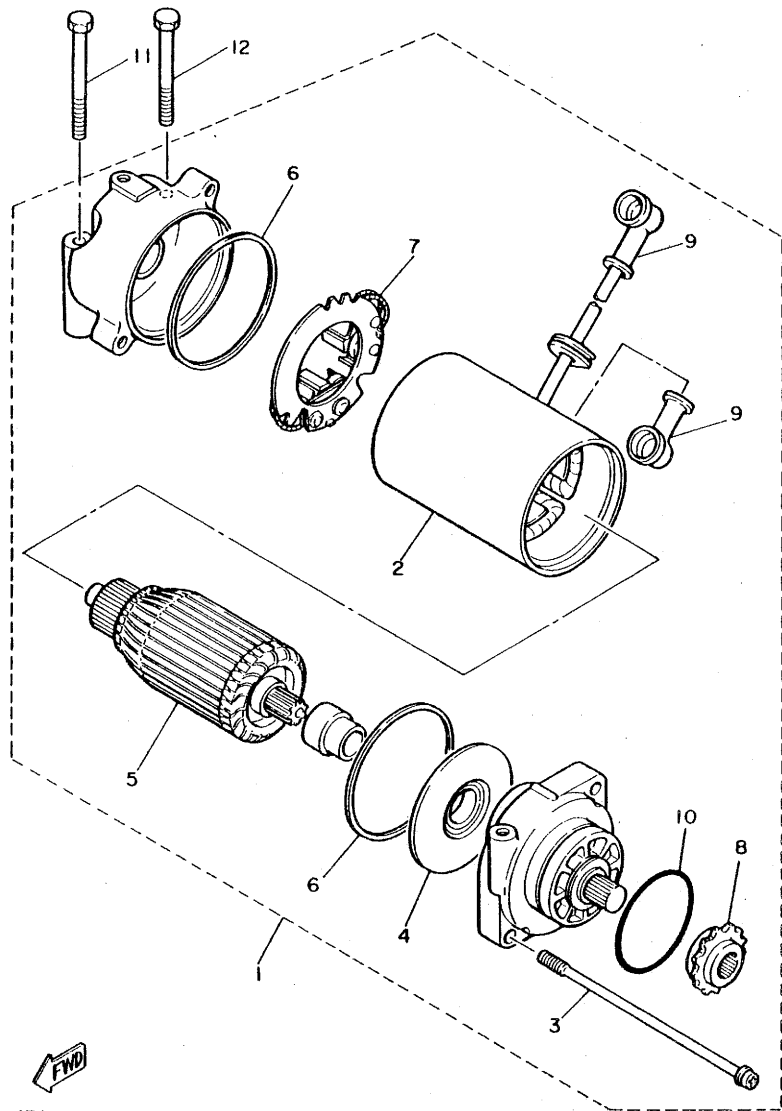
FIG. 13 PICKUP COIL GOVERNOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4R4-81671-10	BASE, Pickup	1	
2	3F9-81673-10	ROTOR	1	
3	97801-06014	SCREW, Pan head	2	
4	92901-06200	WASHER, Plain	4	
5	97301-06030	BDLT	1	
6	90201-06060	WASHER, Plate	1	



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FIG. 14 STARTING MOTOR



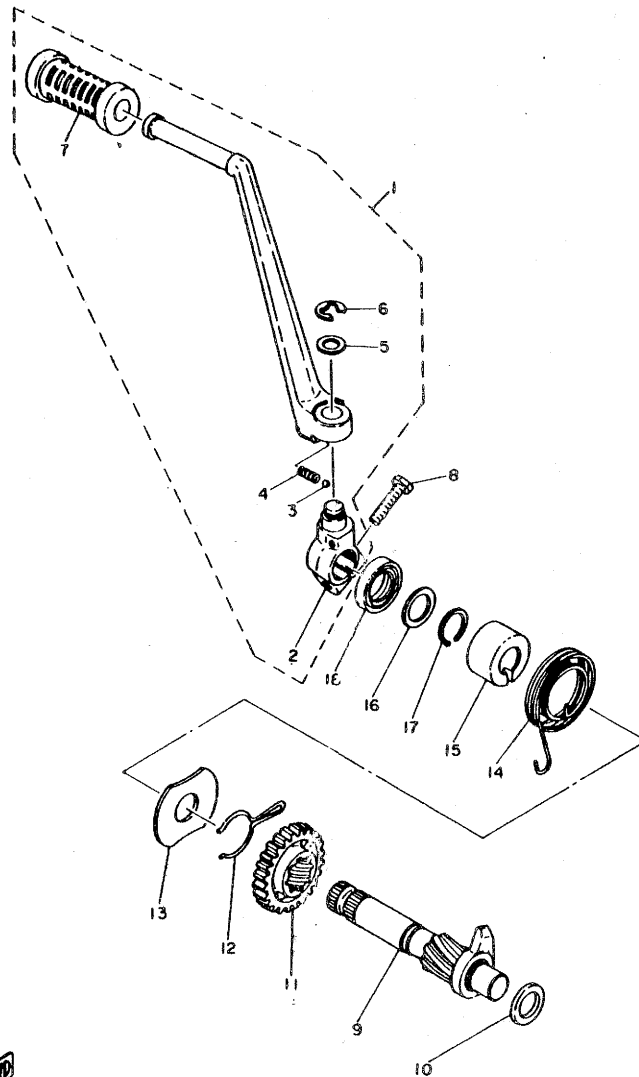
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4R4-81800-61	STARTING MOTOR ASSY	1	
2	4R4-81810-61	•STATOR ASSY	1	
3	371-81826-20	•BOLT	2	
4	4G0-81845-20	•PLATE	1	
5	1L9-81850-21	•ARMATURE ASSY	1	
6	4G0-81844-00	•GASKET	2	
7	4G0-81840-00	•BRUSH HOLDER ASSY	1	
8	1L9-15518-60	•SPROCKET, starter 1	1	
9	4G0-81871-00	•CAP	2	
10	4G0-81847-00	•O-RING	1	
11	97301-06060	BOLT	1	
12	97301-06055	BOLT	1	



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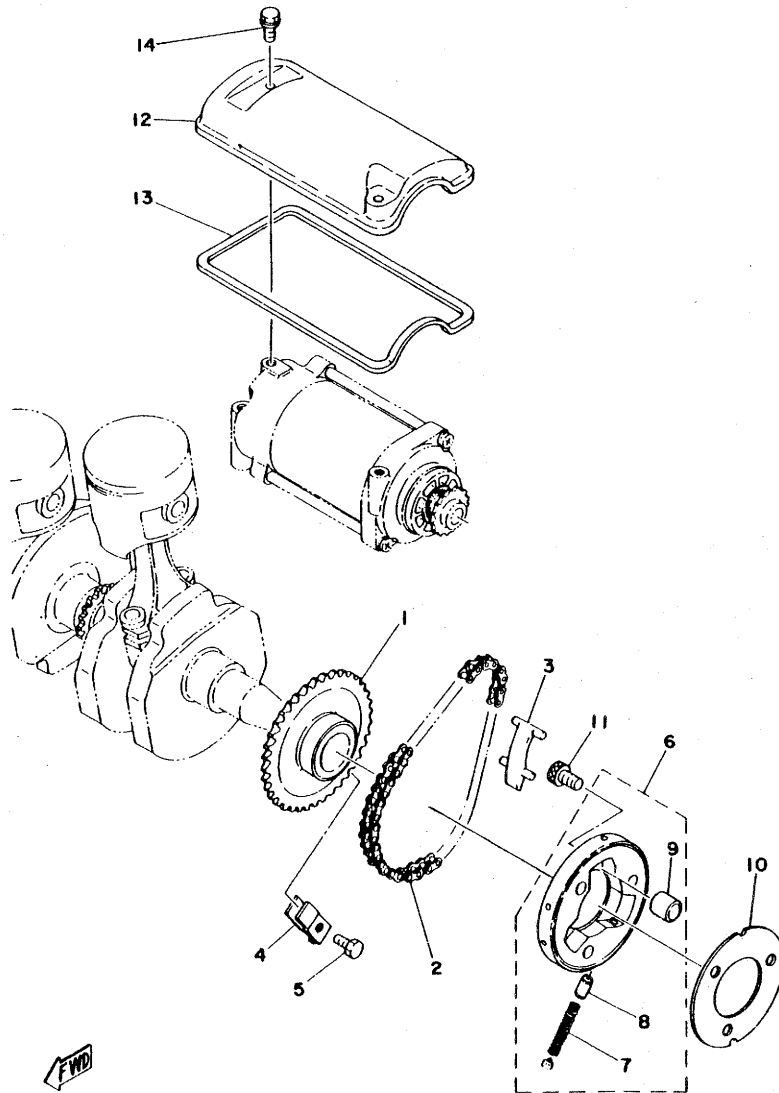
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FIG. 15 KICK STARTER



REF. NO.	PART NO.	DESCRIPTION	Q'ty	REMARKS
1	1L9-15620-01-93	KICK CRANK ASSY	1	chrome-Plated
2	278-15621-00	.BOSS, kick crank	1	
3	93507-32009	.BALL	1	
4	90501-12081	.SPRING, compression	1	
5	90201-15340	.WASHER, Plate	1	
6	93430-10016	.CIRCLIP	1	
7	156-15618-01	.COVER, kick lever	1	
8	97321-08030	BOLT	1	
9	1L9-15660-00	KICK AXLE ASSY	1	
10	136-17417-00-10	SHIM 1 (1.0T)	1	
11	371-15641-01	GEAR, kick (25T)	1	
12	90468-26045	CLIP	1	
13	278-15676-00	COVER, spring	1	
14	90508-30051	SPRING, torsion	1	
15	371-15666-00	SPACER	1	
16	90201-20266	WASHER, Plate	1	
17	93410-20009	CIRCLIP	1	
18	93102-20108	OIL SEAL	1	

FIG. 16 STARTER CLUTCH

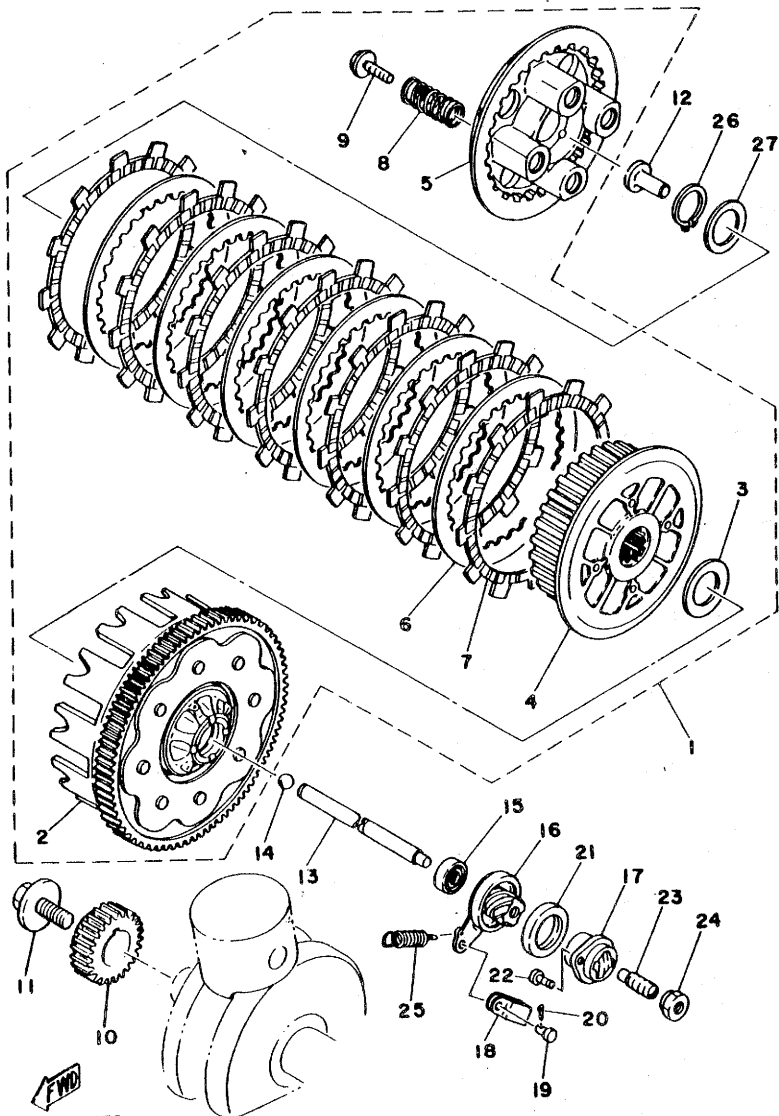


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-15519-00	SPROCKET, starter 2	1	
2	94552-19058	CHAIN, starter (DID219H2 58L)	1	
3	1L9-15591-00	GUIDE, starter chain	1	
4	1L9-15592-01	GUIDE, starter sProcket	1	
5	97301-06014	BOLT	1	
6	341-15580-07	STARTER CLUTCH OUTER ASSY	1	
7	90501-04503	.SPRING, comPression	3	
8	341-15583-05	.CAP, starter clutch sPrinG	3	
9	93615-12088	.PIN, dowel	3	
10	1L9-15589-00	PLATE, clutch cover	1	
11	91310-08015	BOLT	3	
12	1L9-15436-00	COVER, startinG motor	1	
13	1L9-15446-00	GASKET, startinG motor cover	1	
14	90105-06069	BOLT, washer based	2	

  
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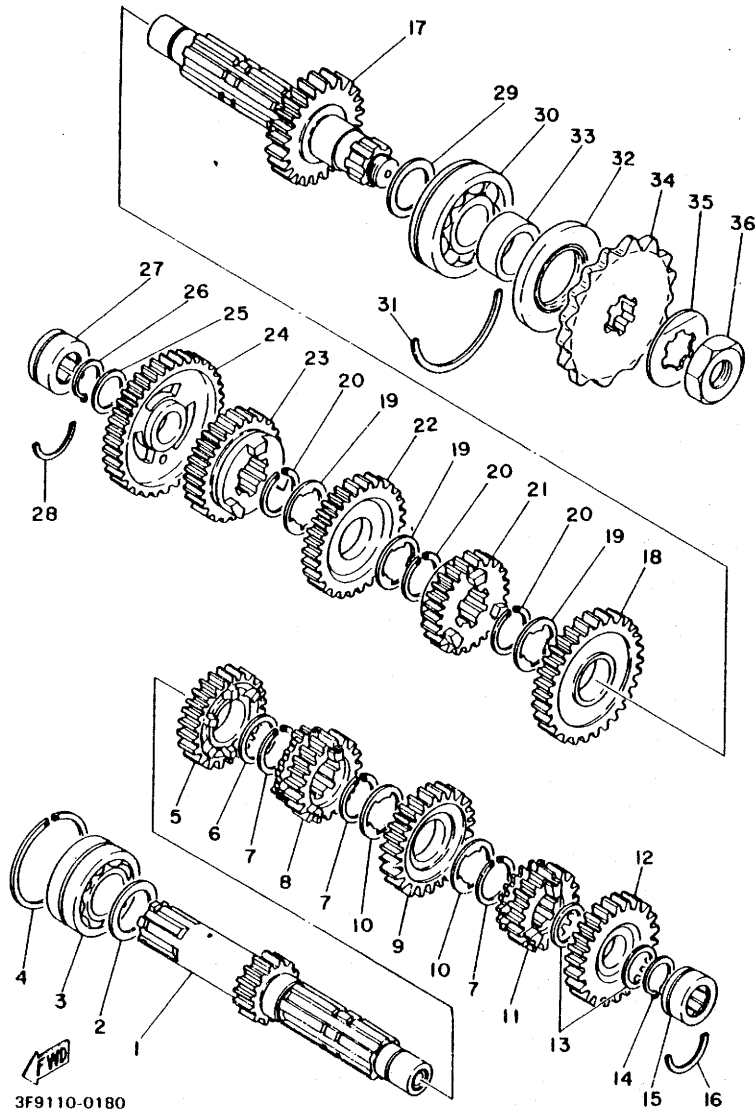
FIG. 17 CLUTCH



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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-16301-00	CLUTCH ASSY	1	
2	1L9-16150-01	.PRIMARY DRIVEN GEAR COMP.(78T)	1	
3	90201-25291	.WASHER, Plate	1	
4	1L9-16371-00	.BOSS, clutch	1	
5	1L9-16351-00	.PLATE, Pressure 1	1	
6	168-16325-00	.PLATE, clutch 2	6	
7	383-16321-00	.PLATE, friction	7	
8	90501-26148	.SPRING, compression	4	
9	90159-06010	.SCREW, with washer	4	
10	1L9-16111-00	GEAR, Primary drive (24T)	1	
11	90105-10085	BOLT, washer based	1	
12	1L9-16356-00	ROD, Push 1	1	
13	371-16357-02	ROD, Push 2	1	
14	93505-16006	BALL	1	
15	93102-09245	OIL SEAL	1	
16	1L9-16340-00	PUSH LEVER ASSY	1	
17	371-16396-00	HOUSING, Push screw	1	
18	214-16389-00	JOINT	1	
19	90240-06005	PIN, clevis	1	
20	91401-10010	PIN, cotter	1	
21	214-16347-01	SEAL, dust	1	
22	98501-05012	SCREW, Pan head	2	
23	90113-08021	BOLT, set	1	
24	90179-08179	NUT	1	
25	90506-10023	SPRING, tension	1	
26	93410-24042	CIRCLIP	1	
27	168-17428-01-03	SHIM 2 (0.3T)	1	UR
	168-17428-01-05	SHIM 2 (0.5T)	1	UR

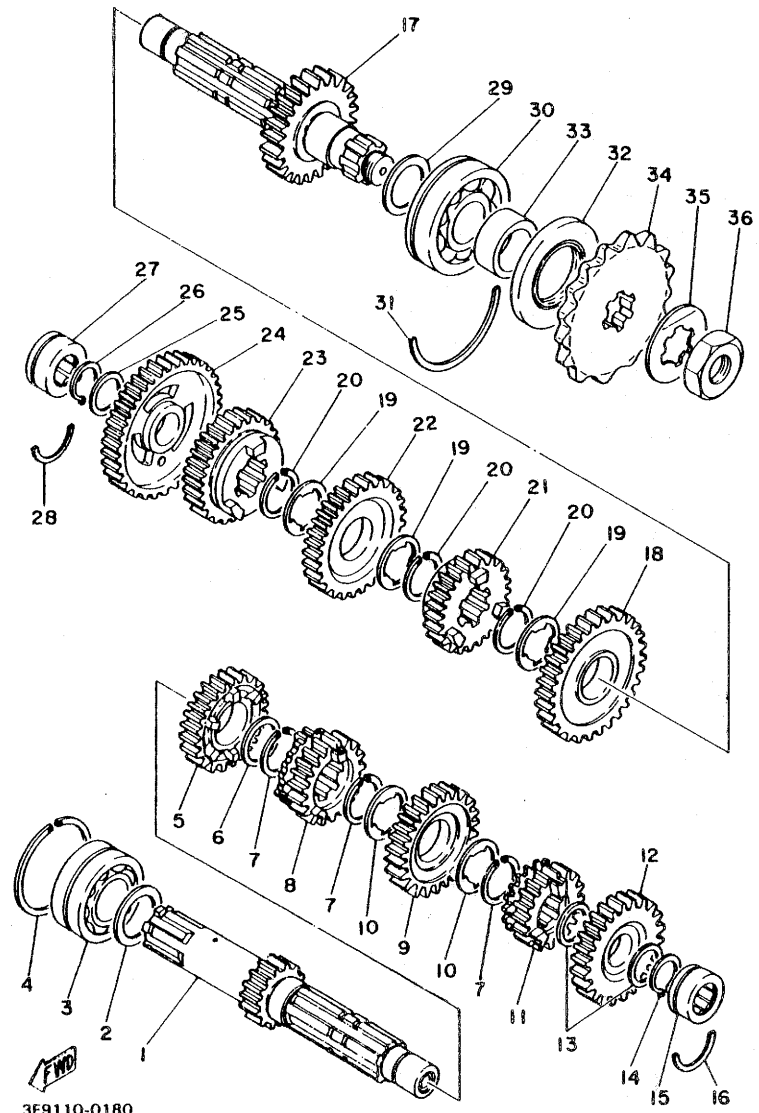
FIG. 18 TRANSMISSION



3F9110-0180

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-17401-00	MAIN AXLE ASSY (14T)	1	
2	168-17428-01-03	SHIM 2 (0.3T)	1	UR
	168-17428-01-05	SHIM 2 (0.5T)	1	UR
3	93305-20502	BEARING (B5205)	1	
4	93440-52009	CIRCLIP	1	
5	1L9-17141-00	GEAR, 4th Pinion (24T)	1	
6	90201-25287	WASHER, Plate	1	
7	93440-25019	CIRCLIP	3	
8	1L9-17131-00	GEAR, 3rd Pinion (21T)	1	
9	1L9-17161-00	GEAR, 6th Pinion (30T)	1	
10	90209-21105	WASHER	2	
11	1A1-17121-00	GEAR, 2nd Pinion (18T)	1	
12	1L9-17151-00	GEAR, 5th Pinion (26T)	1	
13	90201-20266	WASHER, Plate	2	
14	93410-20009	CIRCLIP	1	
15	93311-22027	BEARING, cylindrical	1	
16	93450-32042	CIRCLIP	1	
17	1L9-17420-00	DRIVE AXLE ASSY (25T)	1	
18	1L9-17221-00	GEAR, 2nd wheel (32T)	1	
19	90209-21105	WASHER	3	
20	93440-25019	CIRCLIP	3	
21	1L9-17261-00	GEAR, 6th wheel (26T)	1	
22	2A2-17231-00	GEAR, 3rd wheel (29T)	1	
23	2A2-17241-00	GEAR, 4th wheel (27T)	1	
24	1L9-17210-00	1ST WHEEL GEAR ASSY (35T)	1	
25	90201-20266	WASHER, Plate	1	
26	93410-20009	CIRCLIP	1	
27	93311-42045	BEARING, cylindrical	1	

FIG. 18 TRANSMISSION



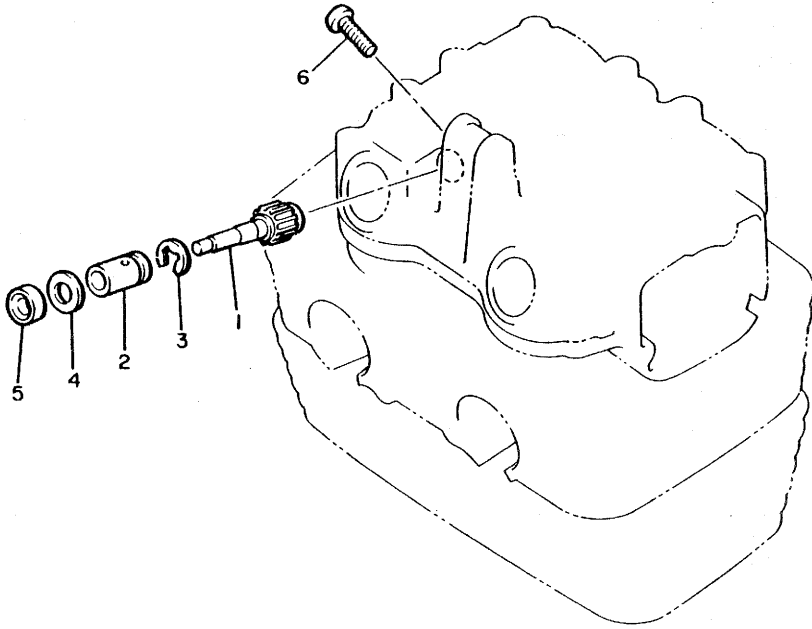
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REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	278-17425-00	CIRCLIP 2	1	
29	168-17426-01-03	SHIM 2 (0.3T)	1	UR
	168-17426-01-05	SHIM 2 (0.5T)	1	UR
30	93306-30504	BEARING (B6305N)	1	
31	278-17424-00	CIRCLIP 1	1	
32	93102-35109	OIL SEAL	1	
33	90387-25192	COLLAR	1	
34	1A1-17461-60	SPROCKET, drive (16T)	1	
35	90215-21121	WASHER, lock	1	
36	90179-18020	NUT	1	

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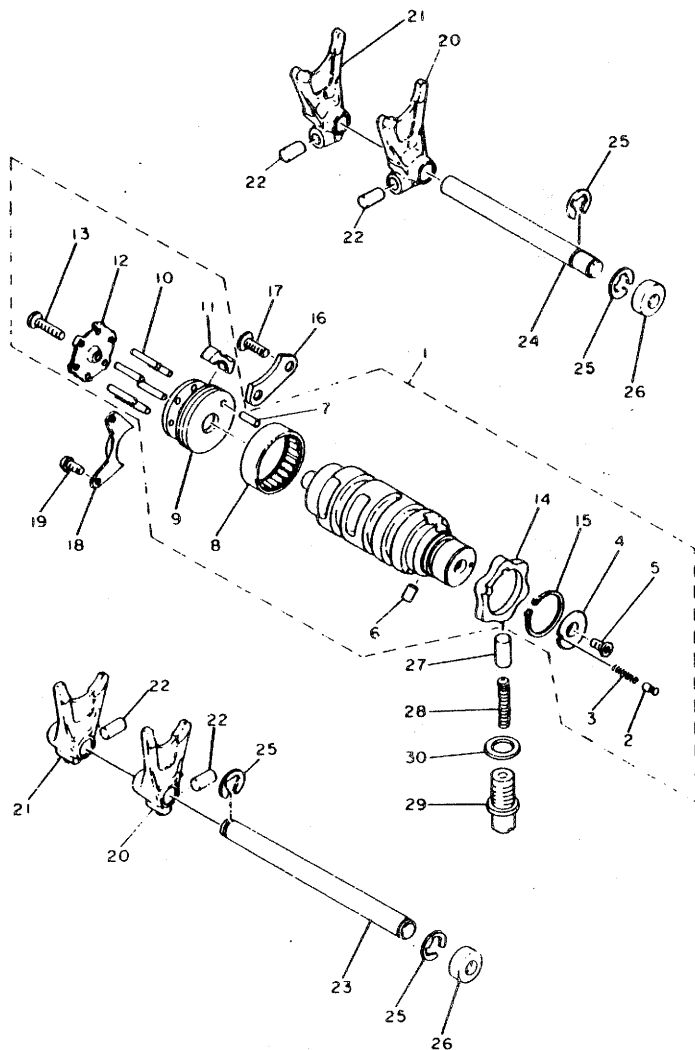
FIG. 19 TACHOMETER GEAR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-17841-00	GEAR, driven (15T)	1	
2	1L9-17811-00	HOUSING, tachometer gear	1	
3	93440-12051	CIRCLIP	1	
4	90201-06605	WASHER, Plate	1	
5	93102-06254	OIL SEAL	1	
6	98501-05025	SCREW, Pan head	1	



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FIG. 20 SHIFT CAM.FORK

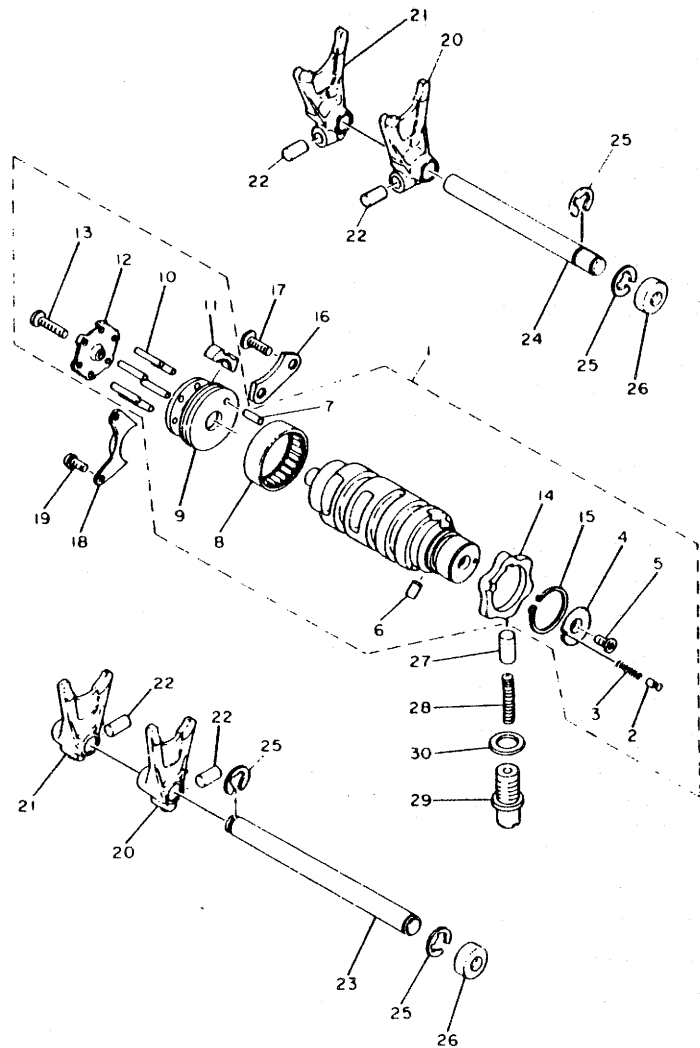


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-18540-00	SHIFT CAM ASSY	1	
2	278-18542-00	.POINT, neutral	1	
3	90501-06022	.SPRING, compression	1	
4	278-18566-00	.PLATE, side 2	1	
5	98701-05012	.SCREW, flat head	1	
6	93604-08071	.PIN, dowel	1	
7	93604-14012	.PIN, dowel	1	
8	93315-23612	.BEARING, cylindrical	1	
9	328-18185-00	.SEGMENT	1	
10	93604-22050	.PIN, dowel	6	
11	328-18352-10	.PLATE, Pawl	1	
12	328-18561-00	.PLATE, side 1	1	
13	98701-05020	.SCREW, flat head	1	
14	1L9-18141-00	.PLATE, stopPer	1	
15	93410-30012	.CIRCLIP	1	
16	328-18562-00	PLATE, stopPer 2	1	
17	92701-06015	SCREW, flat head	2	
18	328-18179-00	GUIDE	1	
19	98501-05010	SCREW, Pan head	2	
20	328-18511-01	FORK, shift 1	2	
21	328-18512-01	FORK, shift 2	2	
22	90250-08017	PIN, straight	4	
23	278-18531-00	BAR, shift fork Guide 1	1	
24	278-18535-00	BAR, shift fork Guide 2	1	
25	93430-10016	CIRCLIP	4	
26	90338-22021	PLUG	2	
27	278-18547-02	STOPPER, cam	1	
28	90501-10062	SPRING, compression	1	



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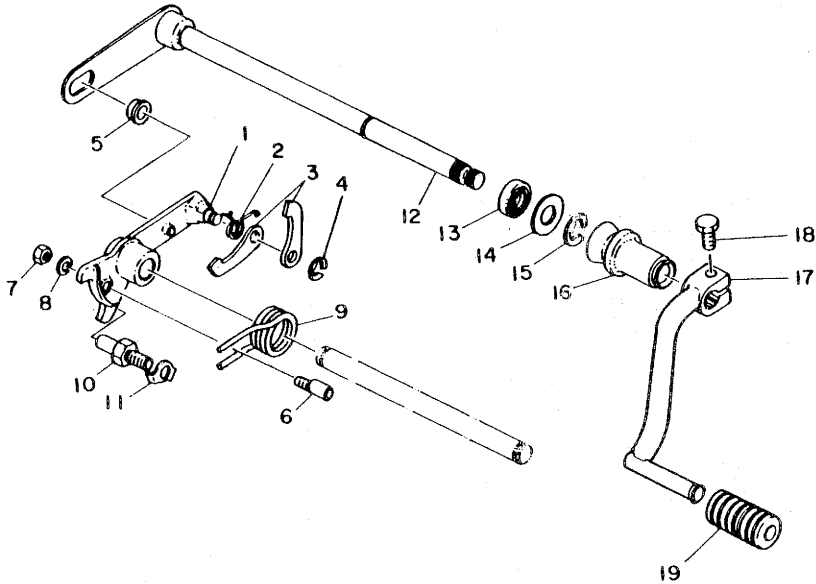
FIG. 20 SHIFT CAM-FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90149-14031	SCREW	1	
30	137-15353-00	GASKET, drain	1	

FIG. 21 SHIFT SHAFT, PEDAL

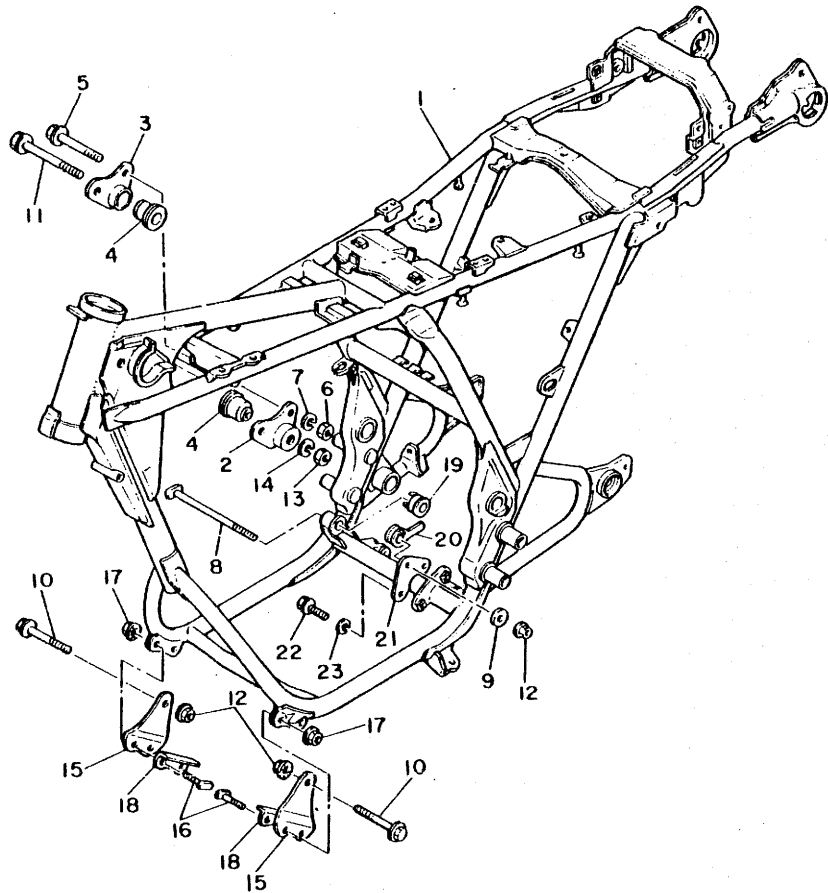
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	328-18128-00	BRACKET	1	
2	90508-08007	SPRING, torsion	1	
3	328-18151-00	LEVER, shift 3	2	
4	93430-07012	CIRCLIP	1	
5	214-18178-00	ROLLER, shift lever	1	
6	90149-06017	SCREW	1	
7	95301-06600	NUT	1	
8	92901-06100	WASHER, spring	1	
9	90508-29492	SPRING, torsion	1	
10	278-18127-00	STOPPER, screw	1	
11	90215-08015	WASHER, lock	1	
12	278-18101-01	SHIFT SHAFT ASSY	1	
13	93102-12106	OIL SEAL	1	
14	90201-12575	WASHER, plate	1	
15	93430-10016	CIRCLIP	1	
16	278-18131-00	BOOT, sealing	1	
17	2L1-18111-00	PEDAL, shift	1	
18	97311-06020	BOLT	1	
19	132-18113-01	COVER, shift Pedal	1	



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FIG. 22 FRAME

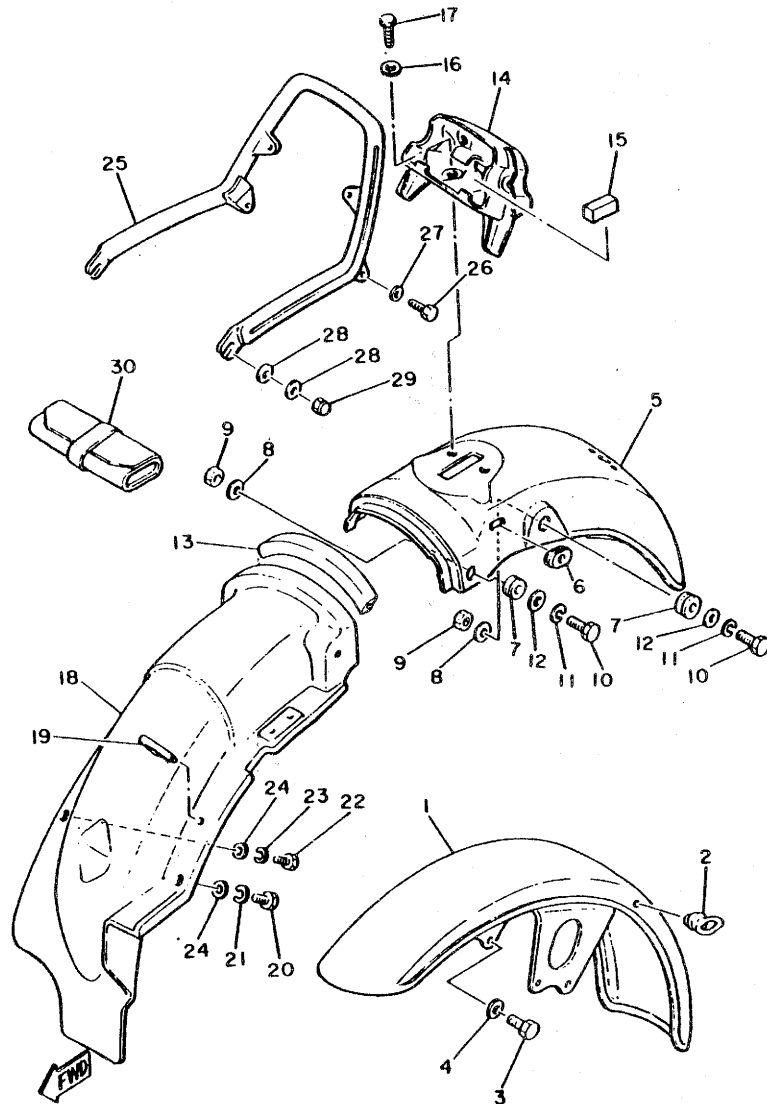


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4R4-21110-00-98	FRAME COMP	1	low gloss black
2	1L9-21316-01	STAY, engine 3	1	
3	1L9-21317-01	STAY, engine 4	1	
4	1A1-15316-00	DAMPER, engine mount 1	2	
5	95821-08070	BOLT, flange	2	
6	95301-08600	NUT	2	
7	92901-08100	WASHER, spring	2	
8	4R4-21482-00	BOLT, engine mounting 2	1	
9	90201-10131	WASHER, plate	1	
10	90105-10188	BOLT, washer based	2	
11	90105-08022	BOLT, washer based	1	
12	90179-10280	NUT	3	
13	95301-08600	NUT	1	
14	92901-08100	WASHER, spring	1	
15	4R4-21316-00	STAY, engine 3	2	
16	4R4-21481-00	BOLT, engine mounting 1	4	
17	90185-08054	NUT, self-locking	4	
18	4R4-21491-00	WASHER, lock	2	
19	4R4-21485-00	DAMPER, rubber 1	1	
20	4R4-21486-00	DAMPER 2	1	
21	4R4-21319-00	STAY, engine 6	1	
22	95811-08016	BOLT, flange	2	
23	92901-08100	WASHER, spring	2	



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FIG. 23 FRONT FENDER, REAR FENDER

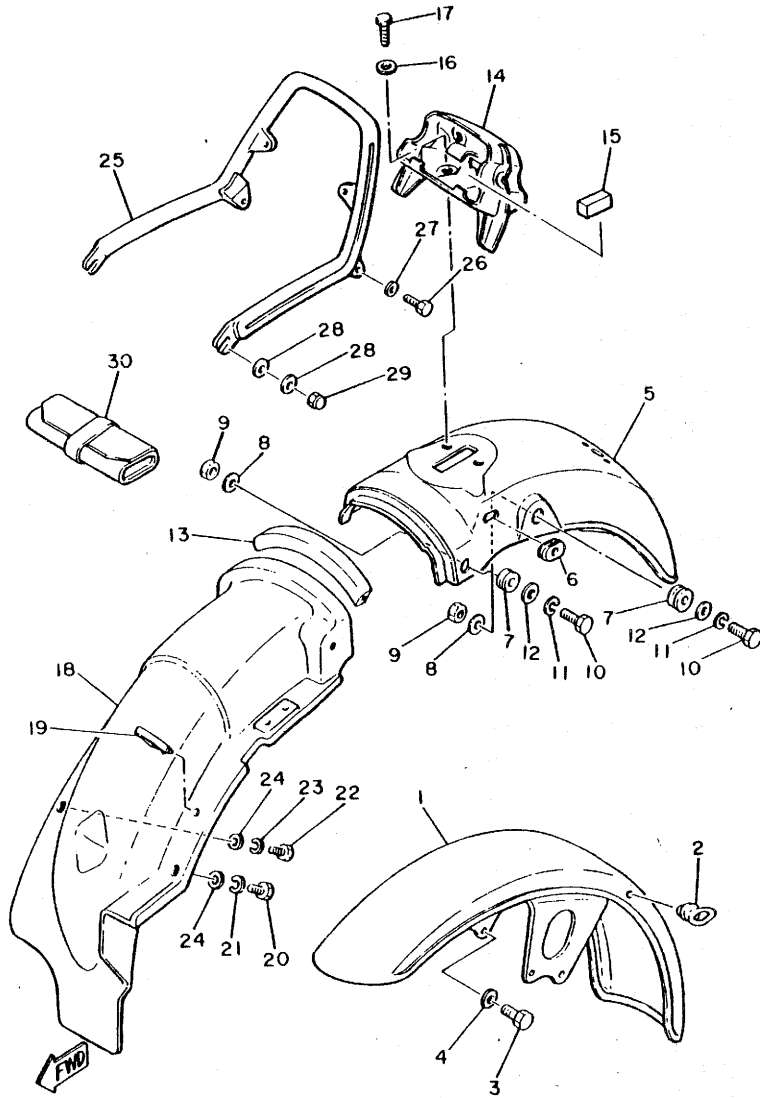


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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2L0-21510-01-93	FRONT FENDER COMP.	1	chrome-Plated
2	1A0-21518-00	HOLDER, cable	1	
3	90101-08253	BOLT	4	
4	92901-08200	WASHER, Plain	4	
5	3F9-21610-00-93	REAR FENDER COMP.	1	chrome-Plated
6	90480-15061	GROMMET	1	
7	168-21638-00	DAMPER	4	
8	92902-12200	WASHER	4	
9	248-21635-00	NUT, rear fender	4	
10	97306-08025	BOLT	4	
11	92906-08100	WASHER, sPring	4	
12	92906-08600	WASHER, Plate	4	
13	2L0-21268-00	SEAL	1	
14	3F9-24756-00	COVER, tail	1	
15	3F9-2472E-00	SEAL	2	
16	90201-06057	WASHER, Plate	2	
17	97302-06014	BOLT	2	
18	3F9-21620-00	MUD GUARD COMP.	1	
19	90464-16025	CLAMP	1	
20	97306-06014	BOLT	2	
21	92906-06100	WASHER, sPring	2	
22	97301-06015	BOLT	2	
23	92902-06100	WASHER, sPring	2	
24	90201-06059	WASHER, Plate	4	
25	3F9-21645-00	STAY, rear	1	
26	97313-08020	BOLT	2	
27	92903-08200	WASHER, Plain	2	
28	90201-100A1	WASHER, Plate	4	

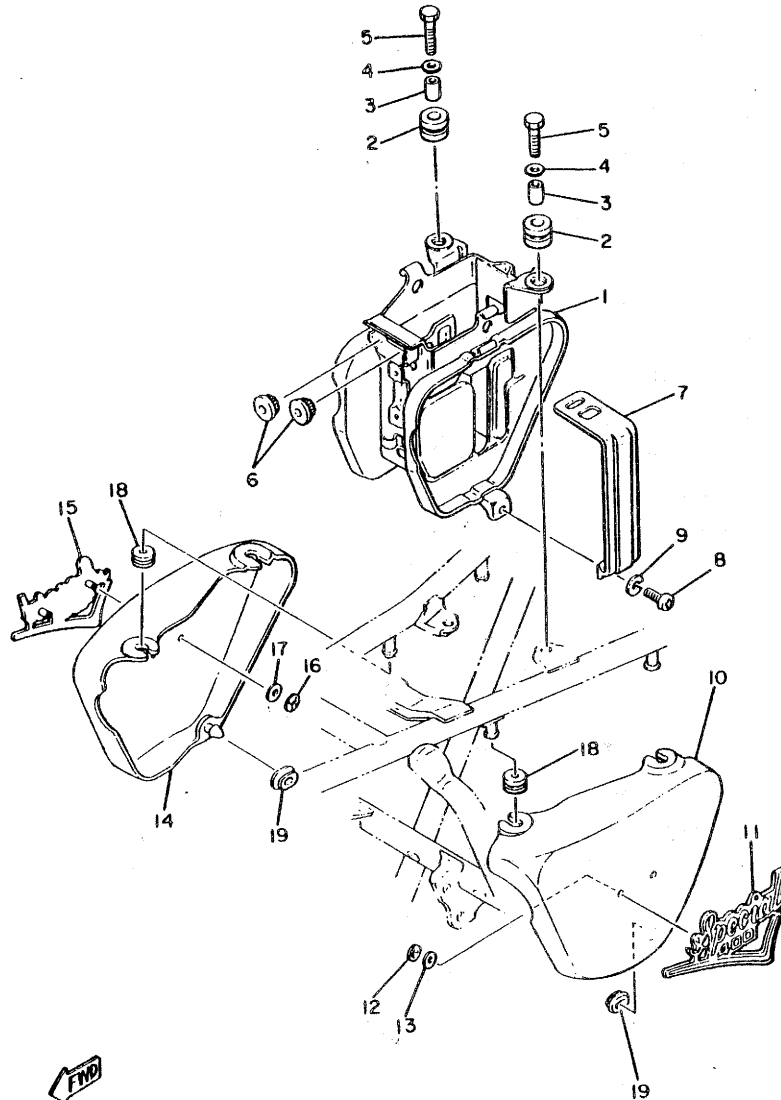
FIG. 23 FRONT FENDER•REAR FENDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90176-10009	NUT, crown	2	
30	1L9-28100-10	TOOL KIT	1	



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FIG. 24 SIDE COVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3F9-21240-00	BOX COMP.	1	
2	90480-14102	GROMMET	2	
3	90387-07390	COLLAR	2	
4	90201-06067	WASHER, Plate	2	
5	97302-06025	BOLT	2	
6	1J7-21746-00	DAMPER, battery box	2	
7	1L9-21776-01	BAND, tank fitting	2	
8	92501-06030	SCREW, Pan head	2	
9	92901-06100	WASHER, sPring	2	
10	4R4-21711-00-H9	COVER, side 1	1	UR black gold
	4R4-21711-00-7J	COVER, side 1	1	UR new ruby red
11	4R4-21781-00	EMBLEM 1	1	
12	90183-04005	NUT, sPring	2	
13	90202-04003	WASHER, Plate	2	
14	4R4-21721-00-H9	COVER, side 2	1	UR black gold
	4R4-21721-00-7J	COVER, side 2	1	UR new ruby red
15	4R4-21782-00	EMBLEM 2	1	
16	90183-04005	NUT, sPring	2	
17	90202-04003	WASHER, Plate	2	
18	90480-12053	GROMMET	4	
19	90480-01141	GROMMET	2	

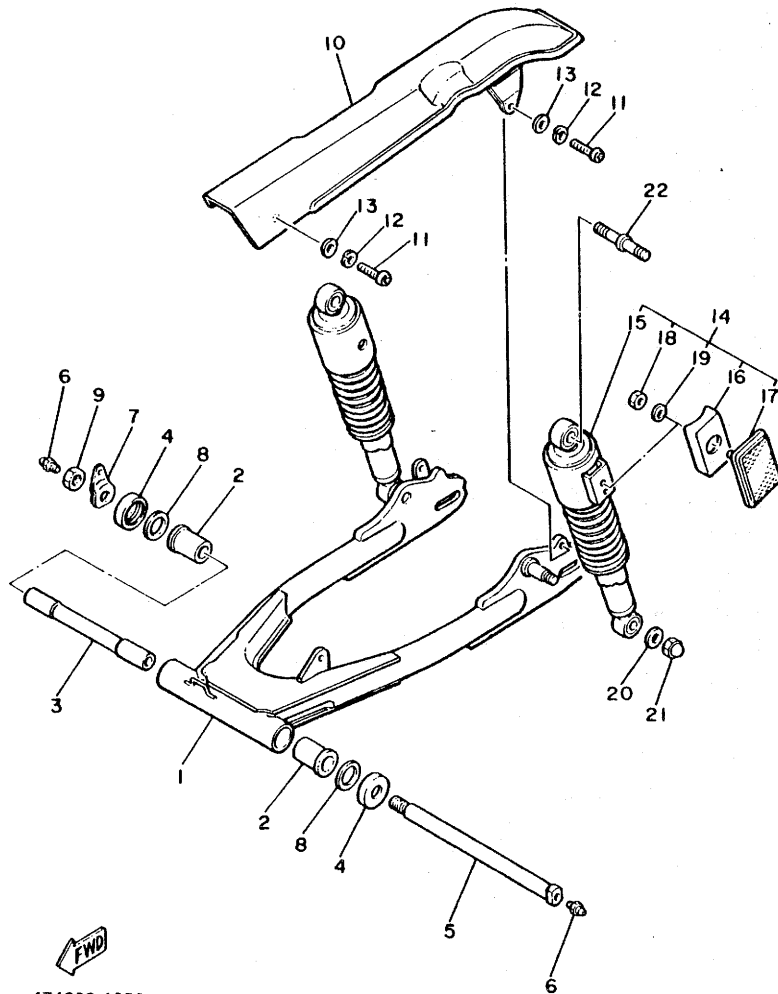


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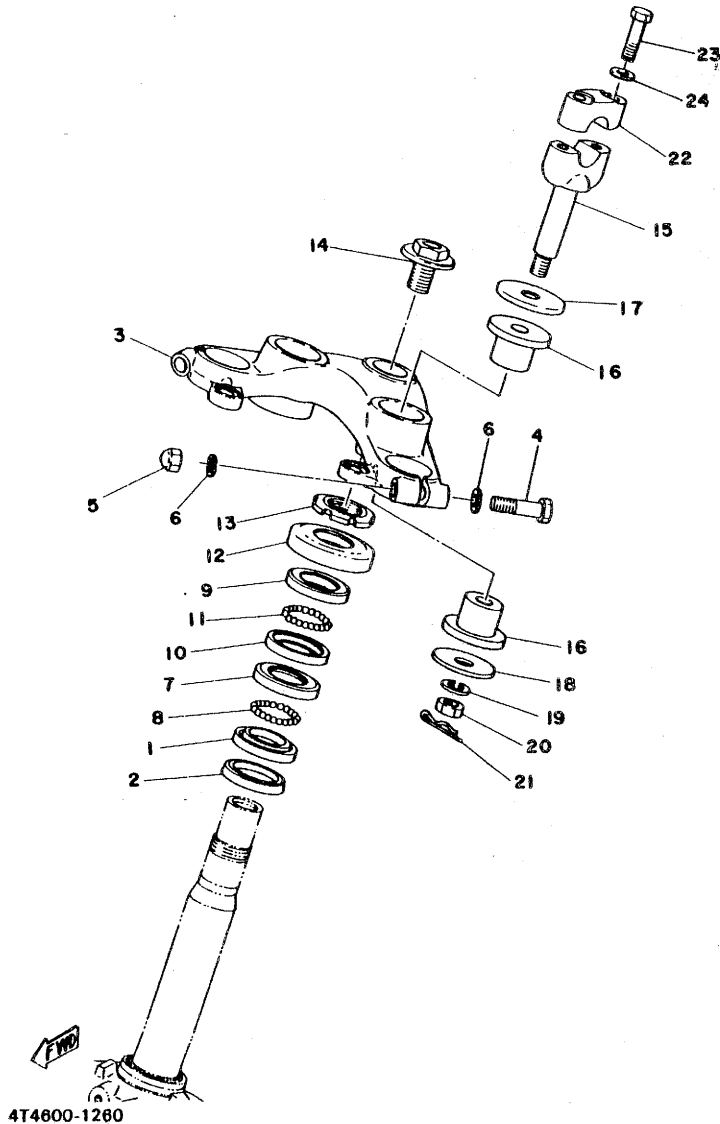
FIG. 25 REAR ARM SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4R4-22110-00-98	REAR ARM COMP.	1	low gloss black
2	90386-22102	BUSH	2	
3	341-22184-00	BUSH	1	
4	371-22128-00	COVER, thrust	2	
5	4R4-22141-00	SHAFT, Pivot	1	
6	93700-06004	NIPPLE, Grease	2	
7	90215-14176	WASHER, lock	1	
8	156-22127-00	SHIM (0.3T)	2	UN
9	90170-14272	NUT	1	
10	3F9-22311-00-93	CASE, chain	1	chrome-Plated
11	92501-06015	SCREW, Pan head	2	
12	92901-06100	WASHER, spring	2	
13	92901-06600	WASHER, Plate	2	
14	4R4-22210-00	SHOCK ABSORBER ASSY, rear	2	
15	2L0-22212-00	SPRING	2	
16	3G1-85137-00	BASE, reflector rear	2	
17	3G1-85130-00	REAR REFLECTOR ASSY	2	
18	95301-05600	NUT	2	
19	92901-05200	WASHER, Plain	2	
20	90201-10140	WASHER, Plate	2	
21	90176-10013	NUT, crown	2	
22	3F9-22241-00	BOLT	2	



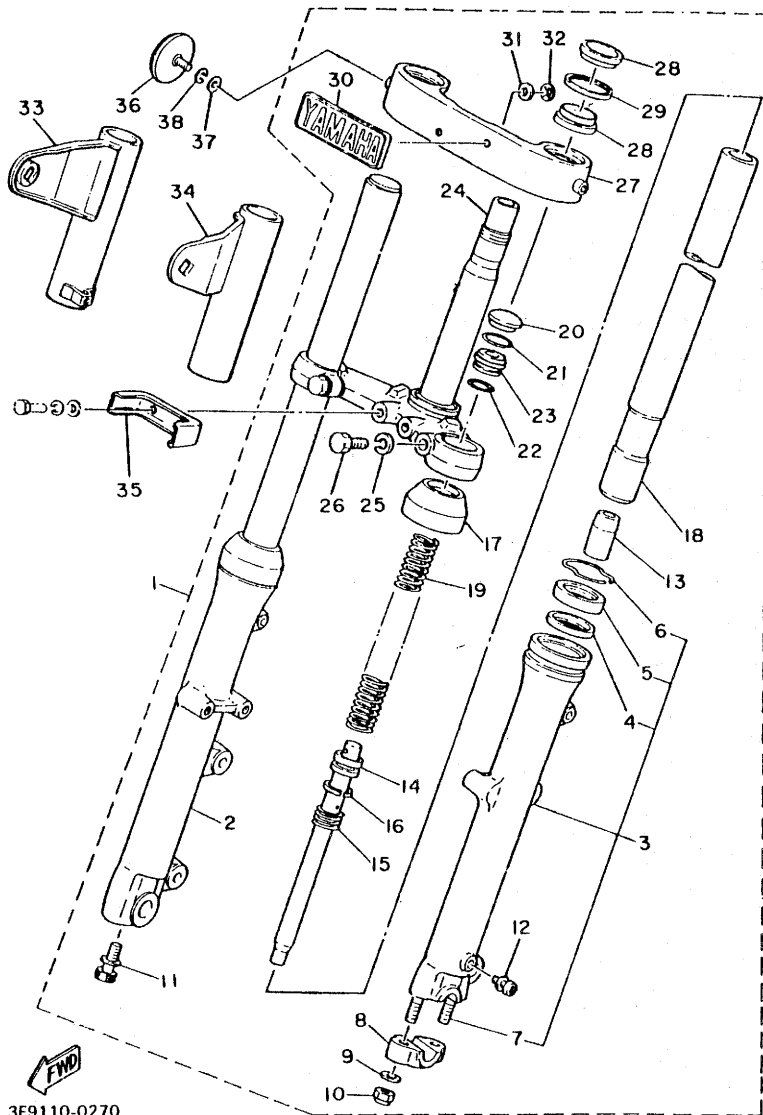
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FIG. 26 STEERING



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	156-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	2L0-23435-00-98	CROWN, handle	1	low gloss black
4	97306-08055	BOLT	2	
5	95306-08800	NUT	2	
6	92906-08600	WASHER, Plate	4	
7	156-23412-00	RACE, ball 2	1	
8	93501-04011	BALL	19	
9	183-23411-00	RACE, ball 1	1	
10	183-23412-00	RACE, ball 2	1	
11	93501-04011	BALL	19	
12	136-23415-00	COVER, ball race 1	1	
13	90179-25033	NUT	1	
14	90105-14102	BOLT, washer based	1	
15	1E6-23442-00	HOLDER, handle lower	2	
16	256-23434-01	HOLDER, damPer	4	
17	90209-12151	WASHER	2	
18	90201-10149	WASHER, Plate	2	
19	92901-10100	WASHER, sPring	2	
20	95302-10700	NUT	2	
21	90468-12006	CLIP	2	
22	1E6-23441-00-98	HOLDER, handle upper	2	low gloss black
23	90106-08032	BOLT	4	
24	92901-08600	WASHER, Plate	4	

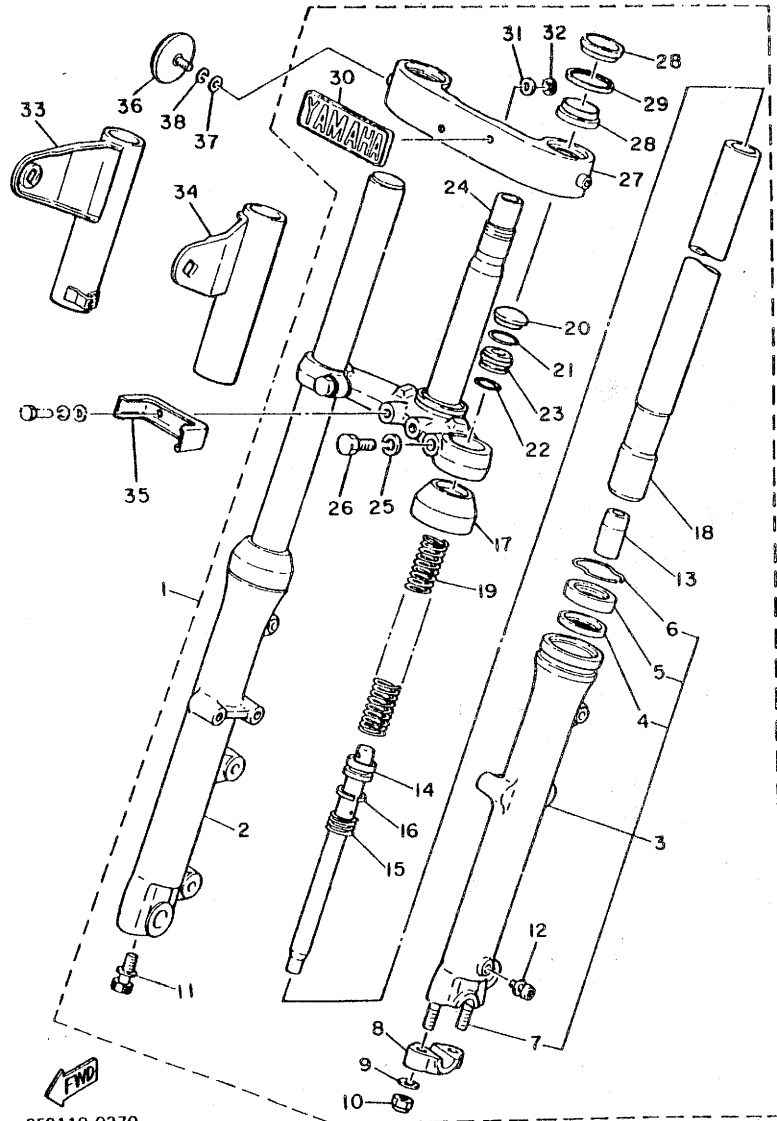
FIG. 27 FRONT FORK



3F9110-0270

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3F9-23101-00	FRONT FORK ASSY	1	
2	1L9-23136-01	.TUBE, outer 2	1	
3	2L0-23126-00	.TUBE, outer 1	1	
4	1L9-23146-00	..SEAL, sPacer	2	
5	1L9-23145-00	..OIL SEAL	2	
6	1L9-23156-00	..CLIP, oil seal	2	
7	90116-08260	..BOLT, stud	2	
8	1E7-23167-00	.HOLDER, axle	1	
9	92901-08600	.WASHER, Plate	2	
10	90185-08054	.NUT, self-locking	2	
11	1E7-23181-00	.BOLT, hexagon socket head	2	
12	1E7-23119-00	.PLUG, drain	2	
13	1L9-23166-00	.TAPER, sPindle	2	
14	1L9-23170-02	.CYLINDER COMP., front fork	2	
15	1E7-23151-00	.SPRING, rebound	2	
16	1E7-23157-00	.RING, Piston	2	
17	1L9-23144-00	.SEAL, dust	2	
18	2L0-23110-00	.INNER TUBE COMP.1	2	
19	2L0-23141-00	.SPRING, front fork	2	
20	1L9-23168-00	.CAP, front fork	2	
21	1L9-23183-00	.RING, stopPer	2	
22	1L9-23114-00	.GASKET	2	
23	1L9-23111-00	.SEAT, sPring	2	
24	2L0-23340-00-90	.UNDER BRACKET COMP.	1	uni chrome (bl-ack)
25	92901-10100	.WASHER, sPring	2	
26	97323-10035	.BOLT	2	
27	2L0-23122-00-93	.COVER, outer 1	1	chrome-Plated
28	2L0-23163-00	.GASKET	4	

FIG. 27 FRONT FORK

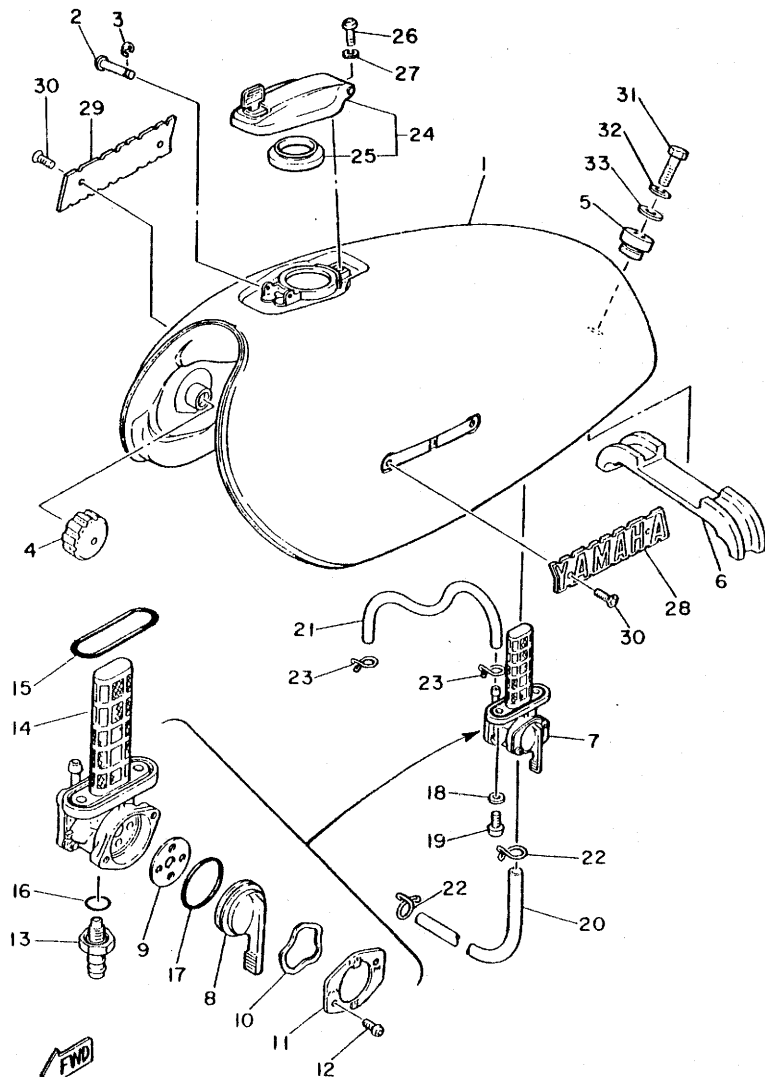


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	2L0-23116-00	.GUIDE, cover lower	2	
30	2M0-23395-00	.EMBLEM	1	
31	90202-04003	.WASHER, Plate	2	
32	90183-04005	.NUT, sPrinG	2	
33	3F9-23131-00-93	COVER, upper 2	1	chrome-Plated
34	3F9-23121-00-93	COVER, upper 1	1	chrome-Plated
35	2L0-23318-00	HOLDER, cable 1	1	
36	2N8-85111-00	REFLECTOR, front 1	2	
37	92901-05200	WASHER, Plain	2	
38	92901-05100	WASHER, sPrinG	2	

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FIG. 28 FUEL TANK

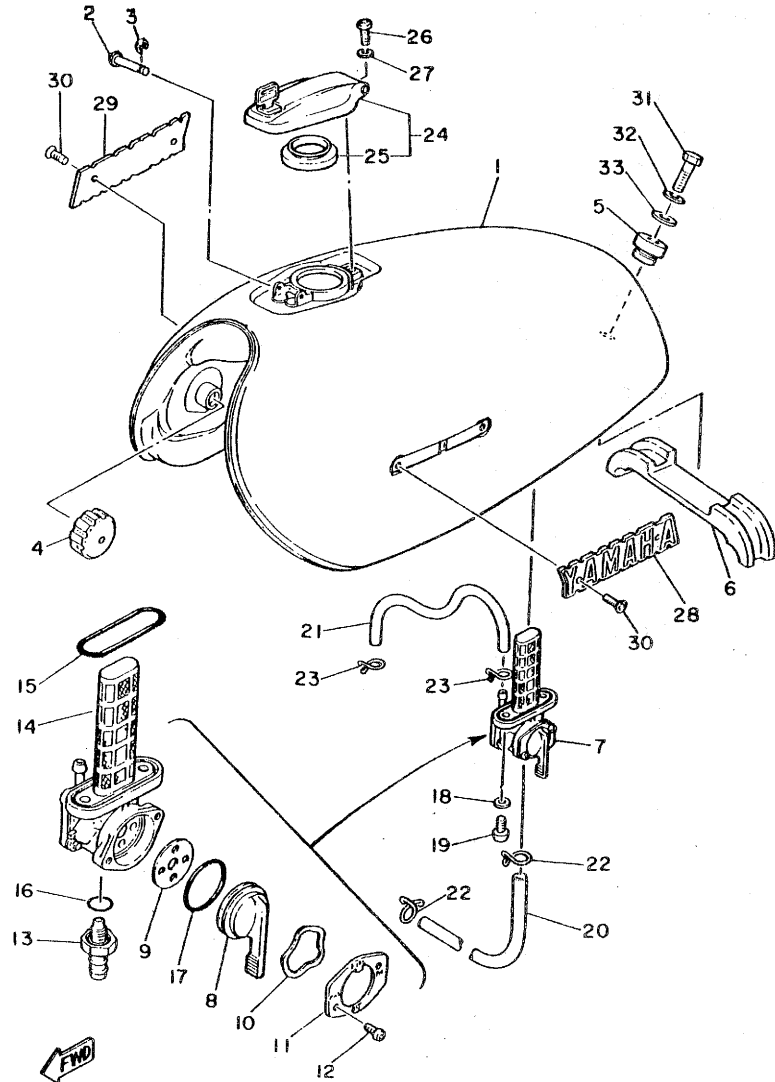


4R4110-1280

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2L0-24110-00-H9	FUEL TANK COMP.	1	UR black & gold
	2L0-24110-00-7J	FUEL TANK COMP.	1	UR new ruby red
2	90249-03123	PIN	1	
3	93430-02001	CIRCLIP	1	
4	1L9-24181-00	DAMPER, locatin& 1	2	
5	2L0-24182-00	DAMPER, locatin& 2	1	
6	2L0-24183-00	DAMPER, locatin& 3	1	
7	3X8-24500-00	FUEL COCK ASSY 1	1	
8	3X8-24524-00	•LEVER, cock	1	
9	2G2-24523-00	•VALVE	1	
10	2G2-24518-00	•WASHER, wave	1	
11	2G2-24525-00	•PLATE, lever fitting	1	
12	98501-03008	•SCREW, Pan head	2	
13	2L0-24551-00	•BOLT, Joint	1	
14	3Y1-24514-20	•NET, filter 1	1	
15	2G2-24512-00	•O-RING	1	
16	2L0-24522-00	•GASKET	1	
17	2G2-24534-00	•O-RING	1	
18	90202-06010	WASHER, Plate	2	
19	90149-06008	SCREW	2	
20	90445-10133	HOSE	1	
21	90445-09496	HOSE	1	
22	90467-09006	CLIP	2	
23	90467-08003	CLIP	2	
24	4R0-24602-00	CAP ASSY	1	
25	2M0-24641-00	•GASKET, caP 1	1	
26	98501-05008	SCREW, Pan head	1	
27	92901-05100	WASHER, sPrin&	1	

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FIG. 28 FUEL TANK

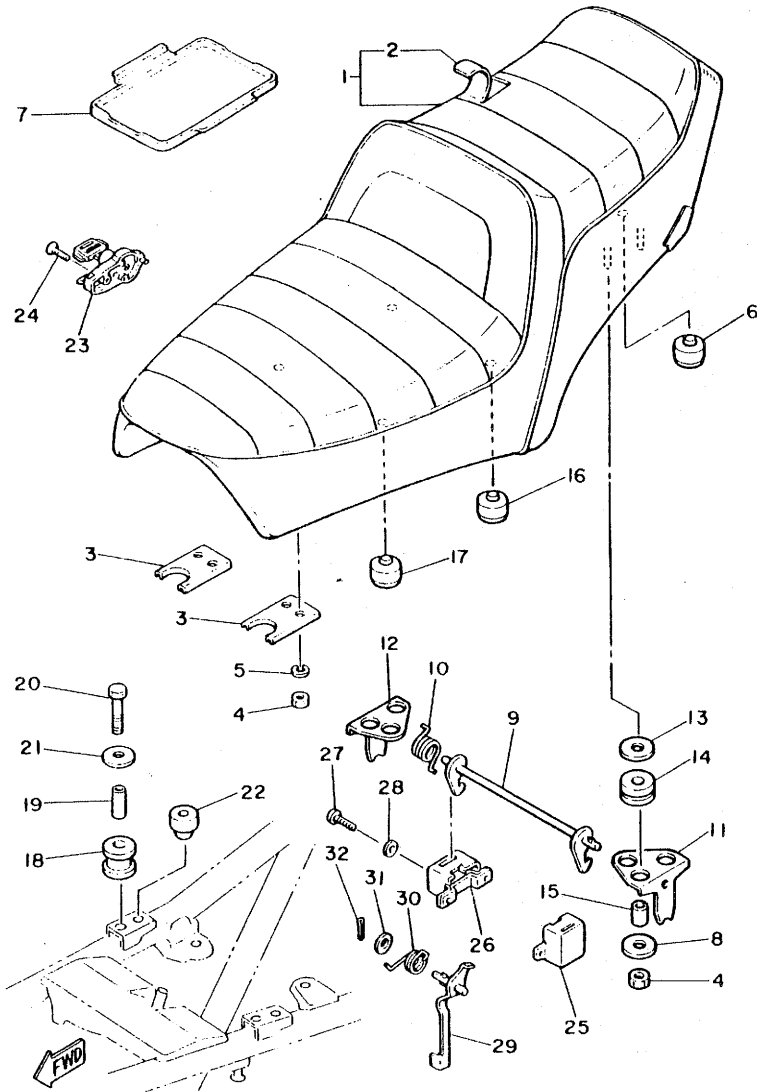


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	3F9-24161-00	EMBLEM 1	1	
29	3F9-24162-00	EMBLEM 2	1	
30	90152-04006	SCREW, countersunk	4	
31	97301-08016	BOLT	1	
32	92901-08100	WASHER, spring	1	
33	90201-08114	WASHER, Plate	1	

4R4110-1280

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FIG. 29 SEAT

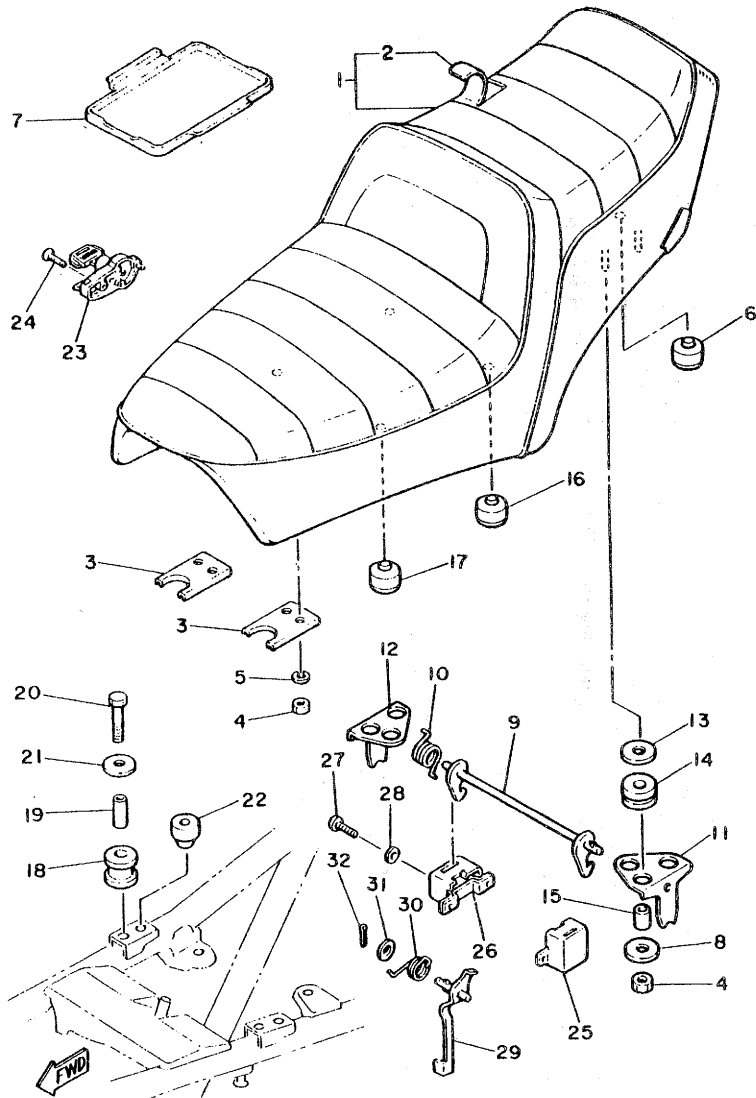


4T4600-1290

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4R4-W2472-00	DOUBLE SEAT ASSY	1	
2	4R4-24731-00	.COVER, double seat	1	
3	3F9-24748-00	BRACKET, seat	2	
4	95302-06600	NUT	8	
5	92902-06100	WASHER, sPring	4	
6	1T4-24741-00	PAD, seat	2	
7	395-28185-00	LID	1	
8	90201-06765	WASHER, Plate	4	
9	3F9-24754-00	HOOK, seat	1	
10	90508-20412	SPRING, torsion	1	
11	3F9-24718-00	BRACKET, seat	1	
12	3F9-24728-00	BRACKET, seat	1	
13	3F9-24722-00	WASHER, sPecial	4	
14	1L9-24723-00	DAMPER, seat	4	
15	90387-06595	COLLAR	4	
16	371-27114-00	STOPPER, main stand	2	
17	3J2-24741-00	PAD, seat	2	
18	3F9-24737-00	DAMPER, seat	2	
19	90387-06554	COLLAR	2	
20	97302-06030	BOLT	2	
21	90201-06074	WASHER, Plate	2	
22	1M3-27114-00	STOPPER, main stand	2	
23	4R2-24705-00	SEAT LOCK ASSY	1	
24	90149-06154	SCREW	1	
25	3J3-2475H-00	BRACKET, seat lever 1	1	
26	3F9-2475J-00	BRACKET, seat lever 2	1	
27	92506-06012	SCREW, Pan head	4	
28	92906-06600	WASHER, Plate	4	

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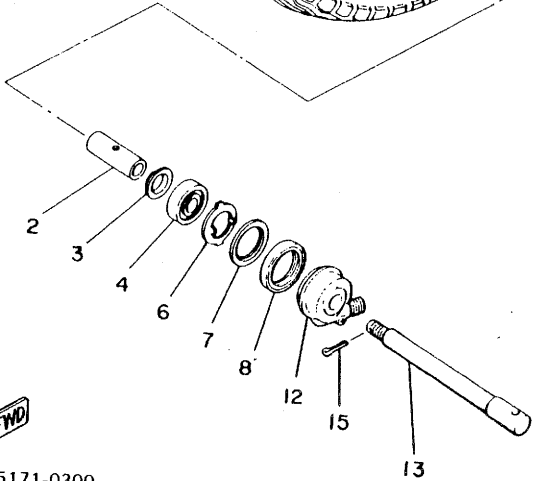
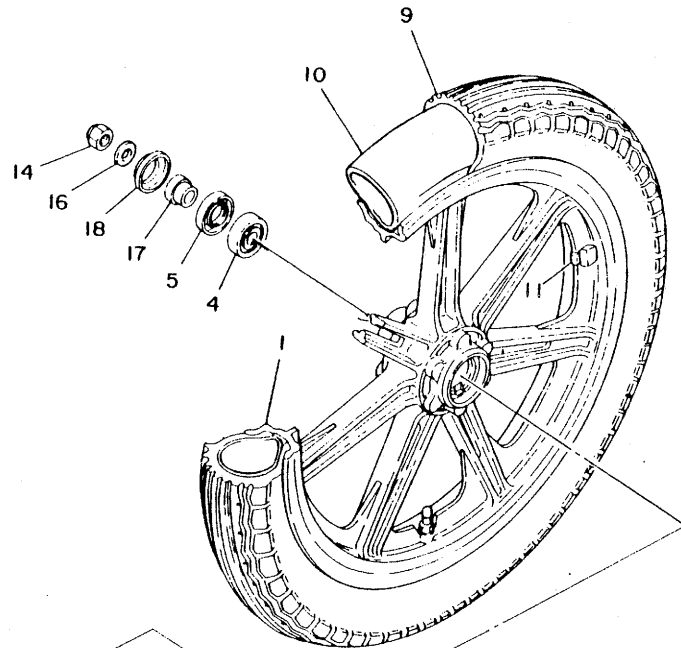
FIG. 29 SEAT



4T4600-1290

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	3F9-24776-00	LEVER, seat	1	
30	3F9-24758-00	SPRING	1	
31	92906-08600	WASHER, Plate	1	
32	91401-25015	PIN, cotter	1	

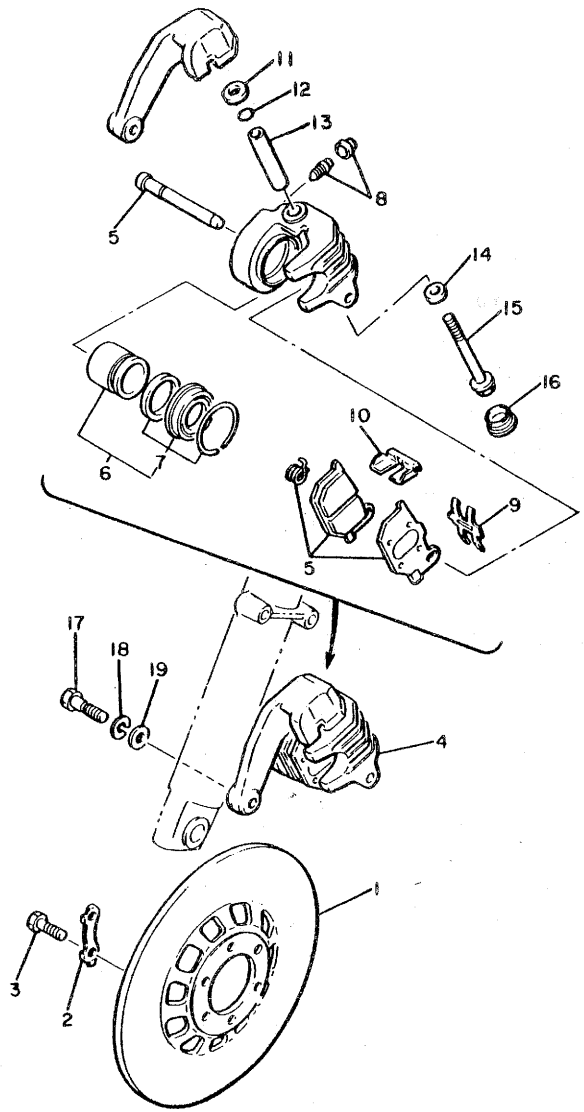
FIG. 30 FRONT WHEEL



3W5171-0300

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3W5-25168-20-98	CAST WHEEL, front	1	
2	90560-15161	SPACER	1	
3	146-25115-00	FLANGE, sPacer 1	1	
4	93306-30206	BEARING (B6302ZZ)	2	
5	93102-22014	OIL SEAL	1	
6	341-25149-00	CLUTCH, meter	1	
7	341-25846-00	RETAINER, clutch	1	
8	93105-45017	OIL SEAL	1	
9	94130-18566	TIRE (3.00-18)	1	UR bs
	94130-18243	TIRE (3.00-18)	1	UR yokohama
10	94227-18118	TUBE (2.75-18)	1	UR bs
	94230-18084	TUBE (3.00-18)	1	UR yokohama
11	1A1-25398-01	BALANCER, wheel (20G)	1	UR
	1A1-25399-00	BALANCER, wheel (10G)	1	UR
	2M0-25399-00	BALANCER, wheel (30G)	1	UR
12	1L9-25190-00	GEAR UNIT ASSY	1	
13	1L9-25181-00	AXLE, wheel	1	
14	90171-14006	NUT, castle	1	
15	91401-30030	PIN, cotter	1	
16	92901-14200	WASHER, Plain	1	
17	90387-15550	COLLAR	1	
18	401-25367-00	COVER, hub dust	1	

FIG. 31 FRONT BRAKE CALIPER

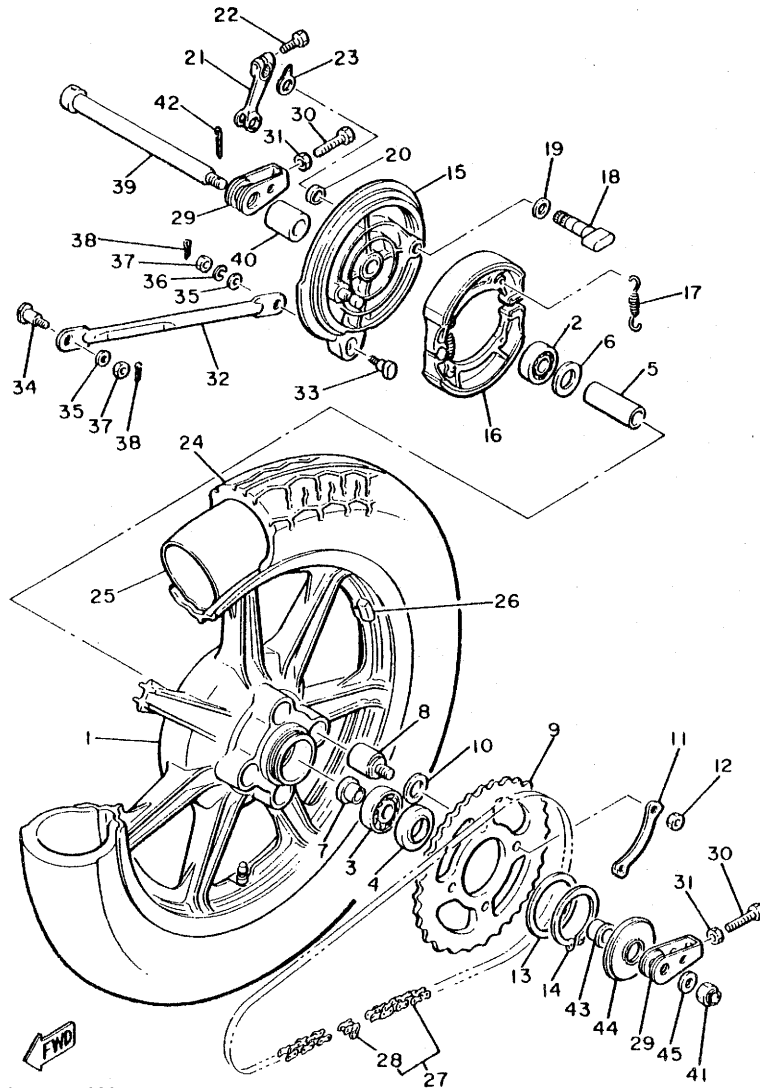


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L8-25831-00	DISC, brake	1	
2	3H5-25834-00	WASHER, lock	3	
3	90101-08477	BOLT	6	
4	3F9-25810-02	CALIPER ASSY (RIGHT)	1	
5	3J6-W0045-01	.BRAKE PAD KIT, front	1	
6	2G2-W0057-00	.PISTON ASSY, caliPer	1	
7	2G2-W0047-00	.CALIPER SEAL KIT	1	
8	1J3-W0048-00	.BREED SCREW KIT	1	
9	2G2-25919-00	.PAD SPRING, caliPer	1	
10	2V0-25849-00	.RETAINER, caliPer	1	
11	90201-08689	.WASHER, Plate	1	
12	2G2-W0044-00	.O-RING KIT, caliPer	1	
13	2G2-25838-00	.SLEEVE, caliPer	1	
14	90201-09690	.WASHER, Plate	1	
15	2G2-25821-00	.BOLT	1	
16	2G2-25916-00	.CAP, Pivot bolt	1	
17	90101-10308	BOLT	2	
18	92901-10100	WASHER, sPring	2	
19	92901-10200	WASHER, Plain	2	

  
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**D13**

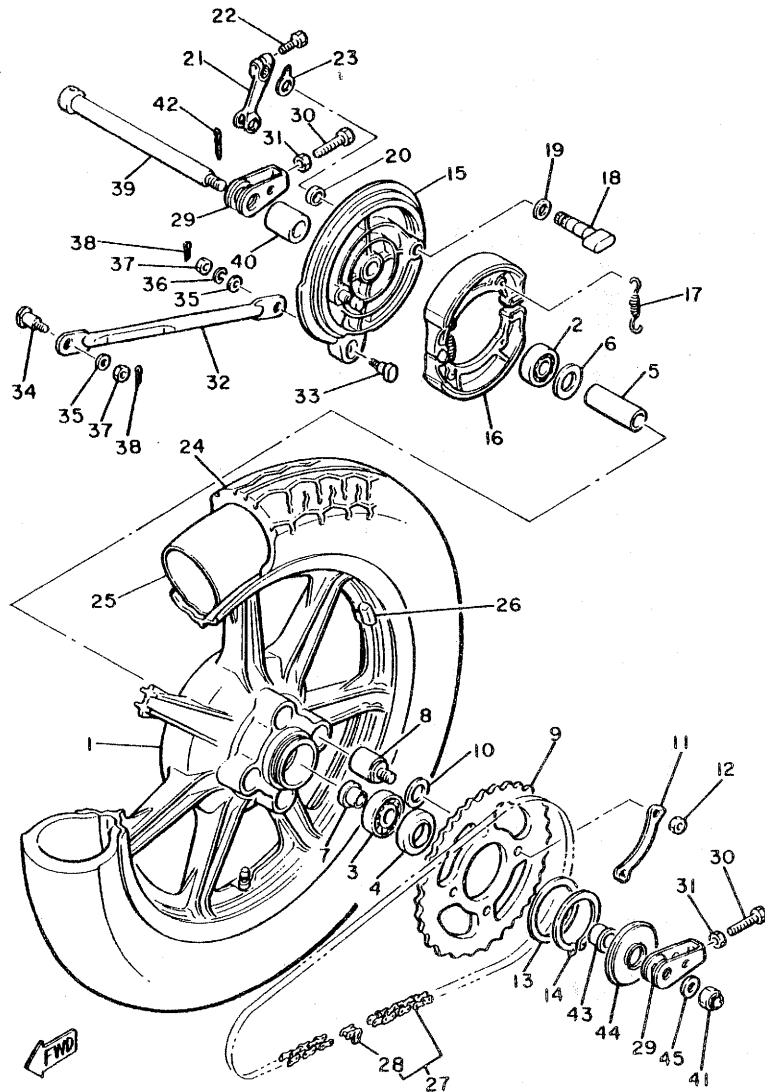
FIG. 32 REAR WHEEL



4T4600-1320

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3W5-25338-00-98	CAST WHEEL, rear	1	
2	93306-30309	BEARING (B6303ZZ)	1	
3	93306-30416	BEARING (B6304RS)	1	
4	93104-27026	OIL SEAL	1	
5	3F9-25317-00	SPACER, bearing	1	
6	1A1-25115-00	FLANGE, spacer	1	
7	1A1-25377-00	COLLAR, wheel	1	
8	1U4-25364-00	DAMPER	4	
9	1J3-25437-20	SPROCKET, driven (37T)	1	
10	90387-20565	COLLAR	4	
11	1J3-25412-00	WASHER	2	
12	95302-12700	NUT	4	
13	90201-66585	WASHER, Plate	1	
14	93410-65040	CIRCLIP	1	
15	1L9-25321-10-98	PLATE, brake shoe	1	low gloss black
16	1L9-25330-01	BRAKE SHOE COMP.	2	
17	90507-20002	SPRING, tension	2	
18	4R4-25351-00	CAMSHAFT	1	
19	148-25353-00	SHIM, camshaft	1	
20	148-25359-00	SEAL, camshaft	1	
21	1L9-25355-00	LEVER, camshaft	1	
22	90101-06291	BOLT	1	
23	4H7-2533A-02	PLATE, indicator	1	
24	94112-16565	TIRE	1	UR bs
	94112-16567	TIRE	1	UR yokohama
25	94212-16154	TUBE	1	UR bs
	94212-16159	TUBE	1	UR yokohama
26	1A1-25398-01	BALANCER, wheel (20G)	1	UR
	1A1-25399-00	BALANCER, wheel (10G)	1	UR
	2M0-25399-00	BALANCER, wheel (30G)	1	UR

FIG. 32 REAR WHEEL

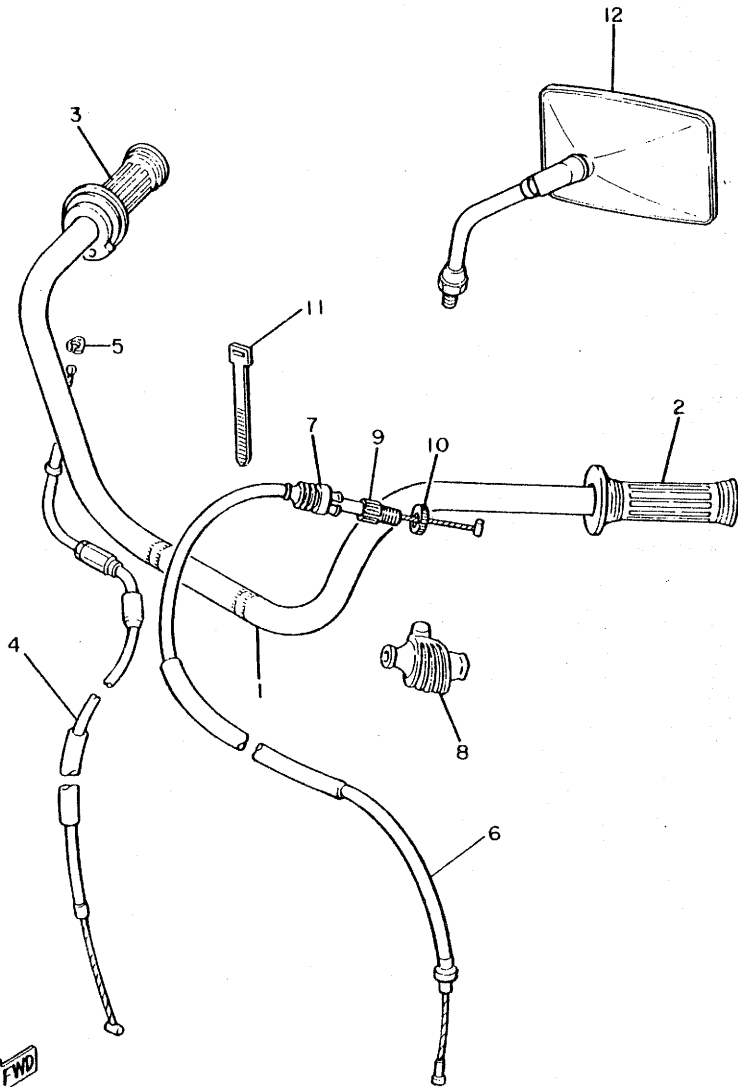


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	94580-10102	CHAIN, drive (DID50DS 102L)	1	
28	94685-30011	JOINT, chain	1	
<del>29</del> 28	168-25389-00	PULLER, chain 2	2	
<del>30</del> 28	90101-08034	BOLT	2	
31	95301-08700	NUT	2	
32	3F9-25371-00	BAR, tension	1	
33	90109-08375	BOLT	1	
34	90109-08184	BOLT	1	
35	92901-08600	WASHER, Plate	2	
36	92901-08100	WASHER, sPrin&	1	
37	95301-08700	NUT	2	
38	91401-20015	PIN, cotter	2	
39	1J3-25381-00	AXLE, wheel	1	
40	3F9-25383-00	COLLAR, wheel	1	
41	90171-14006	NUT, castle	1	
42	91401-30030	PIN, cotter	1	
43	90387-17551	COLLAR	1	
44	1L9-25367-00	COVER, hub dust	1	
45	92901-14200	WASHER, Plain	1	

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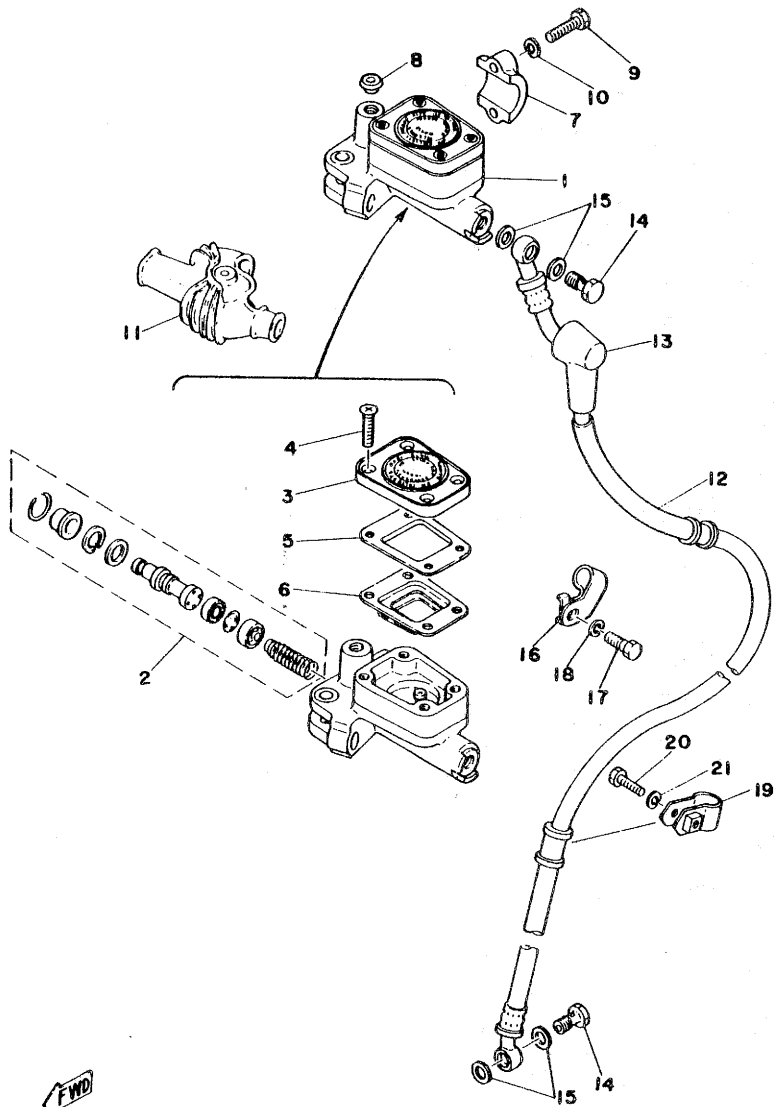
FIG. 33 HANDLEBAR CABLE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3F9-26110-00	HANDLE COMP.	1	
2	2H7-26241-00	GRIP (L.H.)	1	
3	2H7-26240-00	GRIP ASSY	1	
4	3F9-26311-01	CABLE, throttle 1	1	
5	584-26393-02	HOLDER	1	
6	3F9-26335-00	CABLE, clutch	1	
7	1E6-26342-00	BOOT, cable	1	
8	1E6-26372-00	COVER, handle lever	1	
9	90123-08046	BOLT	1	
10	90179-08148	NUT	1	
11	341-26397-01	BAND	1	
12	4H7-26290-10	MIRROR ASSY	1	



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FIG. 34 FRONT MASTER CYLINDER

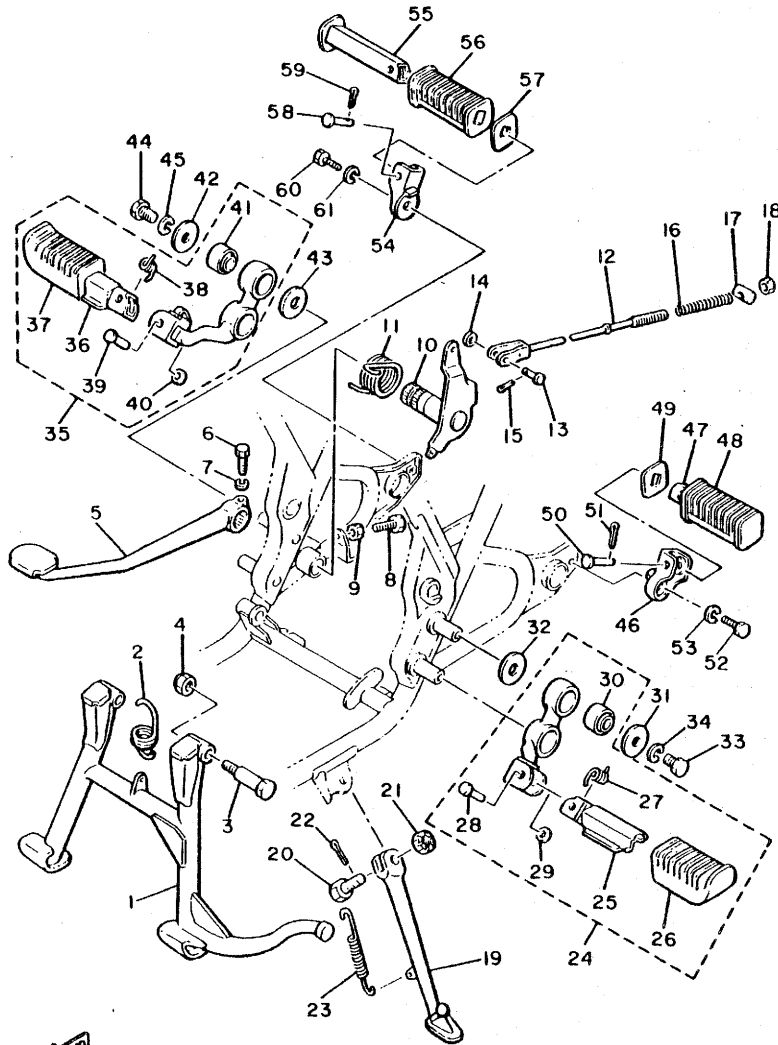


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3G1-25850-00	MASTER CYLINDER ASSY	1	
2	535-W0041-60	.CYLINDER KIT, master	1	
3	1J3-25852-01	.CAP, reservoir	1	
4	98706-05030	.SCREW, flat head	4	
5	1J3-25855-01	.BUSH, diaPhraGm	1	
6	1J3-25854-01	.DIAPHRAGM, reservoir	1	
7	1J3-25867-00	BRACKET, master cylinder	1	
8	90338-09012	PLUG	1	
9	97326-06025	BOLT	2	
10	92906-06100	WASHER, sPring	2	
11	1T5-26372-00	COVER, handle lever	1	
12	3F9-25872-10	HOSE, brake 1	1	
13	306-25862-00	BOOT, master cylinder	1	
14	90401-10034	BOLT, union	2	
15	90201-10118	WASHER, Plate	4	
16	2L0-25875-00	HOLDER, brake hose 1	1	
17	97321-06012	BOLT	1	
18	92901-06100	WASHER, sPring	1	
19	1L9-25876-00	HOLDER, brake hose 2	1	
20	97301-06025	BOLT	1	
21	92901-06100	WASHER, sPring	1	

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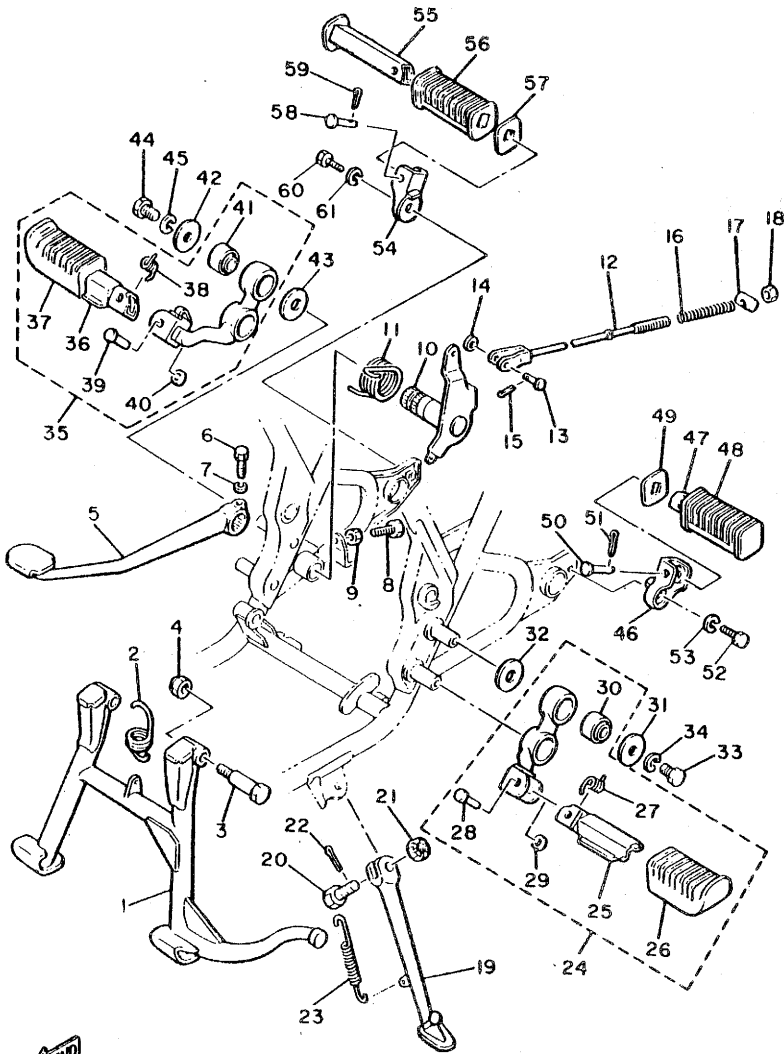
FIG. 35 STAND.FOOTREST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3F9-27111-00-33	STAND, main	1	yamaha black
2	90506-45063	SPRING, tension	1	
3	90109-10440	BOLT	2	
4	95601-10100	NUT, u	2	
5	1L9-27211-00-93	PEDAL, brake	1	chrome-Plated
6	90109-06468	BOLT	1	
7	92901-06100	WASHER, sPring	1	
8	90153-06008	SCREW, hexaGon	1	
9	90170-06184	NUT	1	
10	3F9-27212-00	SHAFT, brake Pedal	1	
11	90508-35315	SPRING, torsion	1	
12	3F9-27231-00	ROD, brake	1	
13	90240-06006	PIN, clevis	1	
14	92901-06600	WASHER, Plate	1	
15	91401-25015	PIN, cotter	1	
16	90501-10245	SPRING, compression	1	
17	90249-12008	PIN	1	
18	90179-06176	NUT	1	
19	1L9-27311-02-33	STAND, side	1	yamaha black
20	90102-10006	BOLT, with hole	1	
21	90171-10012	NUT, castle	1	
22	91401-20025	PIN, cotter	1	
23	90506-26270	SPRING, tension	1	
24	4R4-27410-00-93	FRONT FOOTREST ASSY (L+H)	1	chrome-Plated
25	1T3-27451-00	.FOOTREST	1	
26	1J7-27413-01	.COVER, footrest	1	
27	90508-20023	.SPRING, torsion	1	
28	90243-08006	.PIN	1	

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FIG. 35 STAND, FOOTREST

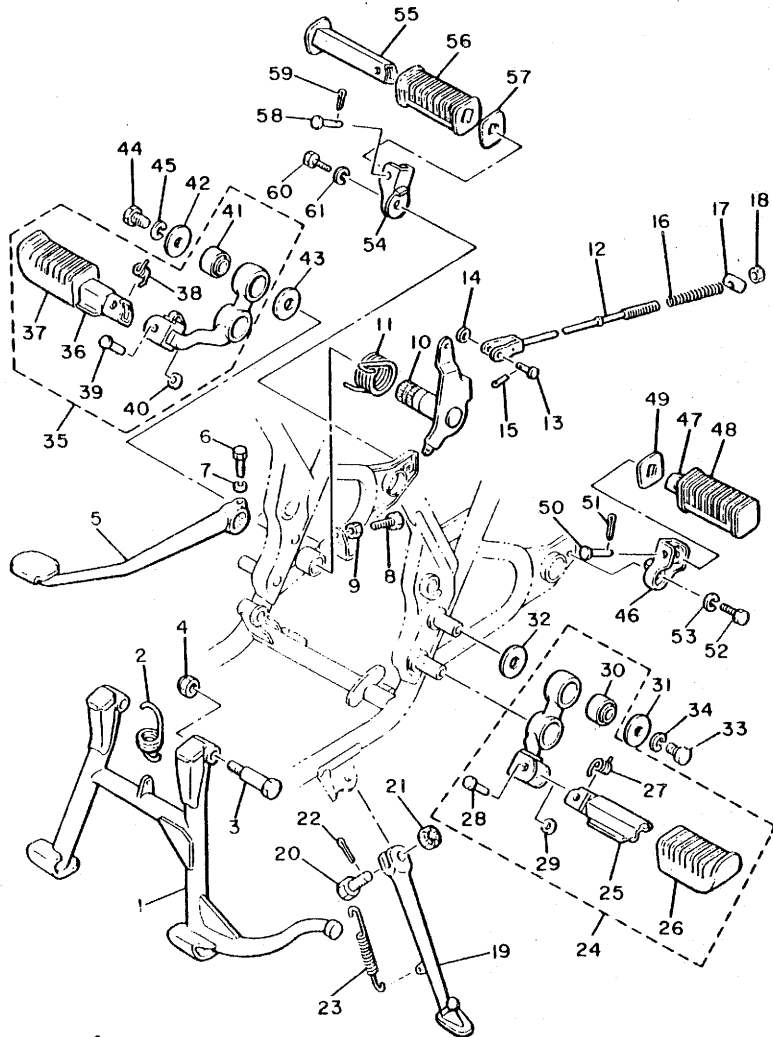


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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90201-06042	WASHER, Plate	1	
30	4R4-27424-00	DAMPER, footrest 2	2	
31	90201-080E4	WASHER, Plate	2	
32	90201-120E5	WASHER, Plate	2	
33	97313-08016	BOLT	2	
34	92901-08100	WASHER, sPring	2	
35	4R4-27420-00-93	FRONT FOOTREST ASSY (R.H)	1	chrome-Plated
36	1T3-27461-00	FOOTREST	1	
37	1J7-27413-01	COVER, footrest	1	
38	90508-20023	SPRING, torsion	1	
39	90243-08006	PIN	1	
40	90201-06042	WASHER, Plate	1	
41	4R4-27424-00	DAMPER, footrest 2	2	
42	90201-080E4	WASHER, Plate	2	
43	90201-120E5	WASHER, Plate	2	
44	97313-08016	BOLT	2	
45	92901-08100	WASHER, sPring	2	
46	2L0-27432-01	BRACKET 1	1	
47	447-27431-00	FOOTREST, rear 1	1	
48	447-27433-00	COVER, rear footrest	1	
49	90209-18070	WASHER	1	
50	90240-06042	PIN, clevis	1	
51	91401-16012	PIN, cotter	1	
52	97326-10020	BOLT	1	
53	92906-10100	WASHER, sPring	1	
54	2L0-27442-01	BRACKET 2	1	
55	447-27441-00	FOOTREST, rear 2	1	
56	447-27433-00	COVER, rear footrest	1	

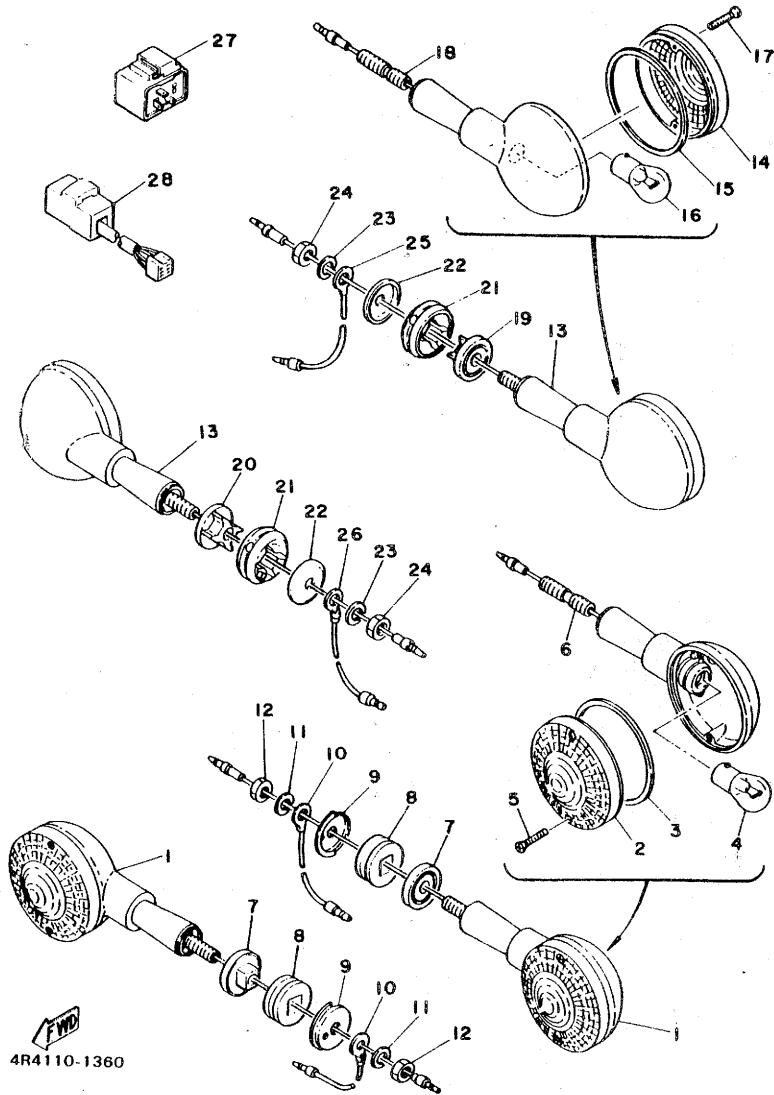
FIG. 35 STAND.FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	90209-18070	WASHER	1	
58	90240-06042	PIN, clevis	1	
59	91401-16012	PIN, cotter	1	
60	97326-10020	BOLT	1	
61	92906-10100	WASHER, sPrin&	1	



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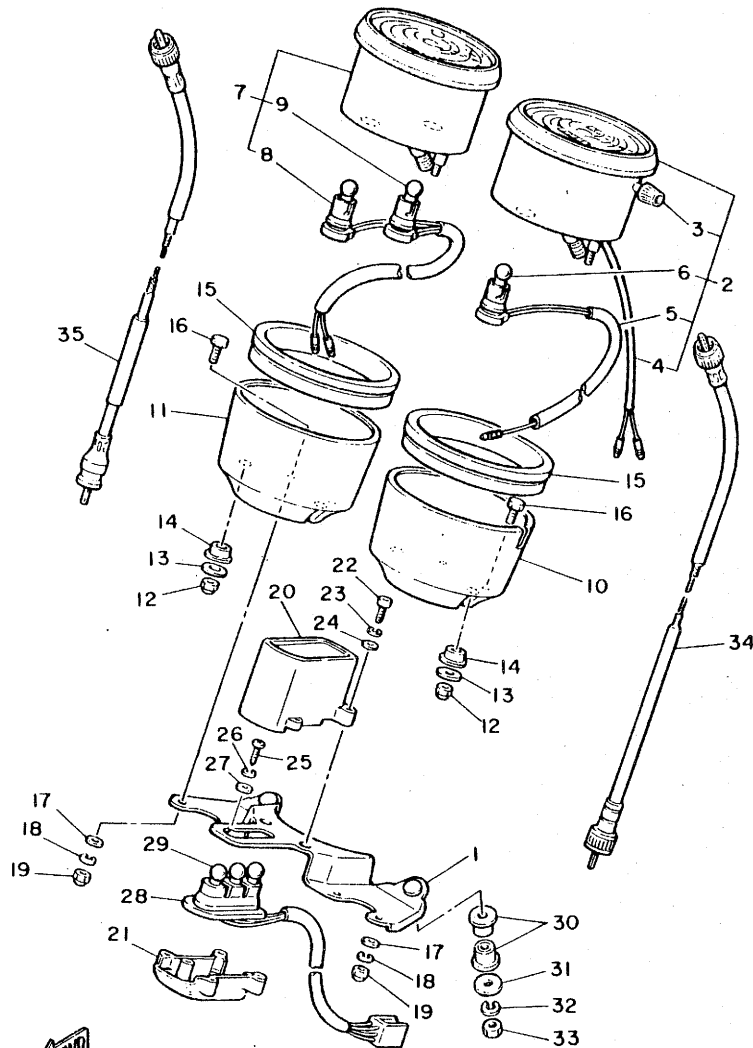
FIG. 36 FLASHER LIGHT



4R4110-1360

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3F9-83310-K0-93	FRONT FLASHER LIGHT ASSY 1	2	chrome-Plated
2	1A0-83312-K0	.LENS, flasher	1	
3	341-83313-70	.GASKET, flasher lens	1	
4	256-83311-70	.BULB (12V-27W)	1	
5	341-83333-70	.SCREW, lens fitting	2	
6	3X8-83325-K0	.BOLT, flasher stay fitting	1	
7	341-83316-01	COLLAR, flasher 1	2	
8	341-83321-01	DAMPER, flasher 1	2	
9	92902-08200	WASHER	2	
10	371-82519-00	WIRE, earth lead	2	
11	92901-08100	WASHER, spring	2	
12	95301-08600	NUT	2	
13	2L0-83340-E0-93	REAR FLASHER LIGHT ASSY	2	chrome-Plated
14	1A0-83312-K0	.LENS, flasher	1	
15	341-83313-70	.GASKET, flasher lens	1	
16	256-83311-70	.BULB (12V-27W)	1	
17	341-83333-70	.SCREW, lens fitting	2	
18	1A0-83367-K0	.BOLT, stud	1	
19	1U4-83316-00	COLLAR, flasher 1	1	
20	1U4-83326-00	COLLAR, flasher 2	1	
21	1U4-83321-00	DAMPER, flasher 1	2	
22	90209-08098	WASHER	2	
23	92901-08100	WASHER, spring	2	
24	95301-08600	NUT	2	
25	2L0-83354-00	WIRE, earth lead 1	1	
26	2L0-83364-00	WIRE, earth lead 2	1	
27	4E6-83350-70	FLASHER RELAY ASSY	1	
28	1A0-83395-03	FLASHER CANCELLING UNIT	1	

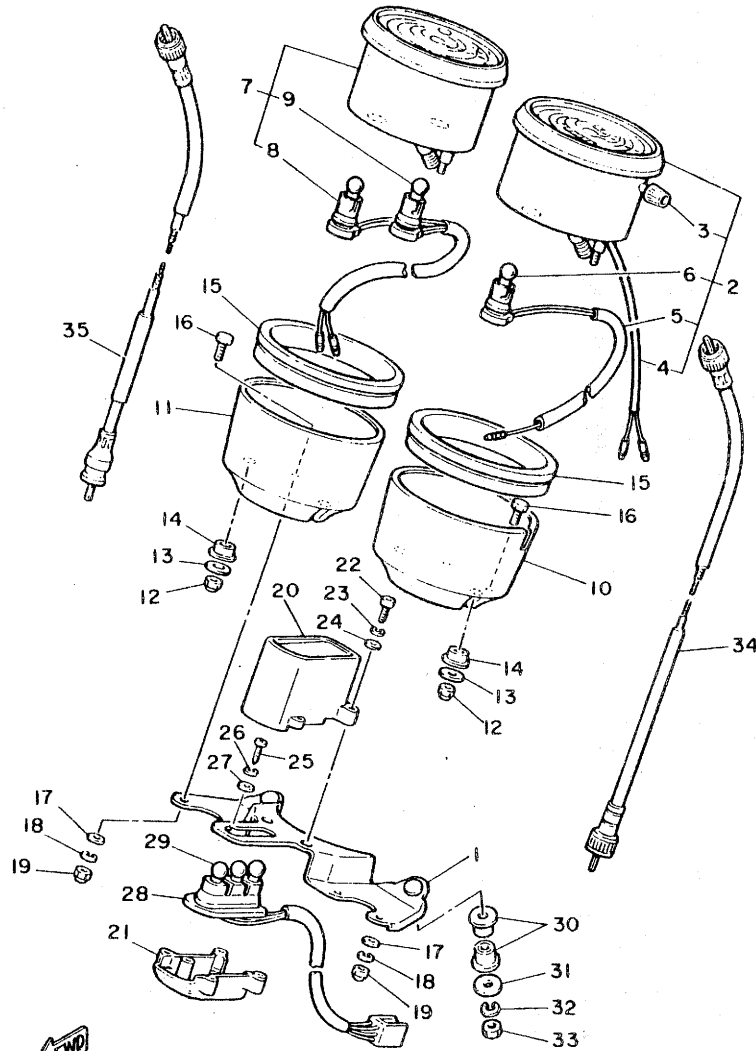
FIG. 37 SPEEDOMETER. TACHOMETER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3F9-83519-01	BRACKET, meter	1	
2	3W5-83570-F0	SPEEDOMETER ASSY	1	
3	584-83578-71	.KNOB, trip meter	1	
4	2H7-83556-00	.SENDER	1	
5	3F9-83536-A0	.SOCKET, meter	1	
6	123-83516-21	.BULB (12V-3.4W)	1	
7	3W5-83540-F0	TACHOMETER ASSY	1	
8	3F9-83520-A0	.SOCKET CORD ASSY	1	
9	123-83516-21	.BULB (12V-3.4W)	2	
10	2J2-83507-00	COVER, sPeedometer	1	
11	2J2-83508-00	COVER, tachometer	1	
12	95301-05800	NUT, crown	4	
13	90201-05031	WASHER, Plate	4	
14	584-83523-00	DAMPER	4	
15	3H3-83513-00	DAMPER	2	
16	584-83546-00	BOLT	4	
17	92901-06200	WASHER, Plain	4	
18	92901-06100	WASHER, sPring	4	
19	95301-06800	NUT, crown	4	
20	2L0-83568-A0	PILOT BOX, uPPer	1	
21	2G2-83569-A0	PILOT BOX, lower	1	
22	98506-04012	SCREW, Pan head	4	
23	92906-04100	WASHER, sPring	4	
24	92906-04600	WASHER, Plate	4	
25	98501-04008	SCREW, Pan head	1	
26	92901-04100	WASHER, sPring	1	
27	92901-04600	WASHER, Plate	1	
28	2L0-83509-A0	SOCKET CORD ASSY	1	

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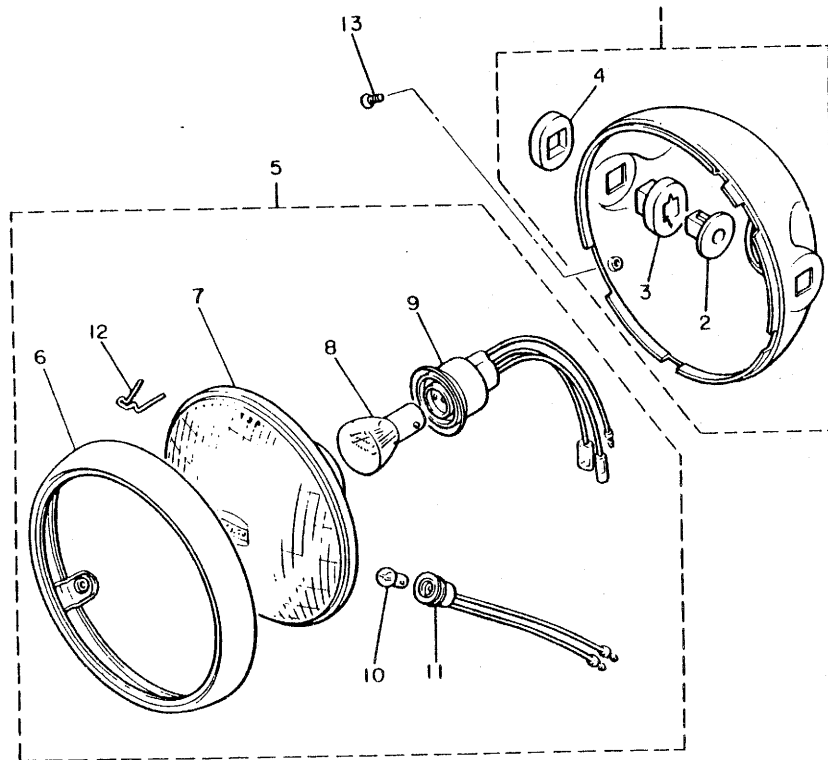
FIG. 37 SPEEDOMETER, TACHOMETER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	123-83516-21	BULB (12V-3.4W)	3	
30	1A0-83523-00	DAMPER	4	
31	90201-06067	WASHER, Plate	2	
32	92901-06100	WASHER, sPring	2	
33	95301-06600	NUT	2	
34	2L0-83550-00	SPEEDOMETER CABLE ASSY	1	
35	2L0-83560-00	TACHOMETER CABLE ASSY	1	

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FIG. 38 HEADLIGHT



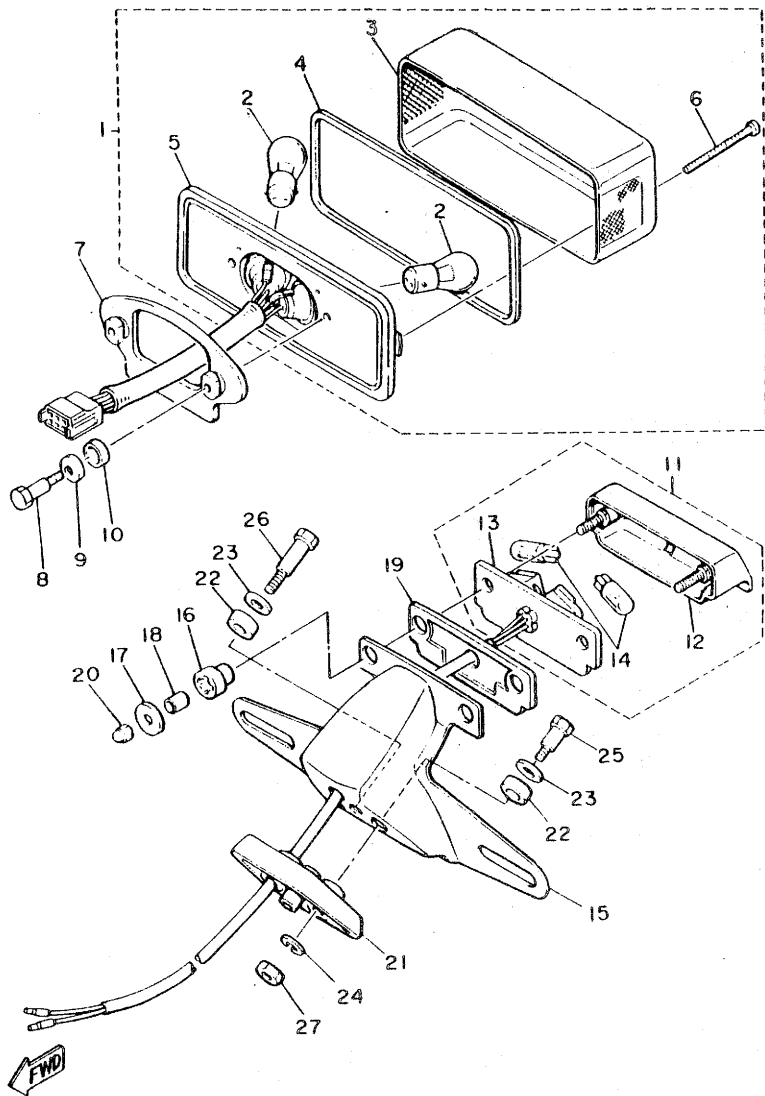
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1A0-84330-60-93	BODY ASSY	1	chrome-Plated
2	498-84145-60	.COLLAR, body fitting	2	
3	498-84163-60	.DAMPER	2	
4	498-84164-60	.DAMPER	2	
5	3W5-84310-70	HEADLIGHT UNIT ASSY	1	
6	1A2-84315-45	.RIM, headlight	1	
7	4G6-84320-00	.LENS ASSY	1	
8	1A0-84314-01	.BULB (12V-45/45W)	1	
9	1R6-84112-30	.SOCKET	1	
10	123-83516-21	.BULB (12V-3.4W)	1	
11	1R6-84146-30	.SOCKET CORD ASSY	1	
12	290-84124-21	.SPRING, set	3	
13	90152-05005	SCREW, countersunk	1	



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E10

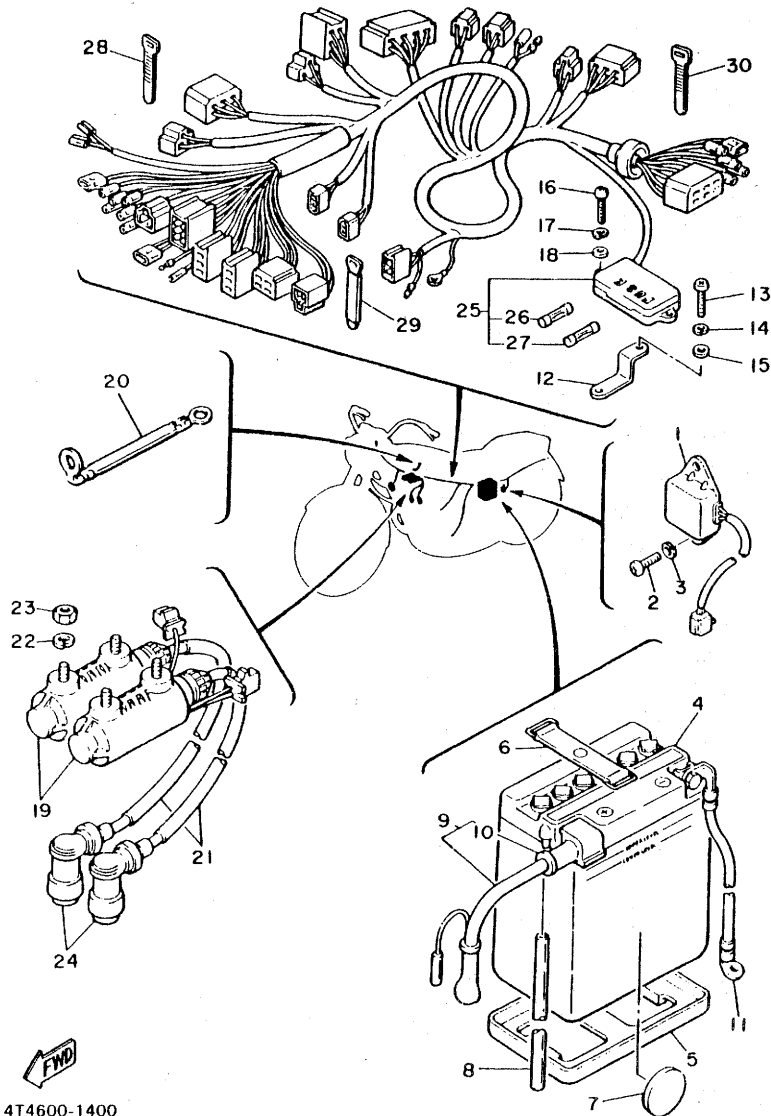
FIG. 39 TAILLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3G1-84710-60	TAILLIGHT UNIT ASSY	1	
2	256-84714-61	.BULB (12V-27/8W)	2	
3	1A8-84721-61	.LENS, taillight	1	
4	1A0-84723-60	.GASKET, tail lens	1	
5	3G1-84711-60	.BASE, taillight	1	
6	1A0-84724-60	.SCREW, lens fitting	2	
7	3G1-84712-00	SEAT, base	1	
8	90109-06548	BOLT	2	
9	2H7-84754-00	WASHER, sPecial	2	
10	3G1-84712-60	SEAT, base	2	
11	3F9-84745-60	LICENCE LIGHT UNIT ASSY	1	
12	3F9-84749-00	.BODY, licence light	1	
13	3F9-84741-00	.BASE, licence light	1	
14	3F9-84744-00	.BULB (12V-2CP)	2	
15	3F9-84751-00-93	BRACKET, licence	1	chrome-plated
16	3F9-84553-00	DAMPER	2	
17	3F9-84754-00	WASHER, sPecial	2	
18	3F9-84757-00	COLLAR, licence bracket	2	
19	3F9-84742-00	SEAT, base	1	
20	95303-05800	NUT, crown	2	
21	3F9-84753-00	DAMPER	1	
22	3G1-84753-60	DAMPER	3	
23	92901-08200	WASHER, Plain	3	
24	92901-06100	WASHER, sPring	3	
25	90109-06562	BOLT	1	
26	90109-06571	BOLT	2	
27	95301-06600	NUT	3	

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FIG. 40 ELECTRICAL 1

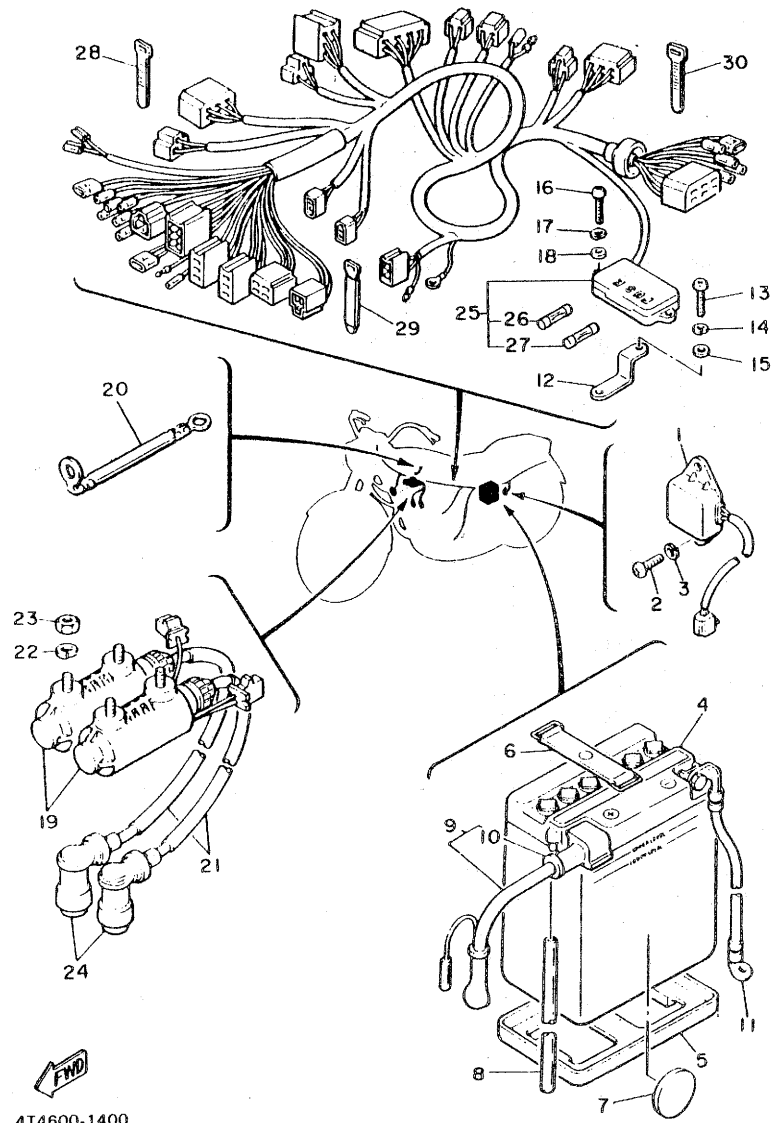


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2L0-81910-50	VOLTAGE REGULATOR ASSY	1	
2	92501-06012	SCREW, Pan head	2	
3	92901-06100	WASHER, sPrinG	2	
4	366-82110-79	BATTERY ASSY (12N12A-4A)	1	
5	1L9-82122-00	SEAT, battery	1	
6	122-82131-00	BAND, battery	1	
7	371-82121-00	PAD, battery	4	
8	90445-08348	HOSE	1	
9	2L0-82115-00	WIRE, Plus lead	1	
10	1L9-82119-00	.COVER, lead wire	1	
11	4R4-82116-00	WIRE, minus lead	1	
12	2L0-82171-00	STAY, fuse box	1	
13	98501-05016	SCREW, Pan head	1	
14	92901-05100	WASHER, sPrinG	1	
15	92901-05600	WASHER, Plate	1	
16	98501-05016	SCREW, Pan head	2	
17	92901-05100	WASHER, sPrinG	2	
18	92901-05600	WASHER, Plate	2	
19	3Y6-82310-60	IGNITION COIL ASSY	2	
20	2A2-82318-00	WIRE, sub-lead	1	
21	3F9-82341-00	CORD, high tension 1	2	
22	92901-06100	WASHER, sPrinG	4	
23	95301-06600	NUT	4	
24	512-82370-10	PLUG CAP ASSY	2	with noise sup- Presser
25	3W5-82590-80	WIRE HARNESS ASSY	1	
26	1A0-82161-C0	.FUSE (12V-20A)	1	
27	1A0-82151-00	.FUSE (12V-10A)	3	
28	437-83936-00	BAND, switch cord	1	

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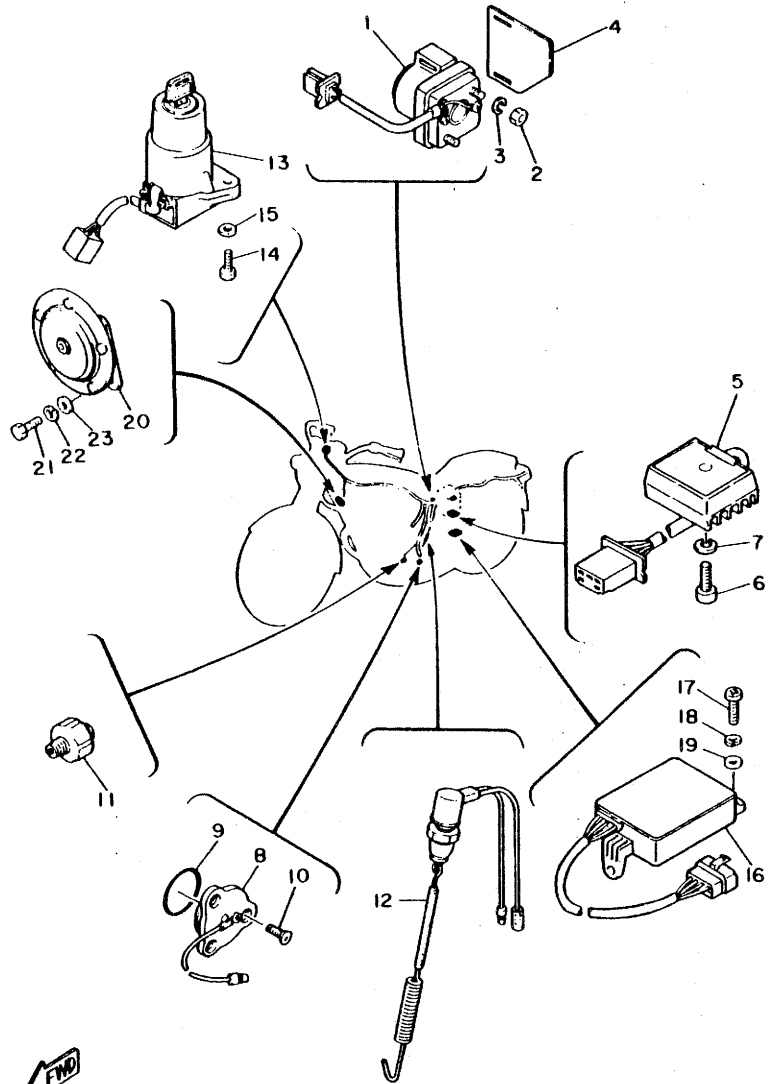
FIG. 40 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	437-83936-10	BAND, switch cord	2	
30	341-26397-01	BAND	1	



FWD  
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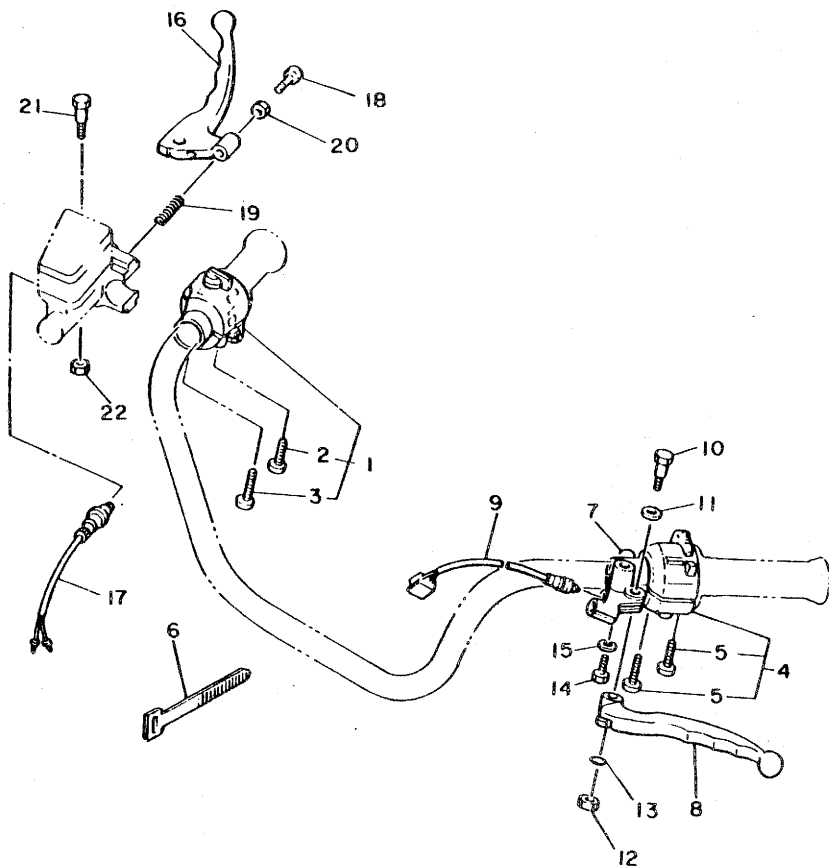
FIG. 41 ELECTRICAL 2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1J7-81940-10	STARTER SWITCH ASSY	1	
2	95301-06700	NUT	2	
3	92901-06100	WASHER, sPring	2	
4	1L9-81916-00	COVER, terminal	1	
5	1L9-81970-60	RECTIFIER ASSY	1	
6	92501-06020	SCREW, Pan head	1	
7	92901-06100	WASHER, sPring	1	
8	1L9-82540-00	NEUTRAL SWITCH ASSY	1	
9	93210-29196	O-RING	1	
10	98701-05012	SCREW, flat head	3	
11	341-82504-02	DIL PRESSURE SWITCH ASSY	1	
12	1L9-82530-00	STOP SWITCH ASSY	1	
13	3Y6-82508-80	MAIN SWITCH ASSY	1	
14	97301-06015	BOLT	2	
15	92902-06600	WASHER	2	
16	4R4-82305-10	IGNITOR UNIT ASSY	1	
17	92501-06020	SCREW, Pan head	3	
18	92901-06100	WASHER, sPring	3	
19	92901-06600	WASHER, Plate	3	
20	4R4-83371-20	HORN	1	
21	97301-06012	BOLT	2	
22	92901-06100	WASHER, sPring	2	
23	92901-06600	WASHER, Plate	2	

← END  
4T4600-1410

FIG. 42 HANDLE SWITCH-LEVER



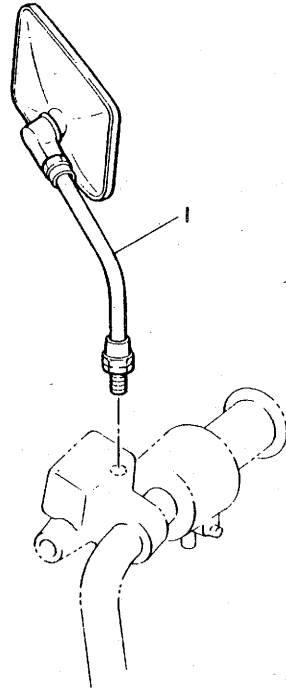
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2H9-83963-00-98	SWITCH, handle 3	1	low gloss black
2	98501-05030	.SCREW, Pan head	1	
3	98501-05040	.SCREW, Pan head	1	
4	3W5-83972-00	SWITCH, handle 4	1	
5	98501-05030	.SCREW, Pan head	2	
6	437-83936-00	BAND, switch cord	4	
7	4K0-82911-00	HOLDER, lever 1	1	
8	2H7-83912-00	LEVER 1	1	
9	3V6-82917-00	SWITCH	1	
10	2H7-83945-00	BOLT, lever	1	
11	90201-08083	WASHER, Plate	1	
12	95601-06100	NUT, u	1	
13	93210-11368	O-RING	1	
14	97306-06022	BOLT	1	
15	92906-06100	WASHER, spring	1	
16	2J2-83922-00	LEVER 2	1	
17	1A0-83980-30	FRONT STOP SWITCH ASSY	1	
18	90149-06131	SCREW	1	
19	90501-10312	SPRING, compression	1	
20	90170-06010	NUT	1	
21	90109-06465	BOLT	1	
22	95601-06100	NUT, u	1	



4T4600-1420

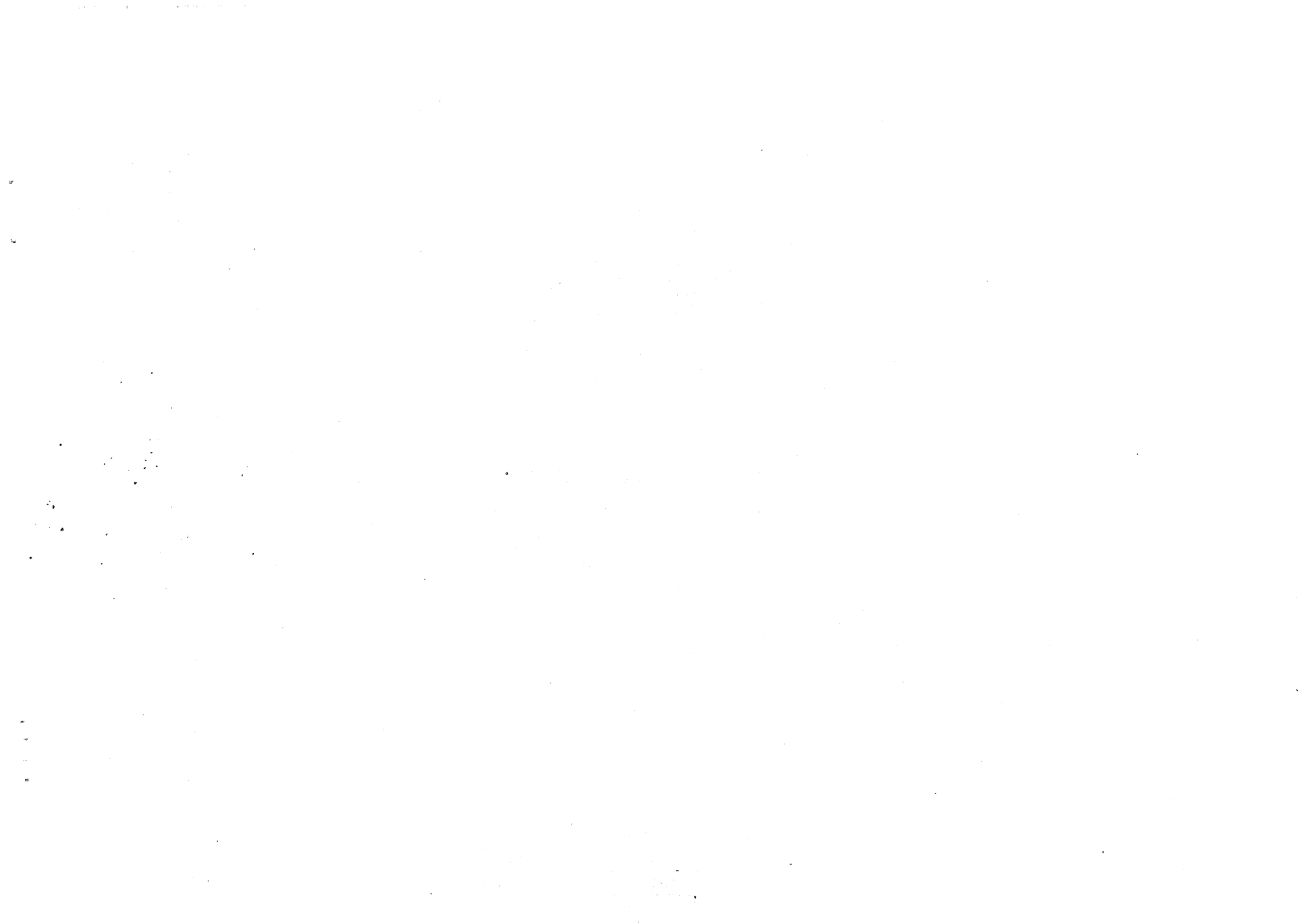
FIG. 43 ALTERNATE (CHASSIS)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-26290-00	MIRROR ASSY	1	



4R4110-1430

**F2**



NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
535-W0041-60	E 3	1L9-12113-00	B 5	620-14231-27	B 9
2G2-W0044-00	D13	1L9-12114-00	B 5	2A2-14411-00	B 8
3J6-W0045-01	D13	1L9-12116-00	B 5	2A2-14421-00	B 8
2G2-W0047-00	D13	1L9-12117-00	B 5	1L9-14451-00	B 8
1J3-W0048-00	D13	1J7-12118-00	B 5	2L0-14453-00	B 8
2G2-W0057-00	D13	1L9-12119-00	B 5	3F7-14589-00	B 9
4R4-W2472-00	D10	1L9-12121-02	B 5	5B3-14589-00	B10
1L9-Y1165-00	B 4	1L9-12151-01	B 5	1L9-14613-00	B12
4R4-11101-00	B 2	1L9-12156-01	B 5	1J7-14614-00	B12
1L9-11108-00	B13	1L9-12159-01	B 5	3F9-14710-02	B12
1L9-11133-10	B 2	1M0-12171-00	B 6	2G2-14714-00	B12
3F9-11157-00	B 2	1L9-12176-00	B 6	3F9-14720-02	B12
1L9-11162-10	B 2	1L9-12210-02	B 6	4R4-14771-01	B12
1L9-11162-30	B 3	1L9-12231-00	B 6	3W5-14900-00	B 9
2L0-11166-00	B14	1L9-12241-02	B 6	3W5-14901-00	B 9
1L9-11169-00	B13	1L9-13300-00	B 7	3W5-14902-00	B 9
1L9-11171-00	B 2	1L9-13340-01	B 7	3F7-14905-00	B10
1L9-11177-01	B 2	1L9-13341-01	B 7	3F7-14918-00	B 9
2A2-11181-00	B 3	3X8-13411-00	B 7	256-14919-00	B 9
1H2-11186-00	B 2	1L9-13414-00	B 7	3F7-14922-00	B10
1L9-11197-00	B 2	3X8-13415-00	B 7	3L1-14923-00	B 9
4R4-11310-00	B 3	1L9-13417-00	B 7	3F7-14933-00	B 9
2A2-11351-00	B 3	1L9-13440-91	B 7	3F7-14934-00	B10
1L9-11361-00	B 3	1L9-13447-01	B 7	584-14934-00	B10
1L9-11362-00	B 3	1L9-13483-00	B 7	3F7-14936-00	B 9
2A2-11411-00	B 4	1L9-13484-00	B 7	256-14937-00	B10
1L9-11416-00	B 4	1L9-13486-00	B 7	3F7-14940-01	B 9
1L9-11416-10	B 4	1L9-13556-00	B 8	2A2-14941-94	B 9
1L9-11416-20	B 4	1J7-13569-00	B 8	256-14944-31	B10
1L9-11416-30	B 4	2A2-13586-00	B 8	1L9-14952-00	B10
2A2-11610-00	B 4	2A2-13596-00	B 8	3F7-14952-00	B 9
2A2-11610-10	B 4	452-14116-15	B10	3F7-14958-01	B 9
2A2-11610-20	B 4	3F7-14122-00	B11	3H1-14962-00	B 9
2A2-11610-30	B 4	3F7-14133-00	B10	2A2-14977-00	B10
2A2-11610-40	B 4	3F7-14134-00	B 9	3F7-14981-07	B 9
2L0-11631-00-X0	B 4	3F7-14135-00	B10	3F7-14984-00	B 9
2L0-11631-00-Y0	B 4	256-14142-42	B 9	3F7-14985-00	B 9
2A2-11633-00	B 4	1L9-14146-00	B11	1L9-14987-00	B11
2L0-11635-00	B 4	2H0-14146-00	B 9	3F7-14988-00	B10
2L0-11636-00	B 4	3H1-14147-00	B 9	1A8-14991-00	B10
2L0-11637-00	B 4	8F2-14147-00	B10	2F3-14991-00	B10
2L0-11638-00	B 4	137-14153-00	B 9	3F7-14991-00	B 9
371-11654-01	B 4	1L9-14166-00	B10	584-14992-00	B10
1L9-11656-00	B 4	3F7-14171-00	B10	1J7-14994-00	B10
1L9-11656-10	B 4	3F7-14173-00	B10	3F7-14995-00	B11
1L9-11656-20	B 4	3F7-14174-00	B10	4R4-15100-00	B13
1L9-11656-30	B 4	537-14186-00	B 9	1L9-15122-00	B13
1L9-12111-03	B 5	3L1-14190-20	B 9	1L9-15123-00	B13

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
1L9-15124-00	B13	1L9-17151-00	C 8	1L9-21317-01	C14
1L9-15138-01	B13	1L9-17161-00	C 8	4R4-21319-00	C14
1A1-15316-00	C14	1L9-17210-00	C 8	4R4-21481-00	C14
137-15353-00	C12	1L9-17221-00	C 8	4R4-21482-00	C14
3Y1-15361-00	B15	2A2-17231-00	C 8	4R4-21485-00	C14
3F9-15362-00	B15	2A2-17241-00	C 8	4R4-21486-00	C14
1L9-15411-11	B15	1L9-17261-00	C 8	4R4-21491-00	C14
1L9-15412-00	B13	1L9-17401-00	C 8	2L0-21510-01-93	C15
1L9-15415-01	B15	136-17417-00-10	C 5	1A0-21518-00	C15
1L9-15417-00	B15	1L9-17420-00	C 8	3F9-21610-00-93	C15
1L9-15421-11	B15	278-17424-00	C 9	3F9-21620-00	C15
3F9-15431-11	B15	278-17425-00	C 9	248-21635-00	C15
1L9-15436-00	C 6	168-17428-01-03	C 7	168-21638-00	C15
1L9-15441-00	B15		C 8	3F9-21645-00	C15
1L9-15446-00	C 6		C 9	4R4-21711-00-H9	D 3
1L9-15451-00	B15	168-17428-01-05	C 7	4R4-21711-00-7J	D 3
1L9-15455-01	B15		C 8	4R4-21721-00-H9	D 3
1L9-15461-00	B15		C 9	4R4-21721-00-7J	D 3
1L9-15518-60	C 4	1A1-17461-60	C 9	1J7-21746-00	D 3
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94212-16159	D14	97302-06030	D10		
94227-18118	D12	97306-06014	C15		
94230-18084	D12	97306-06022	E15		
94500-02092	B 6	97306-08025	C15		
94552-19058	C 6	97306-08055	D 5		
94580-10102	D15	97311-06020	C13		
94600-02001	B 6	97313-08016	E 5		
94685-30011	D15	97313-08020	C15		
94701-00117	B 2	97321-06012	E 3		
95301-05600	D 4	97321-08030	C 5		
		97323-10035	D 6		
		97326-06025	E 3		
		97326-10020	E 5		
			E 6		

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
A.C. GENERATOR ASSY	C 2
ABSORBER 2	B 2
*	B 3
ARM, valve rocker	B 5
ARMATURE ASSY	C 4
AXLE, wheel	D12
*	D15
BALANCER, wheel (10G)	D12
*	D14
BALANCER, wheel (20G)	D12
*	D14
BALANCER, wheel (30G)	D12
*	D14
BALL	B 7
*	B10
*	C 5
*	C 7
*	D 5
*	D 5
BAND	E 2
*	E13
BAND, battery	E12
BAND, switch cord	E12
*	E13
*	E15
BAND, tank fitting	D 3
BAR, baffle Plate fixed	B13
BAR, shift fork Guide 1	C11
BAR, shift fork Guide 2	C11
BAR, tension	D15
BASE, licence light	E11
BASE, Pickup	C 3
BASE, reflector rear	D 4
BASE, taillight	E11
BATTERY ASSY (12N12A-4A)	E12
BEARING (B5205)	C 8
BEARING (B6302ZZ)	D12
BEARING (B6303ZZ)	D14
BEARING (B6304RS)	D14
BEARING (B6305N)	C 9
BEARING, cylindrical	C 8
*	C 8
*	C11
BODY ASSY	E10
BODY, float chamber	B 9
BODY, licence light	E11
BOLT	B 7
*	B 7

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
BOLT	B 7
*	B 8
*	B12
*	B15
*	B15
*	B15
*	B15
*	B15
*	B15
*	B15
*	C 2
*	C 2
*	C 2
*	C 3
*	C 4
*	C 4
*	C 4
*	C 5
*	C 6
*	C 6
*	C13
*	C15
*	C15
*	C15
*	C15
*	C15
*	C15
*	D 3
*	D 5
*	D 5
*	D 9
*	D10
*	D13
*	D13
*	D14
*	D15
*	D15
*	D15
*	E 2
*	E 3
*	E 3
*	E 3
*	E 3
*	E 4
*	E 4
*	E 5
*	E 5
*	E 5

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
BOLT	E 6
*	E 8
*	E11
*	E11
*	E11
*	E14
*	E14
*	E15
*	E15
BOLT 1	D 4
*	D13
BOLT, banjo	B10
BOLT, connectin8 rod	B 4
BOLT, cylinder holding 1	B 3
BOLT, cylinder holding 2	B 3
BOLT, engine mounting 1	C14
BOLT, engine mounting 2	C14
BOLT, flange	B 6
*	B12
*	C14
*	C14
BOLT, flasher stay fitting	E 7
BOLT, hexagon socket head	D 6
BOLT, joint	D 8
BOLT, lever	E15
BOLT, set	C 7
BOLT, stud	B 2
*	D 6
*	E 7
BOLT, union	E 3
BOLT, washer based	B 2
*	B 2
*	B 2
*	B 2
*	B 2
*	B 2
*	B 6
*	B13
*	B13
*	B13
*	B13
*	B13
*	B13
*	B13
*	B14
*	C 6
*	C 7

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
BOLT, washer based	C14
*	C14
*	D 5
BOLT, with hole	E 4
BOOT, cable	E 2
BOOT, master cylinder	E 3
BOOT, sealing	C13
BOSS, clutch	C 7
BOSS, kick crank	C 5
BOX COMP.	D 3
BRACKET	B11
*	C13
BRACKET 1	E 5
BRACKET 2	E 5
BRACKET, licence	E11
BRACKET, master cylinder	E 3
BRACKET, meter	E 8
BRACKET, seat	D10
*	D10
*	D10
BRACKET, seat lever 1	D10
BRACKET, seat lever 2	D10
BRAKE PAD KIT, front	D13
BRAKE SHOE COMP.	D14
BREATHER COVER ASSY	B13
BREED SCREW KIT	D13
BRUSH HOLDER ASSY	C 4
BULB (12V-2CP)	E11
BULB (12V-27/8W)	E11
BULB (12V-27W)	E 7
*	E 7
BULB (12V-3.4W)	E 8
*	E 8
*	E 9
*	E10
BULB (12V-45/45W)	E10
BUSH	D 4
*	D 4
BUSH, diaPhra&m	E 3
*	B 7
BY-PASS VALVE ASSY	E 2
CABLE, clutch	E 2
CABLE, throttle 1	E 2
CALIPER ASSY (RIGHT)	D13
CALIPER SEAL KIT	D13
CAMSHAFT	D14
CAMSHAFT 1	B 6
CAP	C 4
CAP ASSY	D 8

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
CAP, front fork	D 6
CAP, Pivot bolt	D13
CAP, Plunger	B10
CAP, reservoir	E 3
CAP, starter clutch spring	C 6
CARBURETOR ASSY	B 9
CARBURETOR ASSY 1	B 9
CARBURETOR ASSY 2	B 9
CASE, air cleaner 1	B 8
CASE, air cleaner 2	B 8
CASE, chain	D 4
CAST WHEEL, front	D12
CAST WHEEL, rear	D14
CHAIN, camshaft (BF05M 92L)	B 6
CHAIN, drive (DID50DS 102L)	D15
CHAIN, starter (DID219H2 58L)	C 6
CIRCLIP	B 2
*	B 4
*	C 5
*	C 5
*	C 7
*	C 8
*	C 8
*	C 8
*	C 8
*	C 8
*	C 8
*	C 10
*	C11
*	C11
*	C13
*	C13
*	D 8
*	D14
CIRCLIP 1	C 9
CIRCLIP 2	C 9
CLAMP	B13
*	B13
*	B14
*	C15
CLAMP, hose	B 8
*	B 8
*	B 8
*	B 8
CLIP	B 8
*	B 8

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
CLIP	B 9
*	B10
*	C 5
*	D 5
*	D 8
*	D 8
CLIP, oil seal	D 6
CLUTCH ASSY	C 7
CLUTCH, meter	D12
COLLAR	B12
*	B13
*	C 9
*	D 3
*	D10
*	D10
*	D12
*	D14
*	D15
COLLAR, body fitting	E10
COLLAR, flasher 1	E 7
*	E 7
COLLAR, flasher 2	E 7
COLLAR, licence bracket	E11
COLLAR, wheel	D14
*	D15
CONNECTING ROD ASSY	B 4
CORD, high tension 1	E12
COTTER, valve	B 5
COVER, ball race 1	D 5
COVER, breaker 1	B 2
COVER, cap	B15
COVER, crankcase 1	B15
COVER, crankcase 2	B15
COVER, crankcase 3	B15
COVER, diaPhra&m	B 9
COVER, double seat	D10
COVER, footrest	E 4
*	E 5
COVER, Generator	B15
COVER, handle lever	E 2
*	E 3
COVER, hub dust	D12
*	D15
COVER, kick lever	C 5
COVER, lead wire	E12
COVER, oil element	B 7
COVER, outer 1	D 6
COVER, Plunger cap	B10

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
COVER, rear footrest	E 5
*	E 5
COVER, shift Pedal	C13
COVER, side 1	D 3
*	D 3
COVER, side 2	D 3
*	D 3
COVER, sSpeedometer	E 8
COVER, sPring	C 5
COVER, starting motor	C 6
COVER, strainer	B 7
COVER, tachometer	E 8
COVER, tail	C15
COVER, terminal	E14
COVER, thrust 1	D 4
COVER, uPper 1	D 7
COVER, uPper 2	D 7
CRANKCASE ASSY	B13
CRANKSHAFT	B 4
CROWN, handle	D 5
CYLINDER	B 3
CYLINDER COMP., front fork	D 6
CYLINDER HEAD ASSY	B 2
CYLINDER KIT, master	E 3
DAMPER	D14
*	E 8
*	E 8
*	E 9
*	E10
*	E10
*	E11
*	E11
*	E11
DAMPER 1	C15
DAMPER 2	C14
DAMPER, battery box	D 3
DAMPER, engine mount 1	C14
DAMPER, flasher 1	E 7
*	E 7
DAMPER, footrest	B12
DAMPER, footrest 2	E 5
*	E 5
DAMPER, locating 1	D 8
DAMPER, locating 2	D 8
DAMPER, locating 3	D 8
DAMPER, rubber 1	C14
DAMPER, seat	D10
*	D10

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
DIAPHRAGM ASSY	B 9
DIAPHRAGM, reservoir	E 3
DISC, brake	D13
DOUBLE SEAT ASSY	D10
DRIVE AXLE ASSY (25T)	C 8
ELEMENT ASSY, oil cleaner	B 7
ELEMENT, air cleaner	B 8
EMBLEM	D 7
EMBLEM 1	D 3
*	D 9
EMBLEM 2	D 3
*	D 9
FIELD COIL ASSY	C 2
FLANGE, exhaust Pipe	B12
FLANGE, sPacer 1	D12
*	D14
FLASHER CANCELLING UNIT	E 7
FLASHER RELAY ASSY	E 7
FLOAT	B 9
FOOTREST	E 4
*	E 5
FOOTREST, rear 1	E 5
FOOTREST, rear 2	E 5
FORK, shift 1	C11
FORK, shift 2	C11
FRAME COMP	C14
FRONT FENDER COMP.	C15
FRONT FLASHER LIGHT ASSY 1	E 7
FRONT FOOTREST ASSY (L.H)	E 4
FRONT FOOTREST ASSY (R.H)	E 5
FRONT FORK ASSY	D 6
FRONT STOP SWITCH ASSY	E15
FUEL COCK ASSY 1	D 8
FUEL TANK COMP.	D 8
*	D 8
FUSE (12V-10A)	E12
FUSE (12V-20A)	E12
GASKET	B 2
*	B 2
*	B13
*	B13
*	C 4
*	D 6
*	D 6
*	D 8
*	D 8
GASKET 1	B15
GASKET, breather cover	B13

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
GASKET, caP 1	D 8
GASKET, crankcase cover	B15
GASKET, crankcase cover 2	B15
GASKET, cylinder	B 3
GASKET, cylinder head 1	B 3
GASKET, drain	C12
GASKET, exhaust Pipe	B12
GASKET, flasher lens	E 7
*	E 7
GASKET, float chamber	B 9
GASKET, manifold	B 8
GASKET, muffler	B12
GASKET, starting motor cover	C 6
GASKET, strainer cover	B 7
GASKET, tail lens	E11
GAUGE, level	B15
GEAR UNIT ASSY	D12
GEAR, driven (15T)	C10
GEAR, kick (25T)	C 5
GEAR, oil Pump idle (32T/20T)	B 7
GEAR, Primary drive (24T)	C 7
GEAR, 2nd Pinion (18T)	C 8
GEAR, 2nd wheel (32T)	C 8
GEAR, 3rd Pinion (21T)	C 8
GEAR, 3rd wheel (29T)	C 8
GEAR, 4th Pinion (24T)	C 8
GEAR, 4th wheel (27T)	C 8
GEAR, 5th Pinion (26T)	C 8
GEAR, 6th Pinion (30T)	C 8
GEAR, 6th wheel (26T)	C 8
GRIP (L.H)	E 2
GRIP ASSY	E 2
GROMMET	B 7
*	B 8
*	C15
*	D 3
*	D 3
*	D 3
GUIDE	C11
GUIDE, cover lower	D 7
GUIDE, intake valve (1ST O/S)	B 2
GUIDE, starter chain	C 6
GUIDE, starter sProcket	C 6
GUIDE, stopPer 1	B 6
GUIDE, stopPer 2	B 6
HANDLE COMP.	E 2
HEADLIGHT UNIT ASSY	E10
HOLDER	E 2

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
HOLDER, axle	D 6
HOLDER, brake hose 1	E 3
HOLDER, brake hose 2	E 3
HOLDER, cable	C15
HOLDER, cable 1	D 7
HOLDER, clutch cable	B15
HOLDER, damper	D 5
HOLDER, handle lower	D 5
HOLDER, handle upper	D 5
HOLDER, lever 1	E15
HOOK, seat	D10
HORN	E14
HOSE	B11
*	D 8
*	D 8
*	E12
HOSE, brake 1	E 3
HOUSING, push screw	C 7
HOUSING, tachometer gear	C10
IGNITION COIL ASSY	E12
IGNITOR UNIT ASSY	E14
INNER TUBE COMP.1	D 6
JET, main (#135.0)	B 9
JET, main (#155.0)	B10
JET, Pilot (#42.5)	B 9
JOINT	C 7
JOINT, air cleaner 1	B 8
JOINT, carburetor 1	B 8
JOINT, carburetor 2	B 8
JOINT, chain	B 6
*	D15
KEY, woodruff	B 4
*	B 4
KICK AXLE ASSY	C 5
KICK CRANK ASSY	C 5
KNOB, trip meter	E 8
LENS ASSY	E10
LENS, flasher	E 7
*	E 7
LENS, taillight	E11
LEVER 1	E15
LEVER 2	E15
LEVER, camshaft	D14
LEVER, cock	D 8
LEVER, seat	D11
LEVER, shift 3	C13
LEVER, starter	B10
LICENCE LIGHT UNIT ASSY	E11

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
LID	D10
MAIN AXLE ASSY (14T)	C 8
MAIN SWITCH ASSY	E14
MASTER CYLINDER ASSY	E 3
MIRROR ASSY	E 2
*	F 2
MUD GUARD COMP.	C15
MUFFLER ASSY 1	B12
MUFFLER ASSY 2	B12
NEEDLE	B10
NEEDLE VALVE ASSY	B 9
NET, filter	B10
NET, filter 1	D 8
NEUTRAL SWITCH ASSY	E14
NIPPLE, grease	D 4
NOZZLE 1	B13
NOZZLE, main	B 9
NUT	B 4
*	B 5
*	B12
*	B12
*	C 7
*	C 9
*	C13
*	C14
*	C14
*	C14
*	D 4
*	D 4
*	D 5
*	D 5
*	D 5
*	D10
*	D14
*	D15
*	D15
*	E 2
*	E 4
*	E 4
*	E 7
*	E 7
*	E 9
*	E11
*	E12
*	E14
*	E15
NUT, castle	D12
*	D15

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
NUT, castle	E 4
NUT, crown	D 2
*	D 4
*	E 8
*	E 8
*	E11
*	B 2
NUT, holding	B 2
NUT, rear fender	C15
NUT, self-locking	C14
*	D 6
NUT, spring	D 3
*	D 3
*	D 7
NUT, u	E 4
*	E15
*	E15
O-RING	B 2
*	B 2
*	B 3
*	B 7
*	B 7
*	B 9
*	B 9
*	B10
*	B13
*	B15
*	C 4
*	D 8
*	D 8
*	E14
*	E15
O-RING KIT, caliper	D13
OIL PRESSURE SWITCH ASSY	E14
OIL PUMP ASSY	B 7
OIL SEAL	B 2
*	C 5
*	C 7
*	C 9
*	C10
*	C13
*	D 6
*	D12
*	D12
*	D14
*	D14
PAD SPRING, caliper	D13
PAD, battery	E12
PAD, seat	D10
*	D10
PEDAL, brake	E 4

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
PEDAL, shift	C13
PILOT BOX, lower	E 8
PILOT BOX, upper	E 8
PIN	D 8
*	E 4
*	E 4
*	E 4
*	E 5
PIN, clevis	C 7
*	E 4
*	E 5
*	E 6
PIN, cotter	B 7
*	C 7
*	D11
*	D12
*	D15
*	D15
*	E 4
*	E 4
*	E 5
*	E 6
PIN, dowel	B 2
*	B 2
*	B 6
*	B 7
*	B13
*	B13
*	B13
*	B13
*	C 6
*	C11
*	C11
*	C11
PIN, float	B 9
PIN, piston	B 4
PIV, spring	B 7
PIN, straight	C11
PIPE, breather 1	B14
PIPE, starter connecting	B10
PISTON (STD)	B 4
*	B 4
PISTON (1ST O/S 0.25MM)	B 4
PISTON (2ND O/S 0.50MM)	B 4
PISTON (3RD O/S 0.75MM)	B 4
PISTON (4TH O/S 1.00MM)	B 4
PISTON ASSY, caliper	D13
PISTON RING SET (STD)	B 4
PISTON RING SET (1ST O/S)	B 4
PISTON RING SET (2ND O/S)	B 4

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
PISTON RING SET (3RD O/S)	B 4
PISTON RING SET (4TH O/S)	B 4
PLANE BEARING, connecting rod	B 4
*	B 4
*	B 4
*	B 4
PLANE BEARING, crankshaft 1	B 4
*	B 4
*	B 4
*	B 4
PLATE	B 9
*	B11
*	C 4
PLATE, brake shoe	D14
PLATE, baffle 1	B13
PLATE, baffle 2	B13
PLATE, clutch cover	C 6
PLATE, clutch 2	C 7
PLATE, friction	C 7
PLATE, indicator	D14
PLATE, lever fitting	D 8
PLATE, oil guide	B13
PLATE, Pawl	C11
PLATE, Pressure 1	C 7
PLATE, side 1	C11
PLATE, side 2	C11
PLATE, stopper	C11
PLATE, stopper 2	C11
PLUG	C11
*	E 3
PLUG CAP ASSY	E12
PLUG, blind	B 2
*	B 8
PLUG, drain	D 6
PLUG, oil level	B15
PLUG, rocker	B 2
PLUG, spark (NGK BP-7ES)	B 2
PLUG, straight screw	B13
*	B13
PLUG, viewer	B 2
PLUNGER, relief	B 7
PLUNGER, starter	B10
POINT, neutral	C11
PRIMARY DRIVEN GEAR COMP.(78T)	C 7
PULLER, chain 2	D15
PUSH LEVER ASSY	C 7
RACE, ball 1	D 5
*	D 5

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
RACE, ball 2	D 5
*	D 5
REAR ARM COMP.	D 4
REAR FENDER COMP.	C15
REAR FLASHER LIGHT ASSY	E 7
REAR REFLECTOR ASSY	D 4
RECTIFIER ASSY	E14
REFLECTOR, front 1	D 7
RETAINER, caliper	D13
RETAINER, clutch	D12
RETAINER, relief valve	B 7
RETAINER, valve spring	B 5
RIM, headlight	E10
RING	B 9
RING, piston	D 6
RING, stopper	D 6
ROD	B10
ROD, brake	E 4
ROD, Push 1	C 7
ROD, Push 2	C 7
ROLLER, shift lever	C13
ROTOR	C 3
ROTOR ASSY	C 2
SCREW	B 9
*	B10
*	B10
*	C12
*	C13
*	D 8
*	D10
*	E15
SCREW, countersunk	D 9
*	E10
SCREW, cylinder head	B10
SCREW, flat head	C11
*	C11
*	C11
*	E 3
*	E14
SCREW, hexagon	E 4
SCREW, lens fitting	E 7
*	E 7
*	E11
SCREW, Pan head	B 2
*	B 2
*	B 8
*	B 9
*	B10

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
SCREW, Pan head	B10
*	B10
*	B11
*	B13
*	C 3
*	C 7
*	C10
*	C11
*	D 3
*	D 4
*	D 8
*	D 8
*	D10
*	E 8
*	E 8
*	E12
*	E12
*	E12
*	E14
*	E14
*	E15
*	E15
*	E15
SCREW, Pan head with washer	B 9
SCREW, Pilot	B 9
SCREW, throttle	B10
*	B11
SCREW, valve adjusting	B 5
SCREW, with washer	C 7
SEAL	C15
*	C15
SEAL, camshaft	D14
SEAL, dust	C 7
*	D 6
SEAL, oil strainer	B 7
SEAL, spacer	D 6
SEAL, steering	D 5
SEAL, valve stem	B 5
SEAT LOCK ASSY	D10
SEAT, base	E11
*	E11
*	E11
SEAT, battery	E12
SEAT, spring	B 9
*	D 6
SEAT, valve spring	B 5
SEGMENT	C11
SENDER	E 8
SHAFT, brake Pedal	E 4

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
SHAFT, Pivot	D 4
SHAFT, rocker	B 5
SHAFT, starter lever	B10
SHIFT CAM ASSY	C11
SHIFT SHAFT ASSY	C13
SHIM (0.3T)	D 4
SHIM 1 (1.0T)	C 5
SHIM 2 (0.3T)	C 7
*	C 8
*	C 9
SHIM 2 (0.5T)	C 7
*	C 8
*	C 9
SHIM, camshaft	D14
SHOCK ABSORBER ASSY, rear	D 4
SLEEVE, caliPer	D13
SOCKET	E10
SOCKET CORD ASSY	E 8
*	E 8
*	E10
SOCKET, meter	E 8
SPACER	C 5
*	D12
SPACER, bearing	D14
SPEEDOMETER ASSY	E 8
SPEEDOMETER CABLE ASSY	E 9
SPRING	B 9
*	B10
*	D 4
*	D11
*	B 9
SPRING, air adjusting	B 7
SPRING, compression	B 7
*	C 5
*	C 6
*	C 7
*	C11
*	C11
*	E 4
*	E15
SPRING, diaPhraGm	B 9
SPRING, front fork	D 6
SPRING, PlunGer	B10
SPRING, rebound	D 6
SPRING, relief	B 7
SPRING, set	E10
SPRING, tension	C 7
*	D14

## PARTS NAME INDEX

DESCRIPTION	GRID NO.
SPRING, tension	E 4
*	E 4
SPRING, throttle stop	B10
*	B10
*	B10
SPRING, torsion	C 5
*	C13
*	C13
*	D10
*	E 4
*	E 4
*	E 5
SPRING, valve inner	B 5
SPRING, valve outer	B 5
SPROCKET, cam chain (34T)	B 6
SPROCKET, drive (16T)	C 9
SPROCKET, driven (37T)	D14
SPROCKET, starter 1	C 4
SPROCKET, starter 2	C 6
STAND, main	E 4
STAND, side	E 4
STARTER CLUTCH OUTER ASSY	C 6
STARTER SWITCH ASSY	E14
STARTING MOTOR ASSY	C 4
STATOR ASSY	C 2
*	C 4
STAY, engine 3	C14
*	C14
STAY, engine 4	C14
STAY, engine 6	C14
STAY, fuse box	E12
STAY, muffler 1	B12
STAY, rear	C15
STOP SWITCH ASSY	E14
STOPPER, cam	C11
STOPPER, main stand	B12
*	D10
*	D10
STOPPER, screw	C13
STRAINER, oil	B 7
SWITCH	E15
SWITCH, handle 3	E15
SWITCH, handle 4	E15
TACHOMETER ASSY	E 8
TACHOMETER CABLE ASSY	E 9
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