

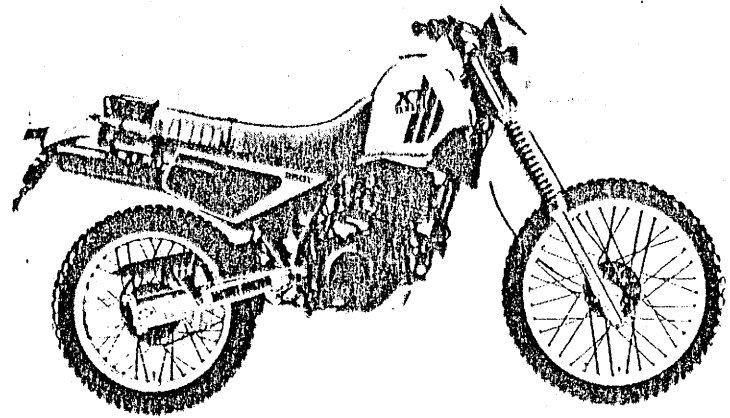
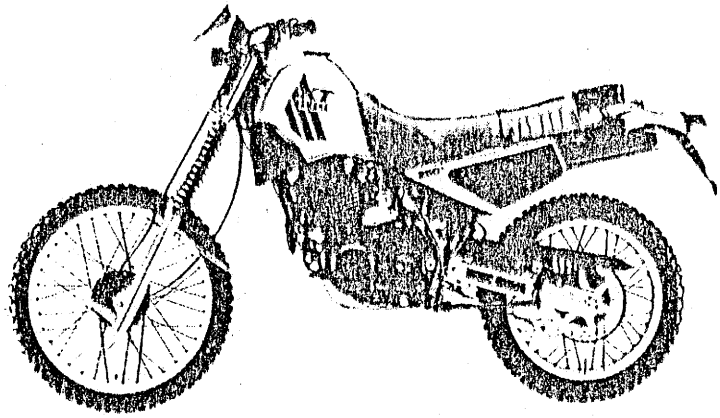
YAMAHA

PARTS CATALOGUE

XT250TL (38M)

1338M-700E1

A2



A3

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha XT 250TL (3BM).
When you are ordering replacement parts for the XT 250TL (3BM), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (•) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.

4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (•) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 • JET, pilot
 • NOZZLE, main

5. Indication of No. of constituent parts for assembly

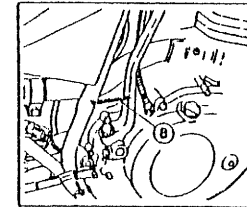
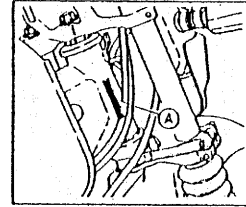
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	• BULB (8V-18W)	1	
1M1-83309-60	• REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	3BM-000101 and following
(B) Engine Serial No.	3BM-000101 and following



Color Code	Color Name	Abbreviate
36	White	W

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	• GRAPHIC, fuel tank set	1	for MXR

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ENGINE

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Intake	B11
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Starter	C4 ~ C5
Clutch	C6 ~ C7
Transmission	C8 ~ C9
Tachometer Gear	C10
Shift Cam - Fork	C11
Shift Shaft	C12

CHASSIS

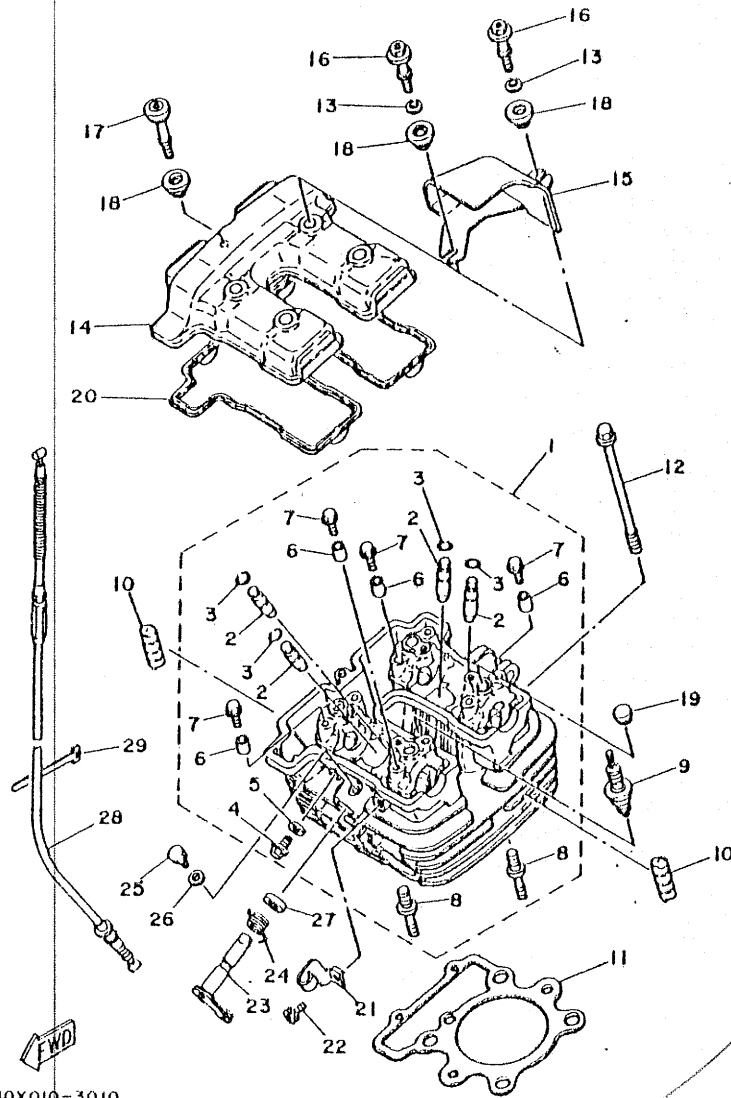
Frame	C13 ~ C14
Fender	C15
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Rear Arm	D3 ~ D5
Rear Suspension	D6
Steering	D7
Front Fork	D8 ~ D9
Fuel Tank	D10
Seat	D11
Front Wheel	D12 ~ D13

Rear Wheel	D14 ~ D15
Steering Handle - Cable	E2
Stand - Footrest	E3
Cowling 1	E4
Generator	E5
Flasher Light	E6
Meter	E7
Headlight	E8
Taillight	E9
Handle Switch - Lever	E10
Electrical 1	E11

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FIG. 1 CYLINDER HEAD



REF. NO.	PART NO.	DESCRIPTION	Q'TY.	REMARKS
1	30X-11110-00/01 514-11110-00	CYLINDER HEAD ASSY	1	⊗ (USE WITH 00 VALVE) ⊕ (" " 01 ")
2	30X-11133-10	.GUIDE, Intake valve (1ST O/S)	4	
3	93440-10109	.CIRCLIP	4	
4	90153-06029	.SCREW, hexagon	1	
5	90430-06014	.GASKET	1	
6	91810-10016	.PIN, dowel	8	
7	90105-06153	.BOLT, washer based	8	
8	90116-10378	.BOLT, stud	2	
9	94701-00157	PLUG, spark (NGK DBEA)	1	
	94701-00203	PLUG, spark (NGK DRBES-L)	1	for S-Africa
10	30X-11161-00	ABSORBER 1	4	
11	30X-11181-00	GASKET, cylinder head 1	1	
12	90105-10273	BOLT, washer based	4	
13	90201-10126	WASHER, plate	4	
14	30X-11191-00	COVER, cylinder head 1	1	
15	30X-11192-00	COVER, cylinder head 2	1	
16	90109-06604	BOLT	4	
17	90109-06605	BOLT	1	
18	4G0-11116-00	RUBBER, mount 1	5	
19	90330-11125	PLUG	4	
20	30X-11193-00	GASKET, head cover 1	1	
21	30X-12283-00	BRACKET, decompression	1	
22	91316-06012	BOLT	1	
23	30X-12288-00	CAM, decompression	1	
24	90508-18606	SPRING, torsion	1	
25	90109-06778	BOLT	1	
26	90430-06014	GASKET	1	
27	93102-12321	OIL SEAL	1	

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99999-01469 (SET CHL HEAD ASSY + INTAKE VALVE)
514-11110-00 + 30X-12111-01

⊗ SEE FIG 4-1 FOR CORRESPONDING NEW + OLD TYPE
(INTAKE VALVES)

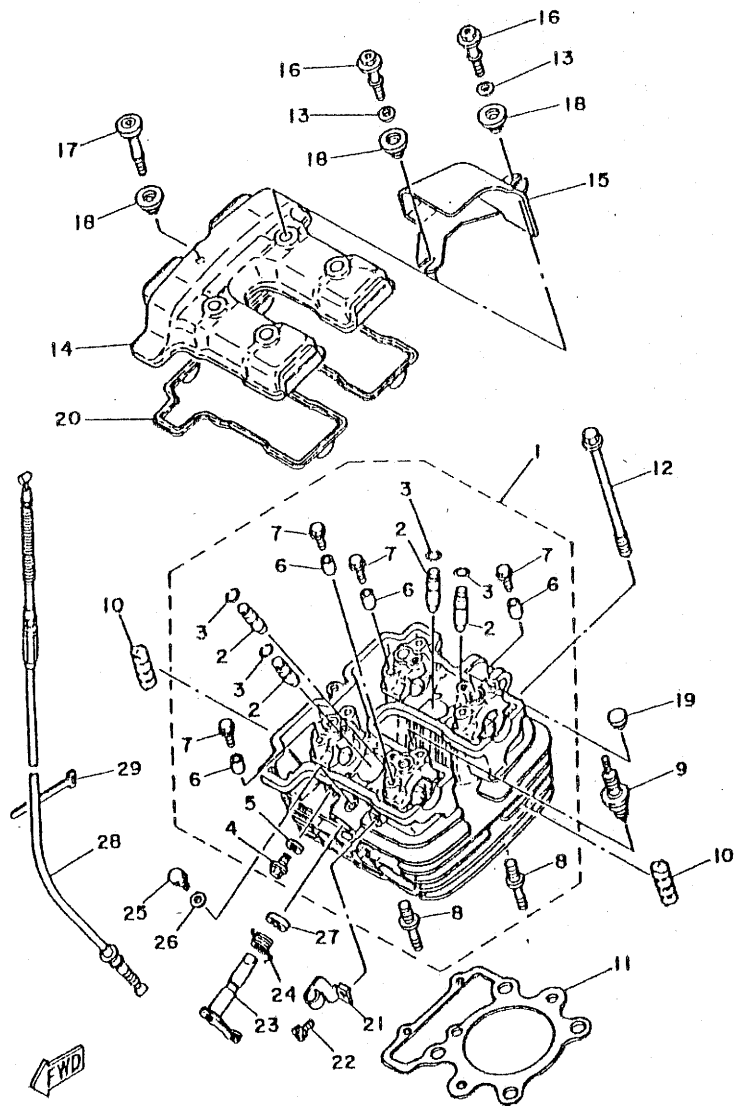


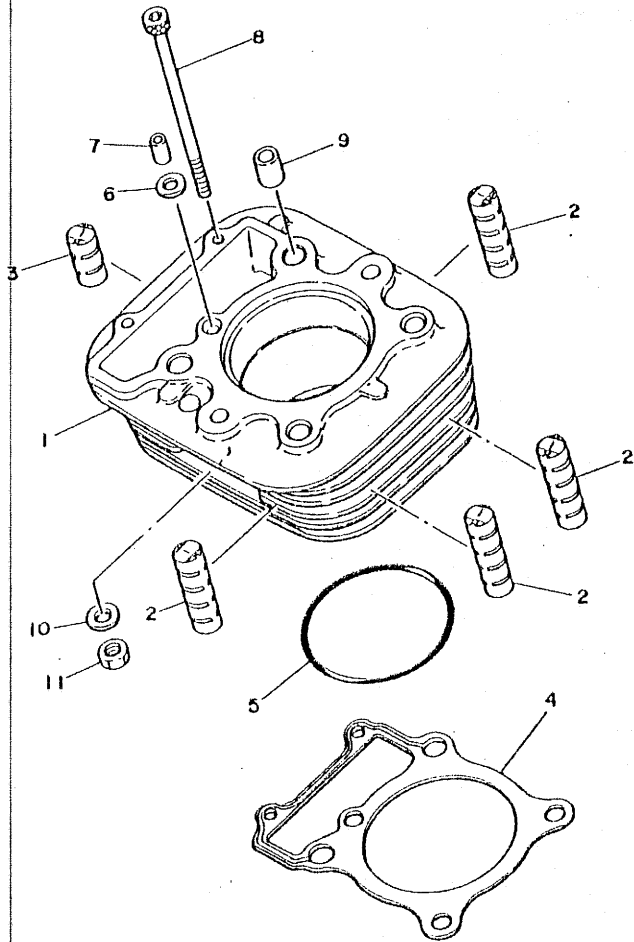
FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	30X-12292-00	CABLE, decompression	1	
29	437-03936-00	BAND, switch cord	1	

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FIG. 2 CYLINDER

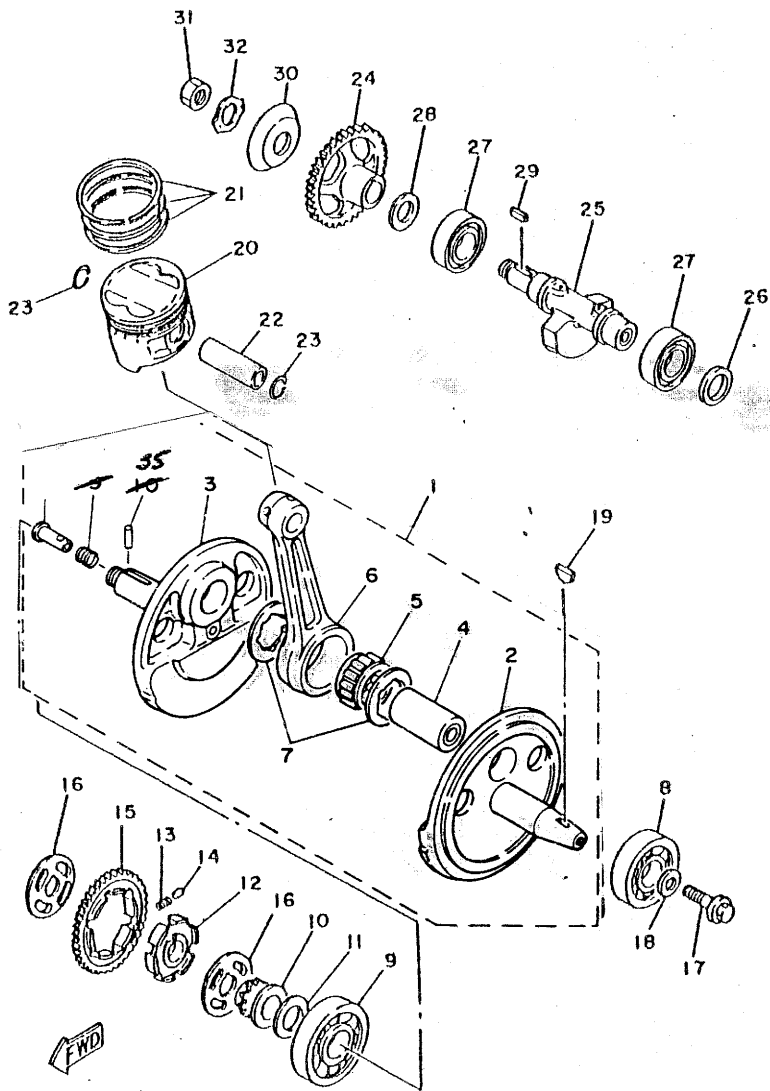


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-11310-00	CYLINDER	1	
2	3Y1-11162-00	ABSORBER 2	4	
3	30X-11127-00	ABSORBER 3	1	
4	30X-11351-00	GASKET, cylinder	1	
5	93210-78544	O-RING	1	
6	90430-08178	GASKET	1	
7	91810-18016	PIN, dowel	1	
8	91316-06135	BOLT	2	
9	91830-24016	PIN, dowel	2	
10	90201-08366	WASHER, plate	2	
11	95336-08600	NUT	2	

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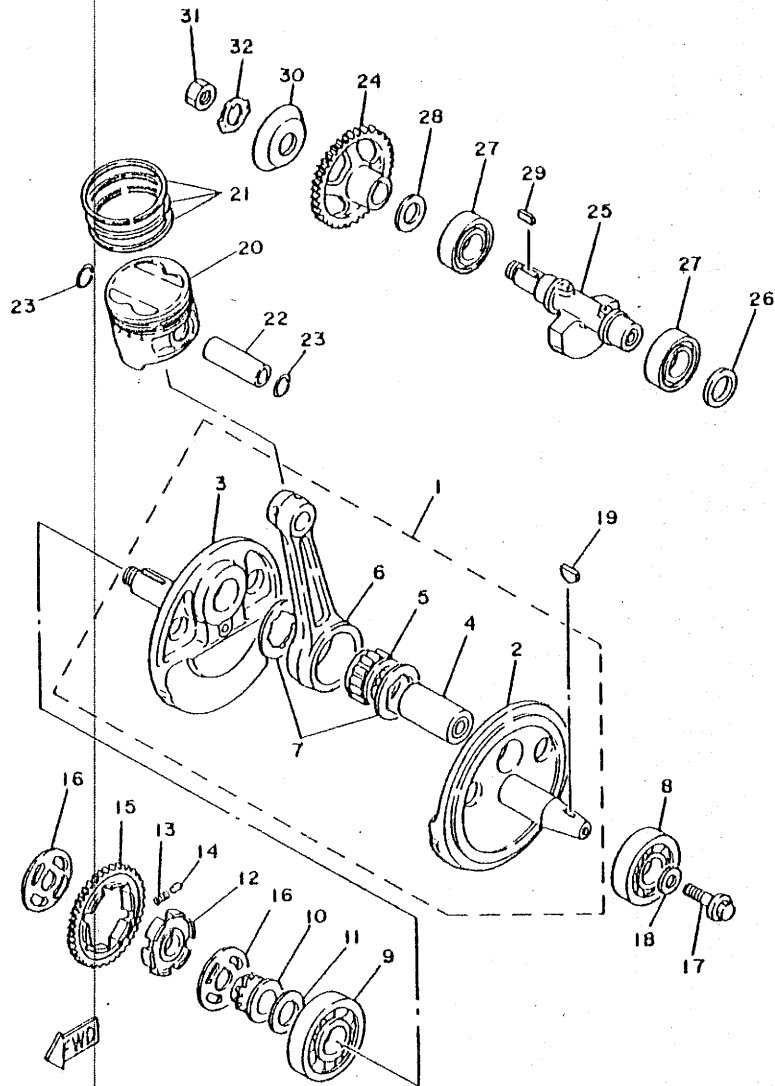
FIG. 3 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-11400-00	CRANKSHAFT ASSY	1	
2	30X-11412-00	.CRANK 1	1	
3	30X-11422-00	.CRANK 2	1	
4	30X-11681-00	.PIN, crank 1	1	
5	93310-633L9	.BEARING, cylindrical	1	
6	30X-11651-00	.ROD, connecting	1	
7	90209-33253	.WASHER	2	
8	93306-30534	BEARING	1	
9	93306-30622	BEARING (6306SH4 SPECIAL)	1	
10	30X-11549-00	SPROCKET, cam chain	1	
11	90209-23242	WASHER	1	
12	30X-11496-00	BOSS, buffer	1	
13	90501-21133	SPRING, compression	6	
14	93605-10090	PIN, dowel	3	
15	30X-11531-00	GEAR, balance wt (43T)	1	
16	30X-11565-00	WASHER, bearing cover	2	
17	90105-10290	BOLT, washer based	1	
18	90201-10508	WASHER, plate	1	
19	90200-05013	KEY, woodruff	1	
20	30X-11631-01-Y0	PISTON (STD)	1	
	30X-11636-01	PISTON (0.50MM O/S)	1	AP
	30X-11638-01	PISTON (1.00MM O/S)	1	AP
21	30X-11610-00	PISTON RING SET (STD)	1	
	30X-11610-20	PISTON RING SET (2ND O/S)	1	AP
	30X-11610-40	PISTON RING SET (4TH O/S)	1	AP
22	30X-11633-01	PIN, piston	1	
23	93450-19052	CIRCLIP	2	
24	30X-11536-00	GEAR, drive (43T)	1	

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FIG. 3 CRANKSHAFT, PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	30X-11454-00	WEIGHT 1	1	
26	93101-25106	OIL SEAL :	1	
27	93306-20557	BEARING	2	
28	90201-20766	WASHER, plate	1	
29	90202-05034	KEY, straight	1	
30	34K-11145-00	PLATE, breather 2	1	
31	90170-16326	NUT	1	
32	90215-16221	WASHER, lock	1	



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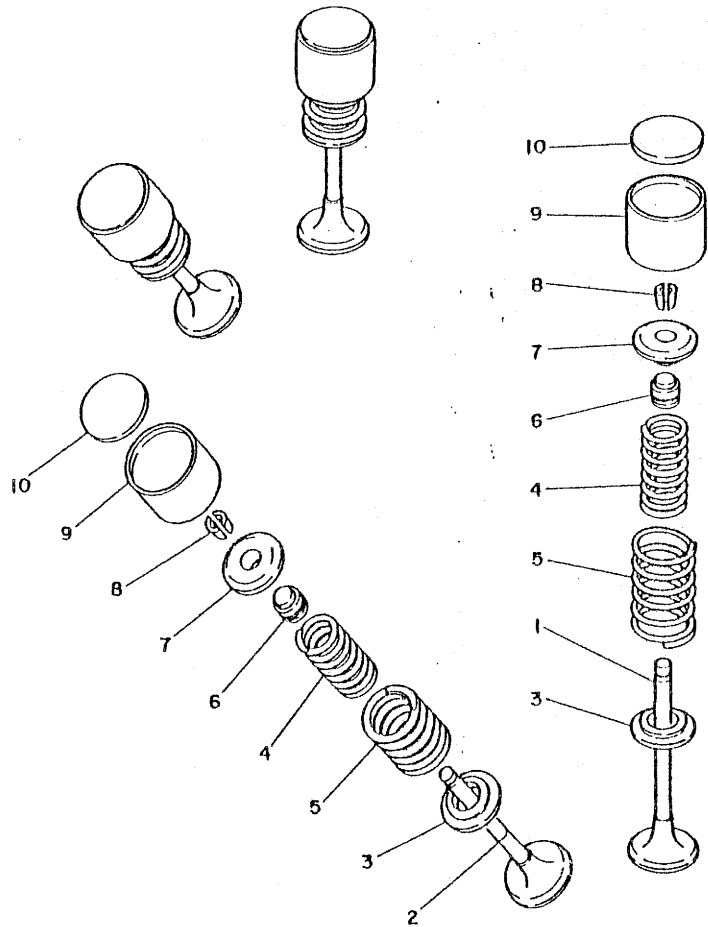


FIG. 4 VALVE

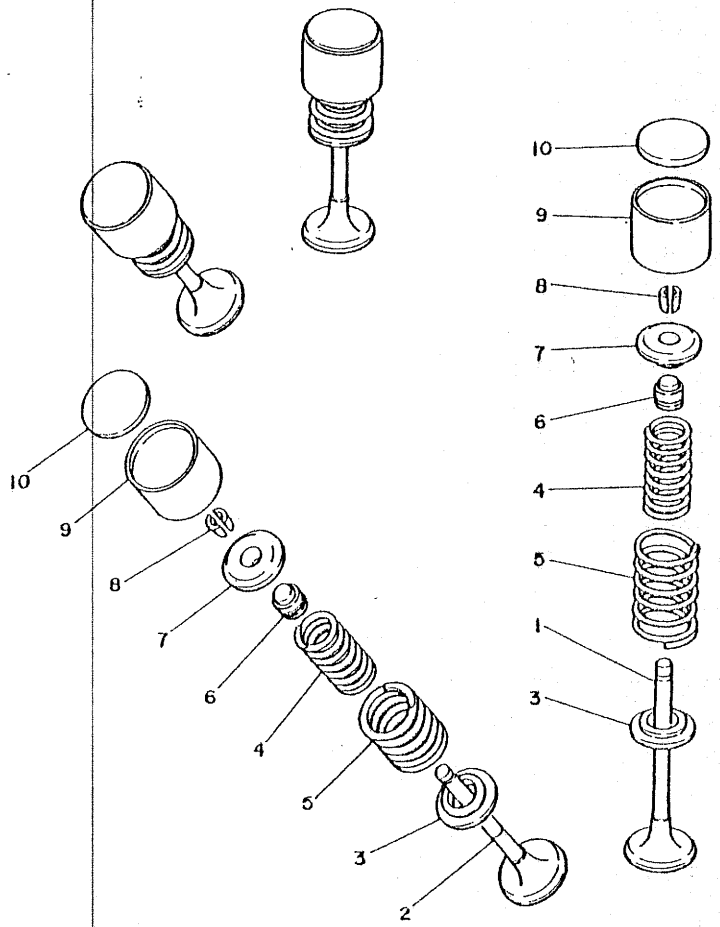
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-12111-00 <i>30x 12111-01</i>	VALVE, intake <i>OLD</i> " " <i>NEW</i>	2 2	<i>USE WITH 30x HEAD</i> <i>51Y HEAD</i>
2	30X-12121-00	VALVE, exhaust	2	
3	26H-12116-00	SEAT, valve spring	4	
4	30X-12113-00	SPRING, valve inner	4	
5	30X-12114-00	SPRING, valve outer	4	
6	30X-12119-00	SEAL, valve stem	4	
7	30X-12117-00	RETAINER, valve spring	4	
8	30X-12118-00	COTTER, valve	8	
9	26H-12153-00	LIFTER, valve	4	
10	26H-12168-00	PAD, adjusting (2.00)	4 UR	
	26H-12168-20	PAD, adjusting (2.05)	4 UR	
	26H-12168-40	PAD, adjusting (2.10)	4 UR	
	26H-12168-60	PAD, adjusting (2.15)	4 UR	
	26H-12168-80	PAD, adjusting (2.20)	4 UR	
	26H-12168-A0	PAD, adjusting (2.25)	4 UR	
	26H-12168-F0	PAD, adjusting (2.30)	4 UR	
	26H-12168-H0	PAD, adjusting (2.35)	4 UR	
	26H-12168-K0	PAD, adjusting (2.40)	4 UR	
	26H-12168-M0	PAD, adjusting (2.45)	4 UR	
	26H-12168-R0	PAD, adjusting (2.50)	4 UR	
	26H-12168-U0	PAD, adjusting (2.55)	4 UR	
	26H-12168-W0	PAD, adjusting (2.60)	4 UR	
	26H-12168-Y0	PAD, adjusting (2.65)	4 UR	
	26H-12169-10	PAD, adjusting (2.70)	4 UR	
	26H-12169-30	PAD, adjusting (2.75)	4 UR	
	26H-12169-50	PAD, adjusting (2.80)	4 UR	
	26H-12169-70	PAD, adjusting (2.85)	4 UR	
	26H-12169-90	PAD, adjusting (2.90)	4 UR	


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FIG. 4 VALVE

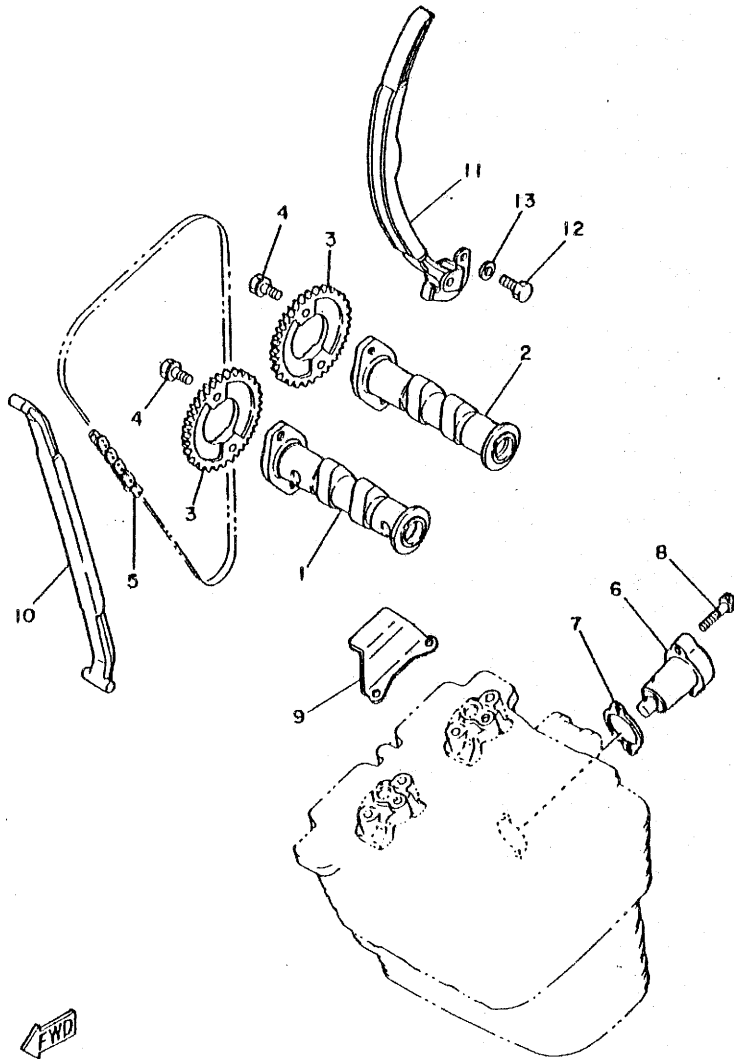
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
10	26H-12169-E0	PAD, adjusting (2.95)	4	UR
	26H-12169-G0	PAD, adjusting (3.00)	4	UR
	26H-12169-J0	PAD, adjusting (3.05)	4	UR
	26H-12169-L0	PAD, adjusting (3.10)	4	UR
	26H-12169-H0	PAD, adjusting (3.15)	4	UR
	26H-12169-T0	PAD, adjusting (3.20)	4	UR



← FWD
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FIG. 5 CAMSHAFT, CHAIN



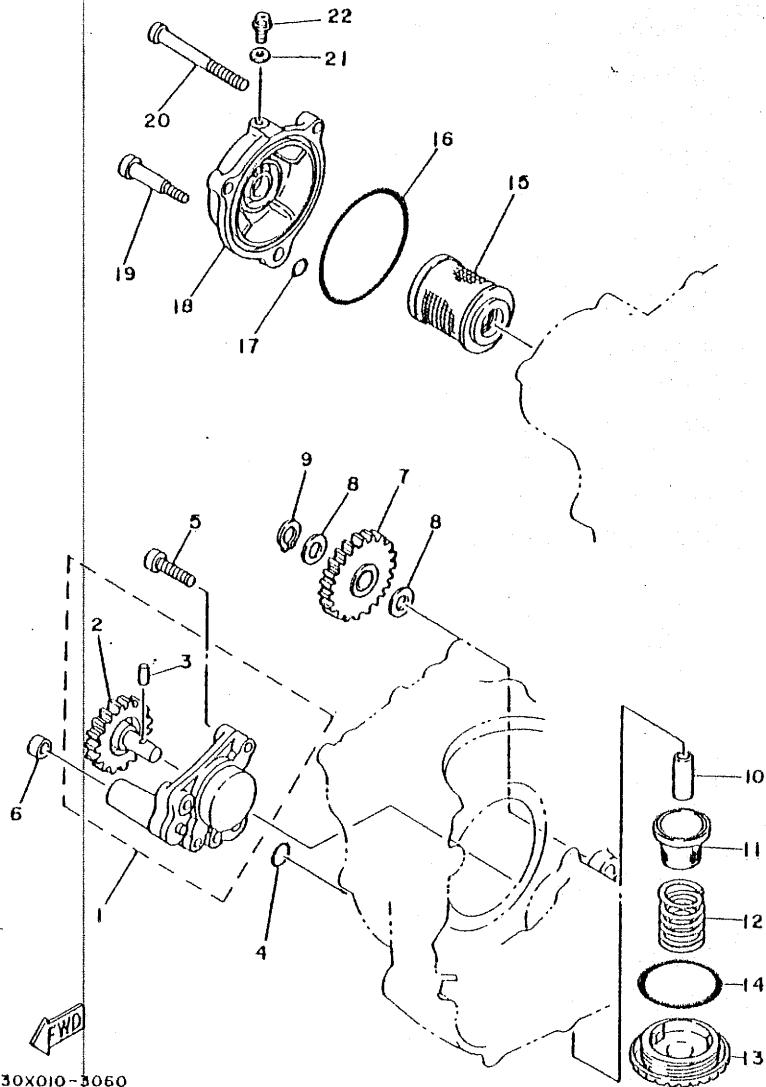
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-12171-00	CAMSHAFT 1	1	
2	30X-12181-00	CAMSHAFT 2	1	
3	30X-12176-00	SPROCKET, cam chain	2	
4	90105-07288	BOLT, washer based	4	
5	94590-55136	CHAIN	1	
6	30X-12210-00	TENSIONER ASSY, cam chain	1	
7	30X-12213-00	GASKET, tensioner case	1	
8	91316-06025	BOLT	2	
9	30X-12241-00	GUIDE, stopper 2	1	
10	30X-12251-00	DAMPER, chain 1	1	
11	30X-12252-00	DAMPER, chain 2	1	
12	97321-06016	BOLT	2	
13	92901-06600	WASHER, plate	2	



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FIG. 6 OIL PUMP

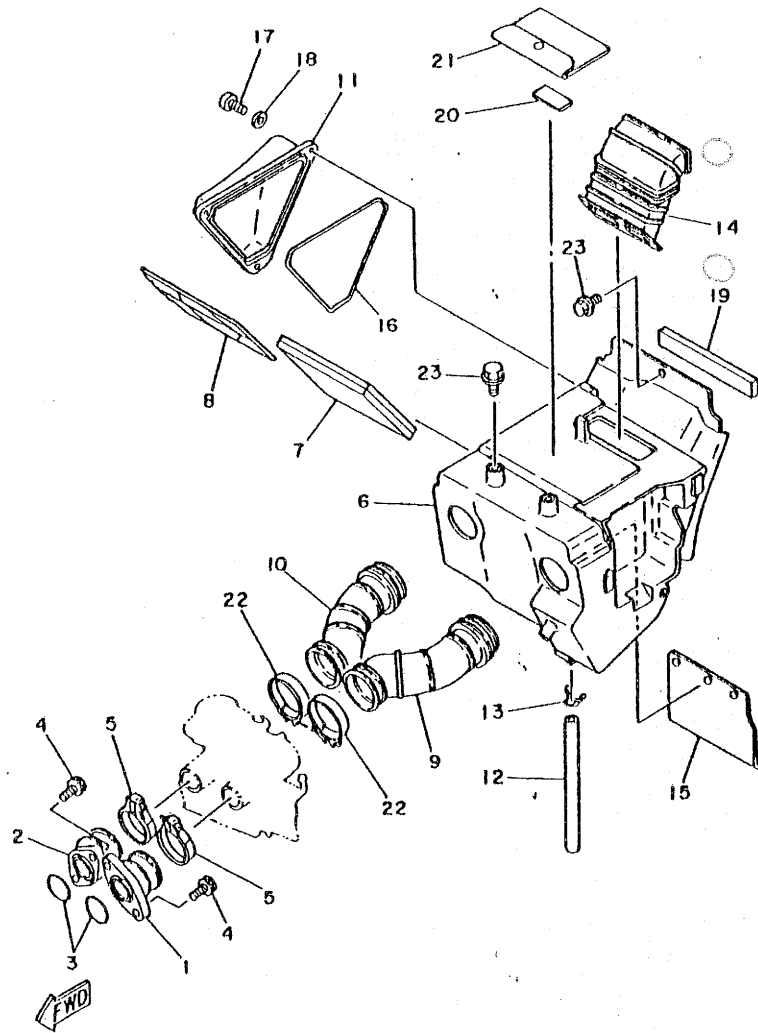


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-13300-00	OIL PUMP ASSY	1	
2	3Y6-13326-01	.GEAR, pump driven 2	1	
3	93603-12030	.PIN, dowel	1	
4	93210-10096	O-RING	1	
5	92501-06025	SCREW, pan head	3	
6	90430-06156	GASKET	1	
7	30X-13341-00	GEAR, oil pump idle	1	
8	90201-10119	WASHER, plate	2	
9	93410-10025	CIRCLIP	1	
10	3Y1-13416-00	PIPE, oil 1	1	
11	3Y1-13411-00	STRAINER, oil	1	
12	90501-18576	SPRING, compression	1	
13	30X-15351-00	PLUG, drain	1	
14	93210-35389	O-RING	1	
15	510-13440-00	ELEMENT ASSY, oil cleaner	1	
16	93210-64297	O-RING	1	
17	93210-07135	O-RING	1	
18	30X-13447-00	COVER, oil element	1	
19	90109-06419	BOLT	1	
20	92506-06065	SCREW, pan head	2	
21	90430-05126	GASKET	1	
22	90149-05110	SCREW	1	

← FWD
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FIG. 7 INTAKE

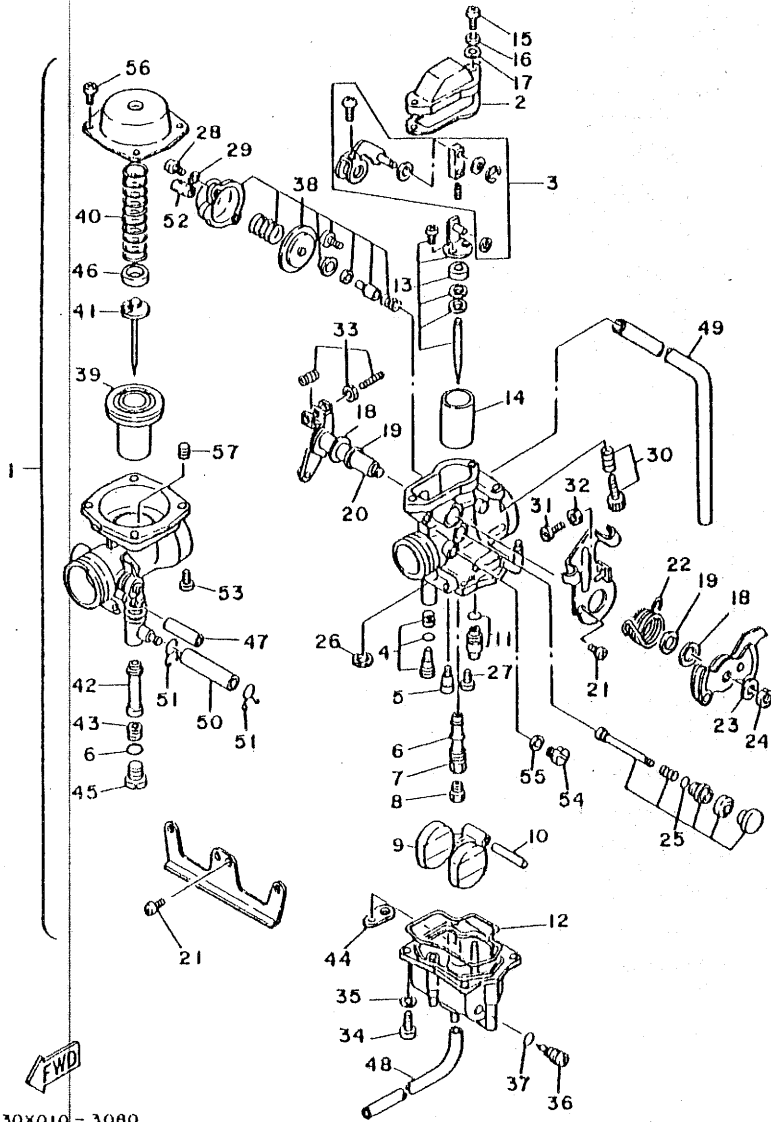


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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	⁴²⁰ 30X-13586-00	JOINT, carburetor 1	1	} MEASURE REPORT # 84058 002694 ~ (INTERCHANGEABLE)
2	⁴²⁰ 30X-13596-00	JOINT, carburetor 2	1	
3	93210-30611	O-RING	2	
4	91316-06020	BOLT	4	
5	90460-43226	CLAMP, hose	2	
6	30X-14401-00	AIR CLEANER CASE ASSY	1	
7	30X-14451-00	ELEMENT, air cleaner	1	
8	30X-14458-00	GUIDE	1	
9	30X-14453-01	JOINT, air cleaner 1	1	
10	30X-14454-01	JOINT	1	
11	30X-14412-00	CAP, cleaner case 1	1	
12	90446-11023	HOSE	1	
13	90467-13042	CLIP	1	
14	30X-14437-00	DUCT	1	
15	30X-21621-00	FLAP	1	
16	29U-14462-00	SEAL	1	
17	98501-05016	SCREW, pan head	3	
18	92901-05600	WASHER, plate	3	
19	30X-14426-00	DAMPER 2	1	
20	4K5-2814E-10	HOOK	1	
21	4U7-28186-00	POUCH	1	
22	90460-49058	CLAMP, hose	2	
23	95801-06012	BOLT, flange	3	

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FIG. B CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-14301-00	CARBURETOR ASSY 1	1	
2	30X-14198-00	.GASKET	1	
3	30X-14203-00	.CABLE CONNECTOR SET	1	
4	30X-14105-00	.PILOT SCREW SET	1	
5	30X-14342-21 396-14342-21	.JET, pilot (# 40)	1	
6	360-24512-00	.GASKET	2	
7	30X-14341-00	.NOZZLE, main	1	
8	288-14343-63 65 (# 130)	.JET, main (# 126)	1	
9	5Y1-14385-00	.FLOAT	1	
10	689-14386-00	.PIN, float	1	
11	5Y1-14107-00	.NEEDLE VALVE SET	1	
12	30X-14384-00	.GASKET, float chamber	1	
13	30X-1490J-00	.NEEDLE SET (4C94)	1	
14	30X-14312-25	.VALVE, throttle 1	1	
15	98501-04016	.SCREW, pan head	2	
16	92901-04100	.WASHER, spring	2	
17	92901-04600	.WASHER, plate	2	
18	5Y1-14357-00	.WASHER, plain	2	
19	5Y1-14572-00	.PLATE, stay	2	
20	30X-14316-00	.LEVER, throttle 2	1	
21	97801-05010	.SCREW, pan head	6	
22	30X-14131-00	.SPRING, throttle valve	1	
23	5Y1-14356-00	.WASHER, spring	1	
24	5Y1-14358-00	.NUT	1	
25	15A-14371-00	.PLUNGER, starter	1	
26	5Y1-14536-00	.GASKET	1	
27	98901-04006	.SCREW, blind	1	
28	98503-04010	.SCREW, pan head	2	

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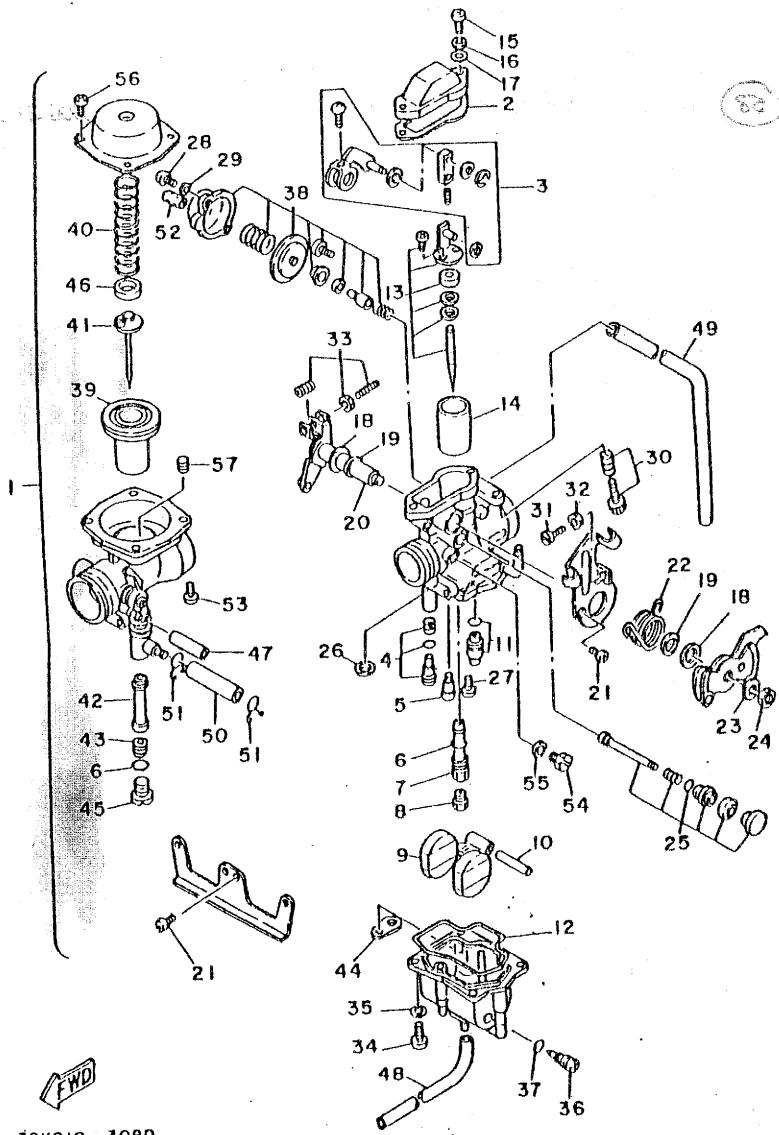


FIG. 8 CARBURETOR

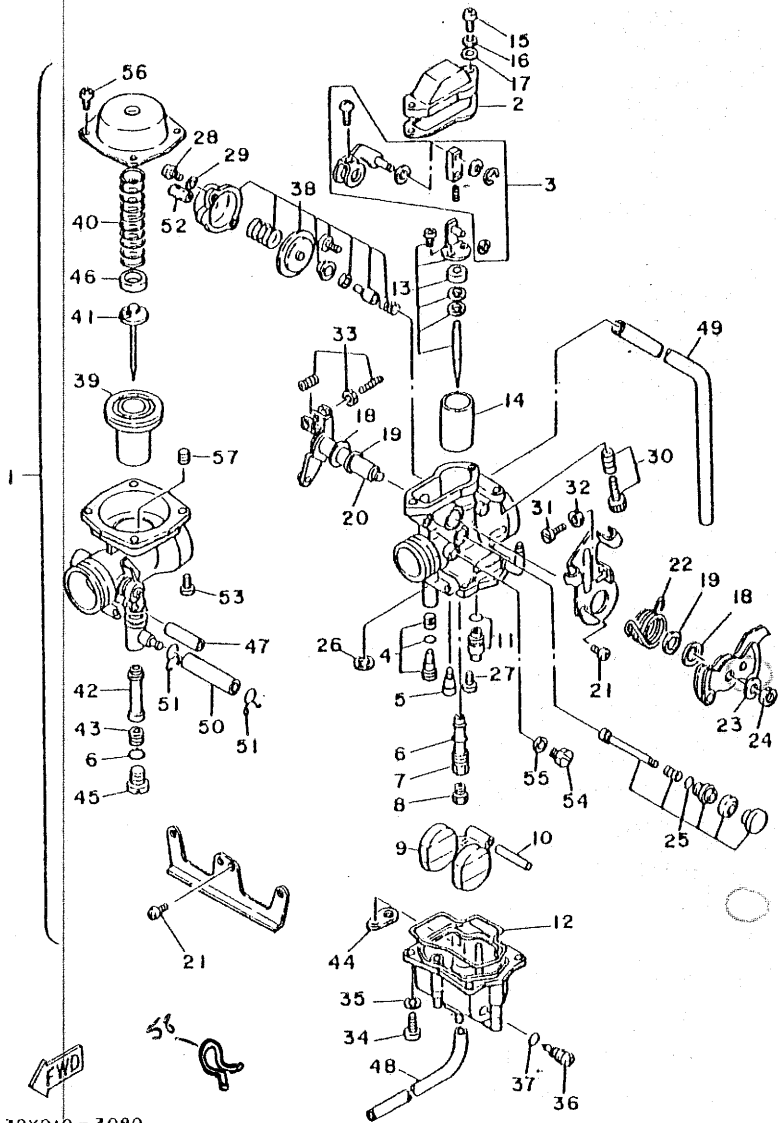
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92901-04100	.WASHER, spring	2	
30	30X-14103-00	.THROTTLE SCREW SET	1	
31	30X-14216-00	.SCREW	1	
32	30X-14358-00	.NUT	1	
33	30X-1490K-00	.STOP SCREW SET	1	
34	98501-04012	.SCREW, pan head	4	
35	92901-04100	.WASHER, spring	4	
36	5Y1-14115-00	.PLUG, screw	1	
37	5Y1-14397-00	.O-RING	1	
38	5Y1-1490A-00	.DIAPHRAGM SET, 1	1	
39	30X-14340-00	.VALVE ASSY	1	
40	30X-14286-00	.SPRING	1	
41	30X-1490J-10	.NEEDLE SET (AC00)	1	
42	30X-14355-00	.NOZZLE, main 2	1	
43	30X-14343-53	.JET, main 44064 ^{63 (#125)}	1	
44	5Y1-14146-00	.PLATE	1	
45	30X-14394-00	.VALVE, drain	1	
46	30X-14936-00	.SEAT, spring	1	
47	5Y1-14349-00	.PIPE	1	
48	5Y1-14396-00	.PIPE	1	
49	5Y1-14197-00 ^{34K}	.PIPE	1	
50	30X-14148-00	.PIPE	1	
51	5Y1-14159-00	.CLIP	2	
52	30X-14149-00	.PIPE	1	
53	98503-04010	.SCREW, pan head	2	
54	5110-14991-00	.SCREW	1	
55	5110-14126-00	.GASKET	1	
56	98501-04008	.SCREW, pan head	4	

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FIG. 8 CARBURETOR

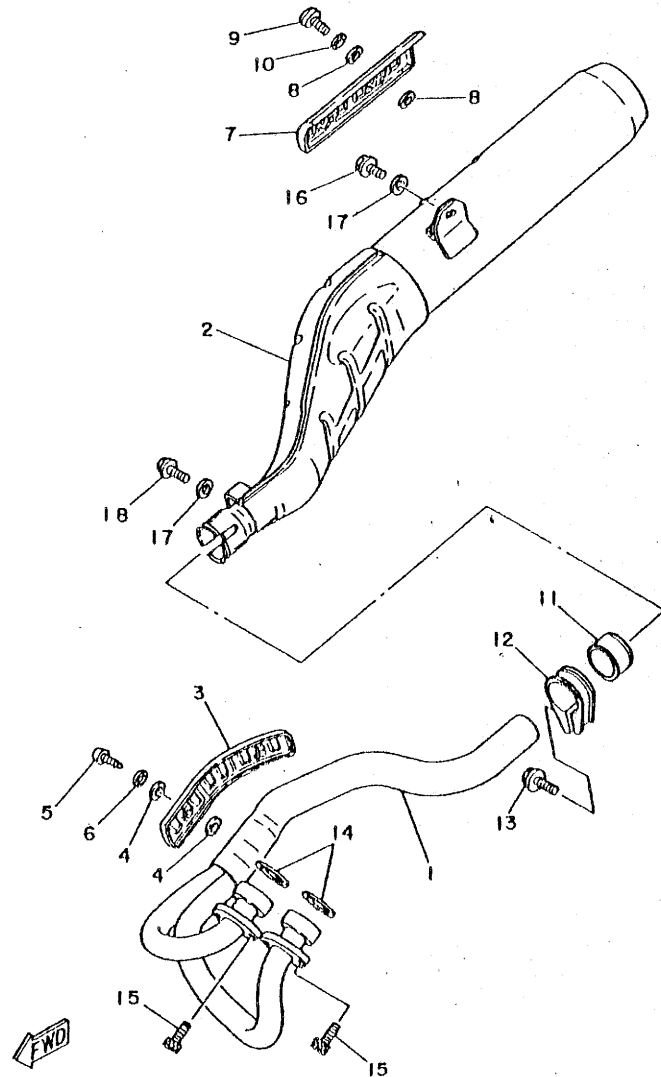
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	JOX-14337-70	.AIR JET, main	1	
(58)	90464-16039	CLAMP	1	ADDED.



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FIG. 9 EXHAUST

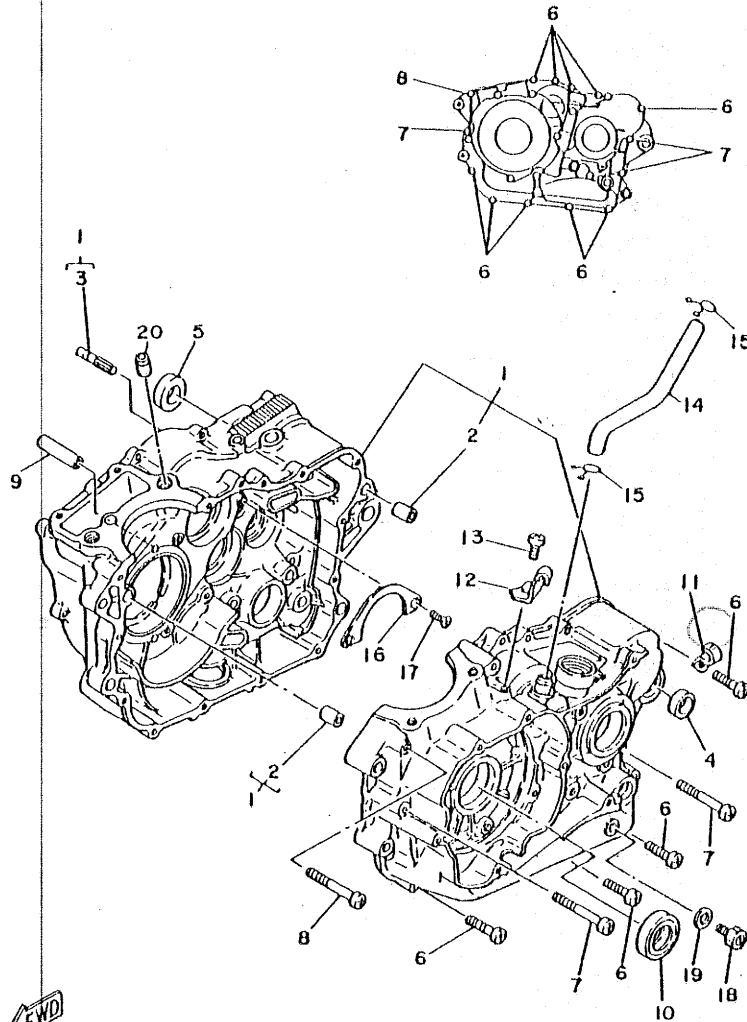


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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-14611-00	PIPE, exhaust 1	1	
2	30X-14711-00	MUFFLER 1	1	
3	30X-14620-00	PROTECTOR, exhaust pipe	1	
4	30X-14766-00	WASHER, protector	4	
5	90164-06017	SCREW, tapping	2	
6	90206-06060	WASHER, wave	2	
7	30X-14720-00	PROTECTOR, muffler 2	1	
8	583-14766-00	WASHER, protector	4	
9	98906-06010	SCREW, bind	2	
10	90206-06060	WASHER, wave	2	
11	1T1-14714-01	GASKET, muffler	1	
12	30X-14715-00	BAND, muffler	1	
13	95816-08045	BOLT, flange	1	
14	4H7-14613-00	GASKET, exhaust pipe	2	
15	91316-08025	BOLT	4	
16	95816-08012	BOLT, flange	1	<i>08020</i> 08012
17	90201-081114	WASHER, plate	2	
18	95816-08012	BOLT, flange	1	

B15

FIG. 10 CRANKCASE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-15100-00	CRANKCASE ASSY	1	
2	91830-22016	.PIN, dowel	2	
3	30X-15668-00	.STOPPER	1	
4	90387-17783	COLLAR	1	
5	90387-17230	COLLAR	1	
6	92506-06030	SCREW, pan head	10	
7	92506-06060	SCREW, pan head	3	
8	92506-06070	SCREW, pan head	1	
9	90441-06004	PIPE	1	
10	93102-25305	OIL SEAL	1	
11	90465-08122	CLAMP	1	
12	30X-15441-00	HOLDER, clutch cable	1	
13	92506-06016	SCREW, pan head	1	
14	30X-11166-00	PIPE, breather 1	1	
15	90467-14015	CLIP	2	
16	30X-15383-00	PLATE, bearing cover	1	
17	92701-06015	SCREW, flat head	2	
18	1111-13455-00	PLUG	1	
19	214-11198-01	GASKET	1	
20	91830-24016	PIN, dowel	2	

FWD

30X010-3100

C2

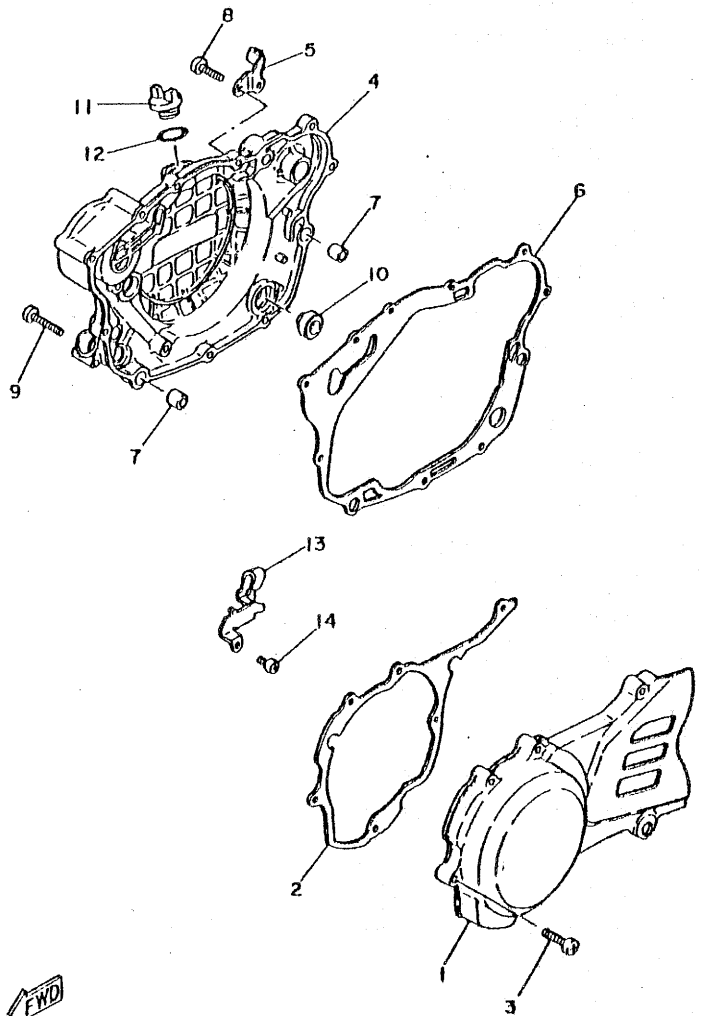


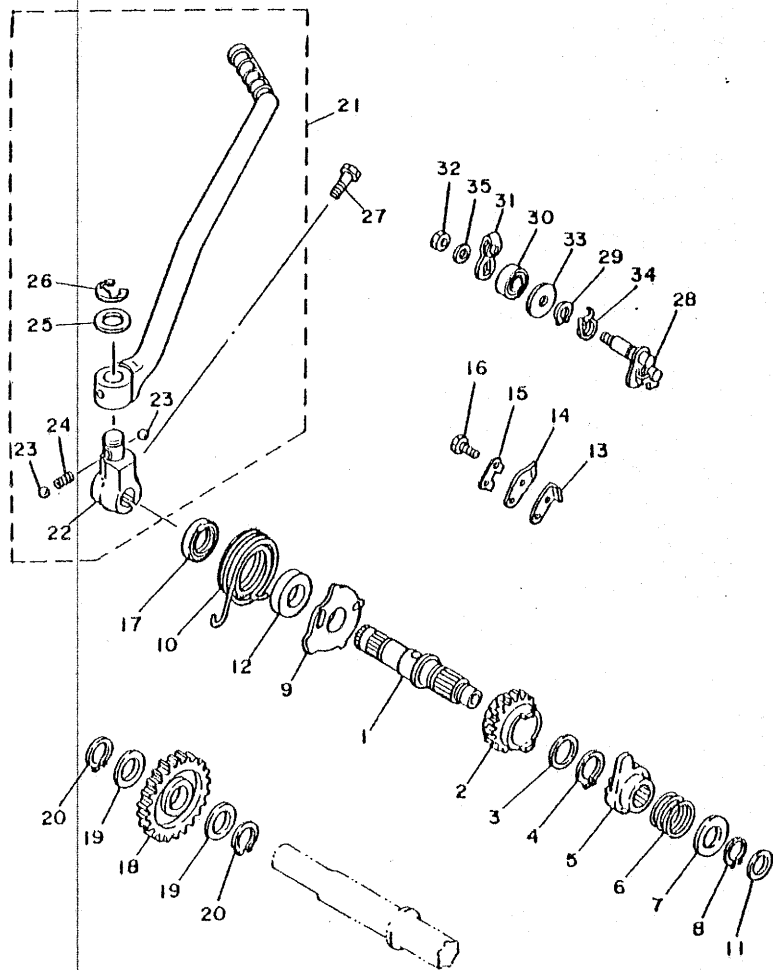
FIG. 11 CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-15411-00	COVER, crankcase 1	1	
2	30X-15451-00	GASKET, crankcase cover	1	
3	92506-06030	SCREW, pan head	6	
4	30X-15421-00	COVER, crankcase 2	1	
5	30X-15370-00	HOLDER	1	
6	30X-15461-00	GASKET, crankcase cover 2	1	
7	91810-05016	PIN, dowel	2	
8	92506-06025	SCREW, pan head	7	
9	92506-06035	SCREW, pan head	2	
10	3Y1-15361-00	GAUGE, level	1	
11	3Y1-15363-00	PLUG, oil	1	
12	93210-19123	O-RING	1	
13	90462-08062	CLAMP	1	
14	92506-06012	SCREW, pan head	1	


30X010-3110

C3

FIG. 12 STARTER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-15661-00	AXLE, kick	1	
2	30X-15641-00 30X-15641-00	GEAR, kick (30T)	1	
3	90201-20685	WASHER, plate	1	
4	93410-20038	CIRCLIP	1	
5	3Y1-15671-00	WHEEL, ratchet	1	
6	90501-16107	SPRING, compression	1	
7	168-15676-00	COVER, spring	1	
8	93410-15005	CIRCLIP	1	
9	3Y1-15611H-00	CAM, decomp.	1	
10	90508-32432	SPRING, torsion	1	
11	90201-15701	WASHER, plate (1.0T)	1	
12	90560-17239	SPACER	1	
13	2K7-15668-00	STOPPER	1	
14	214-15674-00	GUIDE, ratchet wheel	1	
15	214-15686-00	WASHER, lock	1	
16	97321-06016	BOLT	2	
17	93102-17263	OIL SEAL	1	
18	30X-15651-01	GEAR, kick idle (27T)	1	
19	90201-177G4	WASHER, plate	2	
20	93410-17008	CIRCLIP	2	
21	30X-15620-00	KICK CRANK ASSY	1	
22	30X-15621-00	.BOSS, kick crank	1	
23	93507-32009	.BALL	2	
24	90501-10589	.SPRING, compression	1	
25	90201-153A1	.WASHER, plate	1	
26	93430-10034	.CIRCLIP	1	
27	97316-08030	BOLT	1	
28	30X-1561A-00	DECOMP. LEVER ASSY	1	

FWD

30X010-3120

C4

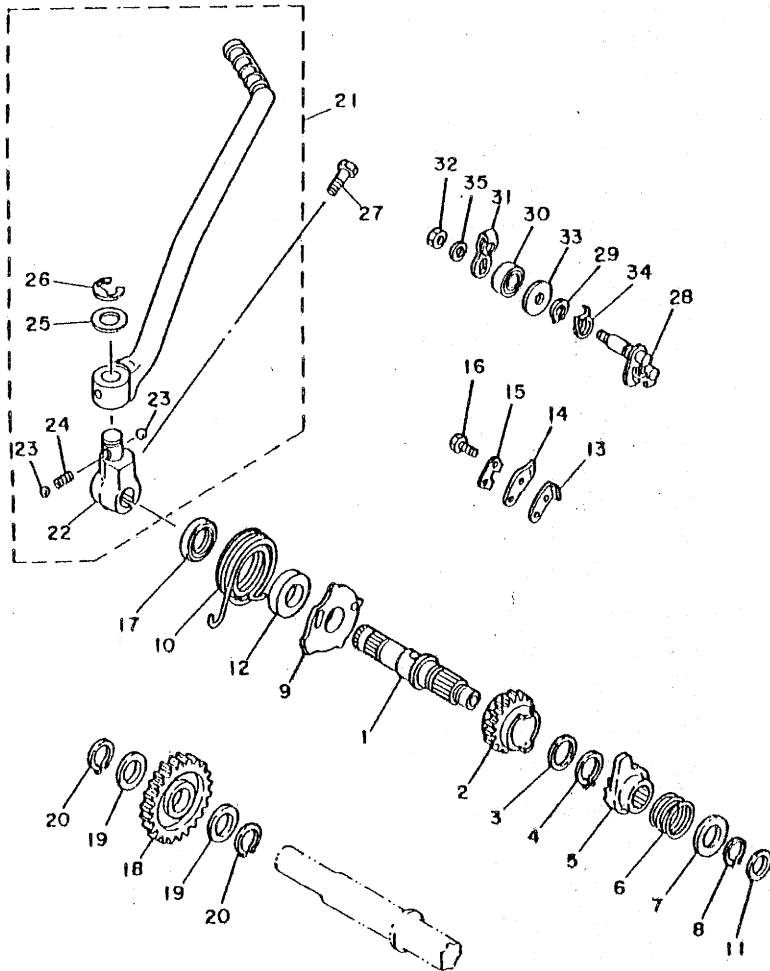


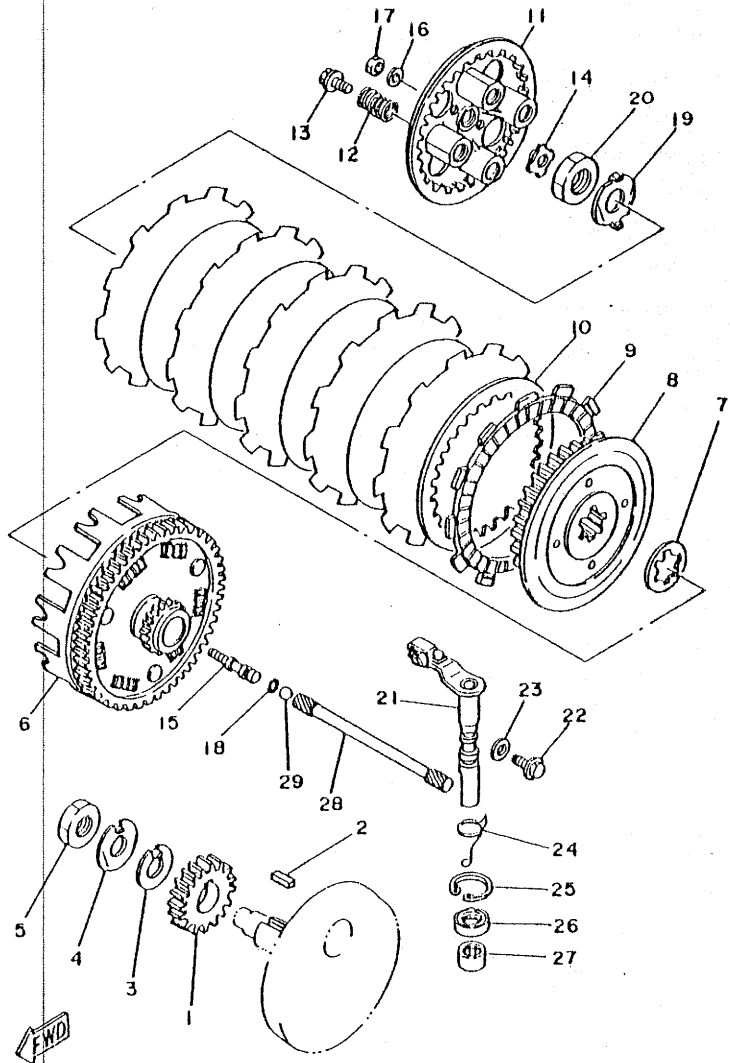
FIG. 12 STARTER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93410-10025	CIRCLIP	1	
30	93102-10207	OIL SEAL	1	
31	30X-1561G-00	LEVER, cable	1	
32	95306-06800	NUT	1	
33	90201-10614	WASHER, plate	1	
34	90500-14630	SPRING, torsion	1	
35	92906-06600	WASHER, plate	1	



30X010-3120

C5



30X010-3130

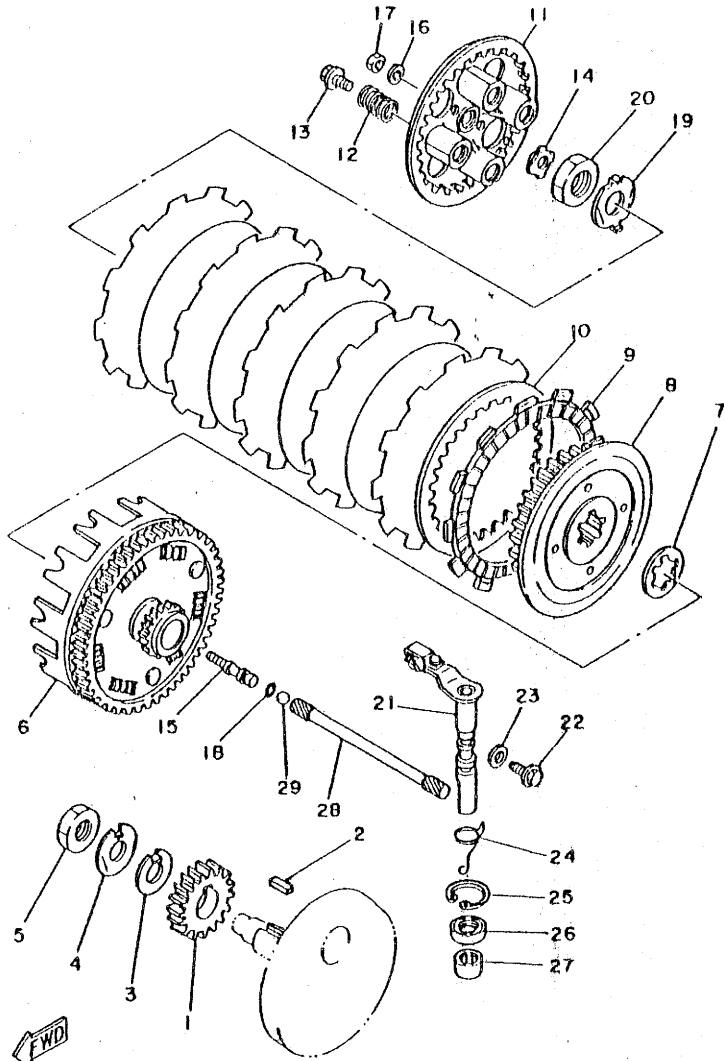
FIG. 13 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-16111-00	GEAR, primary drive (23T)	1	
2	90202-07057	KEY, straight	1	
3	90215-16156	WASHER, lock	1	
4	90215-16222	WASHER, lock	1	
5	90170-16256	NUT	1	
6	30X-16150-00	PRI.DRIVEN GEAR COMP. (17T-72T)	1	
7	30X-16154-00	PLATE, thrust 1	1	
8	30X-16371-00	BOSS, clutch	1	
9	5Y1-16321-00	PLATE, friction	6	
10	30X-16325-00	PLATE, clutch 2	5	
11	30X-16351-00	PLATE, pressure 1	1	
12	90501-26148	SPRING, compression	4	
13	90159-06016	SCREW, with washer	4	
14	30X-16358-00	PLATE, push	1	
15	30X-16356-00	ROD, push 1	1	
16	92901-06200	WASHER, plain	1	
17	95301-06600	NUT	1	
18	93210-06422	O-RING	1	
19	90215-16320	WASHER, lock	1	
20	90170-16326	NUT	1	
21	30X-16380-00	PUSH LEVER ASSY	1	
22	90149-08067	SCREW	1	
23	90430-08119	GASKET	1	
24	90508-14433	SPRING, torsion	1	
25	93420-28055	CIRCLIP	1	
26	93102-14209	OIL SEAL	1	
27	93315-31428	BEARING, cylindrical	1	
28	30X-16357-00	ROD, push 2	1	

C6

FIG. 13 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93511-32017	BALL	1	



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C7

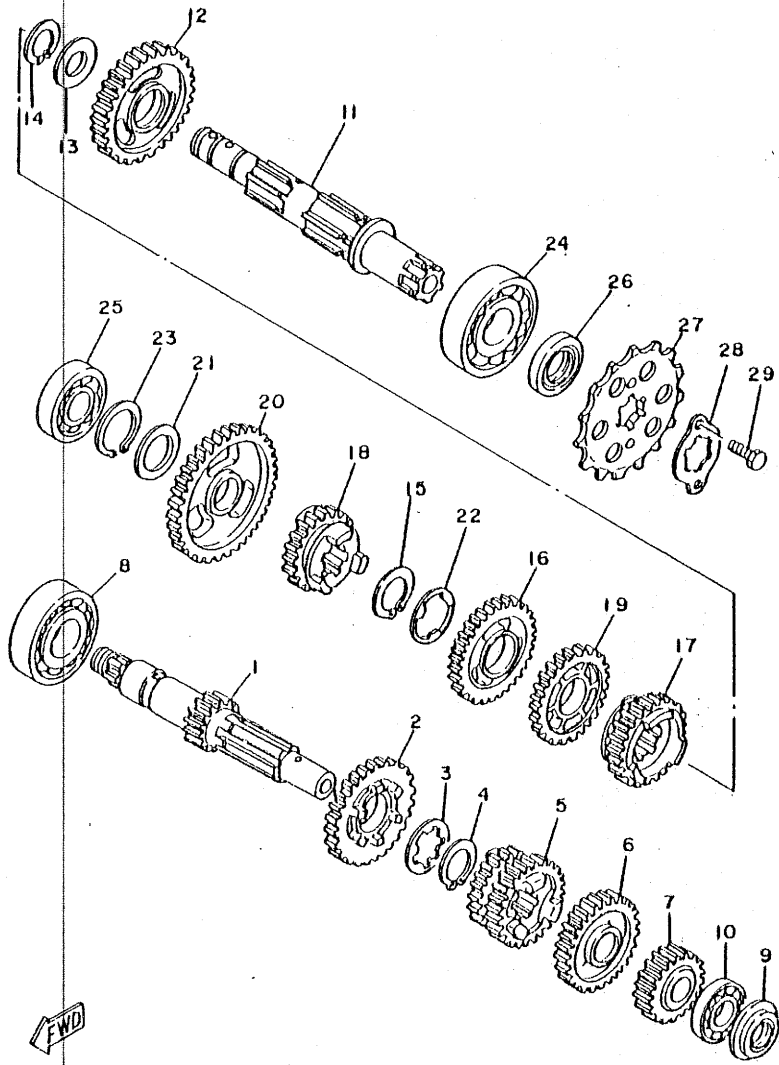


FIG. 14 TRANSMISSION

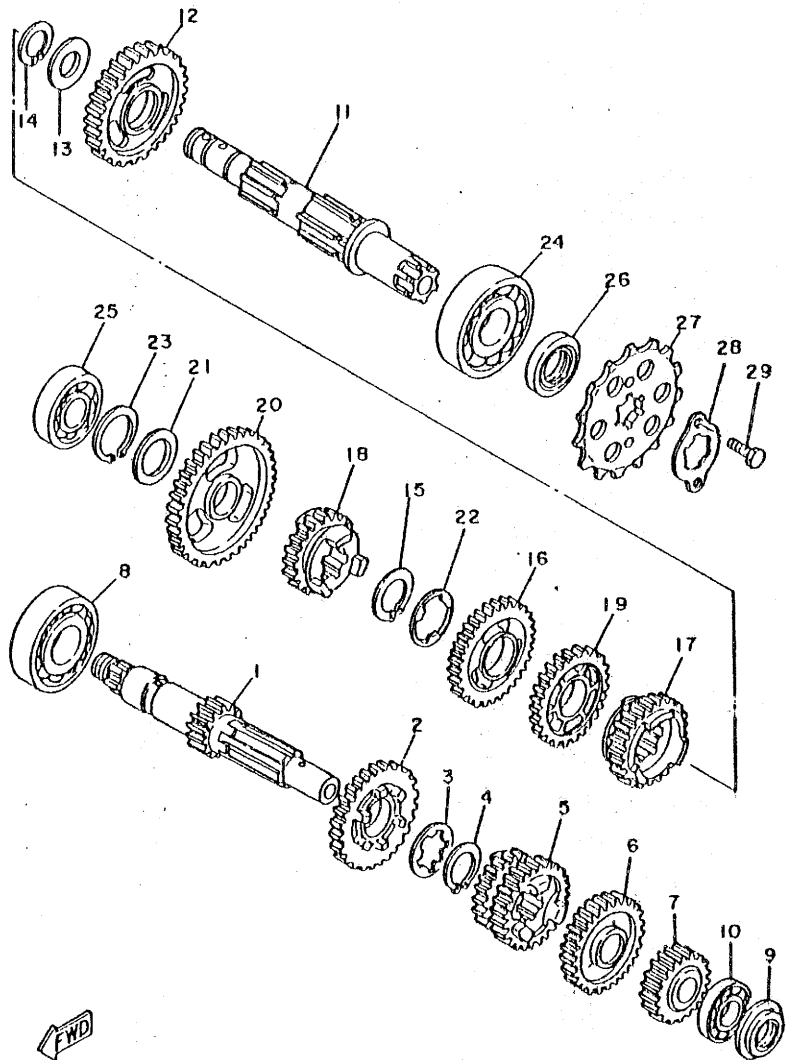
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-17411-00	AXLE, main (13T)	1	
2	30X-17161-00	GEAR, 6th pinion (29T)	1	
3	90209-18208	WASHER	1	
4	93410-22039	CIRCLIP	1	
5	30X-17131-00	GEAR, 3rd/4th pinion (22T-25T)	1	
6	30X-17151-00	GEAR, 5th pinion (27T)	1	
7	30X-17121-00	GEAR, 2nd pinion (18T)	1	
8	93306-20427	BEARING (62/22-9-C3)	1	
9	93101-17093	OIL SEAL	1	
10	93306-00310	BEARING	1	
11	30X-17402-00	DRIVE AXLE ASSY	1	
12	30X-17221-00	GEAR, 2nd wheel (34T)	1	
13	90209-23241	WASHER	1	
14	93410-26067	CIRCLIP	1	
15	93410-22039	CIRCLIP	1	
16	30X-17231-00	GEAR, 3rd wheel (30T)	1	
17	30X-17251-01	GEAR, 5th wheel (24T)	1	
18	30X-17261-00	GEAR, 6th wheel (22T)	1	
19	30X-17241-00	GEAR, 4th wheel (27T)	1	
20	30X-17211-00	GEAR, 1st wheel (38T)	1	
21	90201-17764	WASHER, plate	1	
22	90209-18208	WASHER	1	
23	93410-17037	CIRCLIP	1	
24	93306-20332	BEARING	1	
25	93306-20447	BEARING	1	
26	93102-22306	OIL SEAL	1	
27	30X-17461-50	SPROCKET, drive (15T)	1	
28	30X-17456-00	HOLDER, sprocket	1	

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C8

FIG. 14 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	97322-06010	BOLT	2	



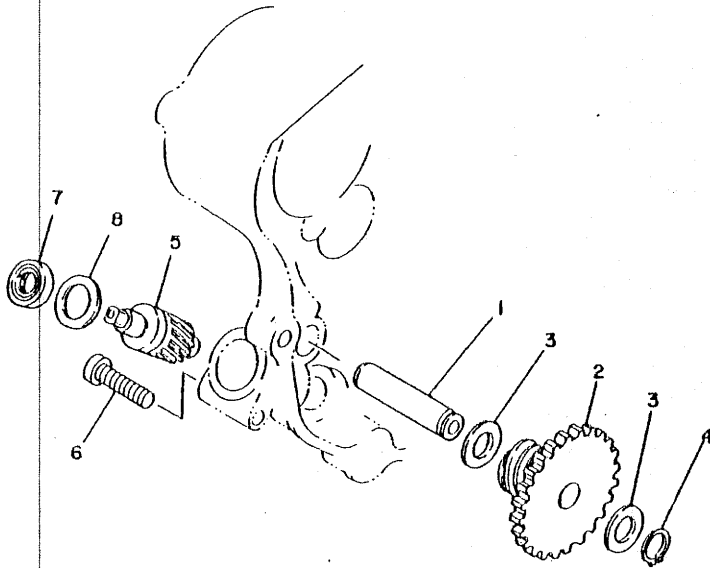
30X010-3140

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C9

FIG. 15 TACHOMETER GEAR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-17861-00	AXLE, drive gear	1	
2	30X-17831-00	GEAR, drive (23T)	1	
3	90201-105E8	WASHER, plate	2	
4	93410-10025	CIRCLIP	1	
5	30X-17841-00	GEAR, driven (15T)	1	
6	92506-06025	SCREW, pan head	1	
7	93102-08307	OIL SEAL	1	
8	102-18137-00-10	WASHER 1	1	

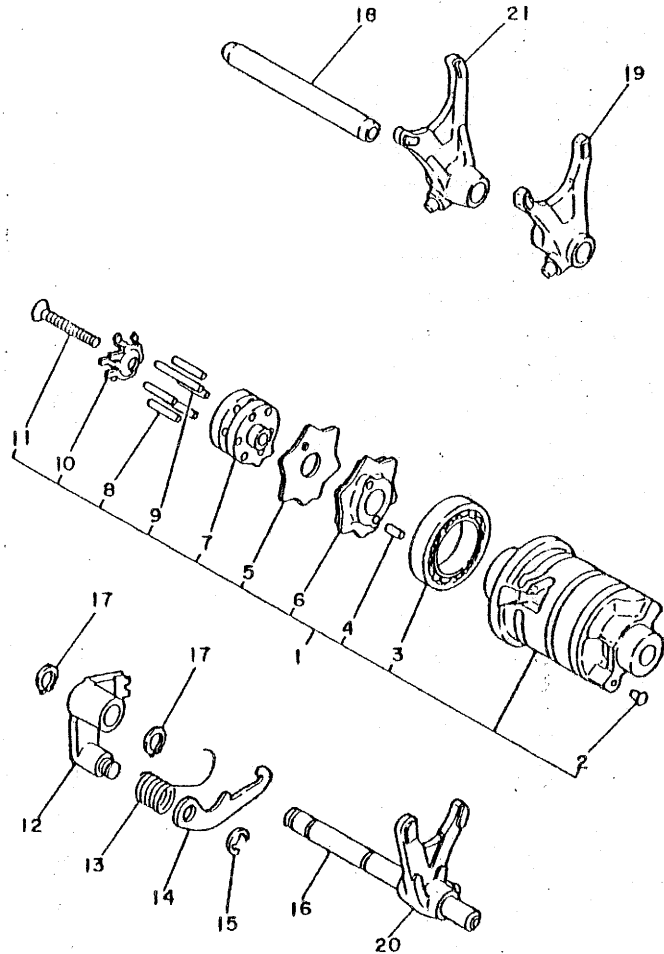


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C10

FIG. 16 SHIFT CAM. FORK



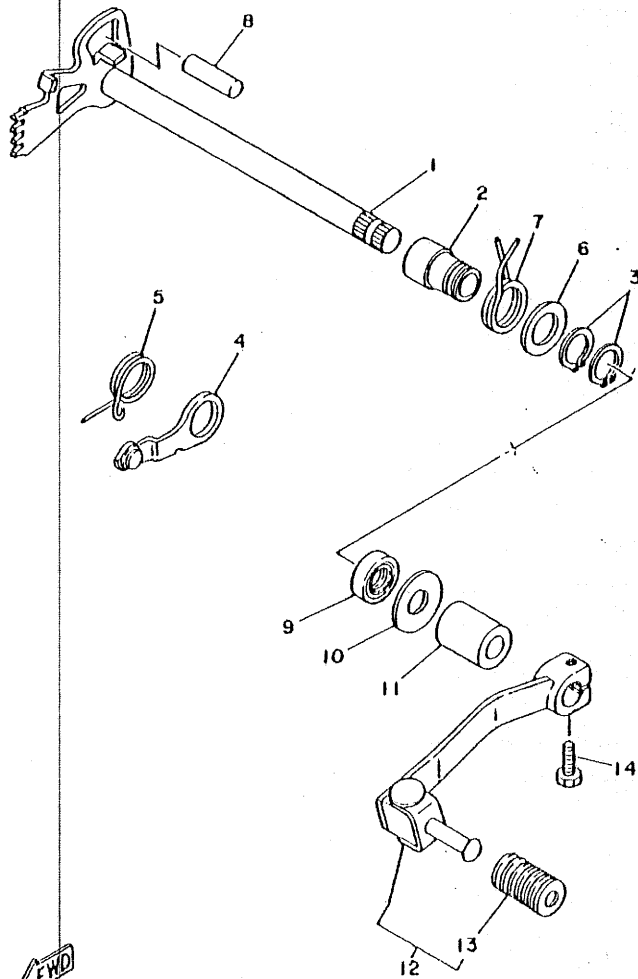
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-18540-00	SHIFT CAM ASSY	1	
2	136-18542-00	.POINT, neutral	1	
3	93306-90501	.BEARING	1	
4	93604-08071	.PIN, dowel	1	
5	30X-18161-00	.GUIDE, plate stopper	1	
6	30X-18141-00	.PLATE, stopper	1	
7	30X-18185-00	.SEGMENT	1	
8	93604-18100	.PIN, dowel	5	
9	93604-29151	.PIN, dowel	1	
10	30X-18561-02	.PLATE, side 1	1	
11	90151-06013	.SCREW, countersunk	1	
12	3Y1-18122-00	LEVER, shift 2	1	
13	90508-12430	SPRING, torsion	1	
14	2K7-18151-00	LEVER, shift 3	1	
15	93430-07012	CIRCLIP	1	
16	3Y1-18531-00	BAR, shift fork guide 1	1	
17	93410-10025	CIRCLIP	2	
18	30X-18535-00	BAR, shift fork guide 2	1	
19	30X-18511-00	FORK, shift 1	1	
20	30X-18512-00	FORK, shift 2	1	
21	30X-18513-00	FORK, shift 3	1	

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C11

FIG. 17 SHIFT SHAFT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-18101-00	SHIFT SHAFT ASSY	1	
2	90387-12787	COLLAR	1	
3	93410-17008	CIRCLIP	2	
4	3Y1-18140-00	STOPPER LEVER ASSY	1	
5	90508-26434	SPRING, torsion	1	
6	90201-17255	WASHER, plate	1	
7	90508-32374	SPRING, torsion	1	
8	93608-30152	PIN, dowel	1	
9	93102-12106	OIL SEAL	1	
10	90201-12588	WASHER, plate	1	
11	90560-12191	SPACER	1	
12	30X-18110-01	SHIFT PEDAL ASSY	1	
13	1W6-18113-00	COVER, shift pedal	1	
14	97326-06020	BOLT	1	

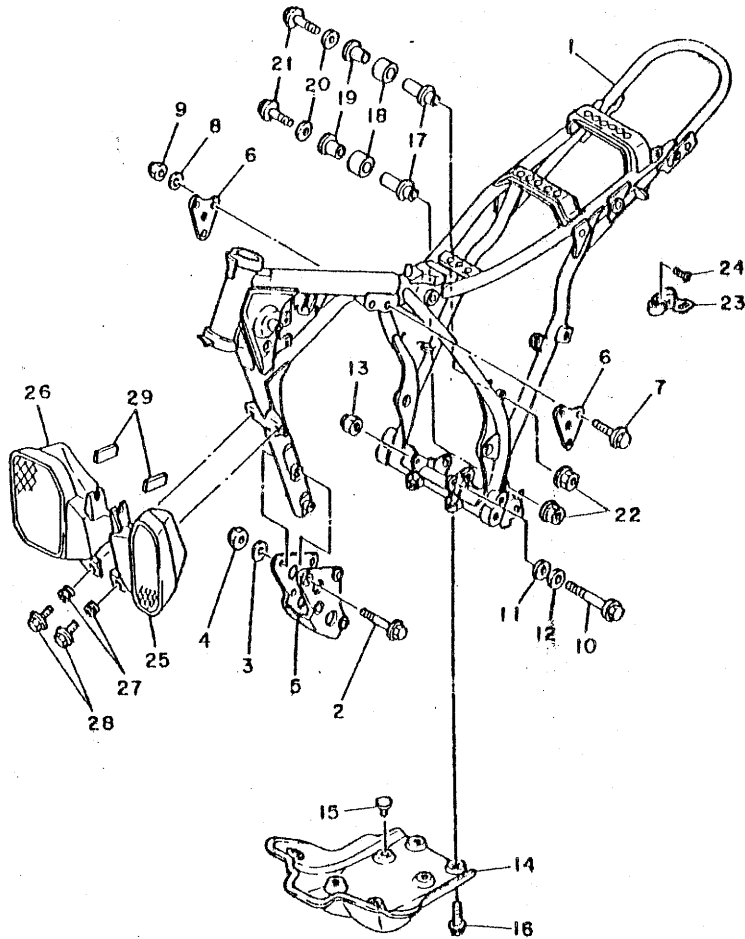
30X010-3170

C12

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1/3

FIG. 10 FRAME



30X010-3180

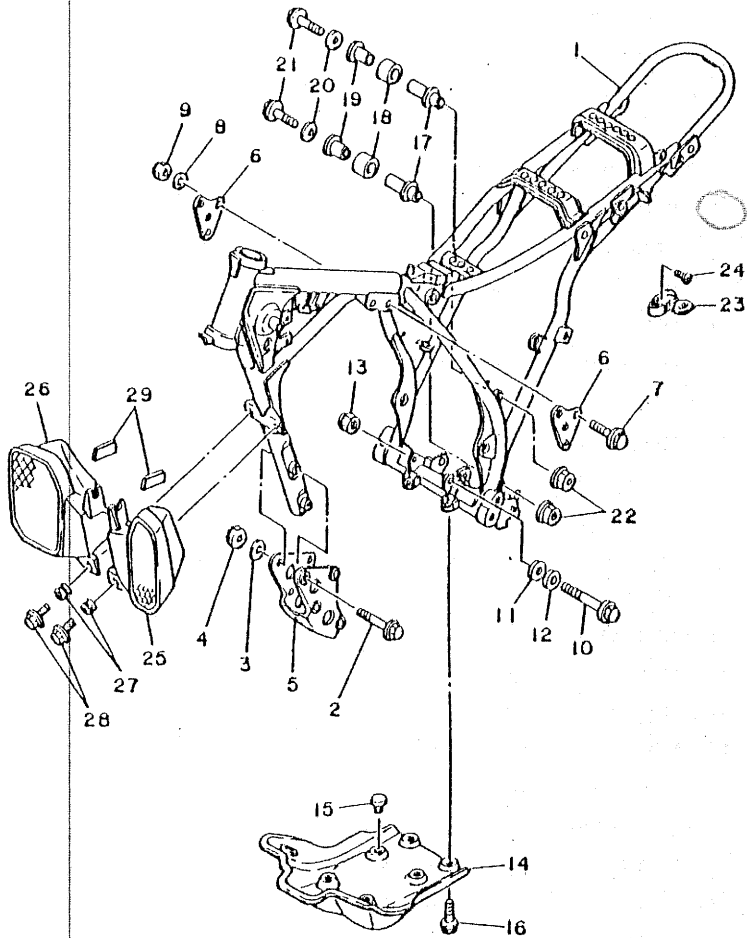
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30M-21110-00-FH	FRAME COMP.	1	fire red
2	95811-08070	BOLT, flange	4	
3	90201-08366	WASHER, plate	4	
4	90185-08089	NUT, self-locking	4	
5	30X-21316-00-FH	STAY, engine 3	1	fire red
6	30X-21315-00	STAY, engine 2	1	
7	95811-08055 <i>08060</i>	BOLT, flange	3	
8	90201-08366	WASHER, plate	2	
9	90185-08089	NUT, self-locking	2	
10	90105-08099	BOLT, washer based	1	
11	90201-08366	WASHER, plate	1	
12	92901-08800	WASHER	1	
13	90185-08089	NUT, self-locking	1	
14	30X-21471-00	PROTECTOR, engine	1	
15	30X-24760-00	STOPPER	5	
16	90119-06043	BOLT, with washer	3	
17	2K7-2148A-00	SHAFT	2	
18	30X-22178-00	TENSIONER	2	
19	10V-22184-00	BUSH	2	
20	90201-08310	WASHER, plate	2	
21	95806-08050	BOLT, flange	2	
22	95606-08100	NUT, u	2	
23	5H0-21308-00	HELMET HANGER ASSY	1	
24	92701-06018	SCREW, flat head	1	
25	30X-2137W-00	SCOOP, air 1	1	
26	30X-2137X-00	SCOOP, air 2	1	
27	90400-12053	GROMMET	2	
28	90119-06044	BOLT, with washer	2	

C13

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FIG. 18 FRAME

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	30X-2139X-00	DAMPER	2	



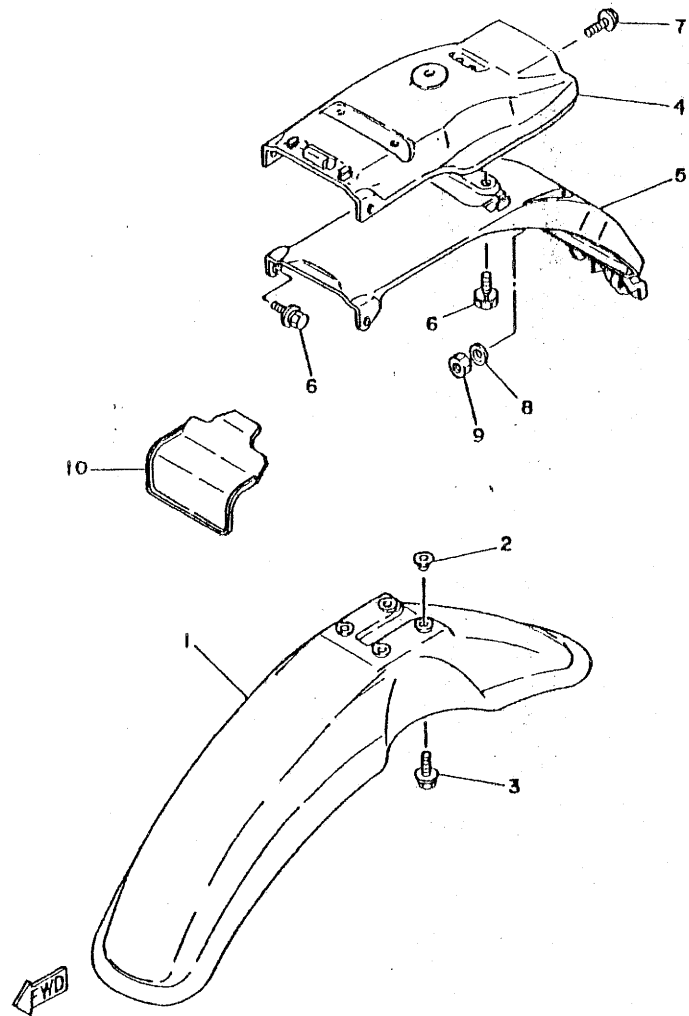
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C14

FIG. 19 FENDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-21511-00	FENDER, front	1	white
2	90387-06681	COLLAR	4	
3	90119-06063	BOLT, with washer	4	
4	30X-21611-00	FENDER, rear	1	white
5	30X-W2164-00	LICENSE BRACKET	1	
6	90119-06061	BOLT, with washer	4	
7	90119-06061	BOLT, with washer	2	
8	90201-06778	WASHER, plate	2	
9	95601-06100	NUT, u	2	
10	30X-21629-00	GUARD, mud	1	

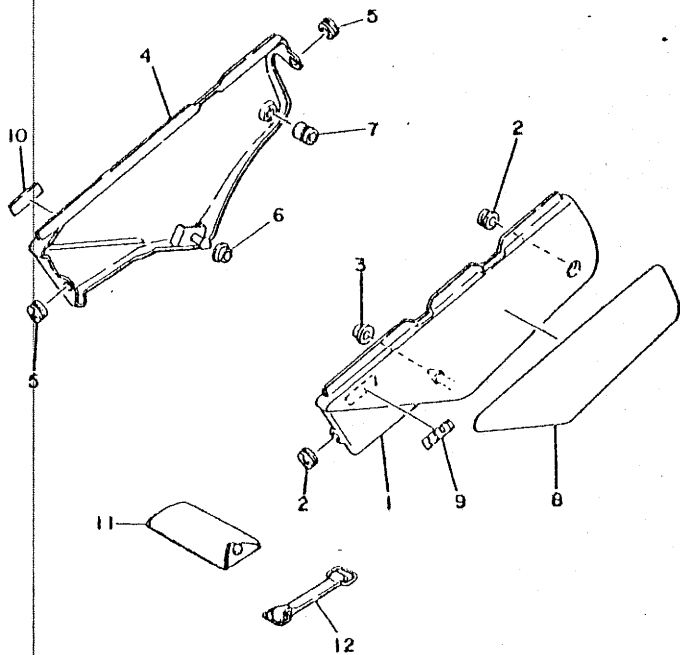


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C15

FIG. 20 SIDE COVER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	30X-21711-00-98	COVER, side 1	1	low gloss black/white
2	90480-12053	GROMMET	2	
3	90480-01141	GROMMET	1	
4	30X-21721-00-1X	COVER, side 2	1	low gloss black/white
5	90480-12053	GROMMET	2	
6	90480-01141	GROMMET	1	
7	10V-24181-00	DAMPER, locating 1	1	
8	30X-21784-00	EMBLEM 4	1 for w	
9	30X-21785-00	EMBLEM 5	1 for w	
10	30X-21785-00	EMBLEM 5	1 for w	
11	30X-28100-00	TOOL KIT	1	
12	116-82131-00	BAND, battery	1	



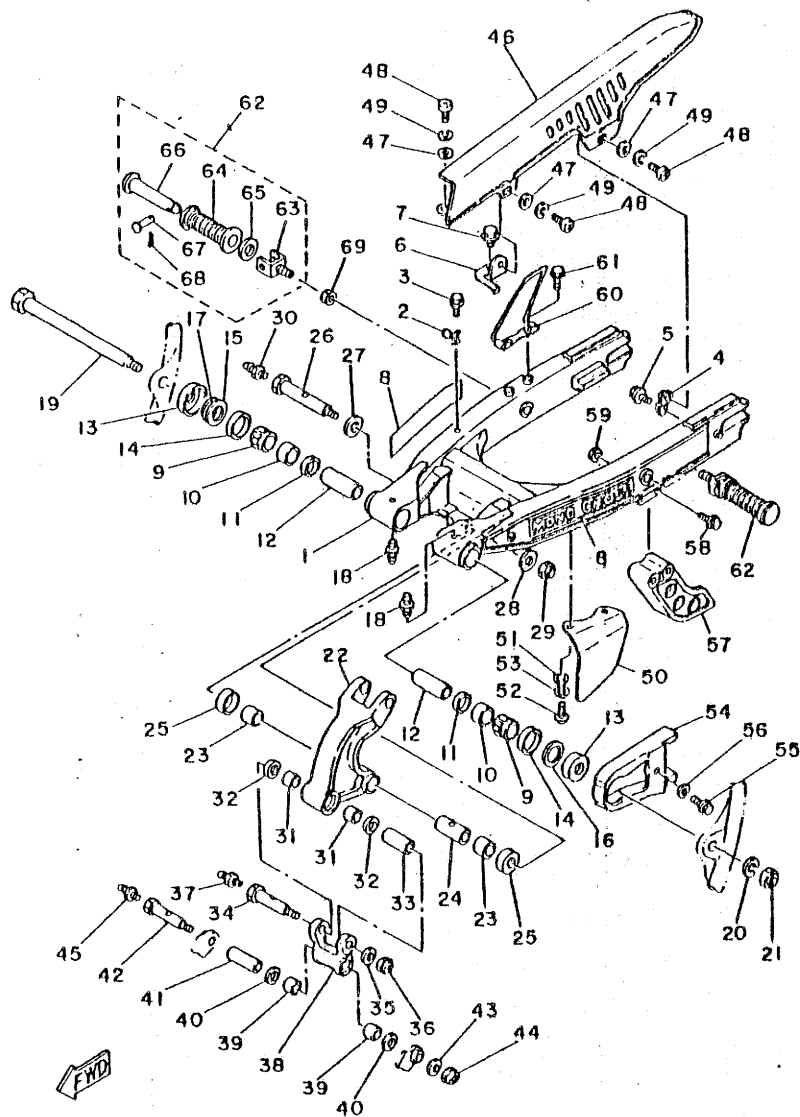
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38M700-3200

D2

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FIG. 21 REAR ARM

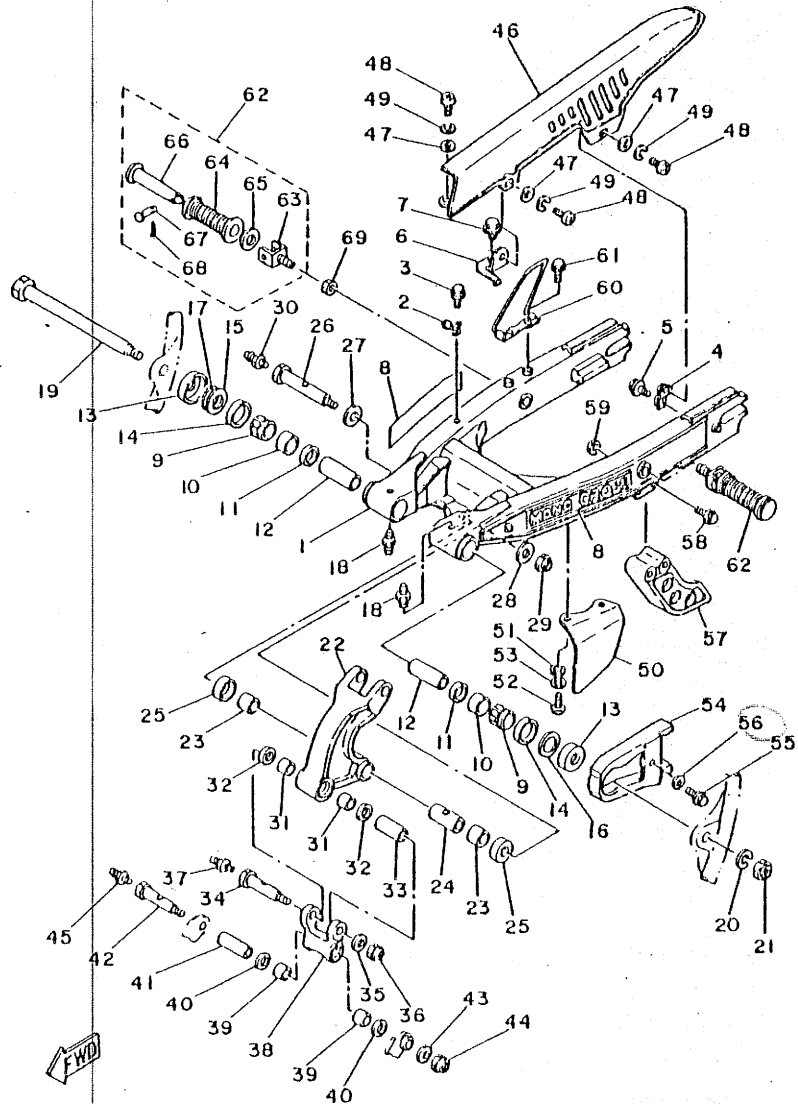


38M700-3210

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30M-22110-00-98	REAR ARM COMP.	1	low gloss black
2	30X-2216F-00	HOOK	1	
3	95801-06016	BOLT, flange	1	
4	30X-22132-00	STAY 2	1	
5	95801-06016	BOLT, flange	1	
6	30M-22133-00	STAY, chain case 3	1	
7	95801-06016	BOLT, flange	1	
8	30X-2210A-00	EMBLEM, rear arm	2	red
9	93317-32231	BEARING, cylindrical	2	
10	90380-22111	BUSH, solid	2	
11	93106-22019	OIL SEAL	2	
12	30X-22123-00	BUSH 1	2	
13	30X-2219X-00	COVER	2	
14	93108-35004	OIL SEAL	2	
15	90201-254H8	WASHER, plate	1	
16	90201-254H8	WASHER, plate	1	
17	90201-251F6 +56-22127-00	SHIM (0.3T)	1	INTER.
18	93700-06004	NIPPLE, grease	2	
19	30X-22141-00	SHAFT, pivot	1	
20	90201-14577	WASHER, plate	1	
21	90185-14070	NUT, self-locking	1	
22	30X-2217A-00	ARM, relay	1	
23	90386-20120	BUSH	2	
24	90387-140J9	COLLAR	1	
25	30X-22128-00	COVER, thrust 1	2	
26	90109-12701	BOLT	1	
27	90201-14222	WASHER, plate	1	
28	90201-120A5	WASHER, plate	1	

D3

21 REAR ARM JM



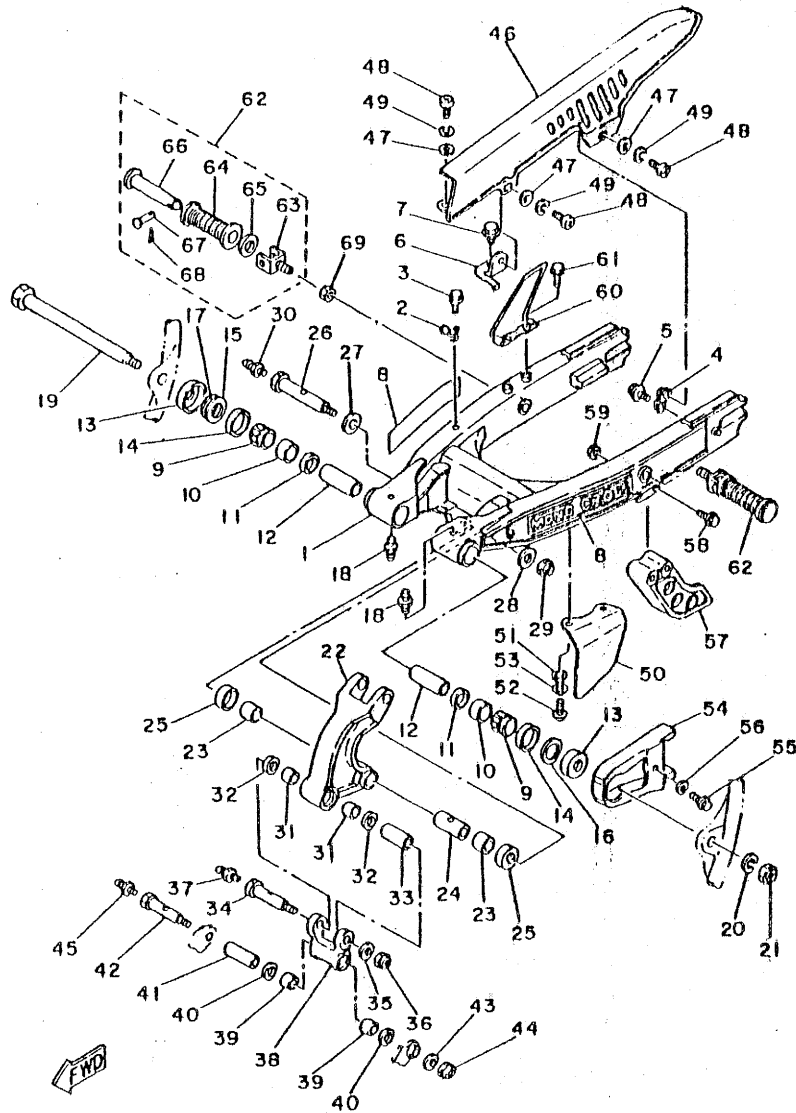
38M700-3210

FIG. 21 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90185-12119	NUT, self-locking	1	
30	93700-06004	NIPPLE, grease	1	
31	90386-18115	BUSH	2	
32	93109-18020	OIL SEAL	2	
33	90387-126J8	COLLAR	1	
34	90109-10752	BOLT	1	
35	90201-100E9	WASHER, plate	1	
36	90185-10120	NUT, self-locking	1	
37	93700-06004	NIPPLE, grease	1	
38	30X-2217F-01	ROD, connecting 1	1	
39	90386-18115	BUSH	2	
40	93109-18020	OIL SEAL	2	
41	90387-121J1	COLLAR	1	
42	90109-10752	BOLT	1	
43	90201-100E9	WASHER, plate	1	
44	90185-10120	NUT, self-locking	1	
45	93700-06004	NIPPLE, grease	1	
46	38M-22311-00	CASE, chain	1	
47	90209-06223	WASHER	3	
48	92506-06016	SCREW, pan head	3	
49	92906-06100	WASHER, spring	3	
50	30X-22312-01	CASE, chain 2	1	
51	90209-06223	WASHER	2	
52	92506-06016	SCREW, pan head	2	
53	92906-06100	WASHER, spring	2	
54	30X-22151-01	SEAL, guard	1	
55	90119-06096	BOLT, with washer	1	
56	90209-06223	WASHER	1	

D4

FIG. 21 REAR ARM



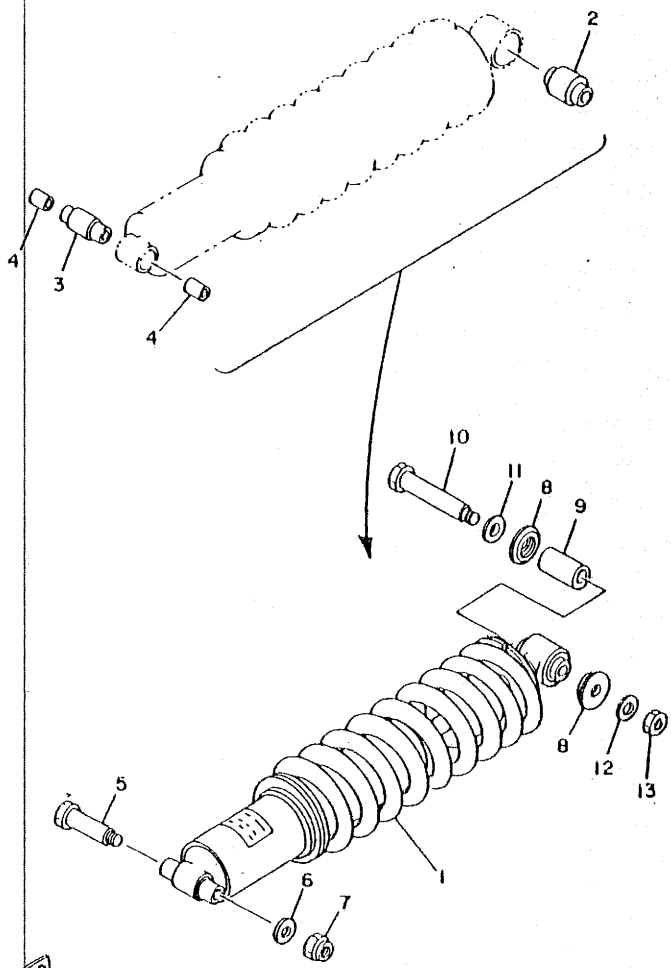
36M700-3210

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	30X-22153-00	GUARD, chain	1	
58	95801-06055	BOLT, flange	2	
59	90185-06098	NUT, self-locking	2	
60	30X-27491-00	PROTECTOR	1	
61	95801-06016	BOLT, flange	2	
62	120-27430-02	REAR FOOTREST ASSY 1	2	
63	120-27432-02	.BRACKET 1	1	
64	120-27433-00	.COVER, rear footrest	1	
65	90201-20279	.WASHER, plate	1	
66	120-27431-00	.FOOTREST, rear 1	1	
67	90240-06009	.PIN, clevis	1	
68	91401-16015	.PIN, cotter	1	
69	90170-12063	NUT	2	

D5

FIG. 22 REAR SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38M-22210-00-6W	SHOCK ABSORBER ASSY, rear	1	native red
2	30X-22216-00	.BUSH, rear shock absorber	1	
3	30X-22226-00	.BUSH, shock absorber lower	1	
4	90384-18157	.BUSH, bimetal formed	2	
5	90109-10753	BOLT	1	
6	90201-100E9	WASHER, plate	1	
7	90185-10120	NUT, self-locking	1	
8	30X-22129-00	COVER, thrust 2	2	
9	90387-121J0	COLLAR	1	
10	90109-10753	BOLT	1	
11	90201-120E6	WASHER, plate	1	
12	90201-100E9	WASHER, plate	1	
13	90185-10120	NUT, self-locking	1	



FWD

30X010-3220

D6

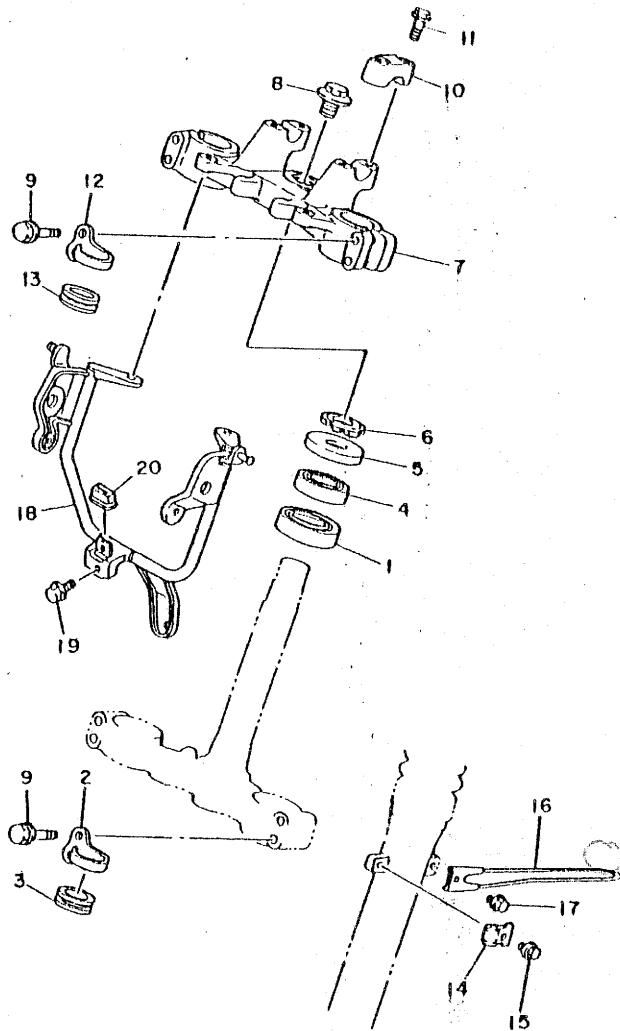


FIG. 23 STEERING

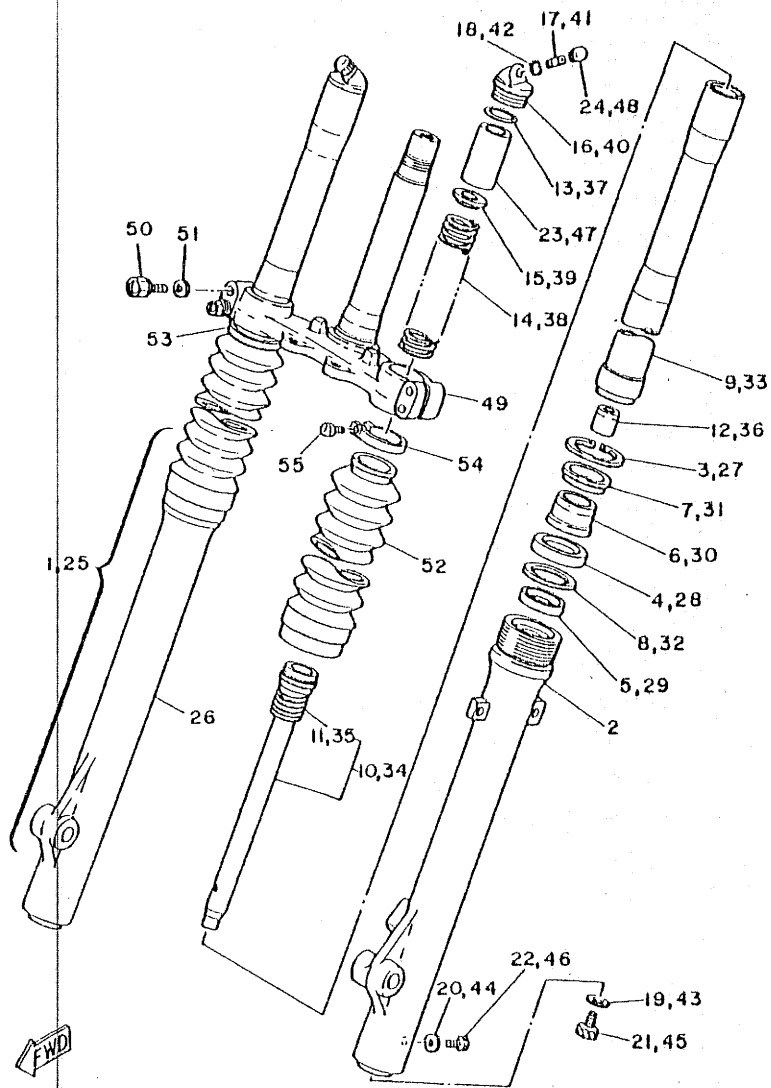
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	93332-00008	BEARING	1	
2	10V-23317-00	HOLDER, cable	1	
3	1W1-23389-00	GUIDE, cable	1	
4	93332-00023	BEARING	1	
5	1W1-23416-00	COVER, ball race 2	1	
6	90179-25033	NUT	1	
7	30X-23435-00-98	CROWN, handle	1	low gloss black
8	90105-14102	BOLT, washer based	1	
9	95826-08040	BOLT, flange	4	
10	1E6-23441-00	HOLDER, handle upper	2	
11	95826-08035	BOLT, flange	4	
12	30X-23319-00	HOLDER, cable 2	1	
13	1W1-23389-00	GUIDE, cable	1	
14	3Y1-23319-00	HOLDER, cable 2	1	
15	95006-06012	BOLT, flange	1	
16	10V-23318-00	HOLDER, cable 1	1	
17	95801-06012	BOLT, flange	1	
18	30X-23174-00	STAY, headlight	1	
19	95806-06012	BOLT, flange	1	
20	30X-23445-00	DAMPER	1	

FWD

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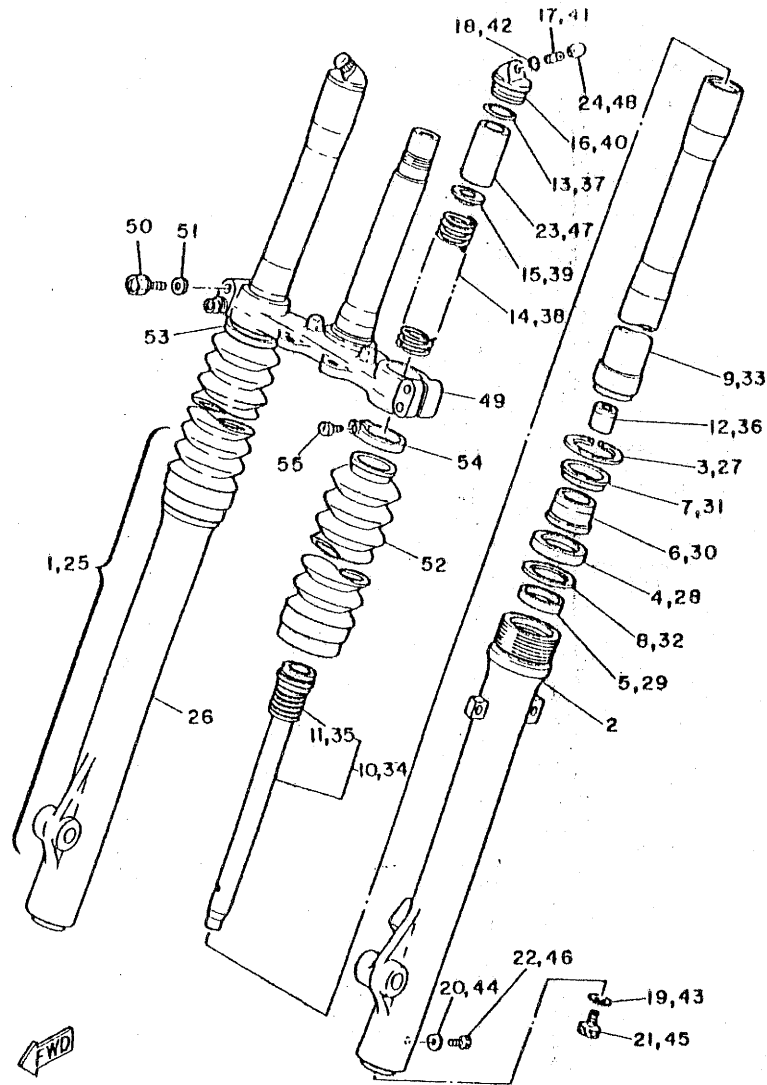
FIG. 24 FRONT FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-23102-00	FRONT FORK ASSY (L.II)	1	
2	30X-23126-00-3B	.TUBE, outer 1	1	clear buffing
3	4A1-23156-00	.CLIP, oil seal	1	
4	1W1-23145-L0	.OIL SEAL	1	
5	30X-23125-00	.METAL, slide 1	1	
6	3R8-23144-L0	.SEAL, dust	1	
7	3R8-23148-L0	.COVER, dust seal	1	
8	5K5-23149-00	.WASHER, spring upper	1	
9	30X-23110-00	.INNER TUBE COMP.1	1	
10	30X-23170-00	.CYLINDER COMP., front fork	1	
11	2X7-23151-00	.SPRING, rebound	1	
12	3R6-23173-L0	.SPINDLE, taper	1	
13	1W1-23114-L0	.GASKET	1	
14	30X-23141-00	.SPRING, front fork	1	
15	1W1-23142-L0	.SEAT, spring upper	1	
16	33H-23111-00	.BOLT, cap	1	
17	3J2-23190-00	.AIR VALVE COMP.	1	
18	3J2-23147-00	.O-RING	1	
19	509-23158-L0	.GASKET	1	
20	122-23129-00	.GASKET, drain plug	1	
21	278-23181-50	.BOLT, hexagon socket head	1	
22	122-23119-01 91311-40003	.BOLT	1	
23	4V5-23118-L1	.SPACER	1	
24	509-23184-L0	.CAP, air valve	1	
25	30X-23103-00	FRONT FORK ASSY (R.II)	1	
26	30X-23136-00-3B	.TUBE, outer 2	1	clear buffing
27	4A1-23156-00	.CLIP, oil seal	1	
28	1W1-23145-L0	.OIL SEAL	1	

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FIG. 24 FRONT FORK

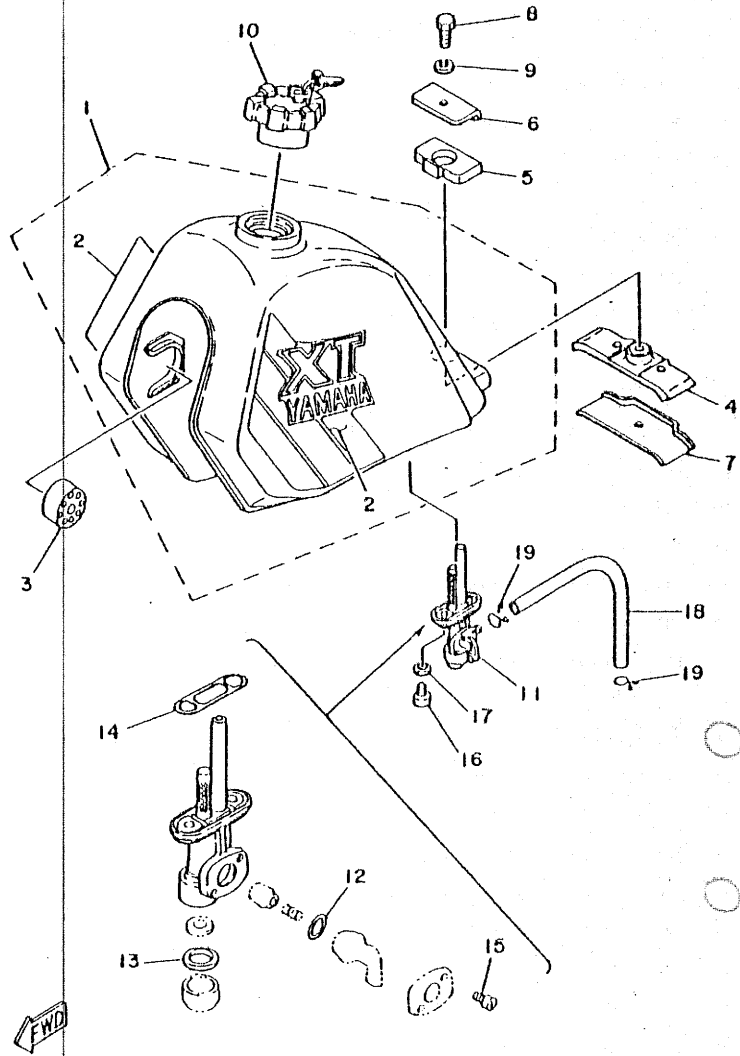


30X010-3240

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	30X-23125-00	.METAL, slide 1	1	
30	3R8-23144-L0	.SEAL, dust	1	
31	3R8-23148-L0	.COVER, dust seal	1	
32	5K5-23149-00	.WASHER, spring upper	1	
33	30X-23110-00	.INNER TUBE COMP.1	1	
34	30X-23170-00	.CYLINDER COMP., front fork	1	
35	2X7-23151-00	.SPRING, rebound	1	
36	3R6-23173-L0	.SPINDLE, taper	1	
37	1W1-23114-L0	.GASKET	1	
38	30X-23141-00	.SPRING, front fork	1	
39	1W1-23142-L0	.SEAT, spring upper	1	
40	33M-23111-00	.BOLT, cap	1	
41	3J2-23190-00	.AIR VALVE COMP.	1	
42	3J2-23147-00	.O-RING	1	
43	509-23158-L0	.GASKET	1	
44	122-23129-00	.GASKET, drain plug	1	
45	278-23181-50	.BOLT, hexagon socket head	1	
46	91311-40083 122-23119-01	.BOLT	1	
47	4V5-23118-L1	.SPACER	1	
48	509-23184-L0	.CAP, air valve	1	
49	30X-23340-00-39	UNDER BRACKET COMP.	1	clear no buffing
50	5R6-23128-L0 5x6	BOLT, axle holder	4	
51	90201-08544	WASHER, plate	2	
52	30X-23191-00	BOOT	2	red
53	341-92090-60	BAND, boot	1	
54	3R6-92090-L0	BAND, boot	1	
55	1W4-23194-L0	SCREW, boot band	2	

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FIG. 25 FUEL TANK



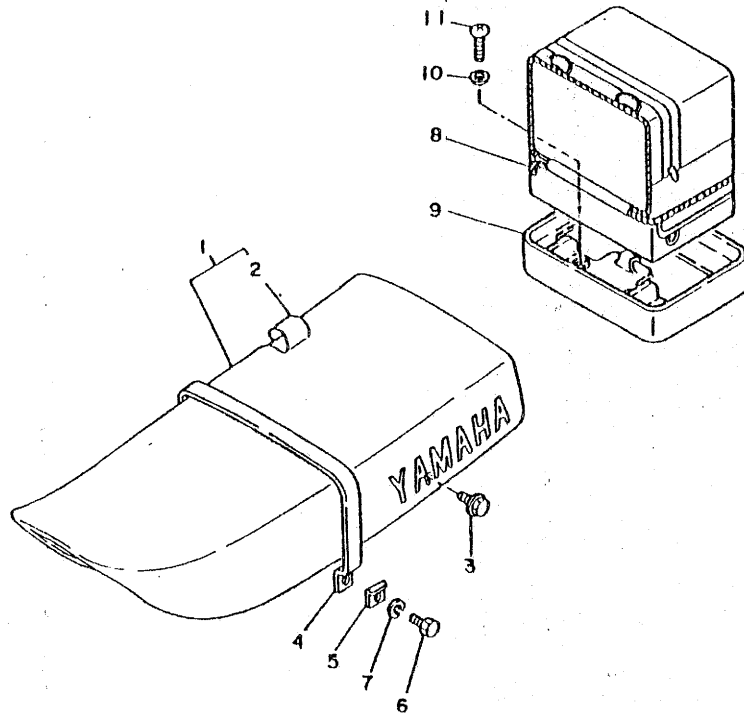
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-24110-00-02	FUEL TANK COMP.	1	white
2	38M-24240-00	.GRAPHIC SET	1	
3	4L0-24181-00.	DAMPER, locating 1	2	
4	30X-24182-01	DAMPER, locating 2	1	
5	30X-24183-01	DAMPER, locating 3	1	
6	30X-24186-01	WASHER, special	1	
7	30X-24187-00	WASHER, special	1	
8	97301-06012	BOLT	1	
9	92901-06100	WASHER, spring	1	
10	30X-24602-00	CAP ASSY	1	
11	15A-24500-01	FUEL COCK ASSY 1	1	
12	4XB-24534-00	.SEAL, cock	1	
13	4XB-24565-00	.GASKET	1	
14	4XB-24512-00	.GASKET	1	
15	4XB-24535-00	.SCREW, lever fitting	2	
16	90149-06011	SCREW	2	
17	90202-06010	WASHER, plate	2	
18	90445-09082	HOSE	1	
19	90467-08003	CLIP	2	

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FIG. 26 SEAT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-24770-00	SEMI-DOUBLE SEAT ASSY	1	red
2	30X-2477A-00	SEAT COVER ASSY	1	
3	95801-06016	BOLT, flange	2	
4	30X-24734-00	BAND, seat	1	red
5	2AB-24736-00	WASHER	2	
6	97301-08016	BOLT	2	
7	92901-08100	WASHER, spring	2	
8	38M-24850-00	CARRIER BOX ASSY	1	
9	30X-24833-00	BRACKET, carrier 2	1	
10	90201-06557	WASHER, plate	3	
11	92501-06014	SCREW, pan head	3	



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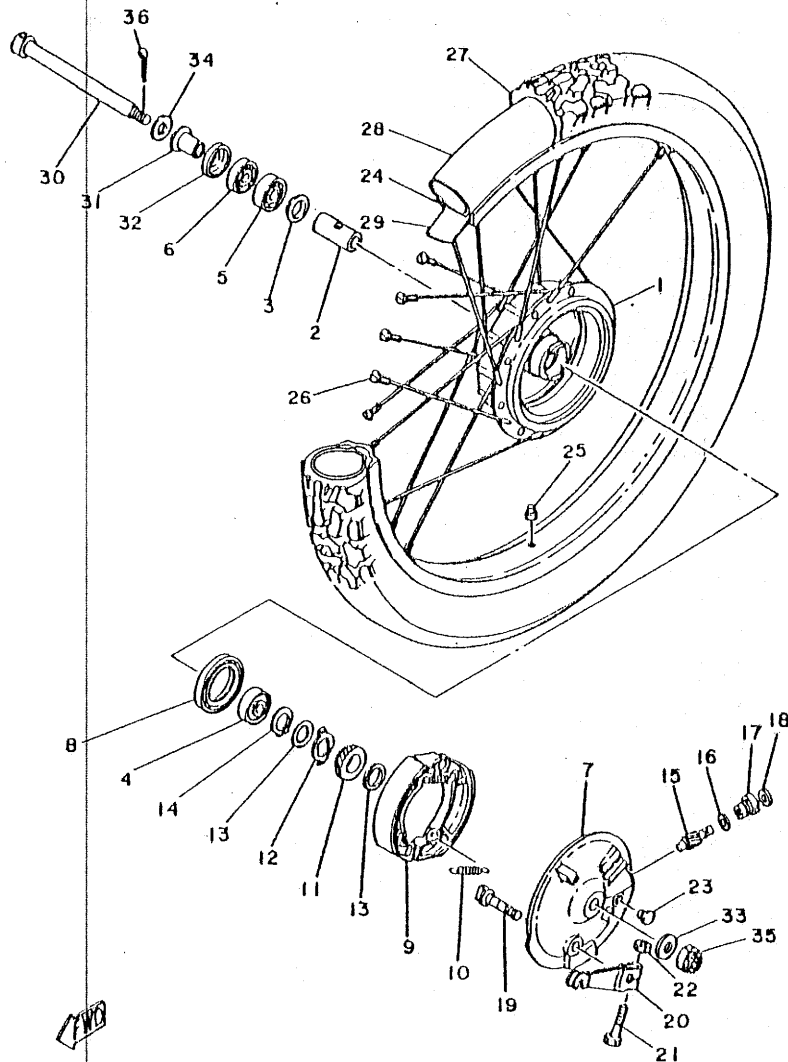


FIG. 27 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-25111-00-98	HUB, front	1	low gloss black
2	214-25117-00	SPACER, bearing	1	
3	183-25315-00	FLANGE, spacer	1	
4	93306-20203	BEARING (B6202RS)	1	
5	93306-20205	BEARING (B6202)	1	
6	93102-20009	OIL SEAL	1	
7	3Y1-25121-00-98	PLATE, brake shoe	1	low gloss black
8	93105-47007	OIL SEAL	1	
9	3Y1-25330-00	BRAKE SHOE COMP.	2	
10	90506-16036	SPRING, tension	2	
11	308-25135-00	GEAR, drive (10T)	1	
12	214-25149-01	CLUTCH, meter	1	
13	90201-22283	WASHER, plate	2	
14	93410-22014	CIRCLIP	1	
15	308-25138-00	GEAR, meter (10T)	1	
16	90201-07076	WASHER, plate	1	
17	109-25136-00	BUSH	1	
18	93104-07003	OIL SEAL	1	
19	538-25351-01	CAMSHAFT	1	
20	3Y1-25155-00	LEVER, camshaft 1	1	
21	90101-06278	BOLT	1	
22	95301-06600	NUT	1	
23	90480-10068	GROMMET	1	
24	94416-21326	RIM (1.60-21)	1	
25	90480-10068	GROMMET	1	
26	3Y1-25104-00	SPOKE SET, front	1	
27	94130-212E3	TIRE (3.00-21)	1	bridgestone
28	94227-21123	TUBE (2.75-21)	1	bridgestone

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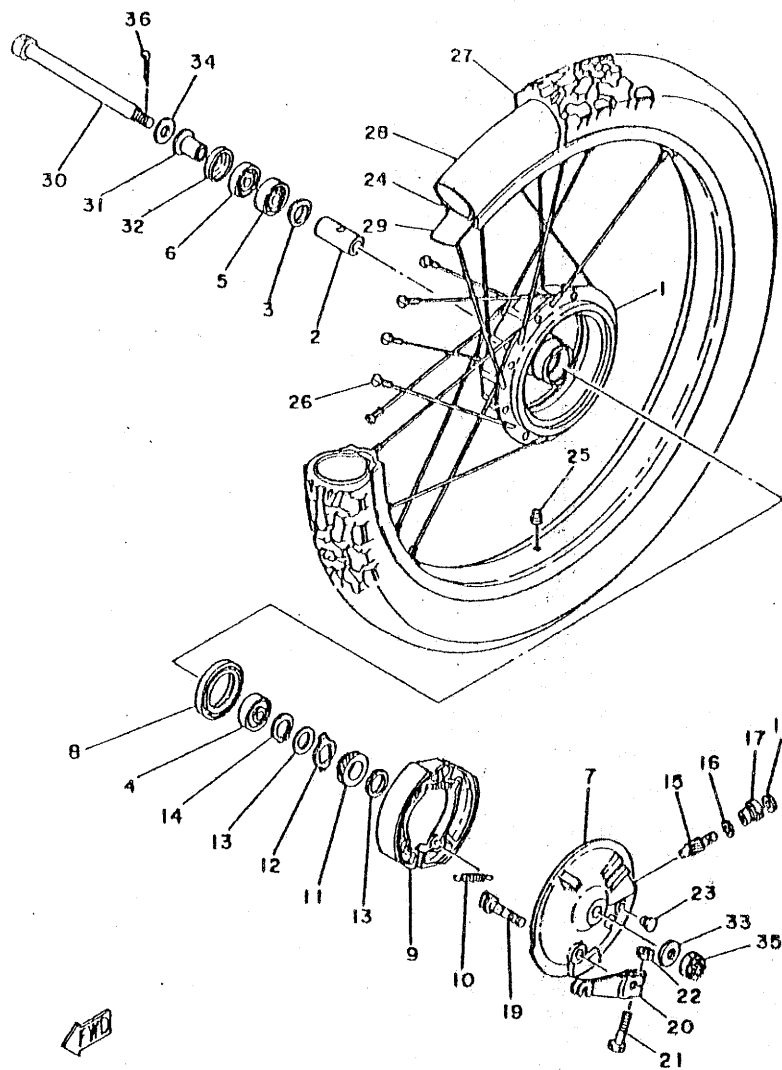


FIG. 27 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	94330-21084	BAND, rim (3.00-21)	1	bridgestone
30	30X-25181-00	AXLE, wheel	1	
31	90387-15600	COLLAR	1	
32	322-25118-00	COVER, hub dust	1	
33	90201-163HB	WASHER, plate	1	
34	90201-15785	WASHER, plate	1	
35	90171-1402Q	NUT, castle	1	
36	91401-30030	PIN, cotter	1	

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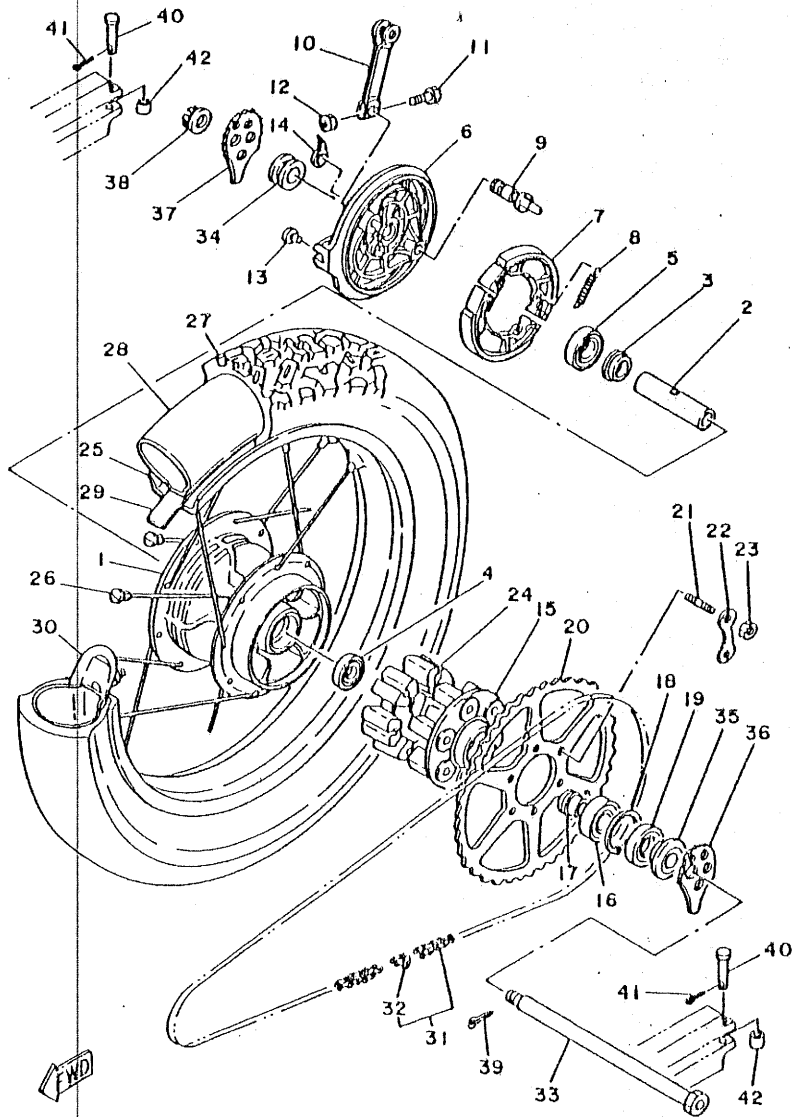


FIG. 28 REAR WHEEL

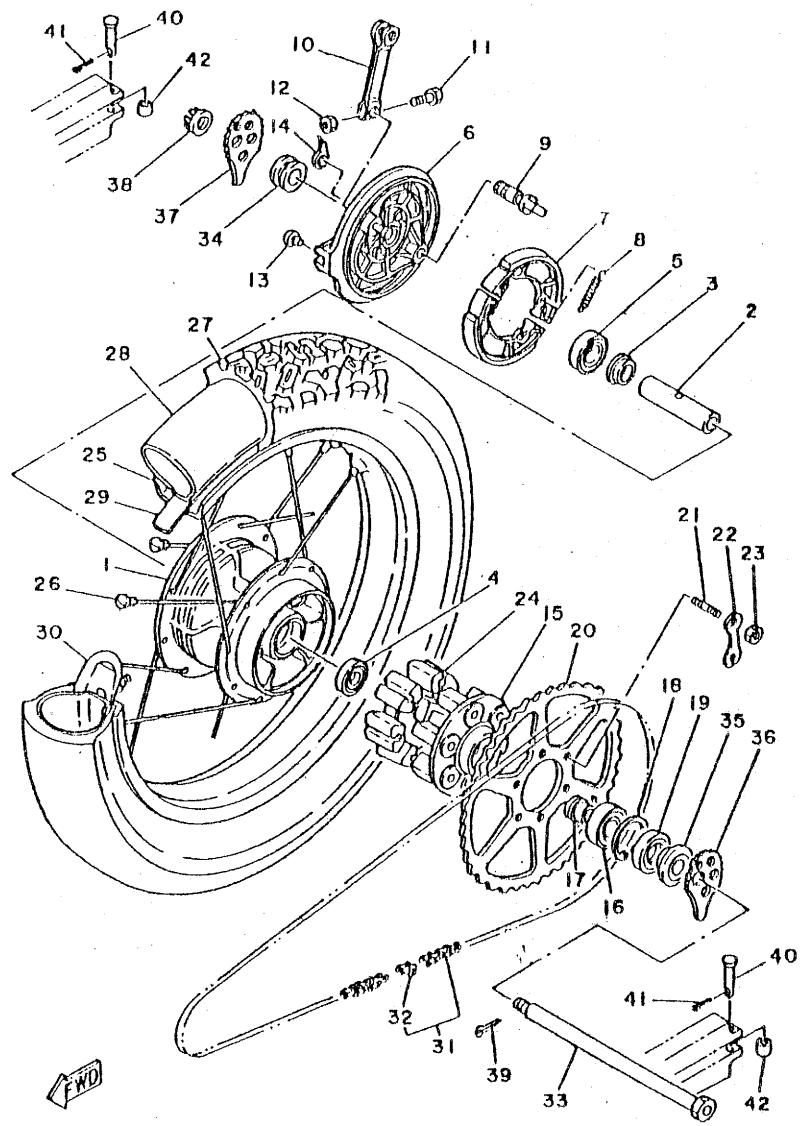
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-25311-00-98	HUB, rear	1	low gloss black
2	275-25317-00	SPACER, bearing	1	
3	146-25315-00	FLANGE, spacer	1	
4	93306-20316	BEARING (B6203)	1	
5	93306-20310	BEARING (B6203RS)	1	
6	30X-25321-00-98	PLATE, brake shoe	1	low gloss black
7	3Y1-25330-00	BRAKE SHOE COMP.	2	
8	90506-16036	SPRING, tension	2	
9	3Y6-25351-00	CAMSHAFT	1	
10	3R6-25355-01	LEVER, camshaft	1	
11	90101-06278	BOLT	1	
12	95301-06600	NUT	1	
13	148-25359-00	SEAL, camshaft	1	
14	3Y6-2533A-01	PLATE, indicator	1	
15	3Y1-25366-00-98	CLUTCH, hub	1	low gloss black
16	93306-20421	BEARING (B6204)	1	
17	3Y1-25377-00	COLLAR, wheel	1	
18	93420-47010	CIRCLIP	1	
19	93102-28022	OIL SEAL	1	
20	30X-25447-50	SPROCKET, driven (47T)	1	
21	90116-08218	BOLT, stud	6	
22	90215-08160	WASHER, lock	3	
23	90170-08258	NUT	6	
24	3Y1-25364-00	DAMPER	6	
25	94421-18328	RIM (2.15-18)	1	
26	4Y0-25304-00	SPOKE SET, rear	1	
27	94141-185E4	TIRE (4.10-18)	1	
28	94237-18120	TUBE (3.75-18)	1	bridgestone

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FIG. 28 REAR WHEEL

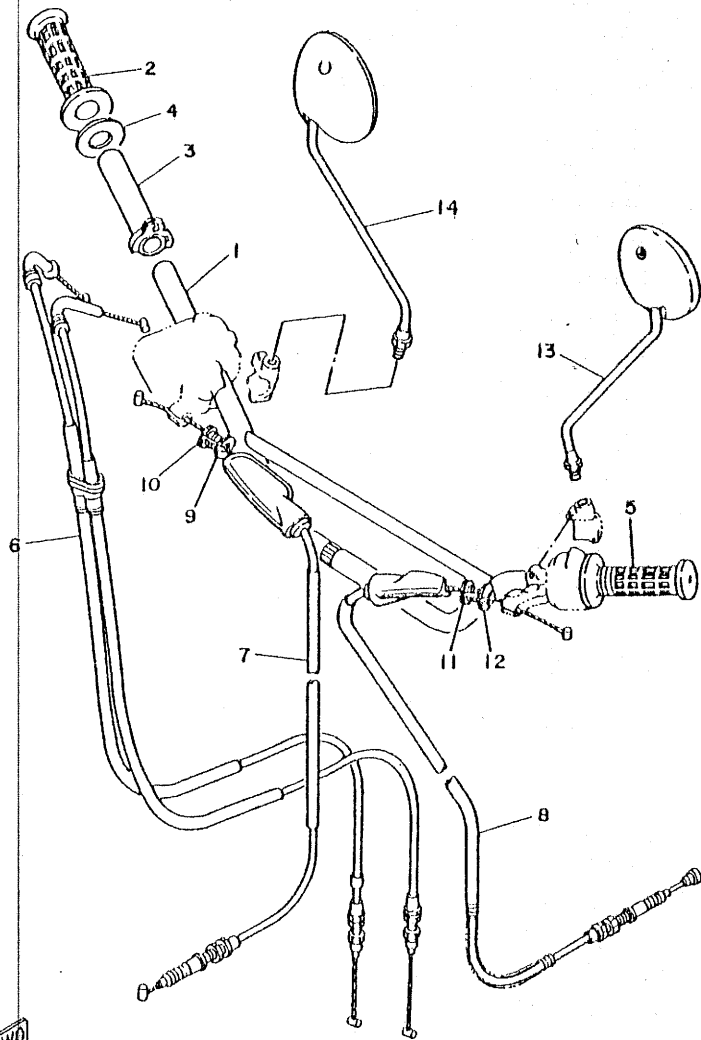


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	94340-18086	BAND, rim (4.00-18)	1	bridgestone
30	JY1-25394-00 40105	SPACER, bead	1	
31	97500-50106	CHAIN 520 x 106L	1	INTERCHANGEABLE
32	94680-40011	.JOINT, chain	1	
33	30X-25301-00	AXLE, wheel	1	
34	90307-170J8	COLLAR	1	
35	90307-170J7	COLLAR	1	
36	JY1-25300-01	PULLER, chain 1	1	
37	JY1-25309-00	PULLER, chain 2	1	
38	90171-16024	NUT, castle	1	
39	91401-30030	PIN, cotter	1	
40	91701-05040	PIN, clevis	2	
41	91401-16010	PIN, cotter	2	
42	90446-09215	HOSE	2	

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FIG. 29 STEERING HANDLE, CABLE

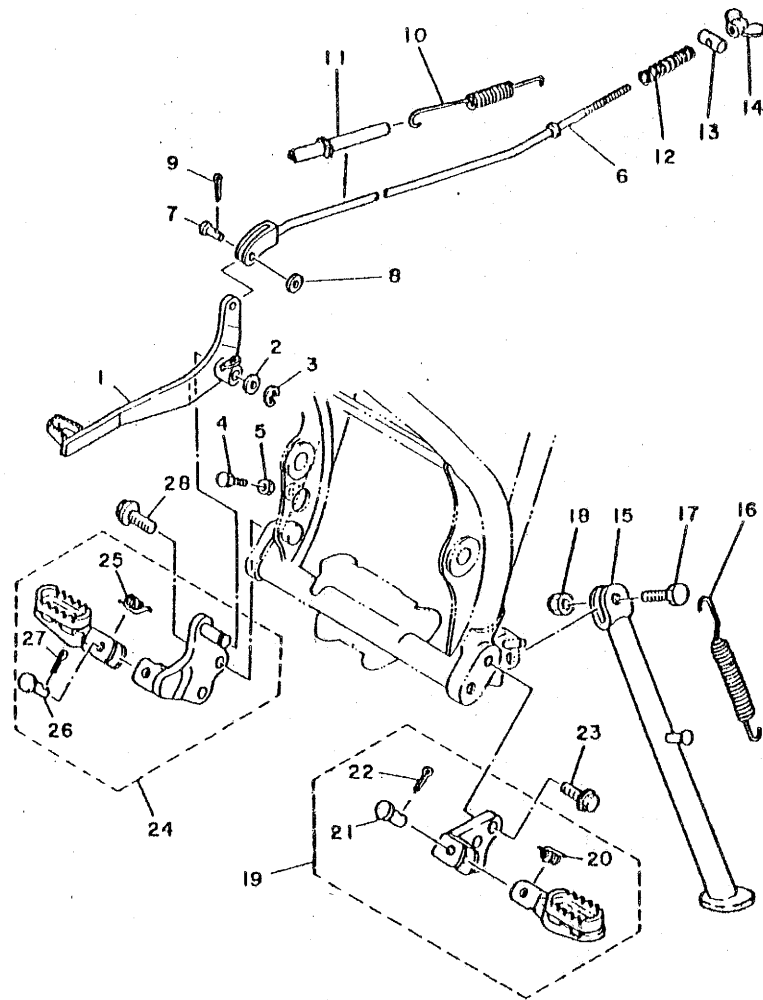


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-26111-00	HANDLEBAR	1	
2	33G-26242-00	GRIP (R.H.)	1	
3	3Y1-26243-00	TUBE, throttle guide	1	
4	3Y1-26249-00	RING, leaf	1	
5	33G-26241-00	GRIP (L.H.)	1	
6	30X-26302-00	THROTTLE CABLE ASSY	1	
7	38M-26341-00	CABLE, brake	1	
8	38M-26335-00	CABLE, clutch	1	
9	90123-08046	BOLT	1	
10	90179-08148	NUT	1	
11	90123-08046	BOLT	1	
12	90179-08148	NUT	1	
13	1Y1-26290-30	BACK MIRROR ASSY (L.H.)	1	
	1Y1-26290-10	BACK MIRROR ASSY (L.H.)	1	for S-Africa
14	1Y1-26290-40	BACK MIRROR ASSY (R.H.)	1	
	1Y1-26290-00	BACK MIRROR ASSY (R.H.)	1	for S-Africa

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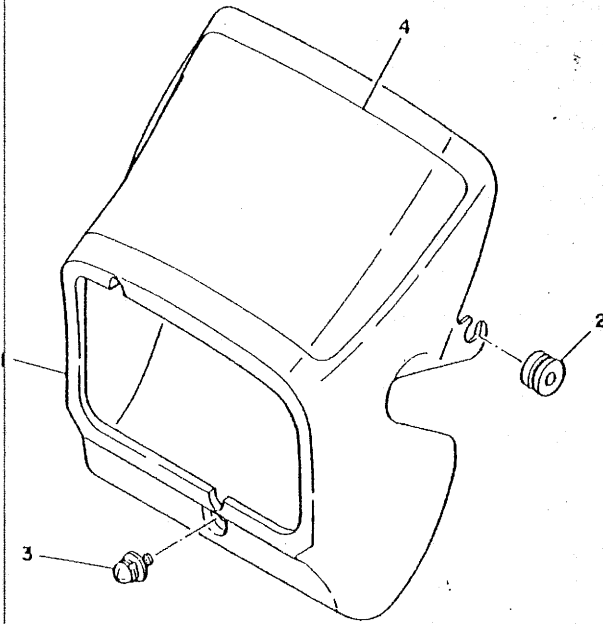
FIG. 30 STAND, FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38M-27211-00	PEDAL, brake	1	
2	90201-12541	WASHER, plate	1	
3	93430-09038	CIRCLIP	1	
4	90101-06208	BOLT	1	
5	95301-06700	NUT	1	
6	30X-27231-00	ROD, brake	1	
7	90240-06040	PIN, clevis	1	
8	92901-06200	WASHER, plain	1	
9	91401-20015	PIN, cotter	1	
10	90506-18154	SPRING, tension	1	
11	1M1-27244-00	COVER	1	
12	90501-10245	SPRING, compression	1	
13	90249-12008	PIN	1	
14	90175-06013	NUT, wing	1	
15	30X-27311-00-33	STAND, side	1	yamaha black
16	90507-29009	SPRING, tension	1	
17	90109-10635	BOLT	1	
18	90185-10037	NUT, self-locking	1	
19	30X-27410-00-90	FRONT FOOTREST ASSY (L.H)	1	uni chrome (black)
20	90508-20023	.SPRING, torsion	1	
21	90240-08084	.PIN, clevis	1	
22	91401-25012	.PIN, cotter	1	
23	95816-00020	BOLT, flange	2	
24	30X-27420-00-90	FRONT FOOTREST ASSY (R.H)	1	uni chrome (black)
25	90508-20023	.SPRING, torsion	1	
26	90240-08084	.PIN, clevis	1	
27	91401-25012	.PIN, cotter	1	
28	95816-08020	BOLT, flange	2	

E3

FIG. 31 COWLING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-28351-00	BODY, cowling	1	white
2	90480-12053	GROMMET	2	
3	90159-06060	SCREW, with washer	1	
4	30X-28368-00	EMBLEM	1	for w



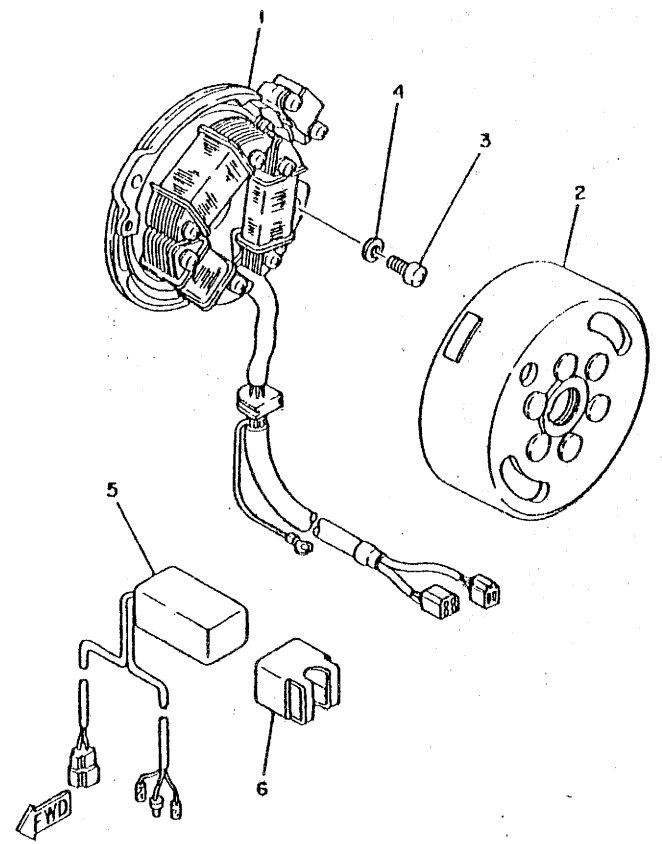
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E4

FIG. 32 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	30X-85510-20	STATOR ASSY	1	
2	30X-85550-20	ROTOR ASSY	1	
3	92502-06016	SCREW, pan head	2	
4	92902-06600	WASHER	2	
5	30X-85540-20	C.D.I. UNIT ASSY	1	
6	3M5-85546-00	BAND	1	
7	30x-85512-00	• COIL SOURCE	1	
8	30x-85513-00	• " LIGHTING (1)	1	
9	30x-85514-00	• " " (2)	1	
10	30x-85580-00	• " PULSER	1	
11	98501-05020	• SCREW, PAN HEAD	2	
12	92901-05100	• WASHER	2	
13	98501-05035	• SCREW P/H	4	
14	92901-05100	• WASHER	4	
15	98501-05012	• SCREW P/H	2	
16	92901-05100	• WASHER	2	

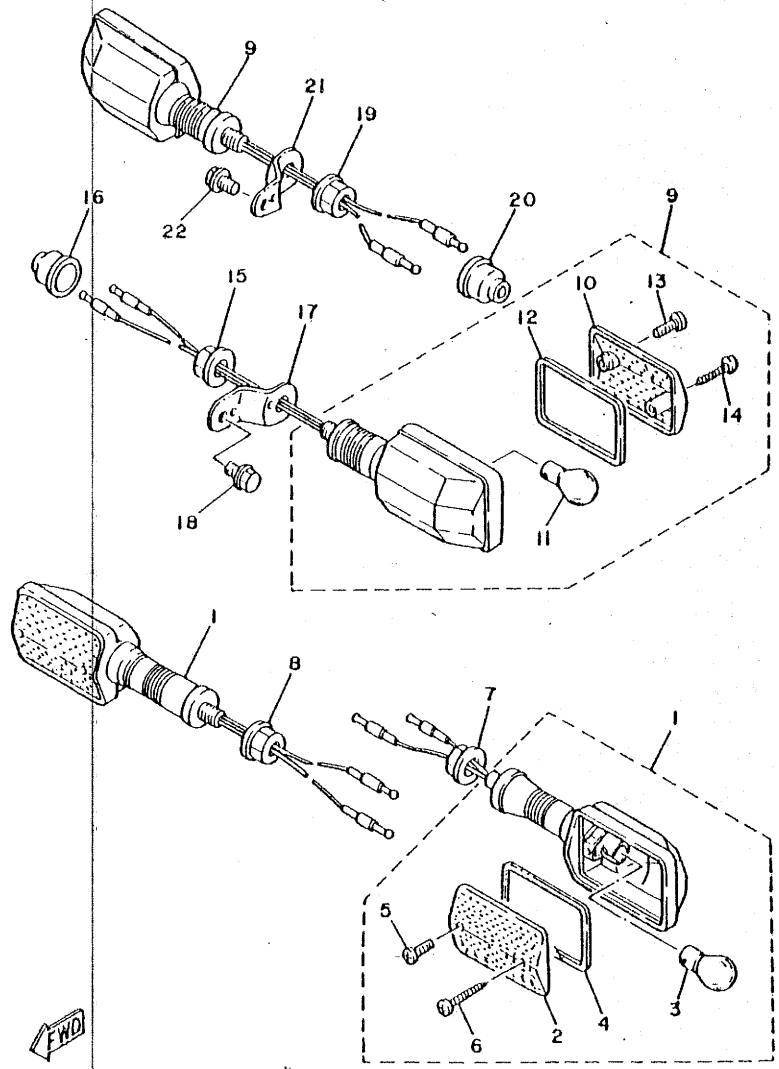


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FIG. 33 FLASHER LIGHT

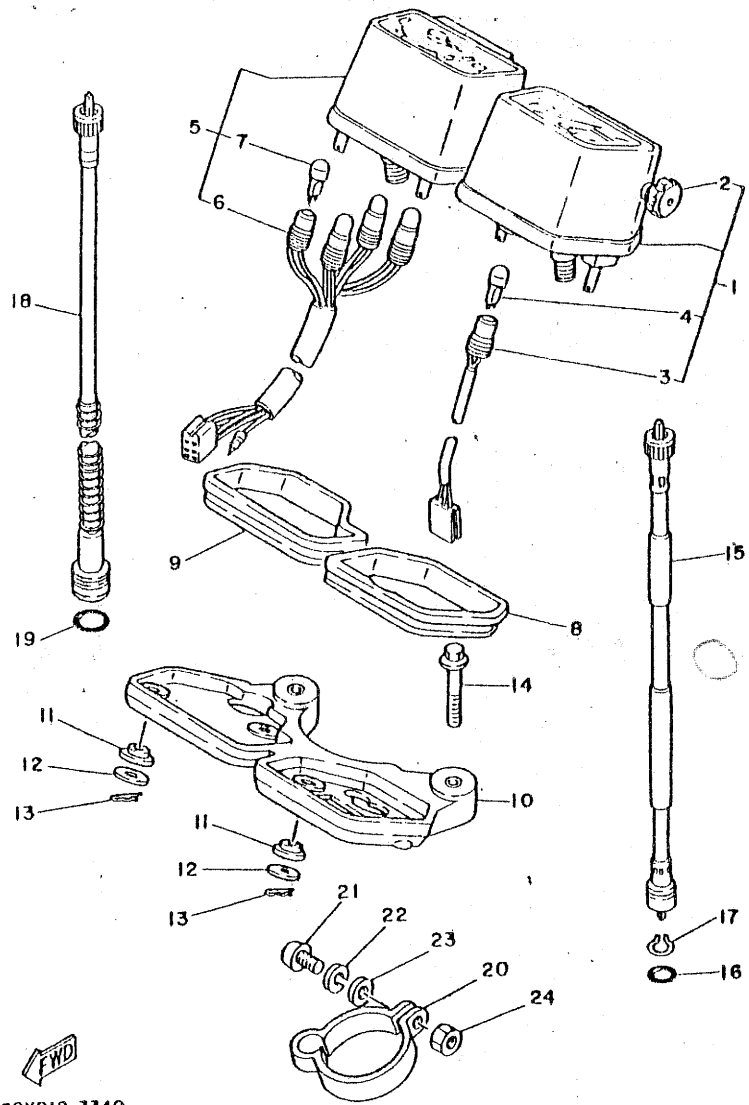


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5Y1-83330-70	REAR FLASHER LIGHT ASSY 1	2	
2	5Y1-83312-00	.LENS, flasher	1	
3	256-83311-70	.BULB (12V-27W)	1	
4	5Y1-83313-00	.GASKET, flasher lens	1	
5	98503-04010	.SCREW, pan head	1	
6	97702-40530	.SCREW, tapping	1	
7	95702-12100	NUT, flange	1	
8	95702-12100	NUT, flange	1	
9	5Y1-83330-70	REAR FLASHER LIGHT ASSY 1	2	
10	5Y1-83312-00	.LENS, flasher	1	
11	256-83311-70	.BULB (12V-27W)	1	
12	5Y1-83313-00	.GASKET, flasher lens	1	
13	98503-04010	.SCREW, pan head	1	
14	97702-40530	.SCREW, tapping	1	
15	95702-12100	NUT, flange	1	
16	10V-83365-00	CAP	1	
17	10V-83368-00	STAY, flasher	1	
18	95806-08012	BOLT, flange	1	
19	95702-12100	NUT, flange	1	
20	10V-83365-00	CAP	1	
21	10V-83369-00	STAY, flasher	1	
22	95806-08012	BOLT, flange	1	



30X010-3330

E6



30X010-3340

FIG. 34 MEYER

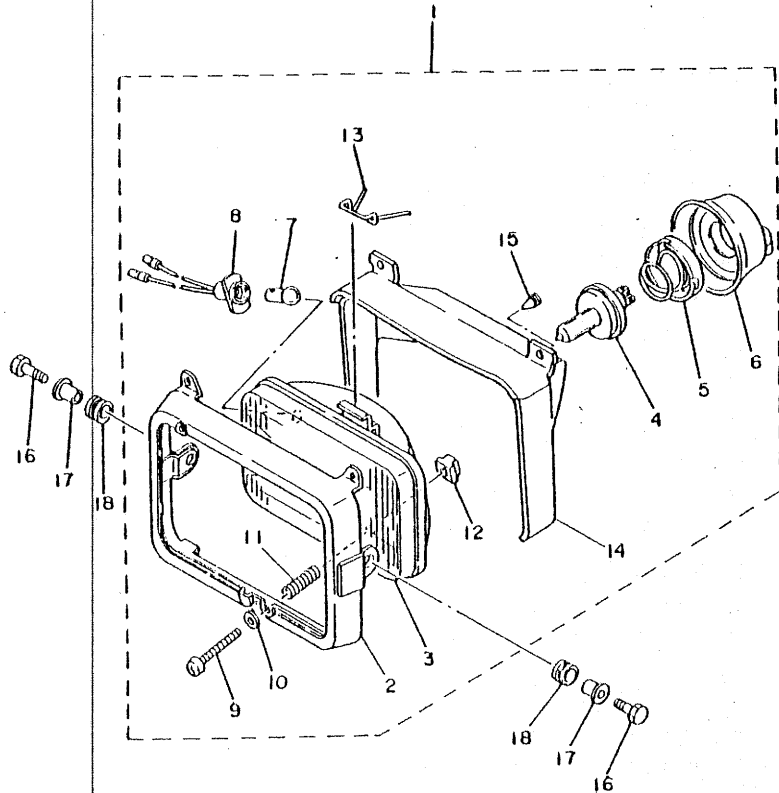
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30M-83570-F0	SPEEDOMETER ASSY	1	
2	5Y1-83570-00	.KNOB, trip meter	1	
3	5Y1-83536-00	.SOCKET, meter	1	
4	4G1-84744-00	.BULB (12V 3.4W)	1	
5	30X-83540-00	TACHOMETER ASSY	1	
6	30X-83520-00	.SOCKET CORD ASSY	1	
7	4G1-84744-00	.BULB (12V 3.4W)	4	
8	5Y1-83513-00	DAMPER	1	
9	5Y1-83541-00	DAMPER	1	
10	5Y1-83519-00	BRACKET, meter	1	
11	1M1-83526-00	DAMPER 2	4	
12	90201-05033	WASHER, plate	4	
13	437-83525-00	CLIP	4	
14	95806-06040	BOLT, flange	2	
15	3Y1-83550-01	SPEEDOMETER CABLE ASSY	1	
16	93210-14104	O-RING	1	
17	102-25137-00	RING, stop	1	
18	30X-83560-00	TACHOMETER CABLE ASSY	1	
19	93210-14104	O-RING	1	
20	3Y1-26397-00	BAND	1	
21	90501-05016	SCREW, pan head	1	
22	92901-05100	WASHER, spring	1	
23	92901-05600	WASHER, plate	1	
24	95301-05600	NUT	1	

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FIG. 35 HEADLIGHT

Mc 83039 1/3

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	30X-84310-H0	HEADLIGHT UNIT ASSY	1	
2	30X-84115-00	.RIM, headlight	1	
3	33X-84320-H0	.LENS ASSY	1	
4	33X-84314-H0	.BULB, headlight (12V-45/45W)	1	
5	341-84312-40	.SOCKET	1	
6	533-84397-40	.COVER, socket	1	
7	123-83516-21	.BULB (12V-3.4W)	1	
8	457-84146-85	.SOCKET, pilot light	1	
9	10X-84131-00	.SCREW, rim adjuster	2	
10	233-84127-60	.WASHER, special	2	
11	562-84332-60	.SPRING, screw	2	
12	198-84334-60	.NUT, adjusting	2	
13	562-84324-A0	.SPRING, reflector	1	
14	30X-84196-00	.COVER, socket	1	
15	10V-84198-00	.CLIP, cover fitting	2	
16	97302-06020	BOLT	2	
17	90387-067F1	COLLAR	2	} INTER.
18	90480-14023	GROMMET	2	



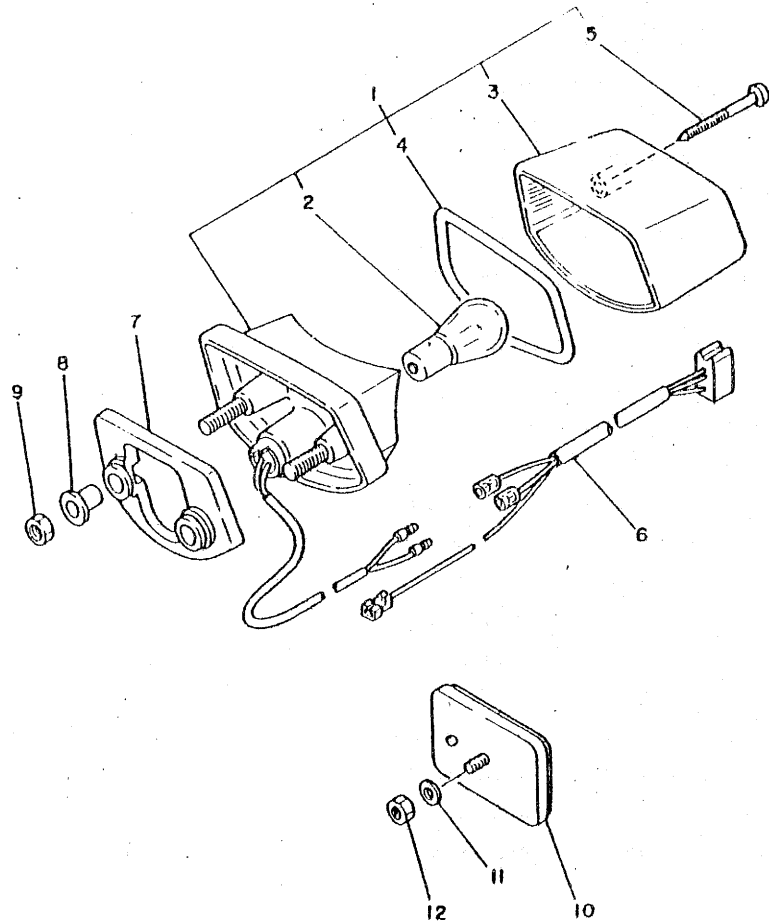
FWD

30X010-3350

E8

FIG. 36 TAILLIGHT

MC 83039 1/3



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33G-B4710-00	TAILLIGHT UNIT ASSY	1	
2	256-B4714-61	.BULB (12V-27/0W)	1	
3	10V-B4521-00	.LENS, taillight	1	
4	40V-B4523-00 33G 40V-B4523-00	.GASKET, lens	1	
5	97701-40530	.SCREW, tapping	2	
6	10V-B4517-00	CORD, taillight	1	
7	10V-B4527-00	DAMPER	1	
8	90387-07391	COLLAR	2	
9	95702-06100	NUT, flange	2	
10	3G1-85130-00	REAR REFLECTOR ASSY	1	
11	90201-05031	WASHER, plate	1	
12	95302-05600	NUT	1	



30X010-3360

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E10 98008 JM

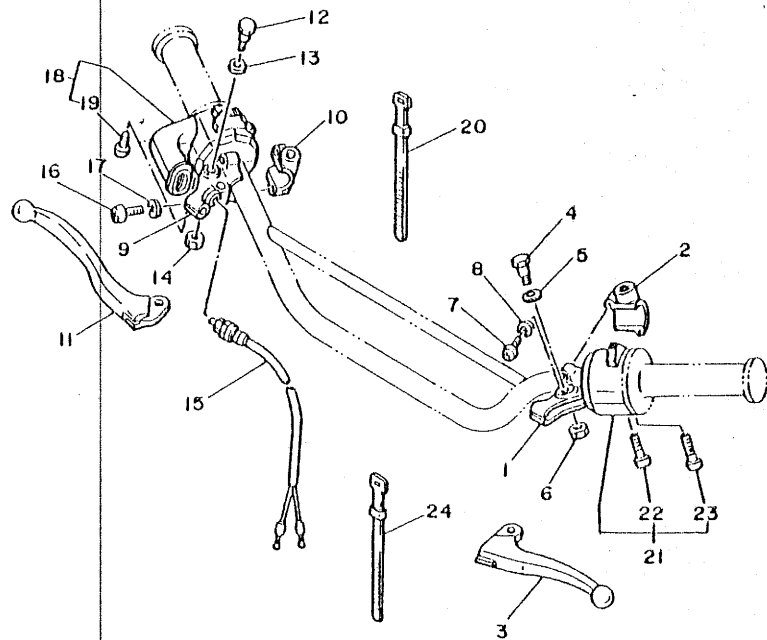


FIG. 37 HANDLE SWITCH. LEVER

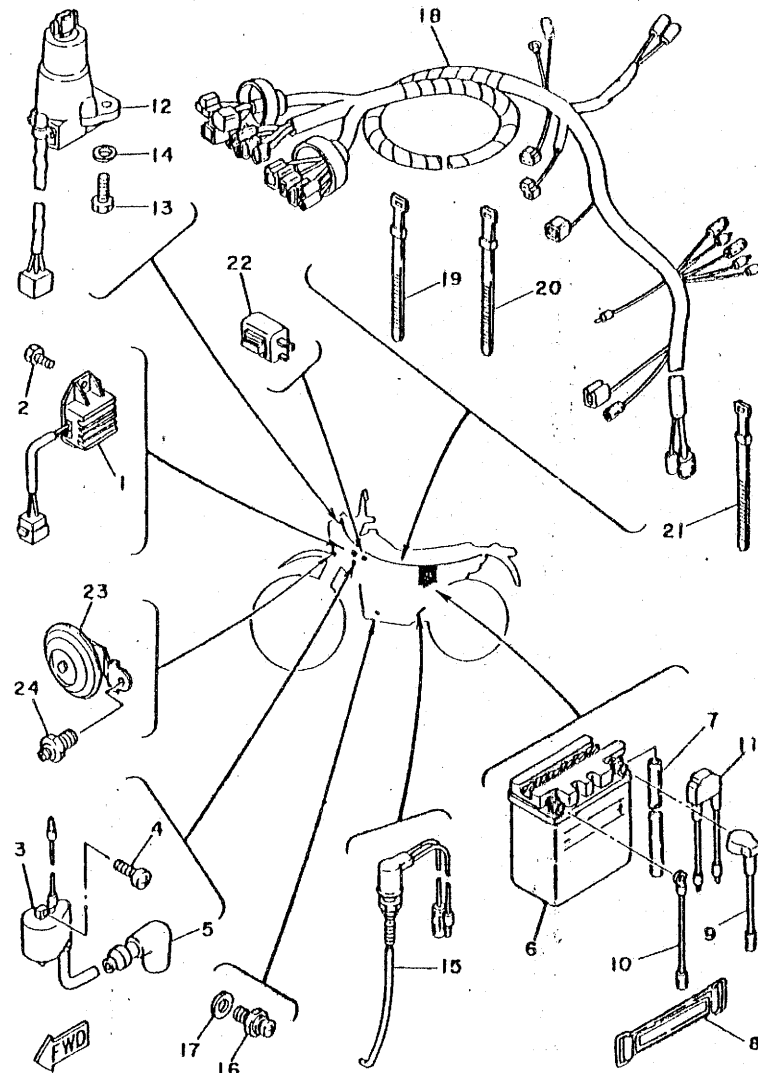
REF. NO.	PART NO.	DESCRIPTION	Q:TY	REMARKS
1	33G-82911-00	HOLDER, lever 1	1	
2	33G-82913-00	HOLDER, lever lower 1	1	
3	5Y1-83912-00	LEVER 1	1	
4	90109-06576	BOLT	1	
5	90201-082A9	WASHER, plate	1	
6	95606-06100	NUT, u	1	
7	98506-05020	SCREW, pan head	2	
8	92906-05100	WASHER, spring	2	
9	33G-82921-00	HOLDER, lever 2	1	
10	33G-82923-00	HOLDER, lever lower	1	
11	5Y1-83922-00	LEVER 2	1	
12	90109-06576	BOLT	1	
13	90201-082A9	WASHER, plate	1	
14	95606-06100	NUT, u	1	
15	1M1-83980-30	FRONT STOP SWITCH ASSY	1	
16	98506-05020	SCREW, pan head	2	
17	92906-05100	WASHER, spring	2	
18	30X-83976-00	SWITCH, handle 1	1	
19	98506-05020	SCREW, pan head	2	
20	437-83936-00	BAND, switch cord	2	
21	30X-83972-00	SWITCH, handle 4	1	
22	90506-05030	SCREW, pan head	1	
23	98506-05035	SCREW, pan head	1	
24	437-83936-00	BAND, switch cord	2	

FWD

30X010-3370

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FIG. 38 ELECTRICAL 1



30X010-3380

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33G-81960-60	RECTIFIER & REGULATOR ASSY	1	
2	97302-06012	BOLT	2	
3	30X-82310-40	IGNITION COIL ASSY	1	
4	92502-06016	SCREW, pan head	2	
5	371-82370-00	PLUG CAP ASSY	1	
6	30W-82110-60	BATTERY ASSY	1	UR
	30W-82110-70	BATTERY ASSY	1	UR
7	90445-08336	HOSE	1	
8	7H3-82131-00	BAND, battery	1	
9	1H1-82115-00	WIRE, plus lead	1	
10	558-82116-00	WIRE, minus lead	1	
11	30X-82180-00	CIRCUIT BREAKER ASSY	1	
12	5R2-82501-00	MAIN SWITCH STEERING LOCK	1	
13	97302-06020	BOLT	2	
14	92902-06600	WASHER	2	
15	30X-82530-00	STOP SWITCH ASSY	1	
16	2H7-82540-00	NEUTRAL SWITCH ASSY	1	
17	90430-10148	GASKET	1	
18	30M-82590-00	WIRE HARNESS ASSY	1	
19	437-83936-10	BAND, switch cord	1	
20	437-83936-00	BAND, switch cord	2	
21	256-83936-00	BAND, switch cord	1	
22	30X-83350-20	FLASHER RELAY ASSY	1	
23	30X-83371-20	HORN	1	
24	95806-06010	BOLT, flange	1	

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NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
30X-W2164-00	C-15	26H-12168-R0	B-7	30X-14148-00	B-13	30X-14766-00	B-15	30X-17211-00	C-8	30X-21785-00	D-2
460-1111G-00	B-2	26H-12168-U0	B-7	30X-14149-00	B-13	503-14766-00	B-15	30X-17221-00	C-8	38M-22110-00-98	D-3
30X-11110-00	B-2	26H-12168-W0	B-7	5Y1-14159-00	B-13	5Y1-1490A-00	B-13	30X-17231-00	C-8	30X-22123-00	D-3
30X-11127-00	B-4	26H-12168-Y0	B-7	5Y1-14197-00	B-13	30X-1490J-00	B-12	30X-17241-00	C-8	156-22127-00	D-3
30X-11133-10	B-2	26H-12168-00	B-7	30X-14198-00	B-12	30X-1490J-10	B-13	30X-17251-01	C-8	30X-22128-00	D-3
34K-11145-00	B-6	26H-12168-20	B-7	30X-14203-00	B-12	30X-1490K-00	B-13	30X-17261-00	C-8	30X-22129-00	D-6
30X-11161-00	B-2	26H-12168-40	B-7	30X-14216-00	B-13	30X-14936-00	B-13	30X-17402-00	C-8	30X-22132-00	D-3
3Y1-11162-00	B-4	26H-12168-60	B-7	30X-14286-00	B-13	5H0-14991-00	B-13	30X-17411-00	C-8	38M-22133-00	D-3
30X-11166-00	C-2	26H-12168-80	B-7	30X-14301-00	B-12	30X-15100-00	C-2	30X-17456-00	C-8	30X-22141-00	D-3
30X-11181-00	B-2	26H-12169-E0	B-8	30X-14312-25	B-12	30X-15351-00	B-10	30X-17461-50	C-8	30X-22151-01	D-4
30X-11191-00	B-2	26H-12169-G0	B-8	30X-14316-00	B-12	3Y1-15361-00	C-3	30X-17831-00	C-10	30X-22153-00	D-5
30X-11192-00	B-2	26H-12169-J0	B-8	30X-14337-70	B-14	3Y1-15363-00	C-3	30X-17841-00	C-10	30X-2216F-00	D-3
30X-11193-00	B-2	26H-12169-L0	B-8	30X-14340-00	B-13	30X-15378-00	C-3	30X-17861-00	C-10	30X-2217A-00	D-3
21A-11198-01	C-2	26H-12169-N0	B-8	30X-14341-00	B-12	30X-15383-00	C-2	30X-18101-00	C-12	30X-2217F-01	D-4
30X-11310-00	B-4	26H-12169-10	B-8	396-14342-21	B-12	30X-15411-00	C-3	30X-18110-01	C-12	30X-22178-00	C-13
30X-11351-00	B-4	26H-12169-10	B-8	288-14343-63	B-12	30X-15421-00	C-3	1W6-18113-00	C-12	30X-2218A-00	D-3
30X-11400-00	B-5	26H-12169-30	B-7	30X-14343-53	B-13	30X-15441-00	C-2	3Y1-18122-00	C-11	10V-2218A-00	C-13
30X-11412-00	B-5	26H-12169-50	B-7	5Y1-14349-00	B-13	30X-15451-00	C-3	102-18137-00-10	C-10	30X-2219X-00	D-3
30X-11422-00	B-5	26H-12169-70	B-7	30X-14355-00	B-13	30X-15461-00	C-3	3Y1-18140-00	C-12	38M-22210-00-6W	D-6
30X-11454-00	B-6	26H-12169-90	B-7	5Y1-14356-00	B-12	30X-1561A-00	C-4	30X-18141-00	C-11	30X-22216-00	D-6
30X-11496-00	D-5	30X-12171-00	B-9	5Y1-14357-00	B-12	30X-1561G-00	C-5	2K7-18151-00	C-11	30X-22226-00	D-6
30X-11531-00	B-5	30X-12176-00	B-9	30X-14358-00	B-13	3Y1-1561H-00	C-4	30X-18161-00	C-11	38M-22311-00	D-4
30X-11536-00	B-5	30X-12181-00	B-9	5Y1-14358-00	B-12	30X-15620-00	C-4	30X-18185-00	C-11	30X-22312-01	D-4
30X-11549-00	B-5	30X-12210-00	B-9	15A-14371-00	B-12	30X-15621-00	C-4	30X-18511-00	C-11	30X-23102-00	D-8
30X-11565-00	B-5	30X-12213-00	B-9	30X-14384-00	B-12	3Y1-15641-00	C-4	30X-18512-00	C-11	30X-23103-00	D-8
30X-11610-00	B-5	30X-12241-00	B-9	5Y1-14385-00	B-12	30X-15651-01	C-4	30X-18513-00	C-11	30X-23110-00	D-8
30X-11610-20	B-5	30X-12251-00	B-9	689-14386-00	B-12	30X-15661-00	C-4	3Y1-18531-00	C-11		D-9
30X-11610-40	B-5	30X-12252-00	B-9	30X-14394-00	B-13	2K7-15668-00	C-4	30X-18535-00	C-11	33M-23111-00	D-8
30X-11631-01-YO	B-5	30X-12283-00	B-2	5Y1-14396-00	B-13	30X-15668-00	C-2	30X-18540-00	C-11		D-9
30X-11633-01	B-5	30X-12288-00	B-2	5Y1-14397-00	B-13	3Y1-15671-00	C-4	136-18542-00	C-11	1W1-23114-L0	D-8
30X-11636-01	B-5	30X-12292-00	B-3	30X-14401-00	B-11	21A-15674-00	C-4	30X-18561-02	C-11		D-9
30X-11638-01	B-5	30X-13300-00	B-10	30X-14412-00	B-11	168-15676-00	C-4	38M-21110-00-FH	C-13	4V5-23118-L1	D-8
30X-11651-00	B-5	3Y6-13326-01	B-10	30X-14426-00	B-11	21A-15686-00	C-4	5H0-21308-00	C-13		D-9
30X-11681-00	B-5	30X-13341-00	B-10	30X-14437-00	B-11	30X-16111-00	C-6	30X-21315-00	C-13	30X-23125-00	D-8
30X-12111-00	B-7	3Y1-13411-00	B-10	30X-14451-00	B-11	30X-16150-00	C-6	30X-21316-00-FH	C-13		D-9
30X-12113-00	B-7	3Y1-13416-00	B-10	30X-14453-01	B-11	30X-16154-00	C-6	30X-2137W-00	C-13	30X-23126-00-38	D-8
30X-12114-00	B-7	5H0-13440-00	B-10	30X-14454-01	B-11	5Y1-16321-00	C-6	30X-2137X-00	C-13	5R6-23128-L0	D-9
26H-12116-00	B-7	30X-13447-00	B-10	30X-14458-00	B-11	30X-16325-00	C-6	30X-2139X-00	C-14	122-23129-00	D-8
30X-12117-00	B-7	1H1-13455-00	C-2	290-14462-00	B-11	30X-16351-00	C-6	30X-21471-00	C-13		D-9
30X-12118-00	B-7	30X-13586-00	B-11	5Y1-14536-00	B-12	30X-16356-00	C-6	2K7-2148A-00	C-13	30X-23136-00-38	D-8
30X-12119-00	B-7	30X-13596-00	B-11	5Y1-14572-00	B-12	30X-16357-00	C-6	30X-21511-00	C-15	30X-23141-00	D-8
30X-12121-00	B-7	30X-14103-00	B-13	30X-14611-00	B-15	30X-16358-00	C-6	30X-21611-00	C-15		D-9
26H-12153-00	B-7	30X-14105-00	B-12	4H7-14613-00	B-15	30X-16371-00	C-6	30X-21621-00	B-11	1W1-23142-L0	D-8
26H-12168-A0	B-7	5Y1-14107-00	B-12	30X-14628-00	B-15	30X-16380-00	C-6	30X-21629-00	C-15		D-9
26H-12168-F0	B-7	5Y1-14115-00	B-13	30X-14711-00	B-15	30X-17121-00	C-8	30X-21711-00-98	D-2	3R8-23144-L0	D-8
26H-12168-H0	B-7	5H0-14126-00	B-13	1T1-14714-01	B-15	30X-17131-00	C-8	30X-21721-00-1X	D-2		D-9
26H-12168-K0	B-7	30X-14131-00	B-12	30X-14715-00	B-15	30X-17151-00	C-8	30X-21784-00	D-2	1W1-23145-L0	D-8
26H-12168-H0	B-7	5Y1-14146-00	B-13	30X-14728-00	B-15	30X-17161-00	C-8	30X-21785-00	D-2		D-8

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
3J2-23147-00	D-8	4X8-24535-00	D-10	1Y1-26290-00	E-2	5Y1-83330-70	E-6	10V-84523-00	E-9	90153-06029	D-2
	D-9	4X8-24565-00	D-10	1Y1-26290-10	E-2		E-6	10V-84527-00	E-9	90159-06016	C-6
3R8-23148-L0	D-8	30X-24602-00	D-10	1Y1-26290-30	E-2	30X-83350-20	E-11	33G-84710-00	E-9	90159-06060	E-4
	D-9	30X-24734-00	D-11	1Y1-26290-40	E-2	10V-83365-00	E-6	256-84714-61	E-9	90164-06017	B-15
5K5-23149-00	D-8	2A8-24736-00	D-11	30X-26302-00	E-2		E-6	4G1-84744-00	E-7	90170-08250	D-14
	D-9	30X-24768-00	C-13	38M-26335-00	E-2	10V-83368-00	E-6		E-7	90170-12063	D-5
2X7-23151-00	D-8	30X-2477A-00	D-11	38M-26341-00	E-2	10V-83369-00	E-6	3G1-05130-00	E-9	90170-16256	C-6
	D-9	30X-24770-00	D-11	3Y1-26397-00	E-7	30X-83371-20	E-11	30X-05510-20	E-5	90170-16326	B-6
4A1-23156-00	D-8	30X-24833-00	D-11	38M-27211-00	E-3	5Y1-83513-00	E-7	30X-85540-20	E-5		C-6
	D-8	38M-24850-00	D-11	30X-27231-00	E-3	123-83516-21	E-8	3M5-85546-00	E-5	90171-14020	D-13
509-23158-L0	D-8	3Y1-25104-00	D-12	1M1-27244-00	E-3	5Y1-83519-00	E-7	30X-85550-20	E-5	90171-16024	D-15
	D-9	3Y1-25111-00-98	D-12	30X-27311-00-33	E-3	30X-83520-00	E-7	3R6-92090-L0	D-9	90175-06013	E-3
30X-23170-00	D-8	214-25117-00	D-12	30X-27410-00-90	E-3	437-83525-00	E-7	341-92090-60	D-9	90179-08148	E-2
	D-9	322-25118-00	D-13	30X-27420-00-90	E-3	1M1-83526-00	E-7	90101-06278	D-12		E-2
3R6-23173-L0	D-8	3Y1-25121-00-98	D-12	120-27430-02	D-5	5Y1-83536-00	E-7		D-14	90179-25033	D-7
	D-9	308-25135-00	D-12	120-27431-00	D-5	30X-83540-00	E-7	90101-06280	E-3	90185-06090	D-5
30X-23174-00	D-7	109-25136-00	D-12	120-27432-02	D-5	5Y1-83541-00	E-7	90105-06153	B-2	90185-08089	C-13
278-23181-50	D-8	102-25137-00	E-7	120-27433-00	D-5	3Y1-83550-01	E-7	90105-07288	B-9		C-13
	D-9	308-25138-00	D-12	30X-27491-00	D-5	30X-83560-00	E-7	90105-08099	C-13		C-13
509-23184-L0	D-8	214-25149-01	D-12	30X-28100-00	D-2	38M-83570-F0	E-7	90105-10273	B-2	90185-10037	E-3
	D-9	3Y1-25155-00	D-12	4K5-2814E-10	B-11	5Y1-83578-00	E-7	90105-10290	B-5	90185-10120	D-4
3J2-23190-00	D-8	30X-25181-00	D-13	4U7-28186-00	B-11	5Y1-83912-00	E-10	90105-14102	D-7		D-4
	D-9	4Y0-25304-00	D-14	30X-28351-00	E-4	5Y1-83922-00	E-10	90109-06419	B-10		D-6
30X-23191-00	D-9	3Y1-25311-00-98	D-14	30X-28368-00	E-4	256-83936-00	E-11	90109-06576	E-10		D-6
1W4-23194-L0	D-9	146-25315-00	D-14	33G-81950-60	E-11	437-83936-00	D-3		E-10	90185-12119	D-4
10V-23317-00	D-7	183-25315-00	D-12	30W-82110-60	E-11		E-10	90109-06604	B-2	90185-14070	D-3
10V-23318-00	D-7	275-25317-00	D-14	30W-82110-70	E-11		E-10	90109-06605	B-2	90201-05031	E-9
3Y1-23319-00	D-7	30X-25321-00-98	D-14	1M1-82115-00	E-11		E-11	90109-06778	B-2	90201-05033	E-7
30X-23319-00	D-7	3Y6-2533A-01	D-14	558-82116-00	E-11	437-83936-10	E-11	90109-10635	E-3	90201-06557	D-11
30X-23340-00-39	D-9	3Y1-25330-00	D-12	116-82131-00	D-2	30X-83972-00	E-10	90109-10752	D-4	90201-06778	C-15
1W1-23389-00	D-7		D-14	7H3-82131-00	E-11	30X-83976-00	E-10		D-4	90201-07076	D-12
	D-7	3Y6-25351-00	D-14	30X-82180-00	E-11	1M1-83980-30	E-10	90109-10753	D-6	90201-08114	D-15
1W1-23416-00	D-7	538-25351-01	D-12	30X-82310-40	E-11	30X-84115-00	E-8		D-6	90201-082A9	E-10
30X-23435-00-98	D-7	3R6-25355-01	D-14	371-82370-00	E-11	233-84127-60	E-8	90109-12701	D-3		E-10
1E6-23441-00	D-7	148-25359-00	D-14	5R2-82501-00	E-11	10X-84131-00	E-8	90116-08218	D-14	90201-08310	C-13
30X-23445-00	D-7	3Y1-25364-00	D-14	30X-82530-00	E-11	457-84146-85	E-8	90116-10378	B-2	90201-08366	B-4
30X-24110-00-02	D-10	3Y1-25366-00-98	D-14	2H7-82540-00	E-11	30X-84196-00	E-8	90119-06043	C-13		C-13
10V-24181-00	D-2	3Y1-25377-00	D-14	38M-82590-00	E-11	10V-84198-00	E-8	90119-06044	C-13		C-13
4L0-24181-00	D-10	30X-25381-00	D-15	33G-82911-00	E-10	30X-84310-H0	E-8	90119-06061	C-15		C-13
30X-24182-01	D-10	3Y1-25388-01	D-15	33G-82913-00	E-10	341-84312-40	E-8		C-15	90201-08544	D-9
30X-24183-01	D-10	3Y1-25389-00	D-15	33G-82921-00	E-10	33X-84314-H0	E-8	90119-06063	C-15	90201-100E9	D-4
30X-24186-01	D-10	3Y1-25394-00	D-15	33G-82923-00	E-10	33X-84320-H0	E-8	90119-06096	D-4		D-4
30X-24187-00	D-10	30X-25447-50	D-14	256-83311-70	E-6	562-84324-A0	E-8	90123-08046	E-2		D-6
38M-24240-00	D-10	30X-26111-00	E-2		E-6	562-84332-60	E-8		E-2		D-6
15A-24500-01	D-10	33G-26241-00	E-2	5Y1-83312-00	E-6	198-84334-60	E-8	90149-05110	B-10	90201-10119	B-10
360-24512-00	D-12	33G-26242-00	E-2		E-6	533-84397-40	E-8	90149-06011	D-10	90201-10126	B-2
4X8-24512-00	D-10	3Y1-26243-00	E-2	5Y1-83313-00	E-6	10V-84517-00	E-9	90149-08067	C-6	90201-105E8	C-10
4X8-24534-00	D-10	3Y1-26249-00	E-2		E-6	10V-84521-00	E-9	90151-06013	C-11	90201-10508	B-5

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90201-120A5	D- 3	90386-20120	D- 3	90506-16036	D-12	92506-06035	C- 3		E- 7	93604-18100	C-11
90201-120E6	D- 6	90387-06681	C-15		D-14	92506-06060	C- 2	93210-19123	C- 3	93604-29151	C-11
90201-12541	E- 3	90387-067F1	E- 8	90506-18154	E- 3	92506-06065	B-10	93210-30611	B-11	93605-10090	B- 5
90201-12588	C-12	90387-07391	E- 9	90507-29009	E- 3	92506-06070	C- 2	93210-35389	B-10	93608-30152	C-12
90201-14222	D- 3	90387-121J0	D- 6	90508-12430	C-11	92701-06015	C- 2	93210-64297	B-10	93700-06004	D- 3
90201-14577	D- 3	90387-121J1	D- 4	90508-14433	C- 6	92701-06018	C-13	93210-78544	B- 4		D- 4
90201-153A1	C- 4	90387-126J8	D- 4	90508-14630	C- 5	92901-04100	B-12	93306-00310	C- 8		D- 4
90201-15701	C- 4	90387-12787	C-12	90508-18606	B- 2		B-13	93306-20203	D-12		D- 4
90201-15785	D-13	90387-140J9	D- 3	90508-20023	E- 3		B-13	93306-20205	D-12	94130-212E3	D-12
90201-163H8	D-13	90387-15600	D-13		E- 3	92901-04600	B-12	93306-20310	D-14	94141-185E4	D-14
90201-17255	C-12	90387-170J7	D-15	90508-26434	C-12	92901-05100	E- 7	93306-20316	D-14	94227-21123	D-12
90201-177G4	C- 4	90387-170J8	D-15	90508-32374	C-12	92901-05600	B-11	93306-20332	C- 8	94237-18120	D-14
	C- 8	90387-172J0	C- 2	90508-32432	C- 4		E- 7	93306-20421	D-14	94330-21084	D-13
90201-20279	D- 5	90387-17783	C- 2	90560-12191	C-12	92901-06100	D-10	93306-20427	C- 8	94340-18086	D-15
90201-20685	C- 4	90430-05126	B-10	90560-17239	C- 4	92901-06200	C- 6	93306-20447	C- 8	94416-21326	D-12
90201-207G6	B- 6	90430-06014	B- 2	91311-40083	D- 8		E- 3	93306-20557	B- 6	94421-18328	D-14
90201-22283	D-12		B- 2		D- 9	92901-06600	B- 9	93306-30534	B- 5	94580-50106	D-15
90201-254H8	D- 3	90430-06156	B-10	91316-06012	D- 2	92901-08100	D-11	93306-30622	B- 5	94590-55136	B- 5
	D- 3	90430-08119	C- 6	91316-06020	B-11	92901-08800	C-13	93306-90501	C-11	94680-40011	D-15
90202-06010	D-10	90430-08178	B- 4	91316-06025	B- 9	92902-06600	E- 5	93310-633L9	B- 5	94701-00157	B- 2
90206-06060	B-15	90430-10148	E-11	91316-06135	B- 4		E-11	93315-31428	C- 6	94701-00203	B- 2
	B-15	90441-06004	C- 2	91316-08025	B-15	92906-05100	E-10	93317-32231	D- 3	95301-05600	E- 7
90209-06223	D- 4	90445-08336	E-11	91401-16010	D-15		E-10	93332-00008	D- 7	95301-06600	C- 6
	D- 4	90445-09082	D-10	91401-16015	D- 5	92906-06100	D- 4	93332-00023	D- 7		D-12
	D- 4	90446-09215	D-15	91401-20015	E- 3		D- 4	93410-10025	B-10		D-14
90209-18208	C- 8	90446-11023	B-11	91401-25012	E- 3	92906-06600	C- 5		C- 5	95301-06700	E- 3
	C- 8	90460-43226	B-11		E- 3	93101-17093	C- 8		C-10	95302-05600	E- 9
90209-23241	C- 8	90460-49058	B-11	91401-30030	D-13	93101-25106	B- 6		C-11	95306-06800	C- 5
90209-23242	B- 5	90462-08062	C- 3		D-15	93102-08307	C-10	93410-15005	C- 4	95336-08600	B- 4
90209-33253	B- 5	90465-08122	C- 2	91701-05040	D-15	93102-10207	C- 5	93410-17008	C- 4	95601-06100	C-15
90215-08160	D-14	90467-08003	D-10	91810-05016	C- 3	93102-12106	C-12		C-12	95606-06100	E-10
90215-16156	C- 6	90467-13042	B-11	91810-18016	B- 2	93102-12321	B- 2	93410-17037	C- 8		E-10
90215-16221	B- 6	90467-14015	C- 2		B- 4	93102-14209	C- 6	93410-20038	C- 4	95606-08100	C-13
90215-16222	C- 6	90480-01141	D- 2	91830-22016	C- 2	93102-17263	C- 4	93410-22014	D-12	95702-06100	E- 9
90215-16320	C- 6		D- 2	91830-24016	B- 4	93102-20009	D-12	93410-22039	C- 8	95702-12100	E- 6
90240-06009	D- 5	90480-10068	D-12		C- 2	93102-22306	C- 8		C- 8		E- 6
90240-06040	E- 3		D-12	92501-06014	D-11	93102-25305	C- 2	93410-26067	C- 8		E- 6
90240-08084	E- 3	90480-12053	C-13	92501-06025	B-10	93102-28022	D-14	93420-28055	C- 6		E- 6
	E- 3		D- 2	92502-06016	E- 5	93104-07003	D-12	93420-47010	D-14	95801-06012	B-11
90249-12008	E- 3		D- 2		E-11	93105-47007	D-12	93430-07012	C-11		D- 7
90280-05013	B- 5		E- 4	92506-06012	C- 3	93106-22019	D- 3	93430-09038	E- 3	95801-06016	D- 3
90282-05034	B- 6	90480-14023	E- 8	92506-06016	C- 2	93108-35004	D- 3	93430-10034	C- 4		D- 3
90282-07057	C- 6	90501-10245	E- 3		D- 4	93109-18020	D- 4	93440-10109	B- 2		D- 3
90338-11125	D- 2	90501-10589	C- 4		D- 4		D- 4	93450-19052	B- 5		D- 5
90380-22111	D- 3	90501-16107	C- 4	92506-06025	C- 3	93210-06422	C- 6	93507-32009	C- 4		D-11
90384-18157	D- 6	90501-18576	B-10		C-10	93210-07135	B-10	93511-32017	C- 7	95801-06055	D- 5
90386-18115	D- 4	90501-21133	B- 5	92506-06030	C- 2	93210-10096	B-10	93603-12030	B-10	95806-06010	E-11

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	D-7								
95806-06040	E-7								
95806-08012	E-6								
	E-6								
95806-08050	C-13								
95811-08055	C-13								
95811-08070	C-13								
95816-08012	D-15								
	B-15								
95816-08020	E-3								
	E-3								
95816-08045	B-15								
95826-08035	D-7								
95826-08040	D-7								
97301-06012	D-10								
97301-08016	D-11								
97302-06012	E-11								
97302-06020	E-8								
	E-11								
97316-08030	C-4								
97321-06016	B-9								
	C-4								
97322-06010	C-9								
97326-06020	C-12								
97701-40530	E-9								
97702-40530	E-6								
	E-6								
97801-05010	B-12								
98501-04008	B-13								
98501-04012	B-13								
98501-04016	B-12								
98501-05016	B-11								
	E-7								
98503-04010	B-12								
	B-13								
	E-6								
	E-6								
98506-05020	E-10								
	E-10								
	E-10								
98506-05030	E-10								
98506-05035	E-10								
98901-04006	B-12								
98906-06010	B-15								

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DESCRIPTION	GRID NO.	DESCRIPTION	GRID NO.	DESCRIPTION	GRID NO.
ABSORBER 1	B- 2	BOLT	B- 2	BOLT, with washer	D- 4
ABSORBER 2	B- 4	*	B- 4	BOOT	D- 9
ABSORBER 3	B- 4	*	B- 9	BOSS, buffer	B- 5
AIR CLEANER CASE ASSY	D-11	*	B-10	BOSS, clutch	C- 6
AIR JET, main	B-14	*	B-11	BOSS, kick crank	C- 4
AIR VALVE COMP.	D- 8	*	B-15	BRACKET 1	D- 5
▲	D- 9	*	C- 4	BRACKET, carrier 2	D-11
ARM, relay	D- 3	*	C- 9	BRACKET, decompression	B- 2
AXLE, drive gear	C-10	*	C-12	BRACKET, meter	E- 7
AXLE, kick	C- 4	*	D- 3	BRAKE SHOE COMP.	D-12
AXLE, main (13T)	C- 8	*	D- 4	*	D-14
AXLE, wheel	D-13	*	D- 6	BULB (12V 3.4W)	E- 7
▲	D-15	*	D- 8	BULB (12V-27/8W)	E- 9
BACK MIRROR ASSY (L.H)	E- 2	*	D- 9	BULB (12V-27W)	E- 6
BACK MIRROR ASSY (R.H)	E- 2	*	D-10	BULB (12V-3.4W)	E- 8
BALL	C- 4	*	D-11	BULB, headlight (12V-45/45W)	E- 8
▲	C- 7	*	D-12	BUSH	C-13
BAND	E- 5	*	D-14	▲	D- 3
▲	E- 7	*	E- 2	▲	D- 4
BAND, battery	D- 2	*	E- 3	▲	D-12
▲	E-11	*	E- 8	BUSH 1	D- 3
BAND, boot	D- 9	*	E-10	BUSH, bimetal formed	D- 6
BAND, muffler	B-15	*	E-11	BUSH, rear shock absorber	D- 6
BAND, rim (3.00-21)	D-13	BOLT, axle holder	D- 9	BUSH, shock absorber lower	D- 6
BAND, rim (4.00-18)	D-15	BOLT, cap	D- 8	BUSH, solid	D- 3
BAND, seat	D-11	*	D- 9	C.D.I. UNIT ASSY	E- 5
BAND, switch cord	B- 3	BOLT, flange	B-11	CABLE CONNECTOR SET	B-12
▲	E-10	*	B-15	CABLE, brake	E- 2
▲	E-11	*	C-13	CABLE, clutch	E- 2
BAR, shift fork guide 1	C-11	*	D- 3	CABLE, decompression	B- 3
BAR, shift fork guide 2	C-11	*	D- 5	CAM, decomp.	C- 4
BATTERY ASSY	E-11	*	D- 7	CAM, decompression	B- 2
BEARING	B- 5	*	D-11	CAMSHAFT	D-12
▲	B- 6	*	E- 3	▲	D-14
▲	C- 8	*	E- 6	CAMSHAFT 1	B- 9
▲	C-11	*	E- 7	CAMSHAFT 2	B- 9
▲	D- 7	*	E-11	CAP	E- 6
BEARING (62/22-9-C3)	C- 8	BOLT, hexagon socket head	D- 8	CAP ASSY	D-10
BEARING (6306SH4 SPECIAL)	B- 5	*	D- 9	CAP, air valve	D- 8
BEARING (66202)	D-12	BOLT, stud	B- 2	▲	D- 9
BEARING (66202RS)	D-12	*	D-14	CAP, cleaner case 1	B-11
BEARING (66203)	D-14	BOLT, washer based	B- 2	CARBURETOR ASSY 1	B-12
BEARING (66203RS)	D-14	*	B- 5	CARRIER BOX ASSY	D-11
BEARING (66204)	D-14	*	B- 9	CASE, chain	D- 4
BEARING, cylindrical	B- 5	*	C-13	CASE, chain 2	D- 4
▲	C- 6	*	D- 7	CHAIN	B- 9
▲	D- 3	BOLT, with washer	C-13	*	D-15
BODY, cowling	E- 4	▲	C-15	CIRCLIP	B- 2

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CIRCLIP	B-5	COVER, oil element	B-10	FOOTREST, rear 1	D-5
*	B-10	COVER, rear footrest	D-5	FORK, shift 1	C-11
*	C-4	COVER, shift pedal	C-12	FORK, shift 2	C-11
*	C-5	COVER, side 1	D-2	FORK, shift 3	C-11
*	C-6	COVER, side 2	D-2	FRAME COMP.	C-13
*	C-8	COVER, socket	E-8	FRONT FOOTREST ASSY (L.H)	E-3
*	C-10	COVER, spring	C-4	FRONT FOOTREST ASSY (R.H)	E-3
*	C-11	COVER, thrust 1	D-3	FRONT FORK ASSY (L.H)	D-8
*	C-12	COVER, thrust 2	D-6	FRONT FORK ASSY (R.H)	D-8
*	D-12	CRANK 1	B-5	FRONT STOP SWITCH ASSY	E-10
*	D-14	CRANK 2	B-5	FUEL COCK ASSY 1	D-10
*	E-3	CRANKCASE ASSY	C-2	FUEL TANK COMP.	D-10
CIRCUIT BREAKER ASSY	E-11	CRANKSHAFT ASSY	B-5	GASKET	B-2
CLAMP	C-2	CROWN, handle	D-7	*	B-4
*	C-3	CYLINDER	B-4	*	B-10
CLAMP, hose	B-11	CYLINDER COMP., front fork	D-8	*	B-12
CLIP	B-11	*	D-9	*	B-13
*	B-13	CYLINDER HEAD ASSY	D-2	*	C-2
*	C-2	DAMPER	C-14	*	C-6
*	D-10	*	D-7	*	D-8
*	E-7	*	D-14	*	D-9
CLIP, cover fitting	E-8	*	E-7	*	D-10
CLIP, oil seal	D-8	*	E-9	*	E-11
CLUTCH, hub	D-14	DAMPER 2	B-11	GASKET, crankcase cover	C-3
CLUTCH, meter	D-12	*	E-7	GASKET, crankcase cover 2	C-3
COLLAR	C-2	DAMPER, chain 1	B-9	GASKET, cylinder	B-4
*	C-12	DAMPER, chain 2	B-9	GASKET, cylinder head 1	B-2
*	C-15	DAMPER, locating 1	D-2	GASKET, drain plug	D-8
*	D-3	*	D-10	*	D-9
*	D-4	DAMPER, locating 2	D-10	GASKET, exhaust pipe	B-15
*	D-6	DAMPER, locating 3	D-10	GASKET, flasher lens	E-6
*	D-13	DECOMP. LEVER ASSY	C-4	GASKET, float chamber	B-12
*	D-15	DIAPHRAGM SET, 1	B-13	GASKET, head cover 1	B-2
*	E-8	DRIVE AXLE ASSY	C-8	GASKET, lens	E-9
*	E-9	DUCT	B-11	GASKET, muffler	B-15
COLLAR, wheel	D-14	ELEMENT ASSY, oil cleaner	B-10	GASKET, tensioner case	B-9
CORD, taillight	E-9	ELEMENT, air cleaner	B-11	GAUGE, level	C-3
COTTER, valve	D-7	EMBLEM	E-4	GEAR, 1st wheel (38T)	C-8
COVER	D-3	EMBLEM 4	D-2	GEAR, 2nd pinion (18T)	C-8
*	E-3	EMBLEM 5	D-2	GEAR, 2nd wheel (34T)	C-8
COVER, ball race 2	D-7	EMBLEM, rear arm	D-3	GEAR, 3rd wheel (30T)	C-8
COVER, crankcase 1	C-3	FENDER, front	C-15	GEAR, 3rd/4th pinion (22T-25T)	C-8
COVER, crankcase 2	C-3	FENDER, rear	C-15	GEAR, 4th wheel (27T)	C-8
COVER, cylinder head 1	B-2	FLANGE, spacer	D-12	GEAR, 5th pinion (27T)	C-8
COVER, cylinder head 2	B-2	*	D-14	GEAR, 5th wheel (24T)	C-8
COVER, dust seal	D-8	FLAP	B-11	GEAR, 6th pinion (29T)	C-8
*	D-9	FLASHER RELAY ASSY	E-11	GEAR, 6th wheel (22T)	C-8
COVER, hub dust	D-13	FLOAT	B-12	GEAR, balance wt (43T)	B-5

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DESCRIPTION	GRID NO.	DESCRIPTION	GRID NO.	DESCRIPTION	GRID NO.
GEAR, drive (10T)	D-12	HUB, rear	D-14	NUT	D- 5
GEAR, drive (23T)	C-10	IGNITION COIL ASSY	E-11	*	D- 7
GEAR, drive (43T)	B- 5	INNER TUBE COMP.1	D- 8	*	D-12
GEAR, driven (15T)	C-10	*	D- 9	*	D-14
GEAR, kick (30T)	C- 4	JET, main (#106)	B-13	*	E- 2
GEAR, kick idle (27T)	C- 4	JET, main (#126)	B-12	*	E- 3
GEAR, meter (10T)	D-12	JET, pilot (# 42)	B-12	*	E- 7
GEAR, oil pump idle	B-10	JOINT	B-11	*	E- 9
GEAR, primary drive (23T)	C- 6	JOINT, air cleaner 1	B-11	NUT, adjusting	E- 8
GEAR, pump driven 2	B-10	JOINT, carburetor 1	B-11	NUT, castle	D-13
GRAPHIC SET	D-10	JOINT, carburetor 2	B-11	*	D-15
GRIP (L.H.)	E- 2	JOINT, chain	D-15	NUT, flange	E- 6
GRIP (R.H.)	E- 2	KEY, straight	B- 6	*	E- 9
GROMMET	C-13	*	C- 6	NUT, self-locking	C-13
*	D- 2	KEY, woodruff	B- 5	*	D- 3
*	D-12	KICK CRANK ASSY	C- 4	*	D- 4
*	E- 4	KNOB, trip meter	E- 7	*	D- 5
*	E- 8	LENS ASSY	E- 8	*	D- 6
GUARD, chain	D- 5	LENS, flasher	E- 6	*	E- 3
GUARD, mud	C-15	LENS, taillight	E- 9	NUT, u	C-13
GUIDE	B-11	LEVER 1	E-10	*	C-15
GUIDE, cable	D- 7	LEVER 2	E-10	*	E-10
GUIDE, intake valve (1ST O/S)	B- 2	LEVER, cable	C- 5	NUT, wing	E- 3
GUIDE, plate stopper	C-11	LEVER, camshaft	D-14	O-RING	B- 4
GUIDE, ratchet wheel	C- 4	LEVER, camshaft 1	D-12	*	B-10
GUIDE, stopper 2	B- 9	LEVER, shift 2	C-11	*	B-11
HANDLEBAR	E- 2	LEVER, shift 3	C-11	*	B-13
HEADLIGHT UNIT ASSY	E- 8	LEVER, throttle 2	B-12	*	C- 3
HELMET HANGER ASSY	C-13	LICENSE BRACKET	C-15	*	C- 6
HOLDER	C- 3	LIFTER, valve	B- 7	*	D- 8
HOLDER, cable	D- 7	MAIN SWITCH STEERING LOCK	E-11	*	D- 9
HOLDER, cable 1	D- 7	METAL, slide 1	D- 8	*	E- 7
HOLDER, cable 2	D- 7	*	D- 9	OIL PUMP ASSY	B-10
HOLDER, clutch cable	C- 2	MUFFLER 1	B-15	OIL SEAL	B- 2
HOLDER, handle upper	D- 7	NEEDLE SET (4C00)	B-13	*	B- 6
HOLDER, lever 1	E-10	NEEDLE SET (4C94)	B-12	*	C- 2
HOLDER, lever 2	E-10	NEEDLE VALVE SET	B-12	*	C- 4
HOLDER, lever lower	E-10	NEUTRAL SWITCH ASSY	E-11	*	C- 5
HOLDER, lever lower 1	E-10	NIPPLE, grease	D- 3	*	C- 6
HOLDER, sprocket	C- 8	*	D- 4	*	C- 8
HOOK	B-11	NOZZLE, main	B-12	*	C-10
*	D- 3	NOZZLE, main 2	B-13	*	C-12
HORN	E-11	NUT	B- 4	*	D- 3
HOSE	B-11	*	B- 6	*	D- 4
*	D-10	*	B-12	*	D- 8
*	D-15	*	B-13	*	D-12
*	E-11	*	C- 5	*	D-14
HUB, front	D-12	*	C- 6	PAD, adjusting (2.00)	B- 7

PARTS NAME INDEX

DESCRIPTION	GRID NO.	DESCRIPTION	GRID NO.	DESCRIPTION	GRID NO.
PAD, adjusting (2.05)	B-7	PIPE, exhaust 1	B-15	RIM (2.15-18)	D-14
PAD, adjusting (2.10)	B-7	PIPE, oil 1	D-10	RIM, headlight	E-8
PAD, adjusting (2.15)	B-7	PISTON (0.50MM O/S)	B-5	RING, leaf	E-2
PAD, adjusting (2.20)	B-7	PISTON (1.00MM O/S)	B-5	RING, stop	E-7
PAD, adjusting (2.25)	B-7	PISTON (STD)	B-5	ROD, brake	E-3
PAD, adjusting (2.30)	B-7	PISTON RING SET (2ND O/S)	B-5	ROD, connecting	B-5
PAD, adjusting (2.35)	B-7	PISTON RING SET (4TH O/S)	B-5	ROD, connecting 1	D-4
PAD, adjusting (2.40)	B-7	PISTON RING SET (STD)	B-5	ROD, push 1	C-6
PAD, adjusting (2.45)	B-7	PLATE	B-13	ROD, push 2	C-6
PAD, adjusting (2.50)	B-7	PLATE, bearing cover	C-2	ROTOR ASSY	E-5
PAD, adjusting (2.55)	B-7	PLATE, brake shoe	D-12	RUBBER, mount 1	B-2
PAD, adjusting (2.60)	B-7	*	D-14	SCOOP, air 1	C-13
PAD, adjusting (2.65)	B-7	PLATE, breather 2	B-6	SCOOP, air 2	C-13
PAD, adjusting (2.70)	B-7	PLATE, clutch 2	C-6	SCREW	B-10
PAD, adjusting (2.75)	B-7	PLATE, friction	C-6	*	B-13
PAD, adjusting (2.80)	B-7	PLATE, indicator	D-14	*	C-6
PAD, adjusting (2.85)	B-7	PLATE, pressure 1	C-6	*	D-10
PAD, adjusting (2.90)	B-7	PLATE, push	C-6	SCREW, blind	B-12
PAD, adjusting (2.95)	B-8	PLATE, side 1	C-11	*	B-15
PAD, adjusting (3.00)	B-8	PLATE, stay	B-12	SCREW, boot band	D-9
PAD, adjusting (3.05)	B-8	PLATE, stopper	C-11	SCREW, countersunk	C-11
PAD, adjusting (3.10)	B-8	PLATE, thrust 1	C-6	SCREW, flat head	C-2
PAD, adjusting (3.15)	B-8	PLUG	B-2	*	C-13
PAD, adjusting (3.20)	B-8	*	C-2	SCREW, hexagon	B-2
PEDAL, brake	E-3	PLUG CAP ASSY	E-11	SCREW, lever fitting	D-10
PILOT SCREW SET	B-12	PLUG, drain	B-10	SCREW, pan head	B-10
PIN	E-3	PLUG, oil	C-3	*	B-11
PIN, clevis	D-5	PLUG, screw	B-13	*	B-12
*	D-15	PLUG, spark (NGK DBEA)	B-2	*	B-13
PIN, cotter	D-5	PLUG, spark (NGK DBES-L)	B-2	*	C-2
*	D-13	PLUNGER, starter	B-12	*	C-3
*	D-15	POINT, neutral	C-11	*	C-10
*	E-3	POUCH	B-11	*	D-4
PIN, crank 1	D-5	PRI.DRIVEN GEAR COMP. (171-721)	C-6	*	D-11
PIN, dowel	B-2	PROTECTOR, exhaust pipe	B-15	*	E-5
*	B-4	PROTECTOR, muffler 2	B-15	*	E-6
*	B-5	PROTECTOR, engine	D-5	*	E-7
*	B-10	PULLER, chain 1	C-13	*	E-10
*	C-2	PULLER, chain 2	D-15	*	E-11
*	C-3	PUSH LEVER ASSY	C-6	SCREW, rim adjuster	E-8
*	C-11	REAR ARM COMP.	D-3	SCREW, tapping	B-15
*	C-12	REAR FLASHER LIGHT ASSY 1	E-6	*	E-6
PIN, float	B-12	REAR FOOTREST ASSY 1	D-5	*	E-9
PIN, piston	B-5	REAR REFLECTOR ASSY	E-9	SCREW, with washer	C-6
PIPE	B-13	RECTIFIER & REGULATOR ASSY	E-11	*	E-4
*	C-2	RETAINER, valve spring	D-7	SEAL	B-11
PIPE, breather 1	C-2	RIM (1.60-21)	D-12	SEAL, camshaft	D-14
				SEAL, cock	D-10

PARTS NAME INDEX

DESCRIPTION	GRID NO.	DESCRIPTION	GRID NO.	DESCRIPTION	GRID NO.
SEAL, dust	D- 8	SPRING, tension	D-14	UNDER BRACKET COMP.	D- 9
★	D- 9	★	E- 3	VALVE ASSY	B-13
SEAL, guard	D- 4	SPRING, throttle valve	B-12	VALVE, drain	B-13
SEAL, valve stem	B- 7	SPRING, torsion	B- 2	VALVE, exhaust	B- 7
SEAT COVER ASSY	D-11	★	C- 4	VALVE, intake	B- 7
SEAT, spring	B-13	★	C- 5	VALVE, throttle 1	B-12
SEAT, spring upper	D- 8	★	C- 6	WASHER	B- 5
★	D- 9	★	C-11	★	C- 8
SEAT, valve spring	B- 7	★	C-12	★	C-13
SEGMENT	C-11	★	E- 3	★	D- 4
SEMI-DOUBLE SEAT ASSY	D-11	SPRING, valve inner	B- 7	★	D-11
SHAFT	C-13	SPRING, valve outer	B- 7	★	E- 5
SHAFT, pivot	D- 3	SPROCKET, cam chain	B- 5	★	E-11
SHIFT CAM ASSY	C-11	★	B- 9	WASHER 1	C-10
SHIFT PEDAL ASSY	C-12	SPROCKET, drive (15T)	C- 8	WASHER, bearing cover	B- 5
SHIFT SHAFT ASSY	C-12	SPROCKET, driven (471)	D-14	WASHER, lock	B- 6
SHIM (0.3T)	D- 3	STAND, side	E- 3	★	C- 4
SHOCK ABSORBER ASSY, rear	D- 6	STATOR ASSY	E- 5	★	C- 6
SOCKET	E- 8	STAY 2	D- 3	★	D-14
SOCKET CORD ASSY	E- 7	STAY, chain case 3	D- 3	WASHER, plain	B-12
SOCKET, meter	E- 7	STAY, engine 2	C-13	★	C- 6
SOCKET, pilot light	E- 8	STAY, engine 3	C-13	★	E- 3
SPACER	C- 4	STAY, flasher	E- 6	WASHER, plate	B- 2
★	C-12	STAY, headlight	D- 7	★	B- 4
★	D- 8	STOP SCREW SET	B-13	★	B- 5
★	D- 9	STOP SWITCH ASSY	E-11	★	B- 6
SPACER, bead	D-15	STOPPER	C- 2	★	B- 9
SPACER, bearing	D-12	★	C- 4	★	B-10
★	D-14	★	C-13	★	B-11
SPEEDOMETER ASSY	E- 7	STOPPER LEVER ASSY	C-12	★	B-12
SPEEDOMETER CABLE ASSY	E- 7	STRAINER, oil	B-10	★	B-15
SPINDLE, taper	D- 8	SWITCH, handle 1	E-10	★	C- 4
★	D- 9	SWITCH, handle 4	E-10	★	C- 5
SPOKE SET, front	D-12	TACHOMETER ASSY	E- 7	★	C- 8
SPOKE SET, rear	D-14	TACHOMETER CABLE ASSY	E- 7	★	C-10
SPRING	B-13	TAILLIGHT UNIT ASSY	E- 9	★	C-12
SPRING, compression	B- 5	TENSIONER	C-13	★	C-13
★	B-10	TENSIONER ASSY, cam chain	B- 9	★	C-15
★	C- 4	THROTTLE CABLE ASSY	E- 2	★	D- 3
★	C- 6	THROTTLE SCREW SET	B-13	★	D- 4
★	E- 3	TIRE (3.00-21)	D-12	★	D- 5
SPRING, front fork	D- 8	TIRE (4.10-18)	D-14	★	D- 6
★	D- 9	TOOL KIT	D- 2	★	D- 9
SPRING, rebound	D- 8	TUBE (2.75-21)	D-12	★	D-10
★	D- 9	TUBE (3.75-18)	D-14	★	D-11
SPRING, reflector	E- 8	TUBE, outer 1	D- 8	★	D-12
SPRING, screw	E- 8	TUBE, outer 2	D- 8	★	D-13
SPRING, tension	D-12	TUBE, throttle guide	E- 2	★	E- 3