

YAMAHA

PARTS CATALOGUE

XT500G (3H7)

103H7-700E1





FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha XT500G (3H7)

When you are ordering replacement parts for the XT500G (3H7), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

5. Indication of No. of constituent parts for assembly

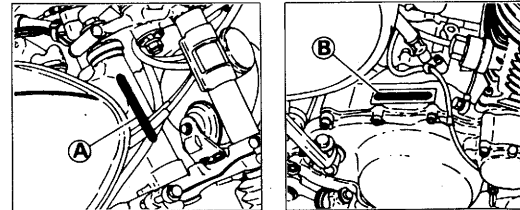
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	3H7-000101 and following
(B) Engine Serial No.	3H7-000101 and following



Color Code	Color Name	Abbreviate
6G	NEW YAMAHA BLACK	NYB

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

CONTENTS

ENGINE

Fig. 1	CYLINDER HEAD	1
Fig. 2	CYLINDER	3
Fig. 3	CRANKSHAFT · PISTON	4
Fig. 4	VALVE	6
Fig. 5	CAMSHAFT · CHAIN	7
Fig. 6	OIL PUMP · OIL CLEANER	8
Fig. 7	CARBURETOR	10
Fig. 8	INTAKE	13
Fig. 9	EXHAUST	14
Fig. 10	CRANKCASE	16
Fig. 11	CRANKCASE COVER	18
Fig. 12	FLY WHEEL MAGNETO	19
Fig. 13	BREAKER · GOVERNOR	20
Fig. 14	KICK STARTER	21
Fig. 15	CLUTCH	23
Fig. 16	TRANSMISSION	25
Fig. 17	SHIFT CAM · FORK	27
Fig. 18	SHIFT SHAFT · PEDAL	28

CHASSIS

Fig. 19	FRAME	29
Fig. 20	FRONT FENDER · REAR FENDER	31
Fig. 21	SIDE COVER · TOOL	32
Fig. 22	REAR ARM · SUSPENSION	34
Fig. 23	FRONT FORK	36
Fig. 24	STEERING	38
Fig. 25	FUEL TANK	39
Fig. 26	SEAT	41
Fig. 27	FRONT WHEEL	42
Fig. 28	REAR WHEEL	44

Fig. 29	HANDLEBAR · CABLE	46
Fig. 30	STAND · FOOTREST	47
Fig. 31	FLASHER LIGHT	49
Fig. 32	SPEEDOMETER · TACHOMETER	50
Fig. 33	HEADLIGHT	51
Fig. 34	TAILLIGHT	52
Fig. 35	ELECTRICAL 1	53
Fig. 36	ELECTRICAL 2	55
Fig. 37	HANDLE SWITCH · LEVER	56

ALTERNATE PARTS

Fig. 38	ALTERNATE (CHASSIS)	58
Fig. 39	ALTERNATE (ELECTRICAL)	59

PARTS FOR EXCLUSIVE USE IN AREAS ANOTHER THAN OCEANIA

Fig. 40	ENGINE · BODY	62
Fig. 41	ELECTRICAL	63

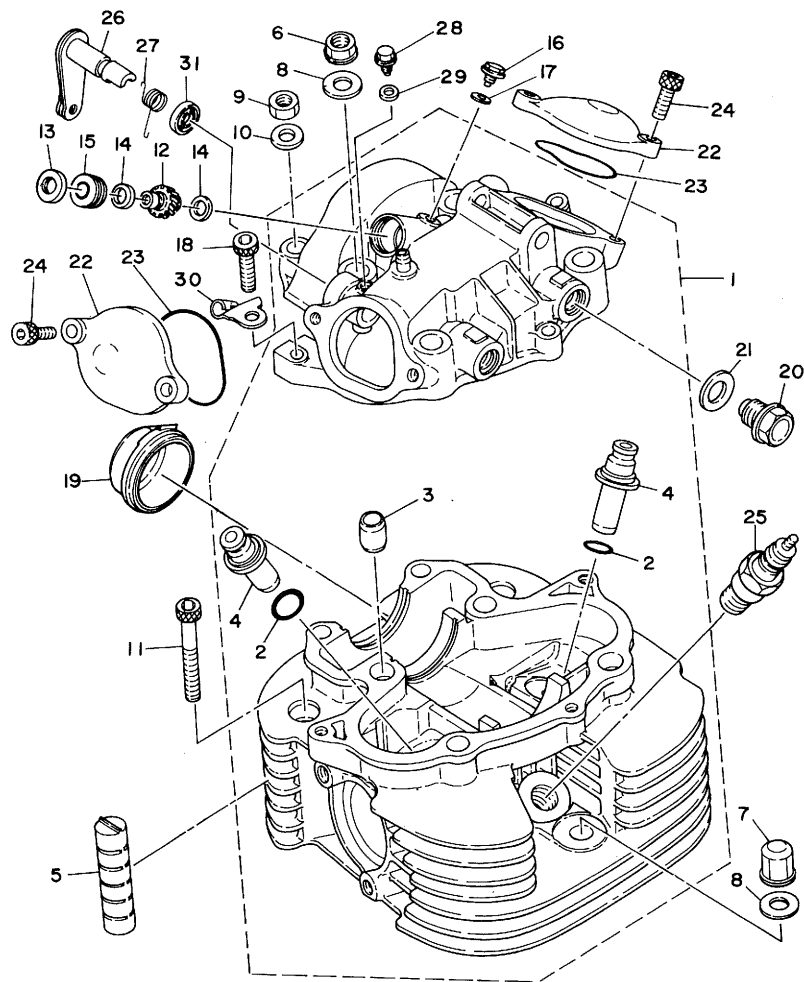
REPAIR KIT

Fig. 42	GASKET KIT, OIL SEAL KIT	66
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INDEX

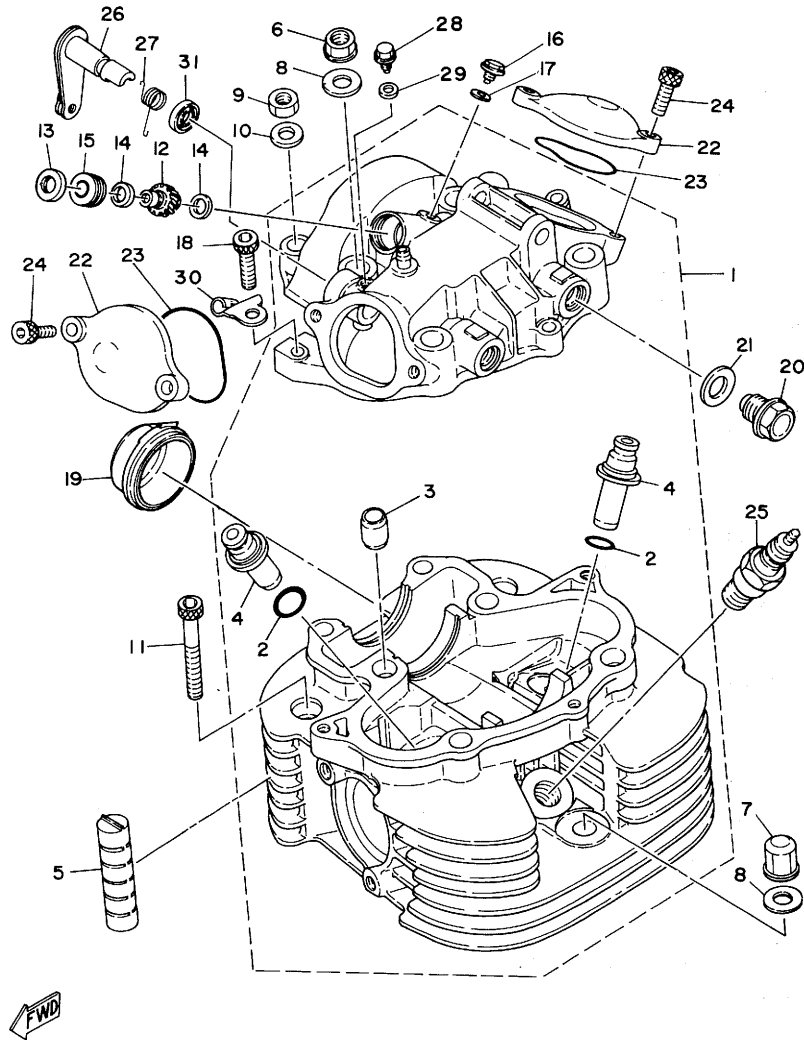
NUMERICAL INDEX
PARTS NAME INDEX

FIG. 1 CYLINDER HEAD



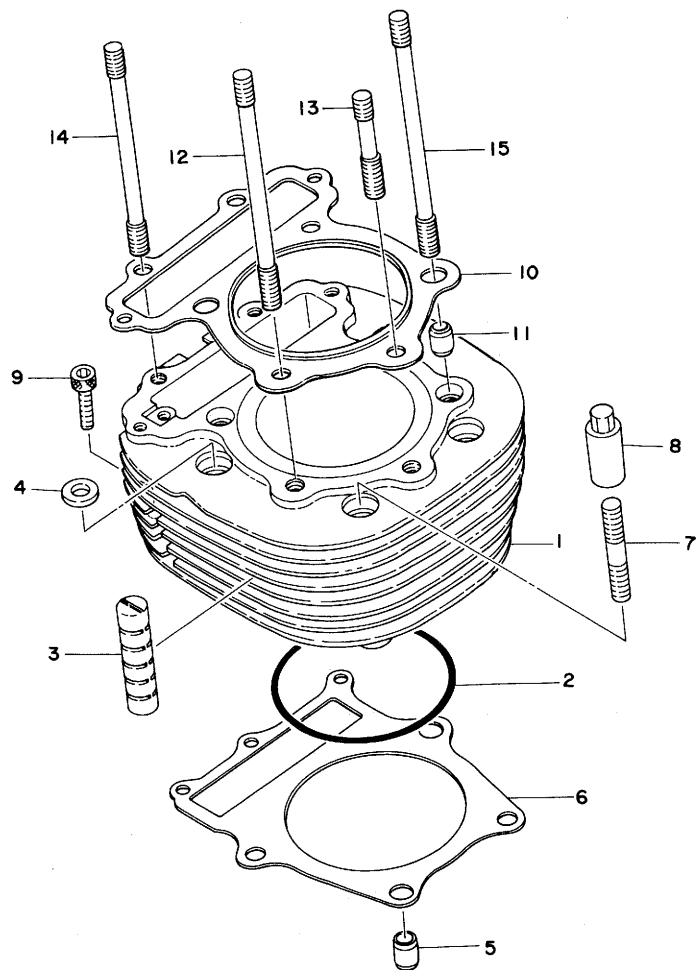
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2Y0-11110-00-R4	CYLINDER HEAD ASSY	1	black
✓ 2	93210-14299	O-RING	2	
3	91830-24016	PIN, dowel	2	
4	583-11133-11	GUIDE, intake valve (1ST D/S)	2	
5	583-11127-00	ABSORBER 3	2	
6	90179-10279	NUT	4	
7	90179-10277	NUT	1	
8	90201-10124	WASHER, Plate	5	
9	95303-08600	NUT	2	
10	90201-08649	WASHER, Plate	2	
11	91316-06055	BOLT	2	
12	1E6-17841-00	GEAR, driven (15T)	1	
13	93104-08055	DIL SEAL	1	
14	90201-08587	WASHER, Plate	2	
15	1E6-17843-00	BUSH, driven gear outer	1	
16	90109-06418	BOLT	1	
17	90430-06014	GASKET	1	
18	91316-06025	BOLT	3	
19	1T1-11197-00	PLUG, viewer	1	
20	90340-14038	PLUG, straight screw	2	
21	90430-14043	GASKET	2	
22	583-11186-00-R4	COVER, cylinder head side 2	2	black
23	93210-49296	O-RING	2	
24	91316-06018	BOLT	4	
25	94701-00117	PLUG, sPark (NGK BP-7ES)	1	UR
	*	PLUG, sPark (CHAMPION N-7Y)	1	UR LM
26	583-12288-00	CAM, decomp.	1	
27	90508-16303	SPRING, torsion	1	

FIG. 1 CYLINDER HEAD



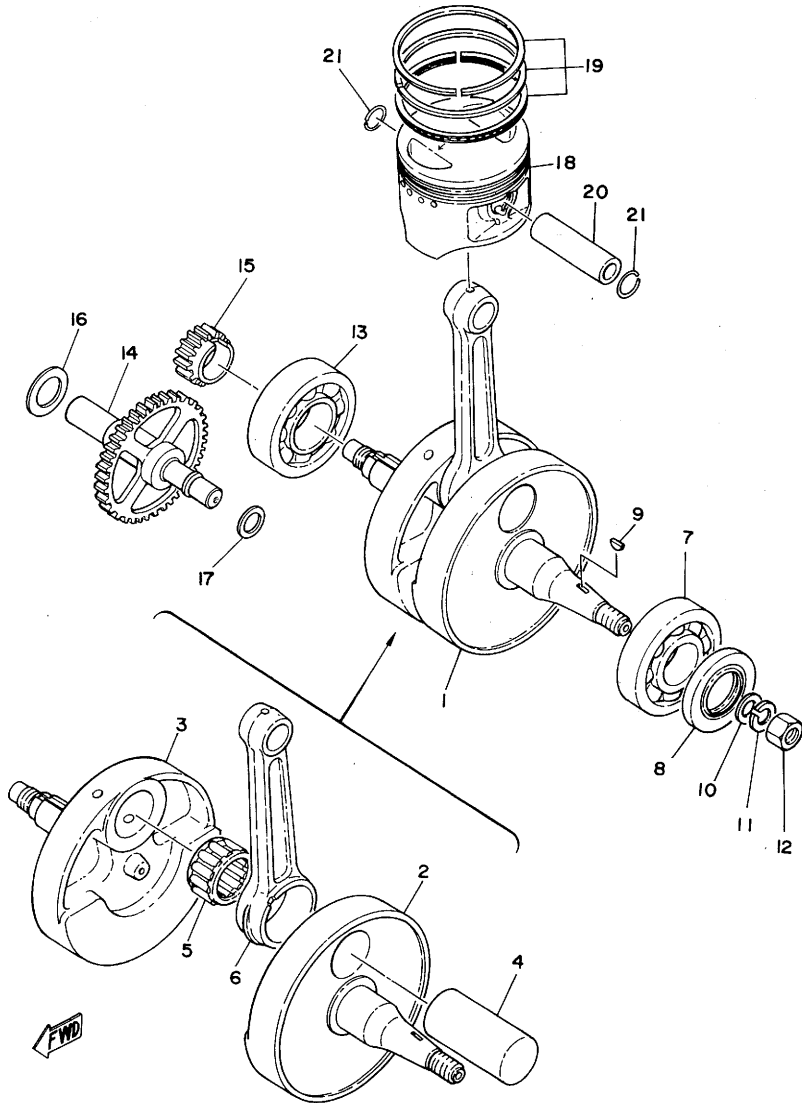
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	90109-06418	BOLT	1	
29	90430-06014	GASKET	1	
30	583-12283-00	BRACKET, decomp.	1	
31	93104-12054	OIL SEAL	1	

FIG. 2 CYLINDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	583-11310-00	CYLINDER	1	
2	93210-92295	O-RING	1	
3	583-11127-00	ABSORBER 3	2	
4	90201-10590	WASHER, Plate	4	
5	91830-24016	PIN, dowel	2	
6	583-11351-00	GASKET, cylinder	1	
7	90116-10087	BOLT, stud	4	
8	90179-10201	NUT	4	
9	91316-06030	BOLT	3	
10	583-11181-01	GASKET, cylinder head 1	1	
11	91830-24016	PIN, dowel	2	
12	90116-10222	BOLT, stud	2	
13	90116-10223	BOLT, stud	1	
14	90116-08190	BOLT, stud	2	
15	90116-10225	BOLT, stud	2	

FIG. 3 CRANKSHAFT·PISTON



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	583-11400-00	CRANKSHAFT ASSY	1	
2	583-11412-00	•CRANK 1	1	
3	583-11422-00	•CRANK 2	1	
4	583-11681-00	•PIN, crank 1	1	
5	93310-635A5	•BEARING, cylindrical	1	
6	583-11651-00	•ROD, connecting	1	
7	93306-30616	BEARING (B6306)	1	
8	93102-30145	OIL SEAL	1	
9	90280-05013	KEY, woodruff	1	
10	90201-12593	WASHER, Plate	1	
11	92901-12100	WASHER, sPring	1	
12	90170-12067	NUT	1	
13	93306-30702	BEARING (B6307)	1	
14	583-11150-00	BREAKER SHAFT ASSY	1	
15	583-11536-00	GEAR, drive (21T)	1	
16	90201-15234	WASHER, Plate	1	
17	90201-09572	WASHER, Plate	1	
18	583-11631-02-95	PISTON (STD)	1	UR
	583-11631-02-96	PISTON (STD)	1	UR
	583-11635-02	PISTON (1ST O/S 0.25MM)	1	AP
	583-11636-02	PISTON (2ND O/S 0.50MM)	1	AP
	583-11637-02	PISTON (3RD O/S 0.75MM)	1	AP
	583-11638-02	PISTON (4TH O/S 1.00MM)	1	AP
19	583-11610-01	PISTON RING SET (STD)	1	AP STD
	583-11610-11	PISTON RING SET (1ST O/S)	1	AP
	583-11610-21	PISTON RING SET (2ND O/S)	1	AP
	583-11610-31	PISTON RING SET (3RD O/S)	1	AP
	583-11610-41	PISTON RING SET (4TH O/S)	1	AP

FIG. 3 CRANKSHAFT-PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	583-11633-00	PIN, Piston	1	
21	93450-22027	CIRCLIP	2	

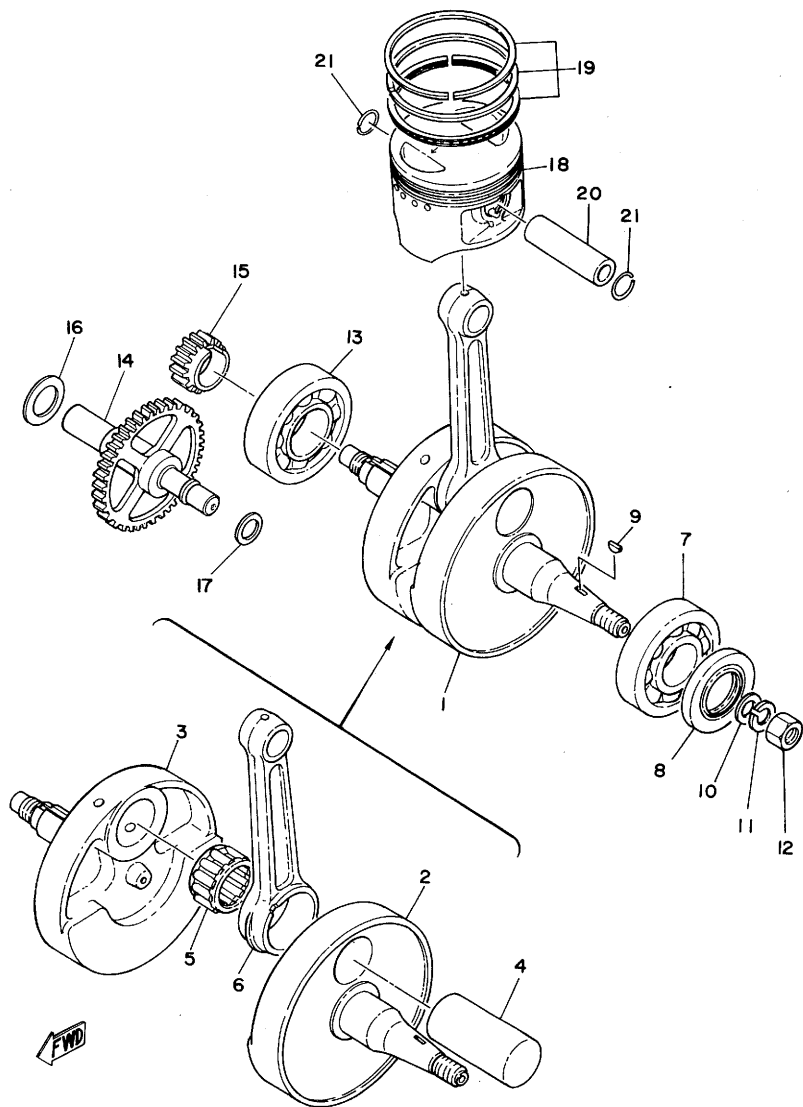
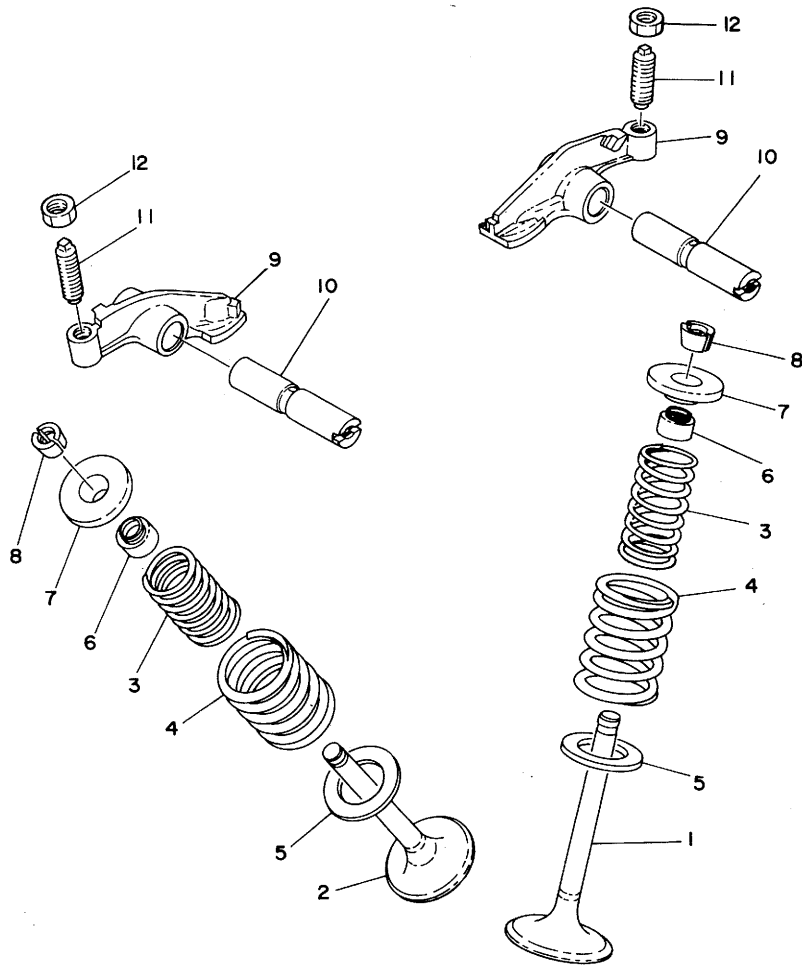


FIG. 4 VALVE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2J2-12111-00	VALVE, intake	1	
2	583-12121-00	VALVE, exhaust	1	
3	90501-31454	SPRING, comPression	2	
4	90501-44455	SPRING, comPression	2	
5	256-12116-01	SEAT, valve sPring	2	
6	341-12119-02	SEAL, valve stem	2	
7	256-12117-01	RETAINER, valve sPring	2	
8	341-12118-00	COTTER, valve	4	
9	583-12151-00	ARM, valve rocker	2	
10	583-12156-01	SHAFT, rocker	2	
11	583-12159-00	SCREW, valve adjusting	2	
12	90170-08173	NUT	2	

FWD

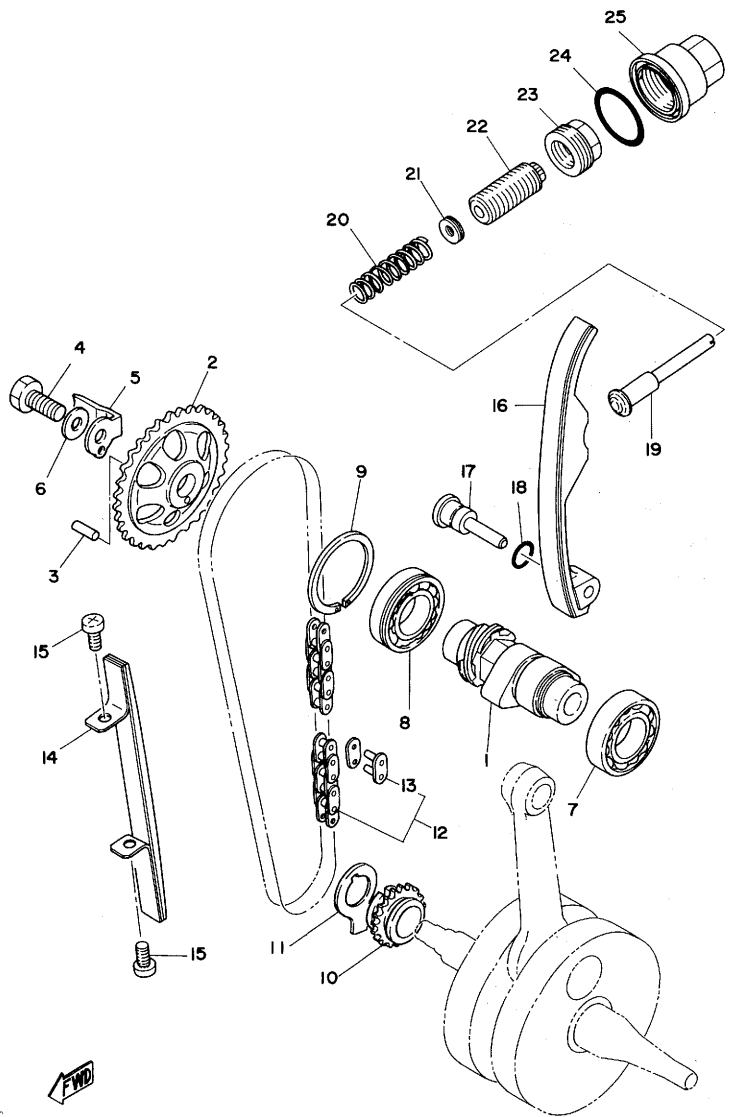
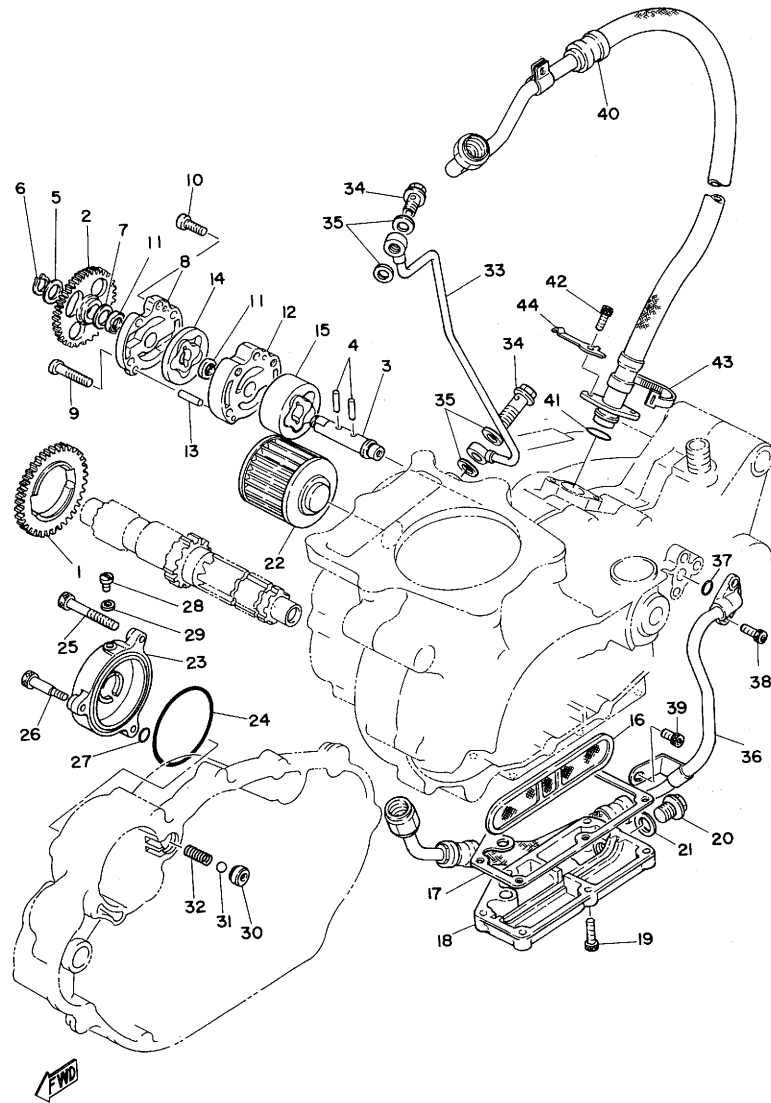


FIG. 5 CAMSHAFT.CHAIN

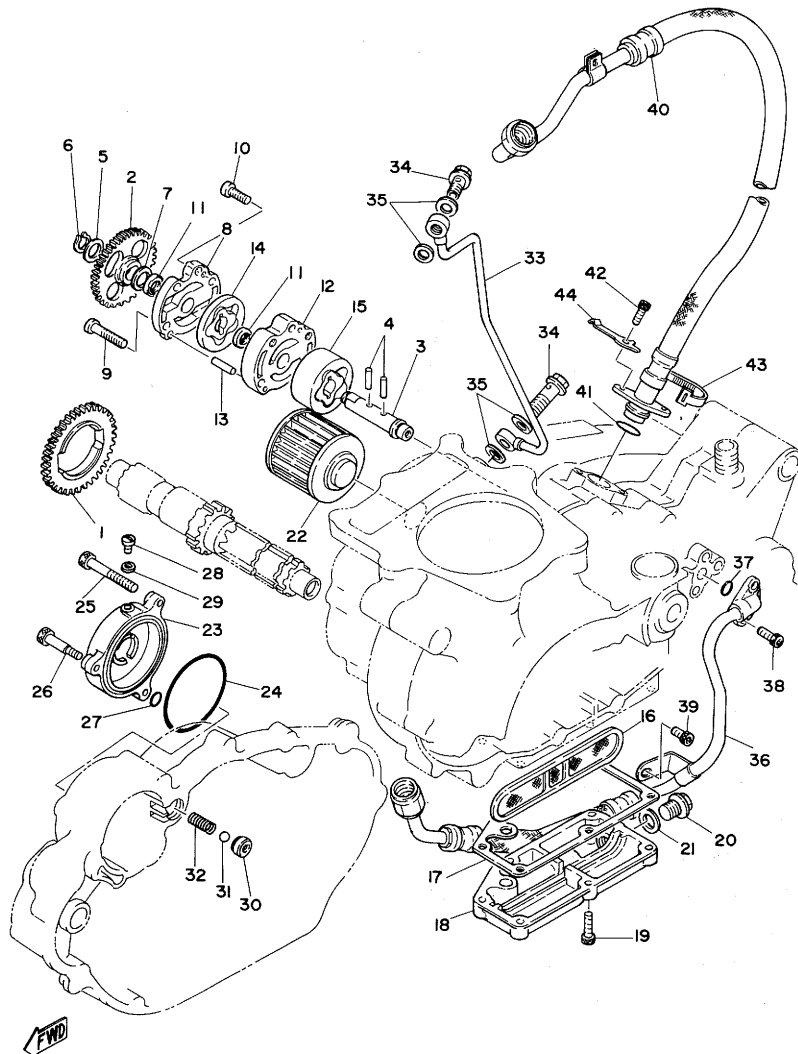
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	583-12171-01	CAMSHAFT 1	1	
2	583-12176-00	SPROCKET, cam chain (34T)	1	
3	93604-16092	PIN, dowel	1	
4	90101-10303	BDLT	1	
5	1T1-12279-00	PLATE	1	
6	90201-10591	WASHER, Plate	1	
7	93306-00502	BEARING (B6005)	1	
8	93306-00506	BEARING (B6005)	1	
9	93440-47044	CIRCLIP	1	
10	583-11549-00	SPROCKET, cam chain (17T)	1	
11	583-11533-00	PLATE, cam chain sprocket	1	
12	94500-02106	CHAIN (BF05M-106L)	1	
13	94600-02001	JOINT, chain	1	
14	583-12231-00	GUIDE, stopper 1	1	
15	92501-06015	SCREW, Pan head	2	
16	341-12241-03	GUIDE, stopper 2	1	
17	583-12247-00	SHAFT, tensioner	1	
18	93210-12152	O-RING	1	
19	583-12217-00	ROD, chain tensioner	1	
20	90501-14095	SPRING, compression	1	
21	2H0-12232-00	DAMPER	1	
22	90149-18100	SCREW	1	
23	90179-18199	NUT	1	
24	93210-32172	O-RING	1	
25	583-12212-00	CAP, chain tensioner	1	

FIG. 6 OIL PUMP.OIL CLEANER



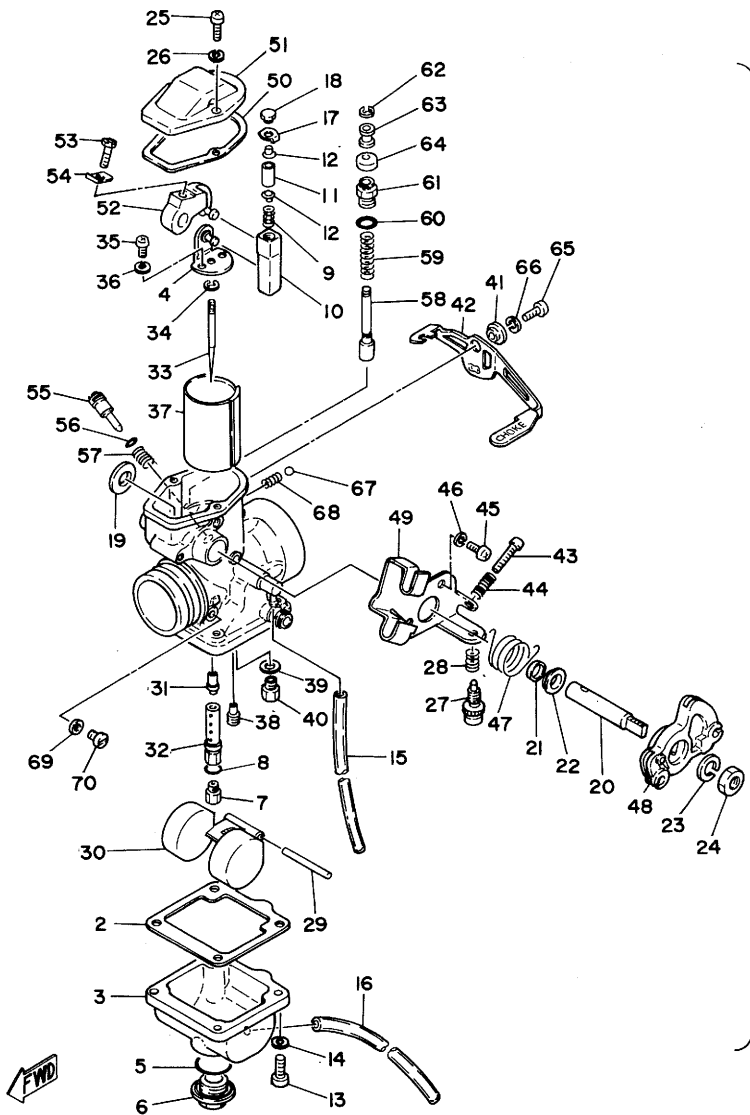
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	583-13324-00	GEAR, drive (42T)	1	
2	583-13325-00	GEAR, PumP driven (41T)	1	
3	583-13314-00	SHAFT, PumP	1	
4	93603-17070	PIN, dowel	2	
5	90201-10119	WASHER, Plate	1	
6	93410-10025	CIRCLIP	1	
7	90201-12166	WASHER, Plate	1	
8	583-13316-02	COVER, PumP	1	
9	92501-06030	SCREW, Pan head	3	
10	92501-06018	SCREW, Pan head	2	
11	93104-11038	OIL SEAL	2	
12	583-13336-02	HOUSING, rotor	1	
13	93604-22050	PIN, dowel	2	
14	583-13310-01	ROTOR ASSY 1	1	
15	583-13320-00	ROTOR ASSY 2	1	
16	583-13411-00	STRAINER, oil	1	
17	583-13414-00	GASKET, strainer cover	1	
18	583-13417-01	COVER, strainer	1	
19	91316-06020	BOLT	6	
20	90340-14009	PLUG, straight screw	1	
21	214-11198-01	GASKET	1	
22	2H0-13440-90	ELEMENT ASSY, oil cleaner	1	
23	583-13447-00	COVER, oil element	1	
24	93210-64297	O-RING	1	
25	91316-06060	BOLT	2	
26	90109-06511	BOLT	1	
27	93210-07135	O-RING	1	
28	90149-05110	SCREW	1	

FIG. 6 OIL PUMP.OIL CLEANER



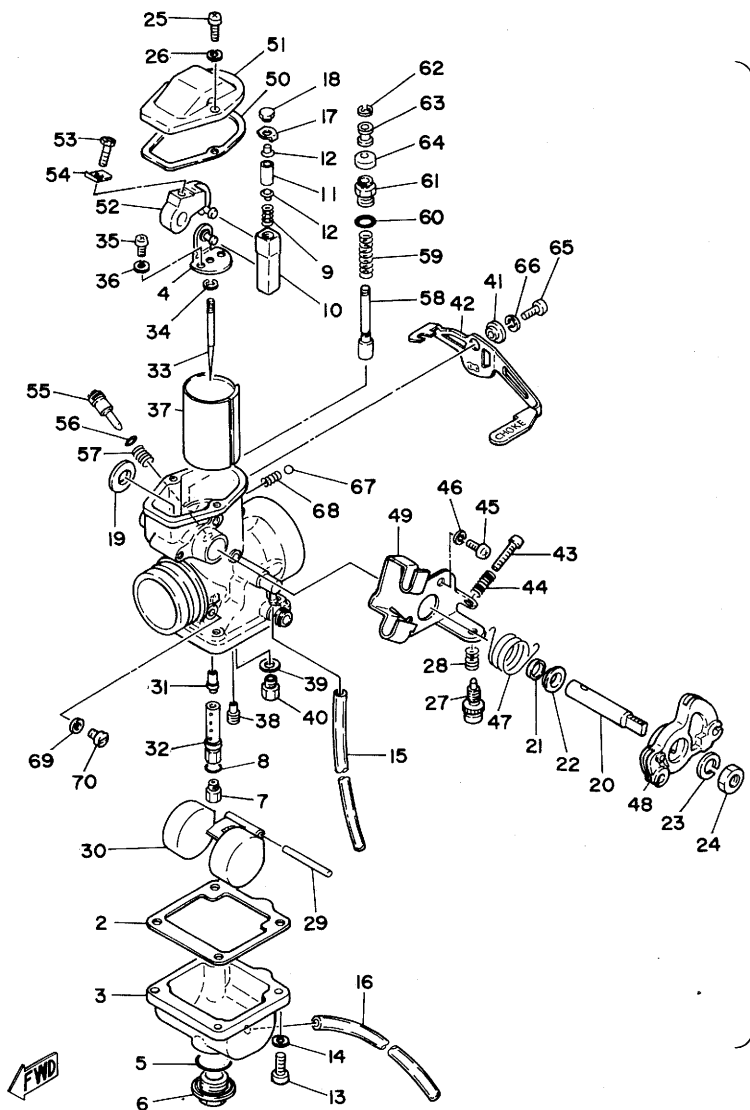
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90430-05126	GASKET	1	
30	583-13113-00	SEAT, check ball	1	
31	93503-08007	BALL	1	
32	90501-05378	SPRING, comPression	1	
33	583-13161-01	PIPE, delivery 1	1	
34	90401-08038	BOLT, union	2	
35	90430-08119	GASKET	4	
36	583-13464-00	HOSE, oil 1	1	
37	93210-10197	O-RING	1	
38	91316-06015	BOLT	2	
39	91316-06012	BOLT	1	
40	583-13465-02	HOSE, oil 2	1	
41	93210-15171	O-RING	1	
42	91316-06015	BOLT	2	
43	437-83936-00	BAND, switch cord	1	
44	90465-06077	CLAMP	1	

FIG. 7 CARBURETOR



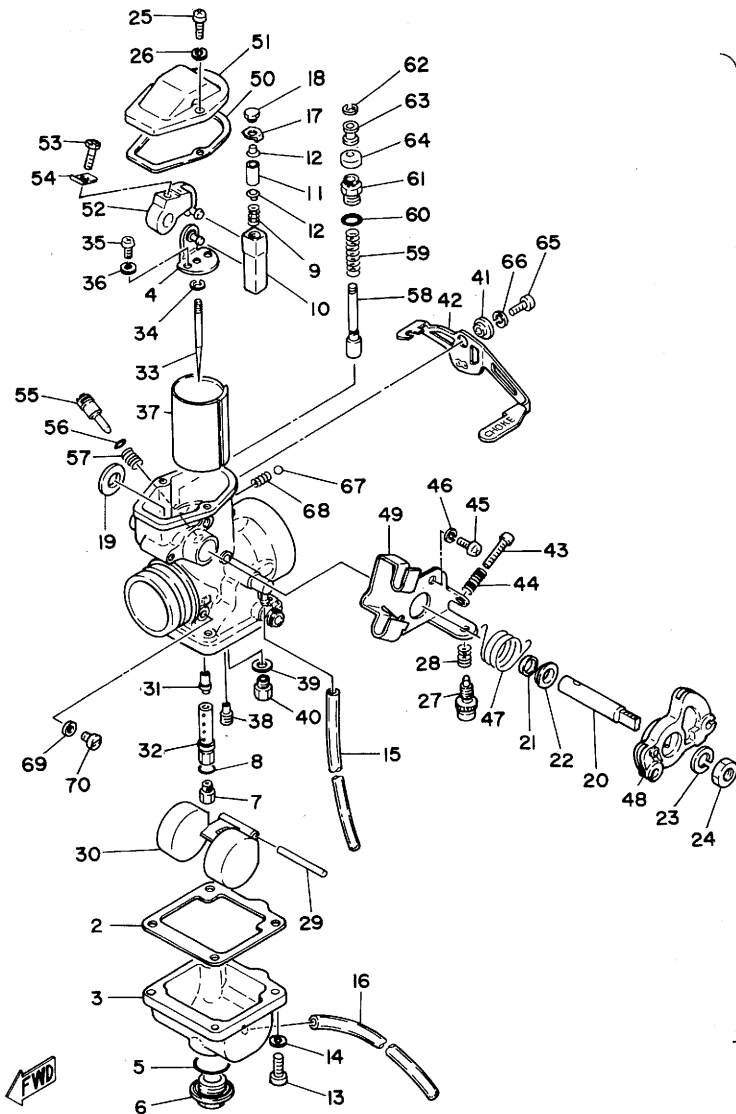
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3H7-14101-00	CARBURETOR ASSY 1	1	
2	583-14184-00	•GASKET, float chamber	1	
3	583-14181-01	•BODY, float chamber 1	1	
4	583-14291-00	•BRACKET 1	1	
5	558-14147-00	•O-RING	1	
6	500-14115-00	•PLUG, screw	1	
7	137-14143-44	•JET, main (#220)	1	UR STD
	137-14143-42	•JET, main (#210)	1	UR
	137-14143-46	•JET, main (#230)	1	UR
8	583-14561-00	•O-RING	1	
9	1T2-14933-00	•SPRING, diaPhra&em	1	
10	583-14274-00	•CONNECTOR	1	
11	583-14386-00	•PIN	1	
12	583-14558-00	•PIN	2	
13	98501-05015	•SCREW, Pan head	4	
14	92902-05100	•WASHER, sPring	4	
15	1E6-14197-01	•PIPE	1	
16	432-14197-00	•PIPE	1	
17	583-14951-00	•WASHER	1	
18	583-14216-00	•SCREW	1	
19	583-14264-00	•SPACER	1	
20	583-14215-00	•SHAFT, throttle lever	1	
21	583-14239-01	•SEAL	1	
22	583-14265-00	•WASHER	1	
23	92902-08100	•WASHER, sPring	1	
24	812-14594-00	•NUT	1	
25	98502-04014	•SCREW, Pan head	2	
26	92902-04100	•WASHER, sPring	2	

FIG. 7 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	2J2-14121-00	•SCREW, throttle stop	1	
28	2J2-14133-00	•SPRING, throttle stop	1	
29	127-14186-00	•PIN, float	1	
30	583-14185-00	•FLOAT	1	
31	583-14141-52	•NOZZLE, main	1	
32	583-14148-00	•PIPE	1	
33	1T1-14116-02	•NEEDLE	1	
34	164-14137-00	•CLIP	1	
35	98502-04012	•SCREW, Pan head	2	
36	92902-04100	•WASHER, sPring	2	
37	583-14112-40	•VALVE, throttle 1	1	
38	193-14142-30	•JET, Pilot (#30.0)	1	
39	214-14195-00	•WASHER, needle valve	1	
40	168-14190-28	•NEEDLE VALVE ASSY	1	
41	583-14594-00	•COLLAR	1	
42	2Y0-14175-00	•LEVER, starter 1	1	
43	583-14245-00	•SCREW, Guide	1	
44	583-14133-00	•SPRING, throttle stop	1	
45	98502-05012	•SCREW, Pan head	2	
46	92902-05100	•WASHER, sPring	2	
47	583-14131-01	•SPRING, throttle valve	1	
48	583-14573-00	•LEVER	1	
49	2J2-14571-00	•BRACKET, throttle	1	
50	583-14536-00	•GASKET	1	
51	583-14158-00	•TOP, mixing chamber	1	
52	583-14292-00	•LEVER, throttle valve	1	
53	583-14592-00	•SCREW	1	
54	583-14597-00	•WASHER	1	

FIG. 7 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
55	525-14123-00	•SCREW, air adjusting	1	
56	354-14147-00	•O-RING	1	
57	127-14134-00	•SPRING, air adjusting	1	
58	583-14171-01	•PLUNGER, starter	1	
59	500-14135-00	•SPRING, Plunger	1	
60	583-14562-00	•O-RING	1	
61	583-14174-00	•CAP, Plunger	1	
62	737-14137-00	•CLIP	1	
63	583-14918-00	•RING	1	
64	802-14173-00	•COVER, Plunger cap	1	
65	92501-06012	•SCREW, Pan head	1	
66	92902-06100	•WASHER, sPring	1	
67	93501-08001	•BALL	1	
68	583-14589-00	•SPRING	1	
69	584-14956-00	•WASHER	1	
70	341-14991-00	•SCREW	1	

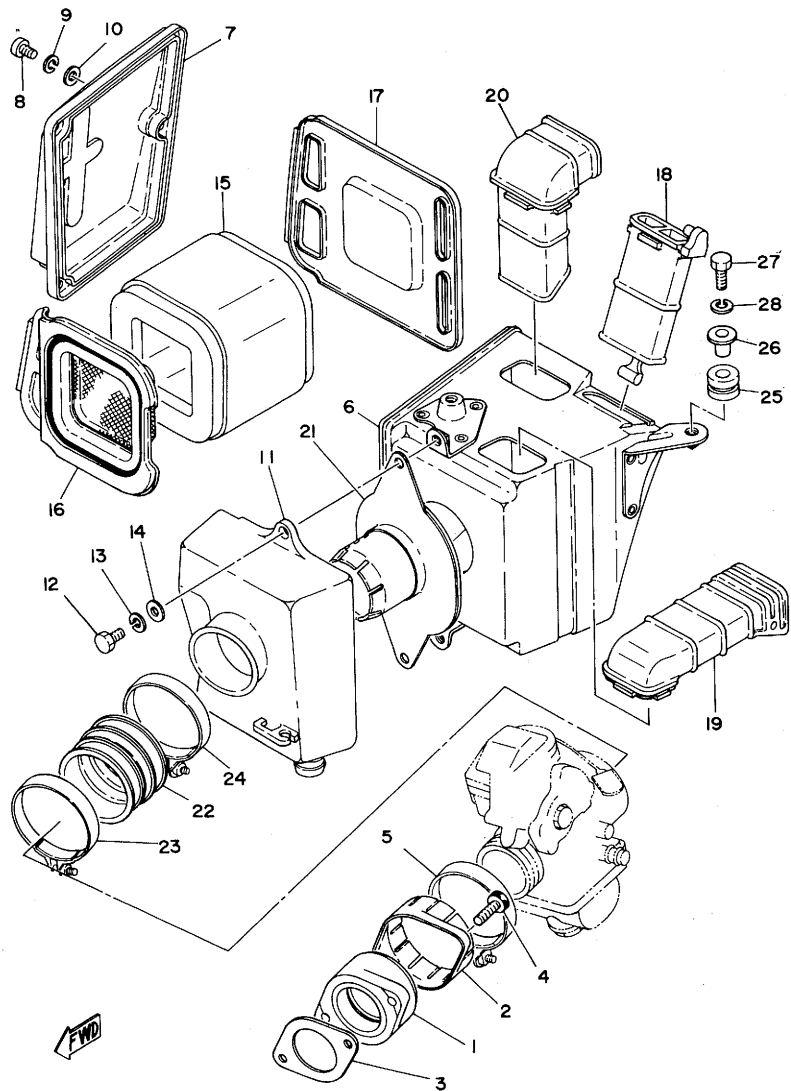
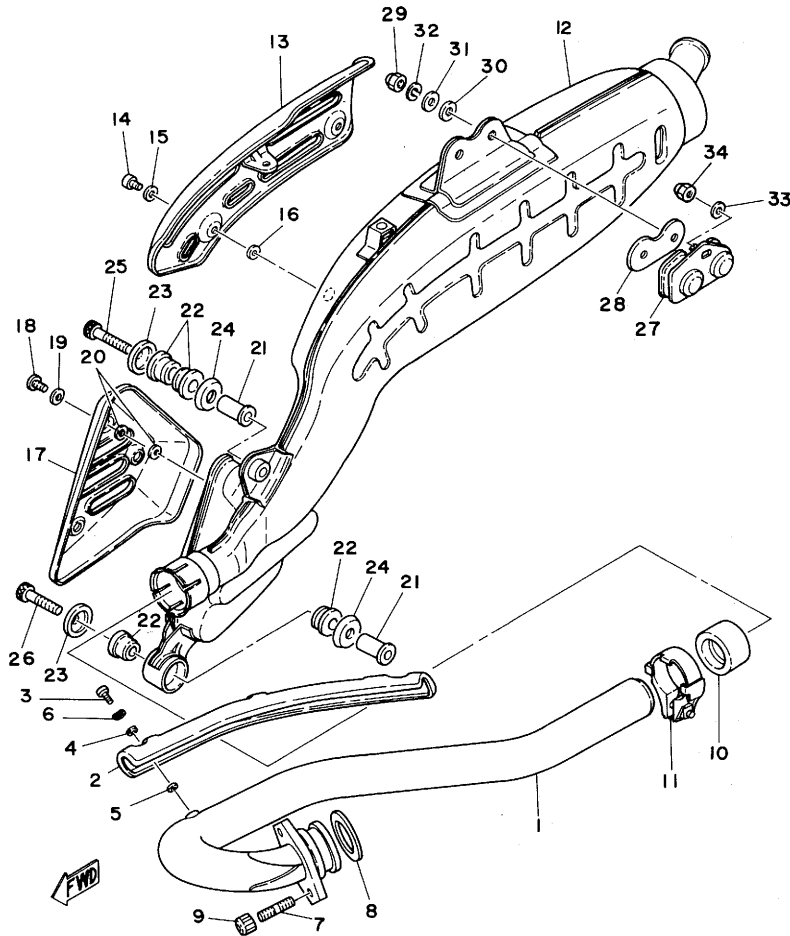


FIG. 8 INTAKE

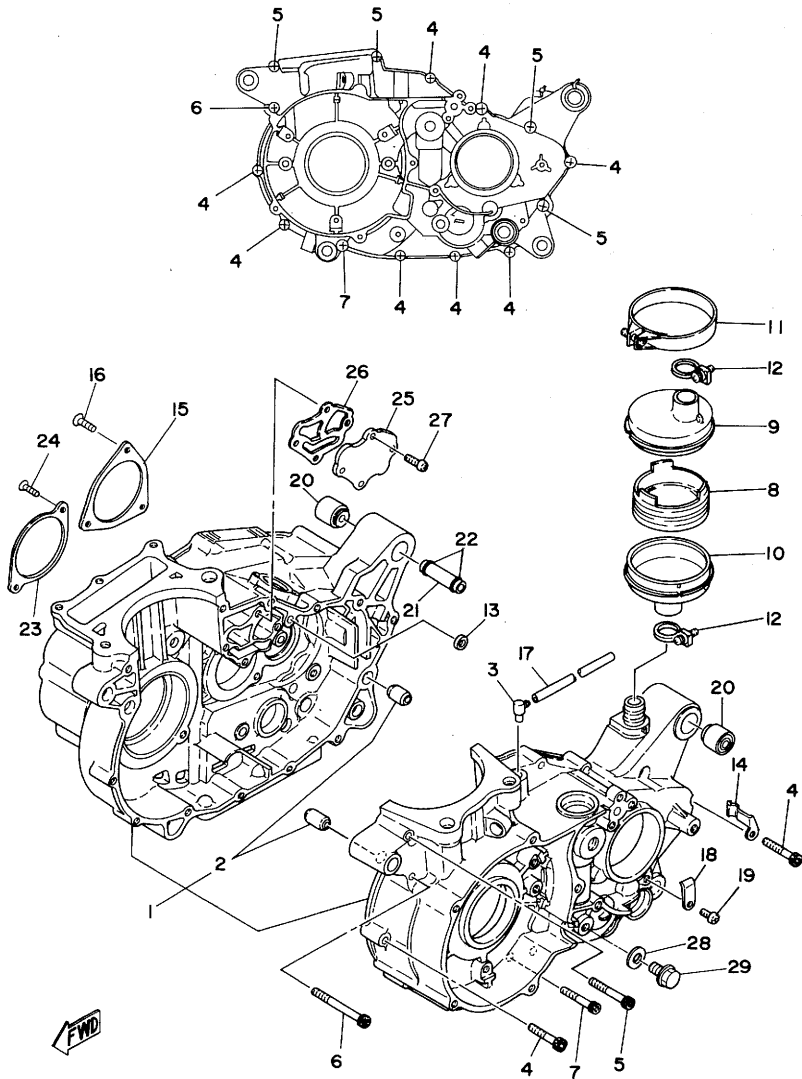
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	583-13565-01	JOINT, carburetor	1	
2	256-13564-00	COVER, manifold	1	
3	583-13556-01	GASKET, manifold	1	
4	91316-06020	BOLT	2	
5	90460-58015	CLAMP, hose	1	
6	583-14411-01	CASE, air cleaner 1	1	
7	583-14422-00	CAP, cleaner case 2	1	
8	98501-05012	SCREW, Pan head	3	
9	92901-05100	WASHER, sPring	3	
10	92901-05600	WASHER, Plate	3	
11	583-14421-00	CASE, air cleaner 2	1	
12	97301-06020	BOLT	2	
13	92901-06100	WASHER, sPring	2	
14	92901-06600	WASHER, Plate	2	
15	583-14451-00	ELEMENT, air cleaner	1	
16	583-14468-01	PLATE, element fitting	1	
17	583-14472-00	PLATE, element	1	
18	583-14437-00	DUCT	1	
19	583-14431-00	SILENCER, intake 1	1	
20	583-14441-00	SILENCER, intake 2	1	
21	583-14485-00	PIPE, joint	1	
22	583-14453-00	JOINT, air cleaner 1	1	
23	90460-58015	CLAMP, hose	1	
24	90460-61063	CLAMP, hose	1	
25	90480-14102	GROMMET	2	
26	90387-07391	COLLAR	2	
27	97301-06025	BOLT	2	
28	92901-06100	WASHER, sPring	2	

FIG. 9 EXHAUST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1T1-14611-02	PIPE, exhaust 1	1	
2	1T1-14628-00	PROTECTOR, exhaust Pipe	1	
3	98906-06010	SCREW, bind	2	
4	583-14766-00	WASHER, Protector	2	
5	1E6-14766-01	WASHER, Protector	2	
6	90206-06060	WASHER, wave	2	
7	95621-08615	BOLT, stud	2	
8	90430-38054	GASKET	1	
9	90179-08004	NUT	2	
10	1T1-14714-01	GASKET, muffler	1	
11	1T1-14788-00	BAND, silencer	1	
12	1U6-14710-10	MUFFLER ASSY 1	1	
13	1T1-14718-00	PROTECTOR, muffler 1	1	
14	98906-06010	SCREW, bind	3	
15	583-14766-00	WASHER, Protector	3	
16	1E6-14766-01	WASHER, Protector	3	
17	1T2-14728-00	PROTECTOR, muffler 2	1	
18	98906-06012	SCREW, bind	3	
19	583-14766-00	WASHER, Protector	3	
20	1E6-14766-01	WASHER, Protector	6	
21	90387-08572	COLLAR	2	
22	1T1-14747-01	DAMPER, muffler	4	
23	90209-08162	WASHER	2	
24	90209-12163	WASHER	2	
25	91316-08050	BOLT	1	
26	90110-08018	BOLT, hexagon socket head	1	
27	1T1-14791-01	STAY, muffler	1	
28	1T1-14755-01	GASKET, silencer	1	

FIG. 10 CRANKCASE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2Y0-15100-00	CRANKCASE ASSY	1	
2	91810-05016	•PIN, dowel	2	
3	583-15371-00	BREATHER	1	
4	91316-06035	BOLT	8	
5	91316-06045	BOLT	4	
6	91316-06065	BOLT	1	
7	91316-06055	BOLT	1	
8	583-15358-00	SEPARATOR, oil	1	
9	583-15346-00	BREATHER 1	1	
10	583-15347-00	BREATHER 2	1	
11	90460-71017	CLAMP, hose	1	
12	90460-22083	CLAMP, hose	2	
13	90430-09121	GASKET	1	
14	90465-05084	CLAMP	1	
15	363-15381-00	PLATE, bearing cover	1	
16	98701-05012	SCREW, flat head	3	
17	90445-07039	HOSE	1	
18	90465-05075	CLAMP	1	
19	92501-06012	SCREW, Pan head	1	
20	583-15316-00	DAMPER, engine mount 1	2	
21	583-15317-01	SPACER, engine mount	1	
22	93210-12095	O-RING	2	
23	583-15383-00	PLATE, bearing cover	1	
24	92701-06015	SCREW, flat head	2	
25	583-15426-00	COVER	1	
26	583-15466-00	GASKET 2	1	
27	92501-06018	SCREW, Pan head	4	
28	90430-10148	GASKET	1	

FIG. 10 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90340-10003	PLUG, straight screw	1	

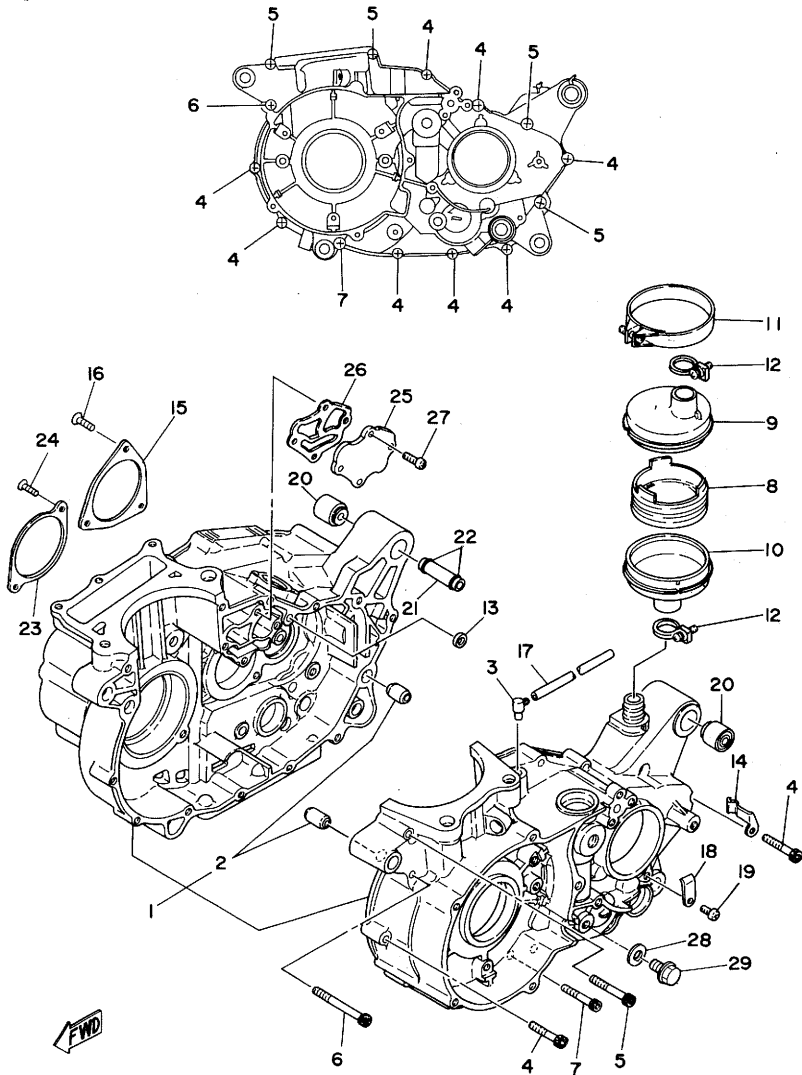
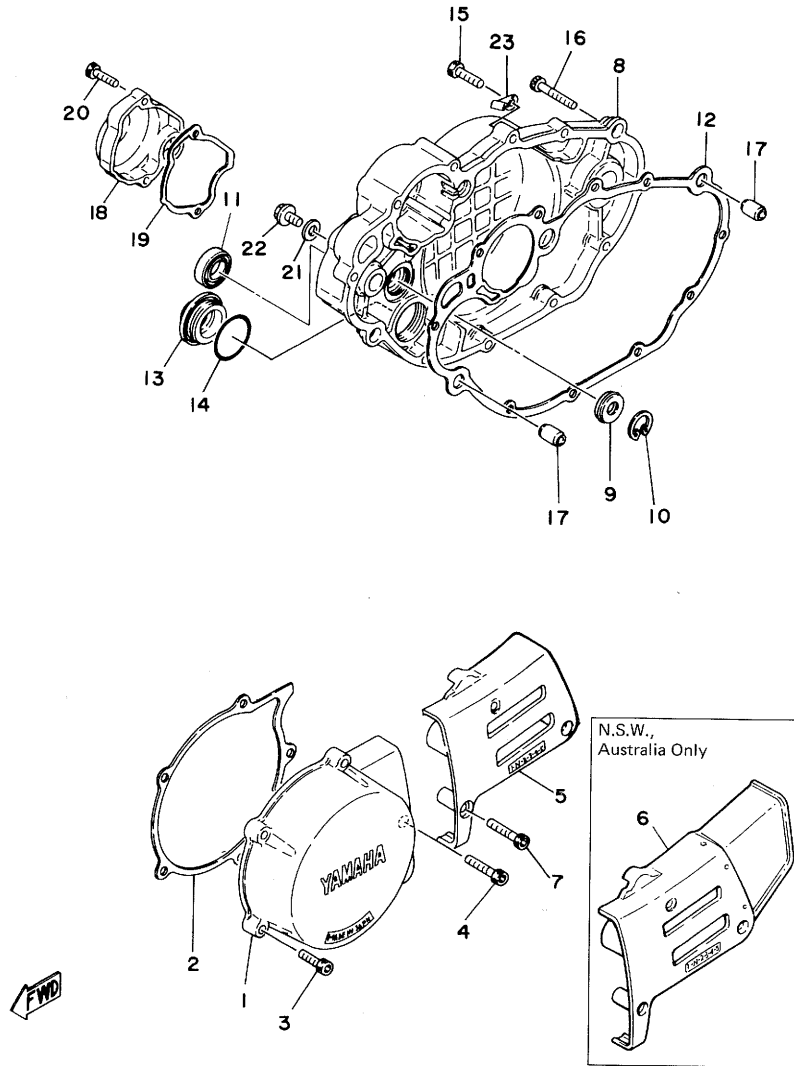
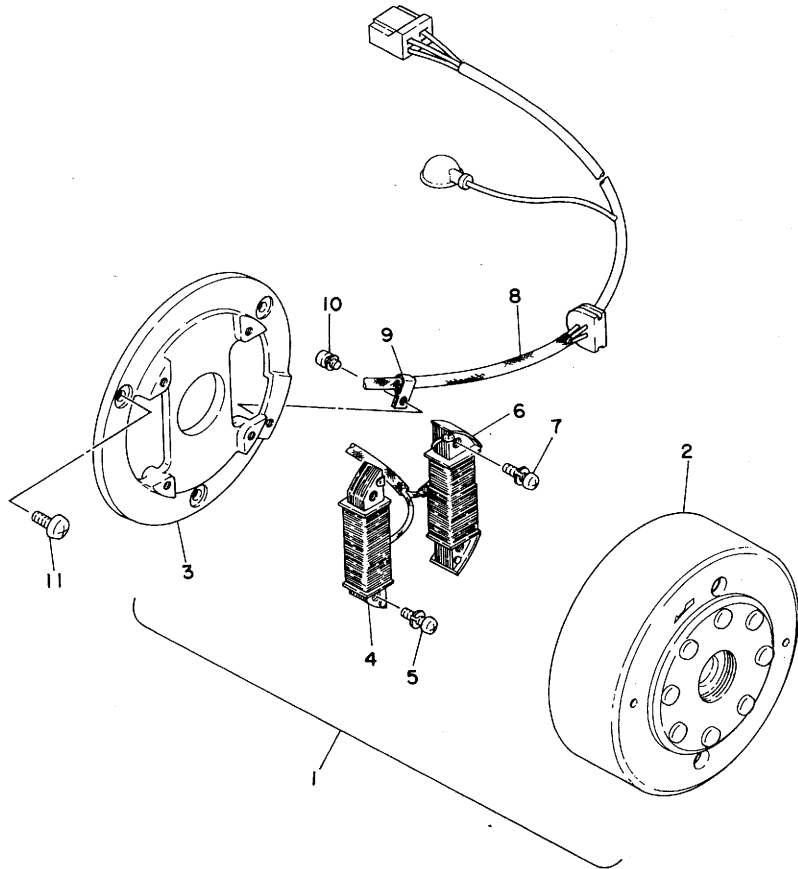


FIG. 11 CRANKCASE COVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	583-15411-00	COVER, crankcase 1	1	
2	583-15451-00	GASKET, crankcase cover	1	
3	91316-06025	BOLT	4	
4	91316-06035	BOLT	1	
5	583-15421-00	COVER, crankcase 2	1	
6	1E6-15420-11	CRANKCASE COVER ASSY (L.H)	1	N.S.W., Australia Only
7	91316-06035	BOLT	3	
8	583-15431-02-98	COVER, crankcase 3	1	
9	93101-14089	OIL SEAL	1	
10	93420-25002	CIRCLIP	1	
11	93102-15147	OIL SEAL	1	
12	583-15462-00	GASKET, crankcase cover 3	1	
13	583-15425-00	COVER, generator 2	1	
14	93210-35173	O-RING	1	
15	91316-06030	BOLT	8	
16	91316-06040	BOLT	2	
17	91830-22016	PIN, dowel	2	
18	583-15417-00	COVER, caP	1	
19	583-15457-00	GASKET	1	
20	91316-06025	BOLT	2	
21	90430-10027	GASKET	1	
22	90340-10003	PLUG, straight screw	1	
23	90465-08076	CLAMP	1	

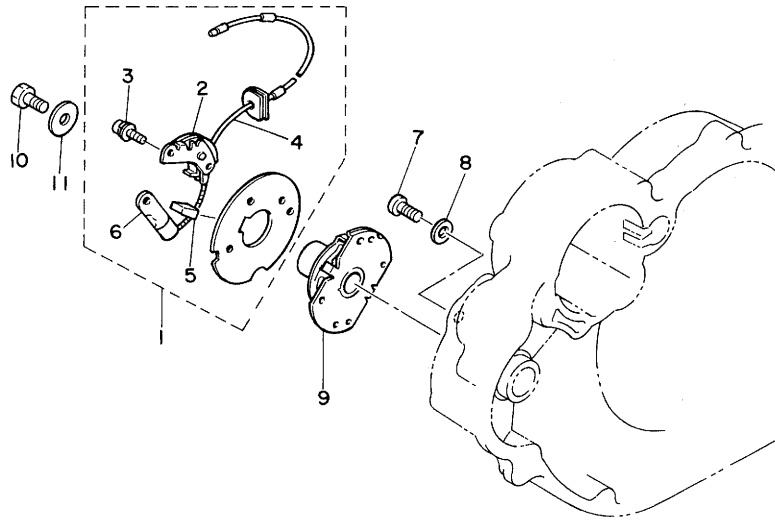
FIG. 12 FLY WHEEL MAGNETO



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2H0-81300-50	FLYWHEEL MAGNETO ASSY	1	
2	2H0-81350-50	•ROTOR ASSY	1	
3	583-81309-50	•BASE, magneto	1	
4	583-81311-50	•COIL, ignition 1	1	
5	583-81345-50	•SCREW, Pan head	2	
6	2H0-81313-50	•COIL, lighting 1	1	
7	1E6-81345-50	•SCREW, Pan head	2	
8	2H0-81315-50	•LEAD WIRE ASSY	1	
9	1E6-81328-50	•CLAMP	1	
10	583-81346-50	•SCREW, Pan head	1	
11	92502-06016	•SCREW, Pan head	3	

FWD

FIG. 13 BREAKER.GOVERNOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	583-81620-50	BREAKER PLATE ASSY	1	
2	583-81621-50	•CONTACT BREAKER ASSY	1	
3	583-81645-50	•SCREW	3	
4	583-81615-50	•WIRE, lead	1	
5	583-81631-50	•LUBRICATOR	1	
6	583-81625-50	•CONDENCER	1	
7	97801-06014	SCREW, Pan head	2	
8	92901-06200	WASHER, Plain	2	
9	583-81653-50	GOVERNOR ASSY	1	
10	97301-06016	BOLT	1	
11	90201-06060	WASHER, Plate	1	

FWD

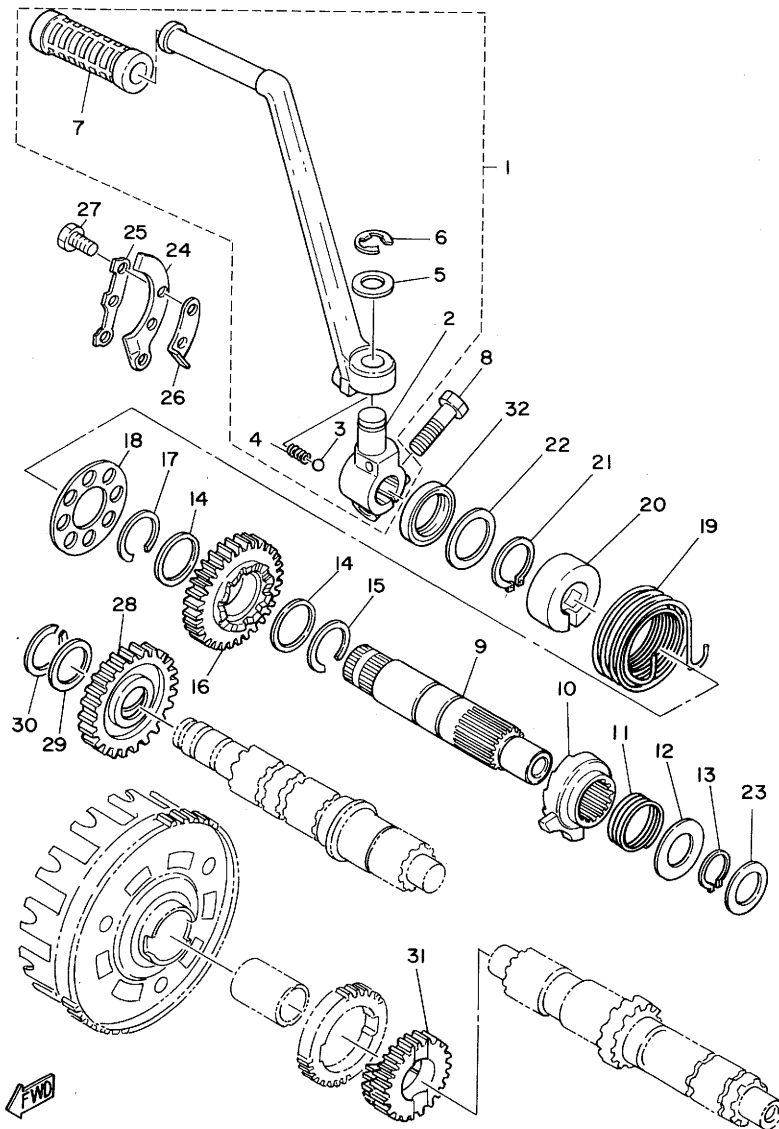


FIG. 14 KICK STARTER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1T1-15620-00	KICK CRANK ASSY	1	
2	583-15621-00	•BOSS, kick crank	1	
3	93507-32009	•BALL	1	
4	90501-12081	•SPRING, comPression	1	
5	90201-15234	•WASHER, Plate	1	
6	93430-10016	•CIRCLIP	1	
7	1T1-15618-00	•COVER, kick lever	1	
8	97321-08030	BOLT	1	
9	583-15661-00	AXLE, kick	1	
10	583-15671-00	WHEEL, ratchet	1	
11	90501-23143	SPRING, comPression	1	
12	363-15676-00	COVER, sPring	1	
13	93410-19015	CIRCLIP	1	
14	90201-25287	WASHER, Plate	2	
15	93440-25020	CIRCLIP	1	
16	583-15641-00	GEAR, kick (29T)	1	
17	93440-25019	CIRCLIP	1	
18	583-15676-00	COVER, sPring	1	
19	90508-32280	SPRING, torsion	1	
20	90560-25154	SPACER	1	
21	93410-25010	CIRCLIP	1	
22	90201-25290	WASHER, Plate	1	
23	90201-20278	WASHER, Plate	1	
24	583-15674-00	GUIDE, ratchet wheel	1	
25	363-15686-00	WASHER, lock	1	
26	434-15668-00	STOPPER	1	
27	97321-06016	BOLT	3	

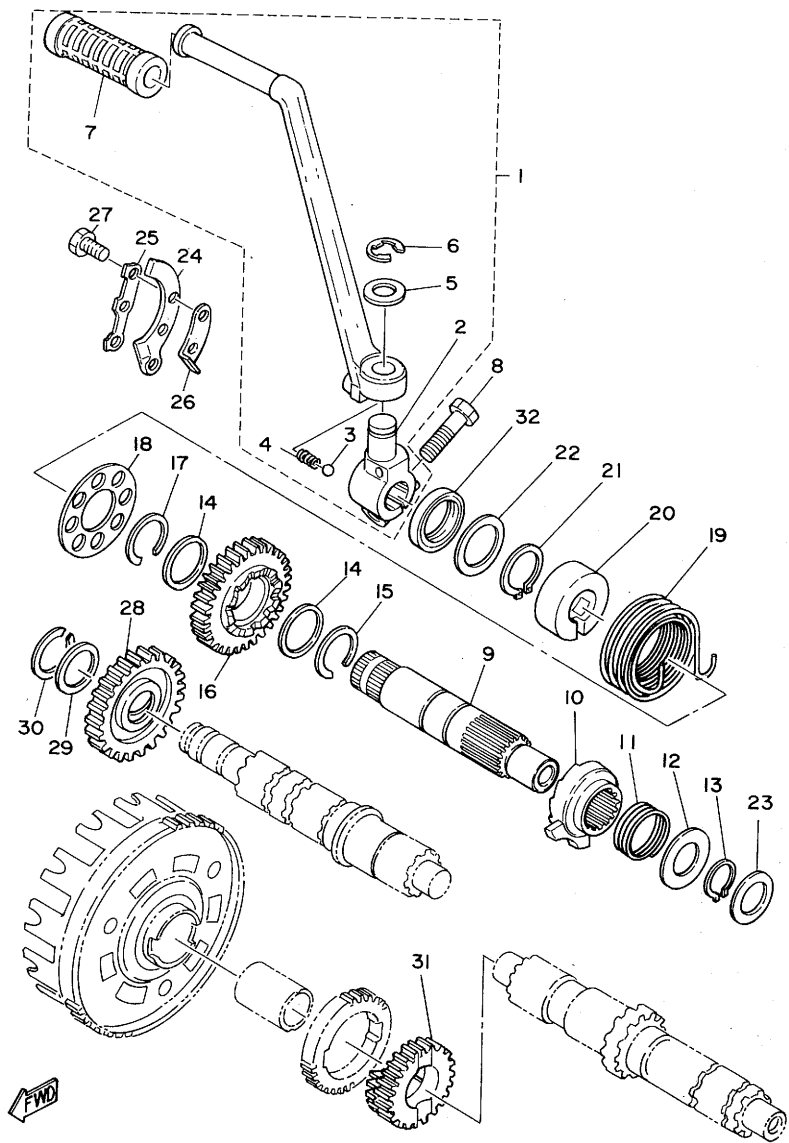


FIG. 14 KICK STARTER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	583-15651-00	GEAR, sProcket idle (27T)	1	
29	90201-17255	WASHER, Plate	1	
30	93410-17008	CIRCLIP	1	
31	583-15631-00	GEAR, kick Pinion (19T)	1	
32	93102-25064	OIL SEAL	1	

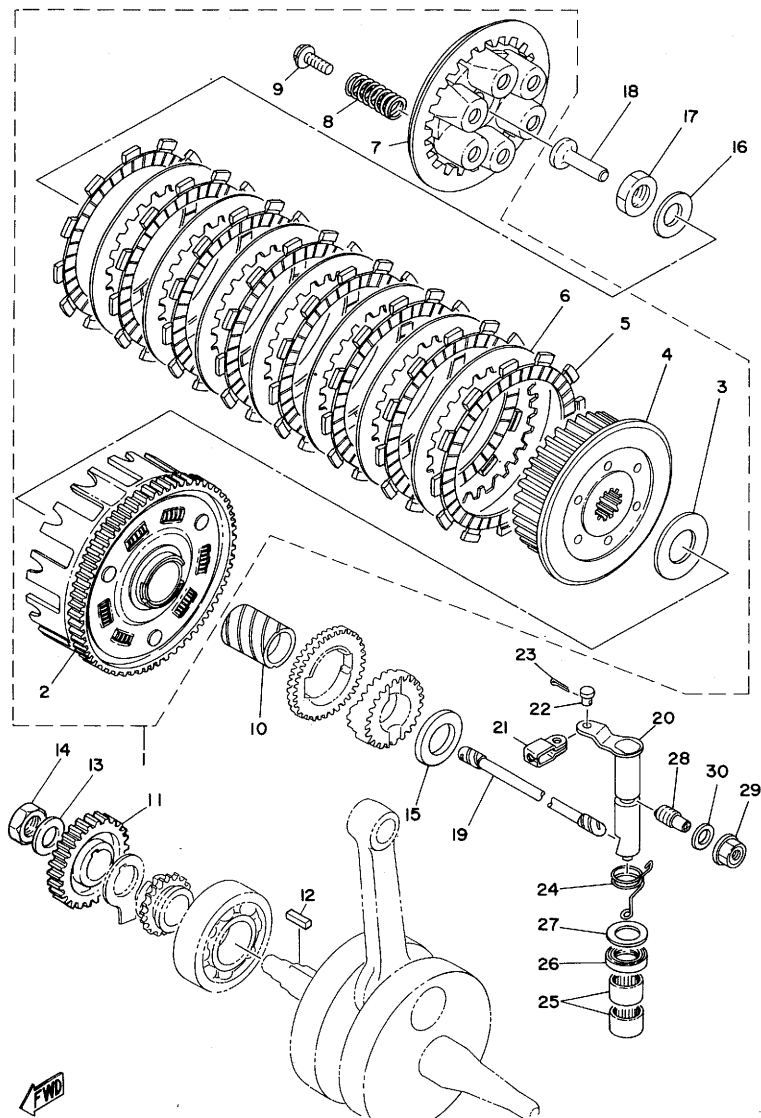
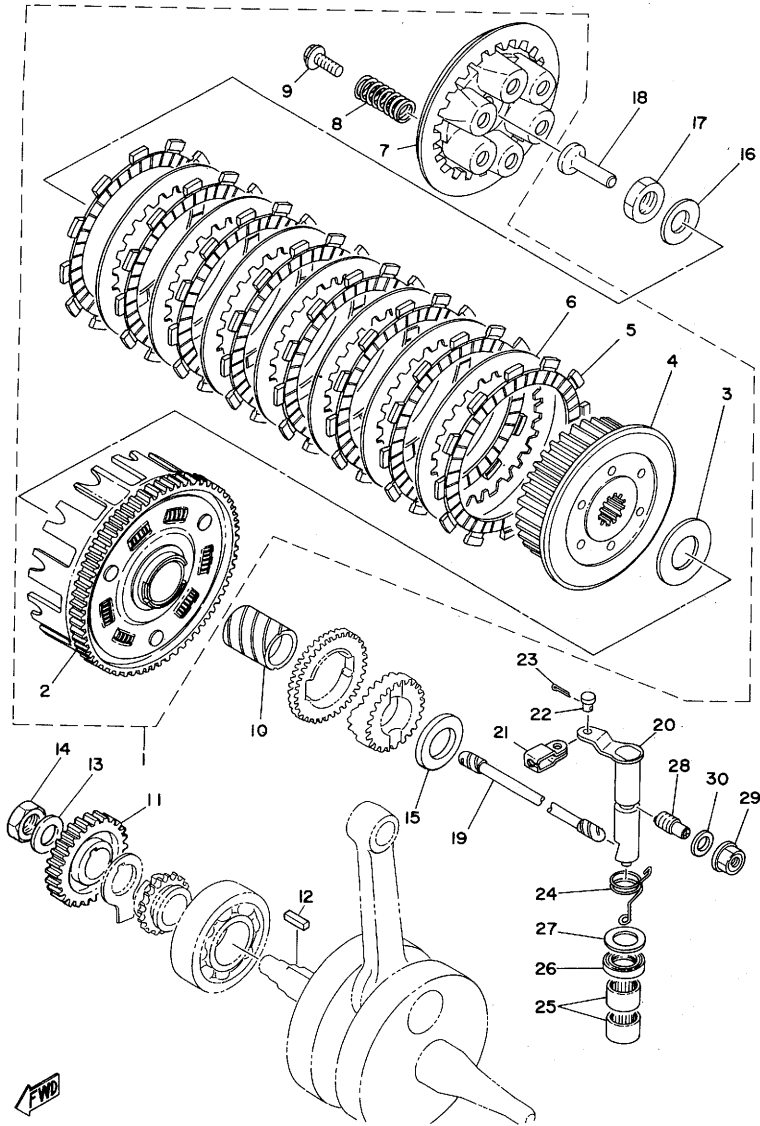


FIG. 15 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	583-16301-00	CLUTCH ASSY	1	
2	583-16150-00	•PRIMARY DRIVEN GEAR COMP.(77T	1	
3	170-16164-00	•PLATE, thrust 2	1	
4	583-16371-00	•BOSS, clutch	1	
5	583-16321-00	•PLATE, friction	8	
6	360-16325-00	•PLATE, clutch 2	7	
7	498-16351-00	•PLATE, Pressure 1	1	
8	90501-23391	•SPRING, compression	6	
9	90159-06010	•SCREW, with washer	6	
10	90560-25153	SPACER	1	
11	583-16111-00	GEAR, Primary drive (30T)	1	
12	90282-07021	KEY, straight	1	
13	90208-16019	WASHER, conical spring	1	
14	90170-16182	NUT	1	
15	363-16154-00	PLATE, thrust 1	1	
16	214-16119-00	SPRING, belleville	1	
17	90170-18086	NUT	1	
18	174-16356-00	ROD, Push 1	1	
19	583-16357-01	ROD, Push 2	1	
20	583-16382-00	AXLE, Push lever	1	
21	214-16389-00	JOINT	1	
22	90240-06005	PIN, clevis	1	
23	91401-10010	PIN, cotter	1	
24	90508-12279	SPRING, torsion	1	
25	93315-11720	BEARING, cylindrical	2	
26	93102-17148	OIL SEAL	1	
27	90201-17327	WASHER, Plate	1	
28	364-16343-00	SCREW, adjusting	1	

FIG. 15 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	583-16344-00	NUT, adjusting	1	
30	90201-12172	WASHER, Plate	1	

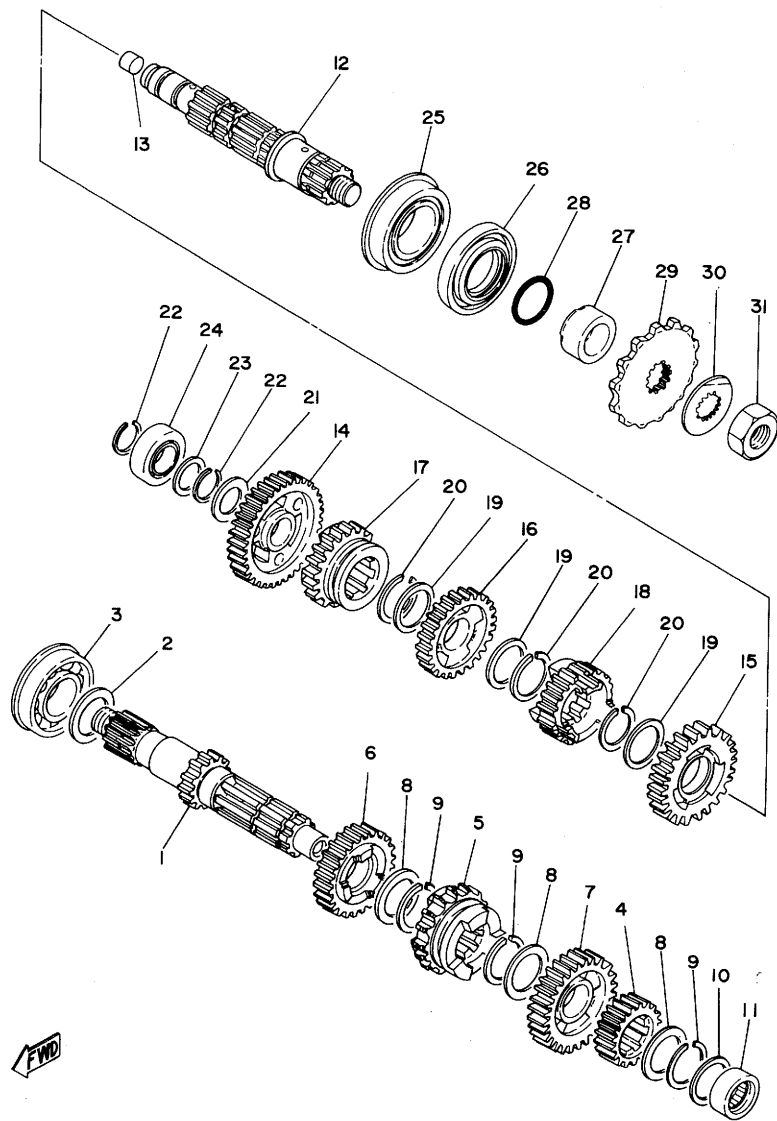
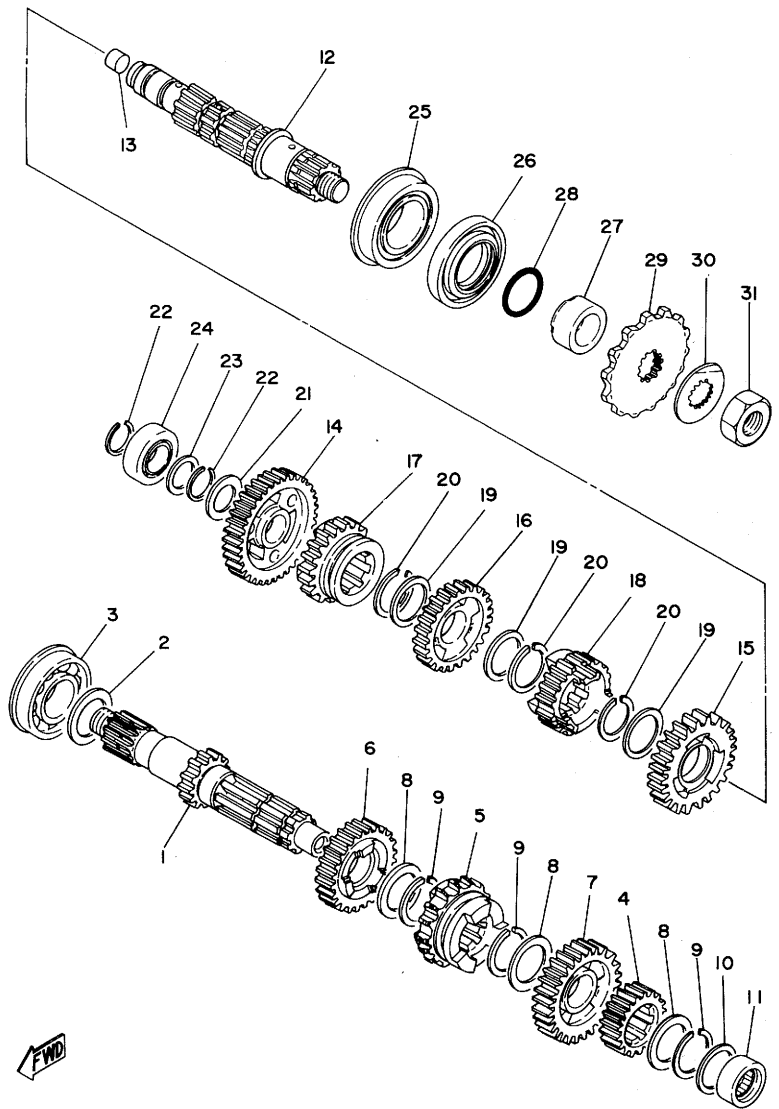


FIG. 16 TRANSMISSION

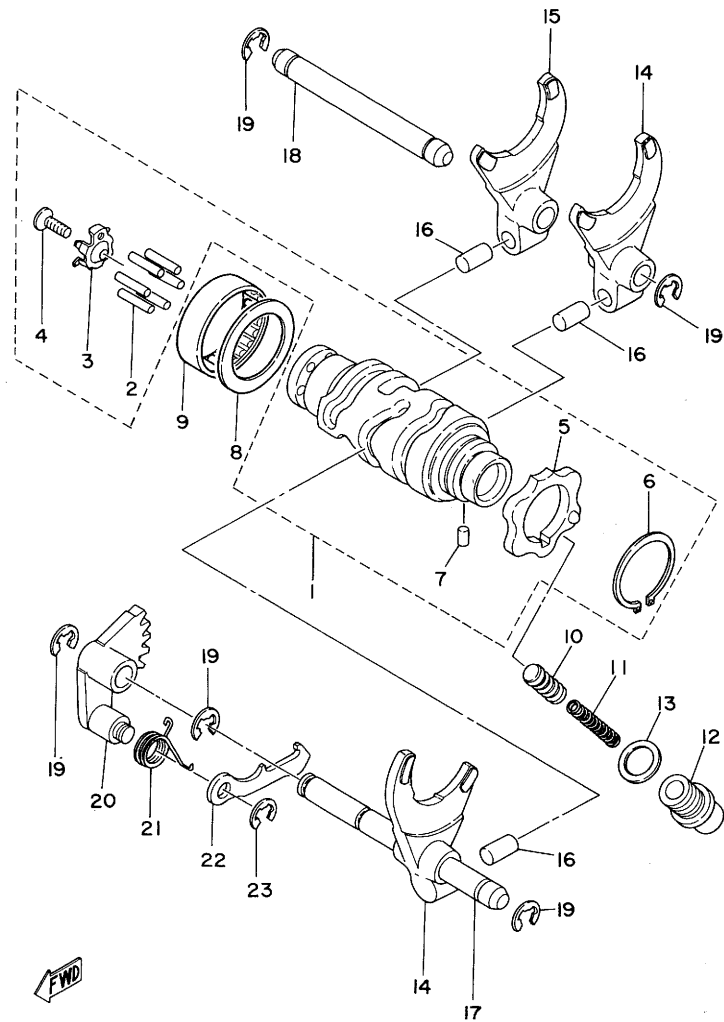
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	583-17411-01	AXLE, main (14T)	1	
2	168-17428-01-03	SHIM 2 (0.3T)	1	
3	93304-20501	BEARING (B4205)	1	
4	583-17121-00	GEAR, 2nd Pinion (18T)	1	
5	583-17131-02	GEAR, 3rd Pinion (21T)	1	
6	583-17141-00	GEAR, 4th Pinion (24T)	1	
7	583-17151-01	GEAR, 5th Pinion (27T)	1	
8	90201-25287	WASHER, Plate	3	
9	93440-25020	CIRCLIP	3	
10	90201-20266	WASHER, Plate	1	
11	93311-42012	BEARING, cylindrical	1	
12	2H0-17421-00	AXLE, drive	1	
13	90338-09066	PLUG	1	
14	583-17211-00	GEAR, 1st wheel (33T)	1	
15	583-17221-00	GEAR, 2nd wheel (28T)	1	
16	583-17231-01	GEAR, 3rd wheel (25T)	1	
17	583-17241-00	GEAR, 4th wheel (22T)	1	
18	583-17251-01	GEAR, 5th wheel (21T)	1	
19	90201-25287	WASHER, Plate	3	
20	93440-25020	CIRCLIP	3	
21	90201-20278	WASHER, Plate	1	
22	93410-20038	CIRCLIP	2	
23	90201-20266	WASHER, Plate	1	
24	93313-32008	BEARING, cylindrical	1	
25	93306-30517	BEARING (B6305)	1	
26	93102-35180	OIL SEAL	1	
27	90387-25507	COLLAR	1	
28	93210-22298	O-RING	1	

FIG. 16 TRANSMISSION



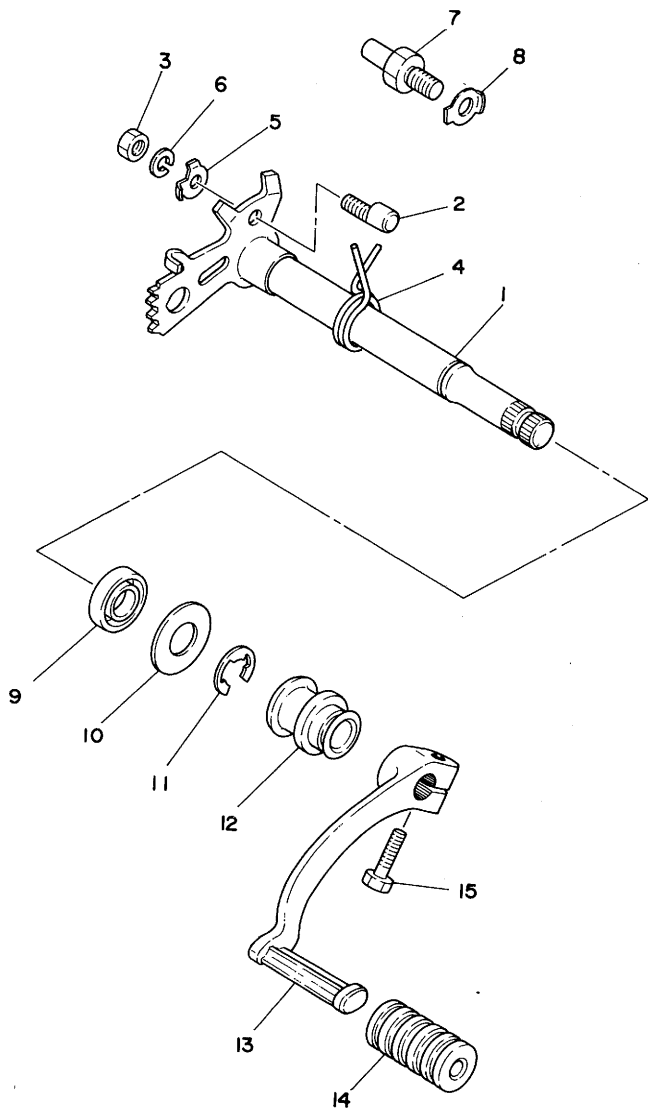
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	214-17461-60	SPROCKET, drive (16T)	1	
30	90215-21022	WASHER, lock	1	
31	90179-18020	NUT	1	

FIG. 17 SHIFT CAM.FORK



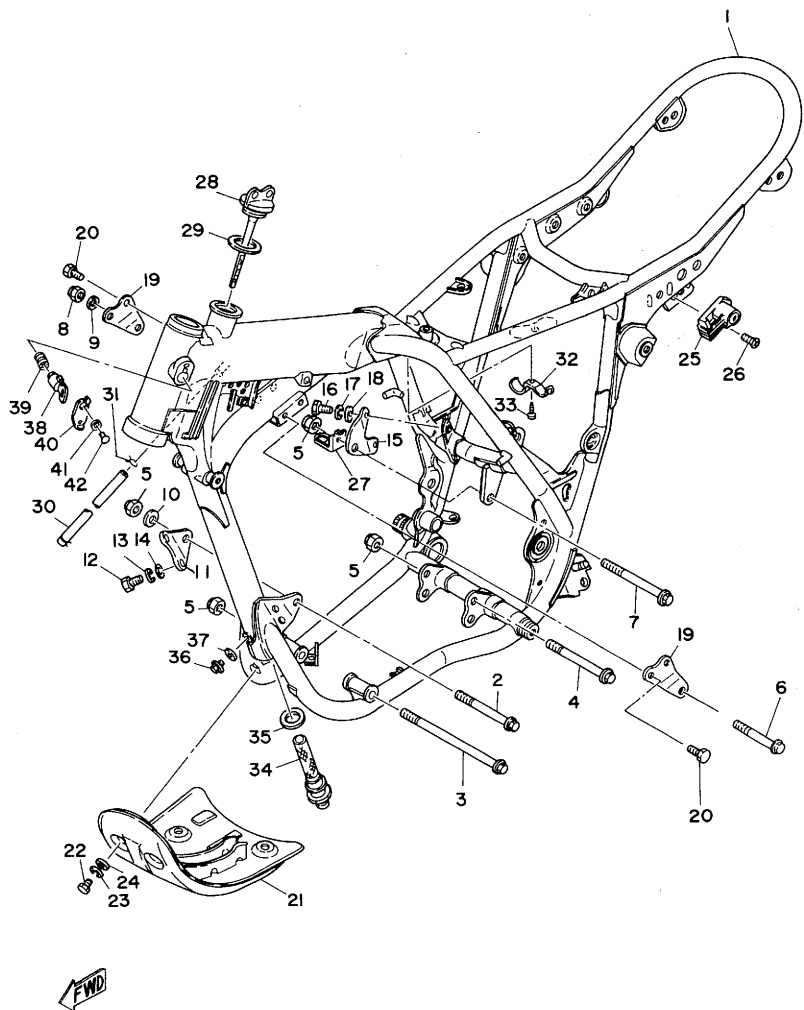
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2J2-18540-00	SHIFT CAM ASSY	1	
2	93604-18100	•PIN, dowel	6	
3	434-18561-00	•PLATE, side 1	1	
4	98701-05012	•SCREW, flat head	1	
5	2J2-18141-00	•PLATE, stopPer	1	
6	93410-30012	•CIRCLIP	1	
7	93604-08071	•PIN, dowel	1	
8	90201-32673	WASHER, Plate	1	
9	93315-23208	BEARING, cylindrical	1	
10	1J7-18547-00	STOPPER, cam	1	
11	90501-10062	SPRING, comPression	1	
12	90149-14031	SCREW	1	
13	137-15353-00	GASKET, drain	1	
14	364-18511-00	FORK, shift 1	2	
15	363-18511-00	FORK, shift 1	1	
16	90250-08017	PIN, straight	3	
17	363-18531-00	BAR, shift fork guide 1	1	
18	363-18535-00	BAR, shift fork guide 2	1	
19	93430-08006	CIRCLIP	5	
20	434-18122-00	LEVER, shift 2	1	
21	90508-08334	SPRING, torsion	1	
22	498-18151-03	LEVER, shift 3	1	
23	93430-07012	CIRCLIP	1	

FIG. 18 SHIFT SHAFT-PEDAL



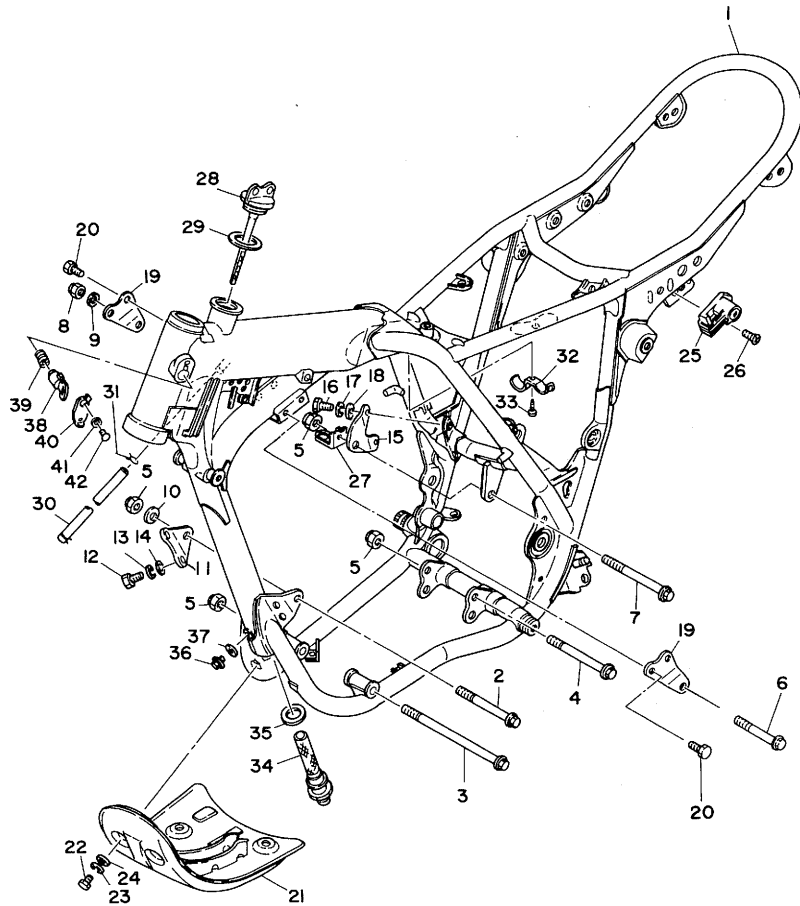
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2J2-18103-00	SHIFT SHAFT COMP.	1	
2	90149-06017	SCREW	1	
3	95301-06600	NUT	1	
4	90508-32052	SPRING, torsion	1	
5	90215-06016	WASHER, lock	1	
6	92901-06100	WASHER, sPring	1	
7	278-18127-00	STOPPER, screw	1	
8	90215-08115	WASHER, lock	1	
9	93109-14010	OIL SEAL	1	
10	90201-14220	WASHER, Plate	1	
11	93430-12009	CIRCLIP	1	
12	583-18131-00	BOOT, sealing	1	
13	583-18111-00-93	PEDAL, shift	1	chrome-Plated
14	132-18113-01	COVER, shift Pedal	1	
15	97321-06020	BOLT	1	

FIG. 19 FRAME



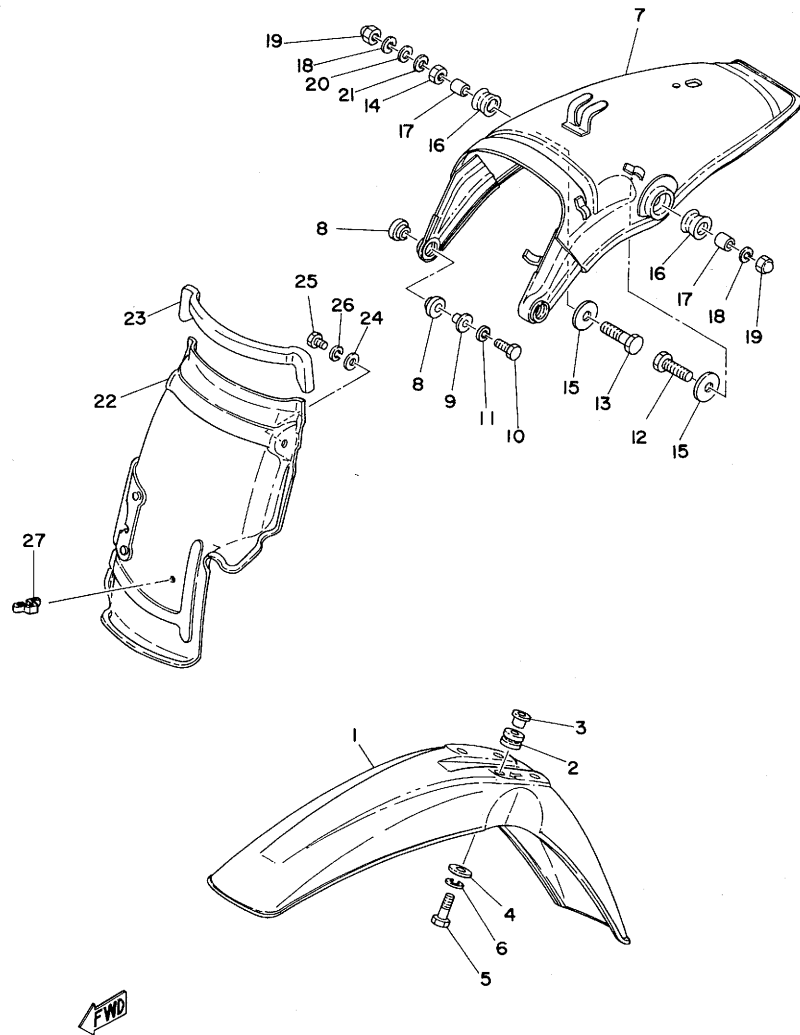
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3H7-21110-10-33	FRAME COMP	1	yamaha black
2	90105-10039	BOLT, washer based	1	
3	90105-10063	BOLT, washer based	1	
4	90105-10050	BOLT, washer based	1	
5	90185-10035	NUT, self-locking	4	
6	90105-08064	BOLT, washer based	1	
7	90105-10051	BOLT, washer based	1	
8	90185-08054	NUT, self-locking	1	
9	90208-08011	WASHER, conical spring	1	
10	90201-10126	WASHER, Plate	1	
11	583-21316-00	STAY, engine mount	1	
12	97321-08025	BOLT	2	
13	92901-08100	WASHER, spring	2	
14	92901-08600	WASHER, Plate	2	
15	1T1-21317-00	STAY, engine mount rear	1	
16	97321-08025	BOLT	2	
17	92901-08100	WASHER, spring	2	
18	92901-08600	WASHER, Plate	2	
19	583-21315-00	STAY, engine 2	2	
20	90105-08066	BOLT, washer based	4	
21	1T1-21471-01	PROTECTOR, engine	1	
22	97301-06014	BOLT	5	
23	92901-06100	WASHER, spring	5	
24	90201-06557	WASHER, Plate	5	
25	1E6-21308-00	HELMET HANGER ASSY	1	
26	92701-06018	SCREW, flat head	1	
27	1T2-21441-00	BRACKET, stop switch	1	
28	583-21771-00	BODY, cap	1	

FIG. 19 FRAME



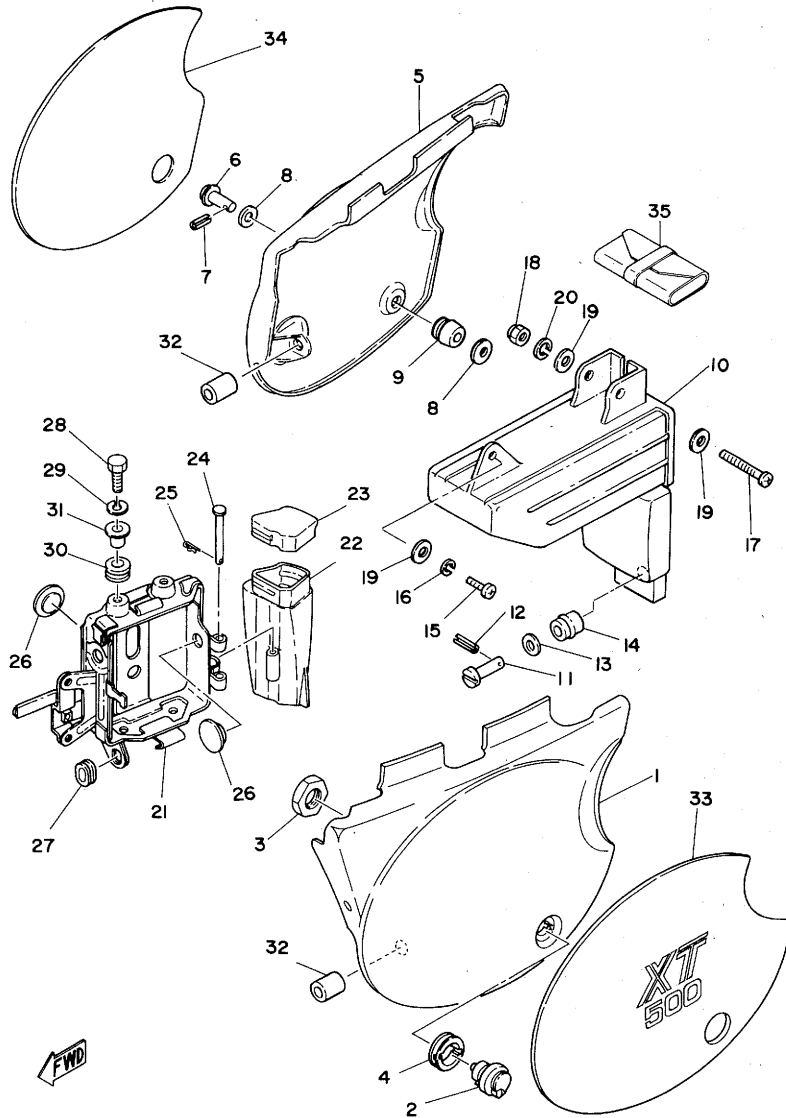
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90430-27124	GASKET	1	
30	90445-11289	HOSE	1	
31	90467-10008	CLIP	2	
32	583-21755-00	CLAMP	1	
33	97701-50110	SCREW, Panhead tapping	1	
34	583-21756-00	NET, filter	1	
35	90430-22123	GASKET	1	
36	95801-08012	BOLT, flange	1	
37	90430-08119	GASKET	1	
38	1E6-23408-00	STEERING LOCK ASSY	1	
39	90502-09024	SPRING, conical	1	
40	584-23484-01	CAP, handle lock	1	
41	90208-04029	WASHER, conical spring	1	
42	90269-04003	RIVET	1	

FIG. 20 FRONT FENDER•REAR FENDER



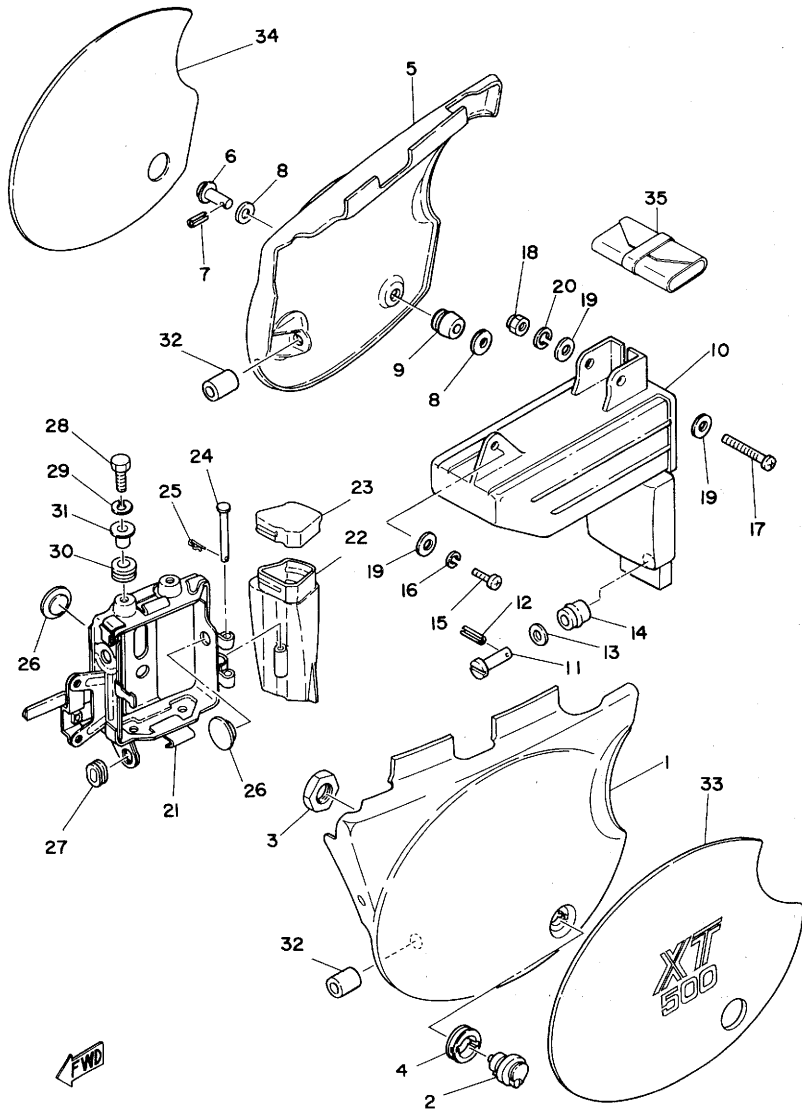
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3H6-21511-00	FENDER, front	1	clean white
2	90480-14198	GROMMET	4	
3	90387-06388	COLLAR	4	
4	90201-06067	WASHER, Plate	4	
5	97301-06030	BOLT	4	
6	92901-06100	WASHER, sPring	4	
7	1E6-21610-01-36	REAR FENDER COMP.	1	clean white
8	1E6-21638-00	DAMPER 1	4	
9	90387-07391	COLLAR	2	
10	97321-06025	BOLT	2	
11	92901-06100	WASHER, sPring	2	
12	97301-08035	BOLT	1	
13	97321-08045	BOLT	1	
14	95301-08600	NUT	1	
15	90201-08612	WASHER, Plate	2	
16	1E6-21639-00	DAMPER 2	2	
17	90387-08258	COLLAR	2	
18	92901-08100	WASHER, sPring	2	
19	95303-08800	NUT, crown	2	
20	92901-08200	WASHER, Plain	1	
21	90201-08326	WASHER, Plate	1	
22	1T1-21620-00	MUD GUARD COMP.	1	
23	583-21746-00	SEAL, box	1	
24	90201-06571	WASHER, Plate	3	
25	97321-06014	BOLT	3	
26	92901-06100	WASHER, sPring	3	
27	90464-08020	CLAMP	1	

FIG. 21 SIDE COVER. TOOL



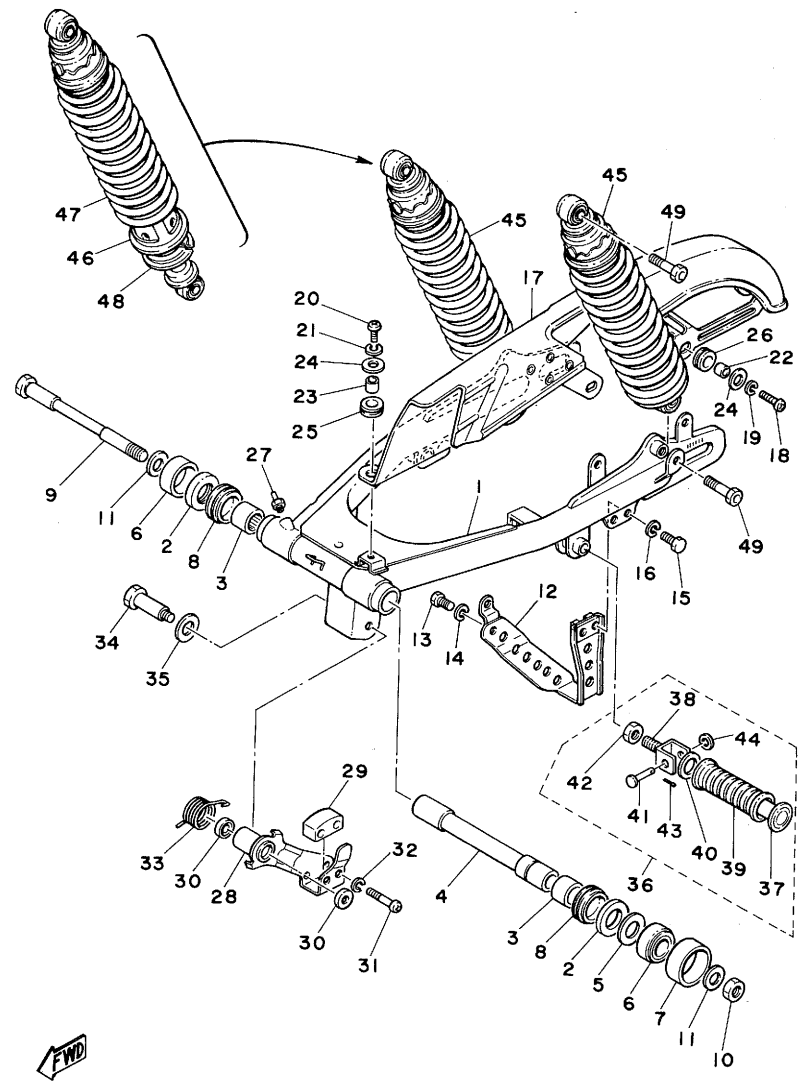
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3H7-21711-00-33	COVER, side (L.H)	1	
2	1E6-21708-00	SIDE COVER LOCK ASSY	1	
3	90170-22187	NUT	1	
4	90480-24186	GROMMET	1	
5	3H7-21721-00-33	COVER, side (R.H)	1	
6	583-21714-00	KNOB, side cover 1	1	
7	91609-25018	PIN, sPring	1	
8	90201-06063	WASHER, Plate	2	
9	583-21747-00	DAMPER	1	
10	1T2-21171-00	BOX, tool	1	
11	583-21714-00	KNOB, side cover 1	1	
12	91609-25018	PIN, sPring	1	
13	90201-06063	WASHER, Plate	1	
14	583-21747-00	DAMPER	1	
15	92506-06014	SCREW, Pan head	1	
16	92906-06100	WASHER, sPring	1	
17	92506-06045	SCREW, Pan head	1	
18	95301-06600	NUT	1	
19	90201-06552	WASHER, Plate	3	
20	92901-06100	WASHER, sPring	1	
21	2H0-21240-00	BOX COMP.	1	
22	1E6-21245-00	BOX	1	
23	1E6-21399-00	CAP, battery box	1	
24	91701-05055	PIN, clevis	1	
25	90468-10050	CLIP	1	
26	371-82121-00	PAD, battery	4	
27	90480-01176	GROMMET	1	
28	97301-06025	BOLT	2	

FIG. 21 SIDE COVER TOOL



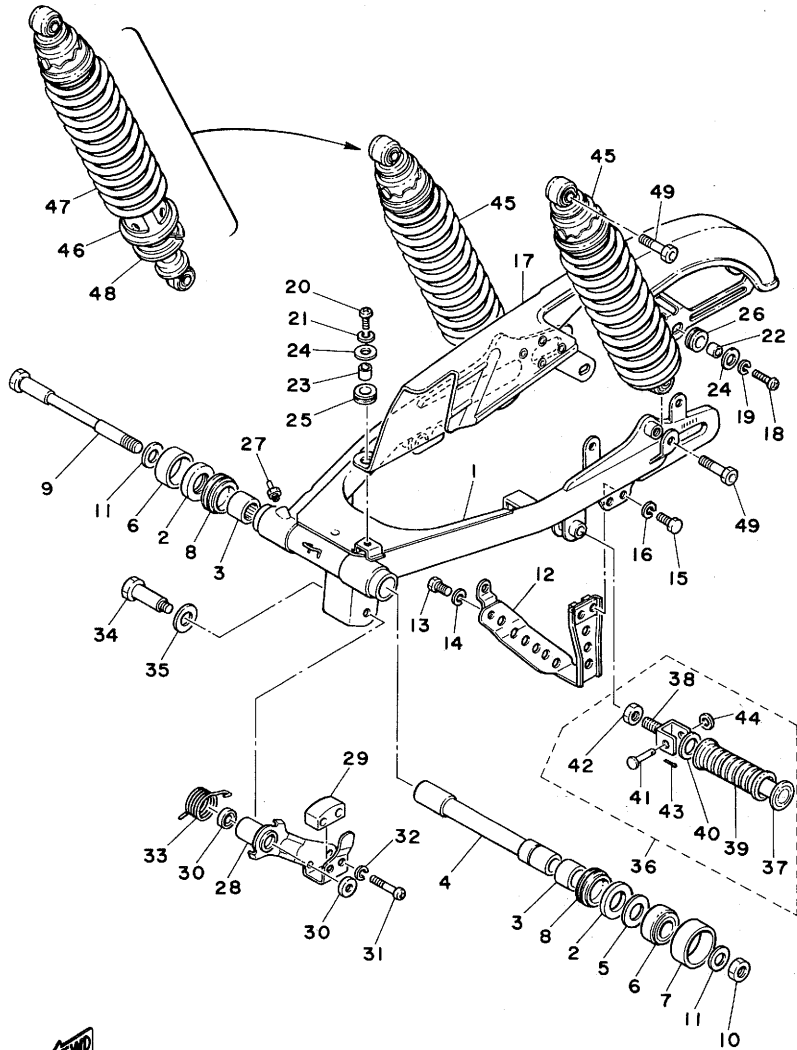
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92901-06100	WASHER, sPring	2	
30	90480-14102	GROMMET	2	
31	90387-07391	COLLAR	2	
32	90445-11418	HOSE	2	
33	3H6-21786-00	EMBLEM 6	1	
34	3H6-21787-00	EMBLEM 7	1	
35	1E6-28100-10	TOOL KIT	1	

FIG. 22 REAR ARM SUSPENSION



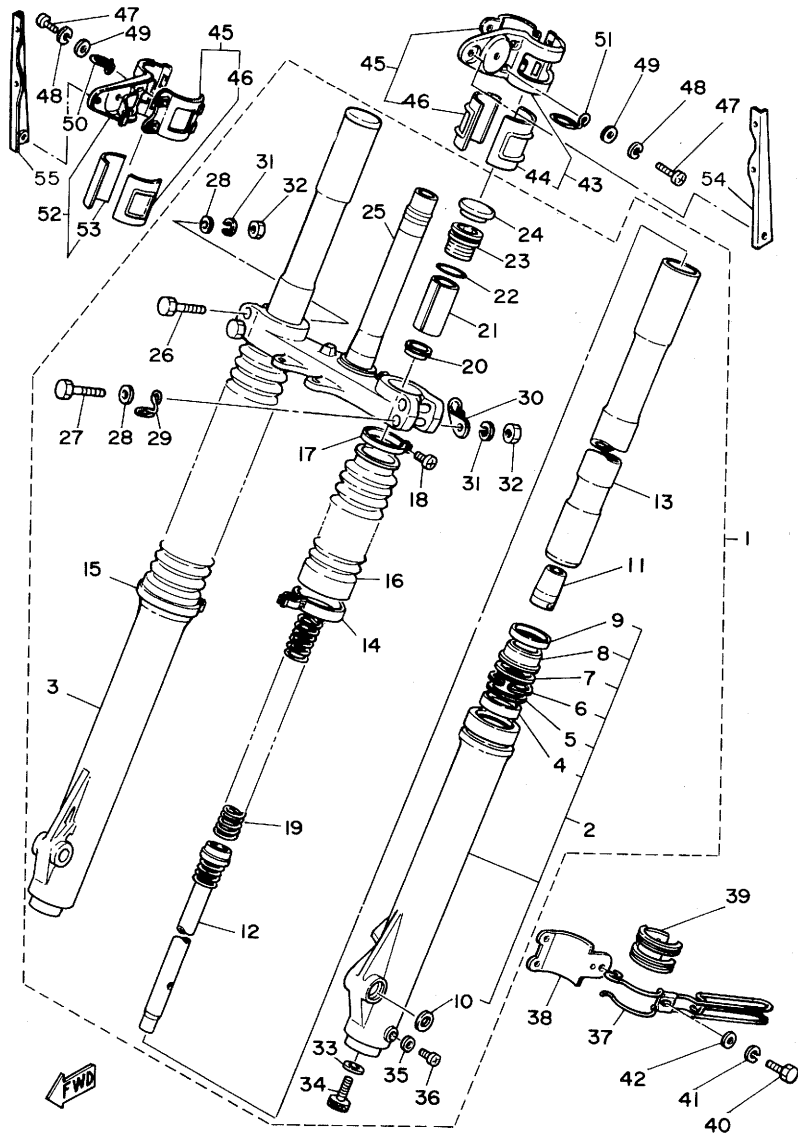
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3H7-22110-00-33	REAR ARM COMP.	1	yamaha black
2	93342-22205	BEARING	2	
3	93317-22208	BEARING, cylindrical	2	
4	483-22124-00	BUSH 2	1	
5	648-45533-00-03	SHIM (0.3T)	1	
6	2K8-22129-00	COVER, thrust 2	2	
7	431-22151-03	SEAL, Guard	1	
8	93108-35004	OIL SEAL	2	
9	583-22141-01	SHAFT, Pivot	1	
10	95601-16100	NUT, u	1	
11	90208-16019	WASHER, conical spring	2	
12	1U6-22318-00-33	GUARD, chain	1	yamaha black
13	97301-08016	BOLT	1	
14	92901-08100	WASHER, spring	1	
15	97301-06016	BOLT	2	
16	92901-06100	WASHER, spring	2	
17	1U6-22311-00-33	CASE, chain	1	yamaha black
18	98501-05016	SCREW, Pan head	2	
19	92901-05100	WASHER, spring	2	
20	98501-05018	SCREW, Pan head	2	
21	92901-05100	WASHER, spring	2	
22	90560-05001	SPACER	2	
23	90387-05009	COLLAR	2	
24	90201-06407	WASHER, Plate	4	
25	90480-12188	GROMMET	2	
26	90480-08216	GROMMET	2	
27	93700-06004	NIPPLE, grease	1	
28	2Y0-22179-00	ARM, tensioner	1	

FIG. 22 REAR ARM.SUSPENSION



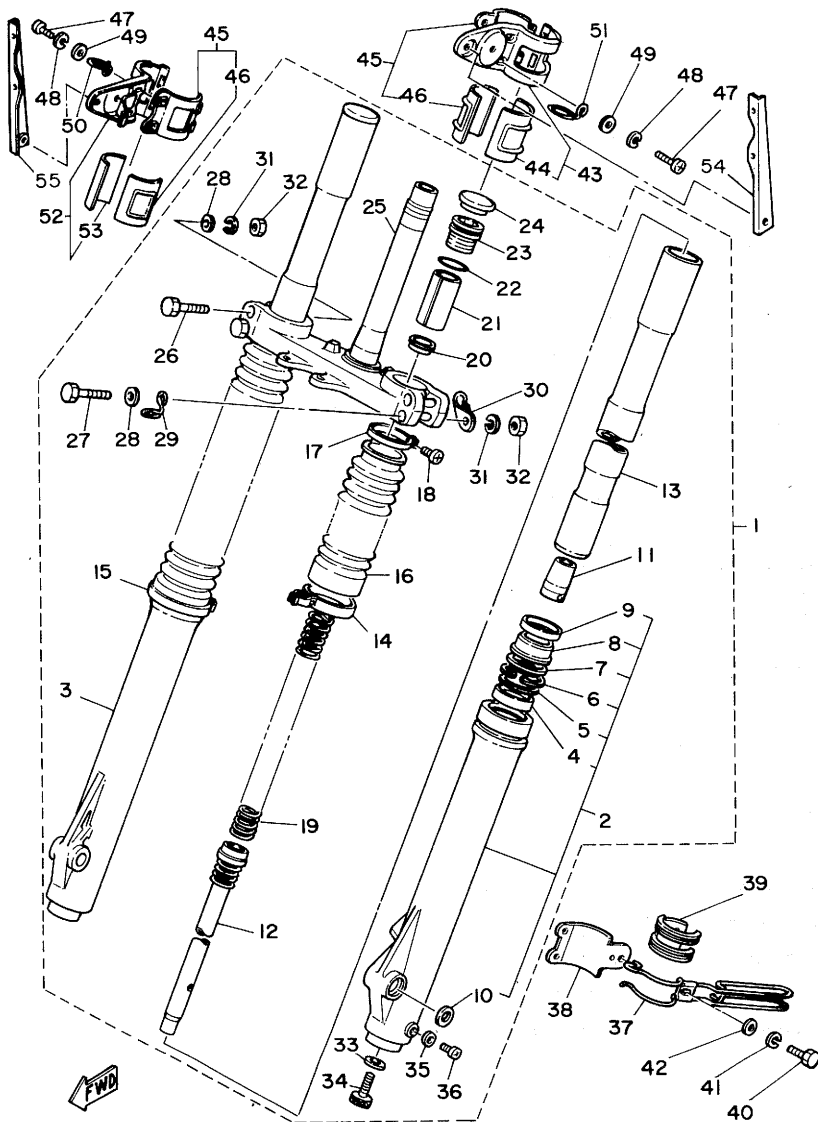
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	2N0-22178-00	TENSIONER	1	
30	93104-14044	OIL SEAL	2	
31	98501-05040	SCREW, Pan head	2	
32	92901-05100	WASHER, sPrinG	2	
33	90508-35387	SPRING, torsion	1	
34	90109-10533	BOLT	1	
35	90201-14577	WASHER, Plate	1	
36	1E6-27430-00	REAR FOOTREST ASSY 1	2	
37	465-27431-00	•FOOTREST, rear 1	1	
38	120-27432-02	•BRACKET 1	1	
39	120-27433-00	•COVER, rear footrest	1	
40	90201-20279	•WASHER, Plate	1	
41	90240-06052	•PIN, clevis	1	
42	95301-12700	•NUT	1	
43	91401-20015	•PIN, cotter	1	
44	90201-06055	•WASHER, Plate	1	
45	3H7-22210-00	SHOCK ABSORBER ASSY, rear	2	
46	1T1-22211-00	•GUIDE, sPrinG	1	
47	1T1-22212-00	•SPRING	1	
48	583-22214-00	•SEAT, sPrinG	1	
49	90109-10420	BOLT	4	

FIG. 23 FRONT FORK



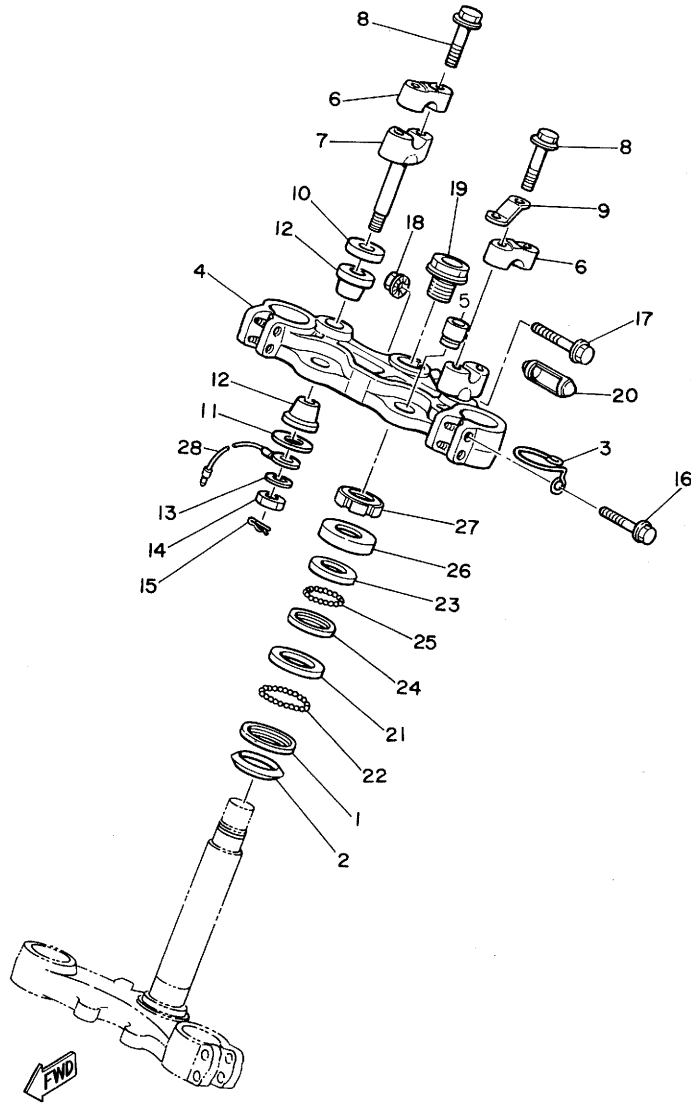
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3H7-23101-00	FRONT FORK ASSY	1	
2	2W6-23126-00	•TUBE, outer 1	1	
3	2W6-23136-00	•TUBE, outer 2	1	
4	1K7-23145-00	••OIL SEAL	2	
5	509-23146-L0	••WASHER, oil seal	2	
6	1W1-23156-L0	••CLIP, oil seal	2	
7	1W1-23153-L0	••RING, snaP	2	
8	1G8-23144-L1	••SEAL, dust	2	
9	1W1-23148-L0	••COVER, dust seal	2	
10	1W1-23168-L0	••WASHER, outer tube	2	
11	2Y0-23173-00	•SPINDLE, taPer	2	
12	2Y0-23170-00	•CYLINDER COMP., front fork	2	
13	3H7-23124-00	•TUBE, inner 1	2	
14	1W1-23318-L0	•HOLDER, cable 1	1	
15	509-23489-L0	•BAND	1	
16	2N6-23191-00	•BOOT	2	
17	341-92090-60	•BAND, boot	2	
18	509-23194-L0	•SCREW, boot band	2	
19	3H7-23141-00	•SPRING, front fork	2	
20	583-23142-00	•SEAT, sPring uPPer	2	
21	1W6-23118-10	•SPACER	2	
22	240-23114-00	•GASKET	2	
23	1U6-23111-M1	•BOLT, caP	2	
24	1U6-23168-M0	•CAP, front fork	2	
25	3H7-23340-00-33	•UNDER BRACKET COMP.	1	yamaha black
26	90109-08397	•BOLT	3	
27	90101-08340	•BOLT	1	
28	90201-08544	•WASHER, Plate	5	

FIG. 23 FRONT FORK



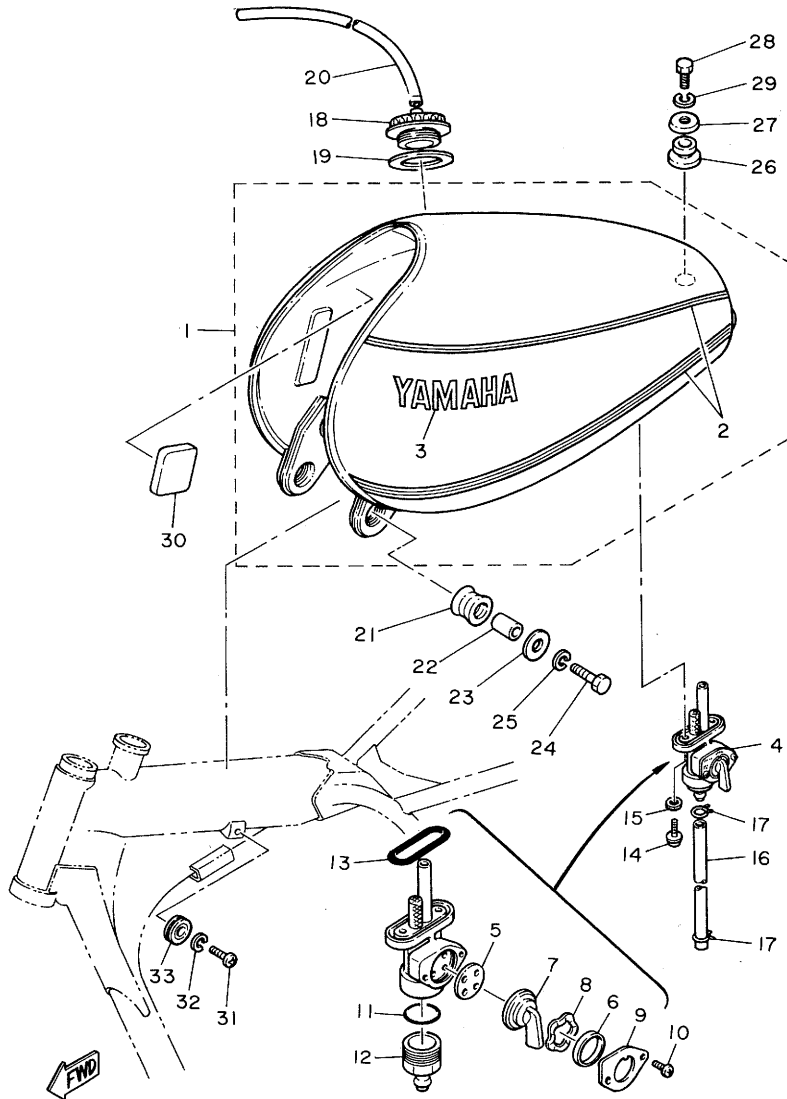
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	1E6-23317-10	•HOLDER, cable	1	
30	90462-08024	•CLAMP	1	
31	92901-08100	•WASHER, sPring	4	
32	95311-08600	•NUT	4	
33	509-23158-L0	•GASKET	2	
34	278-23181-50	•BOLT, hexaagon socket head	2	
35	122-23129-00	•GASKET, drain PLUG	2	
36	122-23119-01	•PLUG, drain	2	
37	1T2-23318-00	HOLDER, cable 1	1	
38	1E6-23319-00	HOLDER, cable 2	1	
39	559-21541-00	DAMPER 1	1	
40	97301-06020	BOLT	1	
41	92901-06100	WASHER, sPring	1	
42	92901-06600	WASHER, Plate	1	
43	3H7-23121-00-33	COVER, uPPer 1	1	yamaha black
44	1N5-23138-00	•GASKET, uPPer cover 2	1	
45	3H7-23131-00-33	COVER, uPPer 2	2	yamaha black
46	1N5-23137-00	•GASKET, uPPer cover 1	2	
47	92501-06020	SCREW, Pan head	4	
48	92901-06100	WASHER, sPring	4	
49	92901-06600	WASHER, Plate	4	
50	1E6-23389-00	GUIDE, cable	1	
51	90468-23097	CLIP	1	
52	3H7-23122-00-33	COVER, outer 1	1	yamaha black
53	1N5-23138-00	•GASKET, uPPer cover 2	1	
54	1T2-21581-00	STAY, Plate fittinG 1	1	Australia Only
55	1T2-21591-00	STAY, Plate fittinG 2	1	Australia Only

FIG. 24 STEERING



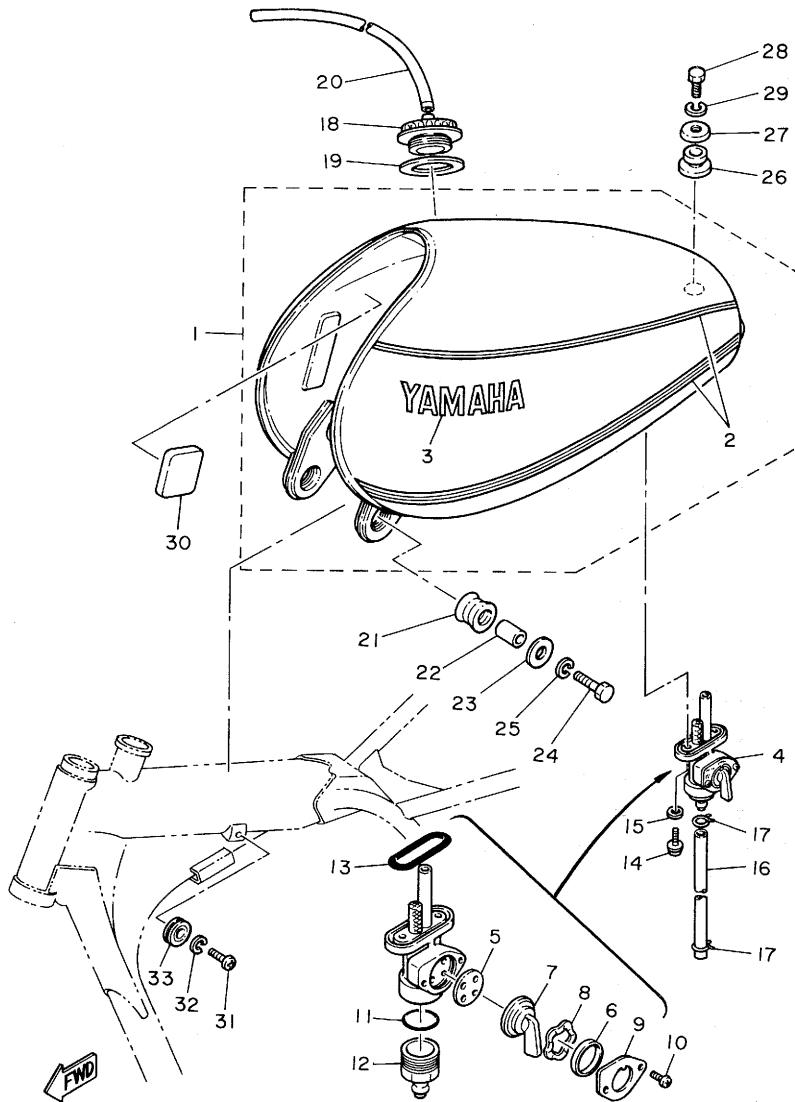
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	156-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	1E6-23317-10	HOLDER, cable	1	
4	3H7-23435-00-98	CROWN, handle	1	low gloss black
5	1E6-23445-00	DAMPER	2	
6	1E6-23441-00-98	HOLDER, handle upper	2	
7	1E6-23442-00	HOLDER, handle lower	2	
8	90105-08091	BOLT, washer based	4	
9	1T2-23389-00	GUIDE, cable	1	
10	90201-12195	WASHER, Plate	2	
11	90201-10322	WASHER, Plate	2	
12	1E6-23434-00	HOLDER, damPer	4	
13	92901-10100	WASHER, sPring	2	
14	95301-10700	NUT	2	
15	90468-12006	CLIP	2	
16	95821-08040	BOLT, flange	4	
17	95821-08055	BOLT, flange	1	
18	95701-08100	NUT, flange	1	
19	90105-14102	BOLT, washer based	1	
20	583-23469-00	CAP, bolt	1	
21	156-23412-00	RACE, ball 2	1	
22	93501-04011	BALL	19	
23	122-23411-00	RACE, ball 1	1	
24	122-23412-00	RACE, ball 2	1	
25	93503-16010	BALL	22	
26	2Y0-23416-00	COVER, ball race 2	1	
27	90179-25033	NUT	1	
28	584-82519-00	WIRE, earth lead	1	

FIG. 25 FUEL TANK



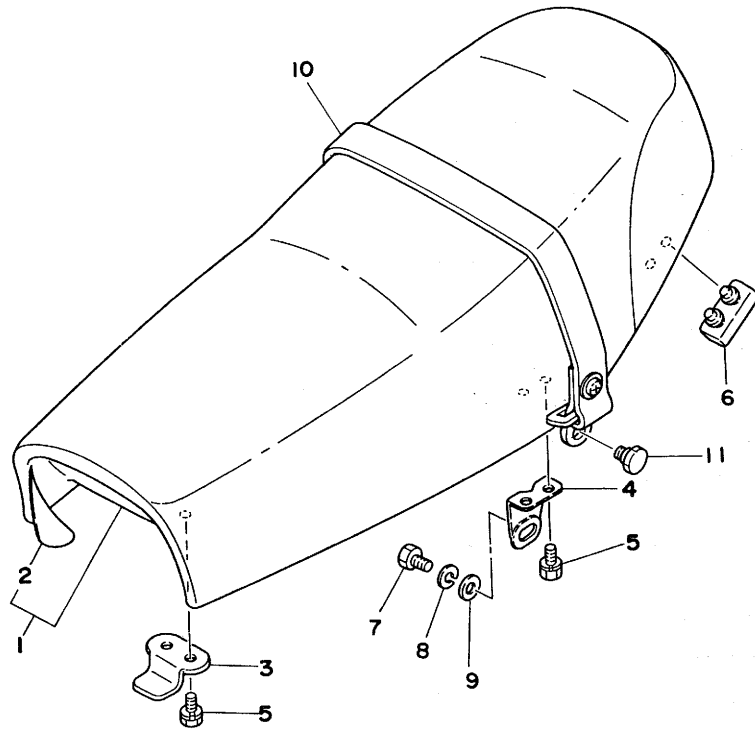
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3H7-24110-00-01	FUEL TANK COMP.	1	new yamaha black
2	3H6-24240-00	•GRAPHIC SET	1	
3	322-24161-00	•EMBLEM 1	2	
4	498-24500-01	FUEL COCK ASSY 1	1	
5	498-24523-00	•VALVE	1	
6	498-24528-00	•WASHER	1	
7	498-24524-01	•LEVER, cock	1	
8	90206-18025	•WASHER, wave	1	
9	498-24525-00	•PLATE, lever fitting	1	
10	214-24535-00	•SCREW, lever fitting	2	
11	498-24522-00	•GASKET	1	
12	498-24521-00	•CUP, filter	1	
13	214-24512-00	•GASKET	1	
14	90149-06008	SCREW	2	
15	90202-06010	WASHER, Plate	2	
16	90445-11288	HOSE	1	
17	90467-10008	CLIP	2	
18	2A6-24611-00	BODY, caP	1	
19	1W1-24612-00	GASKET, caP	1	
20	90445-09119	HOSE	1	
21	90480-22177	GROMMET	2	
22	90387-09506	COLLAR	2	
23	90201-06073	WASHER, Plate	2	
24	97321-06030	BOLT	2	
25	92901-06100	WASHER, sPring	2	
26	90480-22054	GROMMET	1	
27	90209-08097	WASHER	1	
28	97301-08016	BOLT	1	

FIG. 25 FUEL TANK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92901-08100	WASHER, sPring	1	
30	583-24181-00	DAMPER, locating 1	2	
31	98501-05012	SCREW, Pan head	2	
32	92901-05100	WASHER, sPring	2	
33	583-24182-00	DAMPER, locating 2	2	

FIG. 26 SEAT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3H7-W2472-00	DOUBLE SEAT ASSY	1	
2	3H7-24731-00	COVER, double seat	1	
3	2Y0-24748-00	BRACKET, seat	1	
4	1T1-24738-00	BRACKET, seat	2	
5	90101-06304	BOLT	6	
6	583-24724-00	DAMPER, seat	2	
7	97321-08016	BOLT	2	
8	92901-08100	WASHER, spring	2	
9	92901-08600	WASHER, Plate	2	
10	3H7-24720-00	SEAT BAND ASSY	1	
11	90109-08444	BOLT	2	

FWD

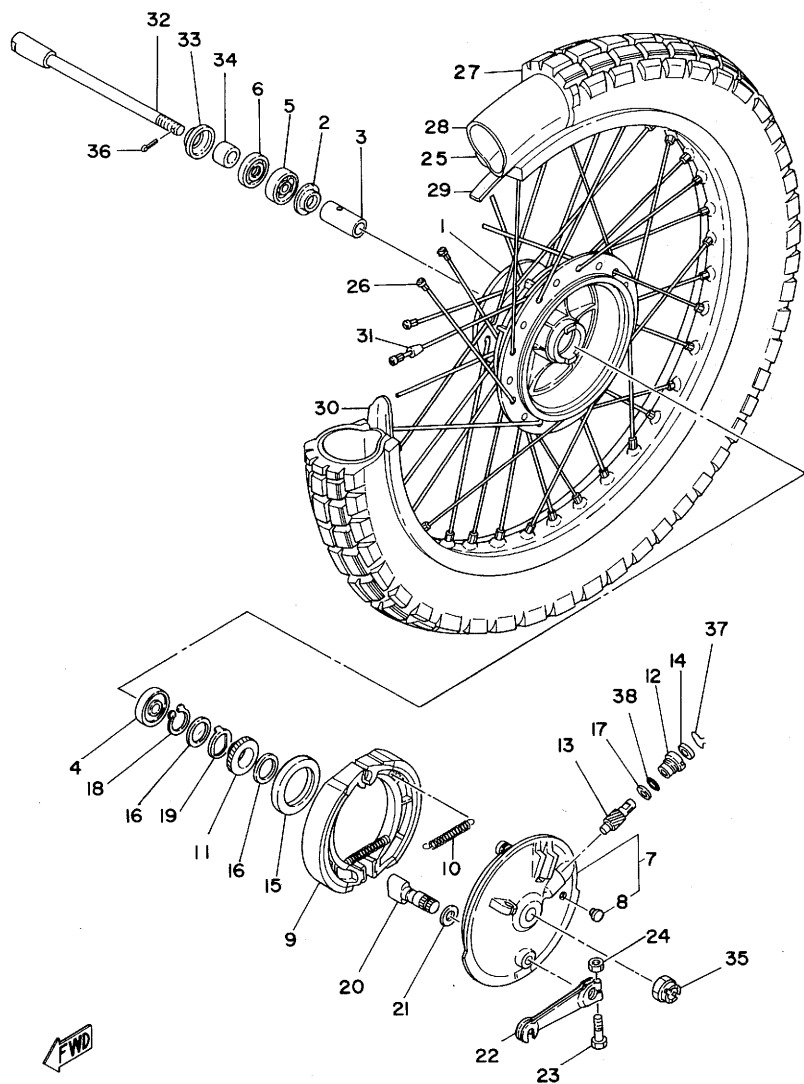
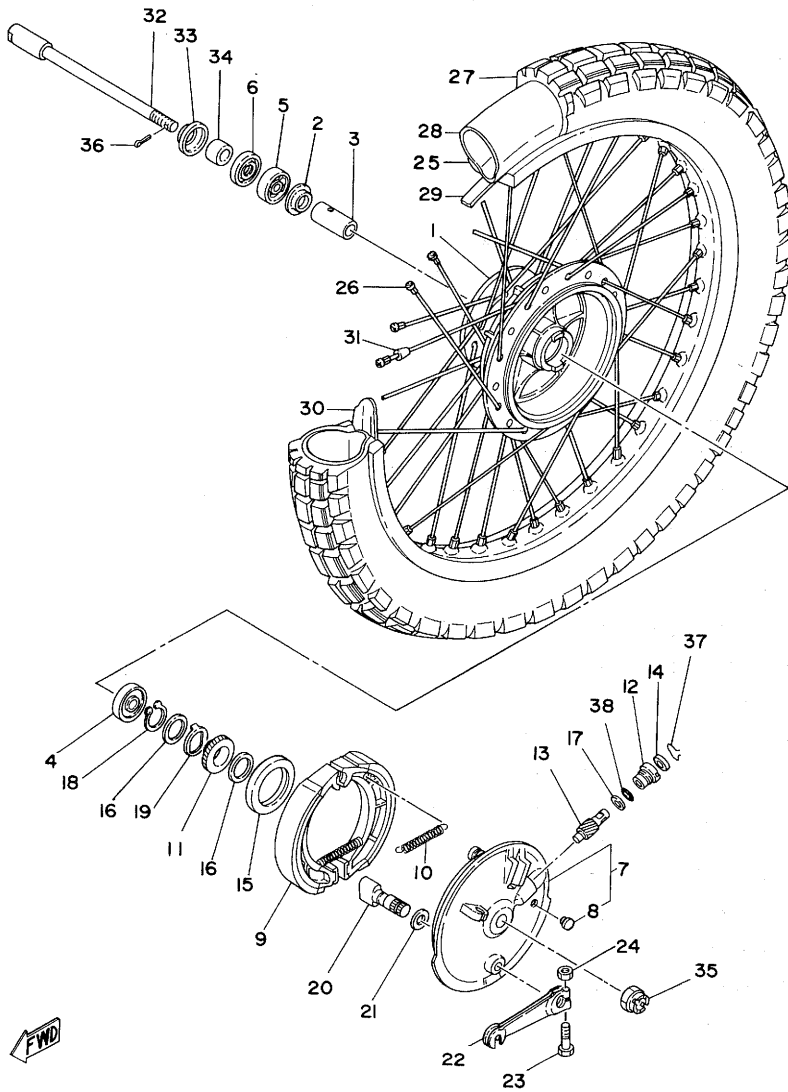


FIG. 27 FRONT WHEEL

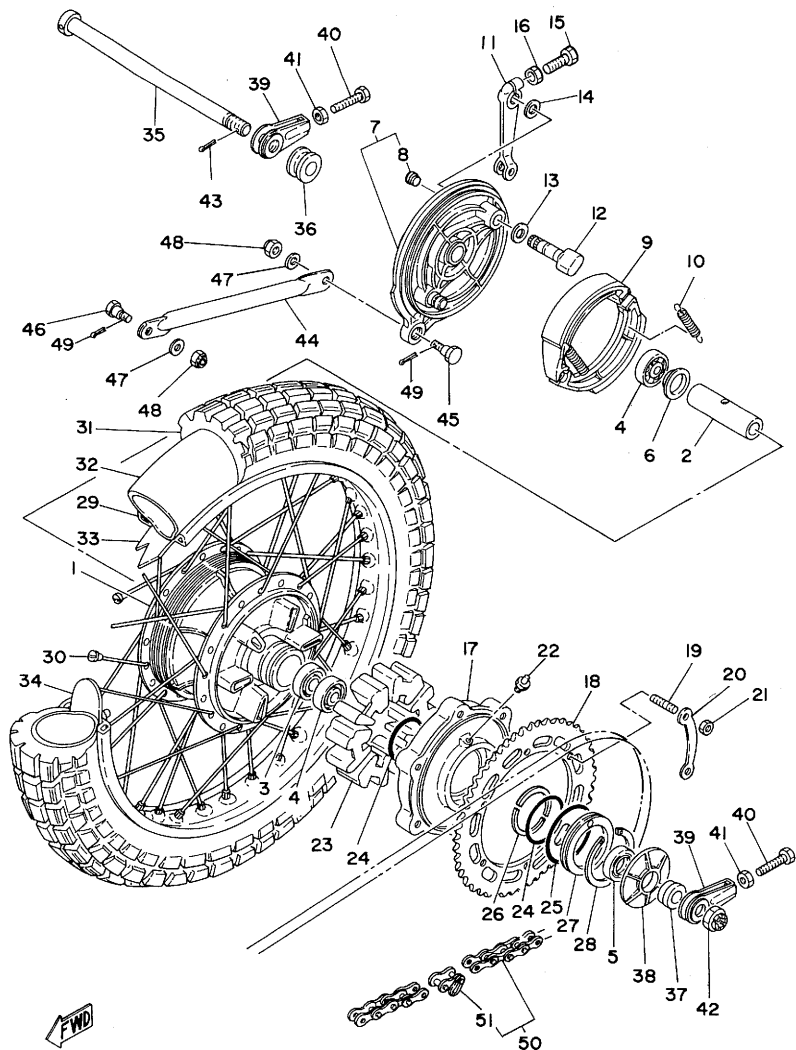
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1E6-25111-00-98	HUB, front	1	low gloss black
2	183-25315-00	FLANGE, sPacer	1	
3	214-25117-00	SPACER, bearing	1	
4	93306-20203	BEARING (B6202RS)	1	
5	93306-20205	BEARING (B6202)	1	
6	93102-20009	OIL SEAL	1	
7	2N6-25016-10-98	BRAKE SHOE PLATE ASSY	1	low gloss black
8	90480-10068	.GROMMET	1	
9	431-25330-02	BRAKE SHOE COMP.	2	
10	90507-20002	SPRING, tension	2	
11	308-25135-00	GEAR, drive (10T)	1	
12	109-25136-00	BUSH	1	
13	308-25138-00	GEAR, meter (10T)	1	
14	93104-07003	OIL SEAL	1	
15	93105-50010	OIL SEAL	1	
16	90201-22283	WASHER, Plate	2	
17	90201-07076	WASHER, Plate	1	
18	93410-22014	CIRCLIP	1	
19	214-25149-01	CLUTCH, meter	1	
20	1E6-25151-00	CAMSHAFT	1	
21	148-25353-00	SHIM, camshaft	1	
22	2N6-25155-00	LEVER, camshaft 1	1	
23	90101-06278	BOLT	1	
24	95301-06600	NUT	1	
25	94416-21198	RIM (1.60-21)	1	
26	1E6-25104-01	SPOKE SET, front	1	
27	94130-21205	TIRE (3.00-21)	1	
28	94227-21123	TUBE (2.75-21)	1	

FIG. 27 FRONT WHEEL



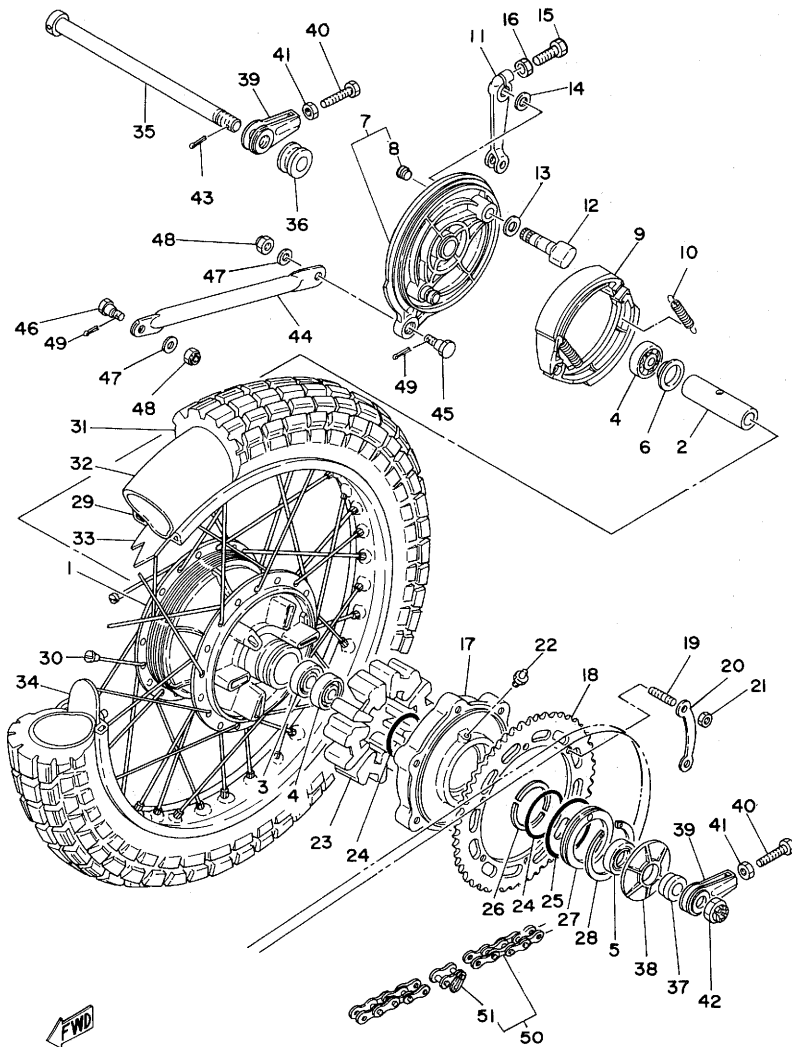
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	94330-21084	BAND, rim (3.00-21)	1	
30	1T1-25194-00	SPACER, bead	1	
31	156-25398-00	BALANCER, wheel	1	UN
32	1W1-25181-00	AXLE, wheel	1	
33	322-25118-00	COVER, hub dust	1	
34	90387-15720	COLLAR	1	
35	90171-14020	NUT, castle	1	
36	91401-30030	PIN, cotter	1	
37	102-25137-00	RING, stop	1	
38	93210-14104	O-RING	1	

FIG. 28 REAR WHEEL



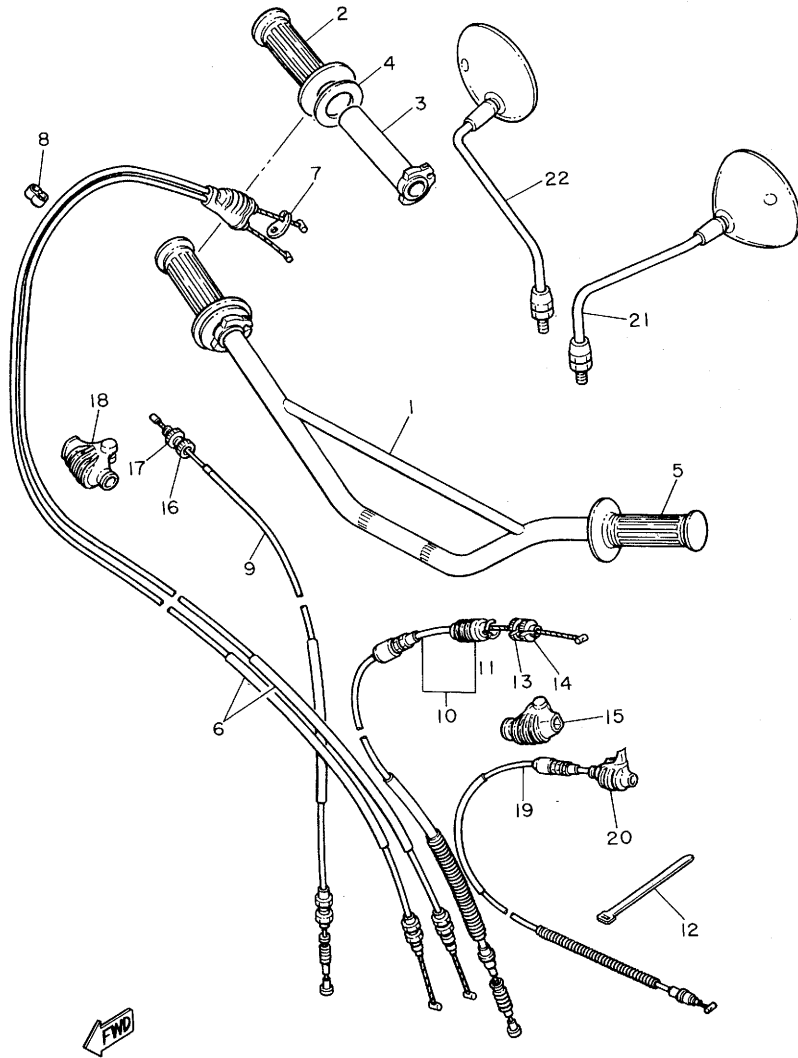
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1E6-25311-00-98	HUB, rear	1	low gloss black
2	275-25317-00	SPACER, bearing	1	
3	93306-20316	BEARING (B6203)	1	
4	93306-20310	BEARING (B6203RS)	2	
5	93102-25030	OIL SEAL	1	
6	146-25315-00	FLANGE, sPacer	1	
7	1E6-25026-11-98	BRAKE SHOE PLATE ASSY	1	low gloss black
8	90480-10068	.GROMMET	1	
9	214-25130-00	BRAKE SHOE COMP.	2	
10	90507-20002	SPRING, tension	2	
11	3H7-25355-00	LEVER, camshaft	1	
12	214-25351-01	CAMSHAFT	1	
13	148-25353-00	SHIM, camshaft	1	
14	148-25359-00	SEAL, camshaft	1	
15	90101-06278	BOLT	1	
16	95301-06600	NUT	1	
17	1E6-25366-00-98	CLUTCH, hub	1	low gloss black
18	2H0-25444-20	SPROCKET, driven (44T)	1	STD
	583-25440-10	SPROCKET, driven (40T)	1	UR
	583-25442-10	SPROCKET, driven (42T)	1	UR
	583-25443-10	SPROCKET, driven (43T)	1	UR
	583-25446-10	SPROCKET, driven (46T)	1	UR
19	90116-08218	BOLT, stud	6	
20	583-25412-00	WASHER	3	
21	90170-08193	NUT	6	
22	93700-06004	NIPPLE, Grease	1	
23	1E6-25364-00	DAMPER	6	
24	93210-52312	O-RING	2	

FIG. 28 REAR WHEEL



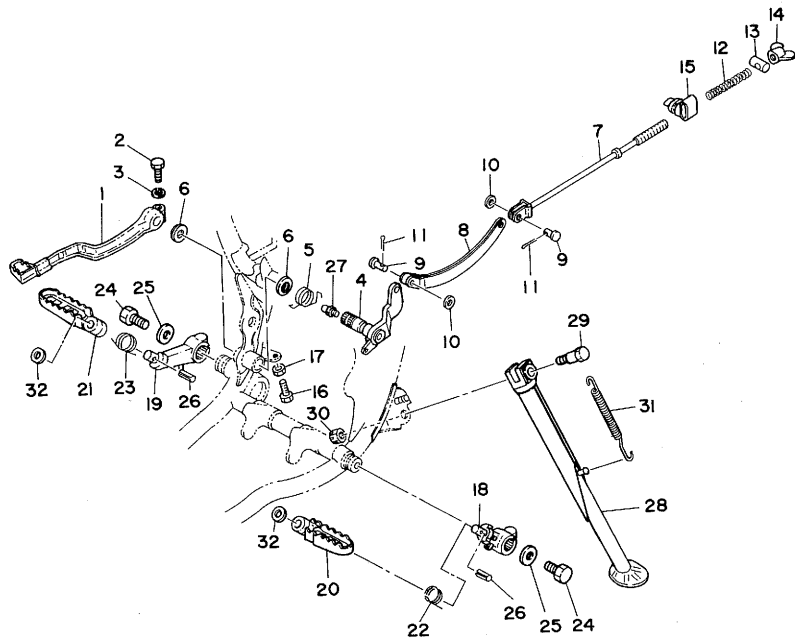
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	93210-71311	O-RING	1	
26	1E6-25318-00	STOPPER, hub	2	
27	1E6-25319-01	SEAL, hub dust	1	
28	93450-75040	CIRCLIP	1	
29	94418-18199	RIM (1.85-18)	1	
30	1E6-25304-00	SPDKE SET, rear	1	
31	94140-18204	TIRE (4.00-18)	1	
32	94237-18120	TUBE (3.75-18)	1	
33	94330-18087	BAND, rim (3.00-18)	1	
34	1T2-25394-00	SPACER, bead	2	
35	150-25381-00	AXLE, wheel	1	
36	90387-17141	COLLAR	1	
37	90387-17530	COLLAR	1	
38	1E6-25367-00	COVER, hub dust	1	
39	583-25388-00	PULLER, chain 1	2	
40	90101-08034	BOLT	2	
41	95301-08700	NUT	2	
42	90171-16022	NUT, castle	1	
43	91401-30030	PIN, cotter	1	
44	3H7-25371-00	BAR, tension	1	
45	90109-08406	BOLT	1	
46	90109-08368	BOLT	1	
47	92901-08200	WASHER, Plain	2	
48	90185-08055	NUT, self-locking	2	
49	91401-20012	PIN, cotter	2	
50	94585-20100	CHAIN, drive (DID520DS 100L)	1	
51	94685-20011	JOINT, chain	1	

FIG. 29 HANDLEBAR•CABLE



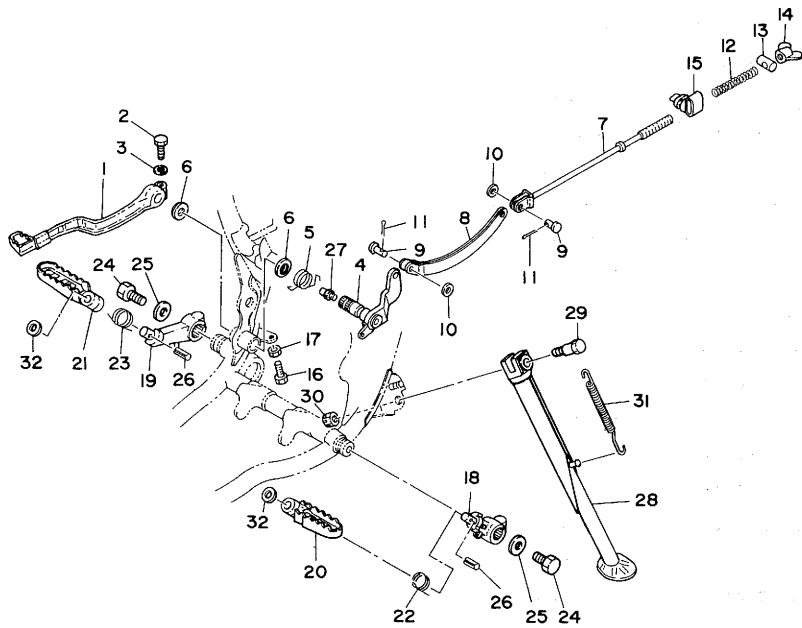
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3H7-26111-00	HANDLEBAR	1	
2	583-26242-00	GRIP (R.H)	1	
3	2H0-26243-00	TUBE, throttle guide	1	
4	1W1-26249-00	RING, leaf	1	
5	1E6-26241-00	GRIP (L.H)	1	
6	2H0-26301-00	THROTTLE CABLE ASSY	1	
7	583-26398-00	WASHER	1	
8	90468-15009	CLIP	1	
9	3H7-26341-00	CABLE, brake	1	
10	1E6-26335-01	CABLE, clutch	1	
11	1E6-26342-00	•BOOT, cable	1	
12	341-26397-01	BAND	1	
13	90123-08046	BOLT	1	
14	90179-08148	NUT	1	
15	1E6-26372-00	COVER, handle lever	1	
16	90123-08046	BOLT	1	
17	90179-08148	NUT	1	
18	1E6-26372-00	COVER, handle lever	1	
19	1E6-26331-00	CABLE, decompression	1	
20	583-26352-00	COVER, decompression cable	1	
21	1J7-26290-51	MIRROR ASSY	1	australia new zealand
22	1J7-26290-41	MIRROR ASSY	1	australia new zealand

FIG. 30 STAND.FOOTREST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	583-27211-01-R4	PEDAL, brake	1	black
2	90109-06470	BOLT	1	
3	92901-06100	WASHER, sPring	1	
4	1E6-27252-00	LEVER, brake Pedal	1	
5	90508-32278	SPRING, torsion	1	
6	498-27235-00	COVER, dust	2	
7	583-27231-01	ROD, brake	1	
8	583-27241-01	ROD, Joint	1	
9	90240-08051	PIN, clevis	2	
10	807-14617-00	WASHER	2	
11	91401-20012	PIN, cotter	2	
12	90501-10245	SPRING, comPrision	1	
13	90249-12008	PIN	1	
14	90175-06013	NUT, wing	1	
15	1E6-27244-00	COVER	1	
16	90153-06008	SCREW, hexaagon	1	
17	90170-06184	NUT	1	
18	2Y0-27412-00-33	BRACKET, footrest 1	1	
19	2Y0-27422-00-33	BRACKET, footrest 2	1	
20	583-27411-00	FOOTREST 1	1	
21	583-27421-00	FOOTREST 2	1	
22	90508-26277	SPRING, torsion	1	
23	90508-26276	SPRING, torsion	1	
24	97311-10016	BOLT	2	
25	90201-12631	WASHER, Plate	2	
26	91609-30020	PIN, sPring	2	
27	93700-06004	NIPPLE, grease	1	
28	2Y0-27311-00-33	STAND, side	1	

FIG. 30 STAND.FOOTREST



REF.

NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90109-10473	BOLT	1	
30	90185-10037	NUT, self-locking	1	
31	90507-29021	SPRING, tension	1	
32	90201-10639	WASHER, Plate	2	

FWD

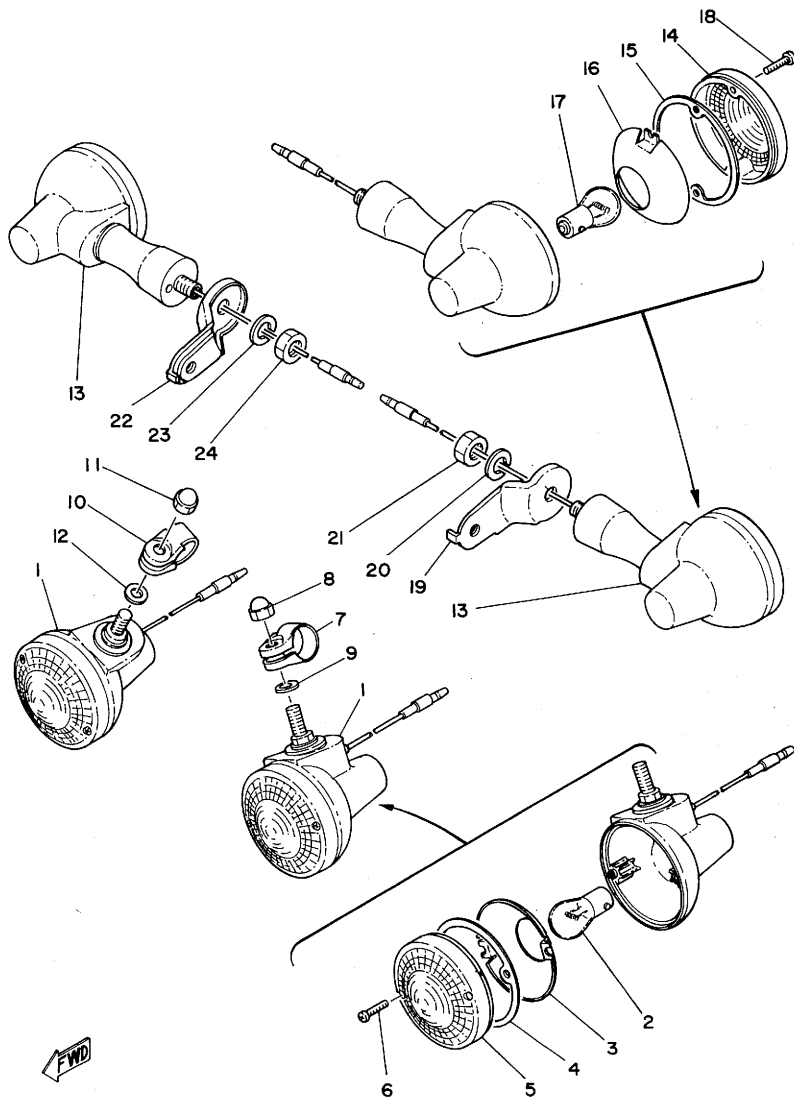
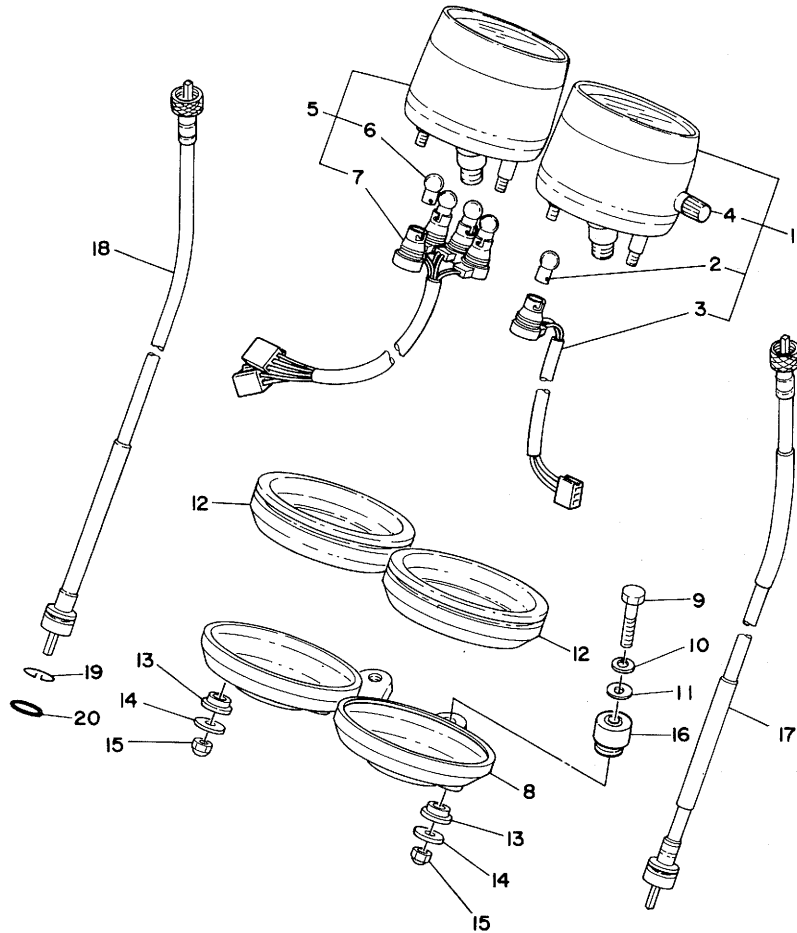


FIG. 31 FLASHER LIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-83310-60	FRONT FLASHER LIGHT ASSY 1	2	
2	115-83311-60	•BULB (6V-18W)	1	
3	1M1-83309-60	•REFLECTOR	1	
4	1M1-83313-60	•GASKET, flasher lens	1	
5	341-83312-70	•LENS, flasher	1	
6	97701-30520	•SCREW, Panhead tapping	2	
7	1M1-83318-00	STAY, flasher 1	1	
8	95303-08800	NUT, crown	1	
9	90201-08578	WASHER, Plate	1	
10	1M1-83318-00	STAY, flasher 1	1	
11	95303-08800	NUT, crown	1	
12	90201-08578	WASHER, Plate	1	
13	1T2-83330-60	REAR FLASHER LIGHT ASSY 1	2	
14	341-83312-70	•LENS, flasher	1	
15	1M1-83313-60	•GASKET, flasher lens	1	
16	1M1-83309-60	•REFLECTOR	1	
17	115-83311-60	•BULB (6V-18W)	1	
18	97701-30520	•SCREW, Panhead tapping	2	
19	1T2-83368-00	STAY, flasher	1	
20	92901-10100	WASHER, sPring	1	
21	95302-10600	NUT	1	
22	1T2-83369-00	STAY, flasher	1	
23	92901-10100	WASHER, sPring	1	
24	95302-10600	NUT	1	

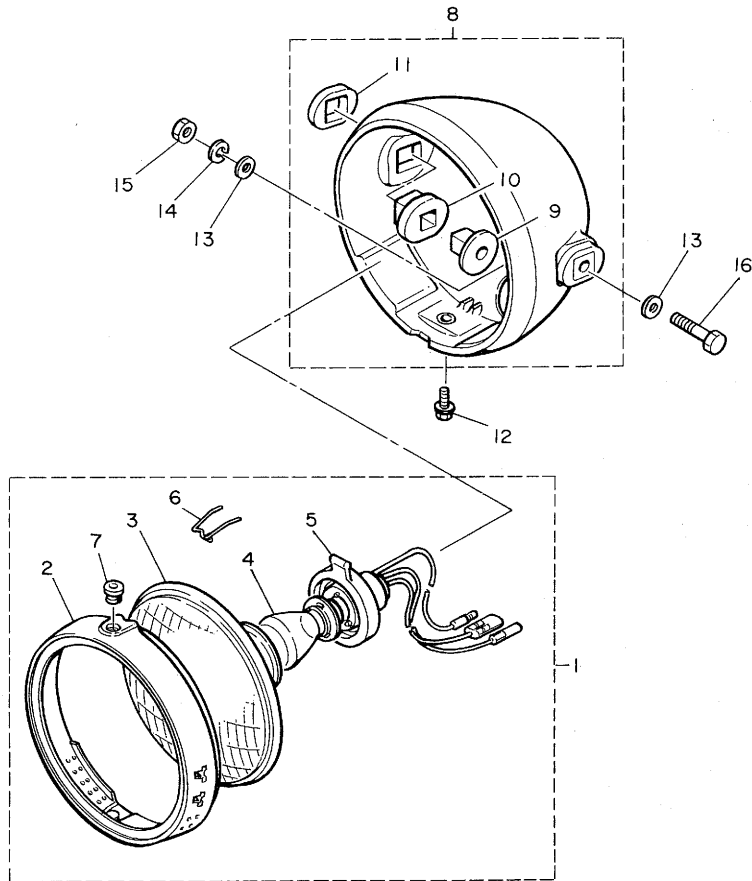
FIG. 32 SPEEDOMETER. TACHOMETER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1E6-83570-F0	SPEEDOMETER ASSY	1	Km/h
2	122-83516-10	•BULB (6V-3W)	1	
3	1E6-83536-60	•SOCKET, meter	1	
4	1E6-83578-10	•KNOB, triP meter	1	
5	1E6-83540-F1	TACHOMETER ASSY	1	
6	122-83516-10	•BULB (6V-3W)	4	
7	1E6-83520-60	•SOCKET ASSY	1	
8	1E6-83519-60	BRACKET, meter	1	
9	97321-06035	BOLT	2	
10	92901-06100	WASHER, sPring	2	
11	90201-06055	WASHER, Plate	2	
12	1E6-83523-60	DAMPER	2	
13	1E6-83526-60	DAMPER 2	4	
14	1E6-83524-60	WASHER, sPecial	4	
15	95301-05800	NUT, crown	4	
16	1E6-23445-00	DAMPER	2	
17	3H6-83550-00	SPEEDOMETER CABLE ASSY	1	
18	1E6-83560-52	TACHOMETER CABLE ASSY	1	
19	102-25137-00	RING, stoP	1	
20	93210-14104	O-RING	1	

FWD

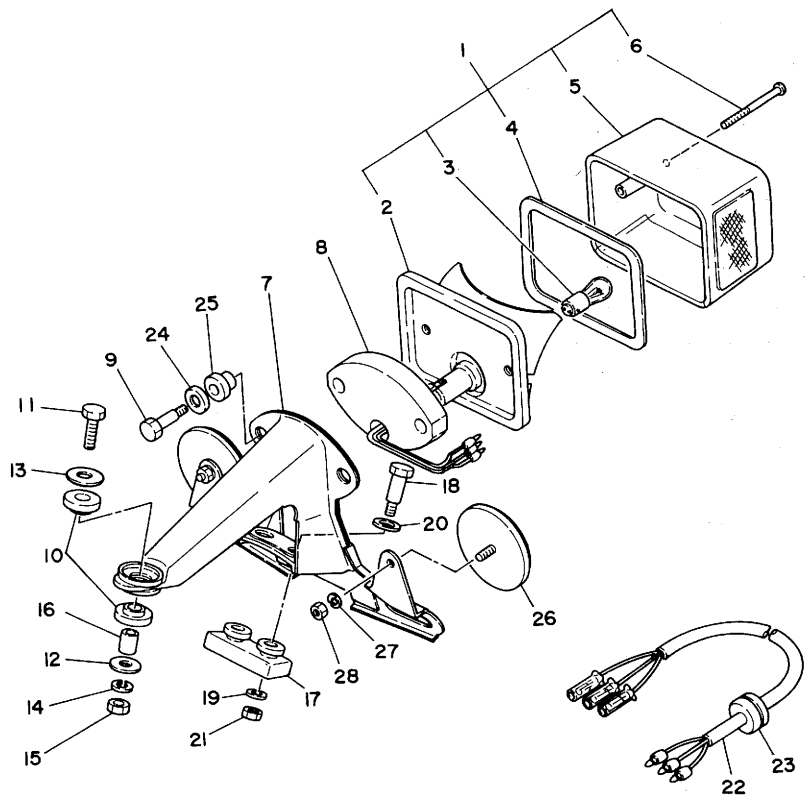
FIG. 33 HEADLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-84110-70	HEADLIGHT UNIT ASSY	1	
2	1M1-84195-61	•RING, retaining	1	
3	1M1-84120-70	•LENS ASSY	1	
4	214-84114-60	•BULB (6V-35/35W)	1	
5	421-84312-30	•SOCKET	1	
6	148-84324-00	•SPRING, reflector	3	
7	1M1-84133-60	•COLLAR, screw	1	
8	1M1-84130-60-33	BODY ASSY, headlight	1	yamaha black
9	498-84145-60	•COLLAR, body fitting	2	
10	498-84163-60	•DAMPER	2	
11	1M1-84164-60	•DAMPER	2	
12	1M1-84137-60	BOLT, hexagon	1	
13	92901-08200	WASHER, Plain	4	
14	92901-08100	WASHER, sPring	2	
15	95301-08600	NUT	2	
16	97304-08040	BOLT	2	

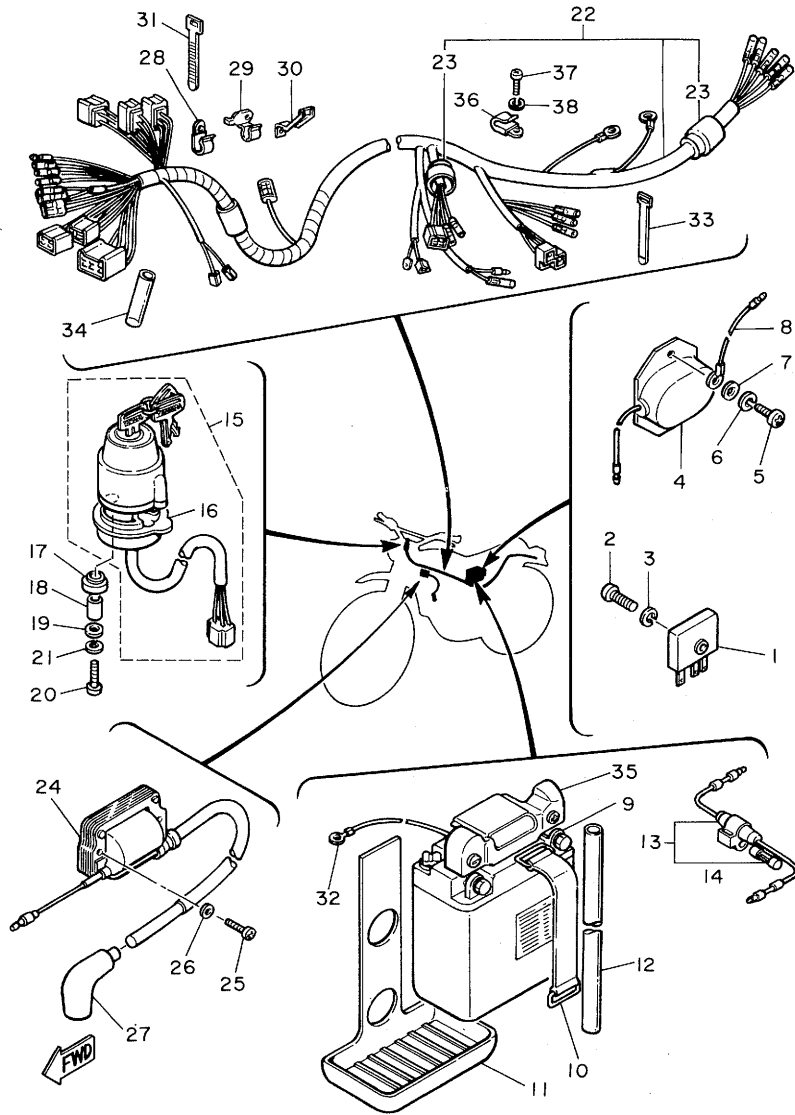
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FIG. 34 TAILLIGHT



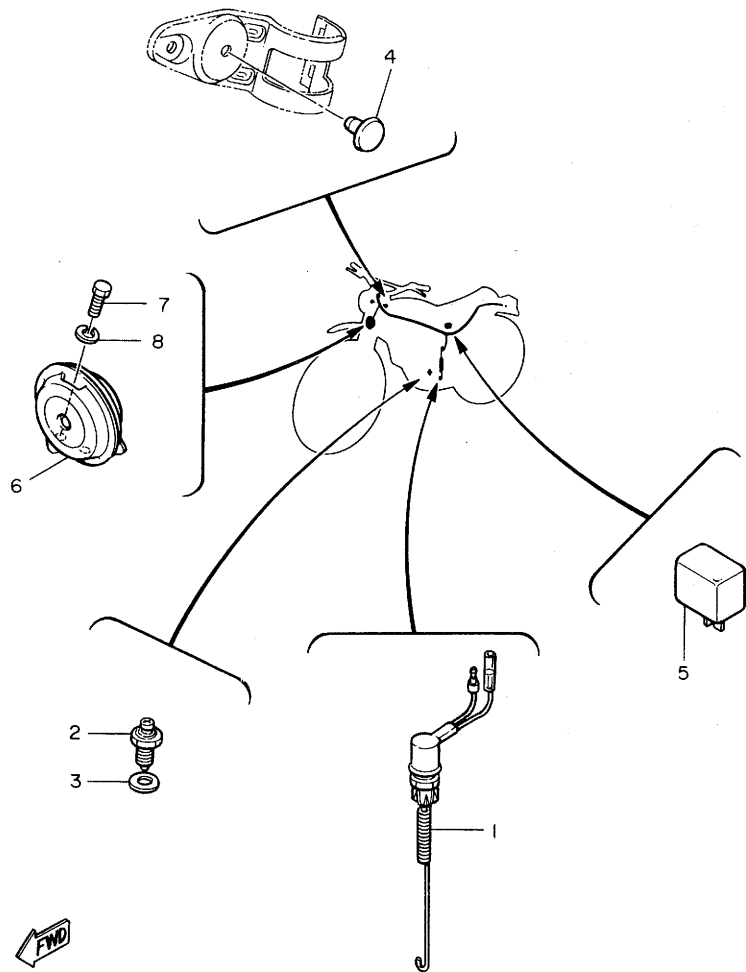
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M1-84510-60	TAILLIGHT UNIT ASSY	1	
2	1M1-84511-60	•BASE, taillight	1	
3	1M1-84514-60	•BULB (6V-32/3CP)	1	
4	1M1-84523-60	•GASKET, lens	1	
5	1M1-84521-60	•LENS, taillight	1	
6	1M1-84524-60	•SCREW, lens fitting	2	
7	1T2-84551-60-33	BRACKET, licence	1	yamaha black
8	1T2-84512-60	SEAT, base	1	
9	1T2-84526-60	SCREW	2	
10	1E6-21638-00	DAMPER 1	2	
11	97301-06030	BOLT	1	
12	90201-06061	WASHER, plate	1	
13	90201-06073	WASHER, plate	1	
14	92901-06100	WASHER, spring	1	
15	95301-06600	NUT	1	
16	90387-07598	COLLAR	1	
17	308-84553-00	DAMPER	1	
18	90109-06022	BOLT	2	
19	92901-06100	WASHER, spring	2	
20	90209-08125	WASHER	2	
21	95301-06600	NUT	2	
22	1E6-84517-00	CORD, taillight	1	
23	90480-15061	GROMMET	2	
24	2H7-84754-00	WASHER, special	2	
25	1M1-84527-60	DAMPER	2	
26	449-85131-01	REFLECTOR, rear 1	2	
27	92903-05100	WASHER, spring	2	
28	95303-05600	NUT	2	

FIG. 35 ELECTRICAL 1



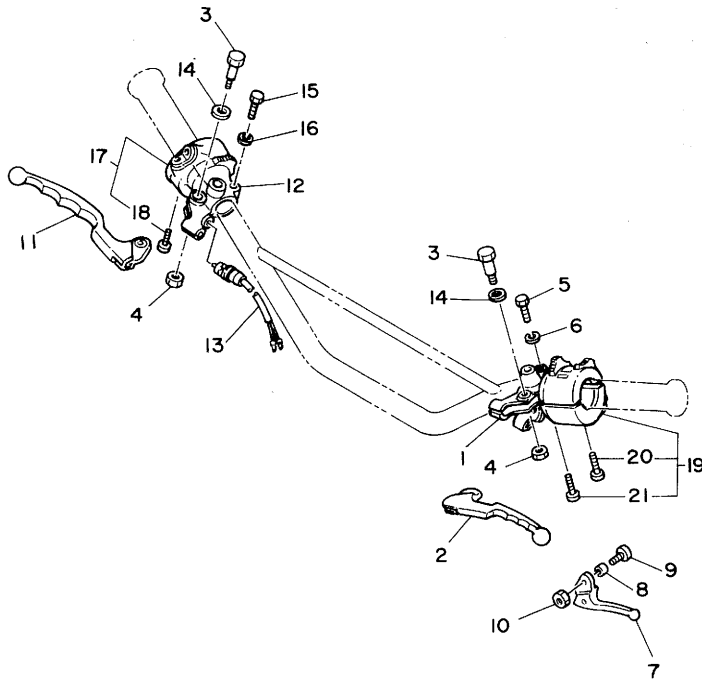
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90465-10090	CLAMP	1	
30	90465-08144	CLAMP	1	
31	437-83936-00	BAND, switch cord	5	
32	1E6-82116-00	WIRE, minus lead	1	
33	366-82591-00	BAND	1	
34	90446-07114	HOSE	1	
35	1E6-82129-00	COVER, battery	1	
36	90465-08028	CLAMP	1	
37	92501-06015	SCREW, Pan head	1	
38	92901-06100	WASHER, sPring	1	

FIG. 36 ELECTRICAL 2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1T2-82530-00	STOP SWITCH ASSY	1	
2	2H7-82540-00	NEUTRAL SWITCH ASSY	1	
3	90430-10148	GASKET	1	
4	90338-04010	PLUG	2	
5	2A6-83350-60	FLASHER RELAY ASSY	1	
6	3H7-83371-00	HORN	1	
7	97301-08012	BOLT	1	
8	92901-08100	WASHER, sPring	1	

FIG. 37 HANDLE SWITCH•LEVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	583-82911-01-98	HOLDER, lever 1	1	low gloss black
2	2H0-83912-20	LEVER 1	1	low gloss black
3	90109-06410	BOLT	2	
4	95601-06100	NUT, u	2	
5	97301-06022	BOLT	1	
6	92901-06100	WASHER, sPring	1	
7	583-83981-00	LEVER, decomPression	1	
8	583-83913-00	COLLAR, decomPression lever	1	
9	98501-05018	SCREW, Pan head	1	
10	95601-05100	NUT, u	1	
11	2H0-83922-20	LEVER 2	1	low gloss black
12	361-82921-31	HOLDER, lever 2	1	
13	361-83980-30	FRONT STOP SWITCH ASSY	1	
14	90201-08083	WASHER, Plate	2	
15	97301-06022	BOLT	1	
16	92901-06100	WASHER, sPring	1	
17	1E6-83976-00	SWITCH, handle 1	1	
18	98501-05018	•SCREW, Pan head	2	
19	1T2-83972-00	SWITCH, handle 4	1	
20	98501-05030	•SCREW, Pan head	1	
21	98501-05025	•SCREW, Pan head	1	

FWD

ALTERNATE PARTS

FIG. 38 ALTERNATE (CHASSIS)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1E6-27411-00	FOOTREST 1	1	
2	1E6-27421-00	FOOTREST 2	1	
3	214-27413-00	COVER, footrest	2	

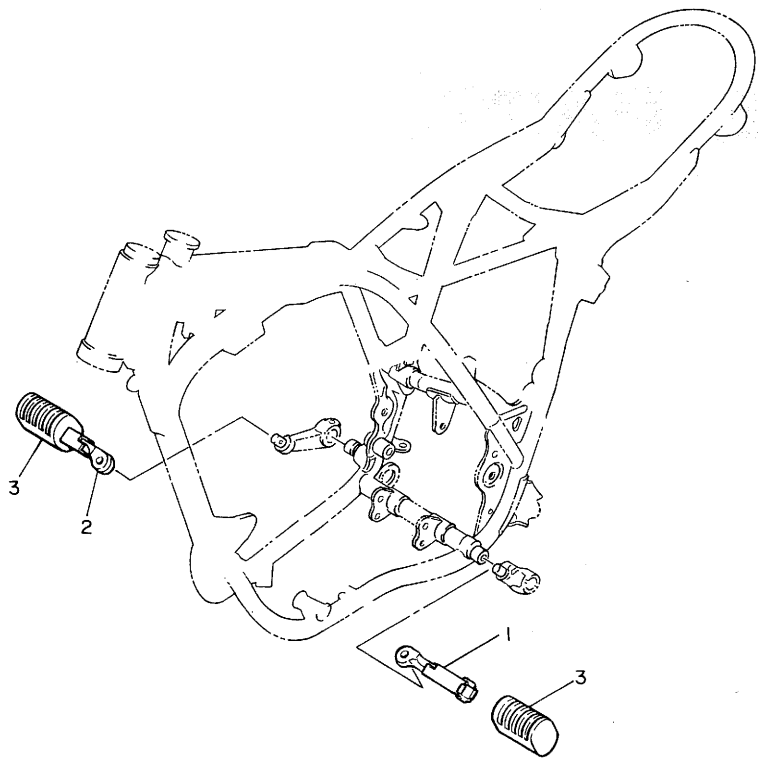
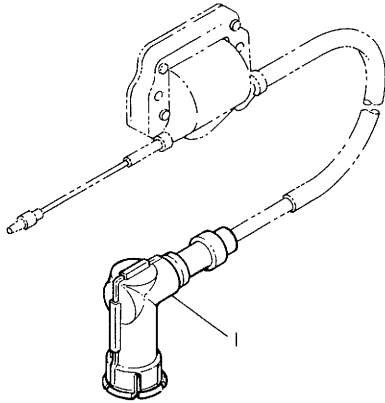


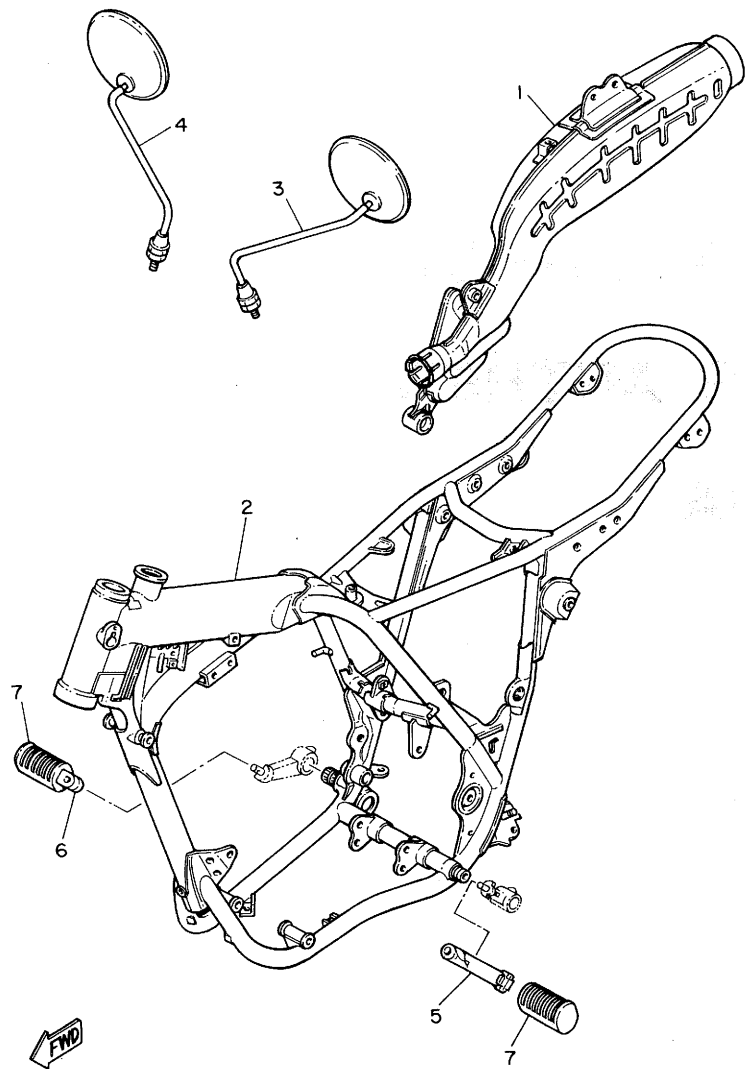
FIG. 39 ALTERNATE (ELECTRICAL)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	512-82370-10	PLUG CAP ASSY	1	with noise sup- Presser



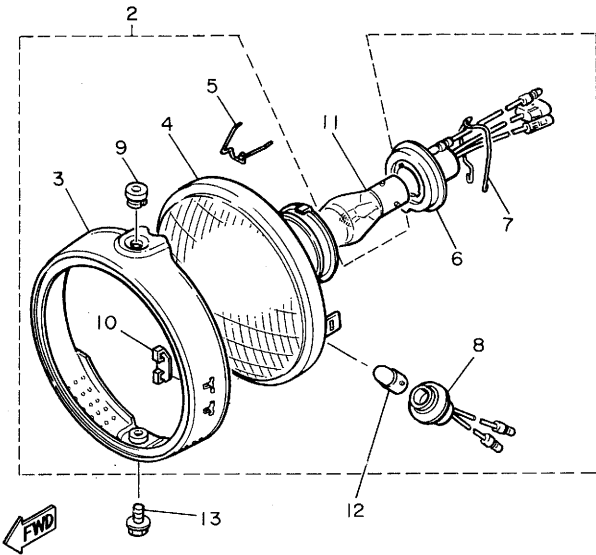
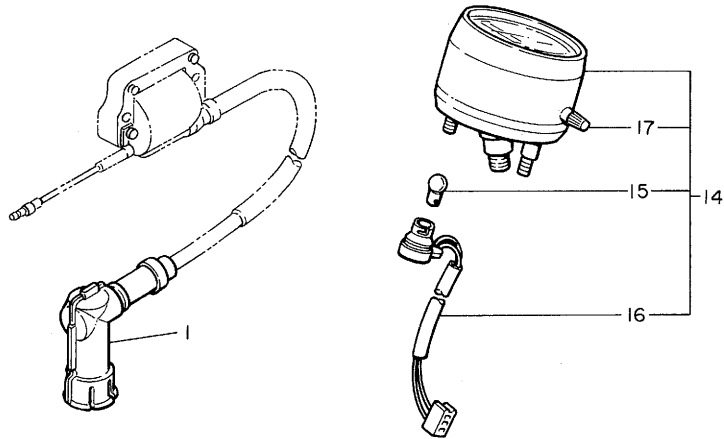
**PARTS FOR EXCLUSIVE
USE IN AREAS OTHER
THAN OCEANIA**

FIG. 40 ENGINE.BODY



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1T2-14710-50	MUFFLER ASSY 1	1	
2	3H7-21110-00-33	FRAME COMP	1	yamaha black
3	1Y1-26290-10	MIRROR ASSY	1	
4	1Y1-26290-00	MIRROR ASSY	1	
5	1E6-27411-00	FOOTREST 1	1	
6	1E6-27421-00	FOOTREST 2	1	
7	214-27413-00	COVER, footrest	2	

FIG. 41 ELECTRICAL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS	
1	512-82370-10	PLUG CAP ASSY	1	with noise suP-Presser	
2	1M1-84103-20	HEADLIGHT UNIT ASSY	1	Leunion Morocco	
3	1M1-84195-61	•RING, retaining	1		
4	308-84120-21	•LENS ASSY	1		
5	148-84324-00	•SPRING, reflector	3		
6	314-84112-20	•SOCKET	1		
7	308-84135-21	•SPRING	1		
8	457-84146-85	•SOCKET, Pilot light	1		
9	1M1-84133-60	•COLLAR, screw	1		
10	498-84128-60	•COVER, fitting	1		
11	*	BULB (6V-36/36W)	1		LM
12	*	BULB, Pilot (6V-4W)	1		LM
13	1M1-84137-60	BOLT, hexagon	1		
14	1E6-83570-A0	SPEEDOMETER ASSY	1		Mile/h
15	122-83516-10	•BULB (6V-3W)	1		
16	1E6-83536-60	•SOCKET, meter	1		
17	1E6-83578-10	•KNOB, trip meter	1		

REPAIR KIT

FIG. 42 GASKET KIT, OIL SEAL KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1T2-W0001-01	GASKET KIT	1s	
2	93210-49296	O-RING (3.0-48.5)	2	Ref. No. 1-23
3	90430-06014	•GASKET (256-11396-00)	2	1-17
4	90430-14043	•GASKET (256-13167-00)	2	1-21
5	93210-14104	•O-RING (2.4-13.8)	1	32-20
6	93210-92295	•O-RING (3.1-92)	1	2-2
7	583-11351-00	•GASKET, cylinder	1	2-6
8	583-11181-01	•GASKET, cylinder head	1	2-10
9	93210-12152	•O-RING (1.8-11.5)	1	5-18
10	93210-32172	•O-RING (2.4-31.5)	1	5-24
11	93210-12095	•O-RING (1.3-12.0)	2	10-22
12	583-15466-00	•GASKET	1	10-26
13	90430-09121	•GASKET	1	10-13
14	583-15451-00	•GASKET, crankcase cover left	1	11-2
15	583-15462-00	•GASKET, crankcase cover right	1	11-12
16	93210-64297	•O-RING (3.7-63.8)	1	6-24
17	93210-07135	•O-RING (2.4-7.2)	1	6-27
18	90430-05126	•GASKET	1	6-29
19	583-15457-00	•GASKET, breaker cover	1	11-19
20	90430-10027	•GASKET (256-13168-00)	1	11-21
21	93210-35173	•O-RING (3.0-34.5)	1	11-14
22	583-13414-00	•GASKET, strainer	1	6-17
23	214-11198-01	•GASKET	1	6-21
24	90430-08119	•GASKET	4	6-35
25	93210-10197	•O-RING (1.9-9.8)	1	6-37
26	93210-15171	•O-RING (1.9-14.5)	1	6-41
27	93210-22298	•O-RING (1.9-21.7)	1	16-28
28	137-15353-00	•GASKET, drain plug	1	17-13

FIG. 42 GASKET KIT, OIL SEAL KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	583-13556-01	•GASKET, manifold	1	Ref. No. 8-3
30	90430-38054	•GASKET (256-14613-00)	1	9-8
31	1T1-14714-01	•GASKET, muffler joint	1	9-10
32	1E6-00000-60	OIL SEAL KIT	1	
33	93104-08055	•OIL SEAL (SO-8-17.8-5)	1	1-13
34	93104-12054	•OIL SEAL (SO-12-17-2.5)	1	1-31
35	93102-30145	•OIL SEAL (SD-30-60-6)	1	3-8
36	93101-14069	•OIL SEAL (S-14-25-5.5)	1	11-9
37	93104-11038	•OIL SEAL (SO-11-15-3)	2	6-11
38	93102-15147	•OIL SEAL (SD-15-26-5)	1	11-11
39	93102-17148	•OIL SEAL (SD-17-28-6)	1	15-26
40	93102-35180	•OIL SEAL (SD-35-62-10 LHS)	1	16-26
41	93109-14010	•OIL SEAL (SDO-14-24-6)	1	18-9
42	93102-25064	•OIL SEAL (SD-25-35-7)	1	14-32

INDEX

NUMERICAL INDEX

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
3H7-W2472-00	26- 1	583-12247-00	5-17	2Y0-14175-00	7-42	1T2-14728-00	9-17	363-15676-00	14-12	434-18561-00	17- 3
2Y0-11110-00-R4	1- 1	1T1-12279-00	5- 5	583-14181-01	7- 3	1T1-14747-01	9-22	583-15676-00	14-18	3H7-21110-00-33	40- 2
583-11127-00	1- 5	583-12283-00	1-30	583-14184-00	7- 2	1T1-14755-01	9-28	363-15686-00	14-25	3H7-21110-10-33	19- 1
	2- 3	583-12288-00	1-26	583-14185-00	7-30	1E6-14766-01	9- 5	583-16111-00	15-11	1T2-21171-00	21-10
583-11133-11	1- 4	583-13113-00	6-30	127-14186-00	7-29		9-16	214-16119-00	15-16	2H0-21240-00	21-21
583-11150-00	3-14	583-13161-01	6-33	168-14190-28	7-40	583-14766-00	9-20	583-16150-00	15- 2	1E6-21245-00	21-22
583-11181-01	2-10	583-13310-01	6-14	214-14195-00	7-39		9- 4	363-16154-00	15-15	1E6-21308-00	19-25
583-11186-00-R4	1-22	583-13314-00	6- 3	1E6-14197-01	7-15		9-15	170-16164-00	15- 3	583-21315-00	19-19
1T1-11197-00	1-19	583-13316-02	6- 8	432-14197-00	7-16		9-19	583-16301-00	15- 1	583-21316-00	19-11
214-11198-01	6-21	583-13320-00	6-15	583-14215-00	7-20	1T1-14788-00	9-11	583-16321-00	15- 5	1T1-21317-00	19-15
583-11310-00	2- 1	583-13324-00	6- 1	583-14216-00	7-18	1T1-14791-01	9-27	360-16325-00	15- 6	1E6-21399-00	21-23
583-11351-00	2- 6	583-13325-00	6- 2	583-14239-01	7-21	583-14918-00	7-63	364-16343-00	15-28	1T2-21441-00	19-27
583-11400-00	3- 1	583-13336-02	6-12	583-14245-00	7-43	1T2-14933-00	7- 9	583-16344-00	15-29	1T1-21471-01	19-21
583-11412-00	3- 2	583-13411-00	6-16	583-14264-00	7-19	583-14951-00	7-17	498-16351-00	15- 7	3H6-21511-00	20- 1
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583-11533-00	5-11	583-13417-01	6-18	583-14274-00	7-10	341-14991-00	7-70	583-16357-01	15-19	1T2-21581-00	23-54
583-11536-00	3-15	2H0-13440-90	6-22	583-14291-00	7- 4	2Y0-15100-00	10- 1	583-16371-00	15- 4	1T2-21591-00	23-55
583-11549-00	5-10	583-13447-00	6-23	583-14292-00	7-52	583-15316-00	10-20	583-16382-00	15-20	1E6-21610-01-36	20- 7
583-11610-01	3-19	583-13464-00	6-36	583-14386-00	7-11	583-15317-01	10-21	214-16389-00	15-21	1T1-21620-00	20-22
583-11610-11	3-19	583-13465-02	6-40	583-14411-01	8- 6	583-15346-00	10- 9	583-17121-00	16- 4	1E6-21638-00	20- 8
583-11610-21	3-19	583-13556-01	8- 3	583-14421-00	8-11	583-15347-00	10-10	583-17131-02	16- 5		34-10
583-11610-31	3-19	256-13564-00	3-19	583-14422-00	8- 7	137-15353-00	17-13	583-17141-00	16- 6	1E6-21639-00	20-16
583-11610-41	3-19	583-13565-01	8- 1	583-14431-00	8-19	583-15358-00	10- 8	583-17151-01	16- 7	1E6-21708-00	21- 2
583-11631-02-95	3-18	3H7-14101-00	7- 1	583-14437-00	8-18	583-15371-00	10- 3	583-17211-00	16-14	3H7-21711-00-33	21- 1
583-11631-02-96	3-18	583-14112-40	7-37	583-14441-00	8-20	363-15381-00	10-15	583-17221-00	16-15	583-21714-00	21- 6
583-11633-00	3-20	500-14115-00	7- 6	583-14451-00	8-15	583-15383-00	10-23	583-17231-01	16-16		21-11
583-11635-02	3-18	1T1-14116-02	7-33	583-14453-00	8-22	583-15411-00	11- 1	583-17241-00	16-17	3H7-21721-00-33	21- 5
583-11636-02	3-18	2J2-14121-00	7-27	583-14468-01	8-16	583-15417-00	11-18	583-17251-01	16-18	583-21746-00	20-23
583-11637-02	3-18	525-14123-00	7-55	583-14472-00	8-17	1E6-15420-11	11- 6	583-17411-01	16- 1	583-21747-00	21- 9
583-11638-02	3-18	583-14131-01	7-47	583-14485-00	8-21	583-15421-00	11- 5	2H0-17421-00	16-12		21-14
583-11651-00	3- 6	2J2-14133-00	7-28	583-14536-00	7-50	583-15425-00	11-13	168-17428-01-03	16- 2	583-21755-00	19-32
583-11681-00	3- 4	583-14133-00	7-44	583-14558-00	7-12	583-15426-00	10-25	214-17461-60	16-29	583-21756-00	19-34
2J2-12111-00	4- 1	127-14134-00	7-57	583-14561-00	7- 8	583-15431-02-98	11- 8	1E6-17841-00	1-12	583-21771-00	19-28
256-12116-01	4- 5	500-14135-00	7-59	583-14562-00	7-60	583-15451-00	11- 2	1E6-17843-00	1-15	3H6-21786-00	21-33
256-12117-01	4- 7	164-14137-00	7-34	2J2-14571-00	7-49	583-15457-00	11-19	2J2-18103-00	18- 1	3H6-21787-00	21-34
341-12118-00	4- 8	737-14137-00	7-62	583-14573-00	7-48	583-15462-00	11-12	583-18111-00-93	18-13	3H7-22110-00-33	22- 1
341-12119-02	4- 6	583-14141-52	7-31	583-14589-00	7-68	583-15466-00	10-26	132-18113-01	18-14	483-22124-00	22- 4
583-12121-00	4- 2	193-14142-30	7-38	583-14592-00	7-53	1T1-15618-00	14- 7	434-18122-00	17-20	2K8-22129-00	22- 6
583-12151-00	4- 9	137-14143-42	7- 7	583-14594-00	7-41	1T1-15620-00	14- 1	278-18127-00	18- 7	583-22141-01	22- 9
583-12156-01	4-10	137-14143-44	7- 7	812-14594-00	7-24		7-24	583-18131-00	18-12	431-22151-03	22- 7
583-12159-00	4-11	137-14143-46	7- 7	583-14597-00	7-54	583-15621-00	14- 2	2J2-18141-00	17- 5	2N0-22178-00	22-29
583-12171-01	5- 1	354-14147-00	7-56	1T1-14611-02	9- 1	583-15631-00	14-31	498-18151-03	17-22	2Y0-22179-00	22-28
583-12176-00	5- 2	558-14147-00	7- 5	807-14617-00	30-10	583-15641-00	14-16	363-18511-00	17-15	3H7-22210-00	22-45
583-12212-00	5-25	583-14148-00	7-32	1T1-14628-00	9- 2	583-15651-00	14-28	364-18511-00	17-14	1T1-22211-00	22-46
583-12217-00	5-19	583-14158-00	7-51	1T2-14710-50	40- 1	583-15661-00	14- 9	363-18531-00	17-17	1T1-22212-00	22-47
583-12231-00	5-14	583-14171-01	7-58	1U6-14710-10	9-12	434-15668-00	14-26	363-18535-00	17-18	583-22214-00	22-48
2H0-12232-00	5-21	802-14173-00	7-64	1T1-14714-01	9-10	583-15671-00	14-10	2J2-18540-00	17- 1	1U6-22311-00-33	22-17
341-12241-03	5-16	583-14174-00	7-61	1T1-14718-00	9-13	583-15674-00	14-24	1J7-18547-00	17-10	1U6-22318-00-33	22-12

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
3H7-23101-00	23-1	1E6-23442-00	24-7	183-25315-00	27-2
1U6-23111-M1	23-23	1E6-23445-00	24-5	275-25317-00	28-2
240-23114-00	23-22		32-16	1E6-25318-00	28-26
1W6-23118-10	23-21	164-23462-00	24-2	1E6-25319-01	28-27
122-23119-01	23-36	583-23469-00	24-20	431-25330-02	27-9
3H7-23121-00-33	23-43	584-23484-01	19-40	214-25351-01	28-12
3H7-23122-00-33	23-52	509-23489-L0	23-15	148-25353-00	27-21
3H7-23124-00	23-13	3H7-24110-00-01	25-1		28-13
2W6-23126-00	23-2	322-24161-00	25-3	3H7-25355-00	28-11
122-23129-00	23-35	583-24181-00	25-30	148-25359-00	28-14
3H7-23131-00-33	23-45	583-24182-00	25-33	1E6-25364-00	28-23
2W6-23136-00	23-3	3H6-24240-00	25-2	1E6-25366-00-98	28-17
1N5-23137-00	23-46	498-24500-01	25-4	1E6-25367-00	28-38
1N5-23138-00	23-44	214-24512-00	25-13	3H7-25371-00	28-44
	23-53	498-24521-00	25-12	150-25381-00	28-35
3H7-23141-00	23-19	498-24522-00	25-11	583-25388-00	28-39
583-23142-00	23-20	498-24523-00	25-5	1T2-25394-00	28-34
1G8-23144-L1	23-8	498-24524-01	25-7	156-25398-00	27-30
1K7-23145-00	23-4	498-24525-00	25-9	583-25412-00	28-20
509-23146-L0	23-5	498-24528-00	25-6	583-25440-10	28-18
1W1-23148-L0	23-9	214-24535-00	25-10	583-25442-10	28-18
1W1-23153-L0	23-7	2A6-24611-00	25-18	583-25443-10	28-18
1W1-23156-L0	23-6	1W1-24612-00	25-19	2H0-25444-20	28-18
509-23158-L0	23-33	3H7-24720-00	26-10	583-25446-10	28-18
1U6-23168-M0	23-24	583-24724-00	26-6	3H7-26111-00	29-1
1W1-23168-L0	23-10	3H7-24731-00	26-2	1E6-26241-00	29-5
2Y0-23170-00	23-12	1T1-24738-00	26-4	583-26242-00	29-2
2Y0-23173-00	23-11	2Y0-24748-00	26-3	2H0-26243-00	29-3
278-23181-50	23-34	2N6-25016-10-98	27-7	1W1-26249-00	29-4
2N6-23191-00	23-16	1E6-25026-11-98	28-7	1J7-26290-41	29-22
509-23194-L0	23-18	1E6-25104-01	27-26	1J7-26290-51	29-21
1E6-23317-10	23-29	1E6-25111-00-98	27-1	1Y1-26290-00	40-4
	24-3	214-25117-00	27-3	1Y1-26290-10	40-3
1T2-23318-00	23-37	322-25118-00	27-33	2H0-26301-00	29-6
1W1-23318-L0	23-14	214-25130-00	28-9	1E6-26331-00	29-19
1E6-23319-00	23-38	308-25135-00	27-11	1E6-26335-01	29-10
3H7-23340-00-33	23-25	109-25136-00	27-12	3H7-26341-00	29-9
1E6-23389-00	23-50	102-25137-00	27-37	1E6-26342-00	29-11
1T2-23389-00	24-9		32-19	583-26352-00	29-20
1E6-23408-00	19-38	308-25138-00	27-13	1E6-26372-00	29-15
122-23411-00	24-23	214-25149-01	27-19		29-18
156-23411-00	24-1	1E6-25151-00	27-20	341-26397-01	29-12
122-23412-00	24-24	2N6-25155-00	27-22	583-26398-00	29-7
156-23412-00	24-21	1W1-25181-00	27-32	583-27211-01-R4	30-1
2Y0-23416-00	24-26	1T1-25194-00	27-30	583-27231-01	30-7
1E6-23434-00	24-12	1E6-25304-00	28-30	498-27235-00	30-6
3H7-23435-00-98	24-4	1E6-25311-00-98	28-1	583-27241-01	30-8
1E6-23441-00-98	24-6	146-25315-00	28-6	1E6-27244-00	30-15

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
1E6-27252-00	30-4	583-82310-50	35-24	437-82370-21	35-27
2Y0-27311-00-33	30-28	437-82370-21	39-1	1E6-83976-00	37-17
1E6-27410-00	38-1	512-82370-10	41-1	361-83980-30	37-13
	40-5		35-15	583-83981-00	37-7
583-27411-00	30-20	1E6-82508-01	35-18	1M1-84103-20	41-2
2Y0-27412-00-33	30-18	437-82516-00	35-18	1M1-84110-70	33-1
214-27413-00	38-3	584-82519-00	24-28	314-84112-20	41-6
	40-7	1T2-82530-00	36-1	214-84114-60	33-4
1E6-27421-00	38-2	2H7-82540-00	36-2	1M1-84120-70	33-3
	40-6	437-82555-00	35-16	308-84120-21	41-4
583-27421-00	30-21	437-82556-00	35-17	498-84128-60	41-10
2Y0-27422-00-33	30-19	2H2-82590-01	35-22		41-11
1E6-27430-00	22-36	366-82591-00	35-33		41-12
		583-82599-10	35-23		
465-27431-00	22-37	583-82911-01-98	37-1	1M1-84130-60-33	33-8
120-27432-02	22-38	361-82921-31	37-12	1M1-84133-60	33-7
120-27433-00	22-39	1M1-83309-60	31-3		41-9
1E6-28100-10	21-35		31-16	308-84135-21	41-7
648-45533-00-03	22-5	1M1-83310-60	31-1	1M1-84137-60	33-12
2H0-81300-50	12-1	115-83311-60	31-2		41-13
583-81309-50	12-3		31-17	498-84145-60	33-9
583-81311-50	12-4	341-83312-70	31-5	457-84146-85	41-8
2H0-81313-50	12-6		31-14	498-84163-60	33-10
2H0-81315-50	12-8	1M1-83313-60	31-4	1M1-84164-60	33-11
1E6-81328-50	12-9		31-15	1M1-84195-61	33-2
1E6-81345-50	12-7	1M1-83318-00	31-7		41-3
583-81345-50	12-5		31-10	421-84312-30	33-5
2H0-81350-50	12-2	1T2-83330-60	31-13	148-84324-00	33-6
583-81615-50	13-4	2A6-83350-60	36-5		41-5
583-81620-50	13-1	1T2-83368-00	31-19	1M1-84510-60	34-1
583-81621-50	13-2	1T2-83369-00	31-22	1M1-84511-60	34-2
583-81625-50	13-6	3H7-83371-00	36-6	1T2-84512-60	34-8
583-81631-50	13-5	122-83516-10	32-2	1M1-84514-60	34-3
583-81645-50	13-3		32-6	1E6-84517-00	34-22
1E6-81910-61	35-4	1E6-83519-60	32-8	1M1-84521-60	34-5
1E6-81949-00	35-8	1E6-83520-60	32-7	1M1-84523-60	34-4
353-81970-50	35-1	1E6-83523-60	32-12	1M1-84524-60	34-6
353-81970-63	35-1	1E6-83524-60	32-14	1T2-84551-00-33	34-7
1E6-82110-11	35-9	1E6-83526-60	32-13	308-84553-60	34-17
1E6-82116-00	35-32	1E6-83536-60	32-3	2H7-84754-00	34-24
371-82121-00	21-26		41-16	449-85131-01	34-26
1E6-82122-01	35-11	1E6-83540-F1	32-5	90101-06278	27-23
1E6-82129-00	35-35	3H6-83550-00	32-17		28-15
1E6-82131-00	35-10	1E6-83560-52	32-18	90101-06304	26-5
1E6-82150-00	35-13	1E6-83570-A0	41-14	90101-08034	28-40
1E6-82151-00	35-14	1E6-83570-F0	32-1	90101-08340	23-27
		1E6-83578-10	32-4	90101-10303	5-4
			41-17	90105-08064	19-6
		2H0-83912-20	37-2	583-83913-00	19-20
		437-83936-00	37-8	2H0-83922-20	37-11
			6-43		

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.
90105-10039	19-2	90179-10201	2-8
90105-10050	19-4	90179-10277	1-7
90105-10051	19-7	90179-10279	1-6
90105-10063	19-3	90179-18020	16-31
90105-14102	24-19	90179-18199	5-23
90109-06022	34-18	90179-25033	24-27
90109-06410	37-3	90185-08054	19-8
90109-06418	1-16	90185-08055	28-48
	1-28	90185-10035	19-5
90109-06470	30-2	90185-10037	30-30
90109-06511	6-26	90201-05031	35-19
90109-08368	28-46	90201-06055	22-44
90109-08397	23-26		32-11
90109-08406	28-45	90201-06060	13-11
90109-08444	26-11	90201-06061	34-12
90109-10420	22-49	90201-06063	21-8
90109-10473	30-29		21-13
90109-10533	22-34	90201-06067	20-4
90110-08018	9-26	90201-06073	25-23
90116-08190	2-14		34-13
90116-08218	28-19	90201-06407	22-24
90116-10087	2-7	90201-06552	21-19
90116-10222	2-12	90201-06557	19-24
90116-10223	2-13	90201-06571	20-24
90116-10225	2-15	90201-07076	27-17
90123-08046	29-13	90201-08083	37-14
	29-16	90201-08326	9-31
	6-28		20-21
90149-05110	25-14	90201-08544	23-28
90149-06008	18-2	90201-08578	31-9
90149-06017	17-12		31-12
90149-14031	5-22	90201-08587	1-14
		90201-08612	20-15
90153-06008	30-16	90201-08649	1-10
90159-06010	15-9	90201-09572	3-17
90170-06184	30-17	90201-10119	6-5
90170-08173	4-12	90201-10124	1-8
90170-08193	28-21	90201-10126	19-10
90170-12067	3-12	90201-10322	24-11
90170-16182	15-14	90201-10590	2-4
90170-18086	15-17	90201-10591	5-6
90170-22187	21-3	90201-10639	30-32
90171-14020	27-35	90201-12166	6-7
90171-16022	28-42	90201-12172	15-30
90175-06013	30-14	90201-12195	24-10
90179-08004	9-9	90201-12593	3-10
90179-08148	29-14	90201-12631	30-25
	29-17	90201-14220	18-10

PART NO.	REF. NO.	PART NO.	REF. NO.
90201-14577	22-35		
90201-15234	3-16		
	14-5	90201-17255	14-29
	14-29	90201-17327	15-27
	16-10	90201-20266	16-23
	16-23		14-23
90201-20278	16-21		16-21
	22-40	90201-20279	22-40
	27-16	90201-22283	14-14
90201-25287	16-8		16-8
	16-19		16-19
	14-22	90201-25290	17-8
	17-8	90201-32673	25-15
	25-15	90202-06010	9-30
	9-30	90202-08103	9-6
	9-6	90206-06060	25-8
	25-8	90206-18025	19-41
	19-41	90208-04029	19-9
	19-9	90208-08011	15-13
	15-13	90208-16019	22-11
	22-11		25-27
90209-08097	34-20	90209-08125	9-23
	9-23	90209-08162	9-24
	9-24	90209-12163	18-5
	18-5	90215-06016	18-8
	18-8	90215-08115	16-30
	16-30	90215-21022	15-22
	15-22	90240-06005	22-41
	22-41	90240-06052	30-9
	30-9	90249-08051	30-13
	30-13	90250-08017	17-16
	17-16	90269-04003	19-42
	19-42	90280-05013	3-9
	3-9	90282-07021	15-12
	15-12	90338-04010	36-4
	36-4	90338-09066	16-13
	16-13	90340-10003	10-29
	10-29		11-22
	11-22	90340-14009	6-20
	6-20	90340-14038	1-20
	1-20	90387-05009	22-23
	22-23	90387-06388	20-3
	20-3	90387-07391	8-26

PART NO.	REF. NO.	PART NO.	REF. NO.
90387-07391	20-9		
	21-31		
90387-07598	34-16		
90387-08258	20-17		
90387-08572	9-21		
90387-09506	25-22		
90387-15720	27-34		
90387-17141	28-36		
90387-17530	28-37		
90387-25507	16-27		
90401-08038	6-34		
90430-05126	6-29		
90430-06014	1-17		
	1-29	90430-08119	6-35
	6-35		19-37
	19-37	90430-09121	10-13
	10-13	90430-10027	11-21
	11-21	90430-10148	10-28
	10-28		36-3
	36-3		1-21
	1-21	90430-14043	19-35
	19-35	90430-22123	19-29
	19-29	90430-27124	9-8
	9-8	90430-38054	10-17
	10-17	90445-07039	35-12
	35-12	90445-08336	25-20
	25-20	90445-09119	25-16
	25-16	90445-11288	19-30
	19-30	90445-11289	21-32
	21-32	90445-11418	35-34
	35-34	90446-07114	10-12
	10-12	90460-22083	8-5
	8-5	90460-58015	8-23
	8-23		8-24
	8-24	90460-61063	10-11
	10-11	90460-71017	23-30
	23-30	90462-08024	20-27
	20-27	90464-08020	10-18
	10-18	90465-05075	10-14
	10-14	90465-05084	6-44
	6-44	90465-06077	35-36
	35-36	90465-08028	11-23
	11-23	90465-08076	35-30
	35-30	90465-08144	35-28
	35-28	90465-10018	35-29
	35-29	90465-10090	19-31
	19-31	90467-10008	25-17

PART NO.	REF. NO.	PART NO.	REF. NO.
90468-10050	21-25		
90468-12006	24-15		
90468-15009	29-8		
90468-23097	23-51		
90480-01176	21-27		
90480-08216	22-26		
90480-10068	27-8		
	28-8		
90480-12188	22-25		
90480-14102	8-25		
	21-30		
90480-14198	20-2		
90480-15061	34-23		
90480-22054	25-26		
90480-22177	25-21		
90480-24186	21-4		
90501-05378	6-32		
90501-10062	17-11		
90501-10245	30-12		
90501-12081	14-4		
90501-14095	5-20		
90501-23143	14-11		
90501-23391	15-8		
90501-31454	4-3		
90501-44455	4-4		
90502-09024	19-39		
90507-20002	27-10		
	28-10		
	30-31		
90508-08334	17-21		
90508-12279	15-24		
90508-16303	1-27		
90508-26276	30-23		
90508-26277	30-22		
90508-32052	18-4		
90508-32278	30-5		
90508-32280	14-19		
90508-35387	22-33		
90560-05001	22-22		
90560-25153	15-10		
90560-25154	14-20		
91316-06012	6-39		
91316-06015	6-38		
	6-42		
91316-06018	1-24		
91316-06020	6-19		
	8-4		
	1-18		

PART NO.	REF. NO.	PART NO.	REF. NO.
91316-06025	11-3		
	11-20		
91316-06030	2-9		
	11-15		
91316-06035	10-4		
	11-4		
	11-7		
91316-06040	11-16		
91316-06045	10-5		
91316-06055	1-11		
	10-7		
91316-06060	6-25		
91316-06065	10-6		
91316-06050	9-25		
91401-10010	15-23		
91401-20012	28-49		
	30-11		
91401-20015	22-43		
91401-30030	27-36		
	28-43		
	21-7		
91609-25018	21-12		
	30-26		
91701-05055	21-24		
91810-05016	10-2		
91830-22016	11-17		
91830-24016	1-3		
	2-5		
	2-11		
341-92090-60	23-17		
92501-06012	7-65		
	10-19		
92501-06015	5-15		
	35-5		
	35-37		
92501-06018	6-10		
	10-27		
92501-06020	23-47		
92501-06025	35-25		
92501-06030	6-9		
92502-06016	12-11		
92506-06014	21-15		
92506-06045	21-17		
92701-06015	10-24		
92701-06018	19-26		
92901-05100	8-9		
	22-19		
	22-21		

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
92901-05100 ✓	22-32	92901-08600 *	26- 9	93306-20203 ✕	27- 4
	25-32	92901-10100 ,	24-13	93306-20205 ✕	27- 5
	35-21		31-20	93306-20310 ✕	28- 4
92901-05600 ,	8-10		31-23	93306-20316 *	28- 3
	35- 3	92901-12100 †	3-11	93306-30517 ✕	16-25
92901-06100 ,	8-13	92902-04100 †	7-26	93306-30616 *	3- 7
	8-28		7-36	93306-30702 *	3-13
	18- 6	92902-05100 -	7-14	93310-635A5 *	3- 5
	19-23		7-46	93311-42012 †	16-11
	20- 6	92902-06100 ✕	7-66	93313-32008 *	16-24
	20-11	92902-08100 ✕	7-23	93315-11720 †	15-25
	20-26	92903-05100 *	34-27	93315-23208 *	17- 9
	21-20	92906-06100 †	21-16	93317-22208 *	22- 3
	21-29	93101-14089 *	11- 9	93342-22205 *	22- 2
	22-16	93102-15147 *	11-11	93410-10025 †	6- 6
	23-41	93102-17148 *	15-26	93410-17008 †	14-30
	23-48	93102-20009 †	27- 6	93410-19015 †	14-13
	25-25	93102-25030 ✕	28- 5	93410-20038 †	16-22
	30- 3	93102-25064 †	14-32	93410-22014 †	27-18
	32-10	93102-30145 †	3- 8	93410-25010 †	14-21
	34-14	93102-35180 †	16-26	93410-30012 †	17- 6
	34-19	93104-07003 †	27-14	93420-25002 †	11-10
	35- 6	93104-08055 †	1-13	93430-07012 *	17-23
	35-38	93104-11038 †	6-11	93430-08006 †	17-19
	37- 6	93104-12054 †	1-31	93430-10016 †	14- 6
	37-16	93104-14044 †	22-30	93430-12009 †	18-11
92901-06200 †	13- 8	93105-50010 †	27-15	93440-25019 †	14-17
92901-06600 †	8-14	93108-35004 †	22- 8	93440-25020 †	14-15
	23-42	93109-14010 †	18- 9		16- 9
	23-49	93210-07135 †	6-27		16-20
	35- 7	93210-10197 †	6-37	93440-47044 †	5- 9
	35-26	93210-12095 †	10-22	93450-22027 †	3-21
92901-08100 †	9-32	93210-12152 *	5-18	93450-75040 ✕	28-28
	19-13	93210-14104 †	27-38	93501-04011 ✕	24-22
	19-17		32-20	93501-08001 *	7-67
	20-18	93210-14299 †	1- 2	93503-08007 †	6-31
	22-14	93210-15171 †	6-41	93503-16010 ✕	24-25
	23-31	93210-22298 †	16-28	93507-32009 ✕	14- 3
	25-29	93210-32172 ✓	5-24	93603-17070 †	6- 4
	26- 8	93210-35173 †	11-14	93604-08071 †	17- 7
	33-14	93210-49296 †	1-23	93604-16092 †	5- 3
	36- 8	93210-52312 †	28-24	93604-18100 †	17- 2
92901-08200 †	20-20	93210-64297 †	6-24	93604-22050 †	6-13
	28-47	93210-71311 †	28-25	93700-06004 †	22-27
	33-13	93210-92295 †	2- 2		28-22
92901-08600 ,	9-33	93304-20501 †	16- 3		30-27
	19-14	93306-00502 †	5- 7	94130-21205 ✕	27-27
	19-18	93306-00506 †	5- 8	94140-18204 ✕	28-31

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
94227-21123 ✕	27-28	97301-06022 *	37-15	95301-08600 *	20-14
94237-18120 ✕	28-32	97301-06025 ,	8-27	95301-08700 †	33-15
94330-18087 ✕	28-33		21-28	95301-10700 †	28-41
94330-21084 ✕	27-29	97301-06030 †	20- 5	95301-12700 †	22-42
94416-21198 *	27-25		34-11	95302-10600 ✕	31-21
94418-18199 *	28-29	97301-08012 *	36- 7		31-24
94500-02106 †	5-12	97301-08016 †	22-13	95303-05600 *	34-28
94585-20100 ✕	28-50		25-28	95303-08600 *	1- 9
94600-02001 ✓	5-13		20-12	95303-08800 *	9-34
94685-20011 ✕	28-51	97301-08035 †	20-12		20-19
94701-00117 ✕	1-25	97304-08040 †	33-16	95311-08600 †	31- 8
94701-00135 ✕	1-25	97311-10016 †	30-24	95601-05100 †	31-11
95301-05800 *	32-15	97321-06014 †	20-25	95601-06100 †	37- 4
95301-06600 ✕	18- 3	97321-06016 †	14-27	95601-08100 †	9-29
	21-18	97321-06020 †	18-15	95601-16100 †	22-10
	27-24	97321-06025 †	20-10	95621-08615 †	9- 7
	28-16	97321-06030 †	25-24	95701-08100 †	24-18
	34-15	97321-06035 †	32- 9	95801-08012 ✕	19-36
	34-21	97321-08016 †	26- 7	95821-08040 †	24-16
	20-14	97321-08025 †	19-12	95821-08055 †	24-17
	33-15		19-16	97301-06014 †	19-22
	28-41	97321-08030 †	14- 8	97301-06016 †	13-10
	24-14	97321-08045 †	20-13		22-15
	22-42	97701-30520 *	31- 6	97301-06020 *	8-12
	31-21		31-18	97301-06022 *	23-40
	31-24	97701-50110 †	19-33		37- 5
	31-24	97801-06014 †	13- 7		
	34-28	98501-05012 *	8- 8		
	1- 9		25-31		
	9-34	98501-05015 †	7-13		
	20-19	98501-05016 *	22-18		
	31- 8		35- 2		
	31-11	98501-05018 †	22-20		
	37- 4		37- 9		
	9-29	98501-05025 †	37-18		
	22-10		35-20		
	9- 7	98501-05040 †	37-21		
	24-18	98502-04012 ✕	37-20		
	19-36	98502-04014 ✕	7-25		
	24-16	98502-05012 †	7-45		
	24-17	98701-05012 †	10-16		
	19-22		17- 4		
	13-10	98906-06010 †	9- 3		
	22-15		9-14		
	8-12	98906-06012 *	9-18		

PARTS NAME INDEX

DESCRIPTION	REF. NO.
*	23-17
ABSORBER 3	1- 5
*	2- 3
ARM, tensioner	22-28
ARM, valve rocker	4- 9
AXLE, drive	16-12
AXLE, kick	14- 9
AXLE, main (14T)	16- 1
AXLE, Push lever	15-20
AXLE, wheel	27-32
*	28-35
BALANCER, wheel	27-31
BALL	6-31
*	7-67
*	14- 3
*	24-22
*	24-25
BAND	23-15
*	29-12
*	35-33
BAND, battery	35-10
BAND, boot	23-17
BAND, rim (3.00-18)	28-33
BAND, rim (3.00-21)	27-29
BAND, silencer	9-11
BAND, switch cord	6-43
*	35-31
BAR, shift fork guide 1	17-17
BAR, shift fork guide 2	17-18
BAR, tension	28-44
BASE, magneto	12- 3
BASE, taillight	34- 2
BATTERY ASSY (G.S 6N6-3B-1)	35- 9
BEARING	22- 2
BEARING (B4205)	16- 3
BEARING (B6005)	5- 7
*	5- 8
BEARING (B6202)	27- 5
BEARING (B6202RS)	27- 4
BEARING (B6203)	28- 3
BEARING (B6203RS)	28- 4
BEARING (B6305)	16-25
BEARING (B6306)	3- 7
BEARING (B6307)	3-13
BEARING, cylindrical	3- 5
*	15-25
*	16-11
*	16-24
*	17- 9

PARTS NAME INDEX

DESCRIPTION	REF. NO.
BEARING, cylindrical	22- 3
BODY ASSY, headlight	33- 8
BODY, cap	19-28
*	25-18
BODY, float chamber 1	7- 3
BOLT	1-11
*	1-16
*	1-18
*	1-24
*	1-28
*	2- 9
*	5- 4
*	6-19
*	6-25
*	6-26
*	6-38
*	6-39
*	6-42
*	8- 4
*	8-12
*	8-27
*	9-25
*	10- 4
*	10- 5
*	10- 6
*	10- 7
*	11- 3
*	11- 4
*	11- 7
*	11-15
*	11-16
*	11-20
*	13-10
*	14- 8
*	14-27
*	18-15
*	19-12
*	19-16
*	19-22
*	20- 5
*	20-10
*	20-12
*	20-13
*	20-25
*	21-28
*	22-13
*	22-15
*	22-34

PARTS NAME INDEX

DESCRIPTION	REF. NO.
BOLT	22-49
*	23-26
*	23-27
*	23-40
*	25-24
*	25-28
*	26- 5
*	26- 7
*	26-11
*	27-23
*	28-15
*	28-40
*	28-45
*	28-46
*	29-13
*	29-16
*	30- 2
*	30-24
*	30-29
*	32- 9
*	33-16
*	34-11
*	34-18
*	36- 7
*	37- 3
*	37- 5
*	37-15
BOLT, cap	23-23
BOLT, flange	19-36
*	24-16
*	24-17
BOLT, hexagon	33-12
*	41-13
BOLT, hexagon socket head	9-26
*	23-34
BOLT, stud	2- 7
*	2-12
*	2-13
*	2-14
*	2-15
*	9- 7
*	28-19
BOLT, union	6-34
BOLT, washer based	19- 2
*	19- 3
*	19- 4
*	19- 6
*	19- 7
*	19-20
*	24- 8

PARTS NAME INDEX

DESCRIPTION	REF. NO.
BOLT, washer based	24-19
BOLTAGE REGULATOR ASSY	35- 4
BOOT	23-16
BOOT, cable	29-11
BOOT, sealing	18-12
BOSS, clutch	15- 4
BOSS, kick crank	14- 2
BOX	21-22
BOX COMP.	21-21
BOX, tool	21-10
BRACKET 1	7- 4
*	22-38
BRACKET, decomP.	1-30
BRACKET, footrest 1	30-18
BRACKET, footrest 2	30-19
BRACKET, licence	34- 7
BRACKET, meter	32- 8
BRACKET, seat	26- 3
*	26- 4
BRACKET, stoP switch	19-27
BRACKET, throttle	7-49
BRAKE SHOE COMP.	27- 9
*	28- 9
BRAKE SHOE PLATE ASSY	27- 7
*	28- 7
BREAKER PLATE ASSY	13- 1
BREAKER SHAFT ASSY	3-14
BREATHER	10- 3
BREATHER 1	10- 9
BREATHER 2	10-10
BULB (6V-18W)	31- 2
*	31-17
BULB (6V-3W)	32- 2
*	32- 6
*	41-15
BULB (6V-32/3CP)	34- 3
BULB (6V-35/35W)	33- 4
BULB (6V-36/36W)	41-11
BULB, Pilot (6V-4W)	41-12
BUSH	27-12
BUSH 2	22- 4
BUSH, driven gear outer	1-15
CABLE, brake	29- 9
CABLE, clutch	29-10
CABLE, decomPression	29-19
CAM, decomP.	1-26
CAMSHAFT	27-20
*	28-12
CAMSHAFT 1	5- 1
CAP, battery box	21-23
CAP, bolt	24-20

PARTS NAME INDEX

DESCRIPTION	REF. NO.
CAP, chain tensioner	5-25
CAP, cleaner case 2	8- 7
CAP, front fork	23-24
CAP, handle lock	19-40
CAP, Plunger	7-61
CARBURETOR ASSY 1	7- 1
CASE, air cleaner 1	8- 6
CASE, air cleaner 2	8-11
CASE, chain	22-17
CHAIN (BF05M-106L)	5-12
CHAIN, drive (DID520DS 100L)	28-50
CIRCLIP	3-21
*	5- 9
*	6- 6
*	11-10
*	14- 6
*	14-13
*	14-15
*	14-17
*	14-21
*	14-30
*	16- 9
*	16-20
*	16-22
*	17- 6
*	17-19
*	17-23
*	18-11
*	27-18
*	28-28
CLAMP	6-44
*	10-14
*	10-18
*	11-23
*	12- 9
*	19-32
*	20-27
*	23-30
*	35-28
*	35-29
*	35-30
*	35-36
CLAMP, hose	8- 5
*	8-23
*	8-24
*	10-11
*	10-12
CLIP	7-34

PARTS NAME INDEX

DESCRIPTION	REF. NO.
CLIP	7-62
*	19-31
*	21-25
*	23-51
*	24-15
*	25-17
*	29- 8
CLIP, oil seal	23- 6
CLUTCH ASSY	15- 1
CLUTCH, hub	28-17
CLUTCH, meter	27-19
COIL, ignition 1	12- 4
COIL, lighting 1	12- 6
COLLAR	7-41
*	8-26
*	9-21
*	16-27
*	20- 3
*	20- 9
*	20-17
*	21-31
*	22-23
*	25-22
*	27-34
*	28-36
*	28-37
*	34-16
COLLAR, body fitting	33- 9
COLLAR, decomPression lever	37- 8
COLLAR, main switch	35-18
COLLAR, screw	33- 7
*	41- 9
CONDENSER	13- 6
CONNECTOR	7-10
CONTACT BREAKER ASSY	13- 2
CORD, taillight	34-22
COTTER, valve	4- 8
COVER	10-25
*	30-15
COVER, ball race 2	24-26
COVER, battery	35-35
COVER, cap	11-18
COVER, connector	35-23
COVER, crankcase 1	11- 1
COVER, crankcase 2	11- 5
COVER, crankcase 3	11- 8
COVER, cylinder head side 2	1-22
COVER, decomPression cable	29-20
COVER, double seat	26- 2

PARTS NAME INDEX

DESCRIPTION	REF. NO.
COVER, dust	30- 6
COVER, dust seal	23- 9
COVER, fitting	41-10
COVER, footrest	38- 3
*	40- 7
COVER, generator 2	11-13
COVER, handle lever	29-15
*	29-18
COVER, hub dust	27-33
*	28-38
COVER, kick lever	14- 7
COVER, manifold	8- 2
COVER, oil element	6-23
COVER, outer 1	23-52
COVER, Plunger cap	7-64
COVER, pump	6- 8
COVER, rear footrest	22-39
COVER, shift Pedal	18-14
COVER, side (L.H)	21- 1
COVER, side (R.H)	21- 5
COVER, spring	14-12
*	14-18
COVER, strainer	6-18
COVER, thrust 2	22- 6
COVER, upper 1	23-43
COVER, upper 2	23-45
CRANK 1	3- 2
CRANK 2	3- 3
CRANKCASE ASSY	10- 1
CRANKCASE COVER ASSY (L+H)	11- 6
CRANKSHAFT ASSY	3- 1
CROWN, handle	24- 4
CUP, filter	25-12
CYLINDER	2- 1
CYLINDER COMP., front fork	23-12
CYLINDER HEAD ASSY	1- 1
DAMPER	5-21
*	21- 9
*	21-14
*	24- 5
*	28-23
*	32-12
*	32-16
*	33-10
*	33-11
*	34-17
*	34-25
DAMPER 1	20- 8

PARTS NAME INDEX

DESCRIPTION	REF. NO.
DAMPER 1	23-39
*	34-10
DAMPER 2	20-16
*	32-13
DAMPER, engine mount 1	10-20
DAMPER, locating 1	25-30
DAMPER, locating 2	25-33
DAMPER, main switch	35-17
DAMPER, main switch 1	35-16
DAMPER, muffler	9-22
DAMPER, seat	26- 6
DOUBLE SEAT ASSY	26- 1
DUCT	8-18
ELEMENT ASSY, oil cleaner	6-22
ELEMENT, air cleaner	8-15
EMBLEM 1	25- 3
EMBLEM 6	21-33
EMBLEM 7	21-34
FENDER, front	20- 1
FLANGE, spacer	27- 2
*	28- 6
FLASHER RELAY ASSY	36- 5
FLOAT	7-30
FLYWHEEL MAGNETO ASSY	12- 1
FOOTREST 1	30-20
*	38- 1
*	40- 5
FOOTREST 2	30-21
*	38- 2
*	40- 6
FOOTREST, rear 1	22-37
FORK, shift 1	17-14
*	17-15
FRAME COMP	19- 1
*	40- 2
FRONT FLASHER LIGHT ASSY 1	31- 1
FRONT FORK ASSY	23- 1
FRONT STOP SWITCH ASSY	37-13
FUEL COCK ASSY 1	25- 4
FUEL TANK COMP.	25- 1
FUSE (6V-10A)	35-14
FUSE HOLDER ASSY	35-13
GASKET	1-17
*	1-21
*	1-29
*	6-21
*	6-29
*	6-35

PARTS NAME INDEX

DESCRIPTION	REF. NO.
GASKET	7-50
*	9- 8
*	10-13
*	10-28
*	11-19
*	11-21
*	19-29
*	19-35
*	19-37
*	23-22
*	23-33
*	25-11
*	25-13
*	36- 3
GASKET 2	10-26
GASKET, cap	25-19
GASKET, crankcase cover	11- 2
GASKET, crankcase cover 3	11-12
GASKET, cylinder	2- 6
GASKET, cylinder head 1	2-10
GASKET, drain	17-13
GASKET, drain plug	23-35
GASKET, flasher lens	31- 4
*	31-15
GASKET, float chamber	7- 2
GASKET, lens	34- 4
GASKET, manifold	8- 3
GASKET, muffler	9-10
GASKET, silencer	9-28
GASKET, strainer cover	6-17
GASKET, upper cover 1	23-46
GASKET, upper cover 2	23-44
*	23-53
GEAR, drive (10T)	27-11
GEAR, drive (21T)	3-15
GEAR, drive (42T)	6- 1
GEAR, driven (15T)	1-12
GEAR, kick (29T)	14-16
GEAR, kick Pinion (19T)	14-31
GEAR, meter (10T)	27-13
GEAR, Primary drive (30T)	15-11
GEAR, Pump driven (41T)	6- 2
GEAR, sprocket idle (27T)	14-28
GEAR, 1st wheel (33T)	16-14
GEAR, 2nd Pinion (18T)	16- 4
GEAR, 2nd wheel (28T)	16-15
GEAR, 3rd Pinion (21T)	16- 5
GEAR, 3rd wheel (25T)	16-16

PARTS NAME INDEX

DESCRIPTION	REF. NO.
GEAR, 4th Pinion (24T)	16- 6
GEAR, 4th wheel (22T)	16-17
GEAR, 5th Pinion (27T)	16- 7
GEAR, 5th wheel (21T)	16-18
GOVERNOR ASSY	13- 9
GRAPHIC SET	25- 2
GRIP (L.H)	29- 5
GRIP (R.H)	29- 2
GROMMET	8-25
*	20- 2
*	21- 4
*	21-27
*	21-30
*	22-25
*	22-26
*	25-21
*	25-26
*	27- 8
*	28- 8
*	34-23
GUARD, chain	22-12
GUIDE, cable	23-50
*	24- 9
GUIDE, intake valve (1ST D/S)	1- 4
GUIDE, ratchet wheel	14-24
GUIDE, spring	22-46
GUIDE, stopper 1	5-14
GUIDE, stopper 2	5-16
HANDLEBAR	29- 1
HEADLIGHT UNIT ASSY	33- 1
*	41- 2
HELMET HANGER ASSY	19-25
HOLDER, cable	23-29
*	24- 3
HOLDER, cable 1	23-14
*	23-37
HOLDER, cable 2	23-38
HOLDER, damper	24-12
HOLDER, handle lower	24- 7
HOLDER, handle upper	24- 6
HOLDER, lever 1	37- 1
HOLDER, lever 2	37-12
HORN	36- 6
HOSE	10-17
*	19-30
*	21-32
*	25-16
*	25-20

PARTS NAME INDEX

DESCRIPTION	REF. NO.
HOSE	35-12
*	35-34
HOSE, oil 1	6-36
HOSE, oil 2	6-40
HOUSING, rotor	6-12
HUB, front	27- 1
HUB, rear	28- 1
IGNITION COIL ASSY	35-24
JET, main (#210)	7- 7
JET, main (#220)	7- 7
JET, main (#230)	7- 7
JET, Pilot (#30.0)	7-38
JOINT	15-21
JOINT, air cleaner 1	8-22
JOINT, carburetor	8- 1
JOINT, chain	5-13
*	28-51
KEY, straight	15-12
KEY, woodruff	3- 9
KICK CRANK ASSY	14- 1
KNOB, side cover 1	21- 6
*	21-11
KNOB, trip meter	32- 4
*	41-17
LEAD WIRE ASSY	12- 8
LENS ASSY	33- 3
*	41- 4
LENS, flasher	31- 5
*	31-14
LENS, taillight	34- 5
LEVER	7-48
LEVER 1	37- 2
LEVER 2	37-11
LEVER, brake Pedal	30- 4
LEVER, camshaft	28-11
LEVER, camshaft 1	27-22
LEVER, cock	25- 7
LEVER, decompression	37- 7
LEVER, shift 2	17-20
LEVER, shift 3	17-22
LEVER, starter 1	7-42
LEVER, throttle valve	7-52
LUBRICATOR	13- 5
MAIN SWITCH ASSY	35-15
MIRROR ASSY	29-21
*	29-22
*	40- 3
*	40- 4

PARTS NAME INDEX

DESCRIPTION	REF. NO.
MUD GUARD COMP.	20-22
MUFFLER ASSY 1	9-12
*	40- 1
NEEDLE	7-33
NEEDLE VALVE ASSY	7-40
NET, filter	19-34
NEUTRAL SWITCH ASSY	36- 2
NIPPLE, grease	22-27
*	28-22
*	30-27
NOZZLE, main	7-31
NUT	1- 6
*	1- 7
*	1- 9
*	2- 8
*	3-12
*	4-12
*	5-23
*	7-24
*	9- 9
*	15-14
*	15-17
*	16-31
*	18- 3
*	20-14
*	21- 3
*	21-18
*	22-42
*	23-32
*	24-14
*	24-27
*	27-24
*	28-16
*	28-21
*	28-41
*	29-14
*	29-17
*	30-17
*	31-21
*	31-24
*	33-15
*	34-15
*	34-21
*	34-28
NUT, adjusting	15-29
NUT, castle	27-35
*	28-42
NUT, crown	9-34

PARTS NAME INDEX

DESCRIPTION	REF. NO.
NUT, crown	20-19
*	31- 8
*	31-11
*	32-15
NUT, flange	24-18
NUT, self-locking	19- 5
*	19- 8
*	28-48
*	30-30
NUT, u	9-29
*	22-10
*	37- 4
*	37-10
NUT, wing	30-14
O-RING	1- 2
*	1-23
*	2- 2
*	5-18
*	5-24
*	6-24
*	6-27
*	6-37
*	6-41
*	7- 5
*	7- 8
*	7-56
*	7-60
*	10-22
*	11-14
*	16-28
*	27-38
*	28-24
*	28-25
*	32-20
OIL SEAL	1-13
*	1-31
*	3- 8
*	6-11
*	11- 9
*	11-11
*	14-32
*	15-26
*	16-26
*	18- 9
*	22- 8
*	22-30
*	23- 4
*	27- 6

PARTS NAME INDEX

DESCRIPTION	REF. NO.
OIL SEAL	27-14
*	27-15
*	28- 5
PAD, battery	21-26
PEDAL, brake	30- 1
PEDAL, shift	18-13
PIN	7-11
*	7-12
*	30-13
PIN, clevis	15-22
*	21-24
*	22-41
*	30- 9
PIN, cotter	15-23
*	22-43
*	27-36
*	28-43
*	28-49
*	30-11
PIN, crank 1	3- 4
PIN, dowel	1- 3
*	2- 5
*	2-11
*	5- 3
*	6- 4
*	6-13
*	10- 2
*	11-17
*	17- 2
*	17- 7
*	7-29
PIN, float	3-20
PIN, piston	21- 7
PIN, spring	21-12
*	30-26
PIN, straight	17-16
PIPE	7-15
*	7-16
*	7-32
PIPE, delivery 1	6-33
PIPE, exhaust 1	9- 1
PIPE, joint	8-21
PISTON (STD)	3-18
*	3-18
PISTON (1ST O/S 0.25MM)	3-18
PISTON (2ND O/S 0.50MM)	3-18
PISTON (3RD O/S 0.75MM)	3-18
PISTON (4TH O/S 1.00MM)	3-18

PARTS NAME INDEX

DESCRIPTION	REF. NO.
PISTON RING SET (STD)	3-19
PISTON RING SET (1ST O/S)	3-19
PISTON RING SET (2ND O/S)	3-19
PISTON RING SET (3RD O/S)	3-19
PISTON RING SET (4TH O/S)	3-19
PLATE	5- 5
PLATE, bearing cover	10-15
*	10-23
PLATE, cam chain sprocket	5-11
PLATE, clutch 2	15- 6
PLATE, element	8-17
PLATE, element fitting	8-16
PLATE, friction	15- 5
PLATE, lever fitting	25- 9
PLATE, Pressure 1	15- 7
PLATE, side 1	17- 3
PLATE, stopper	17- 5
PLATE, thrust 1	15-15
PLATE, thrust 2	15- 3
PLUG	16-13
*	36- 4
PLUG CAP ASSY	35-27
*	39- 1
*	41- 1
PLUG, drain	23-36
PLUG, screw	7- 6
PLUG, spark (CHAMPION N-7Y)	1-25
PLUG, spark (NGK BP-7ES)	1-25
PLUG, straight screw	1-20
*	6-20
*	10-29
*	11-22
PLUG, viewer	1-19
PLUNGER, starter	7-58
PRIMARY DRIVEN GEAR COMP.(77T	15- 2
PROTECTOR, exhaust pipe	9- 2
PROTECTOR, muffler 2	9-17
PROTECTOR, engine	19-21
PROTECTOR, muffler 1	9-13
PULLER, chain 1	28-39
RACE, ball 1	24- 1
*	24-23
RACE, ball 2	24-21
*	24-24
REAR ARM COMP.	22- 1
REAR FENDER COMP.	20- 7
REAR FLASHER LIGHT ASSY 1	31-13

PARTS NAME INDEX

DESCRIPTION	REF. NO.
REAR FOOTREST ASSY 1	22-36
RECTIFIER ASSY	35- 1
*	35- 1
REFLECTOR	31- 3
*	31-16
REFLECTOR, rear 1	34-26
RETAINER, valve spring	4- 7
RIM (1.60-21)	27-25
RIM (1.85-18)	28-29
RING	7-63
RING, leaf	29- 4
RING, retaining	33- 2
*	41- 3
RING, snap	23- 7
RING, stop	27-37
*	32-19
RIVET	19-42
ROD, brake	30- 7
ROD, chain tensioner	5-19
ROD, connecting	3- 6
ROD, joint	30- 8
ROD, Push 1	15-18
ROD, Push 2	15-19
ROTOR ASSY	12- 2
ROTOR ASSY 1	6-14
ROTOR ASSY 2	6-15
SCREW	5-22
*	6-28
*	7-18
*	7-53
*	7-70
*	13- 3
*	17-12
*	18- 2
*	25-14
*	34- 9
SCREW, adjusting	15-28
SCREW, air adjusting	7-55
SCREW, blind	9- 3
*	9-14
*	9-18
SCREW, boot band	23-18
SCREW, countersunk	33-16
SCREW, flat head	10-16
*	10-24
*	17- 4
*	19-26
SCREW, guide	7-43

PARTS NAME INDEX

DESCRIPTION	REF. NO.
SCREW, hexagon	30-16
SCREW, lens fitting	34- 6
SCREW, lever fitting	25-10
SCREW, Pan head	5-15
*	6- 9
*	6-10
*	7-13
*	7-25
*	7-35
*	7-45
*	7-65
*	8- 8
*	10-19
*	10-27
*	12- 5
*	12- 7
*	12-10
*	12-11
*	13- 7
*	21-15
*	21-17
*	22-18
*	22-20
*	22-31
*	23-47
*	25-31
*	35- 2
*	35- 5
*	35-20
*	35-25
*	35-37
*	37- 9
*	37-18
*	37-20
*	37-21
SCREW, Panhead tapping	19-33
*	31- 6
*	31-18
SCREW, throttle stop	7-27
SCREW, valve adjusting	4-11
SCREW, with washer	15- 9
SEAL	7-21
SEAL, box	20-23
SEAL, camshaft	28-14
SEAL, dust	23- 8
SEAL, guard	22- 7
SEAL, hub dust	28-27
SEAL, steering	24- 2

PARTS NAME INDEX

DESCRIPTION	REF. NO.
SEAL, valve stem	4- 6
SEAT BAND ASSY	26-10
SEAT, base	34- 8
SEAT, battery	35-11
SEAT, check ball	6-30
SEAT, spring	22-48
SEAT, spring upper	23-20
SEAT, valve spring	4- 5
SEPARATOR, oil	10- 8
SHAFT, Pivot	22- 9
SHAFT, Pump	6- 3
SHAFT, rocker	4-10
SHAFT, tensioner	5-17
SHAFT, throttle lever	7-20
SHIFT CAM ASSY	17- 1
SHIFT SHAFT COMP.	18- 1
SHIM (0.3T)	22- 5
SHIM 2 (0.3T)	16- 2
SHIM, camshaft	27-21
*	28-13
SHOCK ABSORBER ASSY, rear	22-45
SIDE COVER LOCK ASSY	21- 2
SILENCER, intake 1	8-19
SILENCER, intake 2	8-20
SOCKET	33- 5
*	41- 6
SOCKET ASSY	32- 7
SOCKET, meter	32- 3
*	41-16
SOCKET, Pilot light	41- 8
SPACER	7-19
*	14-20
*	15-10
*	22-22
*	23-21
SPACER, bead	27-30
*	28-34
SPACER, bearing	27- 3
*	28- 2
SPACER, engine mount	10-21
SPEEDOMETER ASSY	32- 1
*	41-14
SPEEDOMETER CABLE ASSY	32-17
SPINDLE, taper	23-11
SPOKE SET, front	27-26
SPOKE SET, rear	28-30
SPRING	7-68
*	22-47
*	41- 7
SPRING, air adjusting	7-57

PARTS NAME INDEX

DESCRIPTION	REF. NO.
SPRING, belleville	15-16
SPRING, compression	4-3
*	4-4
*	5-20
*	6-32
*	14-4
*	14-11
*	15-8
*	17-11
*	30-12
SPRING, conical	19-39
SPRING, diaphragm	7-9
SPRING, front fork	23-19
SPRING, plunger	7-59
SPRING, reflector	33-6
*	41-5
SPRING, tension	27-10
*	28-10
*	30-31
SPRING, throttle stop	7-28
*	7-44
SPRING, throttle valve	7-47
SPRING, torsion	1-27
*	14-19
*	15-24
*	17-21
*	18-4
*	22-33
*	30-5
*	30-22
*	30-23
SPROCKET, cam chain (17T)	5-10
SPROCKET, cam chain (34T)	5-2
SPROCKET, drive (16T)	16-29
SPROCKET, driven (40T)	28-18
SPROCKET, driven (42T)	28-18
SPROCKET, driven (43T)	28-18
SPROCKET, driven (44T)	28-18
SPROCKET, driven (46T)	28-18
STAND, side	30-28
STAY, engine mount	19-11
STAY, engine mount rear	19-15
STAY, engine 2	19-19
STAY, flasher	31-19
*	31-22
STAY, flasher 1	31-7
*	31-10
STAY, muffler	9-27

PARTS NAME INDEX

DESCRIPTION	REF. NO.
STAY, Plate fitting 1	23-54
STAY, Plate fitting 2	23-55
STEERING LOCK ASSY	19-38
STOP SWITCH ASSY	36-1
STOPPER	14-26
STOPPER, cam	17-10
STOPPER, hub	28-26
STOPPER, screw	18-7
STRAINER, oil	6-16
SWITCH, handle 1	37-17
SWITCH, handle 4	37-19
TACHOMETER ASSY	32-5
TACHOMETER CABLE ASSY	32-18
TAILLIGHT UNIT ASSY	34-1
TENSIONER	22-29
THROTTLE CABLE ASSY	29-6
TIRE (3.00-21)	27-27
TIRE (4.00-18)	28-31
TOOL KIT	21-35
TOP, mixing chamber	7-51
TUBE (2.75-21)	27-28
TUBE (3.75-18)	28-32
TUBE, inner 1	23-13
TUBE, outer 1	23-2
TUBE, outer 2	23-3
TUBE, throttle guide	29-3
UNDER BRACKET COMP.	23-25
VALVE	25-5
VALVE, exhaust	4-2
VALVE, intake	4-1
VALVE, throttle 1	7-37
WASHER	7-17
*	7-22
*	7-54
*	7-69
*	9-23
*	9-24
*	25-6
*	25-27
*	28-20
*	29-7
*	30-10
*	34-20
WASHER, conical spring	15-13
*	19-9
*	19-41
*	22-11
WASHER, lock	14-25

PARTS NAME INDEX

DESCRIPTION	REF. NO.
WASHER, lock	16-30
*	18-5
*	18-8
WASHER, needle valve	7-39
WASHER, oil seal	23-5
WASHER, outer tube	23-10
WASHER, plain	13-8
*	20-20
*	28-47
*	33-13
WASHER, plate	1-8
*	1-10
*	1-14
*	2-4
*	3-10
*	3-16
*	3-17
*	5-6
*	6-5
*	6-7
*	8-10
*	8-14
*	9-30
*	9-31
*	9-33
*	13-11
*	14-5
*	14-14
*	14-22
*	14-23
*	14-29
*	15-27
*	15-30
*	16-8
*	16-10
*	16-19
*	16-21
*	16-23
*	17-8
*	18-10
*	19-10
*	19-14
*	19-18
*	19-24
*	20-4
*	20-15
*	20-21
*	20-24

PARTS NAME INDEX

DESCRIPTION	REF. NO.
WASHER, Plate	21- 8
*	21-13
*	21-19
*	22-24
*	22-35
*	22-40
*	22-44
*	23-28
*	23-42
*	23-49
*	24-10
*	24-11
*	25-15
*	25-23
*	26- 9
*	27-16
*	27-17
*	30-25
*	30-32
*	31- 9
*	31-12
*	32-11
*	34-12
*	34-13
*	35- 3
*	35- 7
*	35-19
*	35-26
*	37-14
WASHER, Protector	9- 4
*	9- 5
*	9-15
*	9-16
*	9-19
*	9-20
WASHER, sPecial	32-14
*	34-24
WASHER, sPring	3-11
*	7-14
*	7-23
*	7-26
*	7-36
*	7-46
*	7-66
*	8- 9
*	8-13
*	8-28
*	9-32

PARTS NAME INDEX

DESCRIPTION	REF. NO.
WASHER, sPring	18- 6
*	19-13
*	19-17
*	19-23
*	20- 6
*	20-11
*	20-18
*	20-26
*	21-16
*	21-20
*	21-29
*	22-14
*	22-16
*	22-19
*	22-21
*	22-32
*	23-31
*	23-41
*	23-48
*	24-13
*	25-25
*	25-29
*	25-32
*	26- 8
*	30- 3
*	31-20
*	31-23
*	32-10
*	33-14
*	34-14
*	34-19
*	34-27
*	35- 6
*	35-21
*	35-38
*	36- 8
*	37- 6
*	37-16
WASHER, wave	9- 6
*	25- 8
WHEEL, ratchet	14-10
WIRE HARNESS ASSY	35-22
WIRE, earth lead	24-28
WIRE, lead	13- 4
*	35- 8
WIRE, minus lead	35-32

