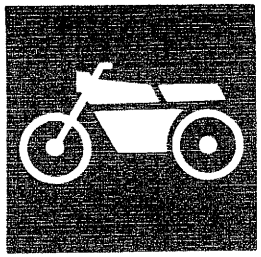

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PARTS CATALOGUE

XT250H (3Y2)

113Y2-200E1

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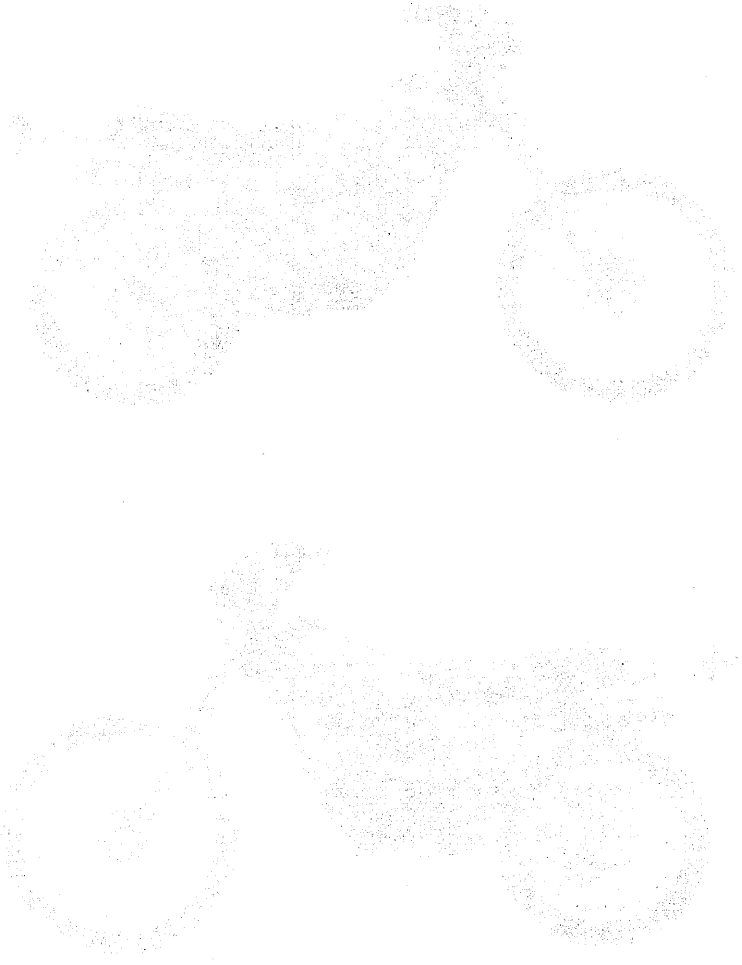

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha XT 250H (3Y2).
When you are ordering replacement parts for the XT 250H (3Y2), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

U.R.	Use size (thickness) and/or number as required.
U.N.	Use as many as you need.
A.P.	Alternate Parts
L.M.	Local Made
F#	Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.

4. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

   EXAMPLE

   CARBURETOR ASS'Y
   . JET, pilot
   . NOZZLE, main

5. Indication of No. of constituent parts for assembly
   The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

   EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

Ⓐ	Frame Serial No.	3Y2-050101 and following
Ⓑ	Engine Serial No.	3Y2-050101 and following

Color Code	Color Name	Abbreviate
20	Crystal Silver	CSL
63	Brilliant Red	BR

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

   EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

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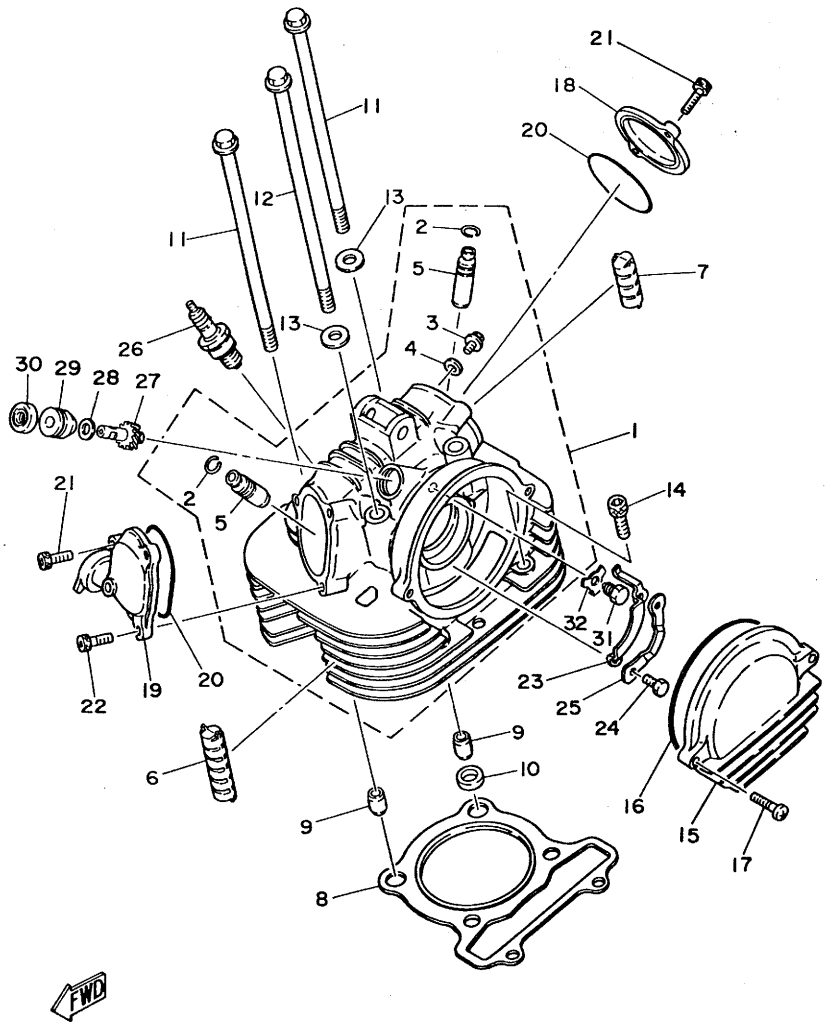


FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y3-11110-00	CYLINDER HEAD ASSY	1	
2	93440-12052	•CIRCLIP	2	
3	90153-06029	•SCREW, hexagon	1	
4	90430-06014	•GASKET	1	
5	3Y1-11133-10	•GUIDE, intake valve (1ST O/S)	2	
6	3Y1-11127-00	ABSORBER 3	3	
7	3Y1-11161-00	ABSORBER 1	1	
8	3Y1-11181-01	GASKET, cylinder head 1	1	
9	91830-24016	PIN, dowel	2	
10	90430-14131	GASKET	1	
11	90105-10140	BOLT, washer based	2	
12	90105-10139	BOLT, washer based	2	
13	90201-10128	WASHER, Plate	3	
14	91316-08050	BOLT	2	
15	3Y1-11185-00	COVER, cylinder head side 1	1	
16	93211-07410	O-RING	1	
17	92506-06025	SCREW, Pan head	2	
18	3Y1-11186-00	COVER, cylinder head side 2	1	
19	3Y1-11187-00	COVER, cylinder head side 3	1	
20	93210-57412	O-RING	2	
21	91316-06020	BOLT	4	
22	90109-06556	BOLT	1	
23	3Y1-1111F-00	PLATE	1	
24	97301-06012	BOLT	2	
25	90215-06162	WASHER, lock	1	
26	94701-00117	PLUG, sPark (NGK BP-7ES)	1	UR
	94701-00141	PLUG, sPark (ND W22EP)	1	UR
27	3Y3-17841-00	GEAR, driven	1	

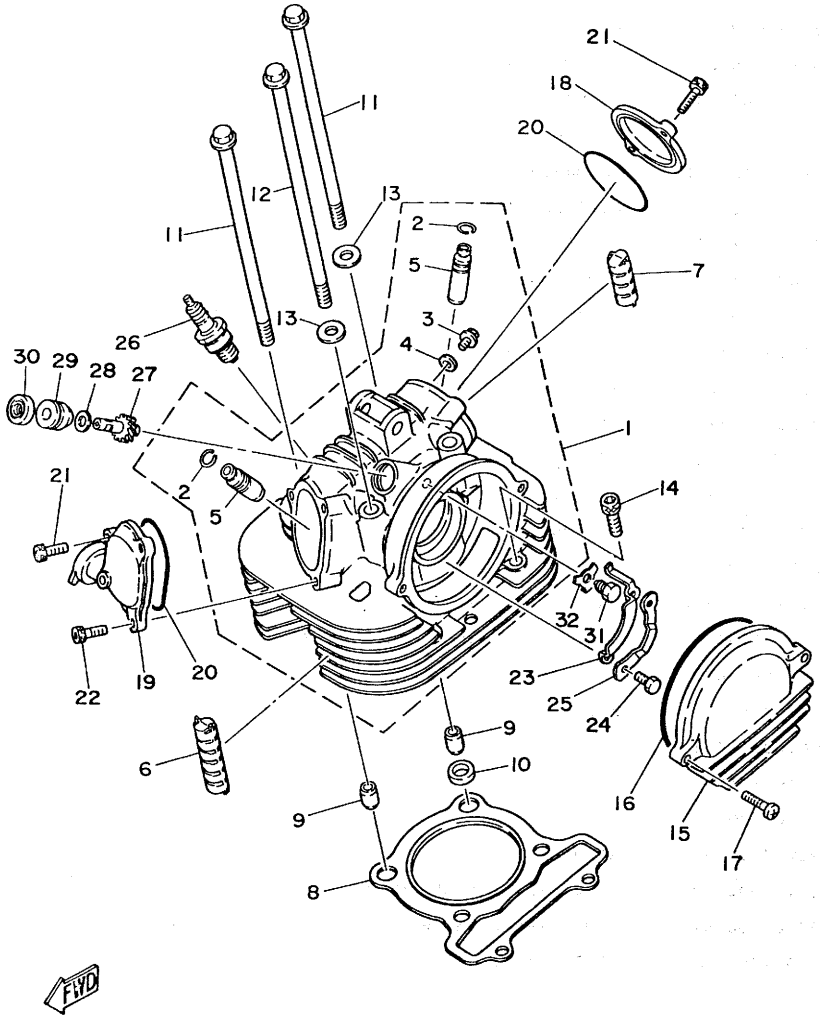


FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	90201-08624	WASHER, Plate	1	
29	3Y3-17843-00	BUSH, driven Gear outer	1	
30	93104-08055	OIL SEAL	1	
31	90109-06566	BOLT	1	
32	90215-06168	WASHER, lock	1	

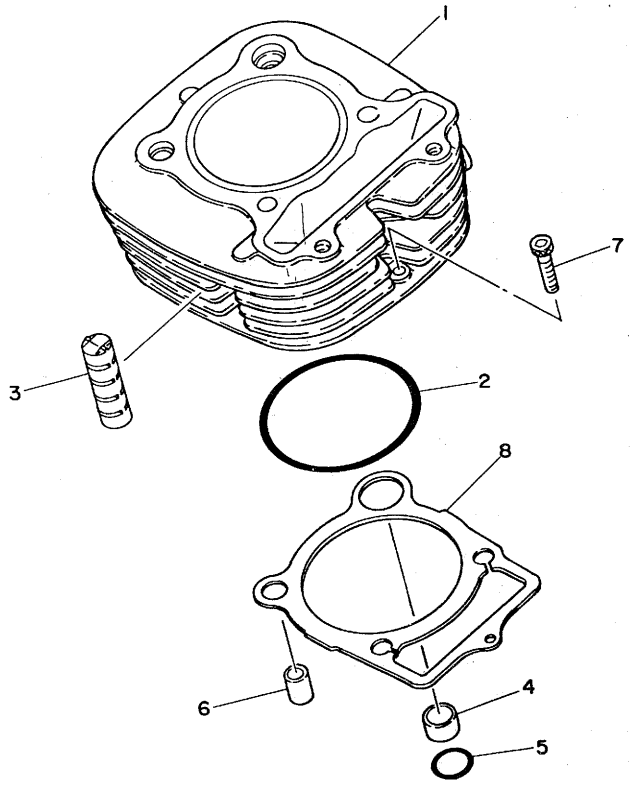


FIG. 2 CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-11310-00	CYLINDER	1	
2	93210-81411	O-RING	1	
3	3Y1-11162-00	ABSORBER 2	4	
4	90387-16547	COLLAR	1	
5	93210-18322	O-RING	1	
6	91830-24016	PIN, dowel	1	
7	91316-06030	BOLT	1	
8	3Y1-11351-01	GASKET, cylinder	1	

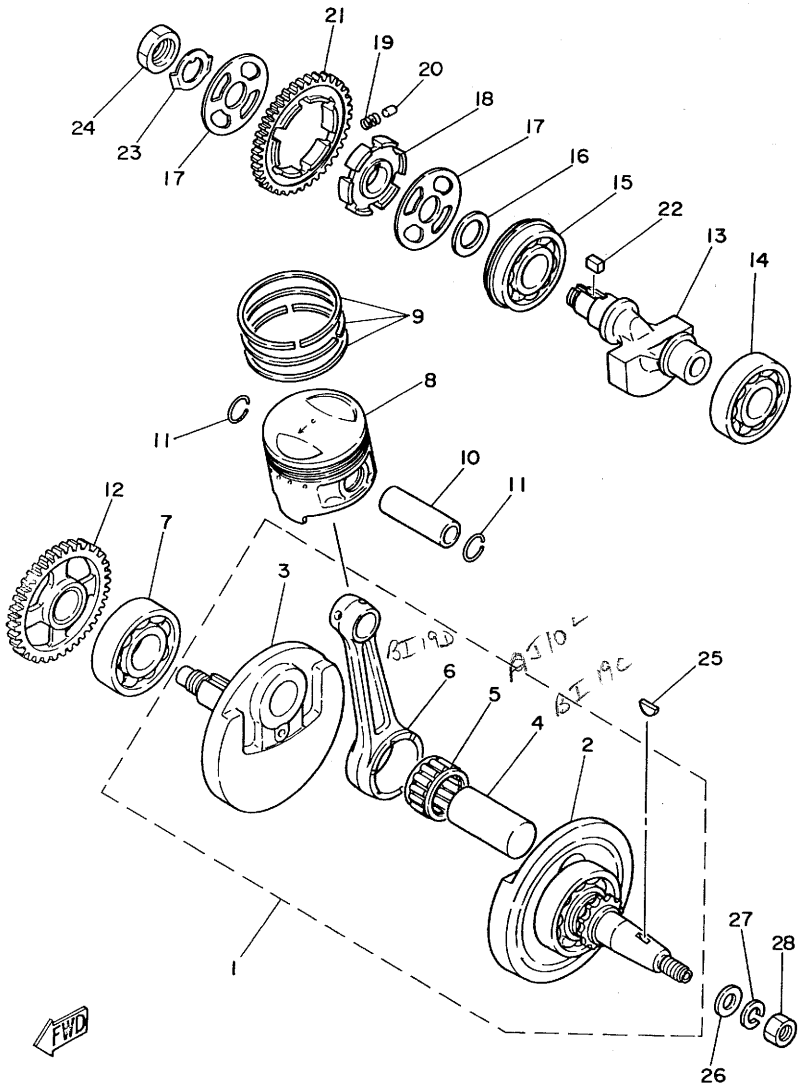


FIG. 3 CRANKSHAFT•PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-11400-00	CRANKSHAFT ASSY	1	
2	3Y1-11412-09	•CRANK 1	1	
3	3Y1-11422-01	•CRANK 2	1	
4	3Y1-11681-00	•PIN, crank 1	1	
5	93310-831H1	•BEARING, cylindrical	1	
6	3Y1-11651-00	•ROD, connecting	1	
7	93306-30622	BEARING	1	
8	3Y1-11631-00-A0	PISTON (STD)	1	UR size a
	3Y1-11631-00-X0	PISTON (STD)	1	UR size b
	3Y1-11635-00	PISTON (1ST O/S 0.25MM)	1	AP
	3Y1-11636-00	PISTON (2ND O/S 0.50MM)	1	AP
	3Y1-11637-00	PISTON (3RD O/S 0.75MM)	1	AP
	3Y1-11638-00	PISTON (4TH O/S 1.00MM)	1	AP
9	3Y1-11610-00	PISTON RING SET (STD)	1	
	3Y1-11610-10	PISTON RING SET (1ST O/S)	1	AP
	3Y1-11610-20	PISTON RING SET (2ND O/S)	1	AP
	3Y1-11610-30	PISTON RING SET (3RD O/S)	1	AP
	3Y1-11610-40	PISTON RING SET (4TH O/S)	1	AP
10	447-11633-00	PIN, Piston	1	
11	93450-22027	CIRCLIP	2	
12	3Y1-11536-00	GEAR, drive (43T)	1	
13	3Y1-11454-00	WEIGHT 1	1	
14	93306-30525	BEARING (B6305)	1	
15	93306-30526	BEARING (83A539SN2-9C3)	1	
16	90201-20792	WASHER, Plate	1	
17	3Y1-11565-00	WASHER, bearing cover	2	
18	3Y1-11496-00	BOSS, buffer	1	
19	90501-21133	SPRING, comPression	6	

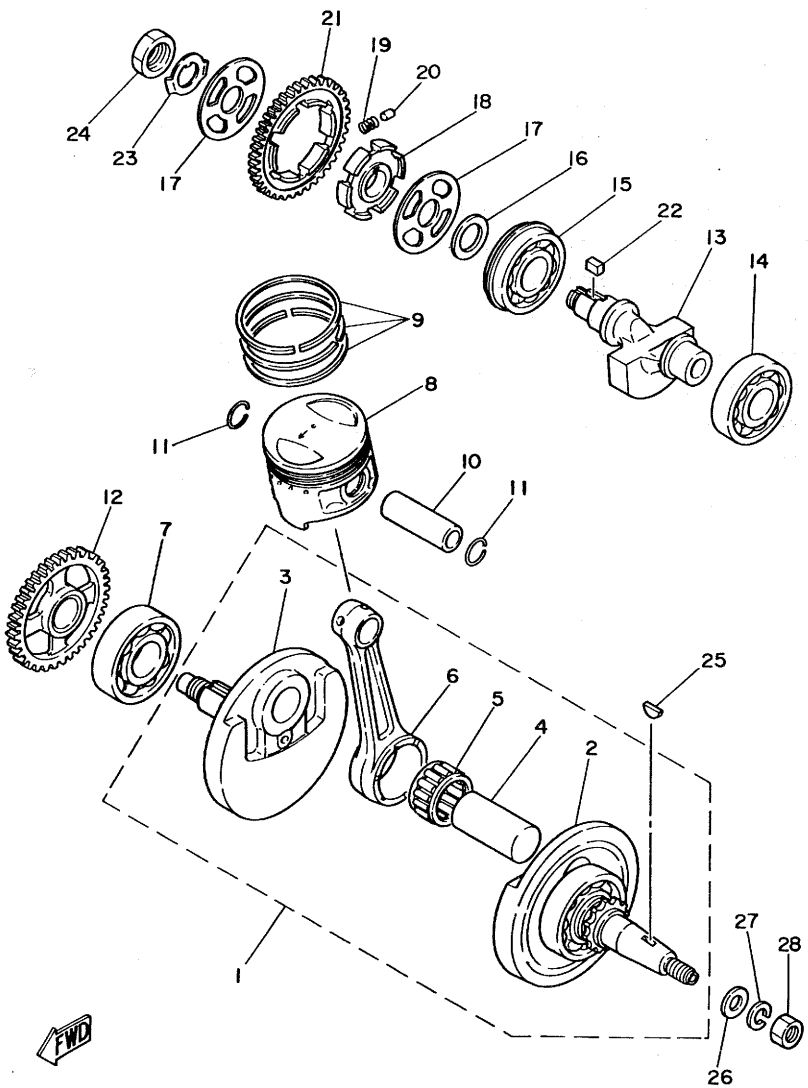


FIG. 3 CRANKSHAFT•PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	93605-10090	PIN, dowel	3	
21	3Y1-11531-00	GEAR, balance wt (43T)	1	
22	90282-05013	KEY, straight	1	
23	90215-20158	WASHER, lock	1	
24	90179-16018	NUT	1	
25	90280-05013	KEY, woodruff	1	
26	90201-12593	WASHER, Plate	1	
27	92901-12100	WASHER, sPring	1	
28	90170-12067	NUT	1	

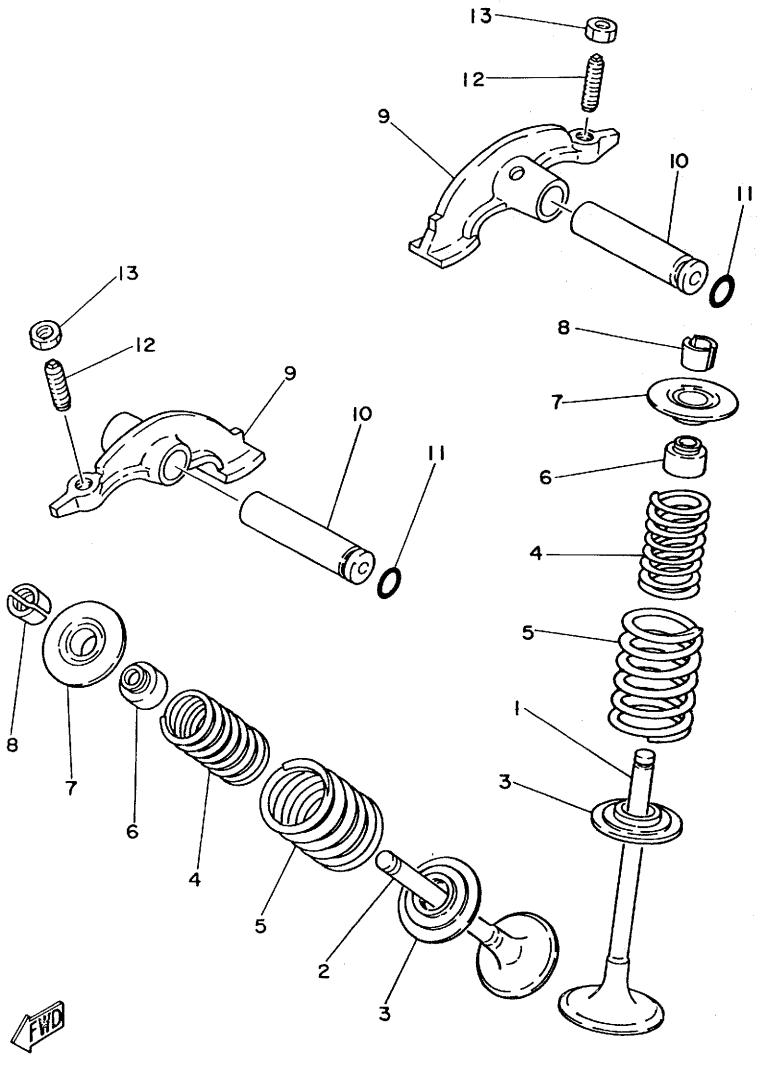


FIG. 4 VALVE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-12111-00	VALVE, intake	1	
2	3Y1-12121-00	VALVE, exhaust	1	
3	3Y1-12116-00	SEAT, valve spring	2	
4	3Y1-12113-01	SPRING, valve inner	2	
5	3Y1-12114-01	SPRING, valve outer	2	
6	1J7-12119-01	SEAL, valve stem	2	
7	3Y1-12117-00	RETAINER, valve spring	2	
8	1J7-12118-00	COTTER, valve	4	
9	3Y1-12151-00	ARM, valve rocker	2	
10	3Y1-12156-00	SHAFT, rocker	2	
11	93210-09165	O-RING	2	
12	3Y1-12159-00	SCREW, valve adjusting	2	
13	90170-06128	NUT	2	

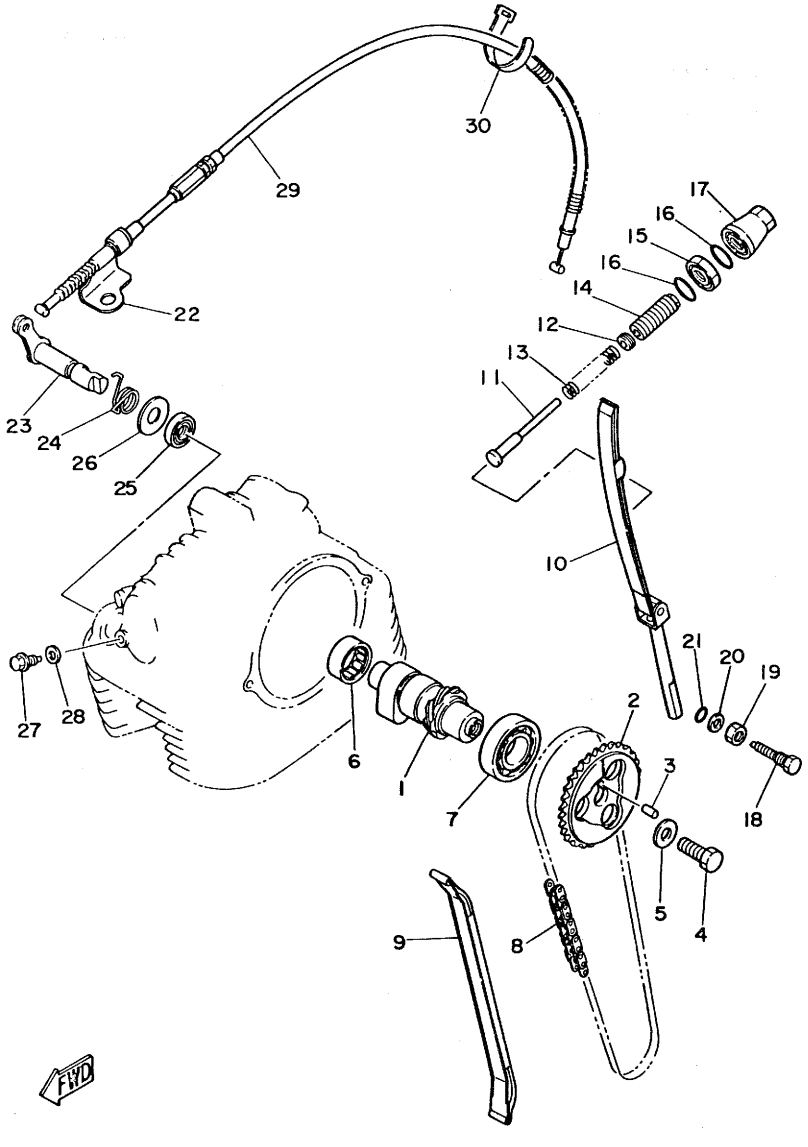


FIG. 5 CAMSHAFT·CHAIN

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y3-12170-00	CAMSHAFT ASSY 1	1	
2	3Y1-12176-00	SPROCKET, cam chain (32T)	1	
3	93604-10011	PIN, dowel	1	
4	90101-10303	BOLT	1	
5	90201-10591	WASHER, Plate	1	
6	93315-32516	BEARING, cylindrical	1	
7	93306-00502	BEARING (B6005)	1	
8	94500-02090	CHAIN (BF05M 90L)	1	
9	3Y1-12231-01	GUIDE, stoPPer 1	1	
10	3Y1-12241-00	GUIDE, stoPPer 2	1	
11	3Y1-12217-00	ROD, chain tensioner	1	
12	3Y1-12232-00	DAMPER	1	
13	90501-10587	SPRING, comPression	1	
14	90149-14146	SCREW	1	
15	90179-14298	NUT	1	
16	93210-16325	O-RING	2	
17	3Y1-12212-00	CASE, chain tensioner	1	
18	90109-08600	BOLT	1	
19	95301-08700	NUT	1	
20	92901-06200	WASHER, Plain	1	
21	93210-06001	O-RING	1	
22	3Y1-12283-00	BRACKET, decomP.	1	
23	3Y1-12288-00	CAM, decomP.	1	
24	90508-16428	SPRING, torsion	1	
25	93102-12106	OIL SEAL	1	
26	90201-12588	WASHER, Plate	1	
27	90109-06418	BOLT	1	
28	90430-06014	GASKET	1	

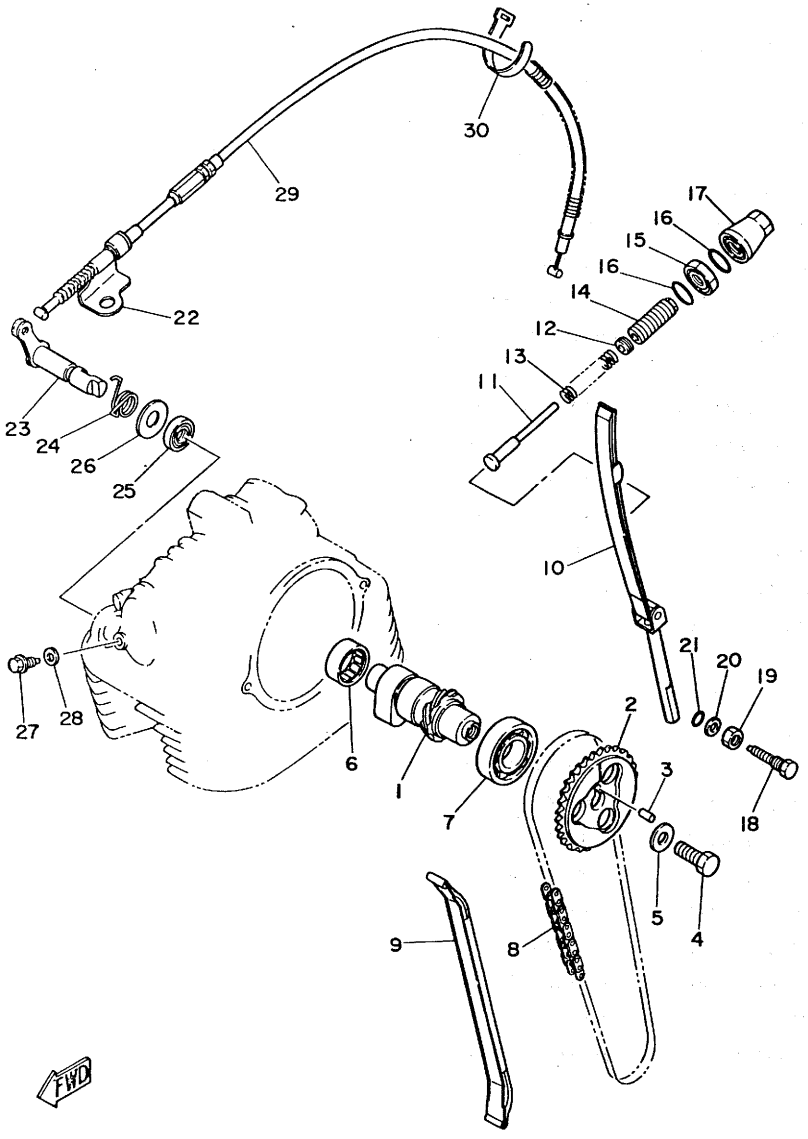
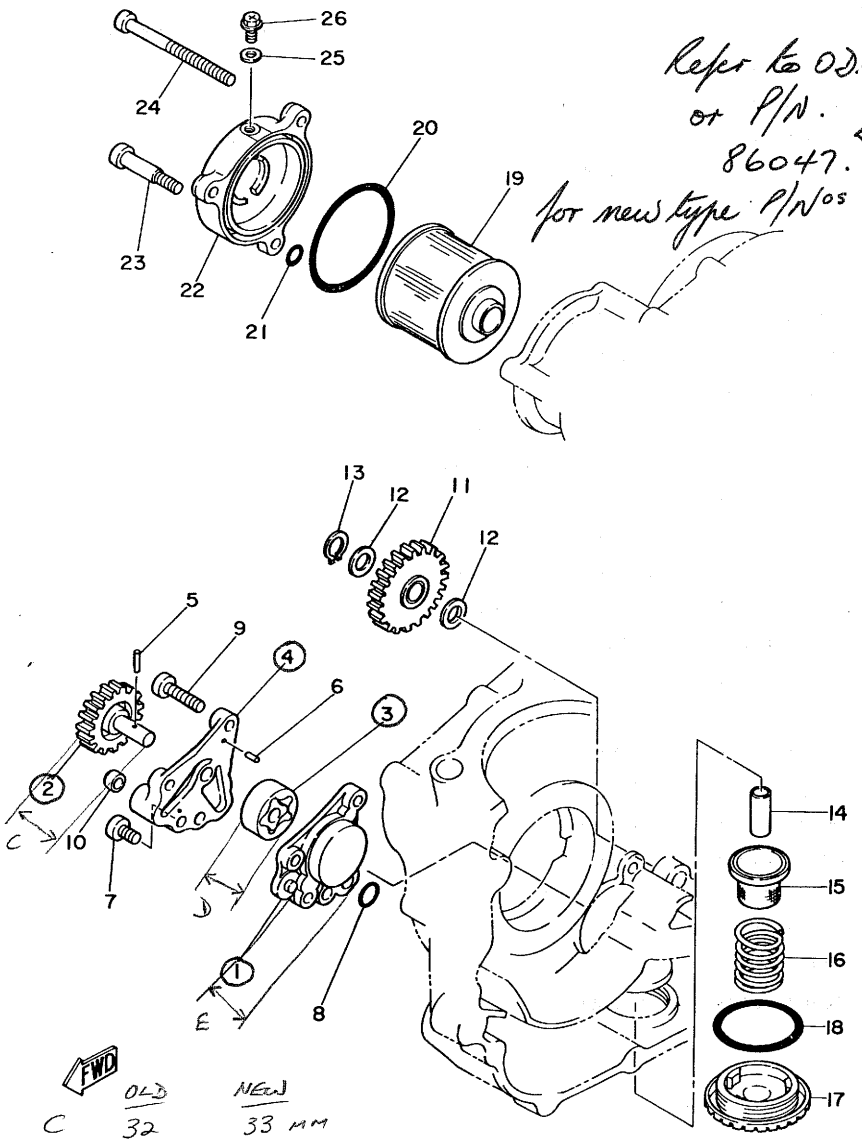


FIG. 5 CAMSHAFT·CHAIN

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	3Y1-12292-00	CABLE, decomP.	1	
30	366-82591-00	BAND	1	



Refer to O.D.G or P/N. 86047. for new type P/Nos

	OLD	NEW
C	32	33 MM
D	12	13 MM
E	12	13 MM

FIG. 6 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-13336-00	HOUSING, rotor	1	
2	3Y1-13326-00	GEAR, PumP driven 2 (14T)	1	
3	3Y1-13310-00	ROTOR ASSY 1	1	
4	3Y1-13316-00	COVER, PumP	1	
5	93603-12030	PIN, dowel	1	
6	93603-07073	PIN, dowel	2	
7	92501-06015	SCREW, Pan head	1	
8	93210-10096	O-RING	1	
9	92501-06025	SCREW, Pan head	3	
10	90430-06156	GASKET	1	
11	3Y1-13341-00	GEAR, oil PumP idle (20T)	1	
12	90201-10119	WASHER, Plate	2	
13	93410-10025	CIRCLIP	1	
14	3Y1-13416-00	PIPE, oil 1	1	
15	3Y1-13411-00	STRAINER, oil	1	
16	90501-18576	SPRING, comPression	1	
17	3Y1-15351-01	PLUG, drain	1	
18	93210-40351	O-RING	1	
19	2H0-13440-90	ELEMENT ASSY, oil cleaner	1	
20	93210-64297	O-RING	1	
21	93210-07135	O-RING	1	
22	583-13447-00	COVER, oil element	1	
23	90109-06419	BOLT	1	
24	92506-06075	SCREW, Pan head	2	
25	90430-05126	GASKET	1	
26	90149-05110	SCREW	1	

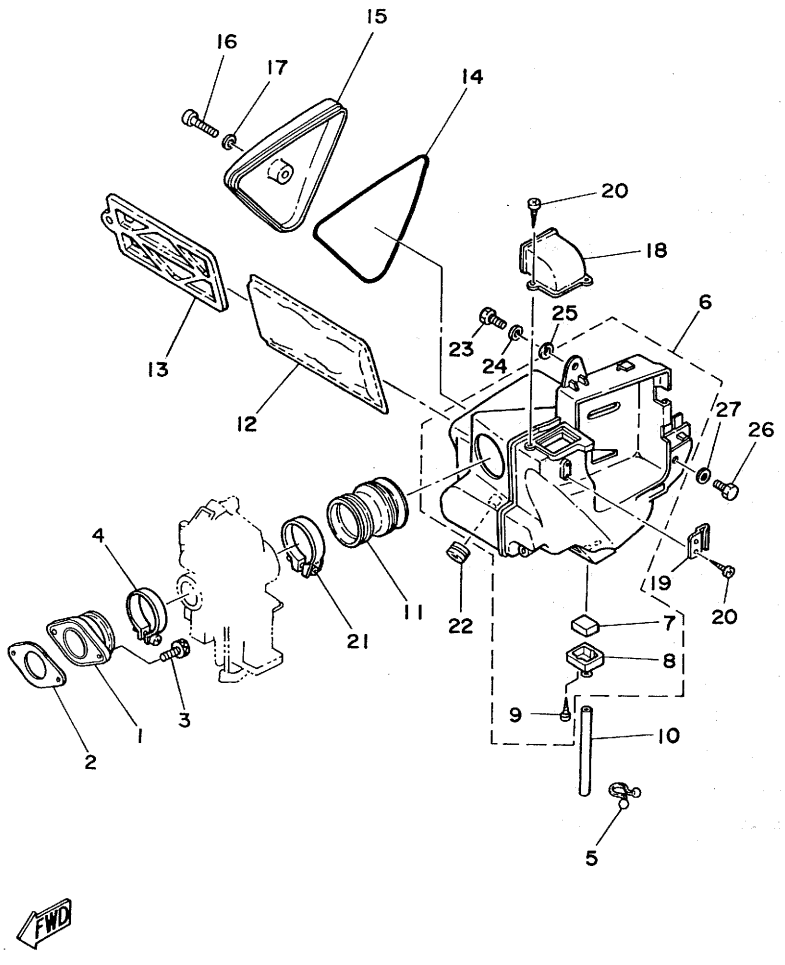


FIG. 7 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-13586-00	JOINT, carburetor 1	1	
2	3Y1-13556-01	GASKET, manifold	1	
3	91316-06020	BOLT	2	
4	90460-49160	CLAMP, hose	1	
5	90464-16039	CLAMP	1	
6	3Y1-14401-01	AIR CLEANER CASE ASSY	1	
7	3Y1-14462-00	•SEAL	1	
8	3Y1-14419-00	•PIPE	1	
9	97701-30520	•SCREW, Panhead taPPing	2	
10	90446-11021	HOSE	1	
11	3Y1-14453-00	JOINT, air cleaner 1	1	
12	3Y1-14451-00	ELEMENT, air cleaner	1	
13	3Y1-14458-00	GUIDE	1	
14	93211-05393	O-RING	1	
15	3Y1-14412-00	CAP, cleaner case 1	1	
16	92506-06035	SCREW, Pan head	1	
17	92906-06600	WASHER, Plate	1	
18	3Y1-14431-00	SILENCER, intake 1	1	
19	3Y1-2175R-00	HOOK, bank	1	
20	97701-40508	SCREW, taPPing	4	
21	90460-54085	CLAMP, hose	1	
22	90480-16265	GROMMET	1	
23	97301-06015	BOLT	1	
24	90201-06067	WASHER, Plate	1	
25	90202-06013	WASHER, Plate	1	
26	97301-06015	BOLT	1	
27	92902-06600	WASHER	1	

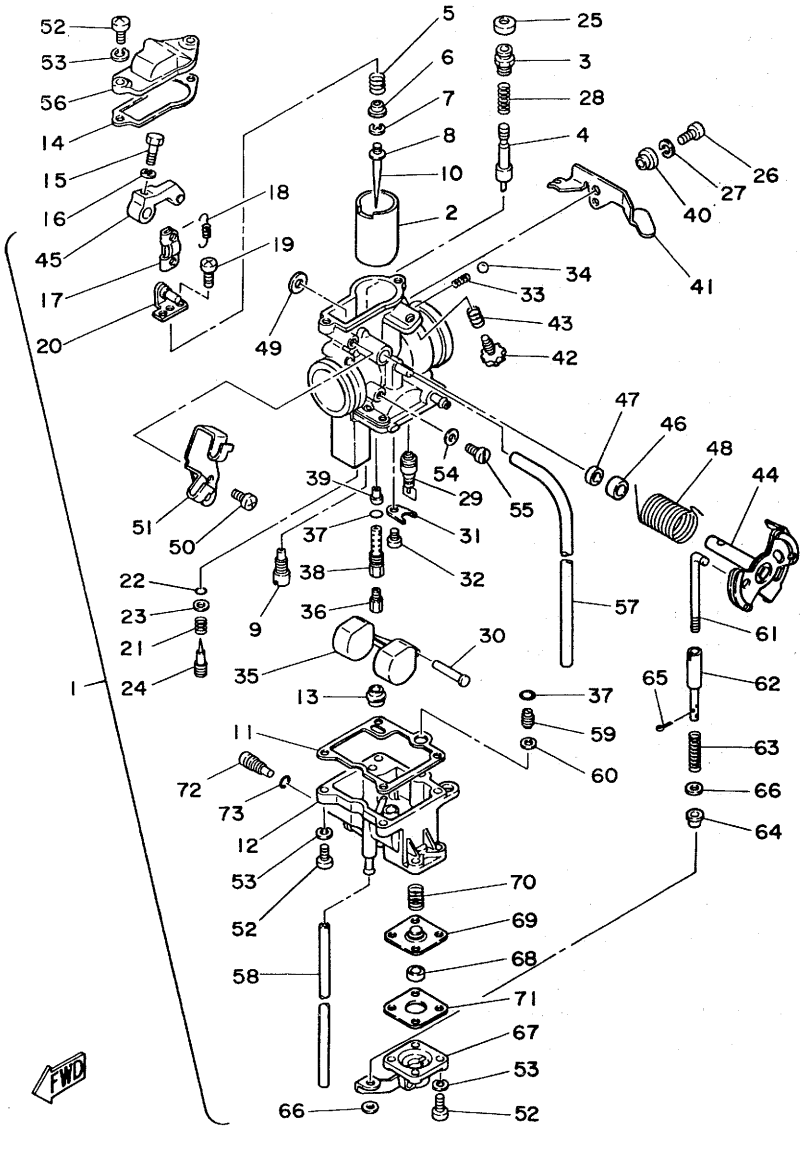


FIG. 8 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y3-14101-00	CARBURETOR ASSY 1	1	
2	3Y1-14112-25	•VALVE, throttle 1	1	
3	3Y1-14174-00	•CAP, Plunger	1	
4	3Y1-14171-00	•PLUNGER, starter	1	
5	3H1-14589-00	•SPRING	1	
6	2N6-14227-00	•WASHER	1	
7	164-14137-00	•CLIP	1	
8	2N6-14918-01	•RING	1	
9	3Y1-14142-17	•JET, Pilot (#17.5)	1	
10	168-14116-67	•NEEDLE	1	
11	3Y1-14184-00	•GASKET, float chamber	1	
12	3Y1-14981-10	•BODY, float chamber	1	
13	3Y1-14153-00	•WASHER, main Jet	1	
14	3Y1-14536-00	•GASKET	1	
15	3Y1-14592-00	•SCREW	1	
16	92902-04100	•WASHER, sPring	1	
17	3Y1-14276-00	•LEVER	1	
18	3Y1-14275-00	•SPRING	1	
19	3Y1-24453-00	•SCREW	2	
20	3Y1-14291-00	•BRACKET 1	1	
21	3F7-14134-00	•SPRING, air adjusting	1	
22	3H1-14147-00	•O-RING	1	
23	3H1-14962-00	•WASHER	1	
24	3Y3-14211-00	•SCREW, Pilot adjusting	1	
25	1M3-14169-00	•CAP	1	
26	92501-06012	•SCREW, Pan head	1	
27	92902-06100	•WASHER, sPring	1	
28	156-14135-00	•SPRING, Plunger	1	

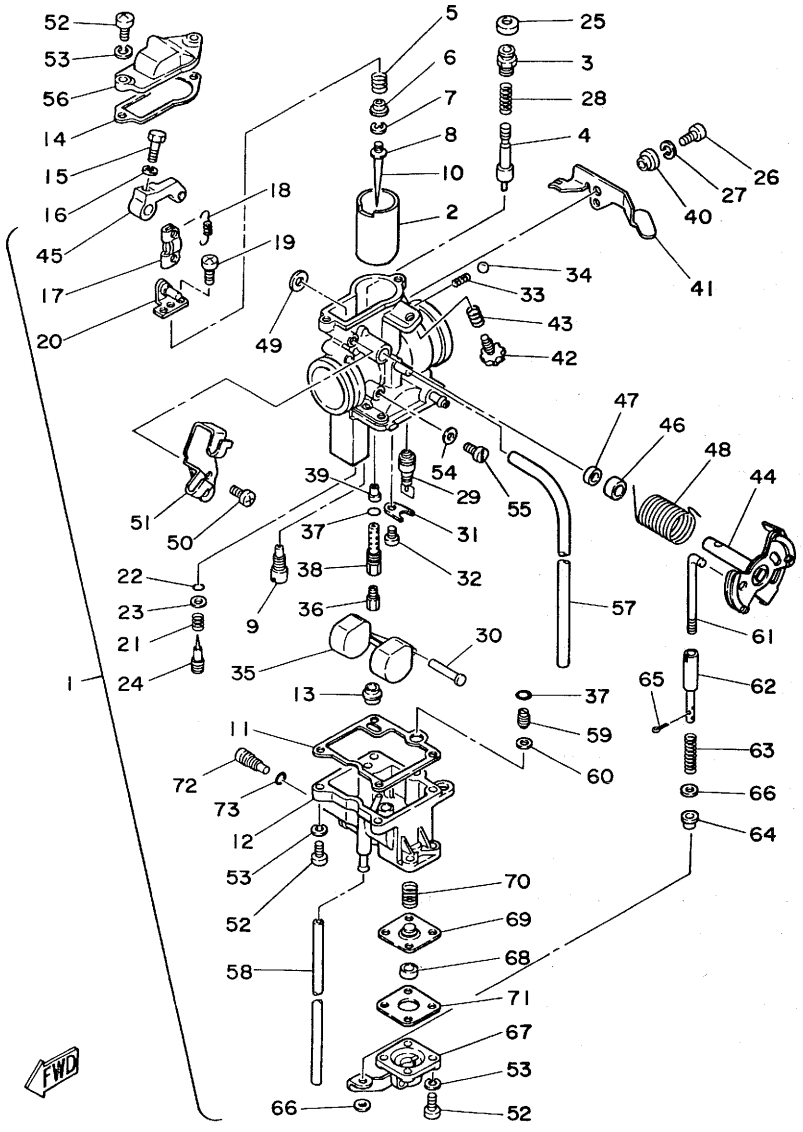


FIG. 8 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	2H0-14190-20	•NEEDLE VALVE ASSY	1	
30	537-14186-00	•PIN, float	1	
31	2H0-14146-00	•PLATE	1	
32	98502-04006	•SCREW, Pan head	1	
33	583-14589-00	•SPRING	1	
34	93501-08001	•BALL	1	
35	3H1-14185-00	•FLOAT	1	
36	137-14143-33	•JET, main (#165)	1	UR STD
	137-14143-32	•JET, main (#160)	1	UR
	137-14143-34	•JET, main (#170)	1	UR
37	583-14561-00	•O-RING	2	
38	3H1-14148-00	•PIPE	1	
39	3Y1-14141-39	•NOZZLE, main	1	
40	583-14594-00	•COLLAR	1	
41	3Y1-14175-00	•LEVER, starter 1	1	
42	3Y1-14991-00	•SCREW	1	
43	3F7-14934-00	•SPRING, throttle stoP	1	
44	3Y1-14215-00	•SHAFT, throttle lever	1	
45	3Y1-14292-00	•BRACKET 2	1	
46	3F7-14265-00	•COLLAR	1	
47	2A2-14997-00	•SEAL	1	
48	3Y1-14131-00	•SPRING, throttle valve	1	
49	1A8-14958-00	•COVER, diaPhragm	1	
50	98501-05010	•SCREW, Pan head	2	
51	3Y1-14571-00	•BRACKET, throttle	1	
52	98502-04014	•SCREW, Pan head	10	
53	92902-04100	•WASHER, sPring	10	
54	584-14956-00	•WASHER	1	

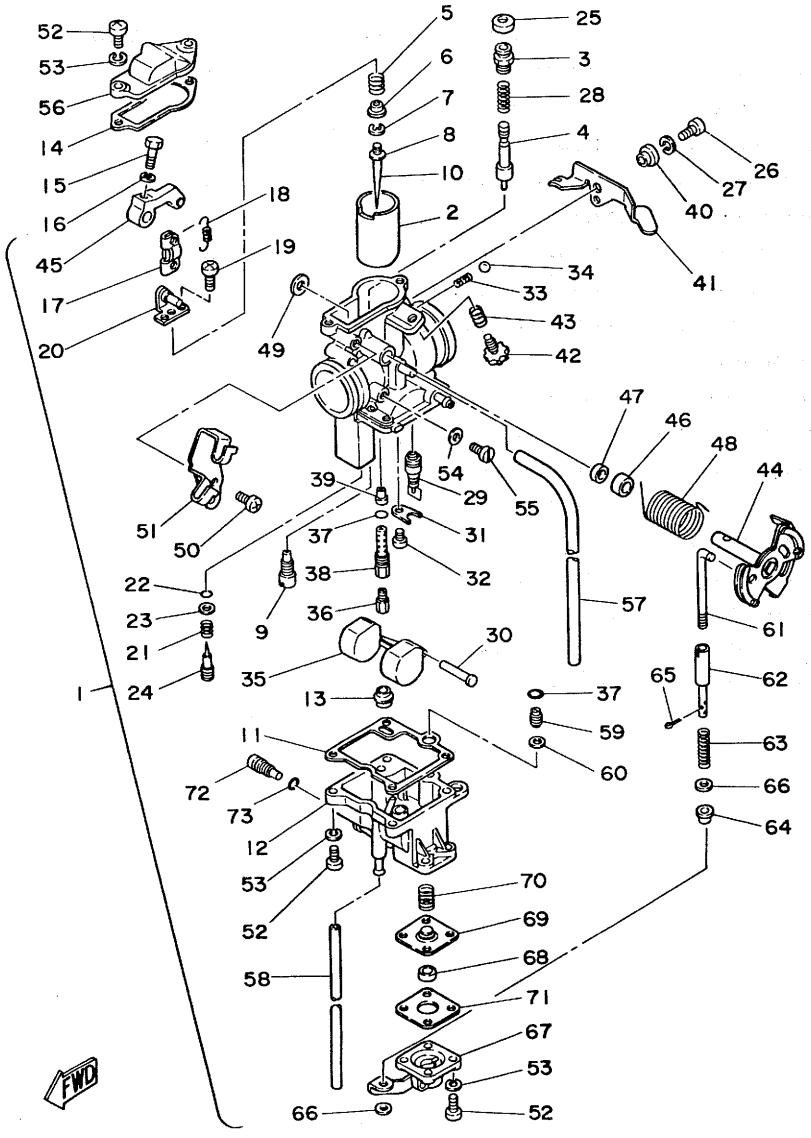


FIG. 8 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
55	2F5-14115-00	•PLUG, screw	1	
56	3Y1-14158-00	•TOP, mixing chamber	1	
57	3Y1-14197-00	•PIPE	1	
58	3Y3-14196-00	•PIPE	1	
59	2H0-14272-00	•VALVE, check seat	1	
60	2H0-14195-00	•WASHER, needle valve	1	
61	3Y1-14992-00	•ROD	1	
62	2H0-14992-00	•ROD	1	
63	3Y1-14933-00	•SPRING, diaPhragm	1	
64	2H0-14534-00	•RING, rod	1	
65	91402-10006	•PIN, cotter	1	
66	2H0-14227-00	•WASHER	2	
67	3Y1-14905-00	•LEVER, starter	1	
68	3Y0-14918-00	•RING	1	
69	3Y1-14940-00	•DIAPHRAGM ASSY	1	
70	3Y1-14589-00	•SPRING	1	
71	3Y1-14936-00	•SEAT, spring	1	
72	2L1-14191-00	•PLUG, drain	1	
73	3Y1-14561-00	•O-RING	1	

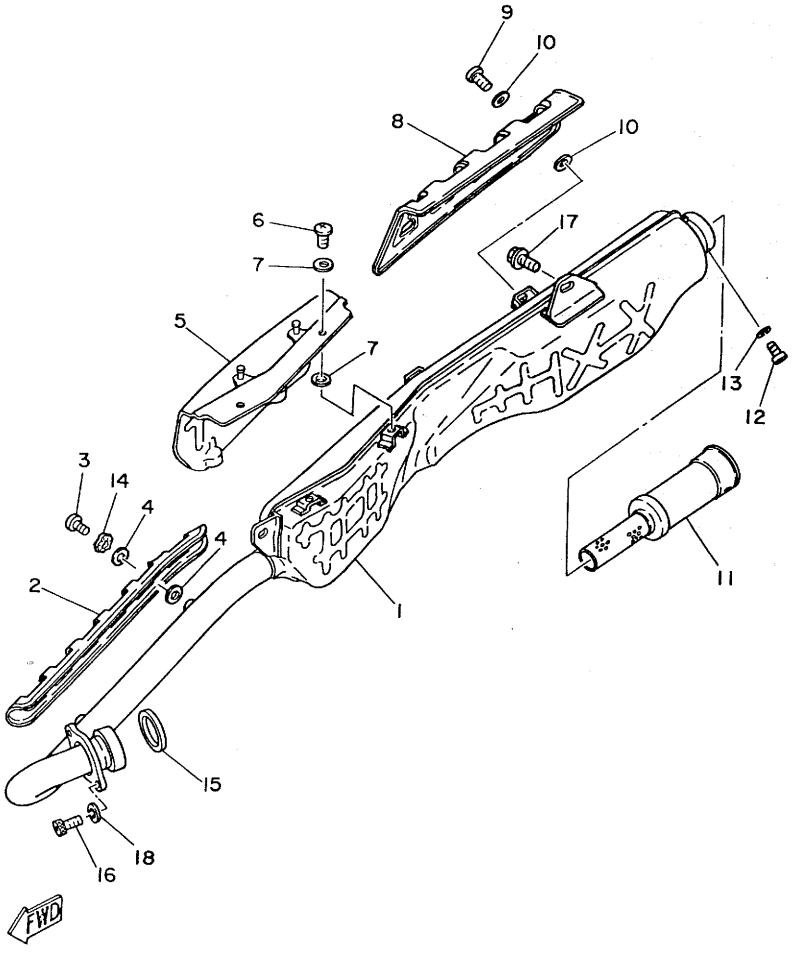


FIG. 9 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-14711-00	MUFFLER 1	1	
2	3Y1-14628-00	PROTECTER, exhaust PiPe	1	
3	98906-06008	SCREW, bind	2	
4	583-14766-00	WASHER, Protecter	4	
5	3Y1-14718-00	PROTECTOR, muffler 1	1	
6	98906-06008	SCREW, bind	3	
7	583-14766-00	WASHER, Protecter	6	
8	3Y1-14728-00	PROTECTER, muffler 2	1	
9	98906-06008	SCREW, bind	2	
10	583-14766-00	WASHER, Protecter	4	
11	3Y1-14752-00-98	PIPE, outlet	1	
12	92501-06008	SCREW, Pan head	1	
13	92901-06100	WASHER, sPring	1	
14	90206-06060	WASHER, wave	4	
15	341-14613-00	GASKET, exhaust PiPe	1	
16	91316-06025	BOLT	2	
17	95811-08016	BOLT, flange	2	
18	90201-08326	WASHER, Plate	1	

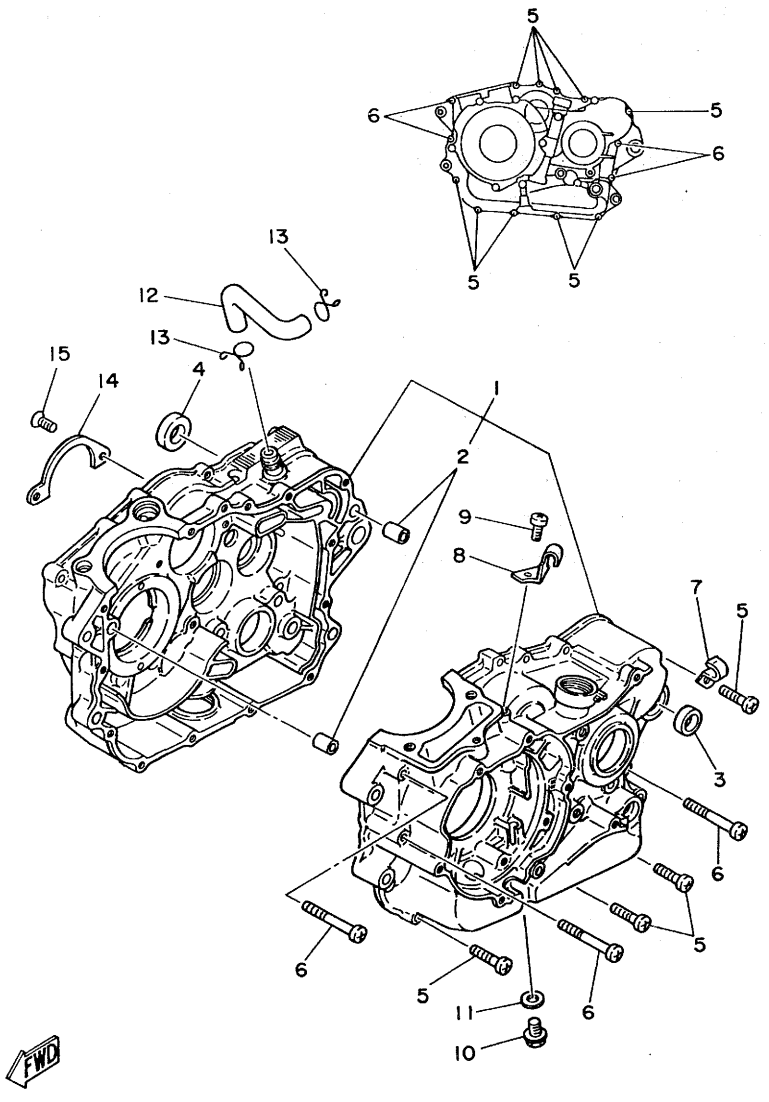


FIG. 10 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-15100-02	CRANKCASE ASSY	1	
2	91830-22016	•PIN, dowel	2	
3	90387-17783	COLLAR	1	
4	90387-16782	COLLAR	1	
5	92506-06030	SCREW, Pan head	10	
6	92506-06060	SCREW, Pan head	4	
7	90465-08122	CLAMP	1	
8	3Y1-15441-01	HOLDER, clutch cable	1	
9	92501-06015	SCREW, Pan head	1	
10	90340-10003	PLUG, straight screw	1	
11	90201-10118	WASHER, Plate	1	
12	3Y1-11166-00	PIPE, breather 1	1	
13	90467-14015	CLIP	2	
14	3Y1-15383-00	PLATE, bearing cover	1	
15	92701-06015	SCREW, flat head	2	

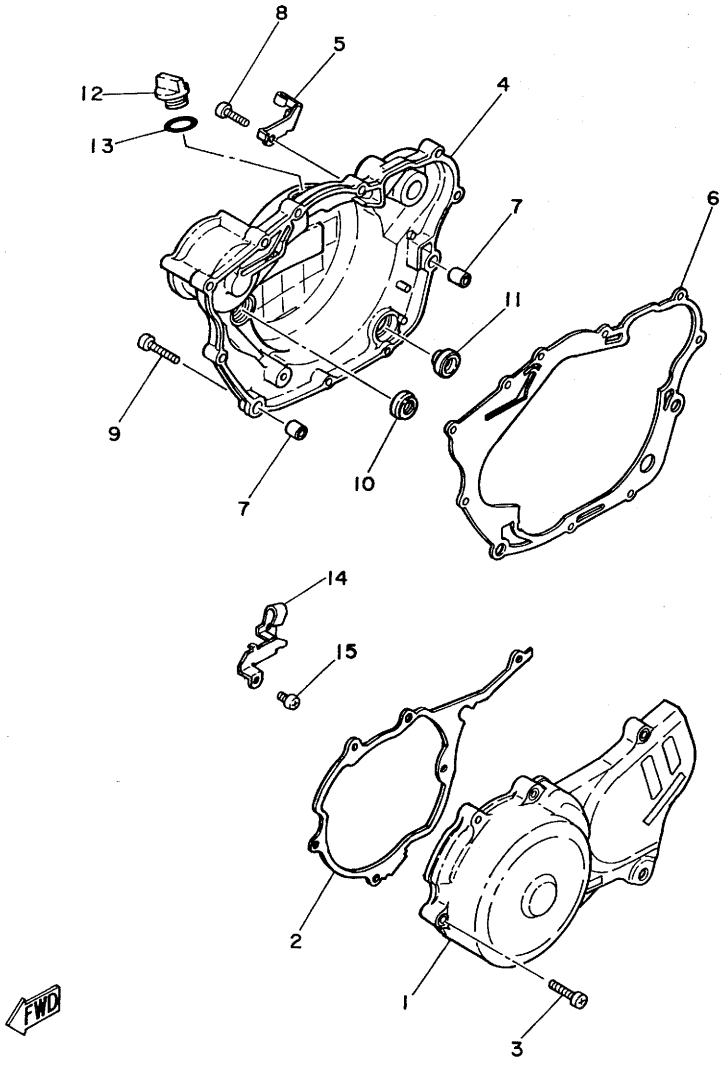


FIG. 11 CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-15411-01	COVER, crankcase 1	1	
2	3Y1-15451-01	GASKET, crankcase cover	1	
3	92506-06030	SCREW, Pan head	6	
4	3Y1-15421-01	COVER, crankcase 2	1	
5	3Y1-15378-01	HOLDER	1	
6	3Y1-15461-00	GASKET, crankcase cover 2	1	
7	91810-05016	PIN, dowel	2	
8	92506-06025	SCREW, Pan head	7	
9	92506-06035	SCREW, Pan head	2	
10	93101-14092	OIL SEAL	1	
11	3Y1-15361-00	GAUGE, level	1	
12	3Y1-15363-00	PLUG, oil	1	
13	93210-19123	O-RING	1	
14	90462-08062	CLAMP	1	
15	92506-06012	SCREW, Pan head	1	

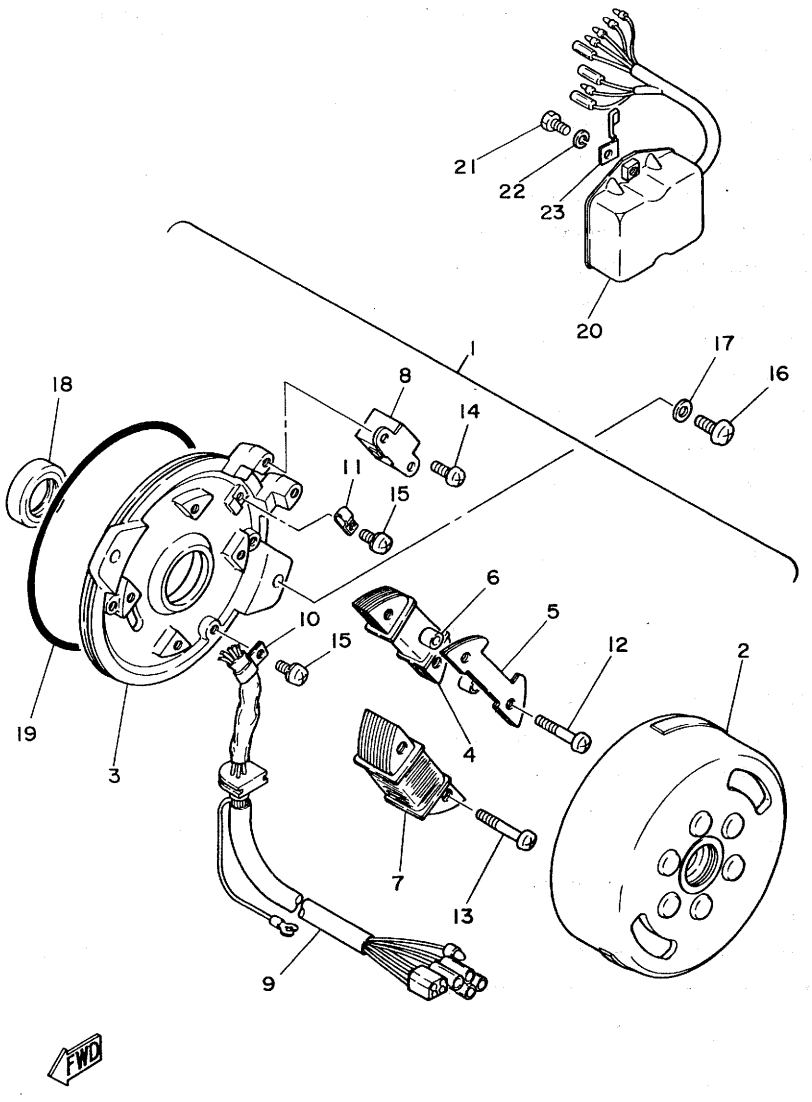


FIG. 12 C.D.I MAGNETO

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-85500-20	C.D.I. MAGNETO ASSY	1	
2	3Y1-85550-20	.ROTOR ASSY	1	
3	3Y1-85509-20	.BASE, magneto	1	
4	3Y1-85512-20	.COIL, source	1	
5	3Y1-85519-20	.SPACER	1	
6	3Y1-81343-20	.COLLAR, coil fitting	2	
7	3Y1-85513-20	.COIL, lighting 1	1	
8	3Y1-85580-20	.COIL, Pulser	1	
9	3Y1-85515-20	.LEAD WIRE ASSY	1	
10	445-81328-20	.CLAMP	1	
11	3Y1-85528-20	.CLAMP, lead	1	
12	98501-05030	.SCREW, Pan head	2	
13	98501-05035	.SCREW, Pan head	2	
14	98501-05012	.SCREW, Pan head	2	
15	110-81345-21	.SCREW, Pan head	2	
16	92501-06020	SCREW, Pan head	2	
17	92901-06200	WASHER, Plain	2	
18	93102-25226	OIL SEAL	1	
19	93211-19413	O-RING	1	
20	3Y1-85540-20	C.D.I. UNIT ASSY	1	
21	97301-06015	BOLT	2	
22	92902-06100	WASHER, spring	2	
23	90462-08068	CLAMP	1	

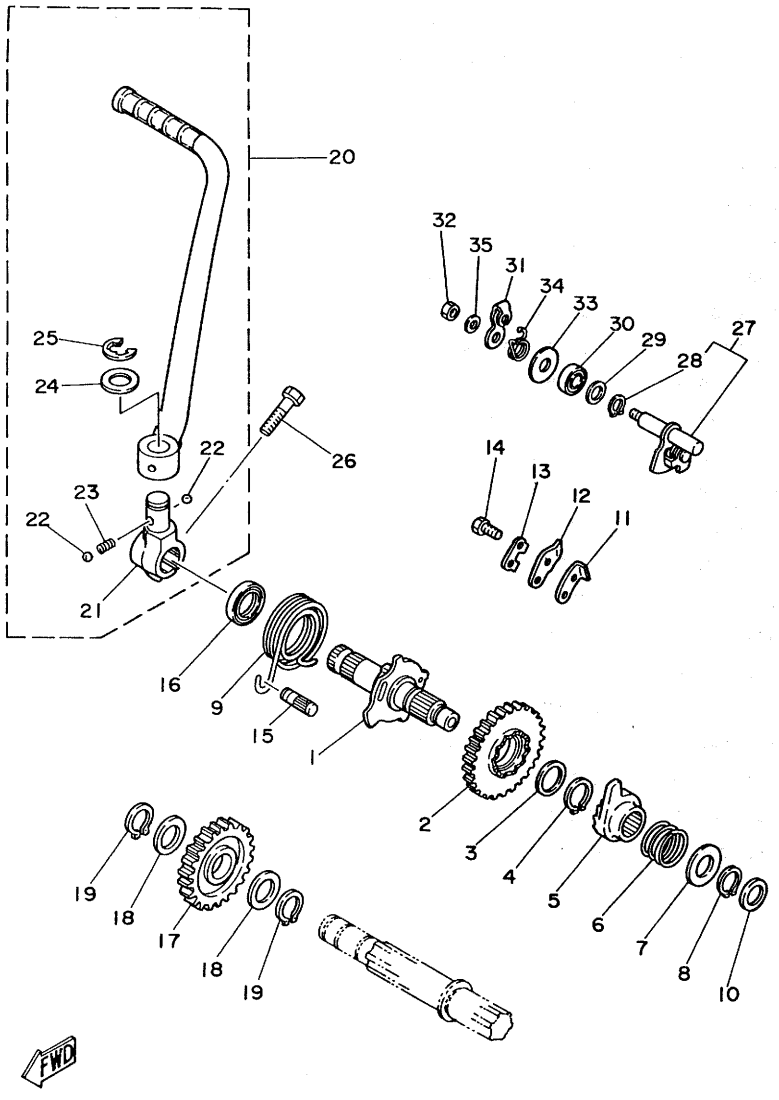


FIG. 13 KICK STARTER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-15660-00	KICK AXLE ASSY	1	
2	3Y1-15641-00	GEAR, kick (30T)	1	
3	90201-20685	WASHER, Plate	1	
4	93410-20038	CIRCLIP	1	
5	3Y1-15671-00	WHEEL, ratchet	1	
6	90501-16107	SPRING, comPression	1	
7	168-15676-00	COVER, sPring	1	
8	93410-15005	CIRCLIP	1	
9	90508-32432	SPRING, torsion	1	
10	90201-15701	WASHER, Plate (1.0T)	1	
11	2K7-15668-00	STOPPER	1	
12	214-15674-00	GUIDE, ratchet wheel	1	
13	214-15686-00	WASHER, lock	1	
14	97321-06016	BOLT	2	
15	248-15668-00	STOPPER	1	
16	93102-20108	OIL SEAL	1	
17	3Y1-15651-00	GEAR, kick idle (27T)	1	
18	90201-20276	WASHER, Plate	2	
19	93410-20009	CIRCLIP	2	
20	3Y1-15620-01	KICK CRANK ASSY	1	
21	3Y1-15621-01	•BOSS, kick crank	1	
22	93507-32009	•BALL	2	
23	90501-10589	•SPRING, comPression	1	
24	90201-15340	•WASHER, Plate	1	
25	93430-10016	•CIRCLIP	1	
26	97311-08030	BOLT	1	
27	3Y1-1561A-02	LEVER DECOMP ASSY	1	
28	93410-10025	•CIRCLIP	1	

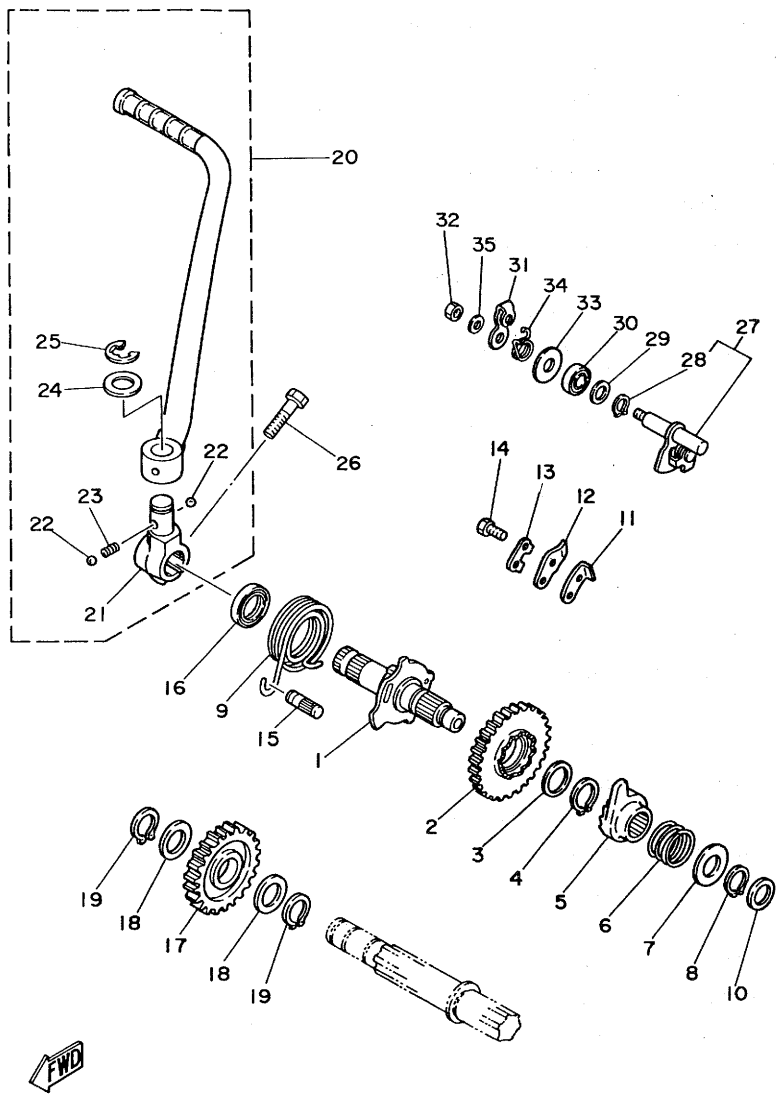


FIG. 13 KICK STARTER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90201-10644	WASHER, Plate	1	
30	93102-10207	OIL SEAL	1	
31	3Y1-1561G-02	LEVER, cable	1	
32	95311-06700	NUT	1	
33	90201-10135	WASHER, Plate	1	
34	90508-14481	SPRING, torsion	1	
35	92901-06600	WASHER, Plate	1	

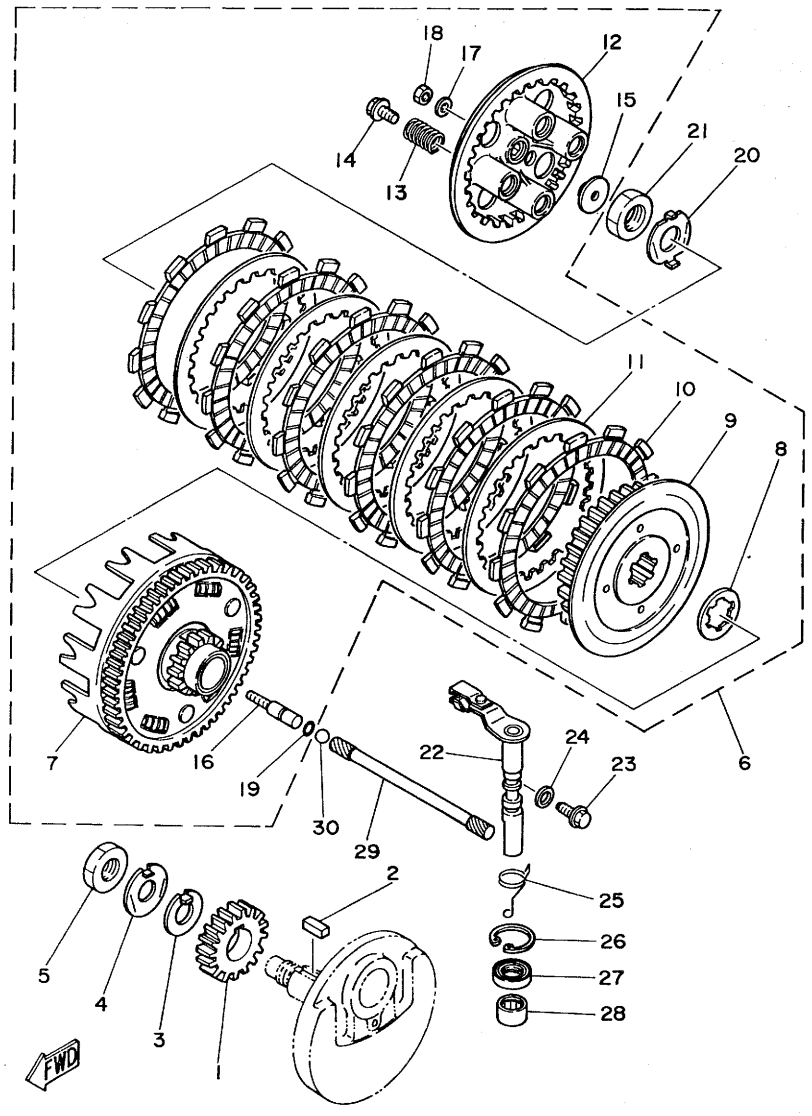


FIG. 14 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-16111-01	GEAR, Primary drive	1	
2	90282-07023	KEY, straight	1	
3	90215-16156	WASHER, lock	1	
4	90215-16157	WASHER, lock	1	
5	90170-16256	NUT	1	
6	3Y1-16300-01	CLUTCH ASSY	1	
7	3Y1-16150-01	•PRIMARY DRIVEN GEAR COMP.	1	
8	3Y1-16154-00	•PLATE, thrust 1	1	
9	3Y1-16371-00	•BOSS, clutch	1	
10	583-16321-00	•PLATE, friction	6	
11	360-16325-00	•PLATE, clutch 2	5	
12	3Y1-16351-00	•PLATE, Pressure 1	1	
13	90501-26148	•SPRING, comPression	4	
14	90159-06016	•SCREW, with washer	4	
15	1W1-16358-00	•PLATE, Push	1	
16	3Y1-16356-01	•ROD, Push 1	1	
17	92901-06200	•WASHER, Plain	1	
18	95301-06600	•NUT	1	
19	93210-06422	•O-RING	1	
20	90215-20159	WASHER, lock	1	
21	90170-20257	NUT	1	
22	3Y1-16380-01	PUSH LEVER ASSY	1	
23	90149-08067	SCREW	1	
24	90430-08119	GASKET	1	
25	90508-14433	SPRING, torsion	1	
26	93420-28055	CIRCLIP	1	
27	93102-14209	OIL SEAL	1	
28	93315-31428	BEARING, cylindrical	1	

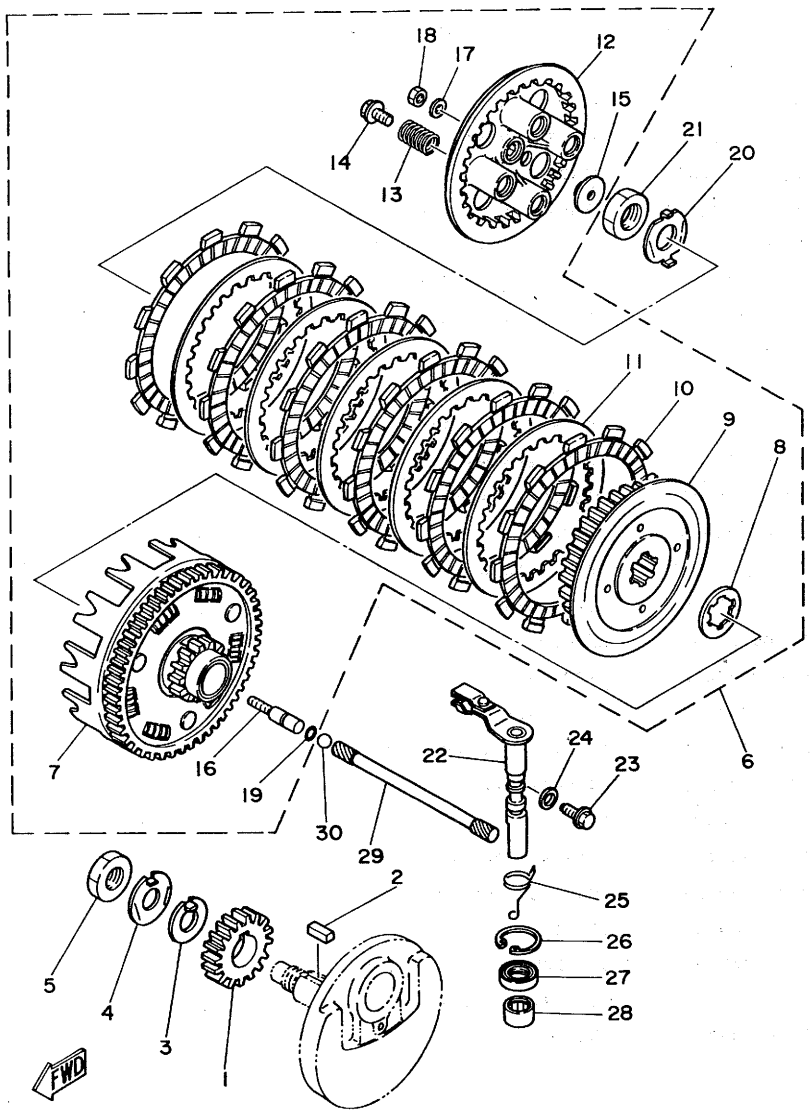


FIG. 14 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	3Y1-16357-00	ROD, Push 2	1	
30	93511-32017	BALL	1	

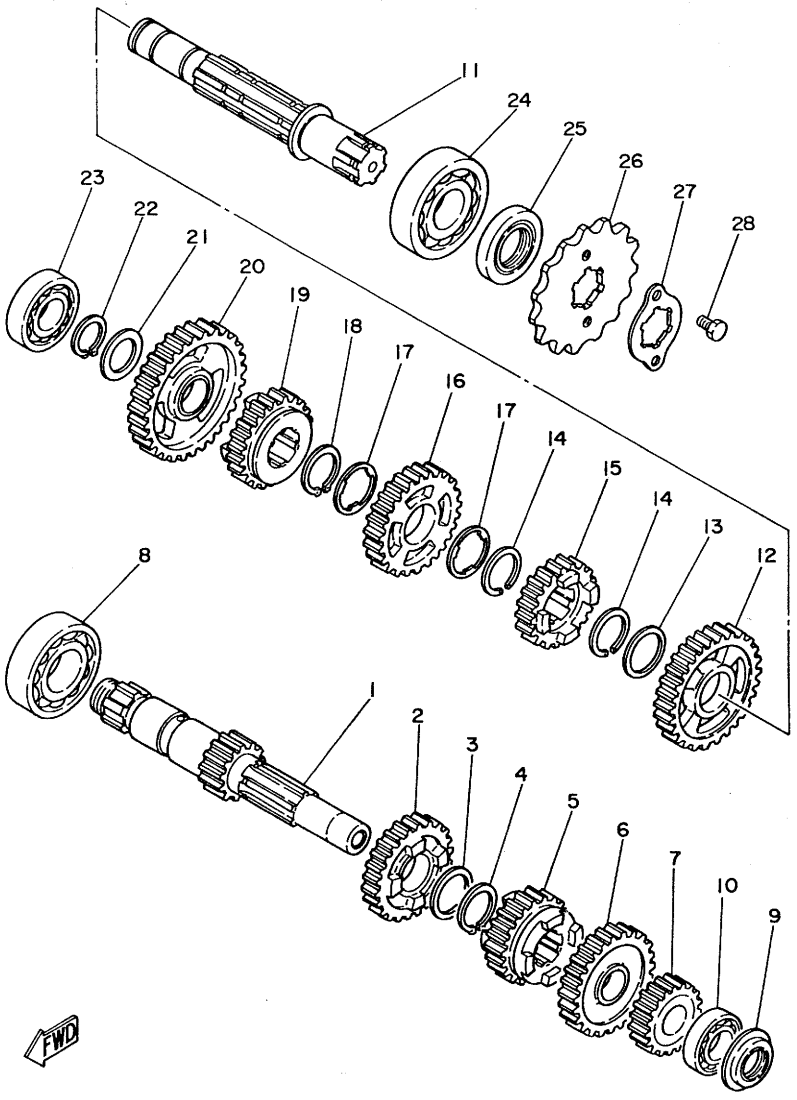


FIG. 15 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-17411-00	AXLE, main (14T)	1	
2	3Y1-17141-00	GEAR, 4th Pinion (26T)	1	
3	90201-22793	WASHER, Plate	1	
4	93410-22039	CIRCLIP	1	
5	3Y1-17131-00	GEAR, 3rd Pinion (23T)	1	
6	3Y1-17151-00	GEAR, 5th Pinion (28T)	1	
7	3Y1-17121-00	GEAR, 2nd Pinion (19T)	1	
8	93306-20541	BEARING (B6205)	1	
9	93101-17093	OIL SEAL	1	
10	93306-00301	BEARING	1	
11	3Y1-17402-00	DRIVE AXLE ASSY	1	
12	3Y1-17221-00	GEAR, 2nd wheel (32T)	1	
13	90201-25287	WASHER, Plate	1	
14	93440-25019	CIRCLIP	2	
15	3Y1-17251-00	GEAR, 5th wheel (23T)	1	
16	3Y1-17231-00	GEAR, 3rd wheel (29T)	1	
17	90209-22191	WASHER	2	
18	93410-25010	CIRCLIP	1	
19	3Y1-17241-00	GEAR, 4th wheel (26T)	1	
20	3Y1-17211-00	GEAR, 1st wheel (37T)	1	
21	90201-20276	WASHER, Plate	1	
22	93410-20009	CIRCLIP	1	
23	93306-00401	BEARING (B6004)	1	
24	93306-30525	BEARING (B6305)	1	
25	93102-25208	OIL SEAL	1	
26	3Y1-17461-50	SPROCKET, drive (15T)	1	
27	3Y1-17456-00	HOLDER, sProcket	1	
28	97322-06010	BOLT	2	

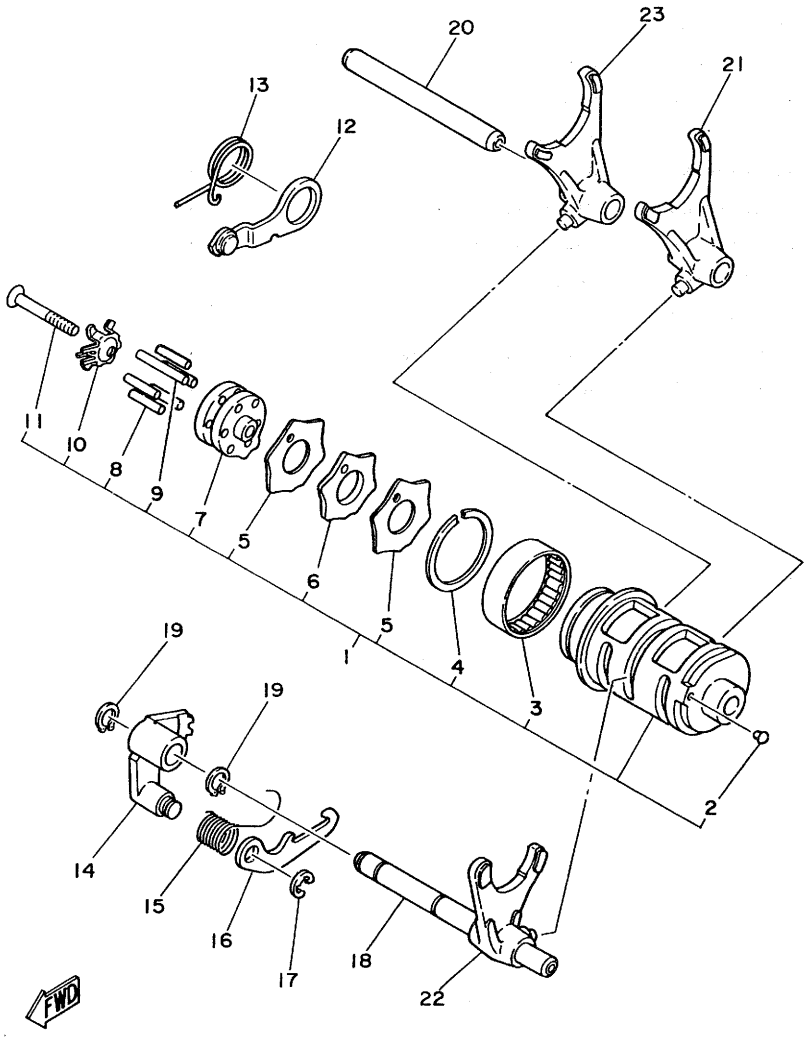


FIG. 16 SHIFT CAM•FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-18540-00	SHIFT CAM ASSY	1	
2	136-18542-00	•POINT, neutral	1	
3	93315-23612	•BEARING, cylindrical	1	
4	93440-34025	•CIRCLIP	1	
5	3Y1-18161-00	•GUIDE, Plate stoPPer	2	
6	3Y1-18141-00	•PLATE, stoPPer	1	
7	3Y1-18185-01	•SEGMENT	1	
8	93604-18100	•PIN, dowel	5	
9	93604-29151	•PIN, dowel	1	
10	2K9-18561-00	•PLATE, side 1	1	
11	98701-05035	•SCREW, flat head	1	
12	3Y1-18140-00	STOPPER LEVER ASSY	1	
13	90508-26434	SPRING, torsion	1	
14	3Y1-18122-00	LEVER, shift 2	1	
15	90508-12430	SPRING, torsion	1	
16	2K7-18151-00	LEVER, shift 3	1	
17	93430-07012	CIRCLIP	1	
18	3Y1-18531-00	BAR, shift fork guide 1	1	
19	93410-10025	CIRCLIP	2	
20	3Y1-18535-00	BAR, shift fork guide 2	1	
21	3Y1-18511-00	FORK, shift 1	1	
22	3Y1-18512-00	FORK, shift 2	1	
23	3Y1-18513-00	FORK, shift 3	1	

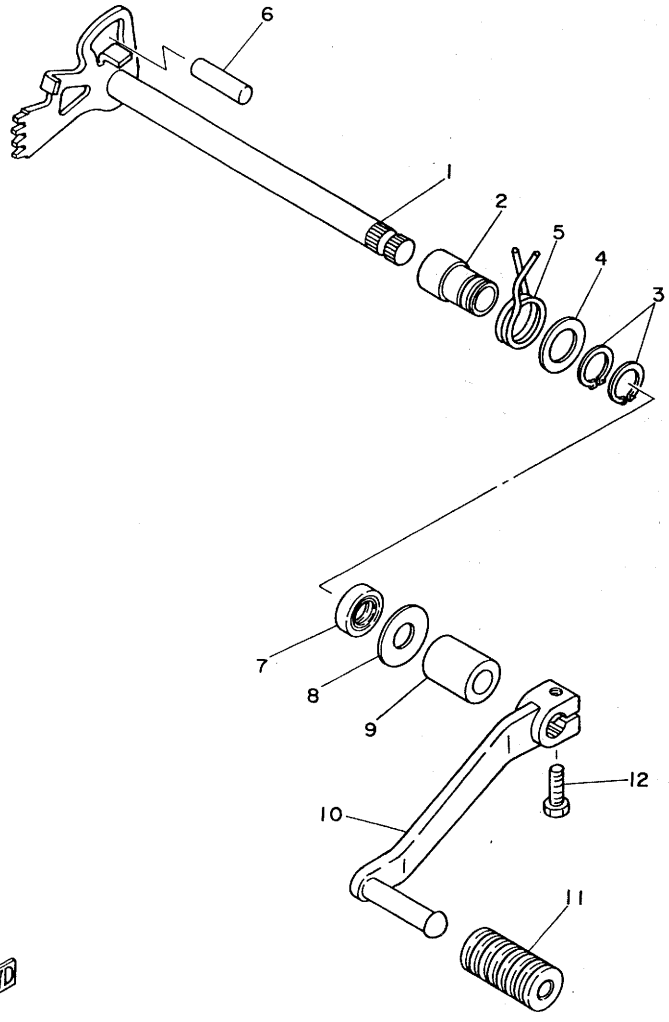


FIG. 17 SHIFT SHAFT.PEDAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-18101-00	SHIFT SHAFT ASSY	1	
2	90387-12787	COLLAR	1	
3	93410-17008	CIRCLIP	2	
4	90201-17255	WASHER, Plate	1	
5	90508-32374	SPRING, torsion	1	
6	93608-30152	PIN, dowel	1	
7	93102-12106	OIL SEAL	1	
8	90201-12588	WASHER, Plate	1	
9	90560-12191	SPACER	1	
10	3Y1-18111-00	PEDAL, shift	1	
11	132-18113-01	COVER, shift Pedal	1	
12	97321-06020	BOLT	1	

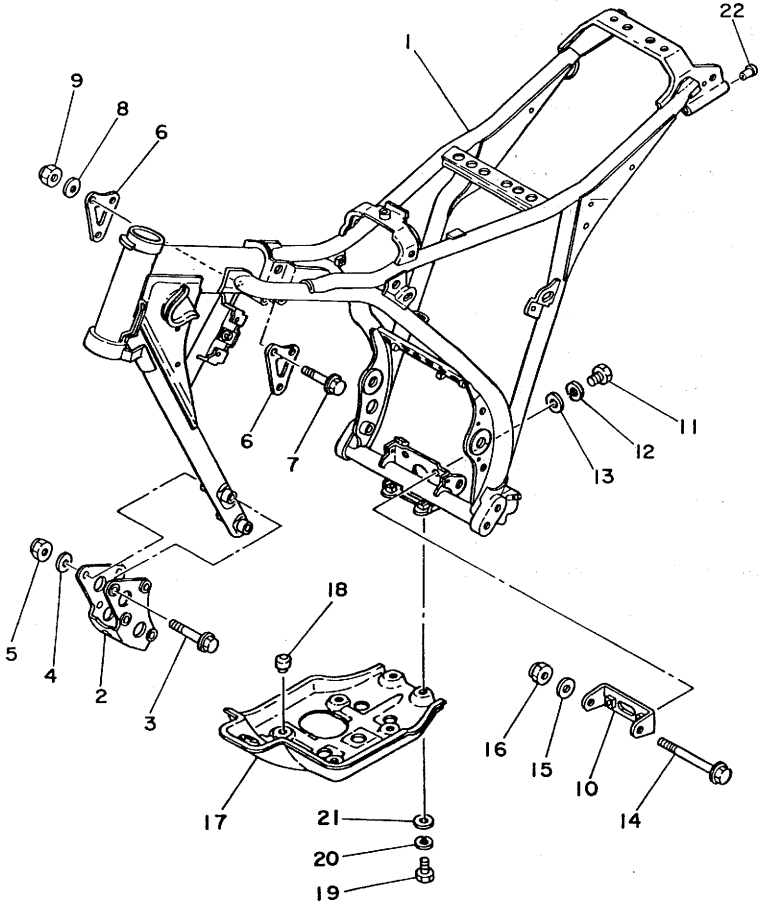


FIG. 18 FRAME

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y3-21110-E0-33	FRAME COMP	1	yamaha black
2	3Y1-21316-00	STAY, engine 3	1	
3	95811-08070	BOLT, flange	4	
4	90201-08366	WASHER, Plate	4	
5	90185-08089	NUT, self-locking	4	
6	3Y1-21315-00	STAY, engine 2	2	
7	95812-08055	BOLT, flange	3	
8	90201-08366	WASHER, Plate	3	
9	90185-08089	NUT, self-locking	3	
10	3Y1-21475-00	PLATE, engine adjusting	1	
11	97322-08016	BOLT	2	
12	92902-08100	WASHER, spring	2	
13	92902-08600	WASHER, Plate	2	
14	90105-08162	BOLT, washer based	1	
15	90201-08366	WASHER, Plate	1	
16	90185-08089	NUT, self-locking	1	
17	3Y1-21471-00-35	PROTECTOR, engine	1	silver
18	3Y1-24768-00	STOPPER	4	
19	97301-06015	BOLT	3	
20	92902-06100	WASHER, spring	3	
21	92902-06600	WASHER	3	
22	3Y1-21279-00	PLUG, blind	2	

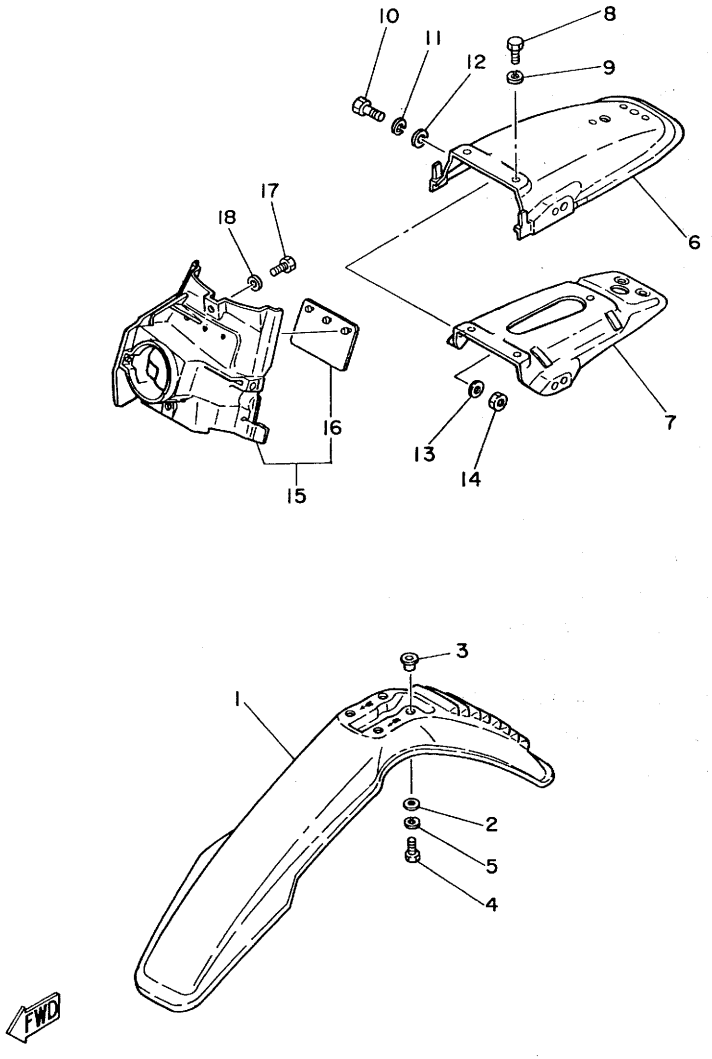


FIG. 19 FRONT FENDER•REAR FENDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-21511-01	FENDER, front	1	white
2	90201-06067	WASHER, Plate	4	
3	90387-07789	COLLAR	4	
4	97301-06015	BOLT	4	
5	92902-06100	WASHER, Spring	4	
6	3Y1-21611-00	FENDER, rear	1	white
7	3Y1-21670-00	REINF. COMP.	1	
8	97301-06015	BOLT	2	
9	92902-06100	WASHER, Spring	2	
10	97301-08030	BOLT	2	
11	92901-08100	WASHER, Spring	2	
12	92901-08600	WASHER, Plate	2	
13	90201-08100	WASHER, Plate	2	
14	95302-08600	NUT	2	
15	3Y1-21620-00	MUD GUARD COMP.	1	
16	1M1-21621-00	•FLAP	1	
17	97301-06015	BOLT	2	
18	90201-06067	WASHER, Plate	2	

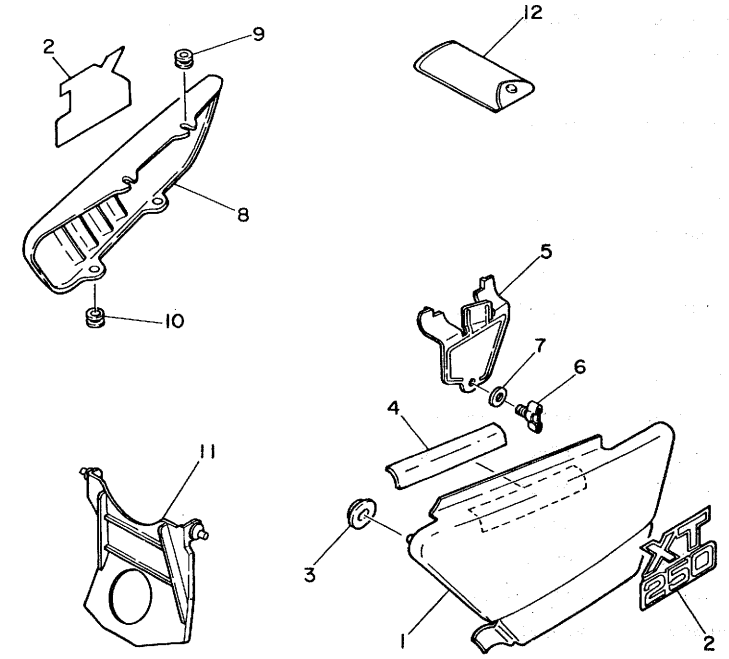


FIG. 20 SIDE COVER, TOOL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-21711-00-20	COVER, side (L.H)	1	UR crystal silver
	3Y1-21711-00-~~4H~~ 63	COVER, side (L.H)	1	UR ~~cardinal red~~ BRILLIANT RED
2	3Y1-21786-10	EMBLEM 6	2	
3	90480-01141	GROMMET	2	
4	3Y1-21746-00	DAMPER	1	
5	3Y1-28185-00	LID	1	
6	90122-05010	BOLT, wing	1	
7	90201-05031	WASHER, Plate	1	
8	3Y1-21721-00-20	COVER, side (R.H)	1	UR crystal silver
	3Y1-21721-00-~~4H~~ 63	COVER, side (R.H)	1	UR ~~cardinal red~~ BRILLIANT RED
9	90480-08264	GROMMET	2	
10	90480-08264	GROMMET	2	
11	3Y1-2177F-00	COVER	1	
12	3Y1-28100-10	TOOL KIT	1	

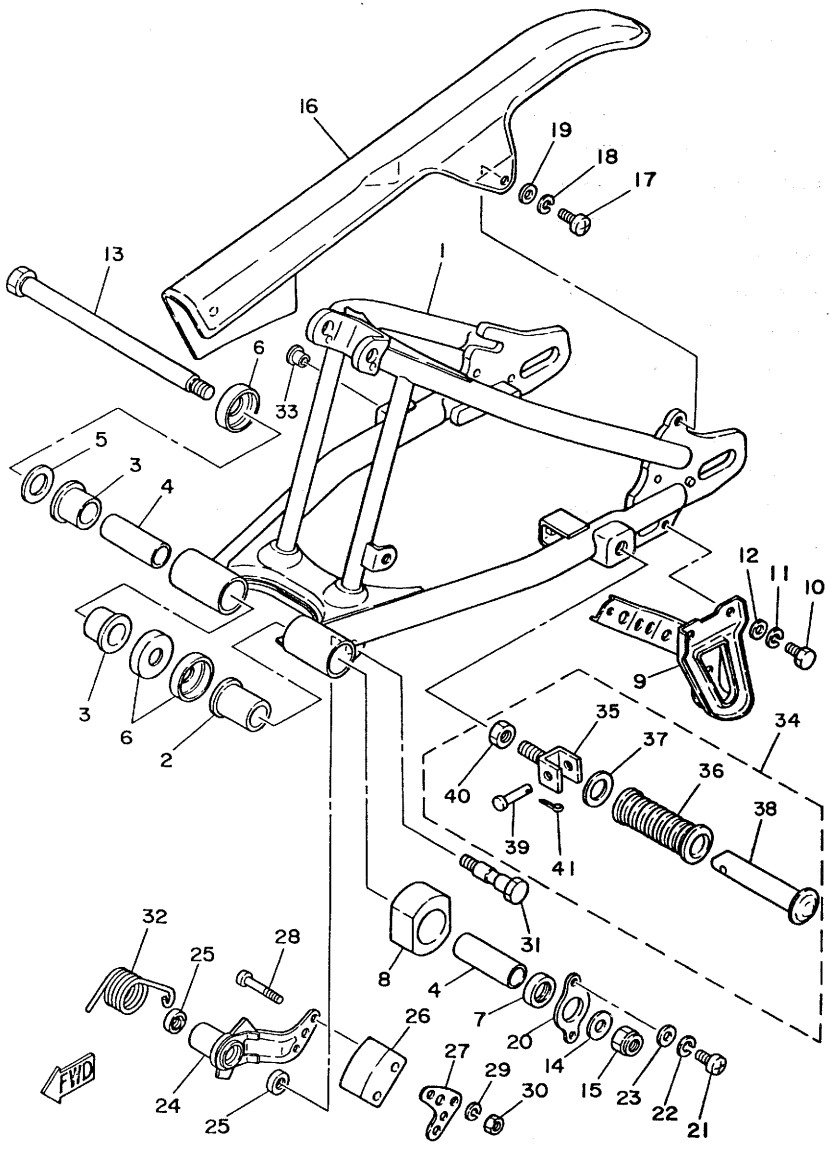


FIG. 21 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-22110-00-33	REAR ARM COMP.	1	yamaha black
2	3Y1-22184-00	BUSH	1	
3	3Y1-22123-00	BUSH 1	2	
4	3Y1-22124-00	BUSH 2	2	
5	156-22127-00	SHIM (0.3T)	1	
6	322-22128-01	COVER, thrust 1	3	
7	93109-22019	OIL SEAL	1	
8	3Y1-22151-00	SEAL, guard	1	
9	3Y1-22318-00	GUARD, chain	1	
10	97301-06015	BOLT	3	
11	92902-06100	WASHER, spring	3	
12	92902-06600	WASHER	3	
13	2N6-22141-00	SHAFT, pivot	1	
14	90201-14577	WASHER, plate	1	
15	90185-14070	NUT, self-locking	1	
16	3Y1-22311-00	CASE, chain	1	black
17	92502-06016	SCREW, Pan head	2	
18	92902-06100	WASHER, spring	2	
19	90201-06053	WASHER, plate	2	
20	3Y1-21329-00	PLATE	1	
21	92501-06012	SCREW, Pan head	2	
22	92902-06100	WASHER, spring	2	
23	92902-06600	WASHER	2	
24	3Y1-22179-00	ARM, tensioner	1	
25	93104-14044	OIL SEAL	2	
26	2N0-22178-00	TENSIONER	1	
27	1W1-22187-00	GUIDE, chain	1	
28	98501-05040	SCREW, Pan head	2	

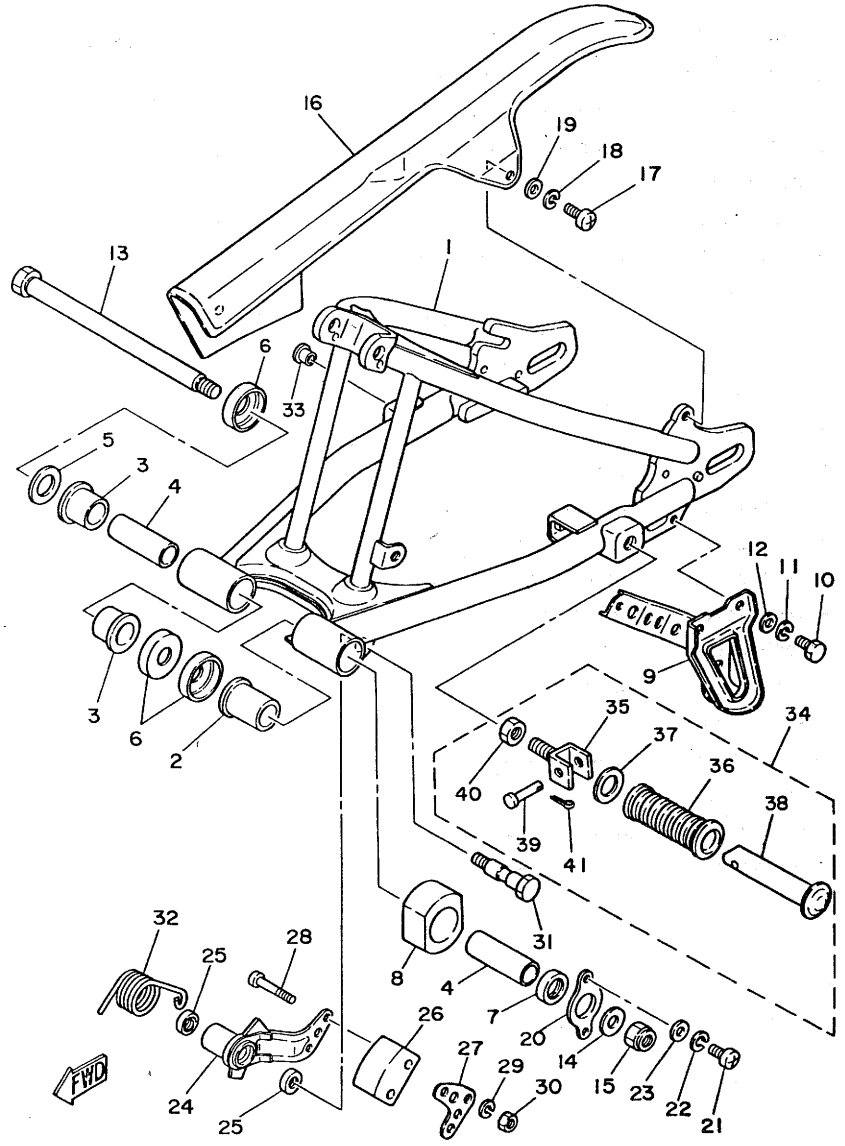


FIG. 21 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92901-05100	WASHER, spring	2	
30	95301-05600	NUT	2	
31	90109-10483	BOLT	1	
32	90508-35350	SPRING, torsion	1	
33	90338-11111	PLUG	2	
34	120-27430-02	REAR FOOTREST ASSY 1	2	
35	120-27432-02	•BRACKET 1	1	
36	120-27433-00	•COVER, rear footrest	1	
37	90201-20279	•WASHER, plate	1	
38	120-27431-00	•FOOTREST, rear 1	1	
39	90240-06009	•PIN, clevis	1	
40	95301-12700	•NUT	1	
41	91401-16015	•PIN, cotter	1	

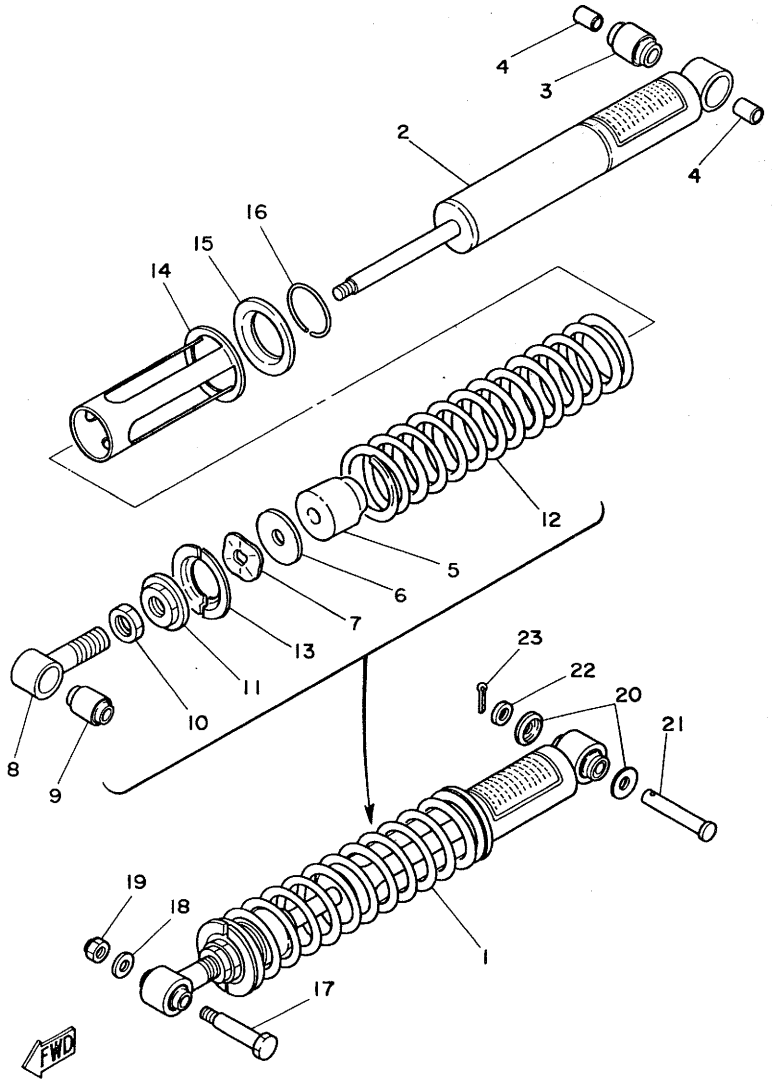


FIG. 22 REAR SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-22210-00	SHOCK ABSORBER ASSY, rear	1	
2	3Y1-22401-00	•DUMPER SUB ASSY	1	
3	3R4-22226-00	•BUSH, shock absorber lower	1	
4	90380-12051	•BUSH, solid	2	
5	1W1-22493-00	•STOPPER, bumP	1	
6	3R4-22228-00	•SUPPORT, bumP stoP	1	
7	90206-14067	•WASHER, wave	1	
8	3Y1-22409-00	•UPPER BRACKET SUB ASSY	1	
9	1W1-22216-00	•BUSH, rear shock absorber	1	
10	90170-20211	•NUT	1	
11	3R4-22213-00	•SEAT, sPring uPPer	1	
12	3Y1-22212-00	•SPRING	1	
13	3R4-22214-00	•GUIDE, sPring 1	2	
14	3Y1-22224-00	•GUIDE, sPring 2	1	
15	3Y1-22223-00	•SEAT, sPring lower	1	
16	93440-48079	•CIRCLIP	1	
17	90109-10554	BOLT	1	
18	90201-10126	WASHER, Plate	1	
19	95602-10100	NUT, u	1	
20	1W1-22128-00	COVER, thrust 1	2	
21	90240-12075	PIN, clevis	1	
22	92901-12600	WASHER, Plate	1	
23	91401-30022	PIN, cotter	1	

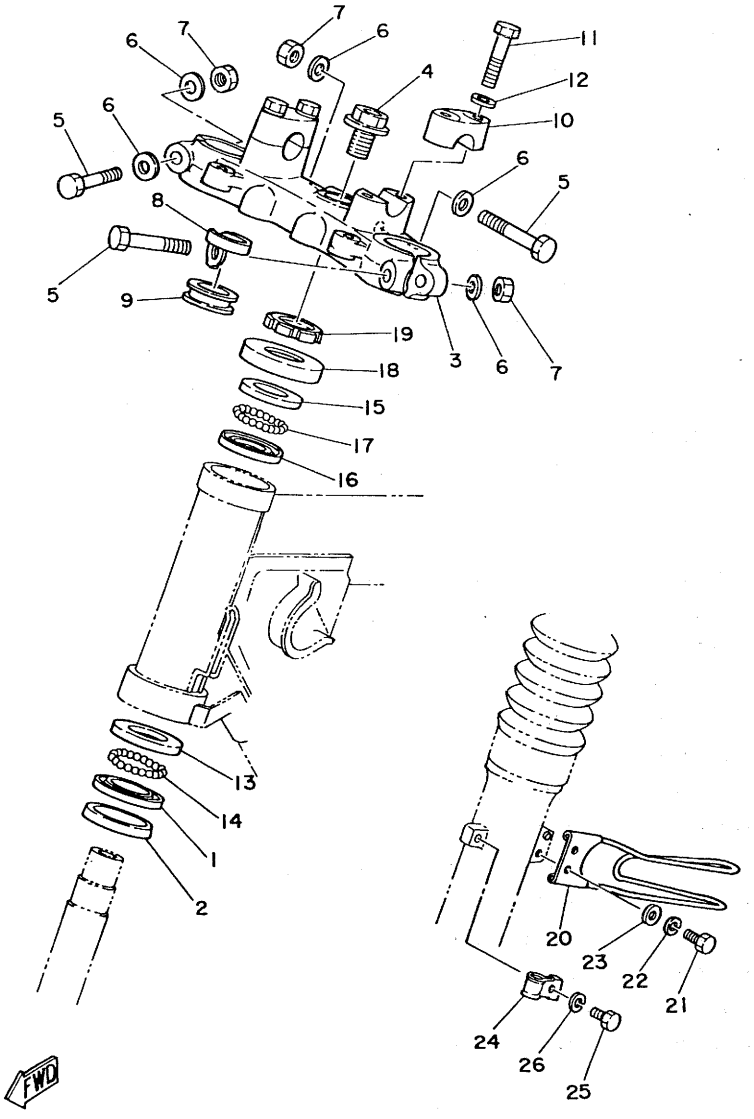


FIG. 23 STEERING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	156-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	3Y1-23435-00-98	CROWN, handle	1	low gloss black
4	90105-14102	BOLT, washer based	1	
5	97313-08055	BOLT	3	
6	92901-08600	WASHER, Plate	5	
7	95303-08600	NUT	3	
8	3Y1-23317-A0	HOLDER, cable	1	
9	1W1-23389-00	GUIDE, cable	1	
10	1E6-23441-00-98	HOLDER, handle upper	2	low gloss black
11	90106-08032	BOLT	4	
12	92901-08600	WASHER, Plate	4	
13	156-23412-00	RACE, ball 2	1	
14	93501-04011	BALL	19	
15	122-23411-00	RACE, ball 1	1	
16	122-23412-00	RACE, ball 2	1	
17	93503-16010	BALL	22	
18	583-23416-01	COVER, ball race 2	1	
19	90179-25033	NUT	1	
20	2N6-23318-00	HOLDER, cable 1	1	
21	97301-06016	BOLT	1	
22	92901-06100	WASHER, spring	1	
23	92901-06600	WASHER, Plate	1	
24	3Y1-23319-00	HOLDER, cable 2	1	
25	97306-06012	BOLT	1	
26	92906-06100	WASHER, spring	1	

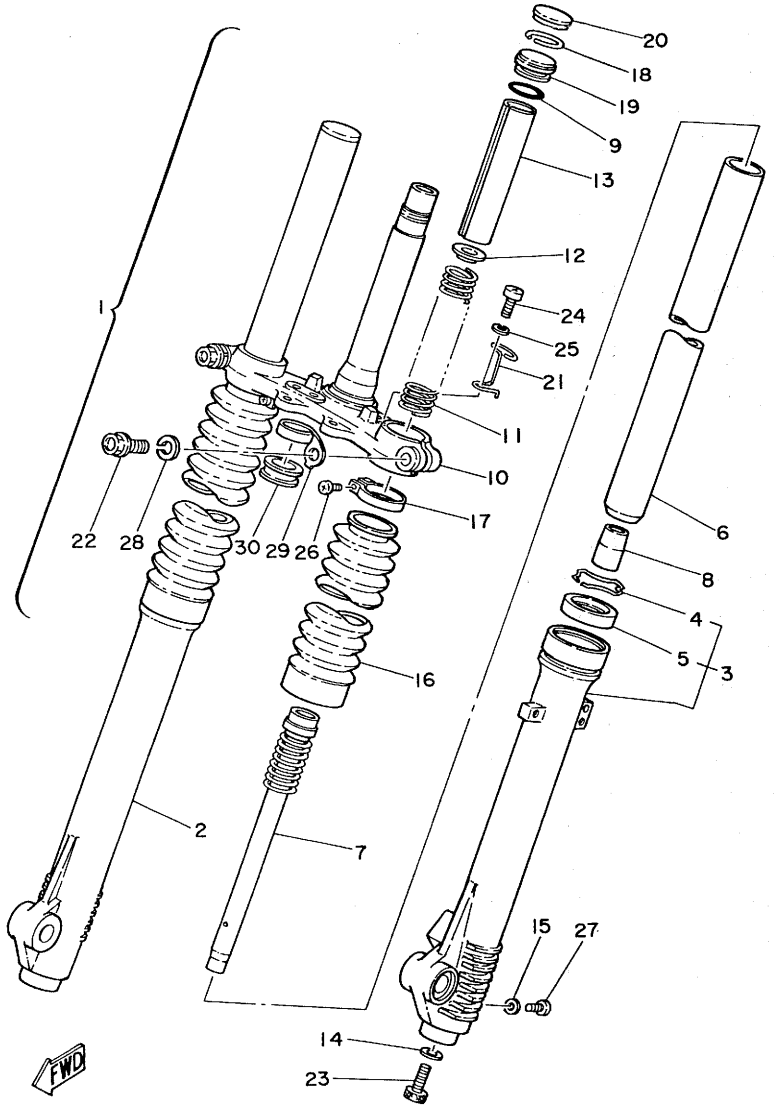


FIG. 24 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y3-23100-00	FRONT FORK ASSY	1	
2	3Y1-23136-00-98	•TUBE, outer 2	1	low gloss black
3	3Y1-23126-00-98	•TUBE, outer 1	1	low gloss black
4	4A1-23156-00	••CLIP, oil seal	2	
5	1T3-23145-00	••OIL SEAL	2	
6	3Y1-23110-00	•INNER TUBE COMP.1	2	
7	3Y1-23170-00	•CYLINDER COMP., front fork	2	
8	1W1-23173-L0	•SPINDLE, taPer	2	
9	3J2-23114-00	•O-RING	2	
10	3Y3-23340-00-33	•UNDER BRACKET COMP.	1	yamaha black
11	3Y1-23141-00	•SPRING, front fork	2	
12	583-23142-00	•SEAT, sPring uPPer	2	
13	2W6-23118-00	•SPACER	2	
14	509-23158-L0	•GASKET	2	
15	122-23129-00	•GASKET, drain Plug	2	
16	3Y1-23191-00	•BOOT	2	
17	341-92090-60	•BAND	2	
18	3J2-23183-00	•CIRCLIP	2	
19	3Y1-23111-00	•BOLT, caP	2	
20	3Y1-23168-00	•CAP, front fork	2	
21	3Y1-2331E-00	•GUIDE, cable	1	
22	3Y1-23346-00	•BOLT 1	2	
23	278-23181-50	•BOLT, hexagon socket head	2	
24	92501-06012	•SCREW, Pan head	1	
25	92901-06100	•WASHER, sPring	1	
26	509-23194-L0	•SCREW, boot band	2	
27	122-23119-01	•PLUG, drain	2	
28	92901-12100	•WASHER, sPring	2	

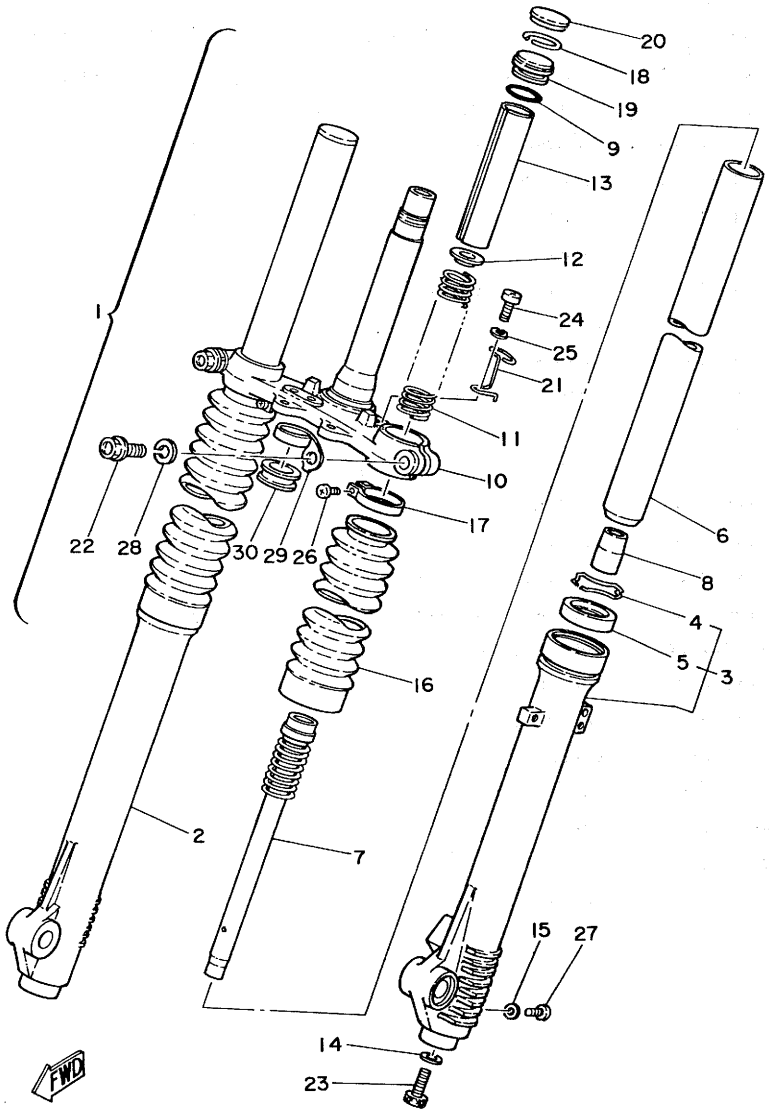


FIG. 24 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	3Y1-23317-00	•HOLDER, cable	1	
30	1W1-23389-00	•GUIDE, cable	1	

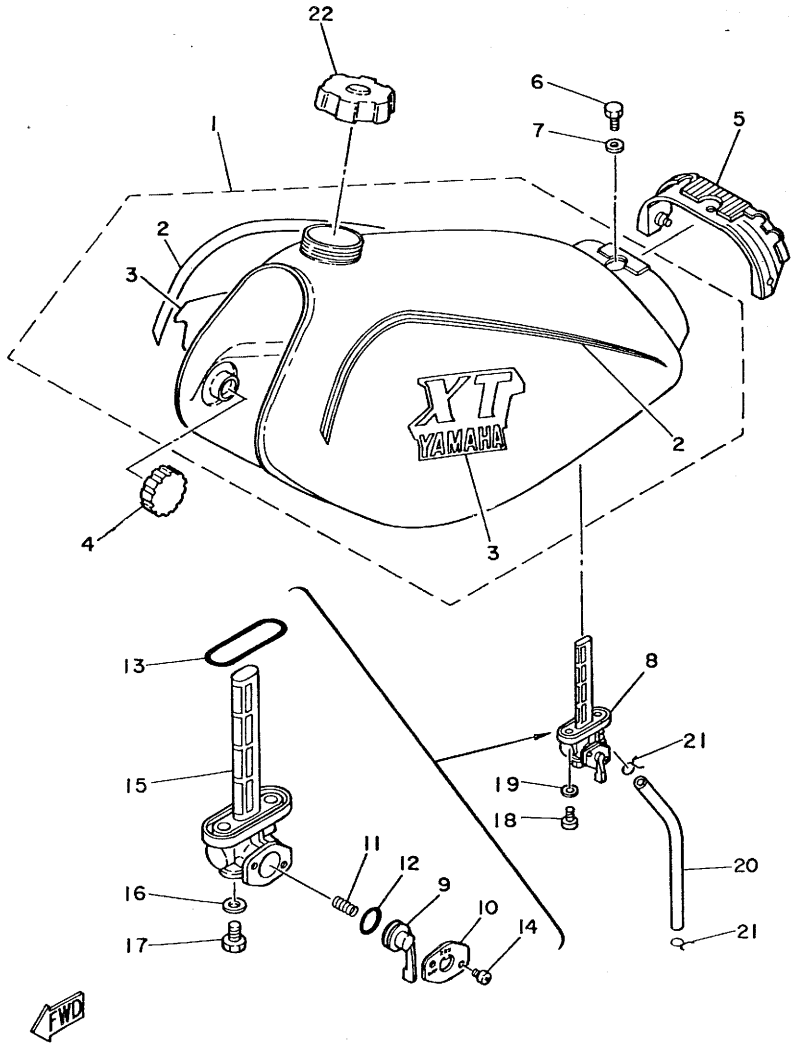
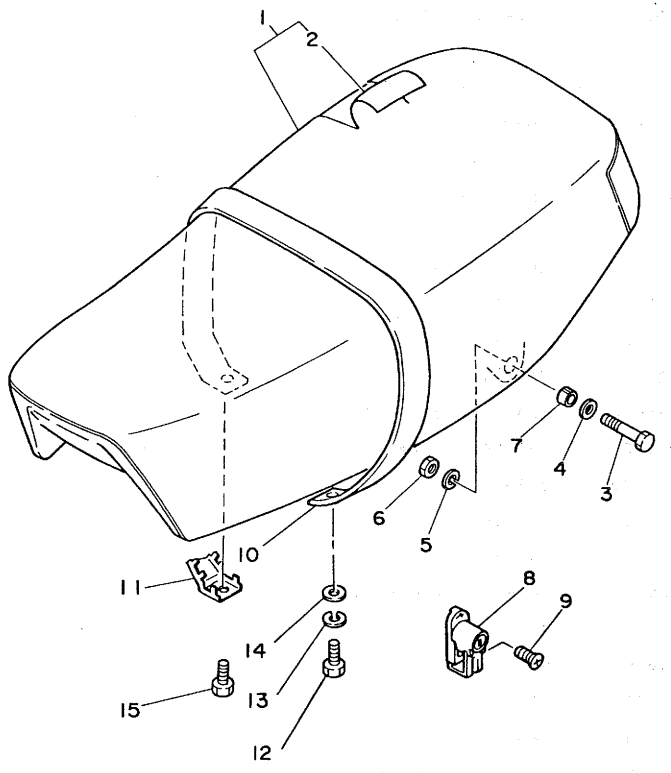


FIG. 25 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-24110-00-08	FUEL TANK COMP.	1	UR [redacted] BRILLIANT Red
	3Y1-24110-00-07	FUEL TANK COMP.	1	UR crystal silver
2	3Y1-24240-20	•GRAPHIC SET	1	
3	2J0-24161-20	•EMBLEM 1	2	UR
	3Y1-24161-10	•EMBLEM 1	2	UR
4	278-24181-00	DAMPER, locating 1	2	
5	3Y1-24182-01	DAMPER, locating 2	1	
6	97302-06014	BOLT	1	
7	90201-06063	WASHER, Plate	1	
8	3Y1-24500-00	FUEL COCK ASSY 1	1	
9	3Y1-24524-00	•LEVER, cock	1	
10	3Y1-24525-00	•PLATE, lever fitting	1	
11	2W6-24529-00	•SPRING	1	
12	2N3-24528-00	•O-RING	1	
13	3H3-24512-00	•O-RING, fuel cock	1	
14	98501-03008	•SCREW, Pan head	2	
15	3Y1-24514-00	•NET, filter 1	1	
16	2G2-24522-00	•GASKET	1	
17	2G2-24543-00	•PLUG, drain	1	
18	90149-06011	SCREW	2	
19	90202-06010	WASHER, Plate	2	
20	90445-10458	HOSE	1	
21	90467-09006	CLIP	2	
22	3Y1-24610-01	CAP ASSY	1	

FIG. 26 SEAT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-W2473-00	SEMI-DOUBLE SEAT ASSY	1	
2	3Y1-24731-00	•COVER, double seat	1	
3	97301-06045	BOLT	2	
4	90201-06053	WASHER, Plate	2	
5	92901-06100	WASHER, sPring	2	
6	95301-06600	NUT	2	
7	90387-10661	COLLAR	2	
8	3Y3-21308-00	HELMET HANGER ASSY	1	
9	92701-06018	SCREW, flat head	1	
10	3Y1-24778-00	BAND, seat fitting	1	
11	3Y1-24748-00	BRACKET, seat	1	
12	97301-08016	BOLT	1	
13	92901-08100	WASHER, sPring	1	
14	92901-08600	WASHER, Plate	1	
15	90101-08253	BOLT	1	

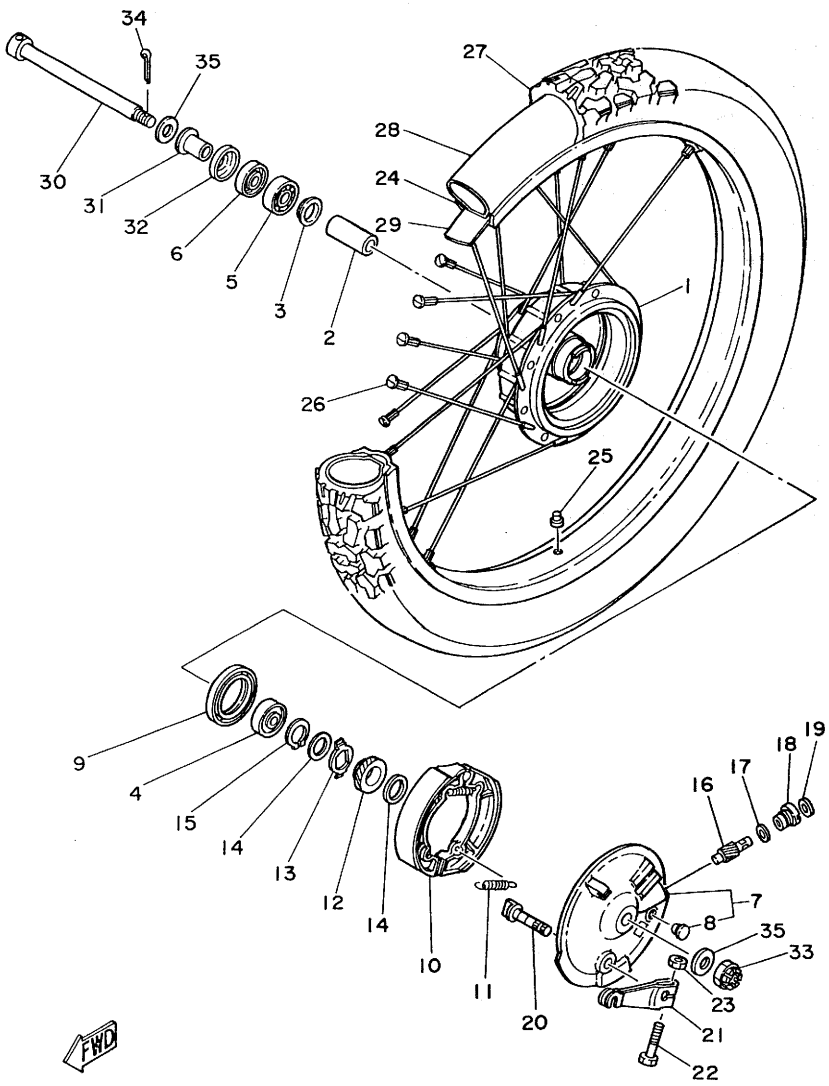


FIG. 27 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-25111-00-98	HUB, front	1	low gloss black
2	214-25117-00	SPACER, bearing	1	
3	183-25315-00	FLANGE, spacer	1	
4	93306-20203	BEARING (B6202RS)	1	
5	93306-20205	BEARING (B6202)	1	
6	93102-20009	OIL SEAL	1	
7	3Y1-25016-00-98	BRAKE SHOE PLATE ASSY	1	low gloss black
8	90480-10068	•GROMMET	1	
9	93105-47007	OIL SEAL	1	
10	3Y1-25330-00	BRAKE SHOE COMP.	2	
11	90506-16036	SPRING, tension	2	
12	308-25135-00	GEAR, drive (10T)	1	
13	214-25149-01	CLUTCH, meter	1	
14	90201-22283	WASHER, plate	2	
15	93410-22014	CIRCLIP	1	
16	308-25138-00	GEAR, meter (10T)	1	
17	90201-07076	WASHER, plate	1	
18	109-25136-00	BUSH	1	
19	93104-07003	OIL SEAL	1	
20	538-25351-01	CAMSHAFT	1	
21	3Y1-25155-00	LEVER, camshaft 1	1	
22	90101-06278	BOLT	1	
23	95301-06600	NUT	1	
24	94416-21241	RIM (1.60-21)	1	
25	90480-10068	GROMMET	1	
26	3Y1-25104-00	SPOKE SET, front	1	
27	94130-21582	TIRE (3.00-21)	1	bs
28	94227-21123	TUBE (2.75-21)	1	bs

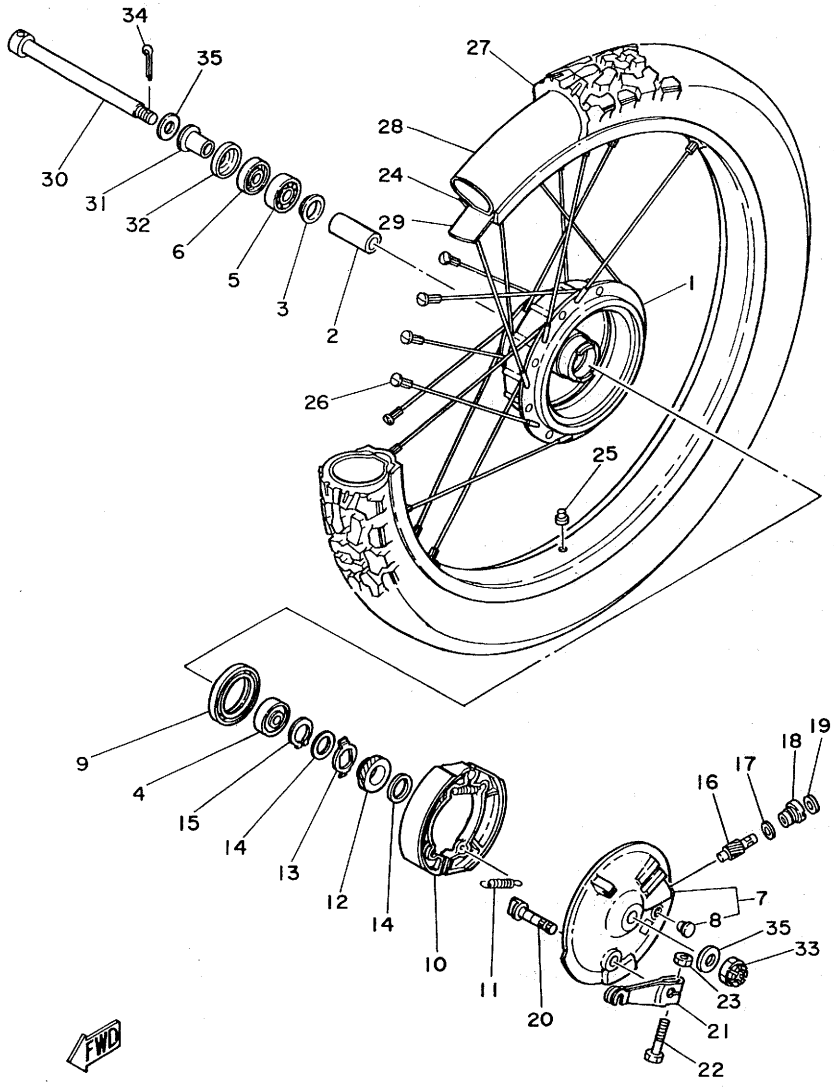


FIG. 27 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	94330-21084	BAND, rim (3.00-21)	1	bs
30	403-25381-01	AXLE, wheel	1	
31	90387-15600	COLLAR	1	
32	322-25118-00	COVER, hub dust	1	
33	90171-14020	NUT, castle	1	
34	91401-30030	PIN, cotter	1	
35	90201-15785	WASHER, Plate	2	

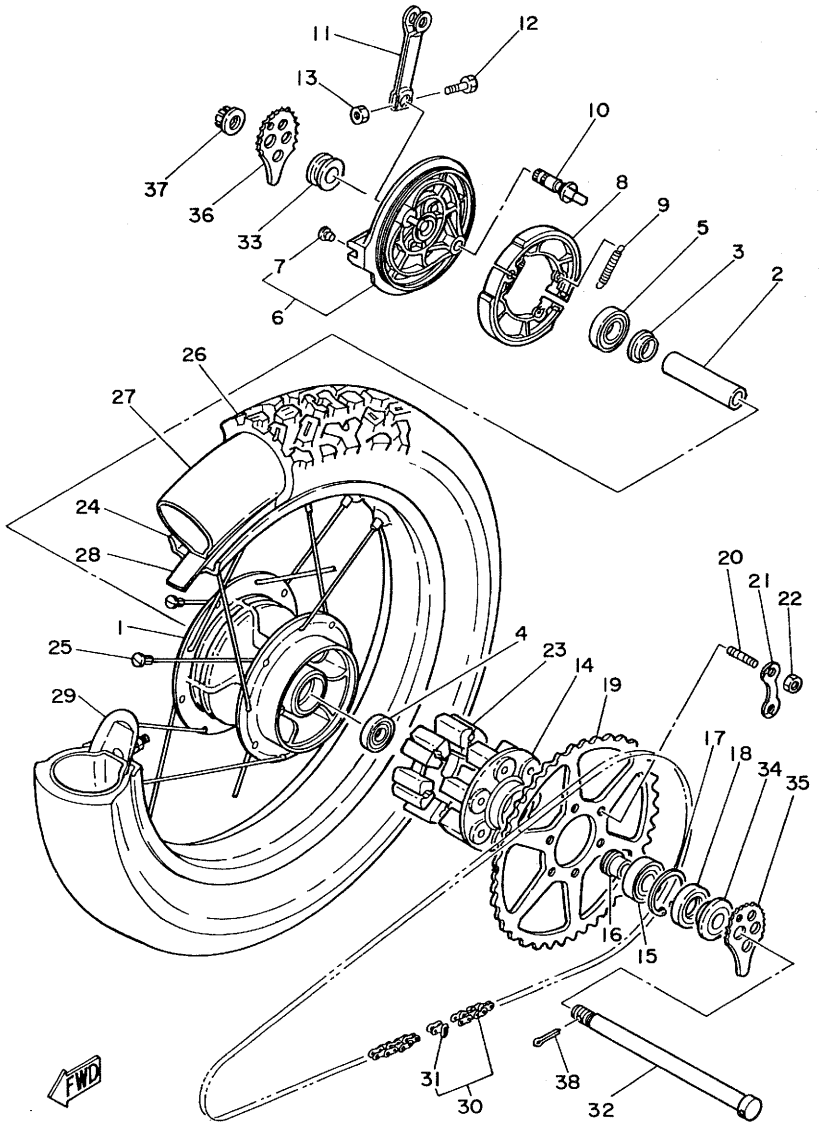


FIG. 28 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-25311-00-98	HUB, rear	1	low gloss black
2	275-25317-00	SPACER, bearing	1	
3	146-25315-00	FLANGE, spacer	1	
4	93306-20309	BEARING (B6203)	1	
5	93306-20310	BEARING (B6203RS)	1	
6	3Y1-25026-00-98	BRAKE SHOE PLATE ASSY	1	low gloss black
7	90480-10068	•GROMMET	1	
8	3Y1-25330-00	BRAKE SHOE COMP.	2	
9	90506-16036	SPRING, tension	2	
10	538-25351-01	CAMSHAFT	1	
11	1E2-25155-00	LEVER, camshaft 1	1	
12	90101-06278	BOLT	1	
13	95301-06600	NUT	1	
14	3Y1-25366-00-98	CLUTCH, hub	1	low gloss black
15	93306-20421	BEARING (B6204)	1	
16	3Y1-25377-00	COLLAR, wheel	1	
17	93420-47010	CIRCLIP	1	
18	93102-28022	OIL SEAL	1	
19	3Y1-25447-10-33	SPROCKET, driven (47T)	1	
20	90116-08218	BOLT, stud	6	
21	90215-08160	WASHER, lock	3	
22	90170-08258	NUT	6	
23	3Y1-35364-00	DAMPER	6	
24	94421-17242	RIM (2.15-17)	1	
25	3Y1-25304-00	SPOKE SET, rear	1	
26	94146-17583	TIRE (4.60-17)	1	bs
27	94246-17158	TUBE (4.60-17)	1	bs
28	94332-17107	BAND, rim (3.25-17)	1	bs

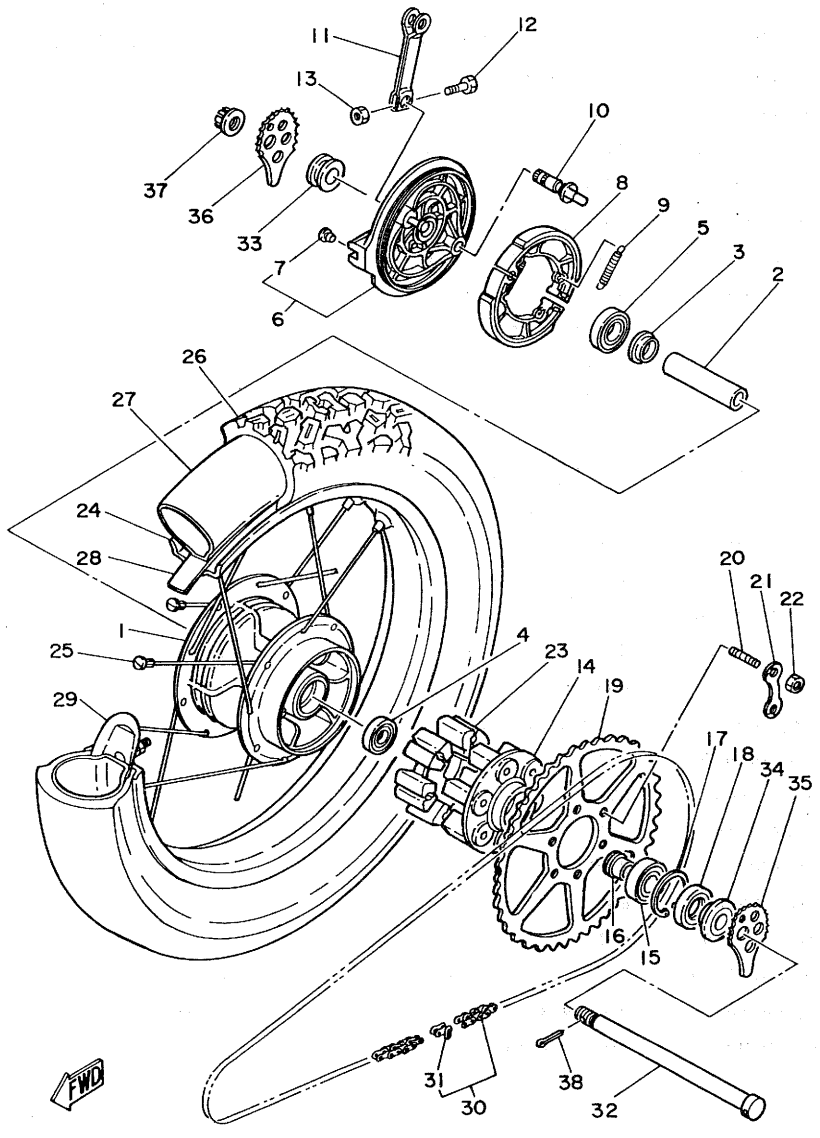


FIG. 28 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	3Y1-25394-00	SPACER, bead	1	
30	94585-20099	CHAIN (520DS-98L)	1	
31	94685-20011	•JOINT, chain	1	
32	150-25381-00	AXLE, wheel	1	
33	90387-17141	COLLAR	1	
34	3Y1-25383-00	COLLAR, wheel	1	
35	3Y1-25388-00	PULLER, chain 1	1	
36	3Y1-25389-00	PULLER, chain 2	1	
37	90171-16024	NUT, castle	1	
38	91401-30030	PIN, cotter	1	

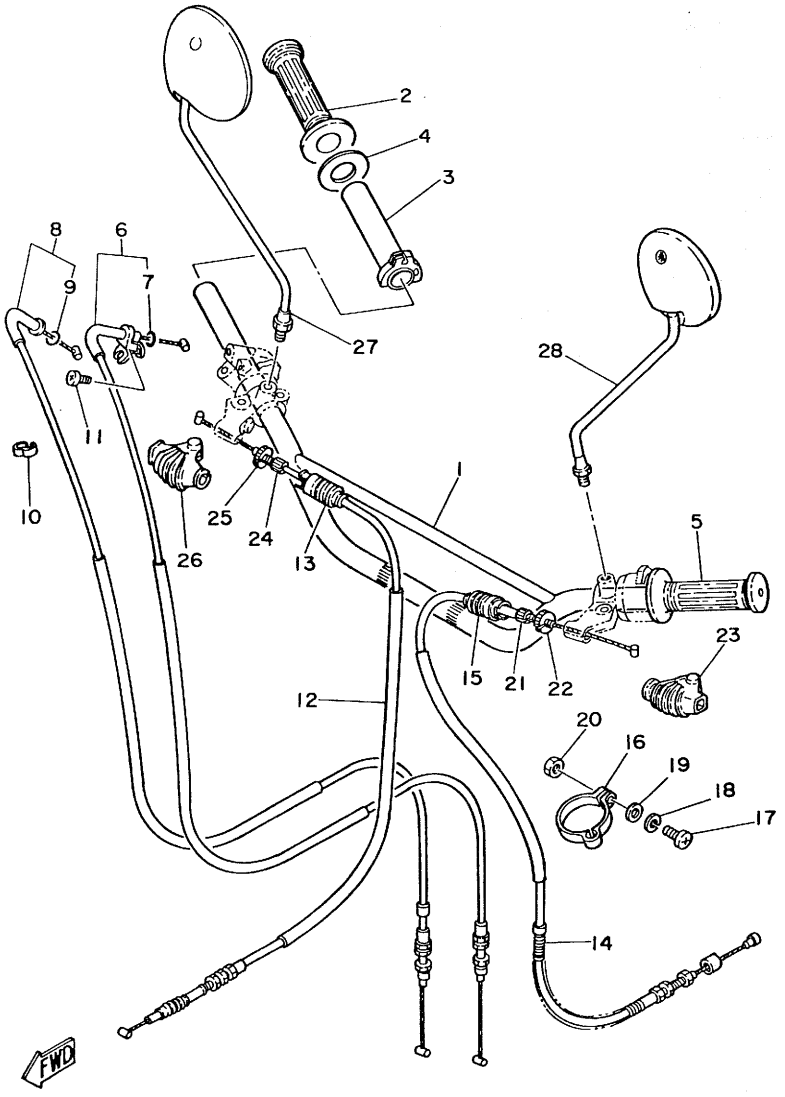


FIG. 29 HANDLEBAR•CABLE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-26111-00	HANDLEBAR	1	
2	1A0-26242-01	GRIP (R.H)	1	
3	3Y1-26243-00	TUBE, throttle guide	1	
4	3Y1-26249-00	RING, leaf	1	
5	1E6-26241-00	GRIP (L.H)	1	
6	3Y1-26311-00	CABLE, throttle 1	1	
7	93210-08408	•O-RING	1	
8	3Y1-26312-00	CABLE, throttle 2	1	
9	93210-08408	•O-RING	1	
10	90468-15009	CLIP	1	
11	98506-05008	SCREW, Pan head	1	
12	3Y1-26341-00	CABLE, brake	1	
13	1E6-26342-00	•BOOT, cable	1	
14	3Y0-26335-00	CABLE, clutch	1	
15	1E6-26342-00	•BOOT, cable	1	
16	3Y1-26397-00	BAND	1	
17	98501-05016	SCREW, Pan head	1	
18	92901-05100	WASHER, spring	1	
19	92901-05600	WASHER, Plate	1	
20	95301-05600	NUT	1	
21	90123-08046	BOLT	1	
22	90179-08148	NUT	1	
23	1E6-26372-00	COVER, handle lever	1	
24	90123-08046	BOLT	1	
25	90179-08148	NUT	1	
26	1E6-26372-00	COVER, handle lever	1	
27	3Y1-26290-00	MIRROR ASSY	1	AP
28	3Y1-26290-10	MIRROR ASSY	1	

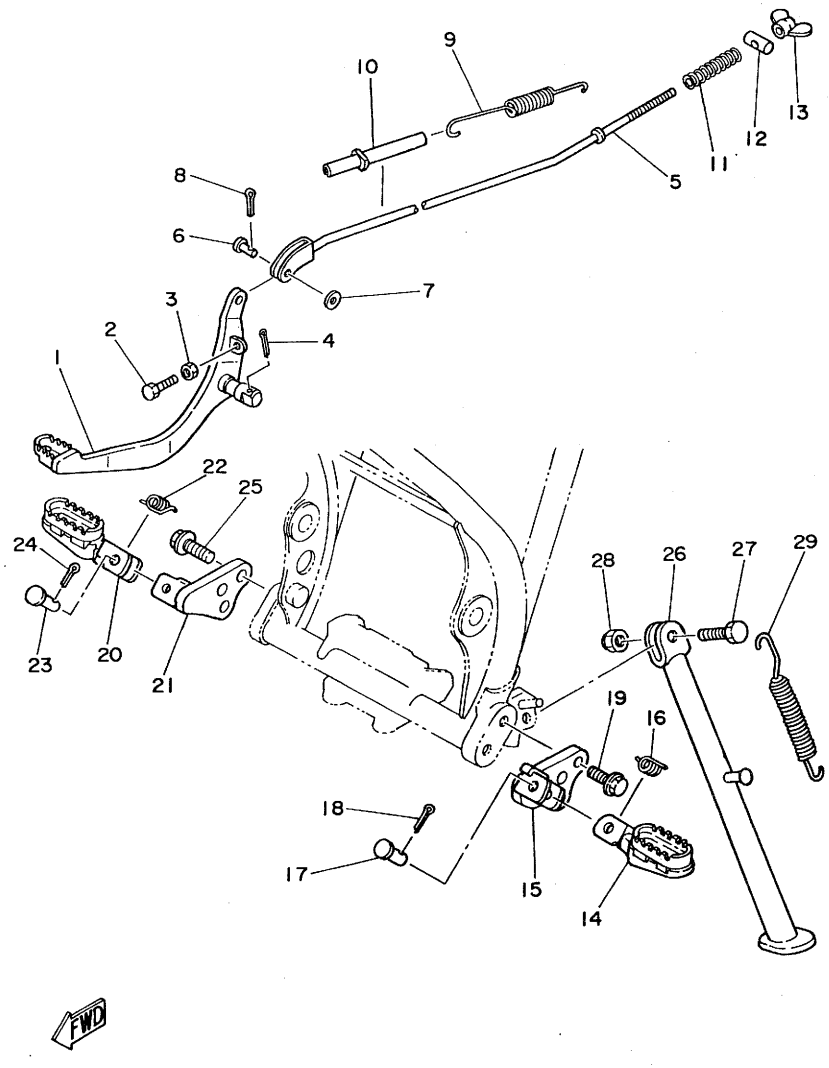


FIG. 30 STAND•FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-27211-00-90	PEDAL, brake	1	uni chrome (black)
2	90101-06478	BOLT	1	
3	95301-06700	NUT	1	
4	91401-30020	PIN, cotter	1	
5	3Y1-27231-00	ROD, brake	1	
6	90240-06040	PIN, clevis	1	
7	92901-06200	WASHER, Plain	1	
8	91401-20012	PIN, cotter	1	
9	90506-18154	SPRING, tension	1	
10	1M1-27244-00	COVER	1	
11	90501-10245	SPRING, comPression	1	
12	90249-12008	PIN	1	
13	90175-06013	NUT, wing	1	
14	3Y1-27411-00-R4	FOOTREST 1	1	black
15	3Y1-27412-00-R4	BRACKET, footrest 1	1	black
16	90508-20023	SPRING, torsion	1	
17	91701-08038	PIN, clevis	1	
18	91401-25012	PIN, cotter	1	
19	95821-10025	BOLT, flange	2	
20	3Y1-27421-00-R4	FOOTREST 2	1	black
21	3Y1-27422-00-R4	BRACKET, footrest 2	1	black
22	90508-20023	SPRING, torsion	1	
23	91701-08038	PIN, clevis	1	
24	91401-25012	PIN, cotter	1	
25	95821-10025	BOLT, flange	2	
26	3Y1-27311-00-33	STAND, side	1	yamaha black
27	90109-08032	BOLT	1	
28	90185-08055	NUT, self-locking	1	

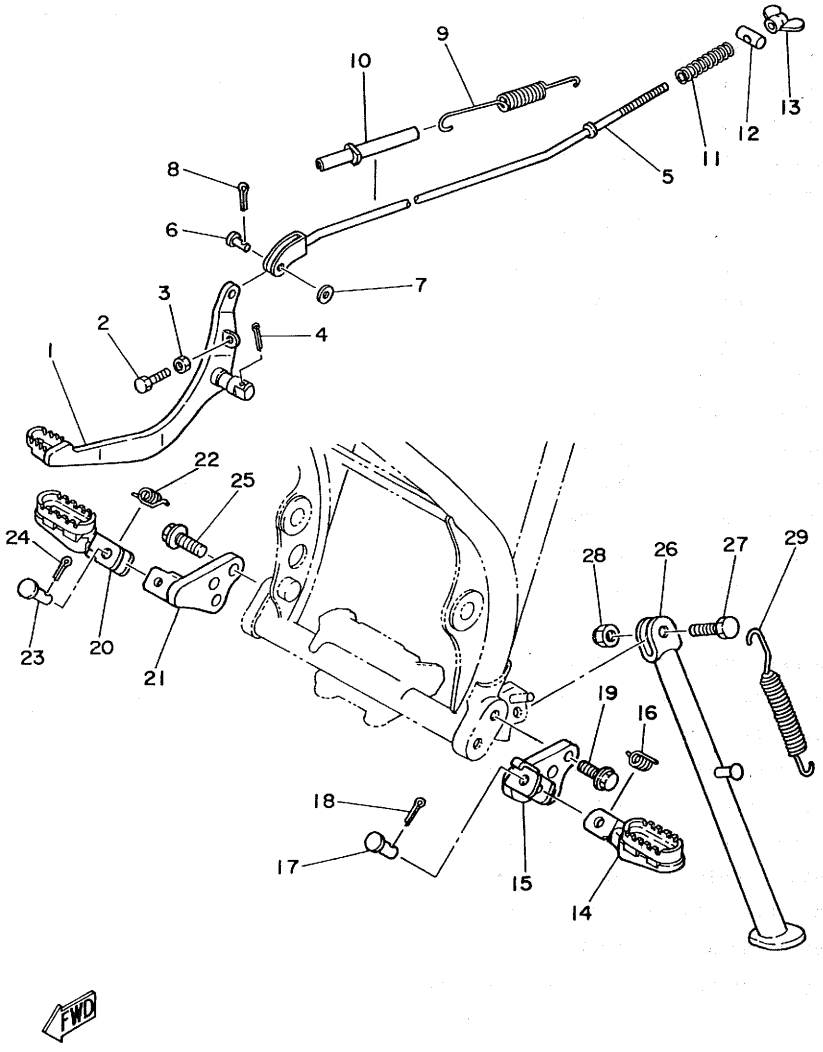


FIG. 30 STAND•FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90507-29009	SPRING, tension	1	

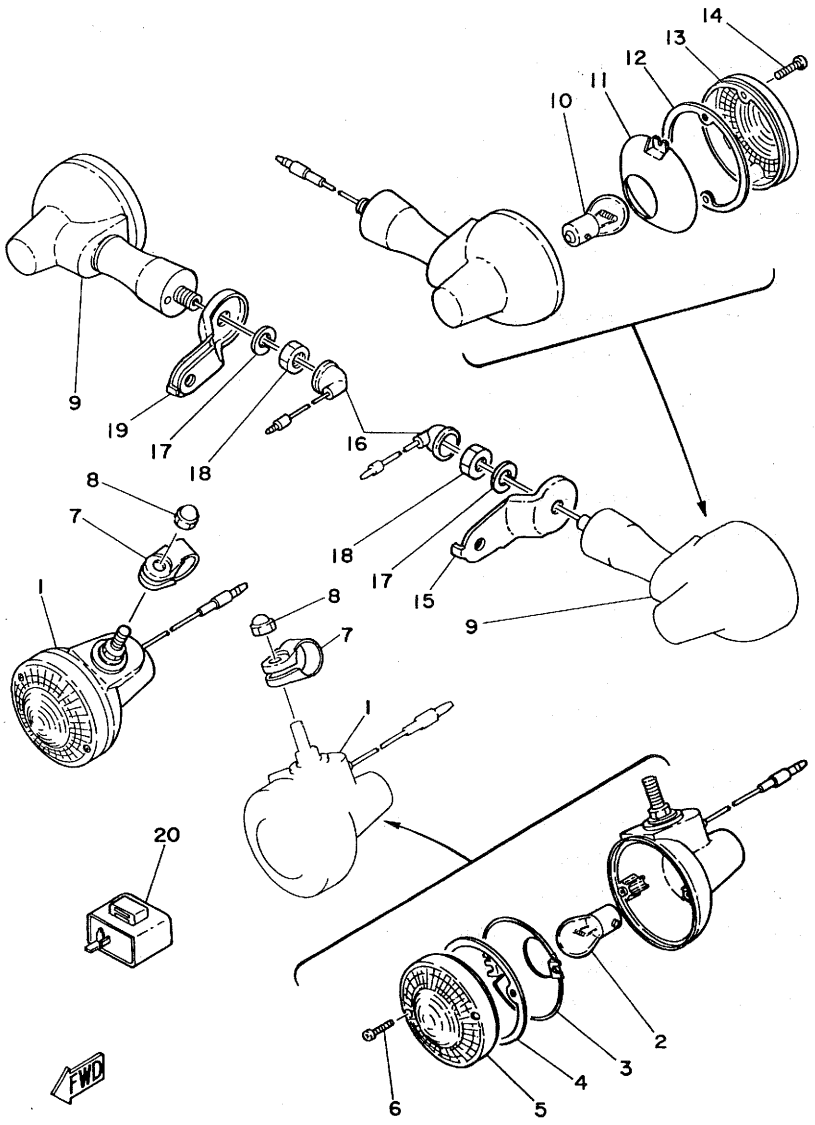


FIG. 31 FLASHER LIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-83310-60	FRONT FLASHER LIGHT ASSY 1	2	
2	115-83311-60	•BULB (6V-18W)	1	
3	1M1-83309-60	•REFLECTOR	1	
4	1M1-83313-60	•GASKET, flasher lens	1	
5	341-83312-70	•LENS, flasher	1	
6	97701-30520	•SCREW, Panhead taPPing	2	
7	1M1-83318-00	STAY, flasher 1	2	
8	95303-08800	NUT, crown	2	
9	1T9-83330-60	REAR FLASHER LIGHT ASSY 1	2	
10	115-83311-60	•BULB (6V-18W)	1	
11	1M1-83309-60	•REFLECTOR	1	
12	1M1-83313-60	•GASKET, flasher lens	1	
13	341-83312-70	•LENS, flasher	1	
14	97701-30520	•SCREW, Panhead taPPing	2	
15	1T2-83368-00	STAY, flasher	1	
16	3Y1-83365-00	CAP	2	
17	92901-10100	WASHER, sPring	2	
18	95302-10600	NUT	2	
19	1T2-83369-00	STAY, flasher	1	
20	2A6-83350-60	FLASHER RELAY ASSY	1	

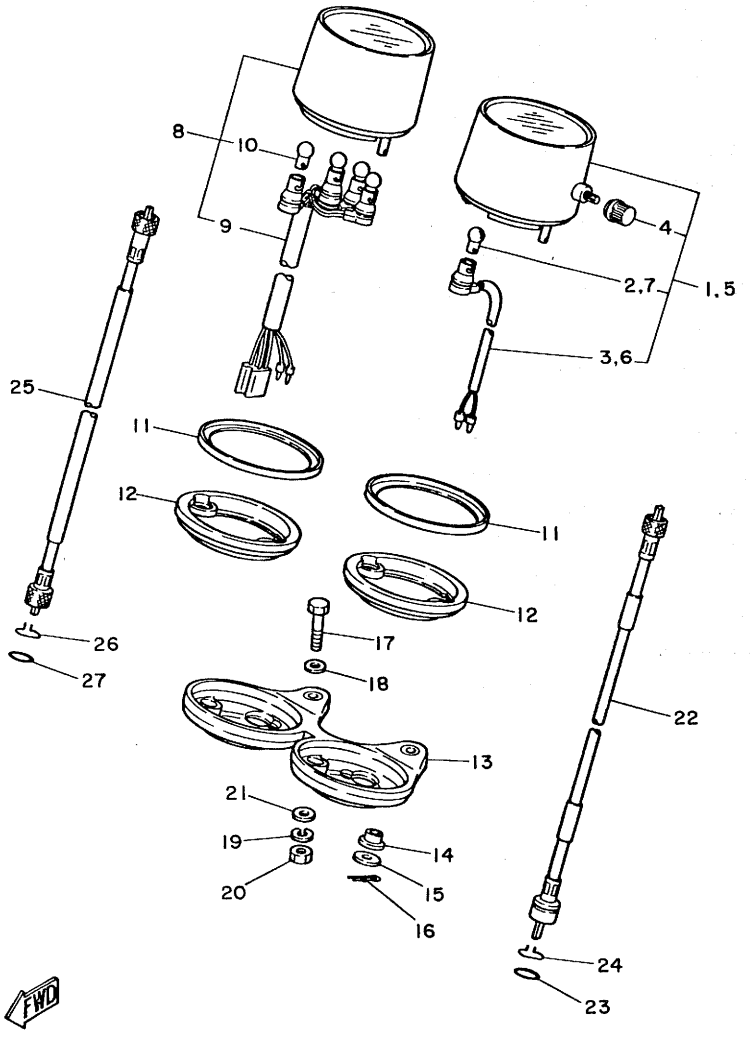


FIG. 32 SPEEDOMETER. TACHOMETER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2X1-83570-F0	SPEEDOMETER ASSY	1	km/h
2	122-83516-10	.BULB (6V-3W)	1	
3	1V1-83536-00	.SOCKET, meter	1	
4	1E6-83578-10	.KNOB, triP meter	1	
5	3Y3-83570-G0	SPEEDOMETER ASSY	1	
6	1V1-83536-00	.SOCKET, meter	1	
7	122-83516-10	.BULB (6V-3W)	1	
8	3Y3-83540-00	TACHOMETER ASSY	1	
9	3Y3-83520-00	.SOCKET ASSY	1	
10	122-83516-10	.BULB (6V-3W)	4	
11	2A6-83506-00	RING, meter cover	2	
12	2A6-83513-00	DAMPER	2	
13	3J0-83519-00	BRACKET, meter	1	
14	1M1-83526-00	DAMPER 2	4	
15	90201-05033	WASHER, Plate	4	
16	90468-12007	CLIP	4	
17	97301-06045	BOLT	2	
18	92901-06600	WASHER, Plate	2	
19	92902-06100	WASHER, sPring	2	
20	95302-06600	NUT	2	
21	92902-06200	WASHER	2	
22	3Y1-83550-00	SPEEDOMETER CABLE ASSY	1	
23	93210-14104	O-RING	1	
24	102-25137-00	RING, stoP	1	
25	2J2-83560-00	TACHOMETER CABLE ASSY	1	
26	102-25137-00	RING, stoP	1	
27	93210-14104	O-RING	1	

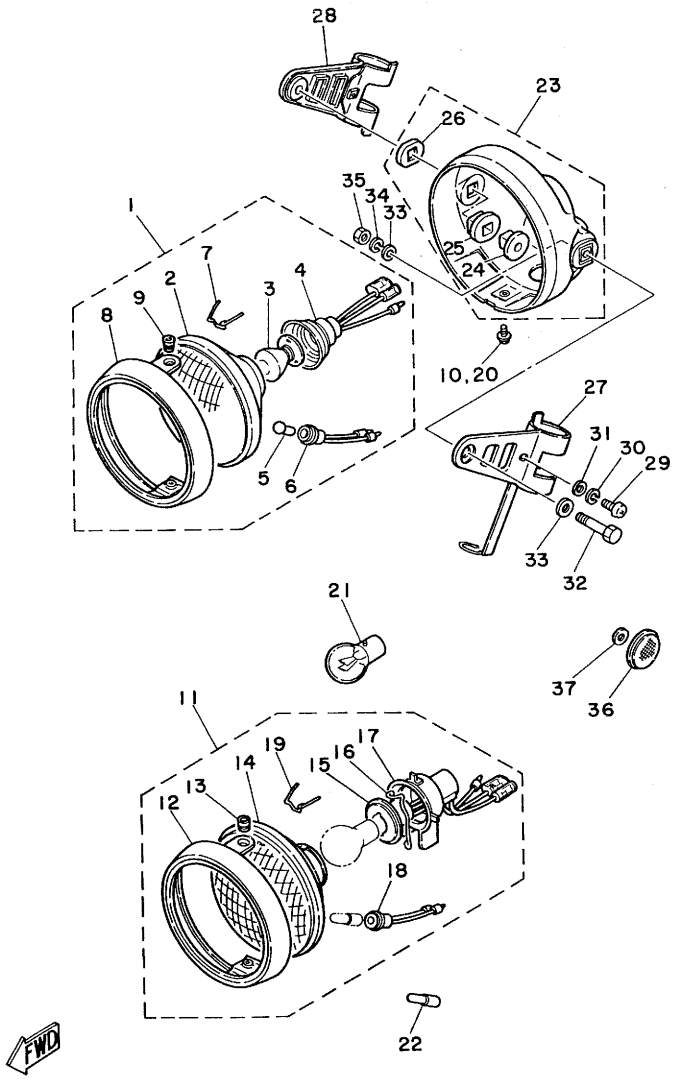


FIG. 33 HEADLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y3-84110-30	HEADLIGHT UNIT ASSY	1	
2	1R6-84120-30	•LENS ASSY	1	
3	1R6-84114-30	•BULB (6V-35/35W)	1	
4	3Y3-84112-30	•SOCKET	1	
5	122-83516-10	•BULB (6V-3W)	1	
6	1R6-84146-30	•SOCKET CORD ASSY	1	
7	195-84324-00	•SPRING, reflector	3	
8	3Y3-84115-00	•RIM, headlight	1	
9	1M1-84133-60	•COLLAR, screw	1	
10	1M1-84137-60	BOLT, sPecial	1	
11	3Y3-84103-20	HEADLIGHT UNIT ASSY	1	
12	3Y3-84115-00	•RIM, headlight	1	
13	1M1-84133-60	•COLLAR, screw	1	
14	308-84120-21	•LENS ASSY	1	
15	1N5-84112-20	•SOCKET	1	
16	308-84135-21	•SPRING	1	
17	3Y3-84197-20	•COVER, socket	1	
18	457-84146-85	•SOCKET, Pilot light	1	
19	195-84324-00	•SPRING, reflector	3	
20	1M1-84137-60	•BOLT, sPecial	1	
21	*	BULB (6V-36/36W)	1	LM
22	*	BULB (6V-4W)	1	LM
23	3J0-84130-60	BODY ASSY, headlight	1	black
24	498-84145-60	•COLLAR, body fitting	2	
25	498-84163-60	•DAMPER	2	
26	1M1-84164-60	•DAMPER	2	
27	3Y3-84118-00	STAY, headlight 1	1	
28	3Y3-84119-00	STAY, headlight 2	1	

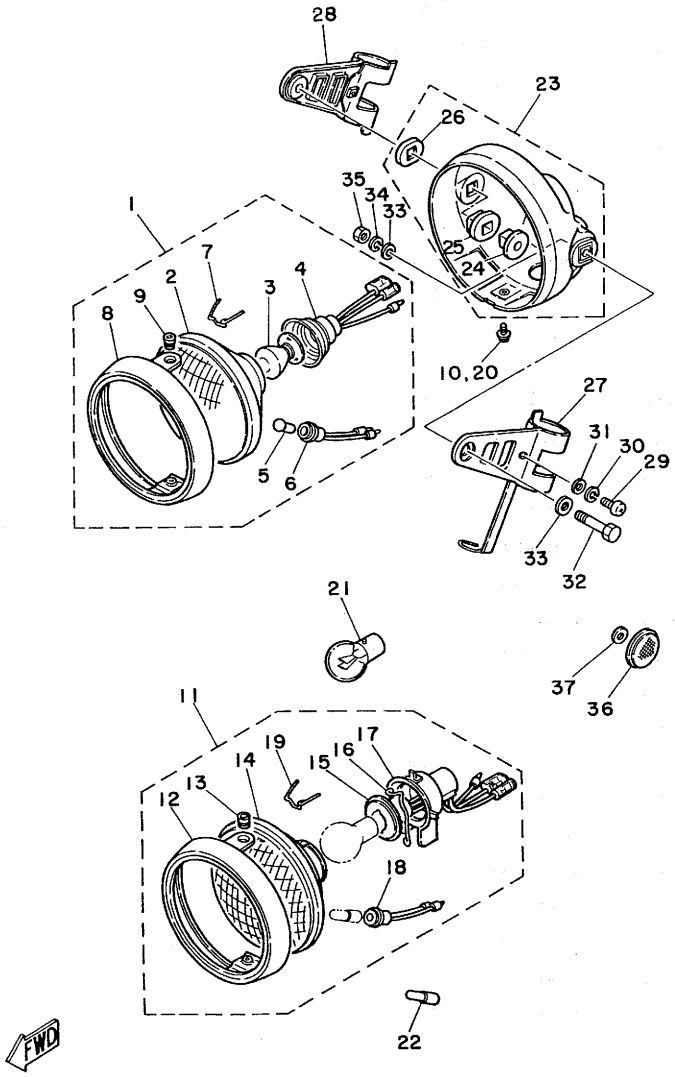


FIG. 33 HEADLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92506-06018	SCREW, Pan head	2	
30	92906-06100	WASHER, sPring	2	
31	92906-06600	WASHER, Plate	2	
32	97301-08040	BOLT	2	
33	92901-08200	WASHER, Plain	4	
34	92902-08100	WASHER, sPring	2	
35	95302-08600	NUT	2	
36	2N8-85111-00	REFLECTOR, front 1	2	
37	90430-06012	GASKET	2	

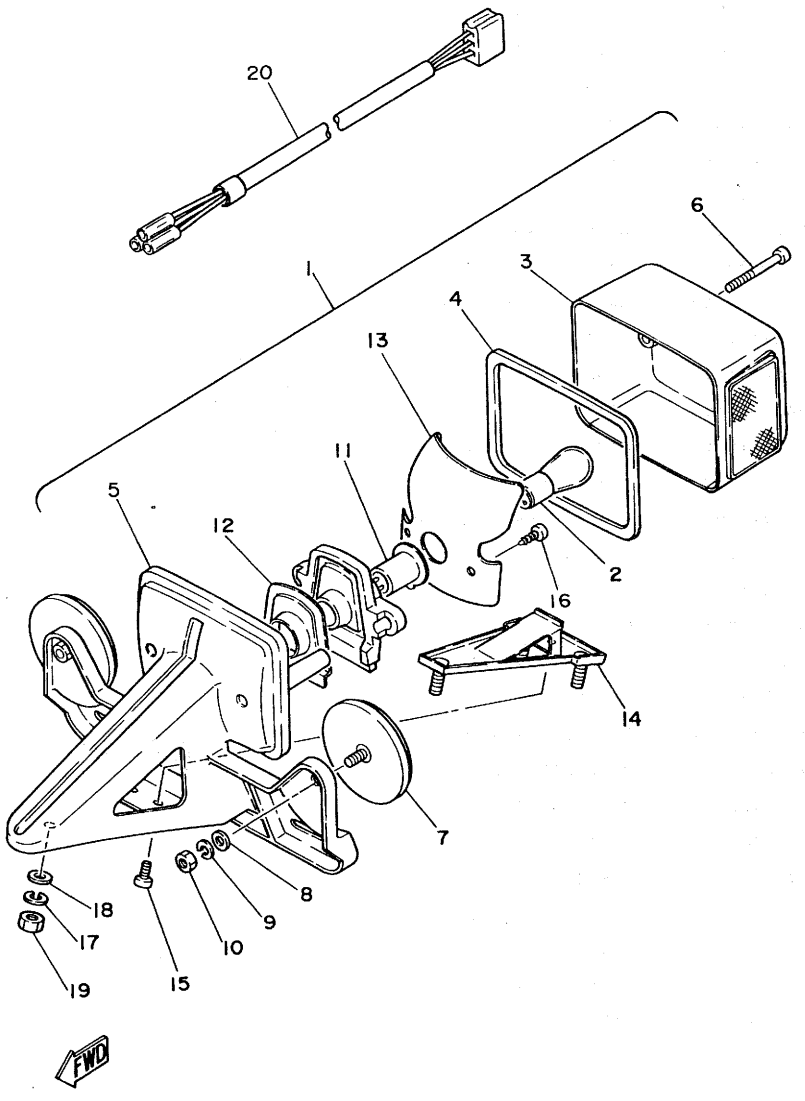


FIG. 34 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-84500-60	TAILLIGHT ASSY	1	
2	1M1-84514-60	•BULB (6V-32/3CP)	1	
3	1M1-84521-60	•LENS, taillight	1	
4	3Y1-84545-00	•GASKET, lens	1	
5	3Y1-84551-60	•BRACKET, licence	1	black
6	3Y1-84524-00	•SCREW, lens fitting	2	
7	449-85131-01	•REFLECTOR, rear 1	2	
8	92901-05200	•WASHER, Plain	2	
9	92901-05100	•WASHER, sPring	2	
10	95302-05600	•NUT	2	
11	3Y1-84536-00	•SOCKET CORD ASSY	1	
12	3Y1-84554-00	•WASHER, sPecial	1	
13	3Y1-84531-00	•REFLECTER, tail light	1	
14	3Y1-84552-00	•BOLT, fitting	1	
15	98901-04008	•SCREW, bind	2	
16	97701-40114	•SCREW, Panhead taPPing	1	
17	92902-06100	WASHER, sPring	3	
18	90201-06055	WASHER, Plate	3	
19	95302-06600	NUT	3	
20	3Y1-84517-00	CORD, taillight	1	

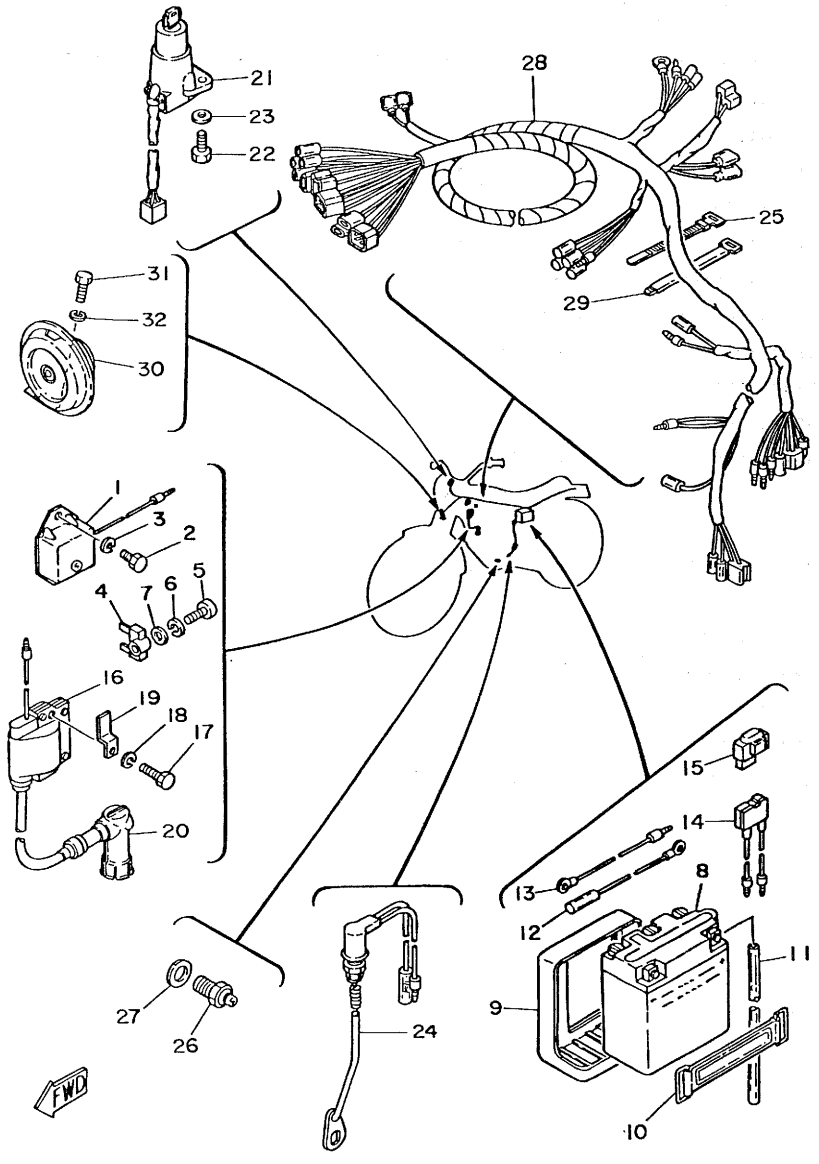


FIG. 35 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	498-81910-23	VOLTAGE REGULATOR ASSY	1	
2	97302-06012	BOLT	2	
3	92902-06100	WASHER, spring	2	
4	1M1-81970-60	RECTIFIER ASSY	1	
5	98501-05020	SCREW, Pan head	1	
6	92902-05100	WASHER, spring	1	
7	92901-05600	WASHER, Plate	1	
8	1E6-82110-29	BATTERY ASSY (6N6-3B-1)	1	
9	3Y1-82122-00	SEAT, battery	1	
10	1E6-82131-00	BAND, battery	1	
11	90445-08348	HOSE	1	
12	2A6-82115-00	WIRE, Plus lead	1	
13	1M1-82519-00	WIRE, earth lead	1	
14	3J0-82181-00	CIRCUIT BREAKER COMP.	1	
15	3J0-82182-00	COVER, circuit breaker	1	
16	3Y1-82310-40	IGNITION COIL ASSY	1	
17	97302-06025	BOLT	2	
18	92902-06100	WASHER, spring	2	
19	3Y1-82594-00	CLAMP	1	
20	512-82370-10	PLUG CAP ASSY	1	UR with noise suppresser
	1L9-82370-00	PLUG CAP ASSY	1	UR
21	3Y3-82508-70	MAIN SWITCH ASSY	1	
22	97301-06015	BOLT	2	
23	92902-06600	WASHER	2	
24	3Y1-82530-00	STOP SWITCH ASSY	1	
25	437-83936-00	BAND, switch cord	1	
26	2H7-82540-00	NEUTRAL SWITCH ASSY	1	
27	90430-10148	GASKET	1	

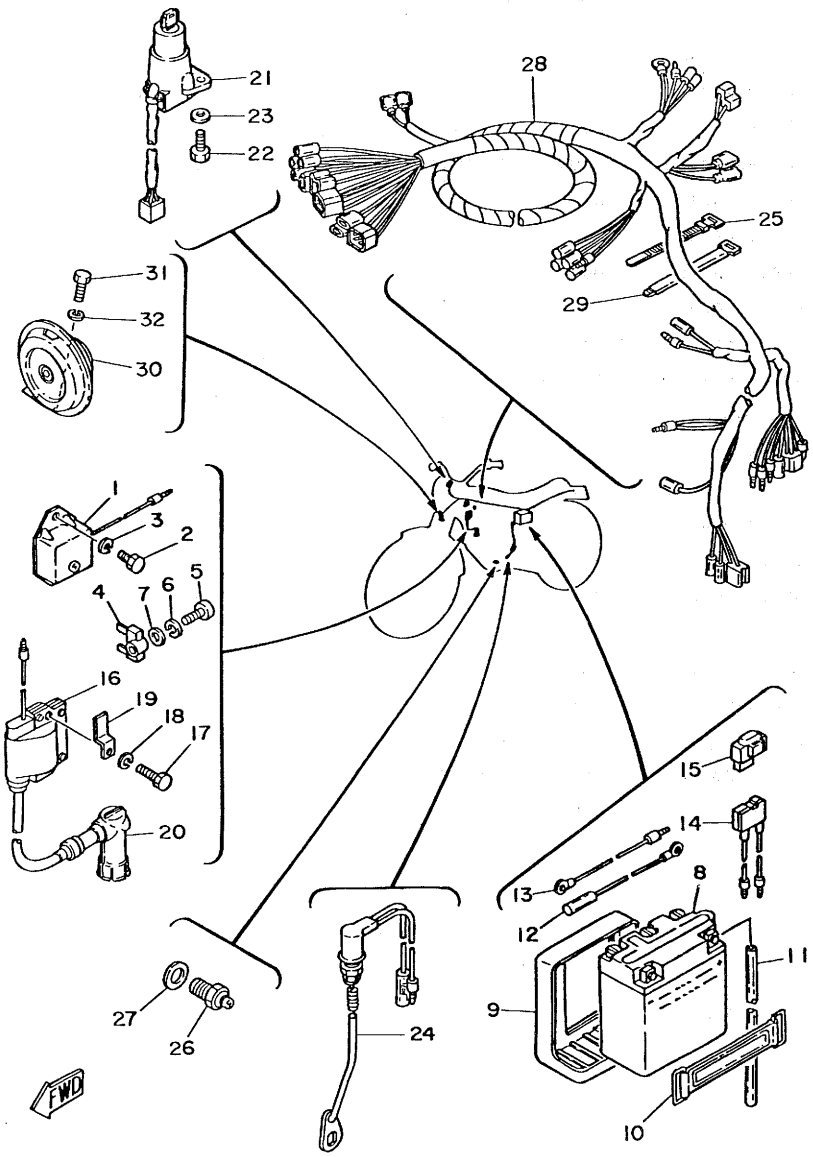


FIG. 35 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	3Y3-82590-80	WIRE HARNESS ASSY	1	
29	341-26397-01	BAND	1	
30	3Y1-83371-10	HORN	1	
31	97302-06012	BOLT	2	
32	92902-06100	WASHER, spring	2	

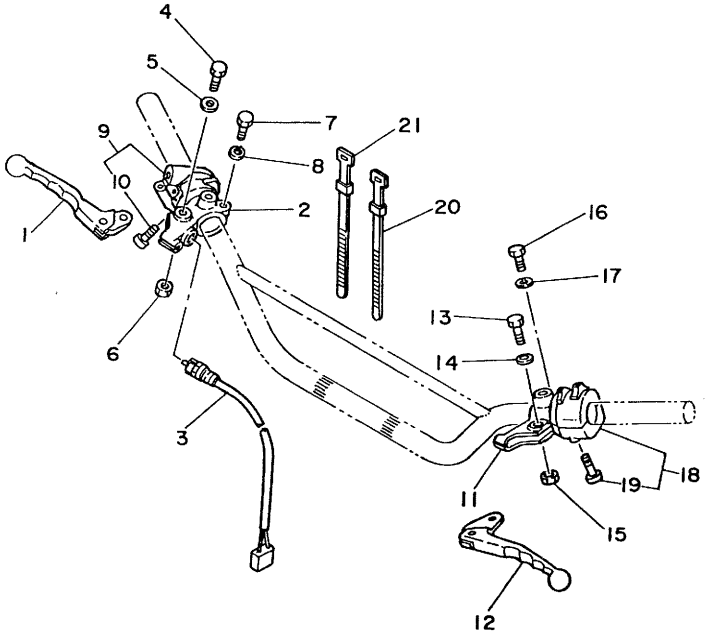


FIG. 36 HANDLE SWITCH.LEVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2H0-83922-20	LEVER 2	1	low gloss black
2	361-82921-31	HOLDER, lever 2	1	
3	1M1-83980-30	FRONT STOP SWITCH ASSY	1	
4	90109-06410	BOLT	1	
5	90201-08083	WASHER, Plate	1	
6	95601-06100	NUT, u	1	
7	97301-06022	BOLT	1	
8	92901-06100	WASHER, sPring	1	
9	3Y1-83976-00	SWITCH, handle 1	1	
10	98501-05020	.SCREW, Pan head	2	
11	498-82911-00	HOLDER, lever 1	1	
12	2H0-83912-20	LEVER 1	1	low gloss black
13	90109-06410	BOLT	1	
14	90201-08083	WASHER, Plate	1	
15	95601-06100	NUT, u	1	
16	97301-06022	BOLT	1	
17	92901-06100	WASHER, sPring	1	
18	3Y3-83972-00	SWITCH, handle 4	1	
19	98501-05022	.SCREW, Pan head	2	
20	437-83936-00	BAND, switch cord	4	
21	437-83936-00	BAND, switch cord	1	

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